



SAND2011-3007 C

Modeling Large-Scale Critical Enterprises

April 15, 2011

Conference on Systems Engineering Research (CSER)

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National Nuclear Security Administration (NNSA) and
Sandia National Laboratories

Nuclear Weapons Enterprise

- Evolving Nuclear Security Enterprise (NSE)
- The enterprise has been significantly downsized and consolidated since the end of the Cold War.
- Government oversight Management Evolution



1946



1974



1977

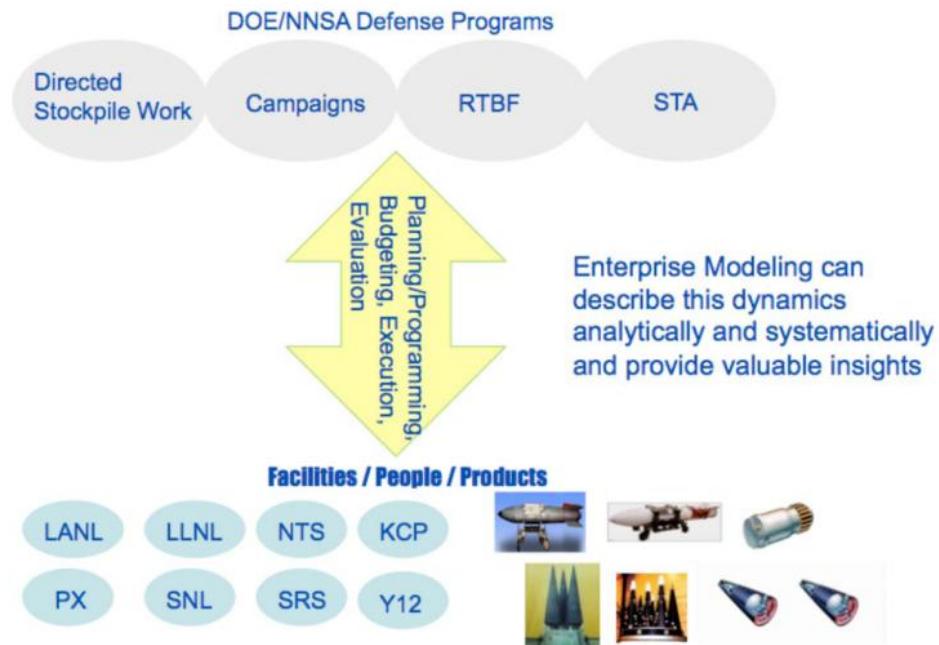


2000

The NNSA/DP Enterprise Modeling Problem Space

- Programs within NNSA (27% of DOE Budget)
 - Defense Programs; \$7.6 B
 - Naval Reactors; \$1.2 B
 - Defense Nuclear Nonproliferation; \$2.5 B
- Programs under Defense Programs
 - Directed Stockpile Work
 - Campaigns
 - RTBF
 - STA
- Workforce
 - Eight agencies
 - Eight DOE site offices
 - Federal Program Management staff in DC and Albuquerque

“The FY 2012 President’s Budget Request provides \$11.78 billion to invest in a modern, 21st century nuclear security enterprise, implement the President’s nuclear security agenda, and improve the way the NNSA does business and manages its resources.” *Mar 2, 2011, testimony by NNSA Administrator D’Agostino*

