



Nanometer-Thick Cobalt-Iron Spinel Oxide Films for High Temperature Splitting of H₂O and CO₂

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Outline

- Sandia “Solar To Petrol” program
- $\text{Co}_x\text{FeO}_{3-x}\text{O}_4$ ALD films on high surface area zirconia supports
 - Thermochemical water splitting





Sandia Grand Challenge “Solar To Petrol” Program



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The US Transportation Sector Consumes A Great Deal Of Petroleum



Every day the U.S. consumes ~20.7 million barrels of petroleum (2006)
(that's ~10K gallons per second)

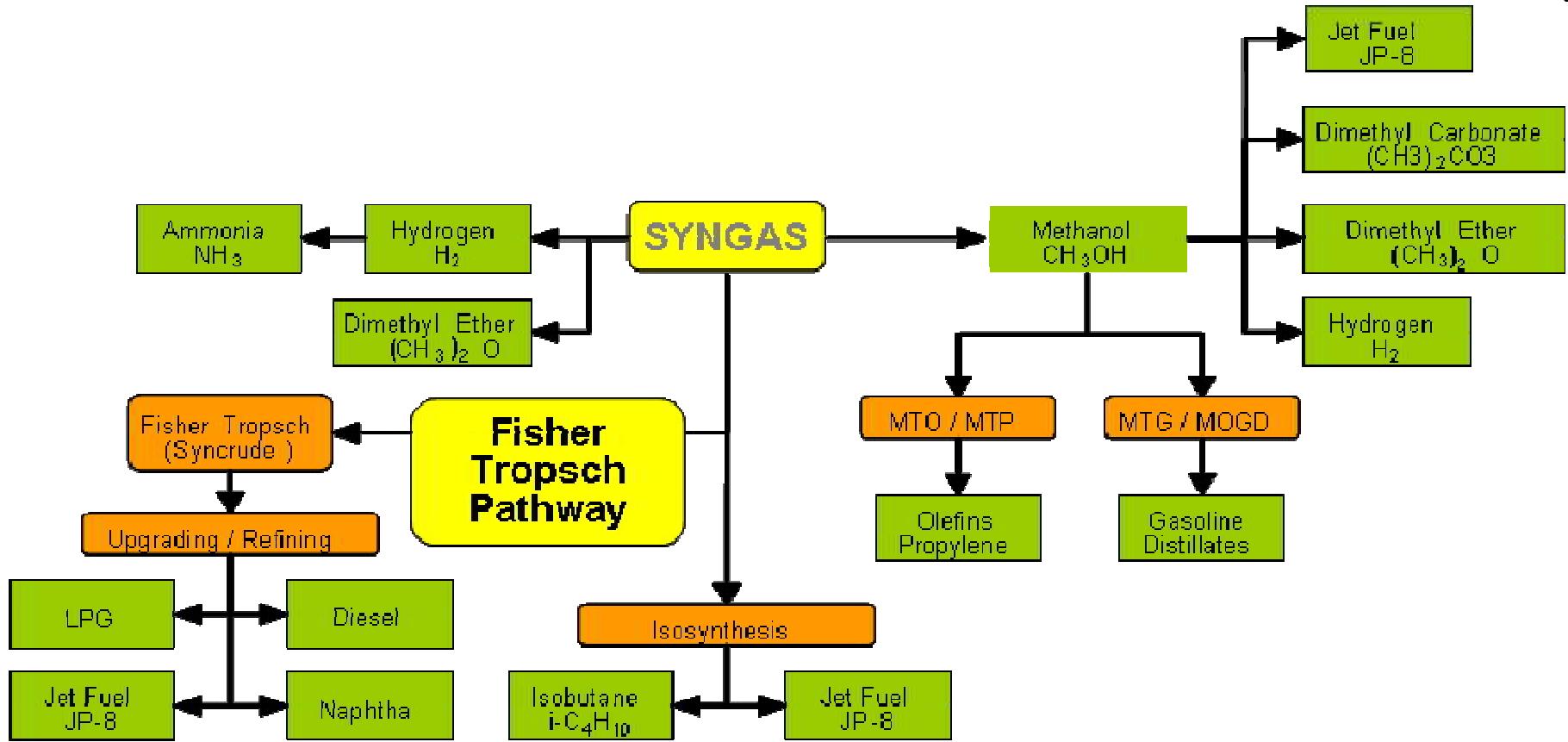


All Substitutes face significant risks, barriers, and uncertainties: one or more from technical, economic, societal, political, regulatory
Solve the Problem – we have been picking and then solving partial Solutions at best

