

Nanostructured Materials for Lithium-Based Energy Storage

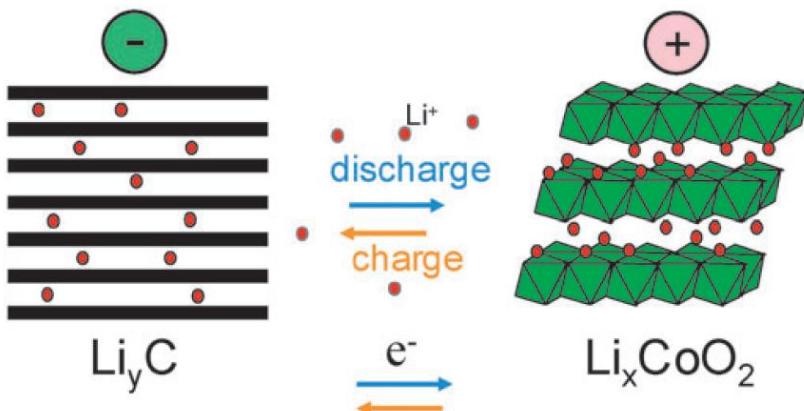
Special Presentation Session: Nanotechnology
Applied Power Electronics Conference
23 February 2010

Nicholas Hudak, Dale Huber, Arun Subramanian,
John Sullivan, Jianyu Huang, and Sean Hearne

Center for Integrated Nanotechnologies (CINT)
Sandia National Laboratories
Albuquerque, New Mexico

contact: nhudak@sandia.gov

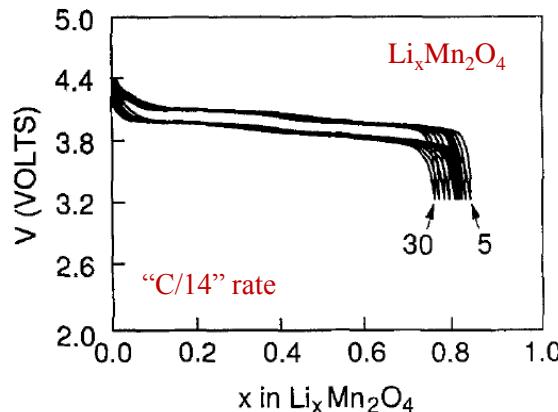
Lithium-Ion Batteries — Overview



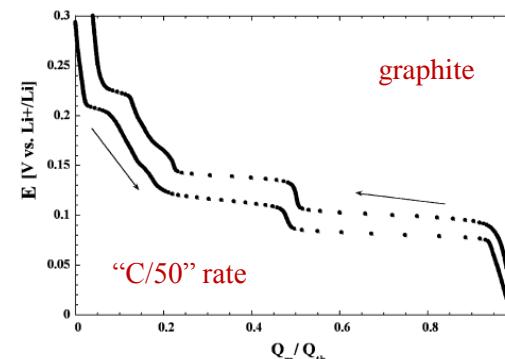
M. R. Palacín, *Chemical Society Reviews* **38**: 2565 (2009)

electrode	voltage (V)	capacity (mAh/g)
Li_xCoO_2	3.7	140
$\text{Li}_x\text{Mn}_2\text{O}_4$	4	120
graphite	0.1	370
LiC_6		

Typical galvanostatic voltage profiles



J. M. Tarascon et al.,
J. Electrochemical Society
138: 2859 (1991)



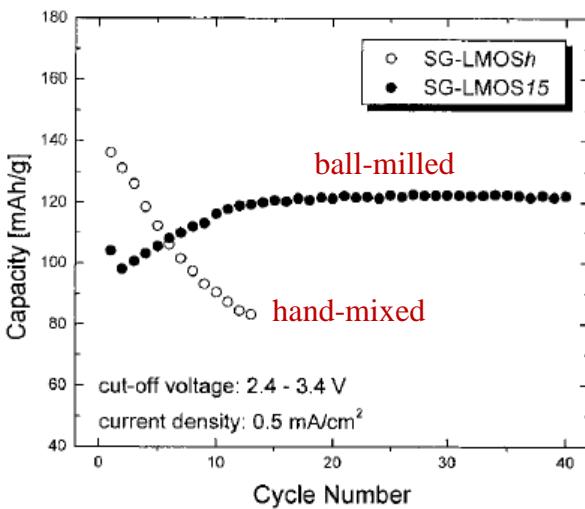
Y. Reynier et al.,
J. Power Sources
19-121: 850 (2003)

Nanodomain Structure – Cathode Materials

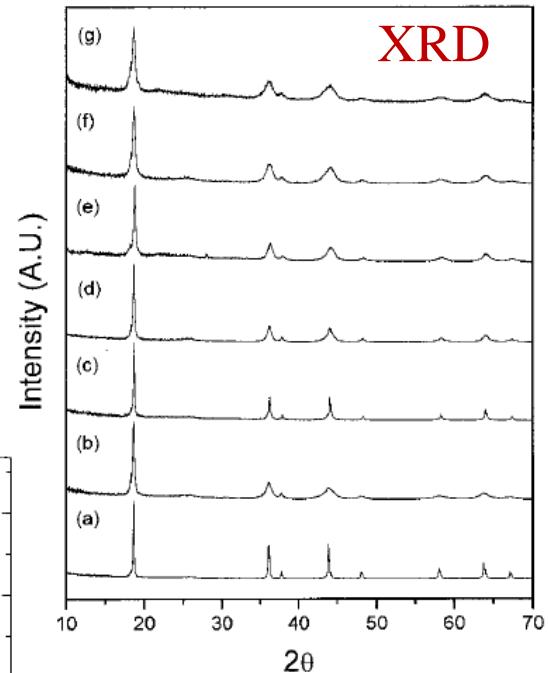
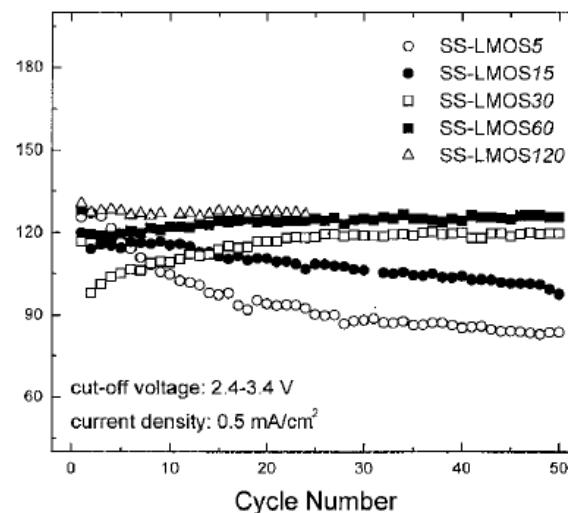
$\text{Li}_x\text{Mn}_2\text{O}_4$ with nanoscale grains

- mechanical milling after synthesis results in better cycling for the low-voltage range ($1 < x < 2$)
- improvement attributed to nano-sized grains, decreased anisotropic deformation, increased lattice strain from defects

sol-gel synthesis



solid-state synthesis

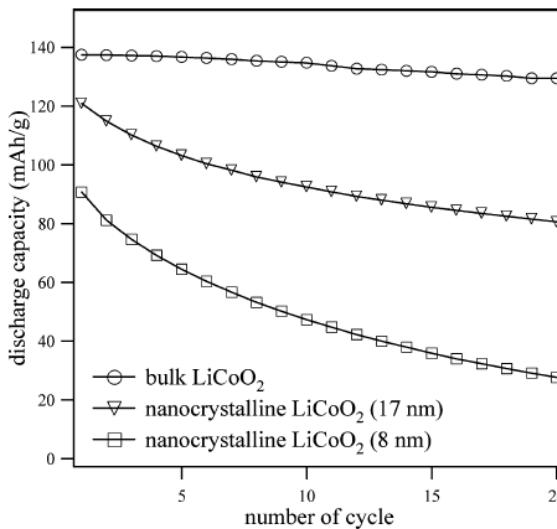
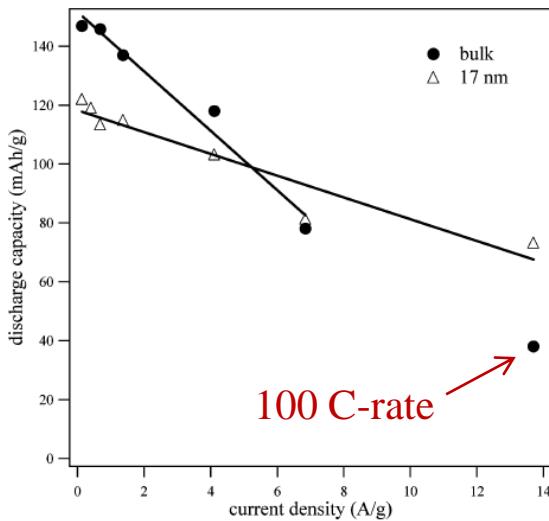