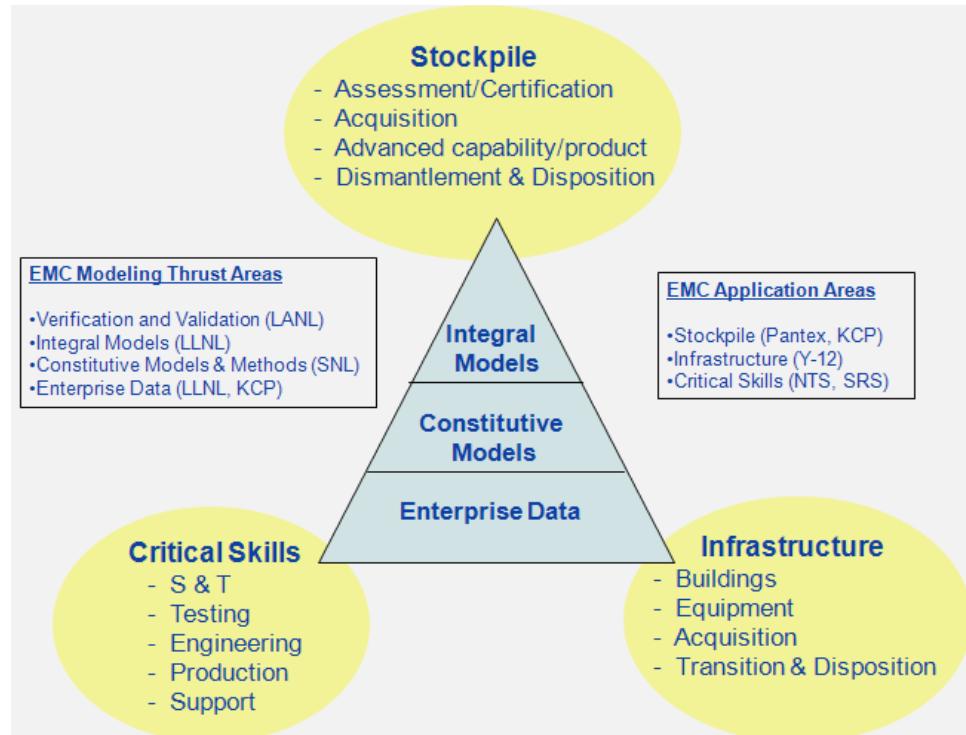




Enterprise Modeling Consortium (EMC) in the Nuclear Security Enterprise



- Stockpile
 - Aging systems
 - Four missions
 - High consequence
- Infrastructure
 - Aging infrastructure
 - Eight sites with 1000's of buildings
 - Program equipment like fusion reactors
- Critical Skills
 - Aging workforce
 - Competency-based organization
 - Specialized knowledge



*EMC is engaged in informing
decision makers about programmatic
and technical decisions that have
long-term effects*



Stockpile Modeling Vision

- Throughput model for the NSE including laboratories and plants for all stockpile work
 - Life-extension Programs (LEP's) (Phases 6.1-6.6)
 - Limited Component Exchanges (LLCE's) (Phase 6)
 - Surveillance (Stockpile Evaluation) (Phase 6)
 - Dismantlement (Phase 7)
- Output is sets of river charts or sand charts that show the following
 - Activity by site and overall in the NSE
 - Capacity by site and overall in the NSE
- Model should facilitate “what if” analysis including
 - Interference and bottlenecks
 - Critical skills
 - Program equipment, e.g. special tooling, containers, etc.
 - Test and qualification capabilities
 - Constraints associated with start-up, regulations, etc.
 - Ability to add resources, shift resources, etc.
 - Easily changing and moving scope, e.g. change FPU date, duration of an LEP, etc.

