

SAND2010-6907C



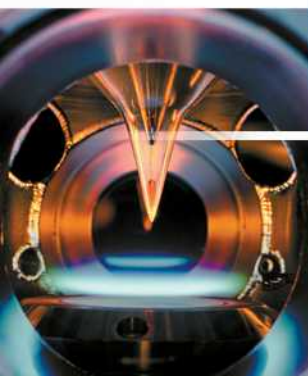
SANDIA NATIONAL LABORATORIES

Overview of SNL Water Treatment Technologies



**Dow Chemical Meeting
October 7th, 2010**

**Mark J. Rigali
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Sandia is a multiprogram laboratory operated by Sandia Corporation, a Lockheed Martin Company for the United States Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.



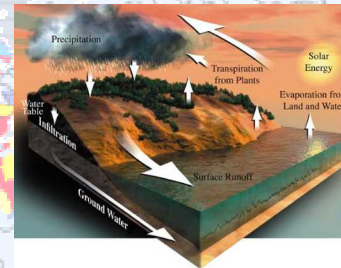
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Sandia's Water Program has national and international impact in four focus areas

Treatment Technologies



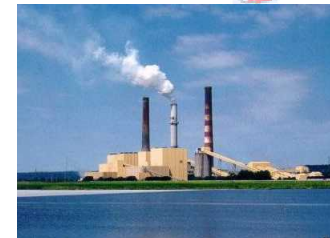
Modeling & Management



Security Systems



Energy-Water



Water Stress Indicator



No discharge

Major River Basins



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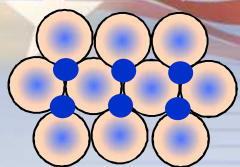
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Outline

- **El Monte Segrado, Taos, NM Kessler Resort**
- **Ga Modified AI Clusters**
 - Patent status?
 - Publications Stewart et. al.
- **Functionalized Surfaces for Pathogen Destruction**
 - Patent Status ask Nyman
 - Publications-ask Nyman
- **Biomimetic Membranes**
 - Patent status-ask Rempe/Brinker
 - Publications status-ask Rempe/Brinker
- **Ceragenins to inhibit Biofouling**
 - Patent status-ask Altman
 - Noteworthy recent publication(s) ask altman
- **As removal technology**
 - SANS and in-situ SANs
 - Hedgehog
 - Patent Status
 - Noteworthy publications
- **Others??**
 - Inhibition of silica precipitation
 - Demonstration Pilots- highlight use of Dow membranes Will they work with us on optimzing performance, membrane selection etc.?



Spinel Based Getters for As Removal



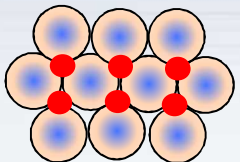
Trivalent Metal (Hydr)oxide
($\text{Fe}(\text{OH})_3$, Al_2O_3)

High surface area

+

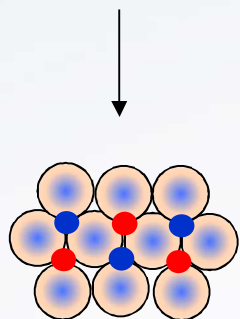
+

+



Divalent Metal (Hydr)oxide
($\text{Mg}(\text{OH})_2$, $\text{Cu}(\text{OH})_2$, $\text{Zn}(\text{OH})_2$)

High pH_{zpc} and anion sorption capacity



High surface area Spinel with high anion (e.g. arsenate, chromate) sorption capacity

POC: Patrick Brady pvbrady@sandia.gov

Patent Status: Arsenic-sorbing spinel: used as filter media (U.S. Patents 7074336 B1, 7122502 B1, and 7244359 B1), coagulant and lime softening aid (U.S. Patents 7138063 B1 and 6802980 B1), and can be formed *in situ* to decontaminate soils/aquifers (U.S. Patent 683695 B1).



