



# Nanometer-Thick Cobalt-Iron Spinel Oxide Films for High Temperature Splitting of $\text{H}_2\text{O}$ and $\text{CO}_2$

---

Anthony H. McDaniel, Greg H. Evans and Mark D. Allendorf  
Sandia National Laboratories, Livermore, CA 94551 USA

Jonathan Scheffe and Alan W. Weimer  
Department of Chemical and Biological Engineering,  
University of Colorado, Boulder, CO 80309-0424 USA



# Outline



- **Sandia “Solar To Petrol” program**
- **$\text{Co}_x\text{FeO}_{3-x}\text{O}_4$  ALD films on high surface area zirconia supports**
  - Thermochemical water splitting





# Sandia Grand Challenge “Solar To Petrol” Program



# The US Transportation Sector Consumes A Great Deal Of Petroleum

Every day the U.S. consumes ~20.7 million barrels of petroleum (2006)  
(that's ~10K gallons per second)



Non-transportation



8.5 Billion Vehicle  
Miles/Day

>95% dependent  
on Petroleum

*All Substitutes face significant risks, barriers, and uncertainties: one or more from technical, economic, societal, political, regulatory*  
***Solve the Problem – we have been picking and then solving partial Solutions at best***

58% is imported

Over 2/3 (68.3%) of the petroleum consumed in the US is used for transportation

84.1% Highway; 65.2% Light Duty

243M vehicles on the road in the US:

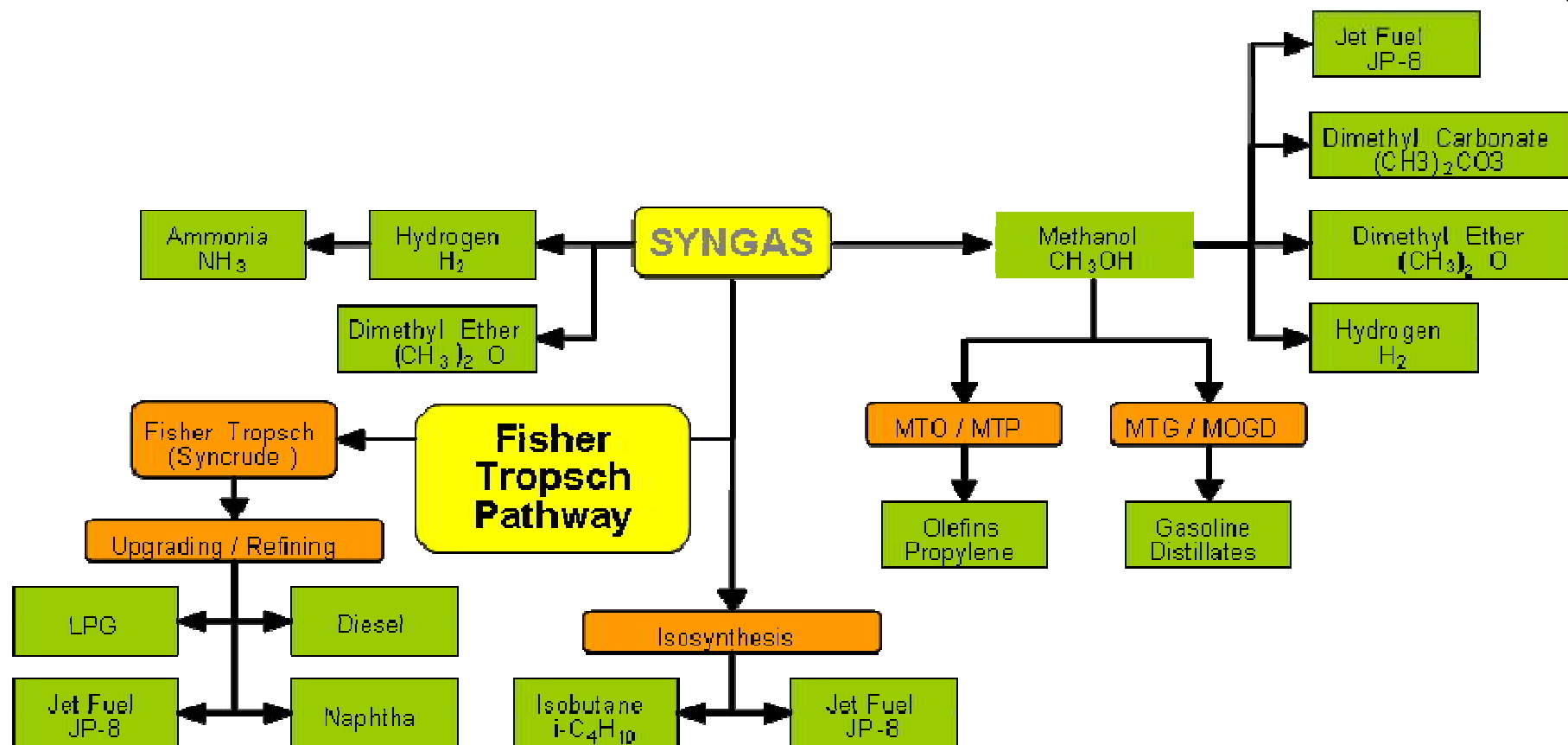
Median age ~8 yrs; cars ~9 yrs

Median Lifetime of 1990 vehicles is ~17yrs

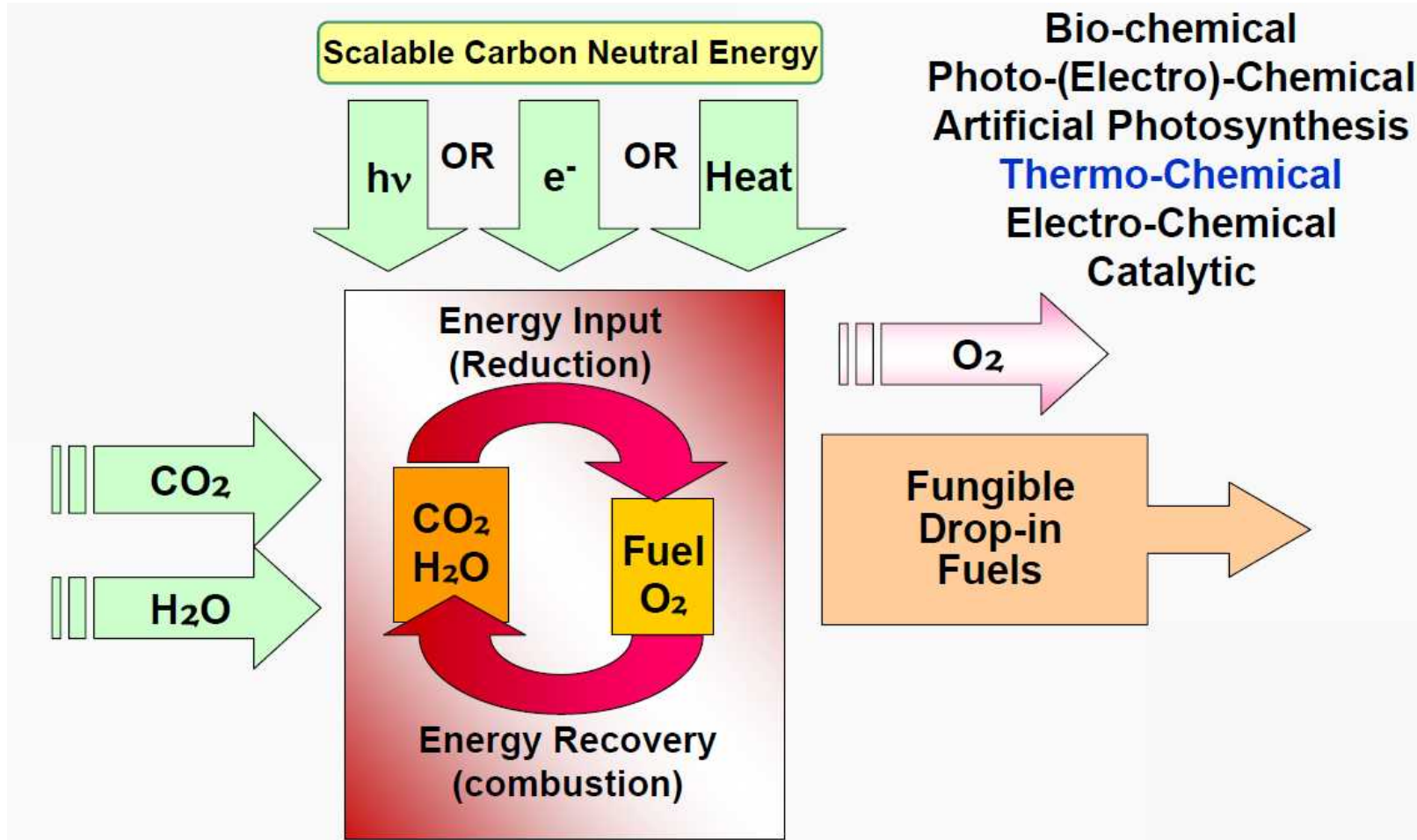
\*Transportation Energy Data Book, Edition 27-2008



# There Are Known Pathways To Synthesize Liquid Fuels From Synthesis Gas

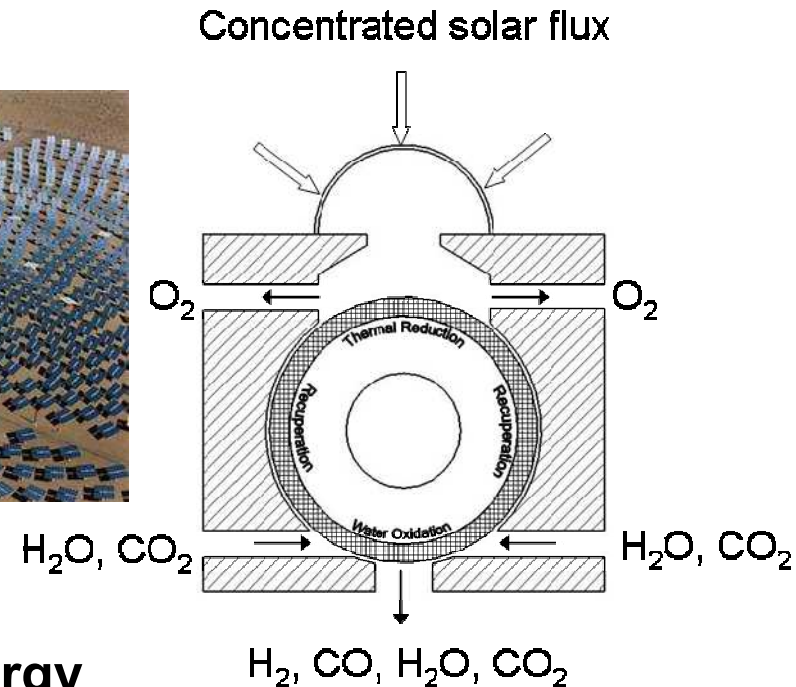
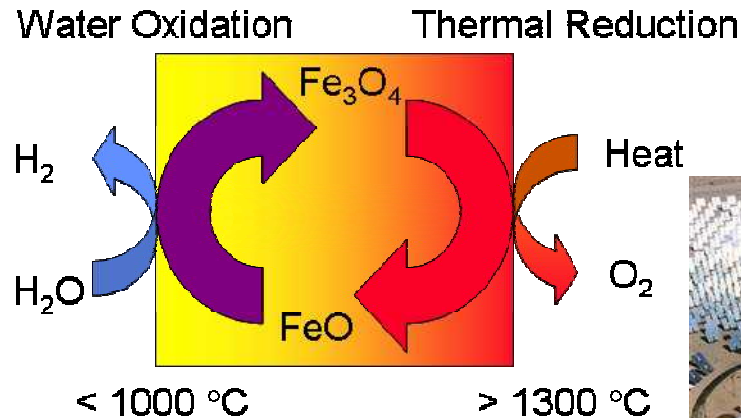