Stockpile Optimization Under

SOURCE

 a Resource Constrained Enterprise

 Current Model Run:
101573: Baseline Example

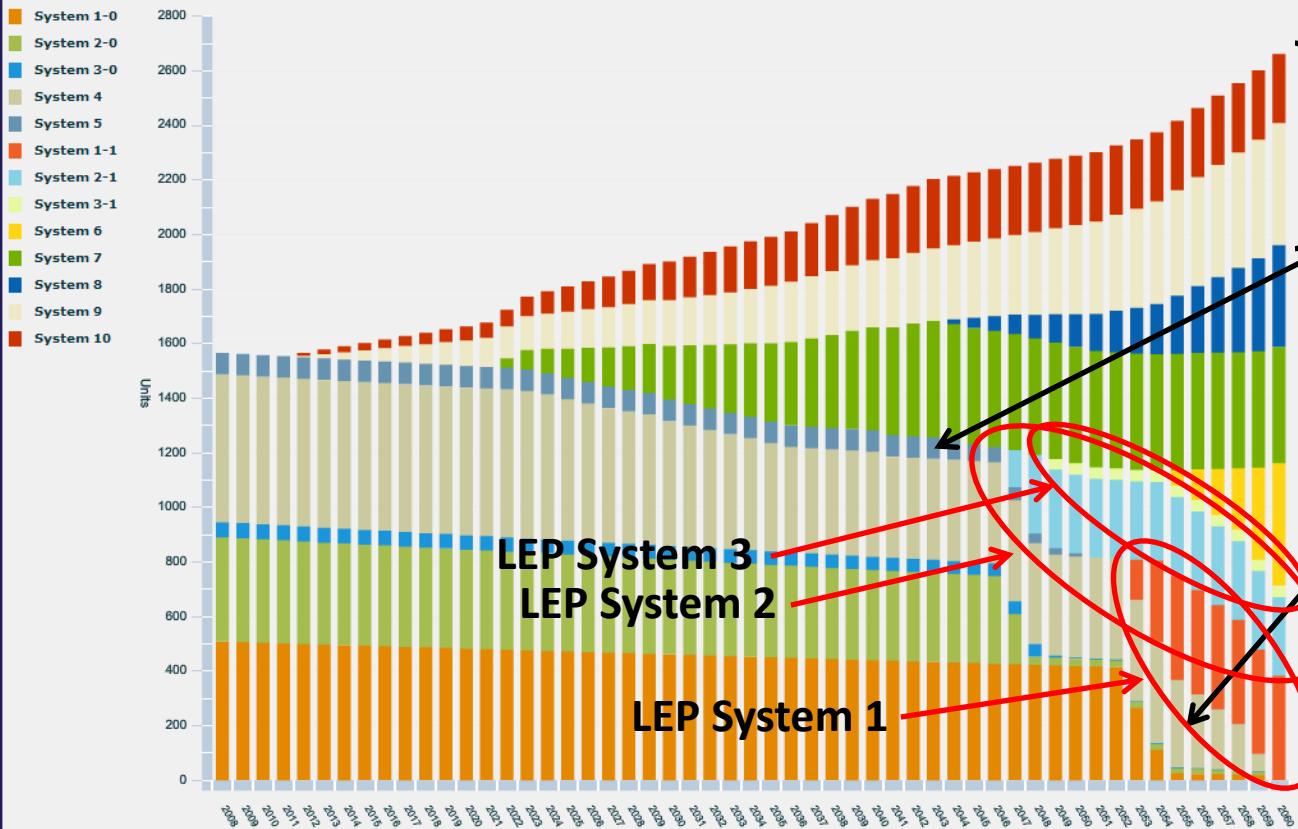
- Model Run Selection
- Global Model Run Metrics
- Global Model Run Details
- Server Configuration
- Model Run Details
- Model Run Reports
- Model Run Inputs
- Model Run Outputs
 - Systems
 - Stockpile Profile
 - Table
 - Chart
 - Activities
 - Dismantlement Queue
 - Dismantlement Delays
 - Age Violations
 - System Components
 - Stockpile Profile Goals
 - Production Leveling
 - Storage Limits
 - Pantex
 - Y-12
 - Pits
 - AF&F
 - CSA
 - HE
 - Raw Outputs