S. Kang, J. Goodenough, and L. Rabenberg, *Chem. Mater.* **13**: 1758 (2001)

Nanoscale Particles – Cathode Materials

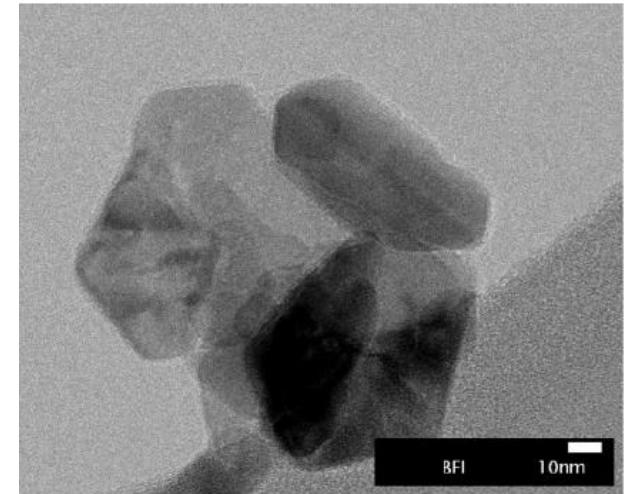
Nanoparticulate LiCoO_2

- size-controlled synthesis with hydrothermal reaction
- vary reaction time and temperature and reactant concentration
- average particle size 9–32 nm



nano: better rate capability

poorer cycling attributed to increased surface area

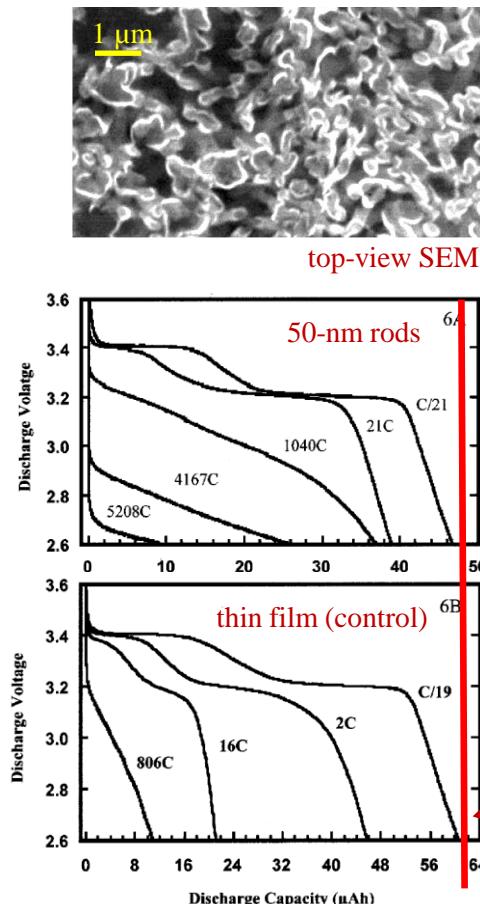


TEM
17-nm particles

M. Okubo et al., *J. Am. Chem. Soc.*
129: 7444 (2007)

Nanoscale Particles – Cathode Materials

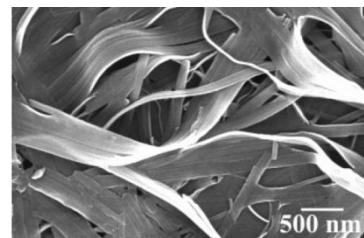
templated nanorods



C. Patrissi and C. Martin, *J. Electrochemical Society* **148**: A1247 (2001)

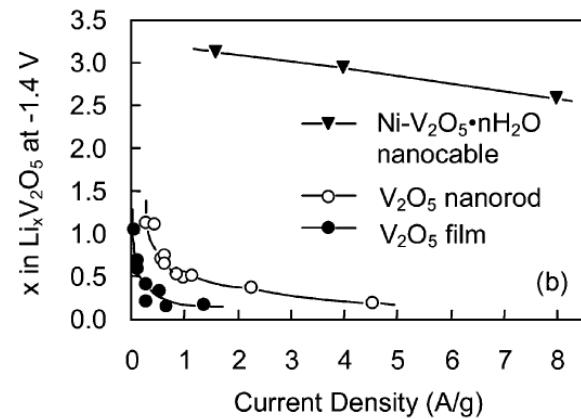
$\text{Li}_x\text{V}_2\text{O}_5$ nanostructures

“nanobelts”

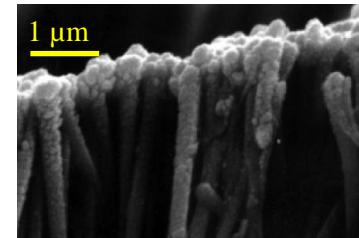


S. Shi et al., *Crystal Growth & Design* **7**: 1893 (2007)

“nanocables”



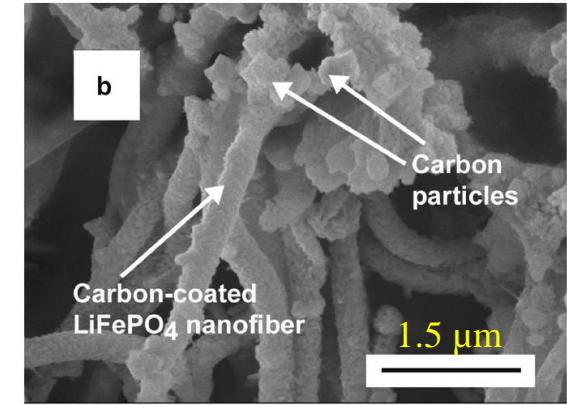
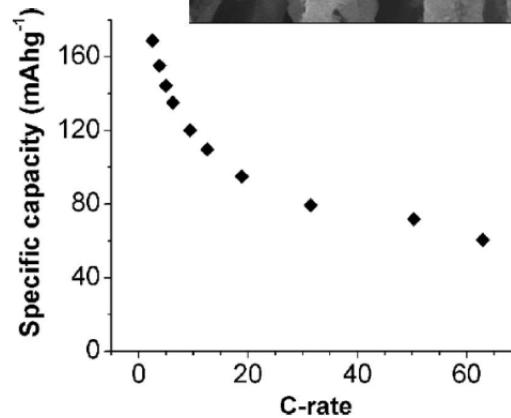
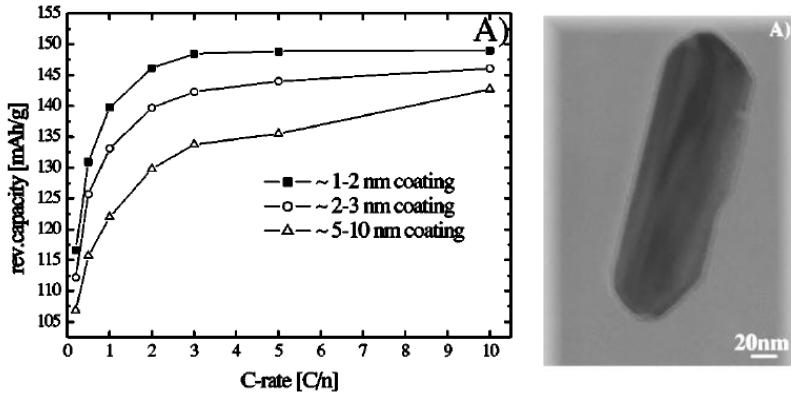
K. Takahashi et al.,
J. Phys. Chem. B
109: 48 (2005)



Nanocomposites – Cathode Materials

LiFePO₄-carbon nanocomposites

- LiFePO₄ is a popular alternative cathode, intended for electric vehicle applications (safer voltage, lower cost than LiCoO₂)
- low electronic conductivity
- particles or nanofibers coated with carbon during synthesis
- nanocomposite with carbon → high cycling rates, reach near the theoretical capacity of 170 mAh/g