# Carbon-Neutral Means To Produce Synthesis Gas Are Needed To Impact Global CO<sub>2</sub>



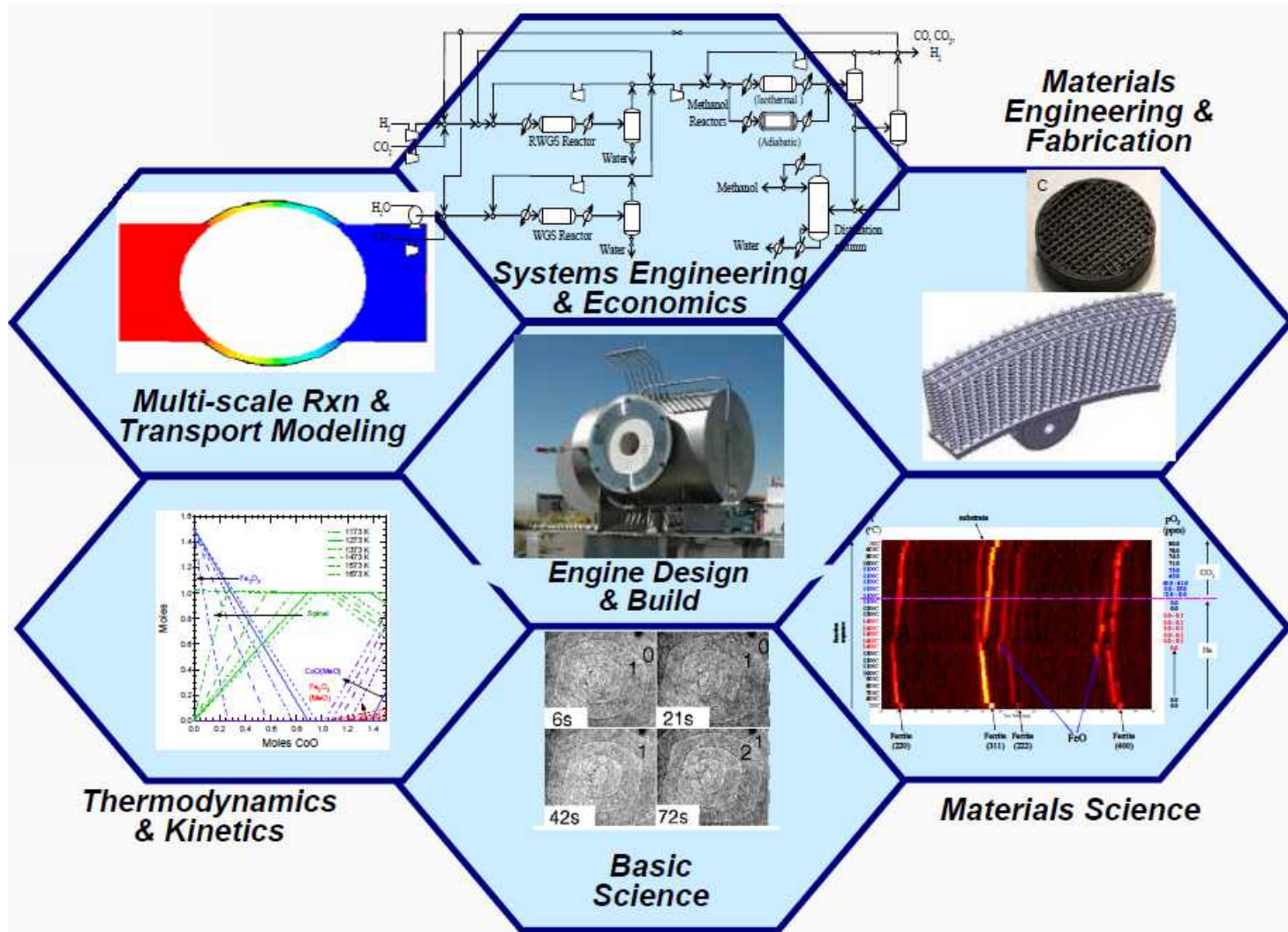


# Vision Is To Recycle $\text{CO}_2$ and $\text{H}_2\text{O}$ into Fuel Using Concentrated Solar Power



- **Power Towers concentrate solar energy**
  - Thousands of suns
- **Continuous process**
  - $\text{Fe}^{(+2)}$  in  $\text{FeO}$  to  $\text{Fe}^{(+3)}$  in  $\text{Fe}_3\text{O}_4$
  - Rotating ring design for efficient heat recovery