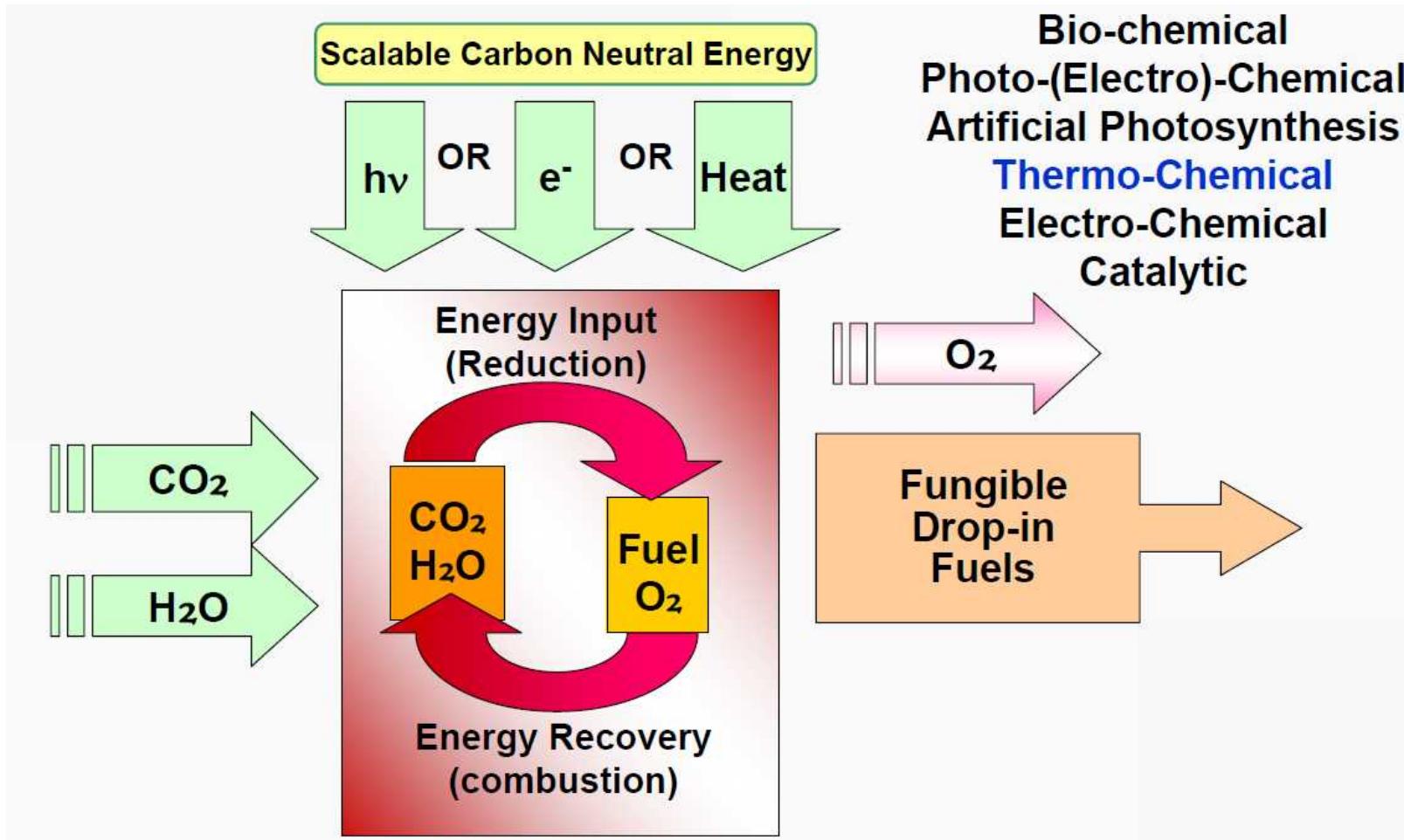
58% is imported
Over 2/3 (68.3%) of the petroleum consumed in the US is used for transportation
84.1% Highway; 65.2% Light Duty
243M vehicles on the road in the US:
Median age ~8 yrs; cars ~9 yrs
Median Lifetime of 1990 vehicles is ~17yrs