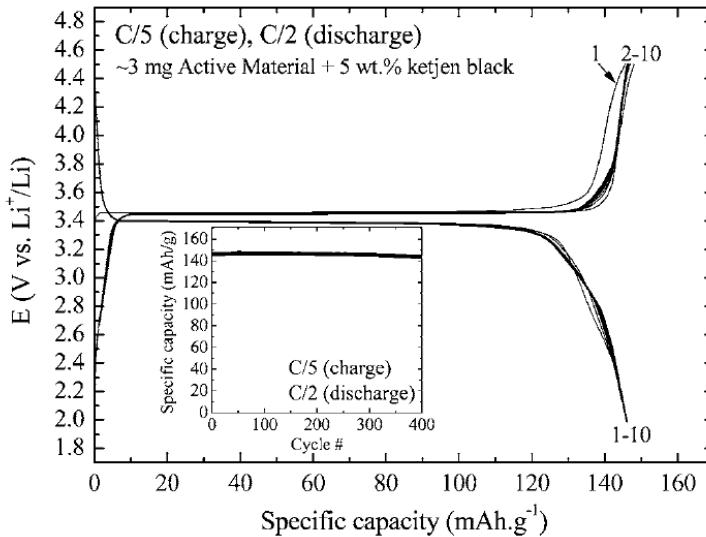
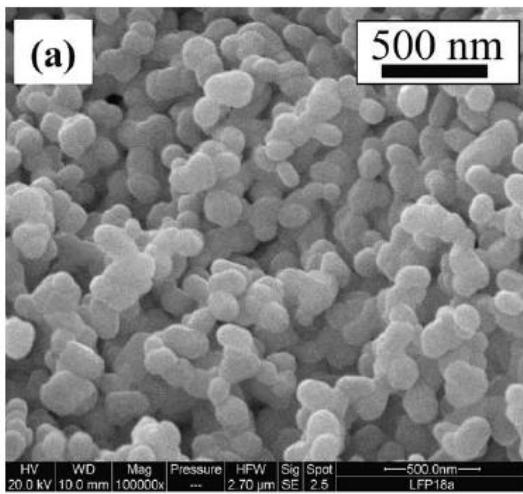
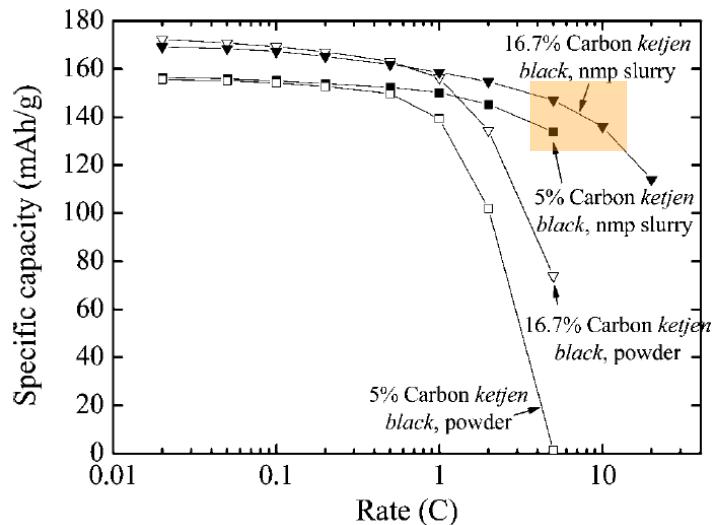


C. R. Sides et al., *Electrochem. Solid-State Lett.*
8: A484 (2005)

Nanoscale Particles – Cathode Materials

Carbon-free LiFePO_4 nanoparticles

- low-temperature precipitation synthesis yields particles 100–200 nm
- nanoscale particles do not require carbon coating (short diffusion distances for electrons and Li^+)
- charge-discharge with low hysteresis for > 400 cycles
- 10C rate also demonstrated
- narrow particle-size distribution → uniform current distribution?



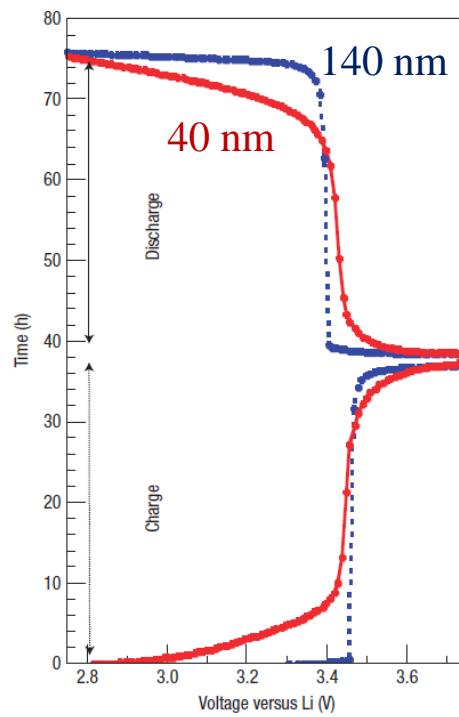
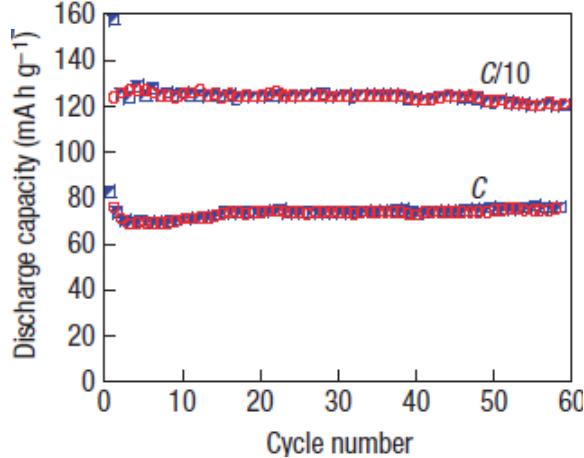
charge-discharge curves

C. Delacourt et al., *Electrochem. Solid-State Lett.* **9**: A352 (2006)

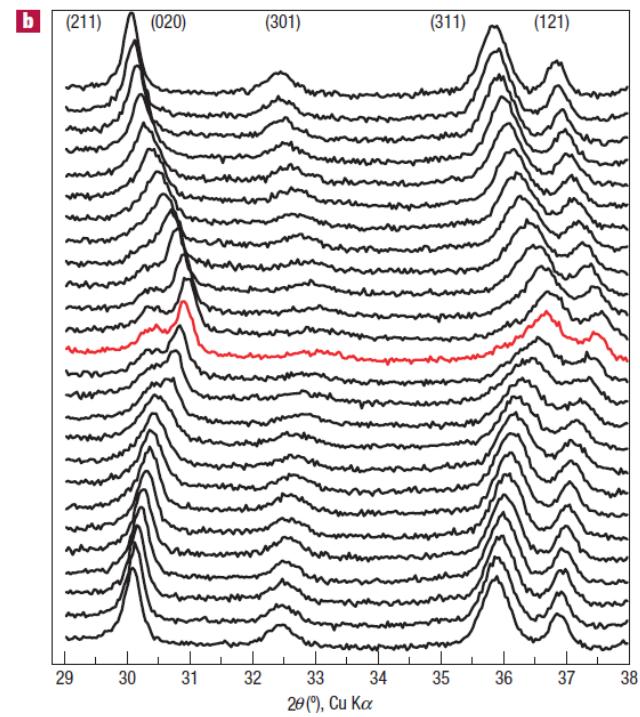
Nanoscale Particles – Cathode Materials

LiFePO₄: nanoscale effects

- reduction of particle size to 40 nm
- stable cycling
- single-phase behavior observed: sloping voltage profile and gradual shift of lattice parameters
- effect of particle size, synthesis conditions, or both?