# Sandia's Large Scale Multi-Disciplinary Effort To Create A High Thermal Efficiency Prototype







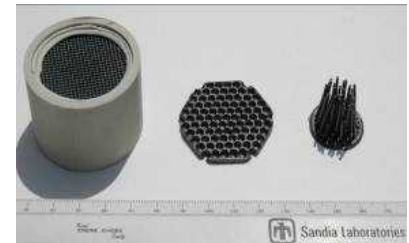
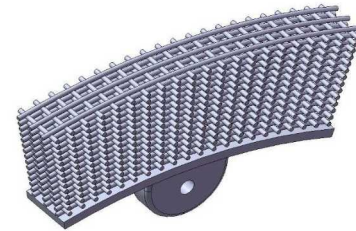
# $\text{Co}_x\text{FeO}_{3-x}\text{O}_4$ ALD films on high surface area zirconia supports



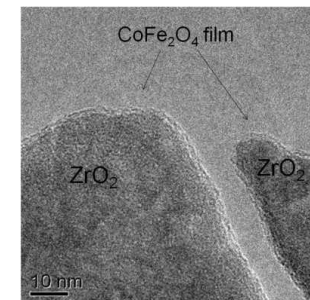
# Materials Are The Key To Success For Solar Energy Storage Program

- **Open structures necessary for good light penetration**
  - Radiative transport more important than conduction
- **Cycle-to-cycle stability and durability**
  - 1 to 2 minute redox cycles  
1723 K to < 1473 K
  - Remain chemically active
  - Maintain mechanical integrity  
Limit sintering, spalling, fracture
- **High surface areas desired**
  - Process efficiency dependent on extent of conversion

engineered shapes



coated particles





# Investigate The Use Of Thin Film Cobalt Ferrite Spinel

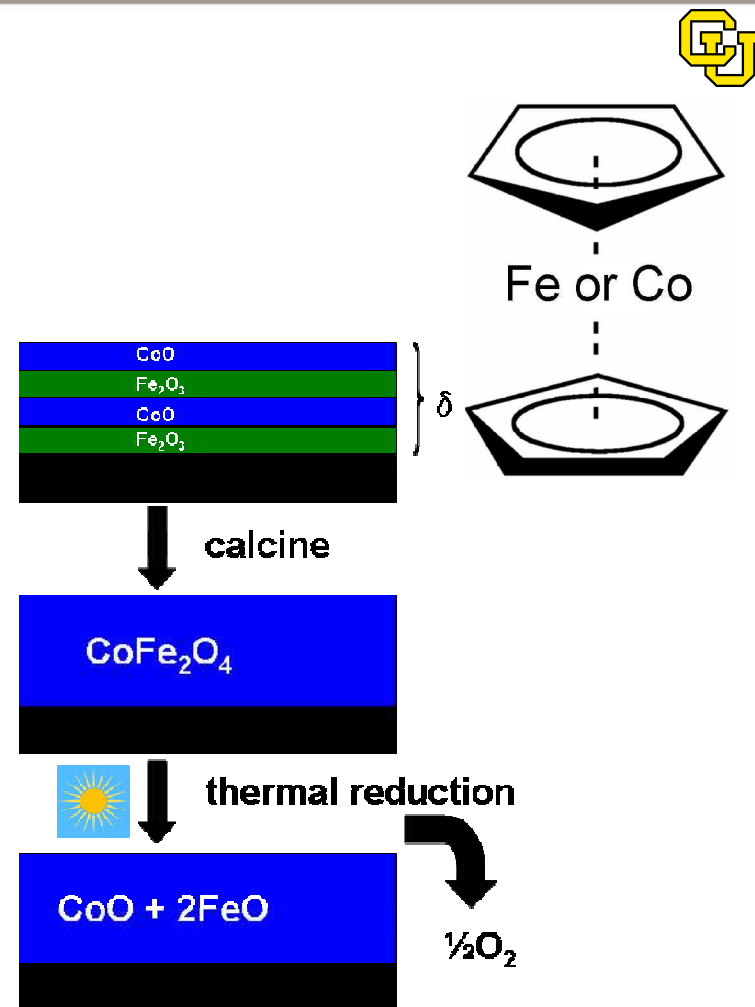


- **Precisely engineered platform**
  - Composition
  - Microstructure
  - Thickness
- **Atomic Layer Deposition**
  - Conformal coverage of arbitrary shapes  
High surface-area supports
  - Precise control of thickness and stoichiometry
  - Nano-scale film thicknesses  
Mitigate bulk diffusion limitations of fully dense parts  
Best use of solar flux (only heat active material)