*Transportation Energy Data Book, Edition 27-2008

There Are Known Pathways To Synthesize Liquid Fuels From Synthesis Gas



Carbon-Neutral Means To Produce Synthesis Gas Are Needed To Impact Global CO₂

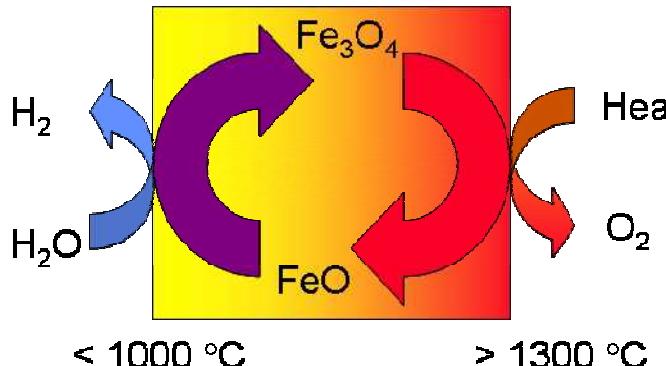


Vision Is To Recycle CO₂ and H₂O into Fuel Using Concentrated Solar Power

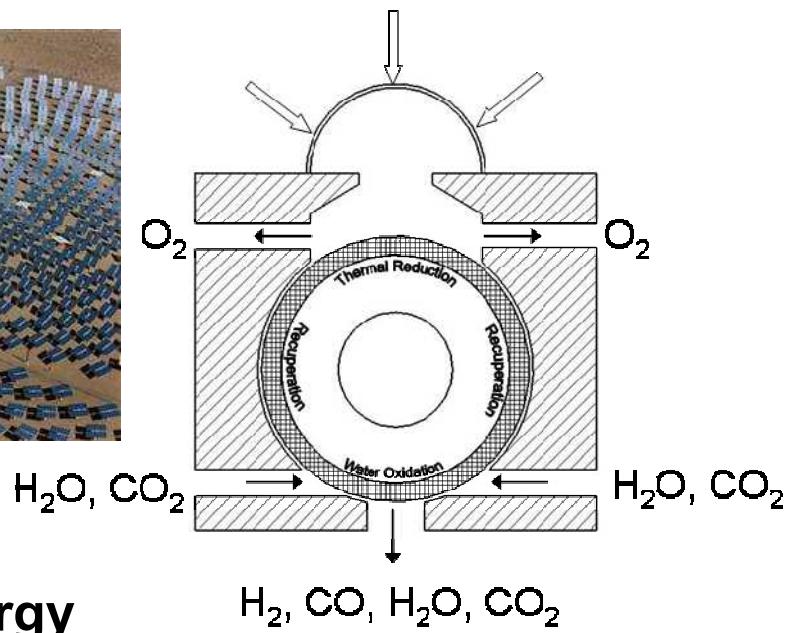


Water Oxidation

Thermal Reduction



Concentrated solar flux



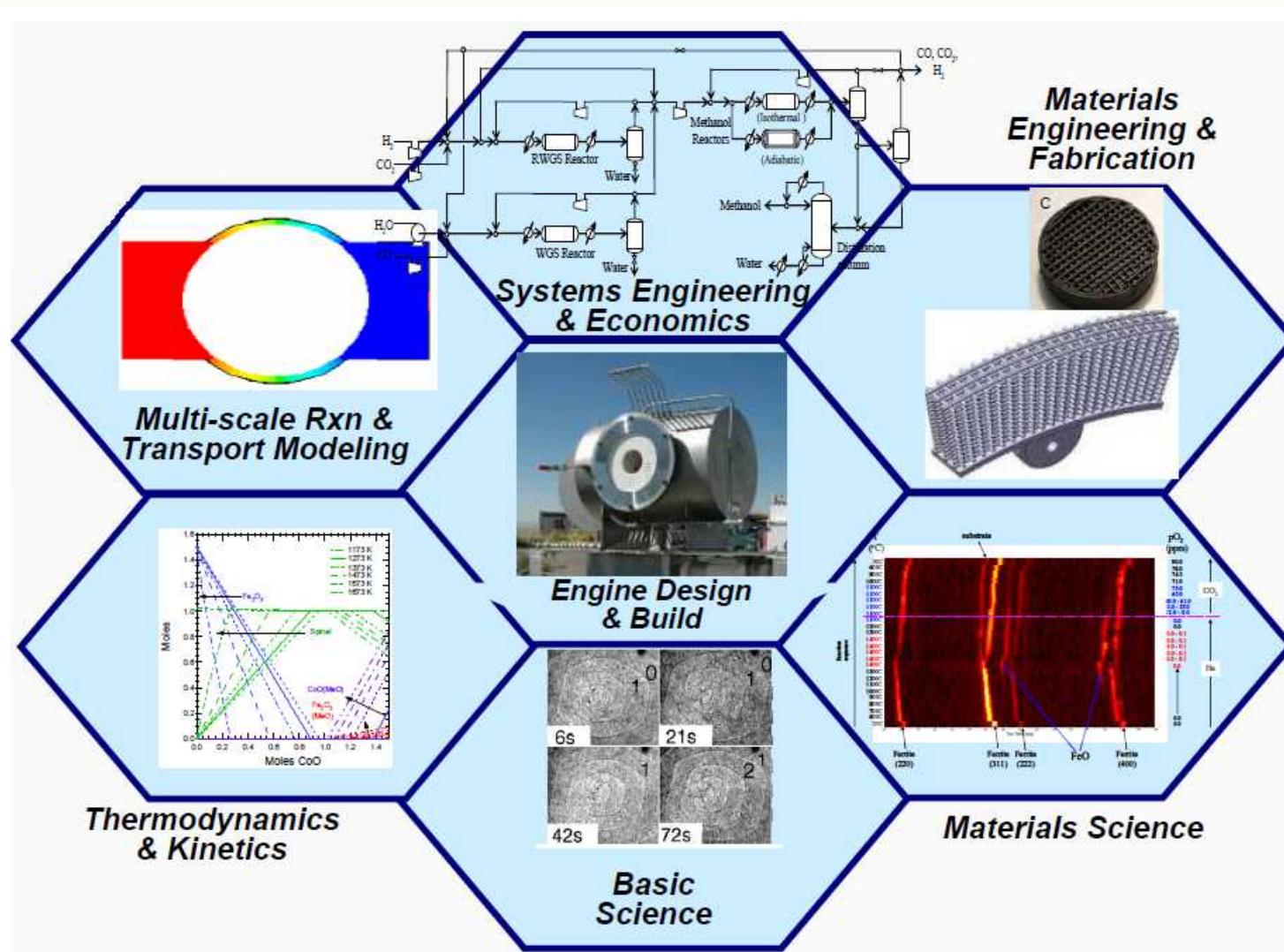
- **Power Towers concentrate solar energy**
 - Thousands of suns
- **Continuous process**
 - Fe(⁺²) in FeO to Fe(⁺³) in Fe₃O₄
 - Rotating ring design for efficient heat recovery



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Sandia's Large Scale Multi-Disciplinary Effort To Create A High Thermal Efficiency Prototype





$\text{Co}_x\text{FeO}_{3-x}\text{O}_4$ ALD films on high surface area zirconia supports



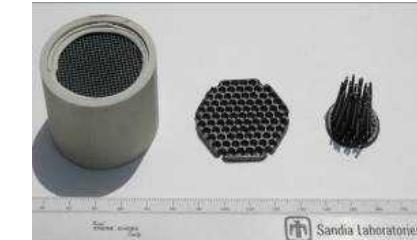
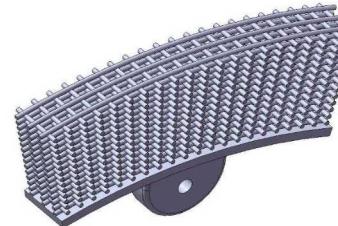
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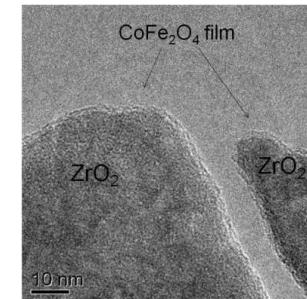
Materials Are The Key To Success For Solar Energy Storage Program