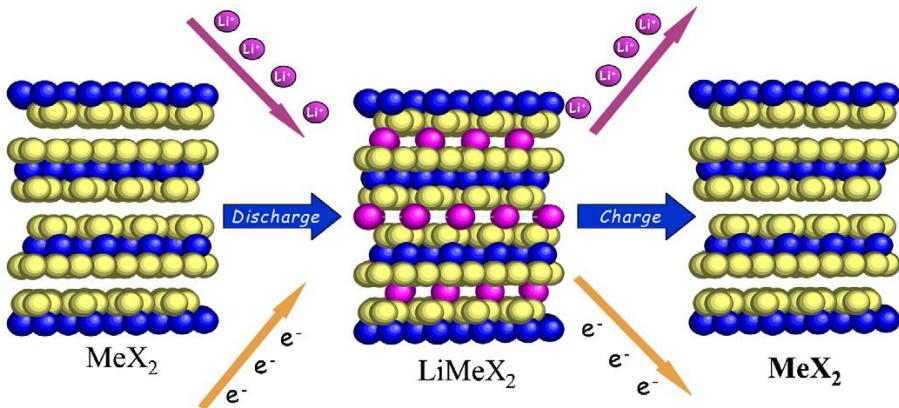


cycle at C/40



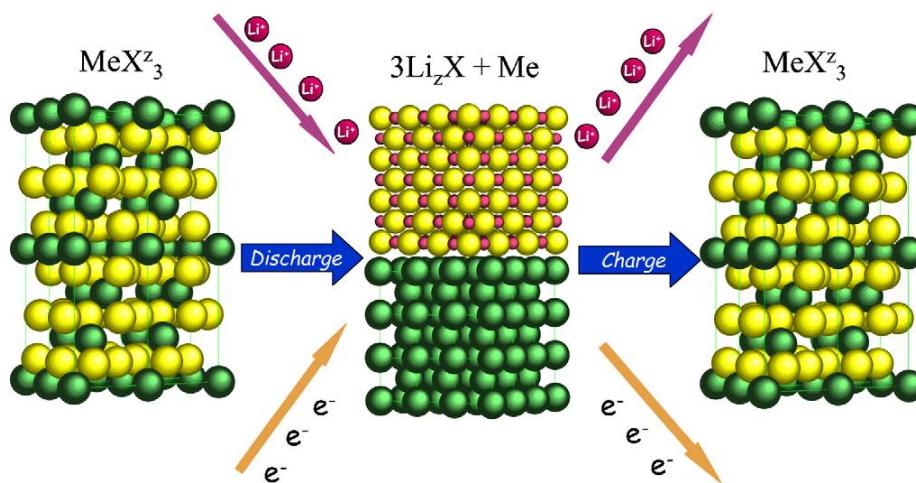
XRD for 40-nm particles

Nano-Enabled “Conversion” Reactions



Intercalation

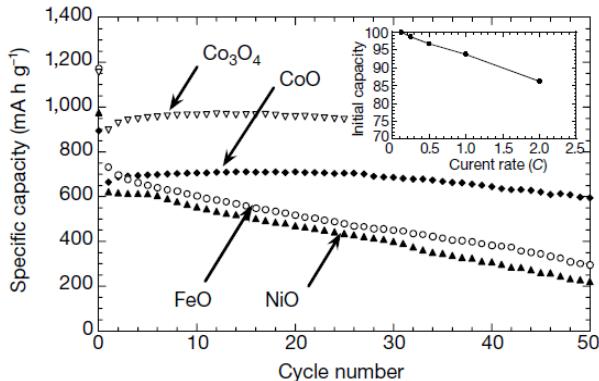
- Li-ion inserted into vacancies between layers
- crystal structure maintained
- when discharged, typically 1 Li^+ per metal atom
- AKA “single-phase”, “non-stoichiometric”, “solid solution”



Conversion

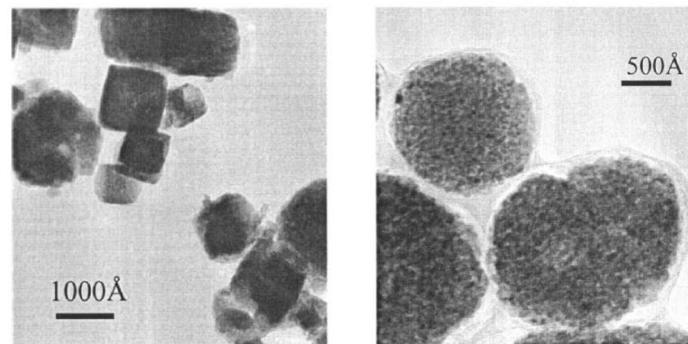
- major structural changes
- discharge leads to mixture of metallic particles with lithium compounds
- anodes: oxides, sulfides, phosphides, nitrides
- cathodes: fluorides
- $>1 \text{ Li}^+$ per metal atom \rightarrow capacity $> 600 \text{ mAh/g}$
- electrically insulating \rightarrow slow kinetics
- **nanocomposites and nanodomains enable good reversibility and kinetics** (shorter path lengths for ion and electron transport)

Nano-Enabled Conversion Reactions

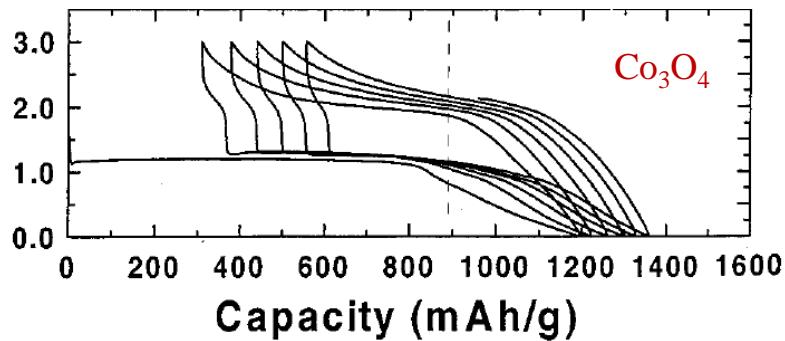


P. Poizot et al., *Nature* **407**: 496 (2000) ← cited 910 times

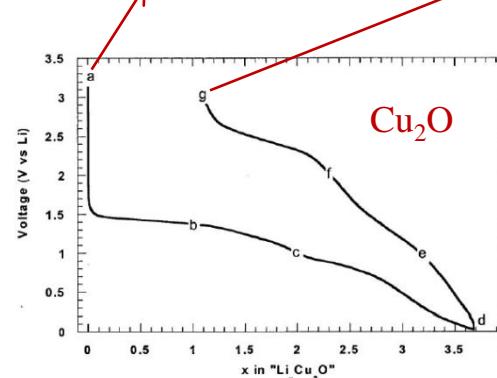
- example reaction: $\text{Co}_3\text{O}_4 + 8\text{Li}^+ + 8\text{e}^- \leftrightarrow 3\text{Co} + 4\text{Li}_2\text{O}$
- particles are 100–200 nm in diameter
- product of first discharge is metal nanograins (1-5 nm) in a Li_2O matrix, i.e. “amorphization”
- upon cycling, nanograin/amorphous structure is preserved
- capacity is > 2x capacity of graphite



nanograins visible after one cycle
(also confirmed with XRD)



D. Larcher et al., *J. Electrochemical Society* **149**: A234 (2002)



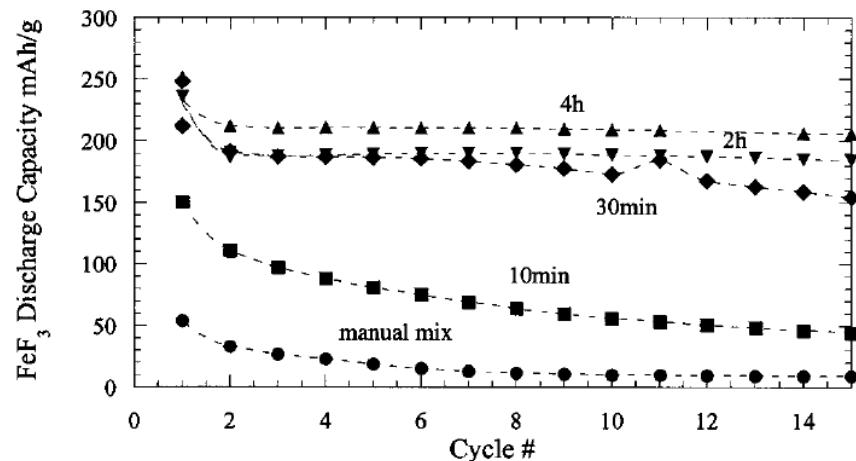
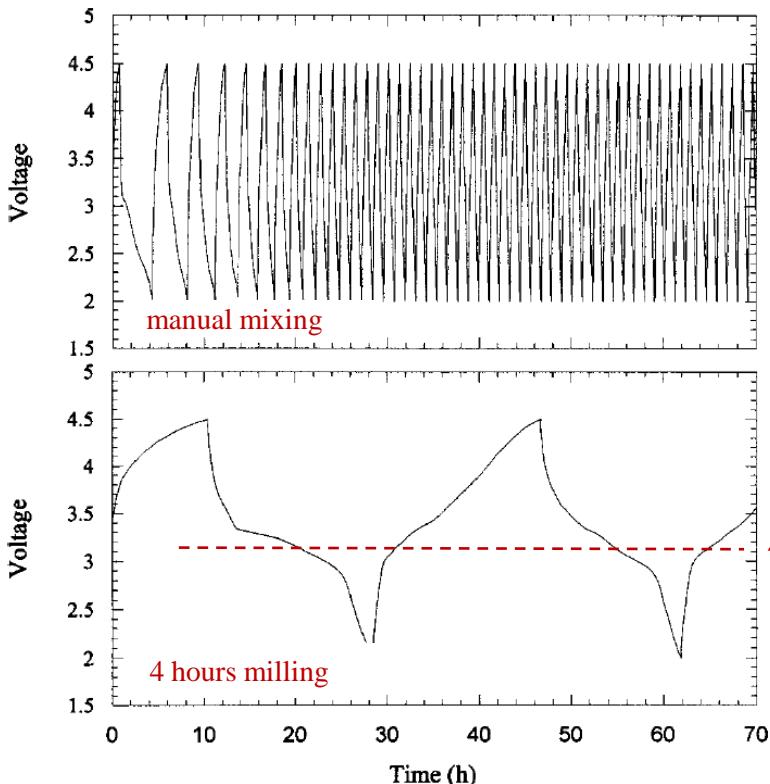
S. Grugeon et al.,
J. Electrochemical Society
148: A285 (2001)