SOURCE > Model Run Outputs > Systems > Stockpile Profile > Chart

Stockpile Profile



Options... Show Image


 New Builds
eUse

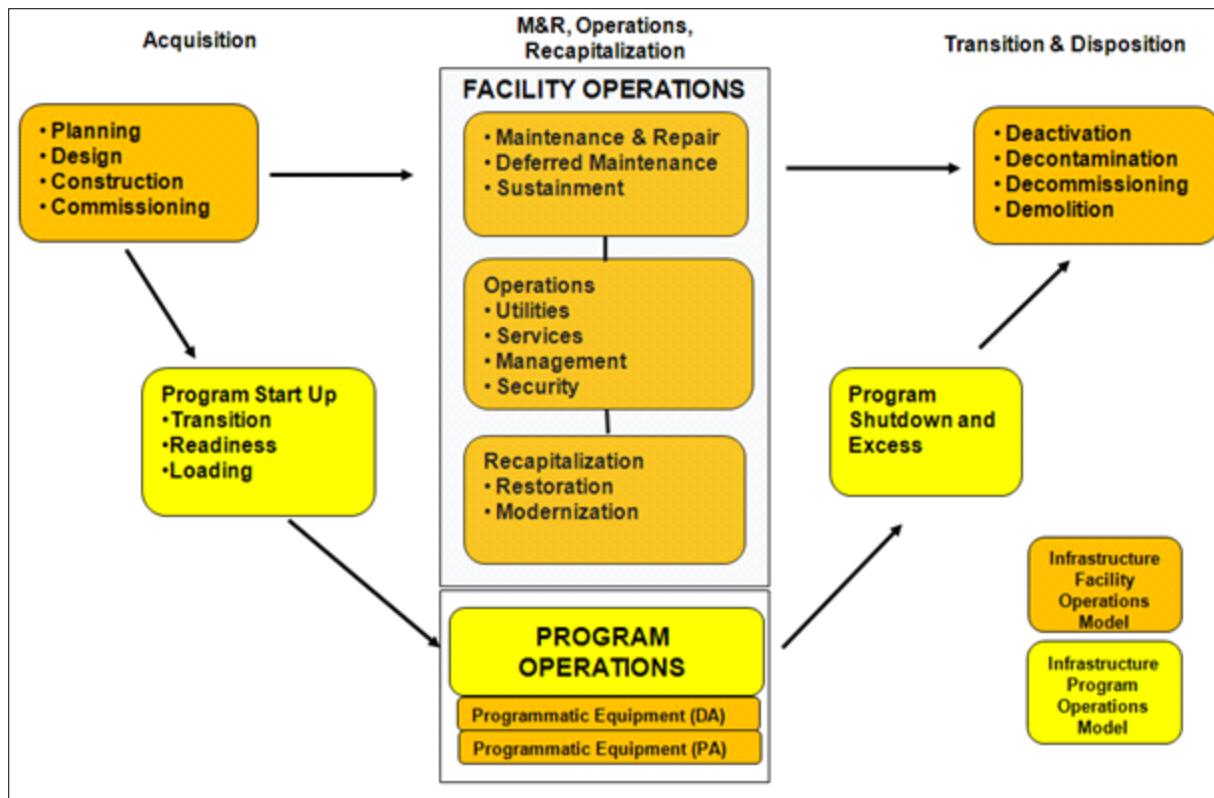
 System 5
Retirement

New Builds

 System 4
Retirement



Facility Life-Cycle Modeling, Programmatic Equipment, and Programmatic Transition





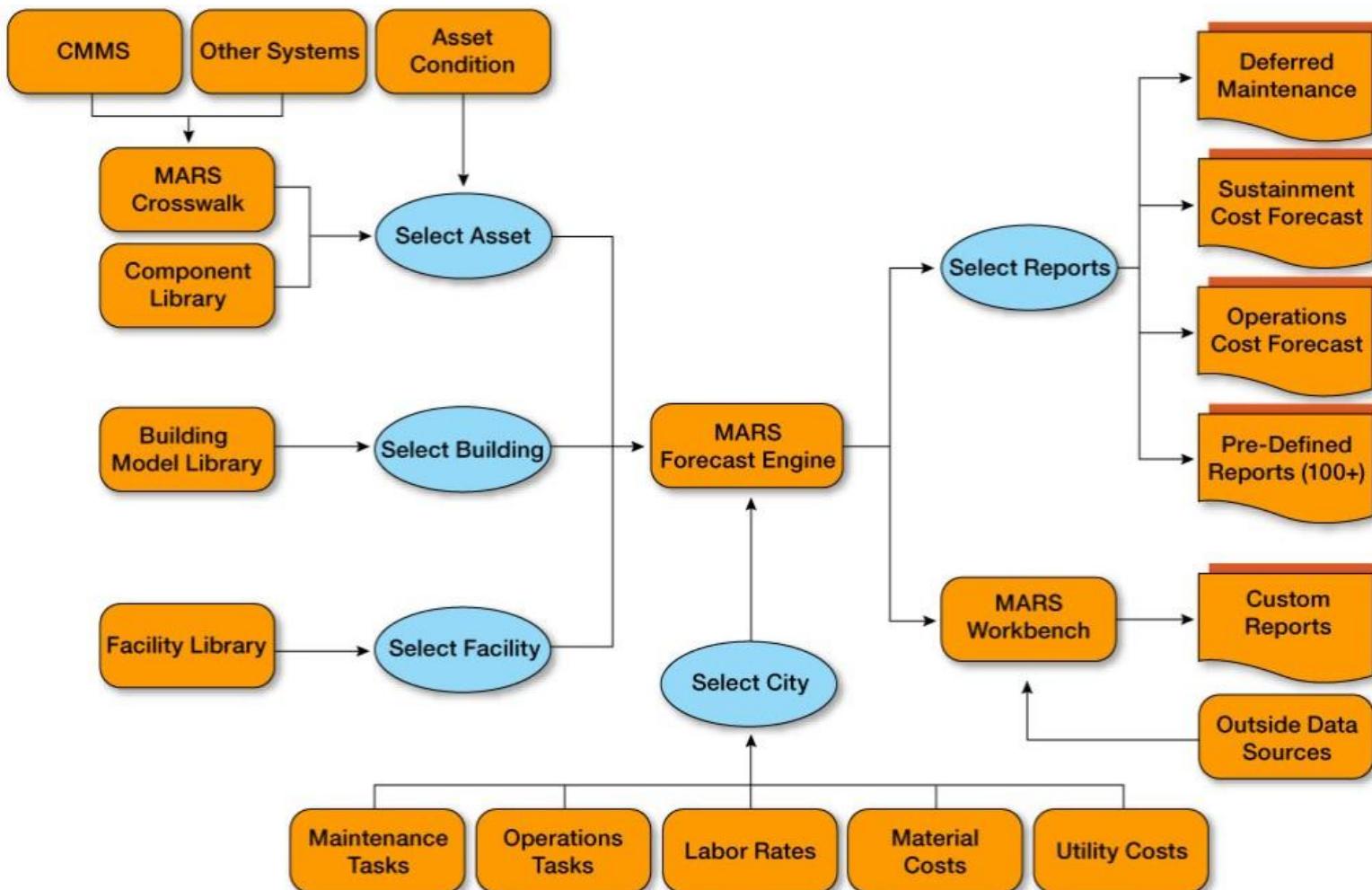
DOE Facility Information Management System (FIMS) Summary of Site Inventories