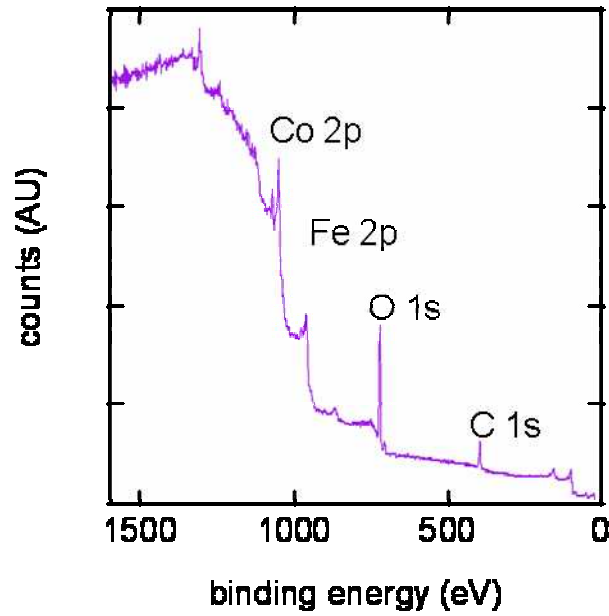
# ALD Method

- **Self-limiting deposition chemistry**
  - Successive cycles of cobaltocene and ferrocene oxidation @ 640-800 K
  - Calcine @ 1650 K, reduce @ 1723 K
- **Number of deposition cycles for each element determines film stoichiometry**
  - 15 Å per cycle
- **Range of materials prepared**
  - $\text{Fe}_3\text{O}_4$ ,  $\text{Co}_x\text{Fe}_{3-x}\text{O}_4$  ( $0.6 < x < 1.5$ )
  - Single crystal YSZ and sapphire flats
  - $\text{ZrO}_2$  nano-particles
  - High surface area nano-porous YSZ supports
  - Various mass loads and film thickness

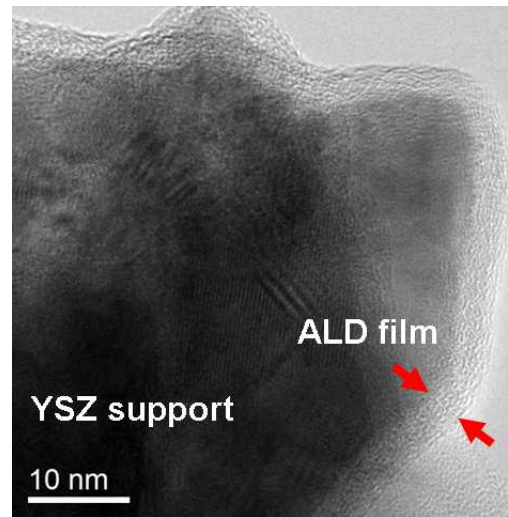


Scheffe, J. et al. *Thin Solid Films* **517**, 1874 (2009)

# XPS, Surface Raman, And TEM Analysis Confirms Quality Of “As Deposited” Films



- **Uniform film thickness**



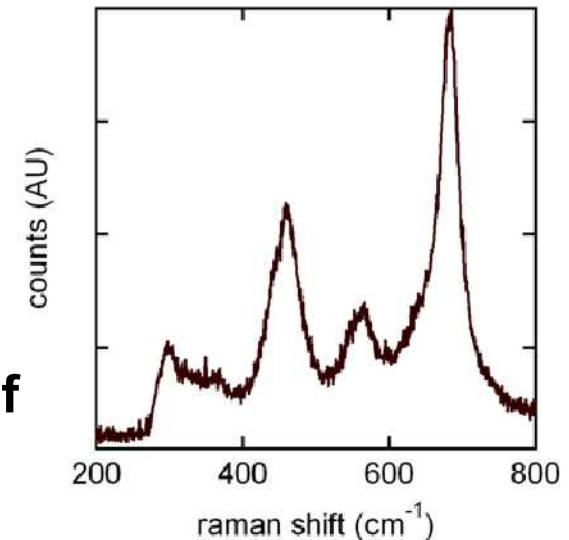
- **No surface Zr or Y evident in XPS**



Melo, T. et al. *Surface Science* **600**, 3642 (2006)



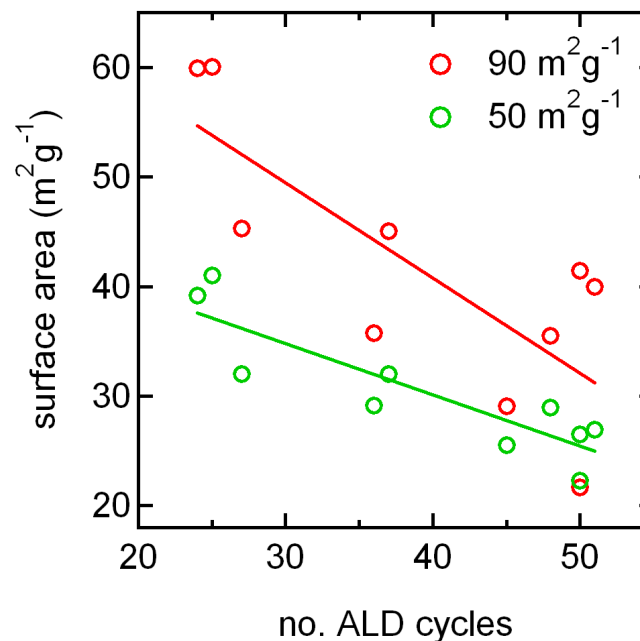
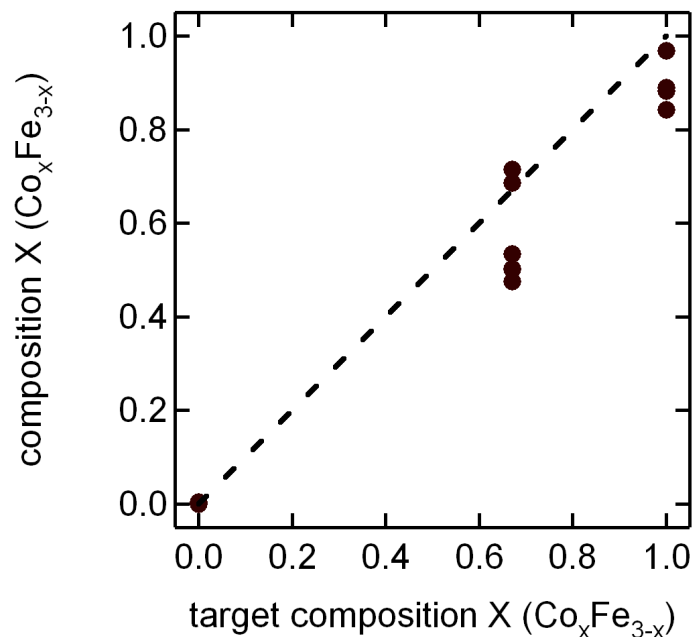
Wang, W. and Ren, X., *J. Crystal Growth* **289**, 605 (2006)