Conversion Reactions – Cathodes

Fluoride/Carbon nanocomposites

- higher-voltage conversion reactions: FeF_3 , CrF_3 , BiF_3 , CuF_2
- high-energy mechanical milling with carbon creates nanocomposite, enables cycling and high capacity

FeF_3 /carbon composite: cycling



F. Badway et al.,
J. Electrochemical Society
150: A1209 (2003)

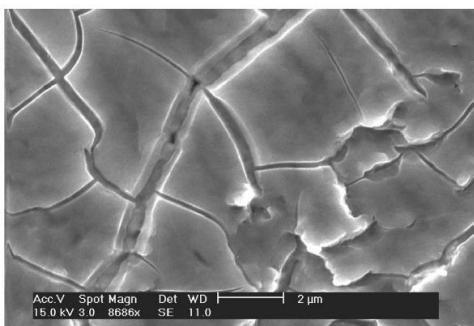


Lithium Alloys as Anodes

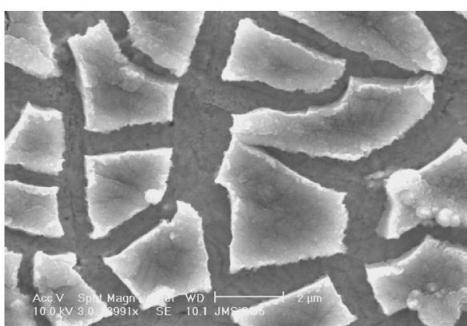
Lithium alloys

- low potential (< 1 V vs. Li/Li⁺)
- high gravimetric and volumetric capacity
- similar to conversion reactions: large structural changes
- volume changes > 300% (Si) upon alloying with lithium
- alloying/de-alloying cycle causes fracture in bulk metals

amorphous silicon thin film



after one cycle



after 30 cycles

alloy	capacity (mAh/g)	capacity (mAh/cm ³)
Li ₂₂ Si ₅	4200	10000
Li ₁₅ Si ₄	3580	8300
Li ₂₂ Sn ₅	990	7200
LiAl	990	2700
Li ₂₂ Pb ₅	570	6500

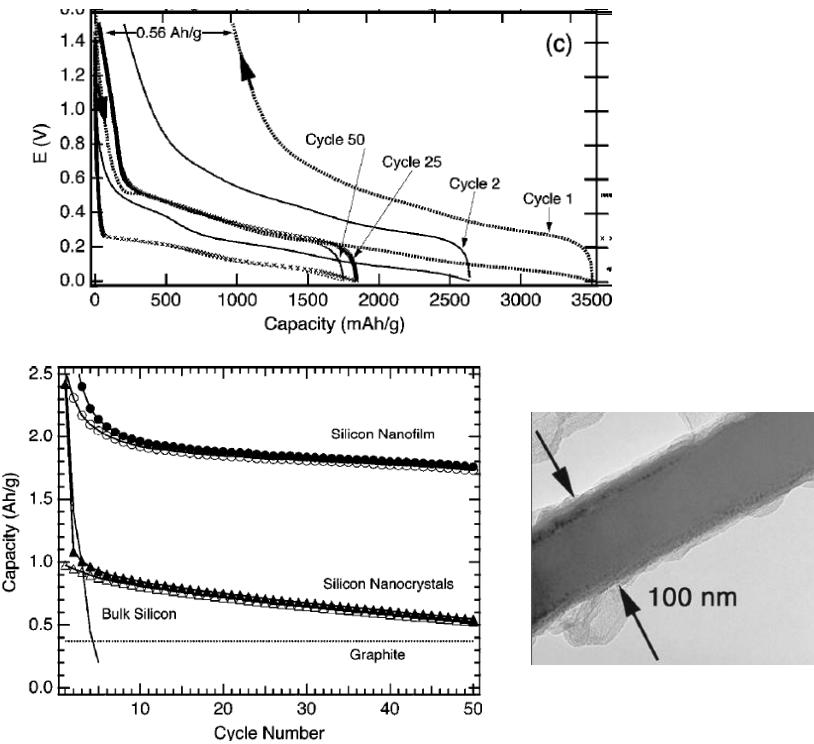
compare to graphite at 372 mAh/g, 1000 mAh/cm³

Lithium Alloys as Anodes

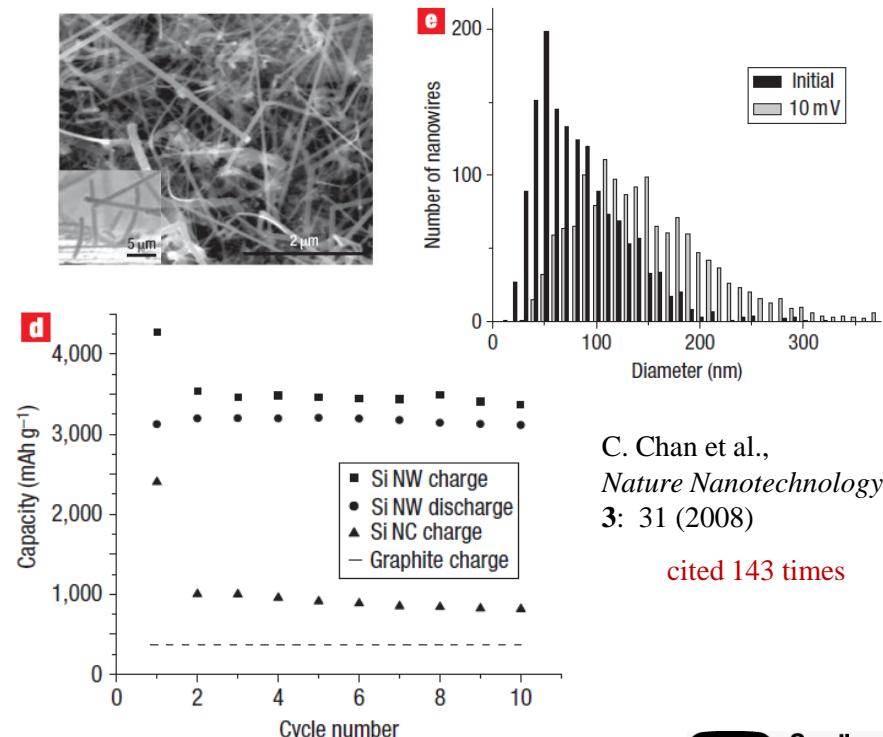
Lithium-Silicon Alloys

- most widely studied lithium alloy: theoretical capacity of $\text{Li}_{22}\text{Si}_5$ is **4200 mAh/g** (10x higher than graphite)
- review article (162 refs) on lithium-silicon anodes: U. Kasavajjula et al., *J. Power Sources* **163**: 1003 (2007)

evaporated amorphous silicon nanofilm



silicon nanowires from vapor-liquid-solid growth



C. Chan et al.,
Nature Nanotechnology
3: 31 (2008)

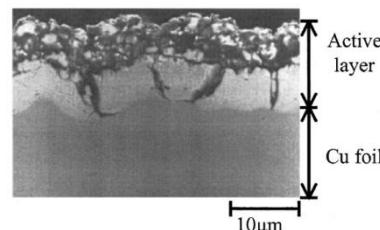
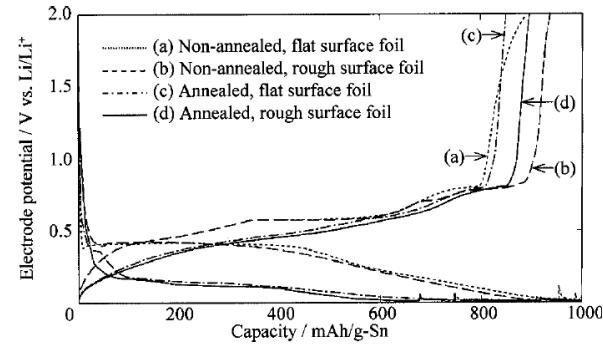
cited 143 times