- **Open structures necessary for good light penetration**
 - Radiative transport more important than conduction
- **Cycle-to-cycle stability and durability**
 - 1 to 2 minute redox cycles
1723 K to < 1473 K
 - Remain chemically active
 - Maintain mechanical integrity
Limit sintering, spalling, fracture
- **High surface areas desired**
 - Process efficiency dependent on extent of conversion

engineered shapes



coated particles



Investigate The Use Of Thin Film Cobalt Ferrite Spinel

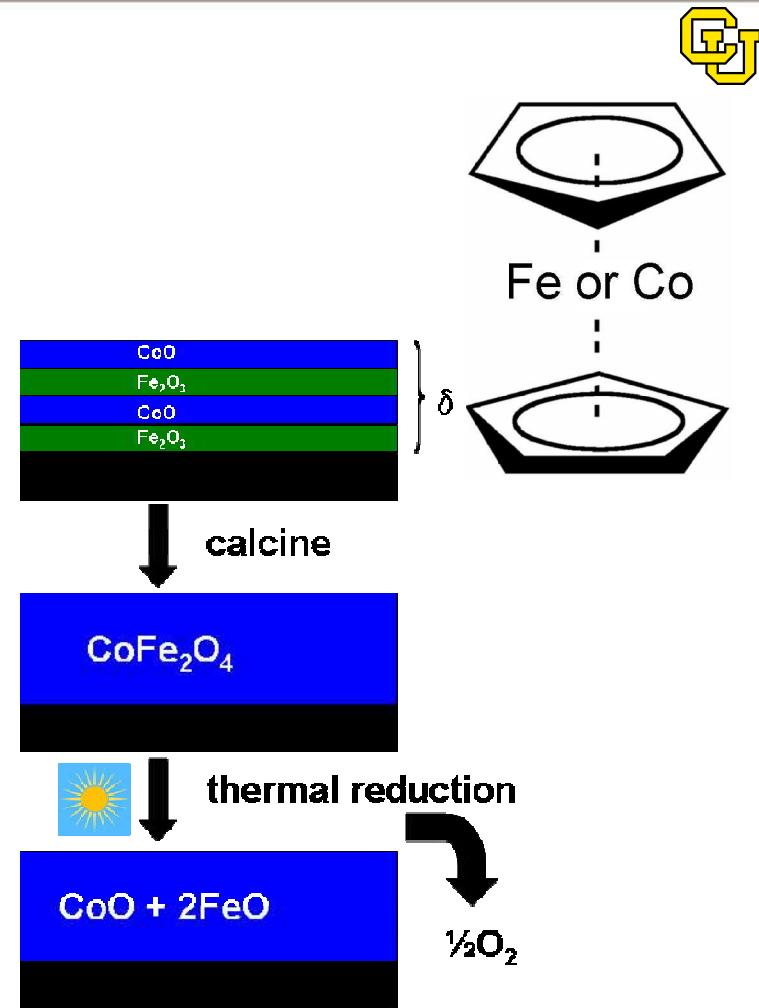


- **Precisely engineered platform**
 - Composition
 - Microstructure
 - Thickness
- **Atomic Layer Deposition**
 - Conformal coverage of arbitrary shapes
 - High surface-area supports
 - Precise control of thickness and stoichiometry
 - Nano-scale film thicknesses
 - Mitigate bulk diffusion limitations of fully dense parts
 - Best use of solar flux (only heat active material)



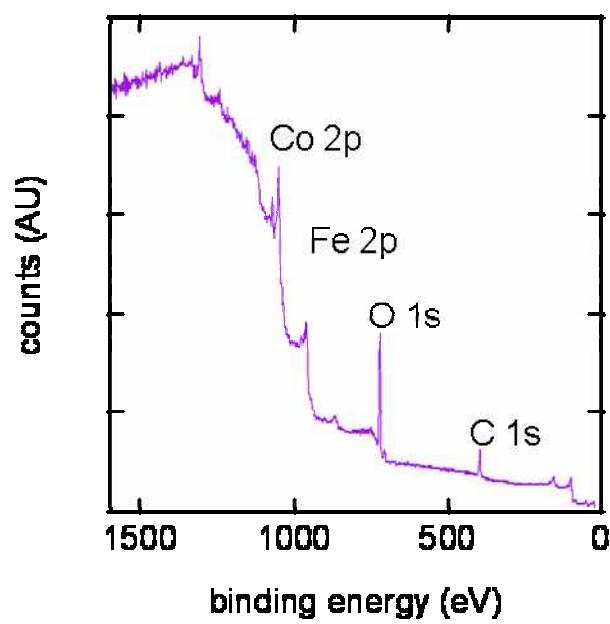
ALD Method

- **Self-limiting deposition chemistry**
 - Successive cycles of cobaltocene and ferrocene oxidation @ 640-800 K
 - Calcine @ 1650 K, reduce @ 1723 K
- **Number of deposition cycles for each element determines film stoichiometry**
 - 15 Å per cycle
- **Range of materials prepared**
 - Fe_3O_4 , $\text{Co}_x\text{Fe}_{3-x}\text{O}_4$ ($0.6 < x < 1.5$)
 - Single crystal YSZ and sapphire flats
 - ZrO_2 nano-particles
 - High surface area nano-porous YSZ supports
 - Various mass loads and film thickness

