

# Improving the Spatial Resolution of Atomic-Scale EDS Mapping for Chemical Imaging and Quantification of Metallic Alloy Structures

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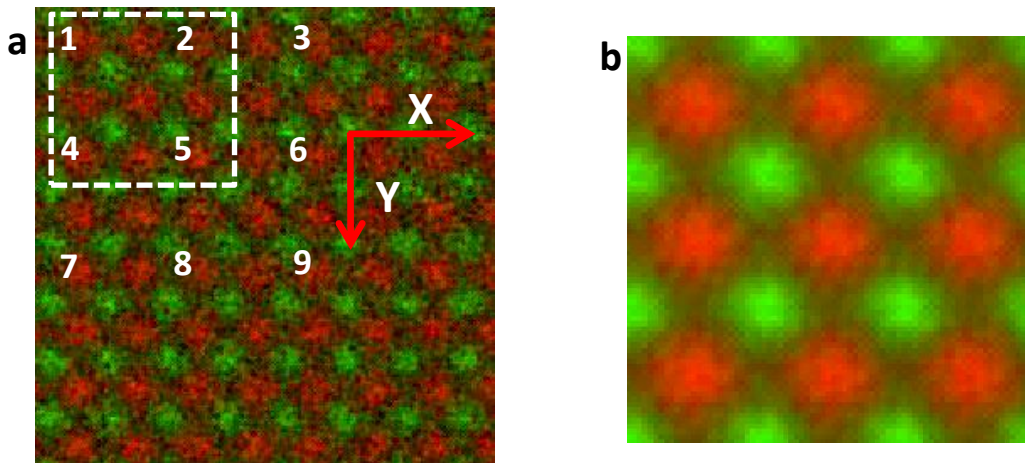
Recent technical advances in scanning transmission electron microscopy (STEM) and x-ray detector technology have made it possible to do atomic-resolution chemical mapping using energy-dispersive x-ray spectroscopy (EDS). So far, most of these efforts have been applied to materials such as perovskite oxides [1-3], e.g. SrTiO<sub>3</sub>, and compound semiconductors [4, 5], which have well-known crystal structures with relatively large lattice spacings, that are also relatively resistant to electron-beam irradiation. This radiation-resistant property allows relatively long dwell times at each recording point (i.e., pixel) for achieving the signal-to-noise (S/N) ratio that is necessary for elemental mapping. For the study of intermetallic such as body-centered-cubic (BCC) alloys that have a small interatomic distance and are relatively sensitive to the electron radiation, improvement in the spatial resolution as well as reduction in the overall electron dose are required. In this work, we report our effort to overcome those difficulties as well as applications of the techniques for quantification of chemical composition at the lattice sites in intermetallic BCC alloys [6].

In chemical mapping, the shortest lateral distance between columns of identical atoms in a crystal projection determines the required spatial resolution necessary for resolving the atomic columns [6, 7]. The required spatial resolution is 3.9 Å for SrTiO<sub>3</sub> in the [001] direction and about 3.5 Å for GaAs in the [110] direction. The smaller dimensions of the unit cell (~2.9 Å) for BCC intermetallic alloys require a higher spatial resolution. This improvement is achieved by a combination of a small electron probe (<1.5 Å), using a thin TEM specimen (< 20 nm) and improving of the S/N ratio through averaging of EDS maps that are related to each other via lattice-vector translations in the image plane (for convenience, we have termed this process “lattice-averaging”). Significant improvement in the S/N ratio of EDS mapping can be achieved by lattice-averaging (Fig.1), which compensates for reduction in X-ray count due to the selection of a small electron probe and a thin specimen, and also leads to an overall reduction of electron dose necessary for EDS mapping [6]. By choosing a thin TEM specimen, the EDS signal is localized to atomic columns [1, 3, 6, 7] and EDS X-ray counts from individual atomic columns can be approximated by a Gaussian distribution; and the width of the Gaussian peak is effectively determined by convoluting the electron probe with the effective EDS local ionization potential, leading to a spatial resolution of better than 2.0 Å [6]. Fig.2 shows EDS maps of Fe K $\alpha$  and Co K $\alpha$ , obtained from a Fe-Co alloy, showing an ordered BCC structure with the Fe and Co atoms preferentially occupying the A-sites and B-sites in the BCC lattice [6]. Furthermore, the chemical composition at the atomic column positions can then be quantified column-by-column using the Cliff-Lorimer method [6-9].

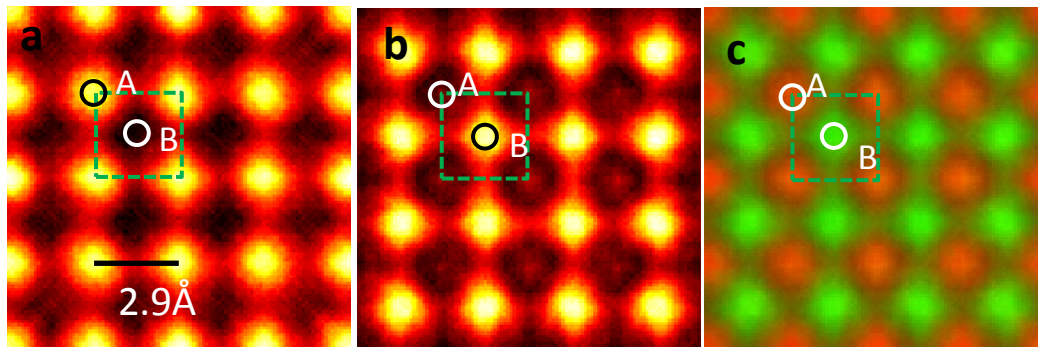
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**Figure 1.** Method of the lattice averaging used to improve S/N ratio of EDS mapping: (a) a raw EDS map; and (b) lattice-averaged EDS map. In (a), a smaller EDS region, size of 3x3 unit cells (marked by dashed square) is chosen, maps of this region from nine equivalent positions (marked by 1, 2, ...9) in the image, defined by using basic lattice translation vectors ( $\mathbf{X}$ ,  $\mathbf{Y}$ ), are averaged to obtain the lattice-averaged map in (b). In this example,  $\mathbf{X}=2a_0\vec{x}$ , and  $\mathbf{Y}=2a_0\vec{y}$  are chosen as basic translation vectors, where  $a_0$  is the unit cell constant and  $\vec{x}$  and  $\vec{y}$  are the unit vectors in x-, and y- directions.



**Figure 2.** EDS map of (a) Fe  $K_{\alpha}$ ; (b) Co  $K_{\alpha}$ ; and (c) composite color map of Fe  $K_{\alpha}$  (red) and Co  $K_{\alpha}$  (green), obtained from a Fe-Co alloy. Lattice site positions (A, B) and size of unit cell in [001] projection are marked by circles and dashed square in EDS maps in (a), (b) and (c).