Lithium Alloys as Anodes

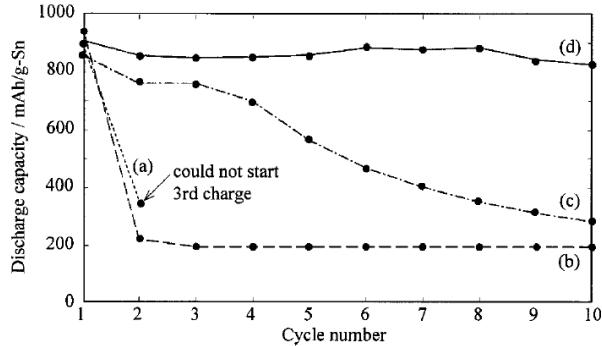
Lithium-Tin Alloys

- theoretical capacity of $\text{Li}_{22}\text{Sn}_5$ is 990 mAh/g

electrodeposited tin film (micro-scale)

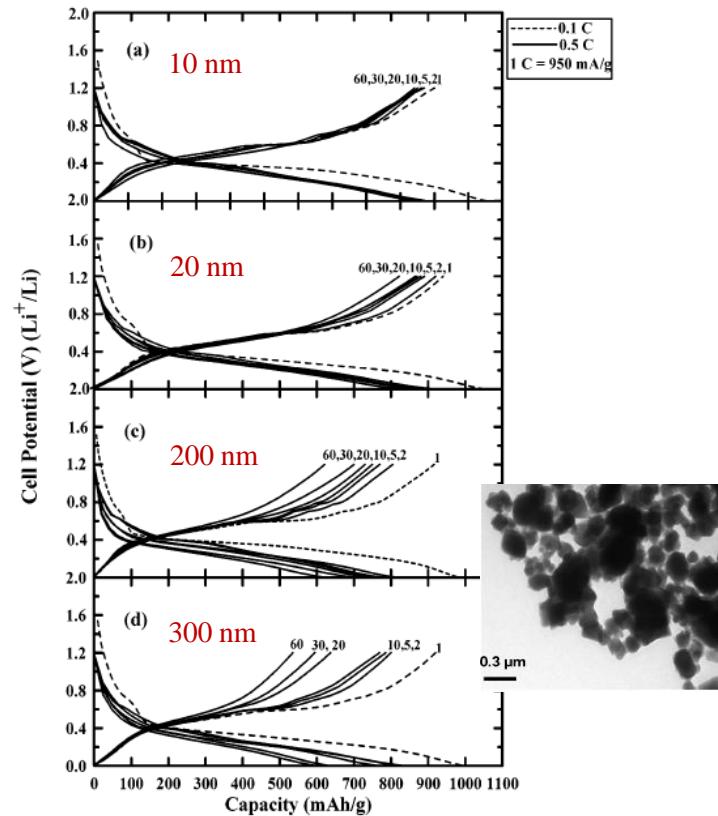


structural deformation
evident after one cycle



N. Tamura et al., *J. Electrochemical Society* **150**: A679 (2003)

monomer-capped tin nanoparticles



M. Noh et al., *Chemistry of Materials* **17**: 3320 (2005)

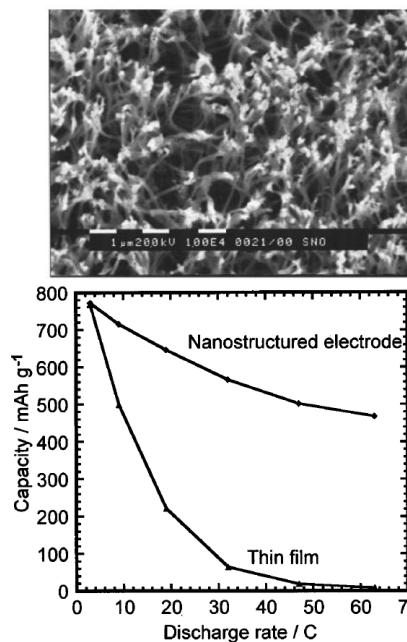
Lithium Alloys as Anodes



irreversible conversion

↑
inactive matrix

“nanofibers” by
template/sol-gel synthesis



cycled 1300 times at 58C, >500 mAh/g

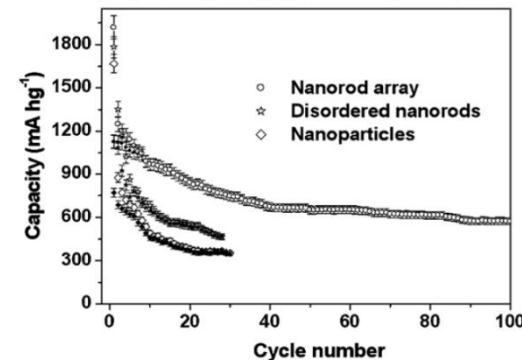
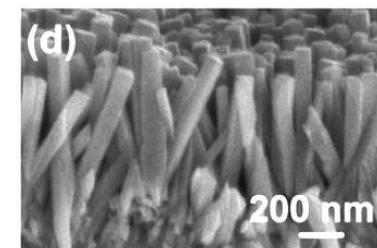
N. Li and C. R. Martin,
J. Electrochemical Society **148**: A164 (2001)

reversible alloying reaction



780 mAh/g

nanorod array,
template-free synthesis



J. Liu et al., *J. Materials Chemistry*
19: 1859 (2009)

particle aggregation with larger particles

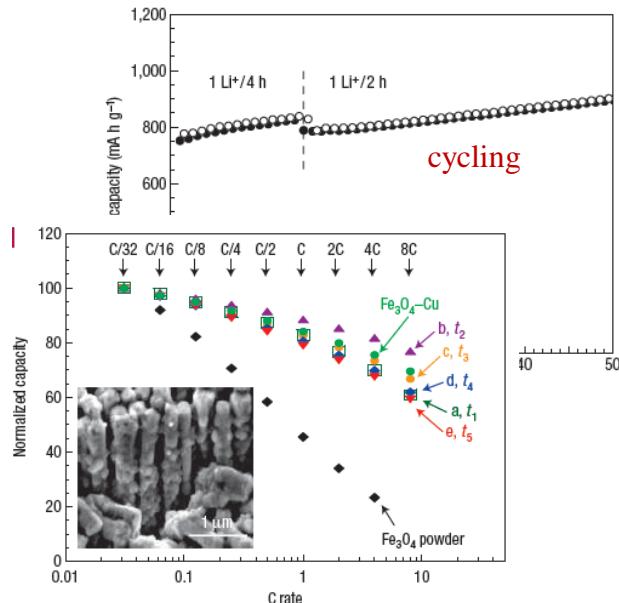
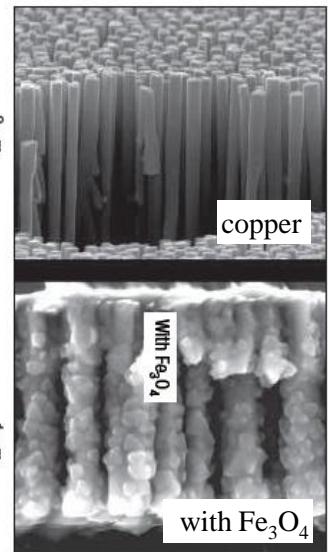
C. Kim et al., *Chemistry of Materials* **17**: 3297 (2005)

Nanostructured Electrode Architectures

Nanostructured current collectors (substrates)

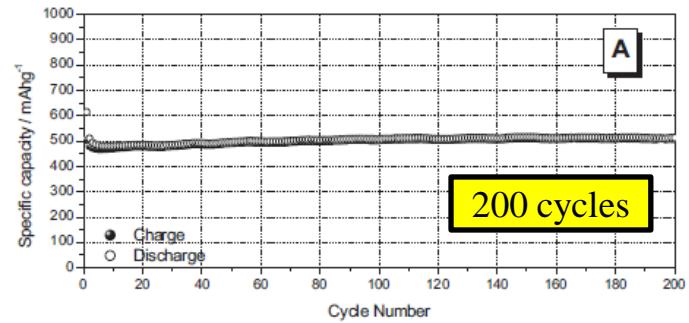
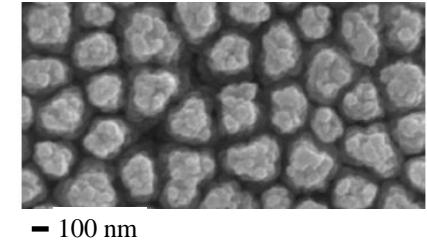
- nanorod array of inactive conductor (e.g. Cu)
- active electrode material deposited onto nanorods
- good for active materials with low conductivity or large volume changes
- low specific capacity (volumetric and gravimetric)
- thin-film electrodes (potential for scaling up?)