- **Raman spectra of CoFe<sub>2</sub>O<sub>4</sub>**



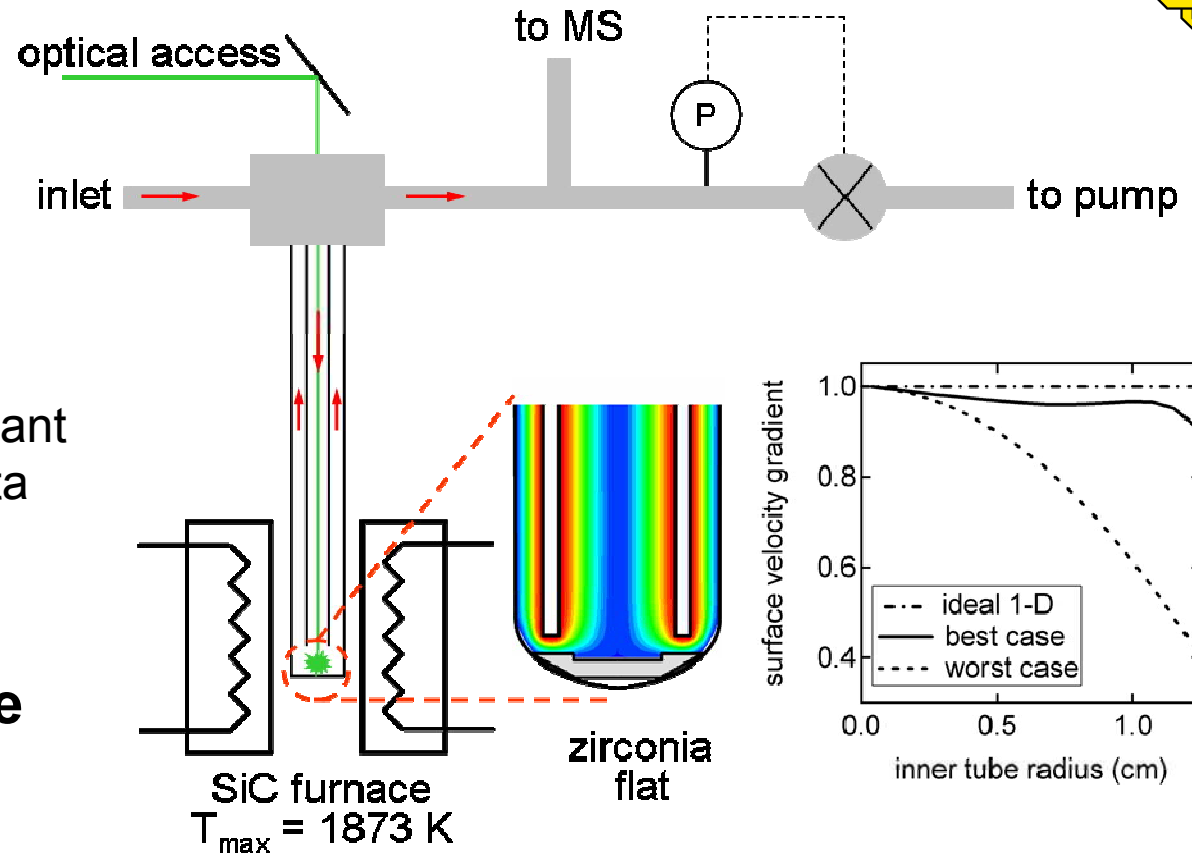
# ICP And BET Analysis Confirms Film Composition And Active Area



- **Able to achieve target composition on high surface area YSZ supports**
  - 25 to 50 cycles depending on film thickness and mass loading
- **Reduced surface area likely due to clogging of pores**

# Redox Behavior Characterized In An Idealized Stagnation Flow Reactor (SFR)

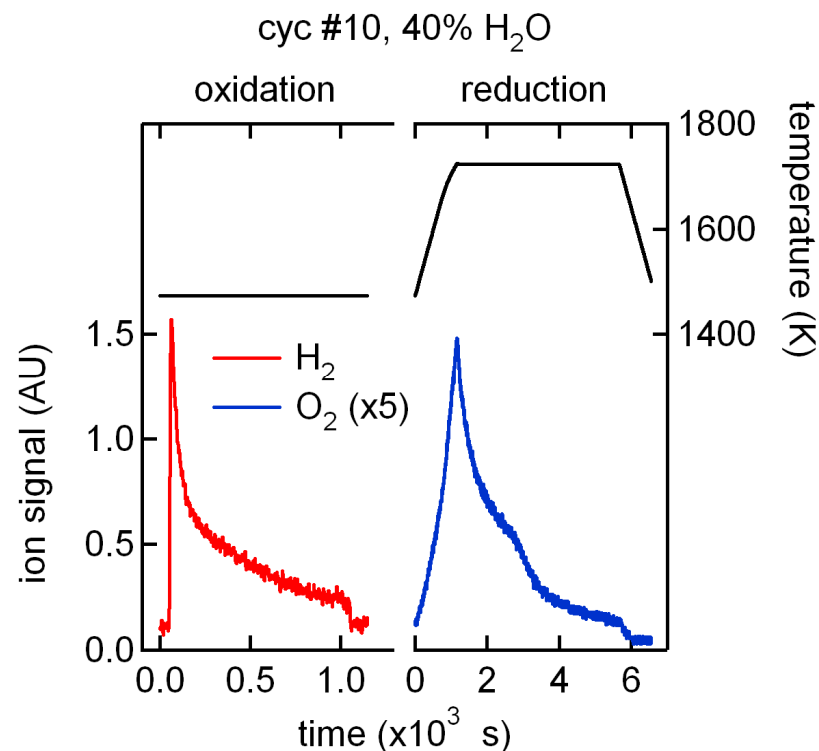
- **Computer-aided design of SFR**
  - 1-D flow field important for model-based data reduction
- **Modulated effusive source MS**
  - High sensitivity
  - 5 ppm detection limits