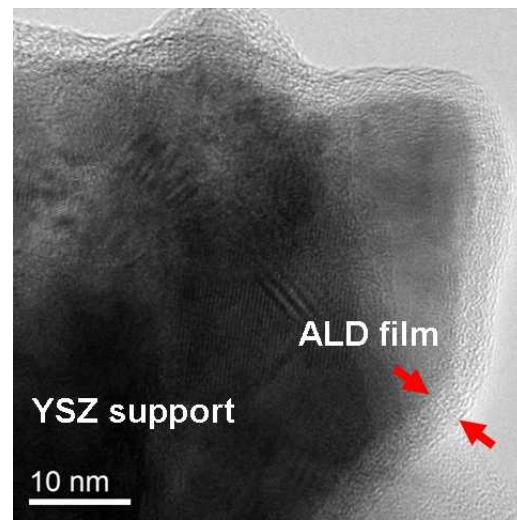


Scheffe, J. et al. *Thin Solid Films* 517, 1874 (2009)

XPS, Surface Raman, And TEM Analysis Confirms Quality Of “As Deposited” Films

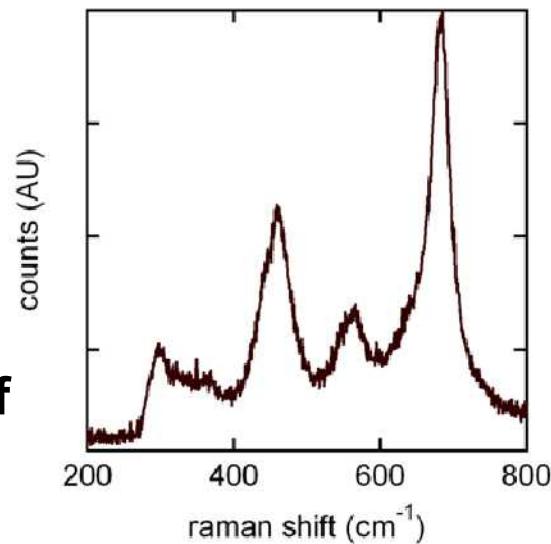
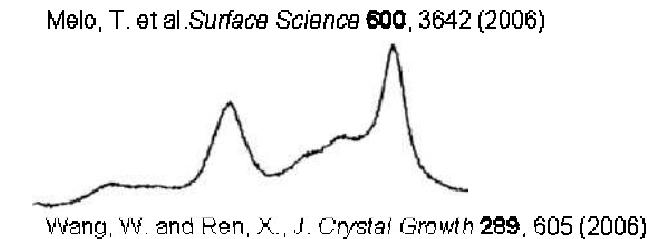
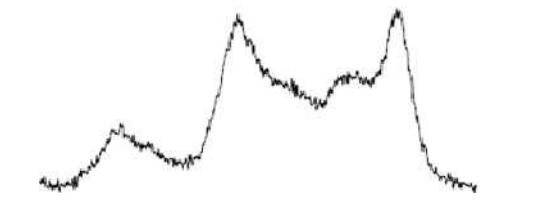


- **Uniform film thickness**

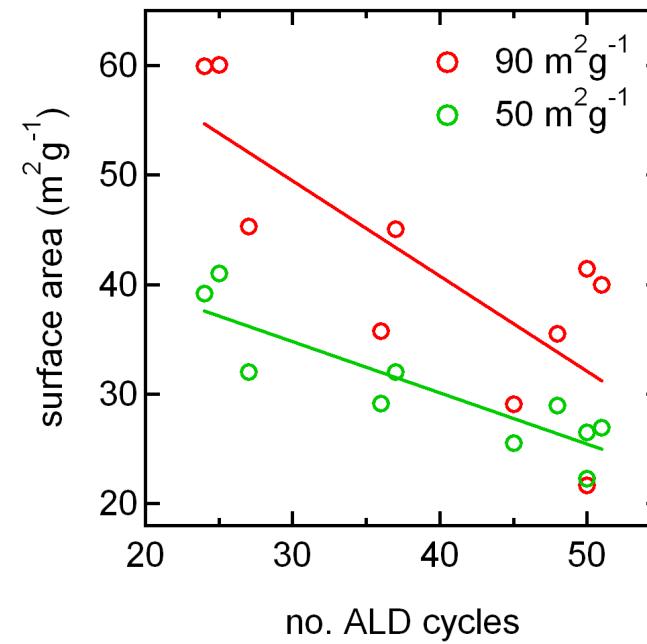
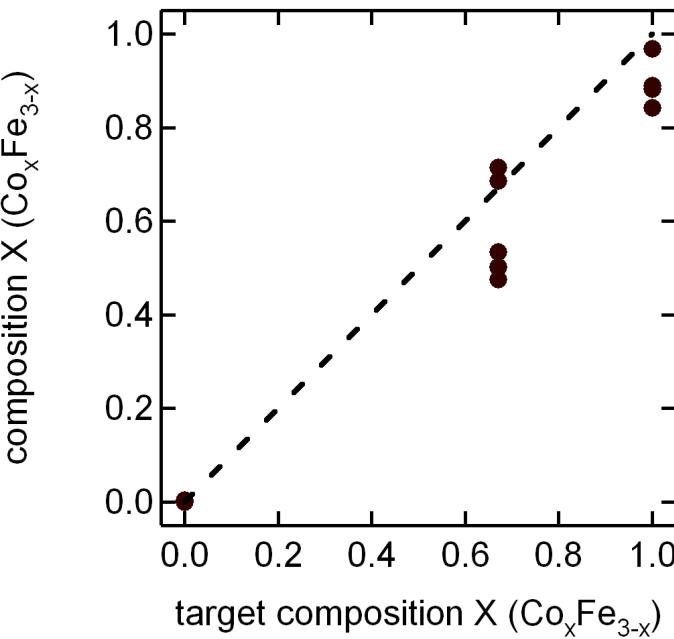