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In Tank Recirculation Treatment System



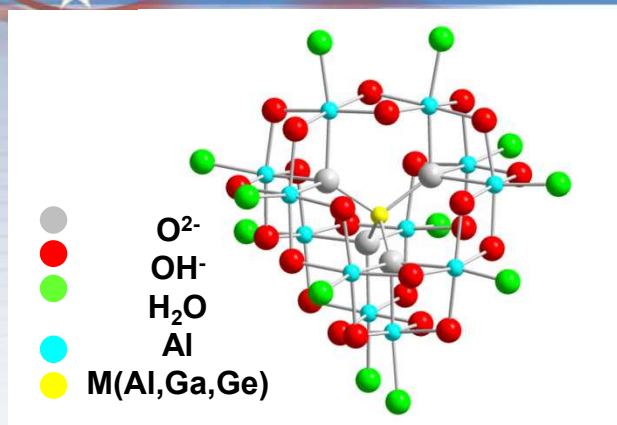
Designed to reduce the levels of a variety of organic and inorganic contaminants in water storage tanks.



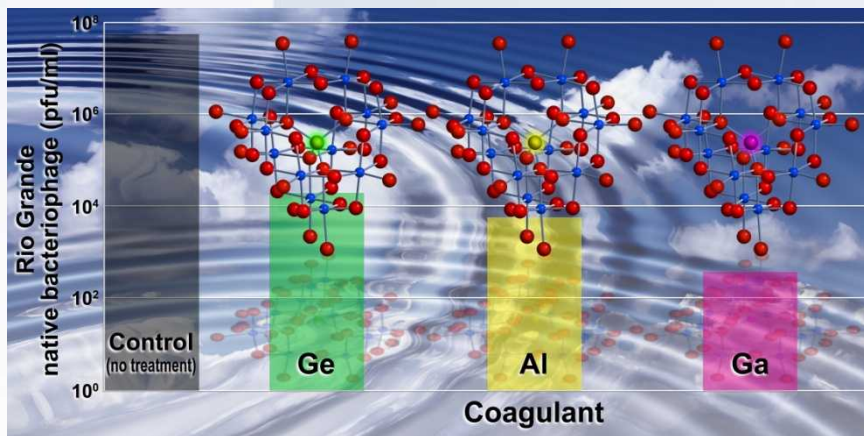
POC: Brian Dwyer bpdwyer@sandia.gov

Patent Status: US Patent #7514004 In-Tank Recirculating Arsenic Treatment System

Novel Flocculants for Removal of Anionic Contaminants: a Single Atom Makes the Difference



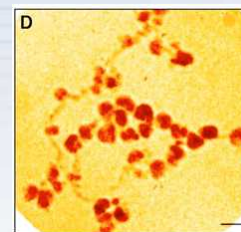
Ga-substituted alumina Keggin ion



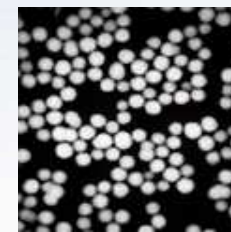
Cryptosporidium



Clays (turbidity)



Humics (DOC)