Fe₃O₄ electrodeposited on copper nanorods



P. L. Taberna et al.,
Nature Materials 5: 567 (2006)

Ni₃Sn₄ electrodeposited on copper nanorods



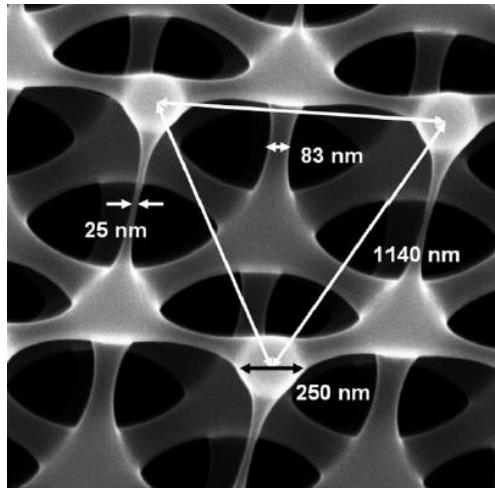
J. Hassoun et al., Advanced Materials 19: 1632 (2007)

Nanostructured Electrode Architectures

Three-dimensional microbatteries

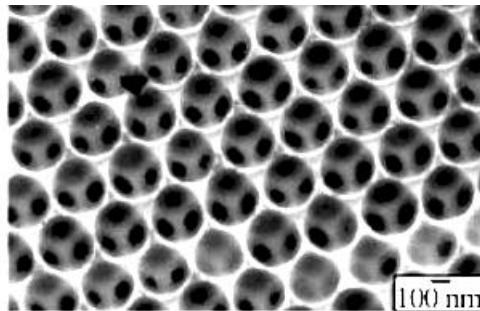
- alternative to conventional, sandwich-type architecture
- increase energy density while maintaining short ion-transport distances (i.e. no sacrifice in power density)
- size increase in any dimension increases power output, capacity, and energy content
- few systems experimentally demonstrated

3D carbon structures by interference lithography

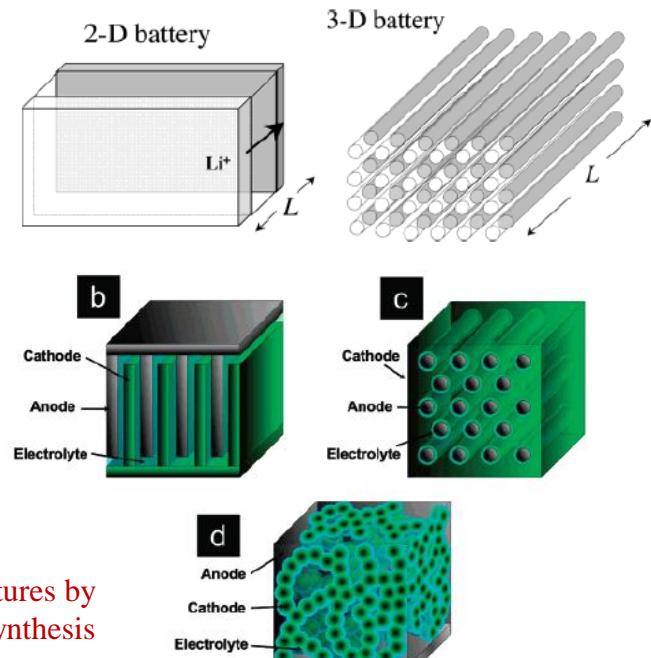


Sandia/UNM
collaboration

D. B. Burckel et al., *Small* **5**: 2792 (2009)



K. T. Lee et al., *Adv. Funct. Mat.* **15**: 547 (2005)



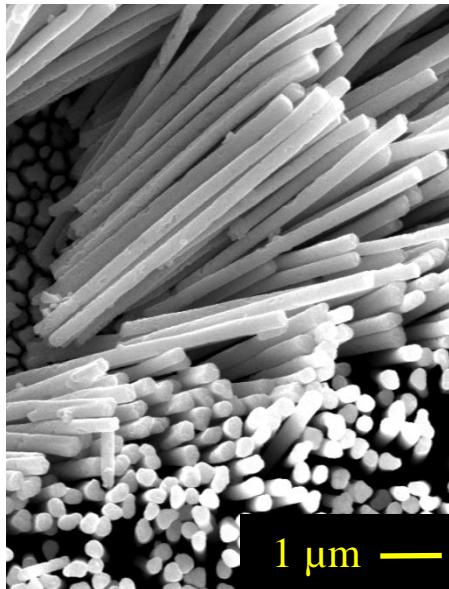
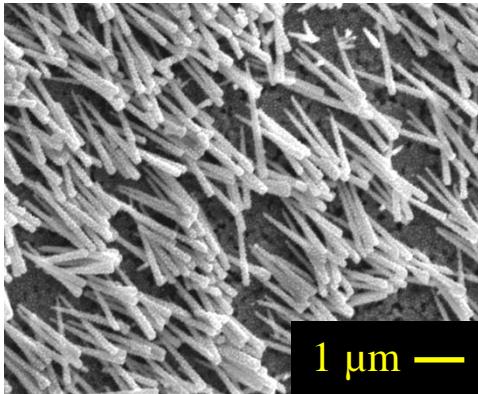
J. W. Long et al.,
Chemical Reviews **104**: 4463 (2004)

Nanostructured Electrode Architectures

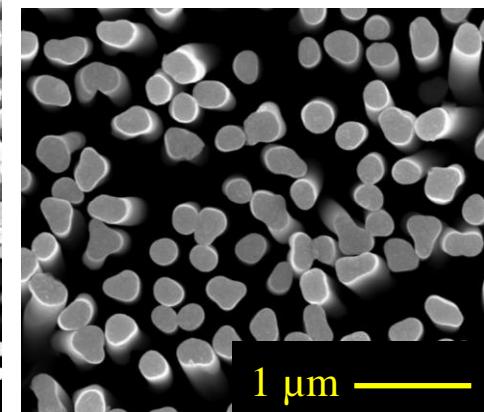
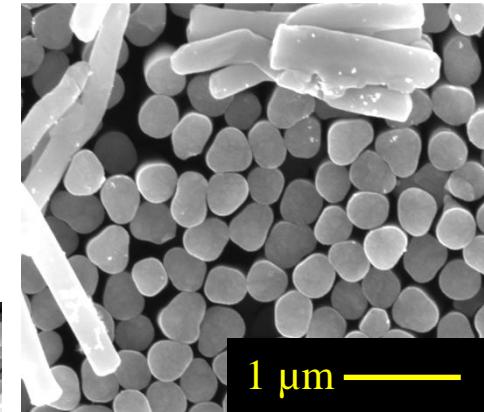
Electrodeposited nanostructures

- various electrodeposited nanostructures as current collectors (copper, nickel)
- electrodeposited, nanostructured active materials (e.g. Aluminum nanostructures for lithium alloying)
- nanorods: effect of diameter, length, packing density, ordered array vs. randomly oriented

Copper nanorods by electrodeposition into polycarbonate template (template removed)



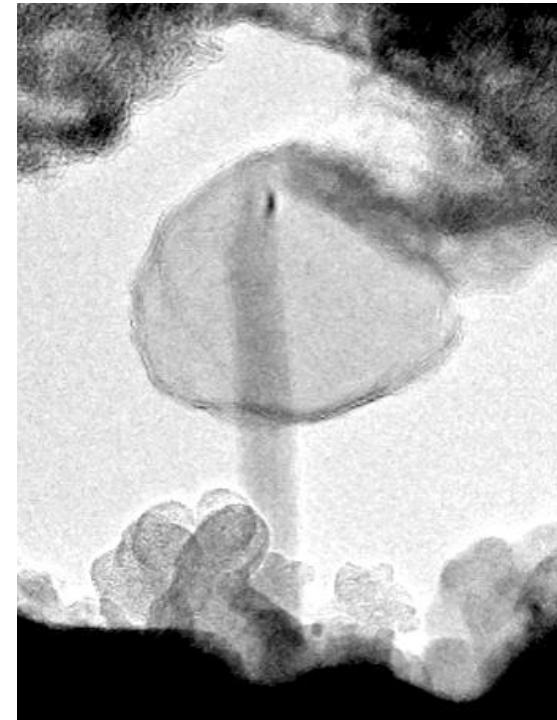
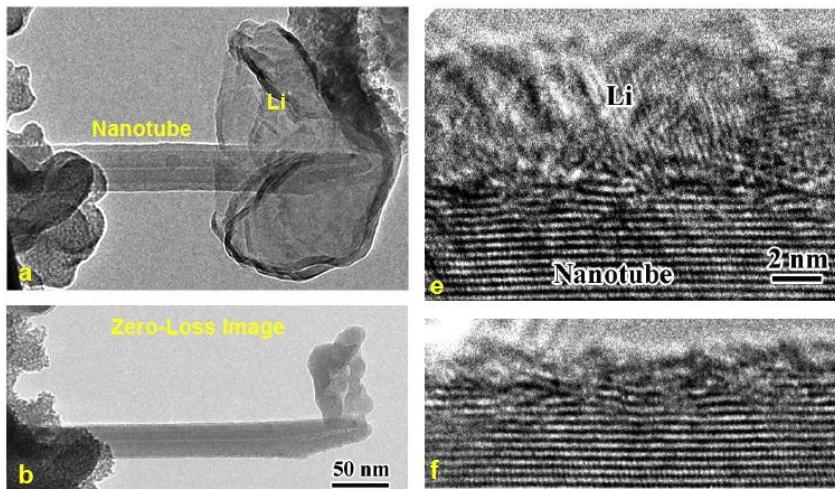
Copper nanorods by electrodeposition into anodic aluminum oxide (template removed)