- **No surface Zr or Y evident in XPS**

- **Raman spectra of CoFe_2O_4**



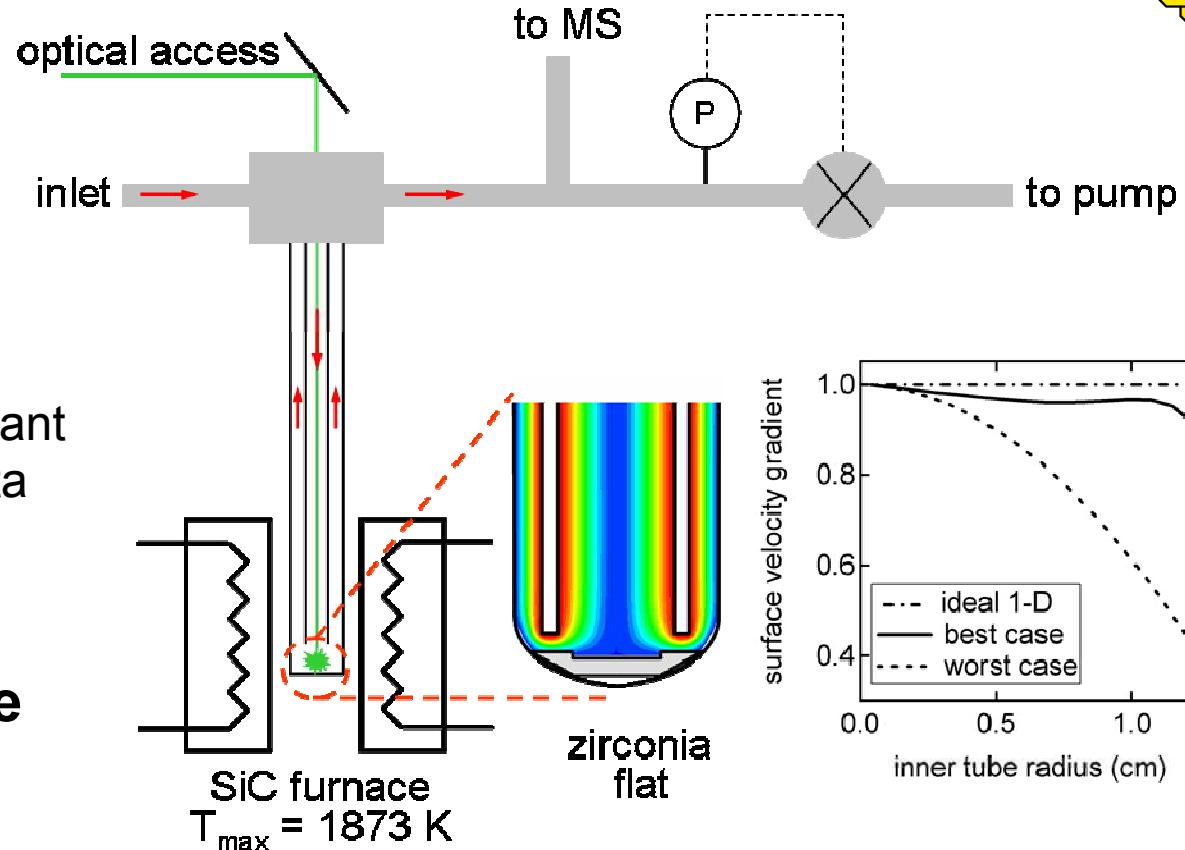
ICP And BET Analysis Confirms Film Composition And Active Area



- **Able to achieve target composition on high surface area YSZ supports**
 - 25 to 50 cycles depending on film thickness and mass loading
- **Reduced surface area likely due to clogging of pores**

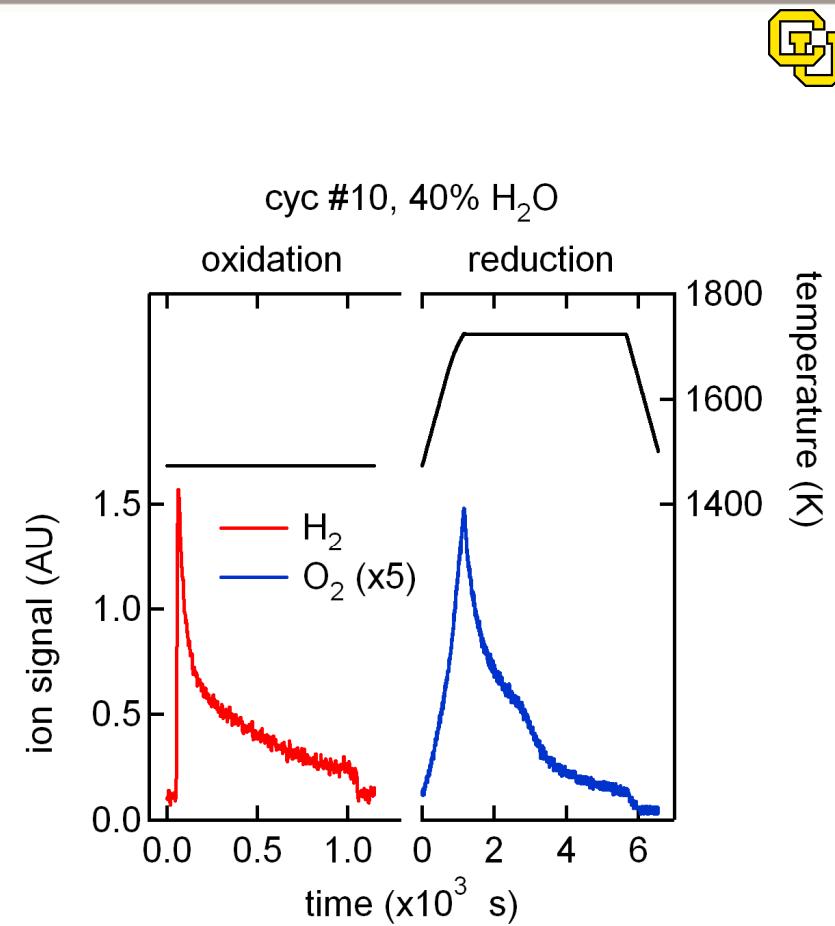
Redox Behavior Characterized In An Idealized Stagnation Flow Reactor (SFR)