Colloidal silica

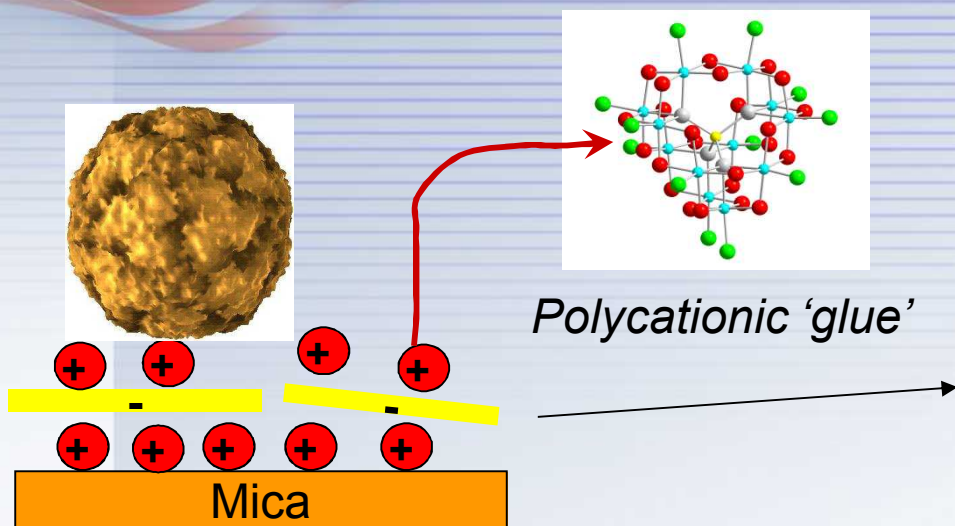
POC: May Nyman mdnyman@sandia.gov

Patent Status Pending: Optimized alumina Coagulants for Water Treatment, 2/20009.

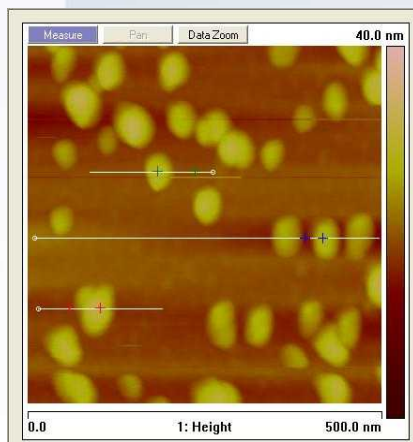
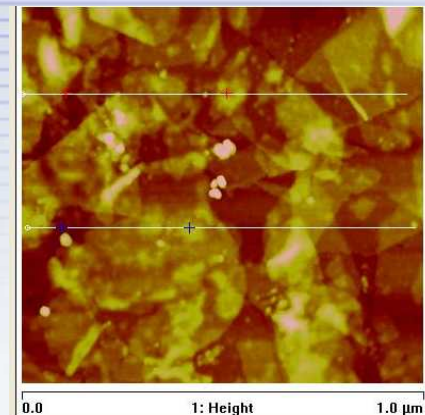
Key Reference: "Enhanced Water Purification: A Single Atom Makes a Difference", T. Stewart et al., Environmental Science and Technol., 21(11), 2201-2208, 2009.



Multifunctional Surface for Adhesion and Photocatalytic Destruction of Water-Borne Contaminants



**AFM image of
Titanate photocatalyst**



**AFM image of MS-2 adsorbed
onto functionalized surface**

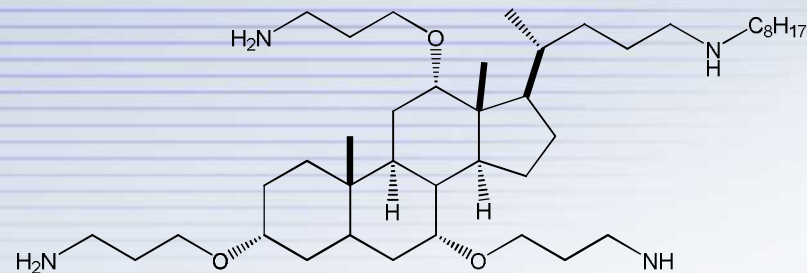
POC: May Nyman mdnyman@sandia.gov

Patent Status Pending.

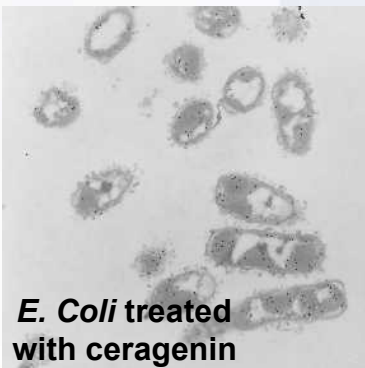
Ceragenins to Control Membrane Biofouling