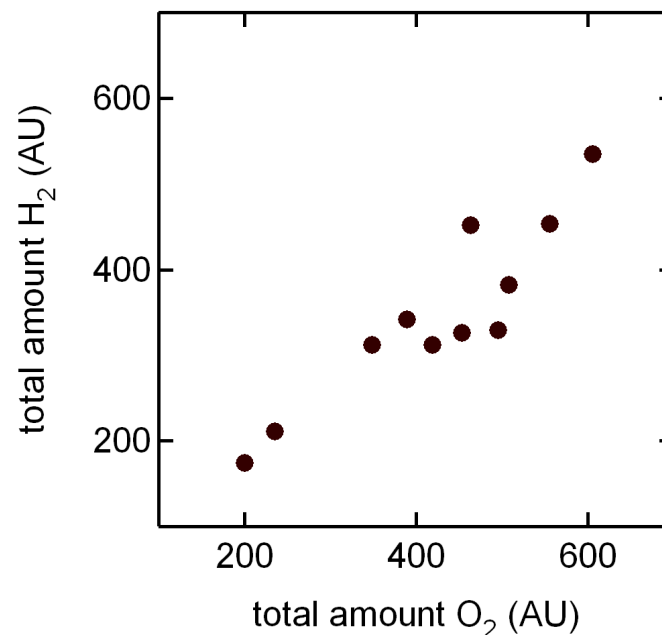
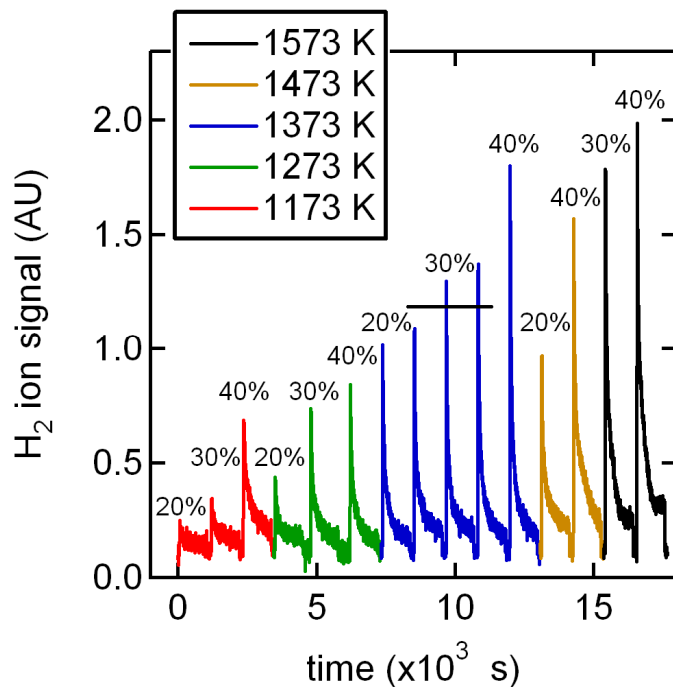
# Oxidation And Reduction Of $\text{Co}_{0.9}\text{Fe}_{2.1}\text{O}_4$



- **$\text{H}_2$  production rate consistent with observations on powder and solid systems**
  - High peak rate that gradually tails to a plateau
  - Should this be true?  
ALD films dominated by surface effects
- **Evidence to suggest the plateaus are a steady-state condition and do not go to zero**
  - Catalytic  
WGS-like behavior?
  - Eventually may produce more  $\text{H}_2$  than predicted by FeO content