- **Computer-aided design of SFR**
 - 1-D flow field important for model-based data reduction
- **Modulated effusive source MS**
 - High sensitivity
 - 5 ppm detection limits

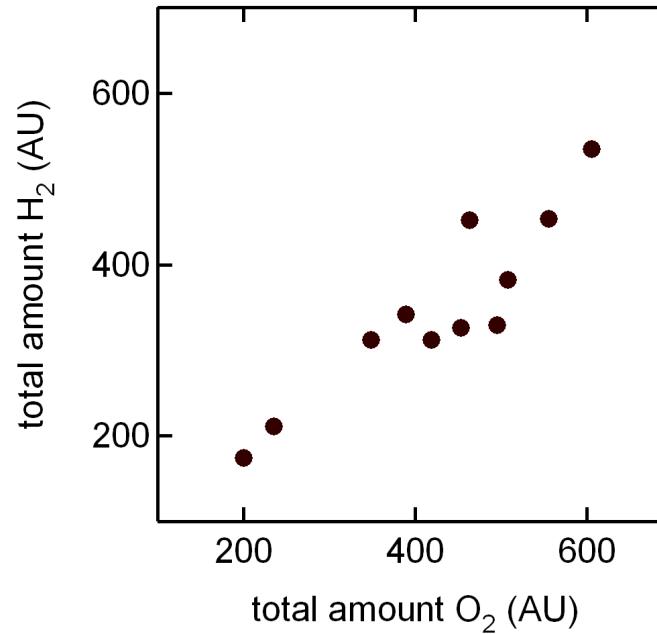
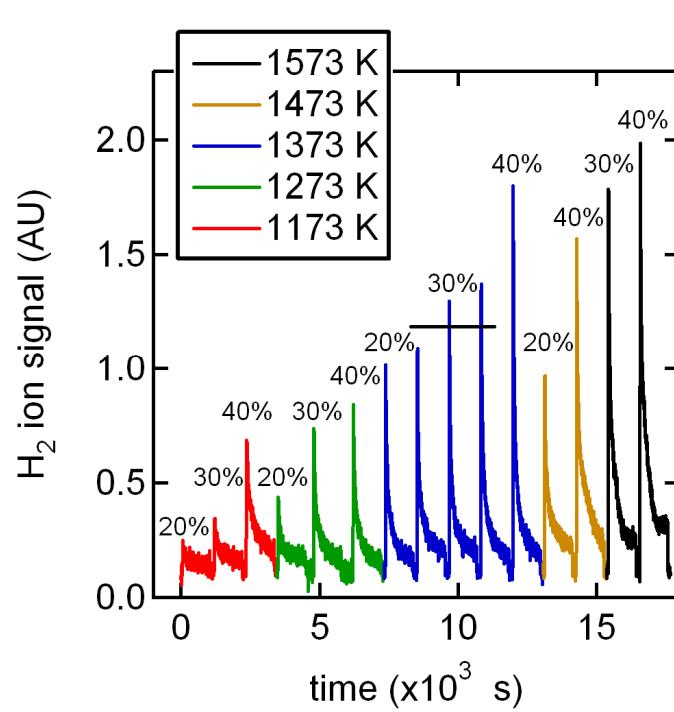


Oxidation And Reduction Of $\text{Co}_{0.9}\text{Fe}_{2.1}\text{O}_4$

- **H_2 production rate consistent with observations on powder and solid systems**
 - High peak rate that gradually tails to a plateau
 - Should this be true?
ALD films dominated by surface effects
- **Evidence to suggest the plateaus are a steady-state condition and do not go to zero**
 - Catalytic
WGS-like behavior?
 - Eventually may produce more H_2 than predicted by FeO content