Ceragenins Are Synthetic Antimicrobial Peptide Mimics

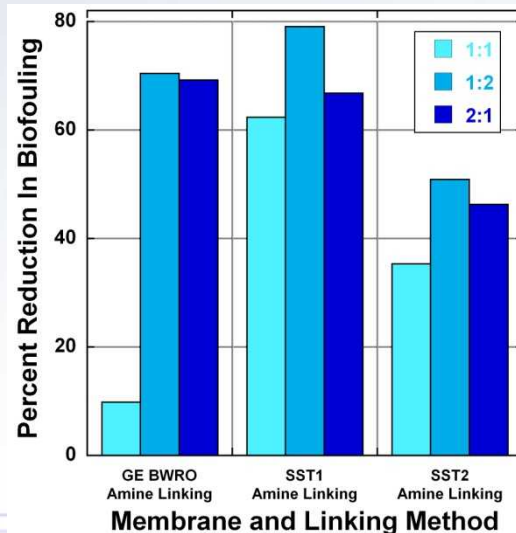
Mode of action is disruption of cell membranes due to polar/non-polar regions on peptide surface



Example ceragenin, CSA-13



Antimicrobial Activity Has Been Demonstrated



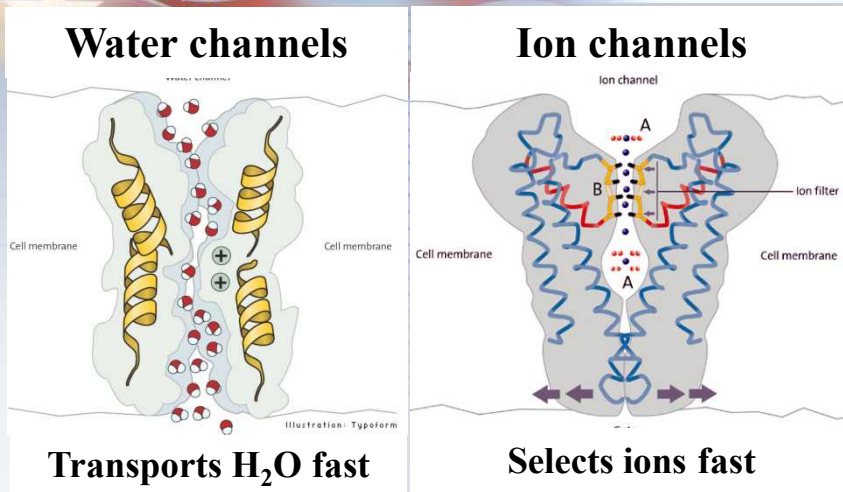
POC: Susan Altman sjaltma@sandia.gov

Patent Status Pending: Ceragenins for Biofouling Resistant Water-Treatment Membranes

Altman, S. J., et al., 2008, Use of ceragenins to create novel biofouling resistant water-treatment membranes, *SAND2008-7895*, Sandia National Laboratories, Albuquerque, NM.

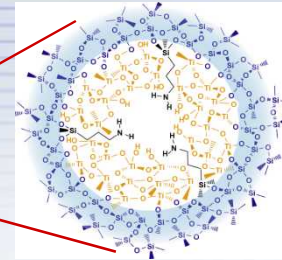
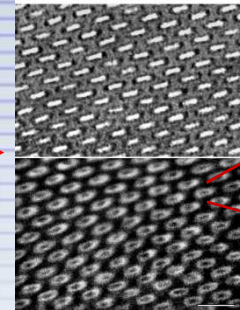
New Efficient Membranes: Porous