# ALD Films Remain Active For Many Redox Cycles

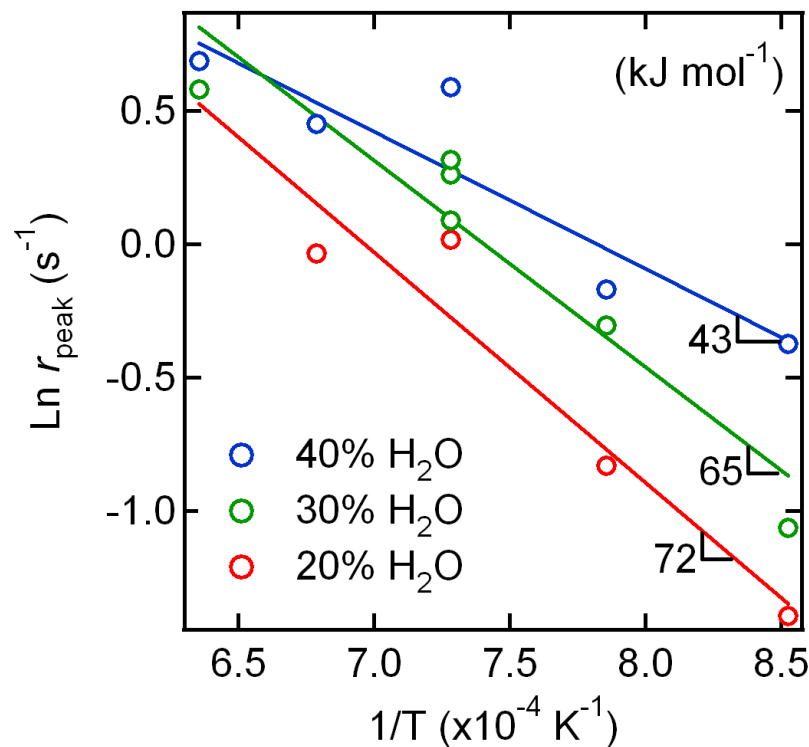


- **Dependence on  $H_2O$  pressure and temperature taken on a single sample ( $> 20$  cycles)**
  - $H_2O$  flow rate many orders of magnitude greater than  $H_2$  production rate
- **$H_2$  production rate and  $O_2$  evolution correlate well (so far)**
  - Plateaus may be a steady-state condition however material still stores  $O_2$

# Activation Energy For Peak H<sub>2</sub> Production Rate May Not Support Fe Cation Diffusion Mechanism



- **E<sub>a</sub> for Fe diffusion in FeO**
  - 100-150 kJ/mol
  - Still valid at high T?
- **E<sub>a</sub> for Fe diffusion in Fe<sub>3</sub>O<sub>4</sub>**
  - > 200 kJ/mol
- **E<sub>a</sub> for *peak* H<sub>2</sub>O reduction agree with energetics of Fe-based WGS catalysts**
  - Low temperature  $\Delta H_{\text{ads}}$  chemisorbed H<sub>2</sub>O on (111) Fe<sub>3</sub>O<sub>4</sub> ~ 65 kJ/mol

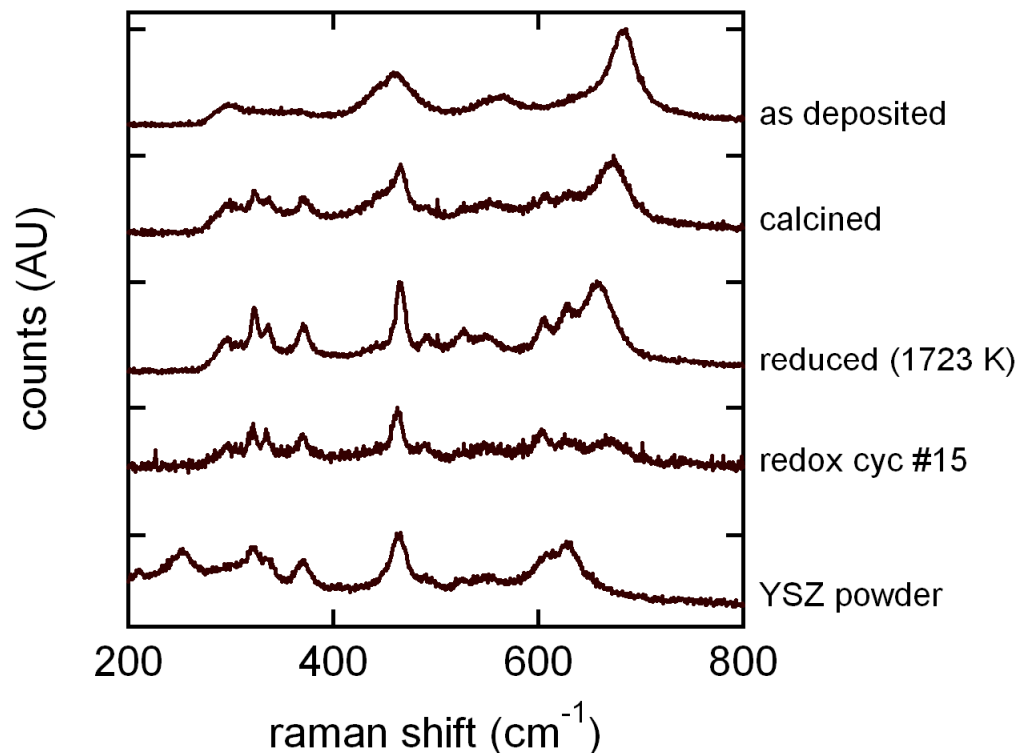




# Raman Spectra Indicate That ALD Film Properties Change With Cycling



- **Spectral features of polycrystalline YSZ are present in cycled material**
  - Fe has limited solubility in stabilized zirconia
- **Still characterizing films with XPS and TEM**
- **Materials remain highly active up to 20 cycles**
  - Very consistent behavior





# Concluding Remarks



- **ALD engineered ferrite films on nano-porous YSZ supports are viable materials for high temperature thermochemical water splitting applications**
- **Observed behavior representative of a complex water reduction mechanism**
  - Fast initial  $H_2$  production rate followed by a slowly evolving “plateau”
  - Energetics may not support Fe cation diffusion as a rate limiting process for the peak rate
    - Still must resolve the  $E_a$  for the “plateau” behavior
  - Could be WGS-like behavior
    - Competition between thermal reduction and water oxidation





# Funding And Support



This research was supported by the U. S. Department of Energy under Contract No.DE-AC04-94AL85000, Sandia Laboratory Directed Research and Development Program

National Science Foundation/Sandia National Institute for Nano Engineering (NINE) program