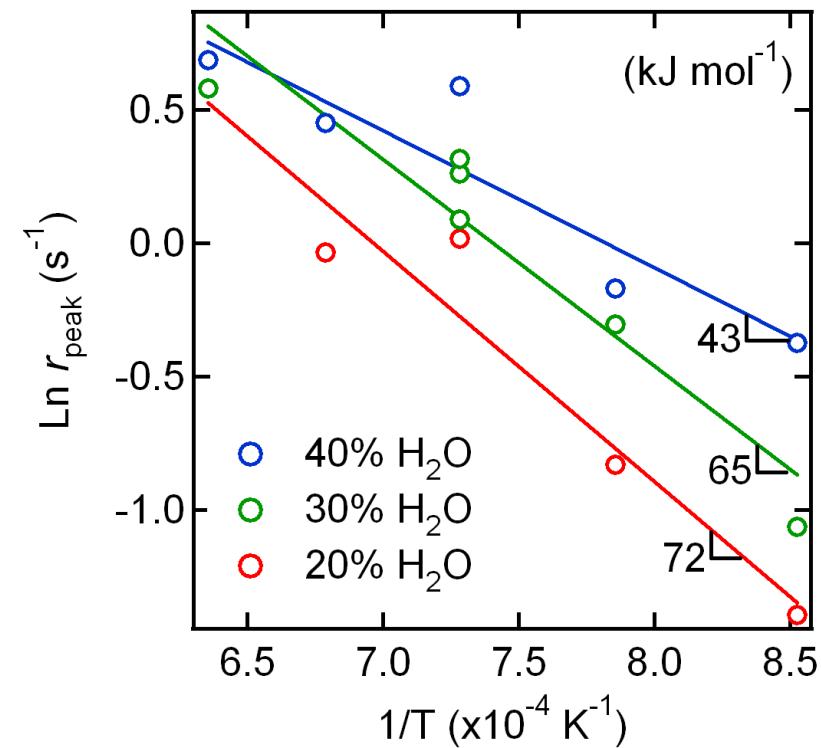
ALD Films Remain Active For Many Redox Cycles



- **Dependence on H_2O pressure and temperature taken on a single sample (> 20 cycles)**
 - H_2O flow rate many orders of magnitude greater than H_2 production rate
- **H_2 production rate and O_2 evolution correlate well (so far)**
 - Plateaus may be a steady-state condition however material still stores O_2

Activation Energy For Peak H₂ Production Rate May Not Support Fe Cation Diffusion Mechanism

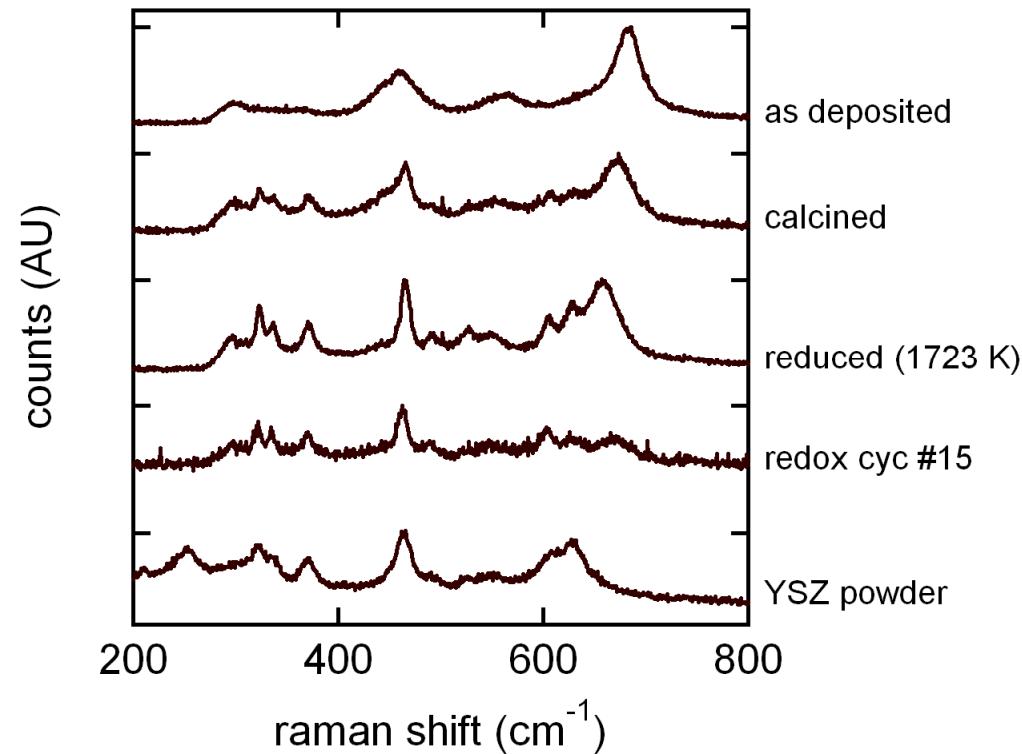
- **E_a for Fe diffusion in FeO**
 - 100-150 kJ/mol
 - Still valid at high T?
- **E_a for Fe diffusion in Fe₃O₄**
 - > 200 kJ/mol
- **E_a for *peak* H₂O reduction agree with energetics of Fe-based WGS catalysts**
 - Low temperature ΔH_{ads} chemisorbed H₂O on (111) Fe₃O₄ ~ 65 kJ/mol



Raman Spectra Indicate That ALD Film Properties Change With Cycling



- **Spectral features of polycrystalline YSZ are present in cycled material**
 - Fe has limited solubility in stabilized zirconia
- **Still characterizing films with XPS and TEM**
- **Materials remain highly active up to 20 cycles**
 - Very consistent behavior



Concluding Remarks



- **ALD engineered ferrite films on nano-porous YSZ supports are viable materials for high temperature thermochemical water splitting applications**
- **Observed behavior representative of a complex water reduction mechanism**
 - Fast initial H_2 production rate followed by a slowly evolving “plateau”
 - Energetics may not support Fe cation diffusion as a rate limiting process for the peak rate
 - Still must resolve the E_a for the “plateau” behavior
 - Could be WGS-like behavior
 - Competition between thermal reduction and water oxidation



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