Understand, design, engineer nano-channels for desalination

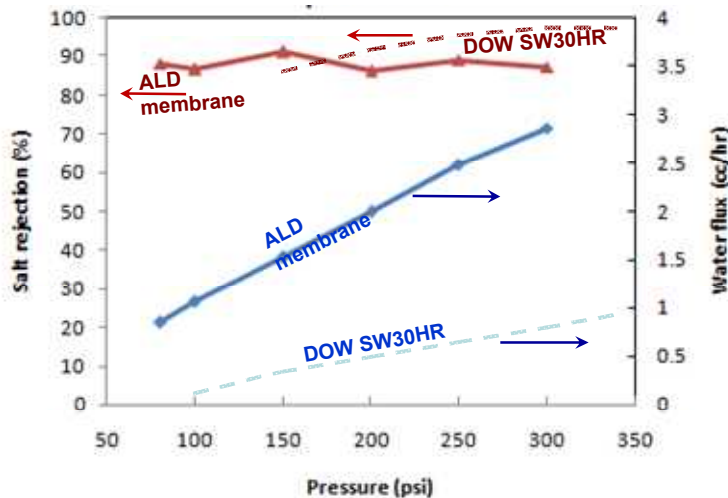


Bio-inspired design

Theory to reveal mechanism



Performance comparison: ALD membrane vs commercial DOW SW30HR membrane



- Silica membrane formed by evaporation-induced self-assembly
- Combine silane surface derivatization and Atomic Layer Deposition (ALD) to control surface chemistry, pore size, and hydrolytic stability.

PI: Susan Rempe slrempe@sandia.gov

Patent Status Pending: Biomimetic Membranes for Water Desalination

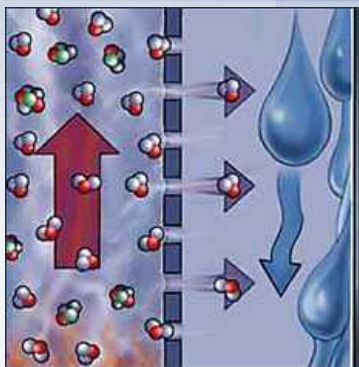
Key Ref: Yang, et al, (2010). *In preparation*. Biomimetic high-flux desalination membrane based on self-assembled nanopores tuned by atomic layer deposition.



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Other Water Treatment Activities

Waste Heat to Produce Water via Membrane Distillation

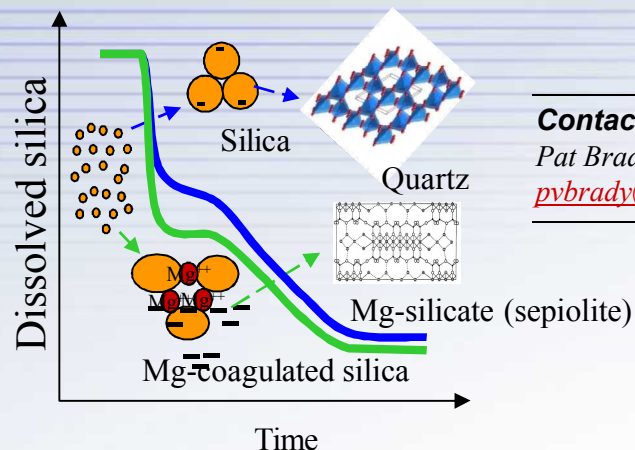


Contact:

Brian Dwyer-505-284-8790

bdwyer@sandia.gov

Controlling SiO_2 Precipitation in Cooling & Process Waters

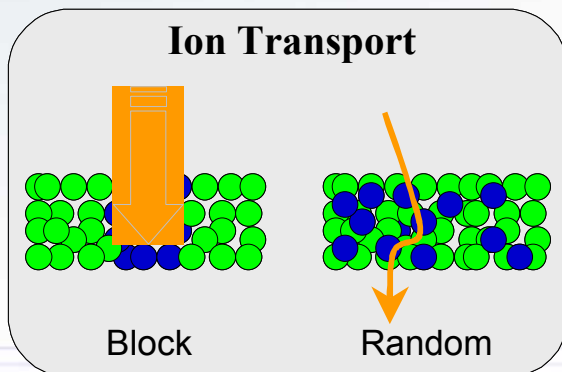


Contact:

Pat Brady -505-284-8790

pvbrady@sandia.gov

Nano-phase separated di-block copolymers enabling high conductivity ion transport in ED membranes



Contact:

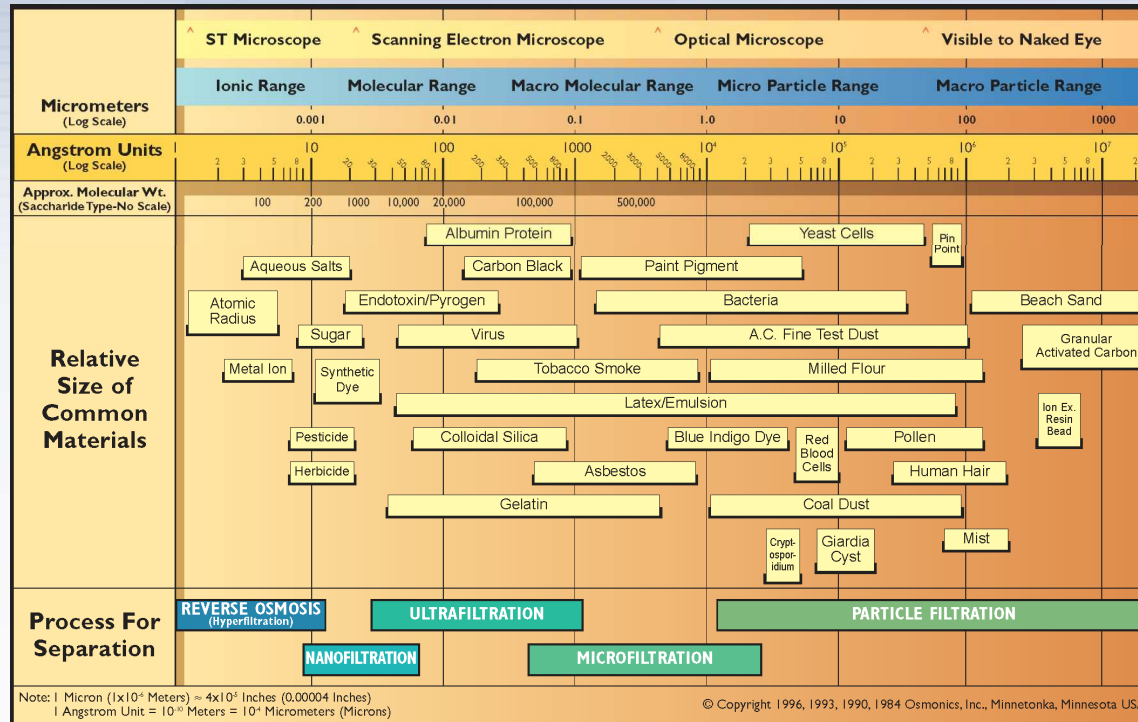
Michael Hibbs-505-284-8790

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Evaluation of Nanofiltration for Water Reuse and Treatment of Impaired Water



Cooling Water Tower



CBNG Produced Water Site

- Capable of decreasing total dissolve solids significantly
- High rejection rate for divalent ions
- Generally less prone to fouling than reverse osmosis membranes
- Operate at lower applied pressures and thus save energy and cost than RO membranes
- Use of Dow Filmtec™ NF90-4040 Membranes

Dow Membranes In Sandia's Pilot Work

Dow Filmtec™ NF90-4040

Use of Nanofiltration to Treat Cooling Tower Water



Parameter(mg /L)	Average Feed	Average Permeate	% Removal
Mg ²⁺	20.2	0.14	99.3
Ca ²⁺	103	0.90	99.1
HCO ₃ ⁻	422	17.6	95.8
Cl ⁻	91.3	13.7	85.0
F ⁻	20.9	0.87	95.8
SO ₄ ²⁻	131	0.19	99.9
SiO ₂	118	12.8	89.2

Use of Nanofiltration to Treat Produced Water



Parameter (mg/L)	Average Feed	Average Permeate	% Removal
K ⁺	96.8	1.69	98.3%
Na ⁺	5,650	128	97.7%
Mg ²⁺	17.2	0.152	99.1%
Ca ²⁺	6.57	<0.01	>99.8%
HCO ₃ ⁻	10,300	102	99.0%
Cl ⁻	2,880	140	95.1%