in situ TEM Imaging of Nano-electrodes

Transmission-Electron Microscopy

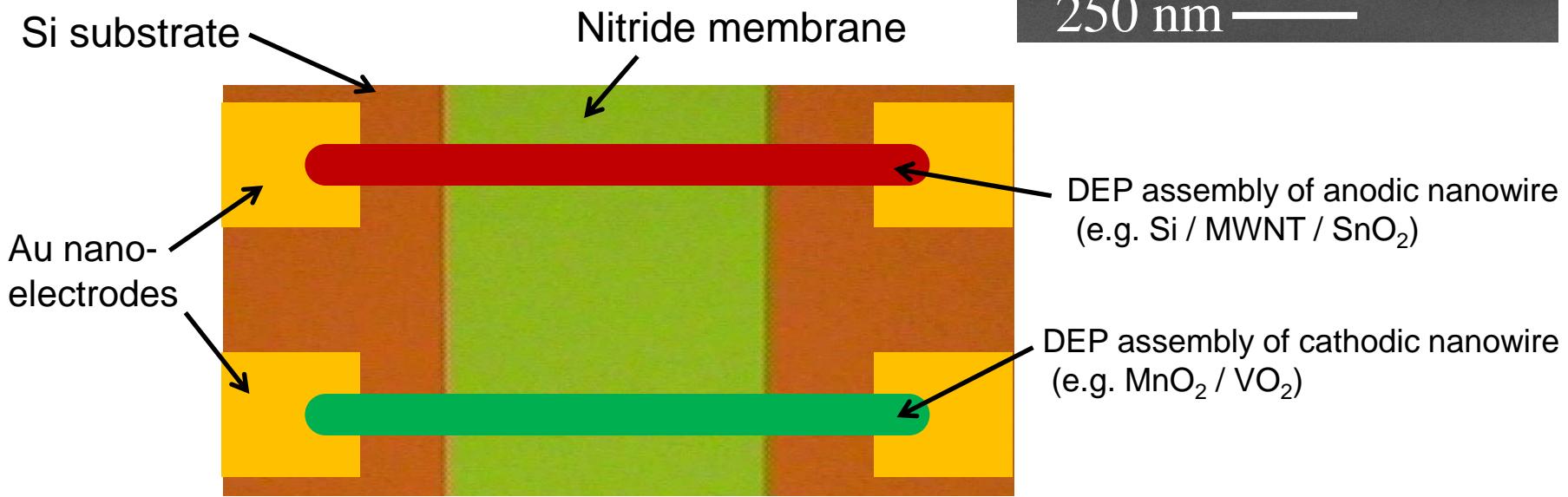
- demonstrated solid-state uptake of lithium by multi-wall carbon nanotube (MWNT) 
- nanomanipulators used to position nanoparticles/wires
- goal is to view *electrochemical* lithium reaction to study:
 - nanoscale materials (nanotubes/rods/wires)
 - nanoscale electrochemical processes, e.g. formation and evolution of solid-electrolyte-interphase (SEI)
- ionic liquid electrolyte (low vapor pressure) in TEM
- standard organic electrolytes in encapsulated cell in TEM



Jianyu Huang,
Sandia/CINT

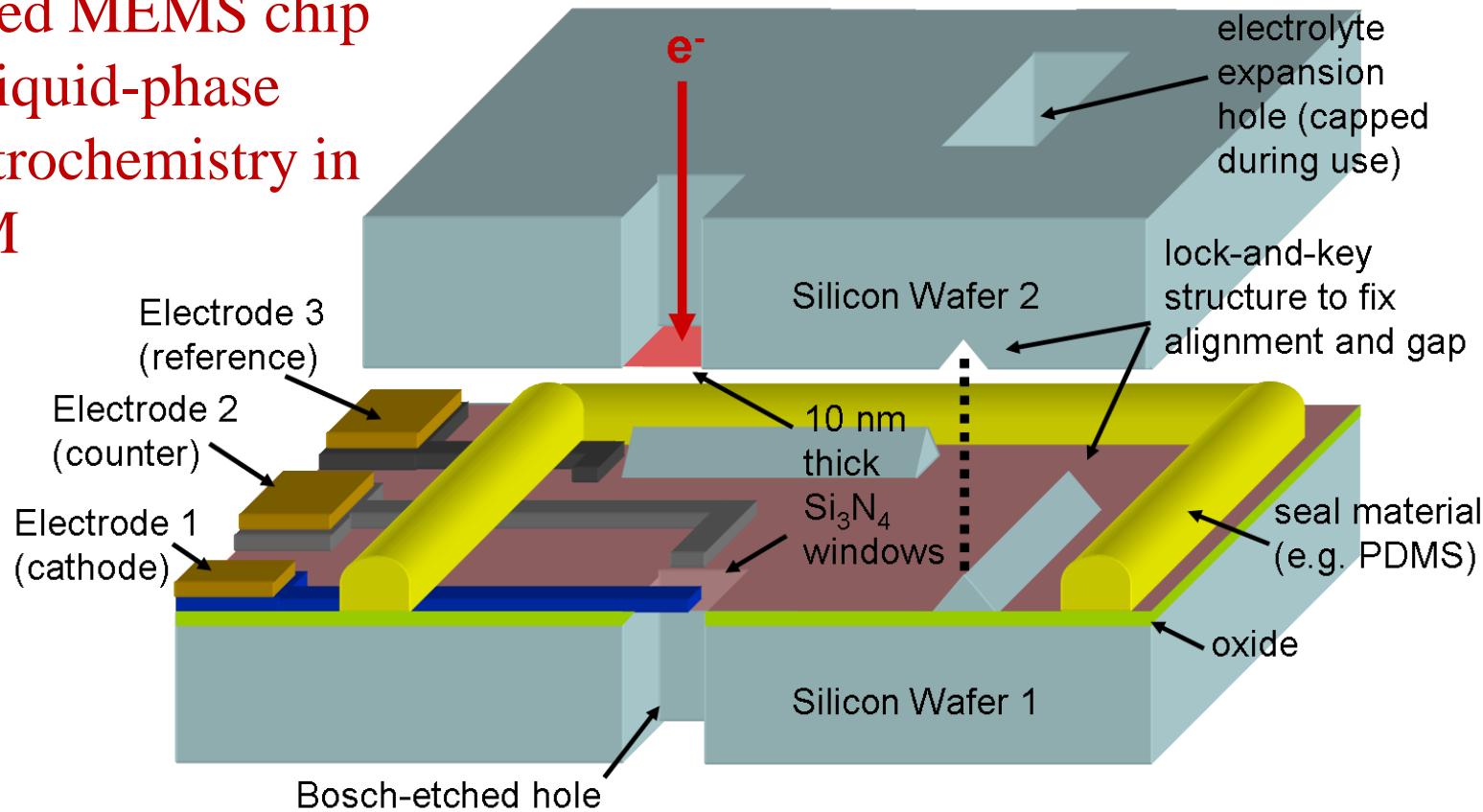
Single Nanowire Lithium-Ion Electrodes

Single nanowires placed across electrodes using di-electrophoresis (DEP)



in situ TEM Battery Studies

Sealed MEMS chip
for liquid-phase
electrochemistry in
TEM



John Sullivan
& Mike Shaw, Sandia



Summary

Nanostructured electrode materials for lithium-ion batteries

- improved cycle life, rate capability or power output compared to bulk materials
- increased surface area of nanoparticles may be detrimental to cycle life
- nanoscience enables the effective use of LiFePO_4 , “conversion reaction” materials, and lithium alloys
- nanostructured electrode architectures for improved performance and novel three-dimensional batteries

Nanoscience for lithium batteries at CINT and Sandia

- electrodeposited nanostructures as current collectors or active materials
- in situ TEM observation of lithiation/de-lithiation in nanowires
- encapsulated electrochemical MEMS cell for use of liquid electrolytes in TEM