Scenario: Base Scenario

Site	Buildings		Trailers		OSFs		Total RPV
	RPV	Count	RPV	Count	RPV	Count	
Kansas City Plant	\$1,362,799,463	48			\$397,363,915	20	\$1,760,163,378
Lawrence Livermore Lab Site 300	\$271,727,369	109	\$2,842,018	13	\$204,608,865	94	\$479,178,252
Lawrence Livermore National Laborator	\$3,755,293,951	296	\$10,266,609	45	\$1,566,081,562	101	\$5,331,642,122
Los Alamos National Laboratory	\$9,822,743,382	878	\$111,810,422	289	\$1,851,228,528	878	\$11,785,782,332
Nevada Test Site	\$1,098,424,044	373	\$16,982,557	33	\$1,468,494,387	725	\$2,581,900,988
Pantex Site Office	\$3,014,412,870	557	\$8,906,998	70	\$632,276,260	86	\$3,655,598,128
Savannah River Site	\$1,759,457,607	32	\$1,981,897	7	\$17,485,150	16	\$1,778,924,654
SNL - California	\$334,018,432	58	\$8,694,857	14	\$87,951,719	41	\$410,665,008
SNL - New Mexico	\$2,645,581,719	706	\$85,391,487	154	\$916,158,254	322	\$3,647,131,460
Y-12 Site Office	\$5,686,768,291	339	\$8,682,997	18	\$2,524,249,317	258	\$8,219,700,605
Site Total	\$29,751,227,128	3,396	\$255,559,842	643	\$9,643,897,957	2,541	\$39,650,684,927

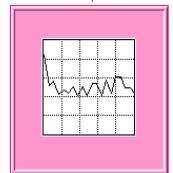
MARS Facility Cost Forecast System



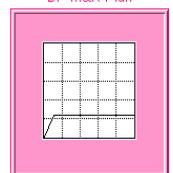


Metrics and Economic Projection

Y12MR Requirements



DP M&R Plan



M&O Site Parameters

FY10Backlog	200
M&O RPV	6000

Run

Pause

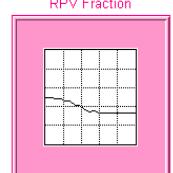
Clear

Resume

FIRP Extend?

Dynamic RPV ?

RPV Fraction



Year 2029

FCI 0.046746

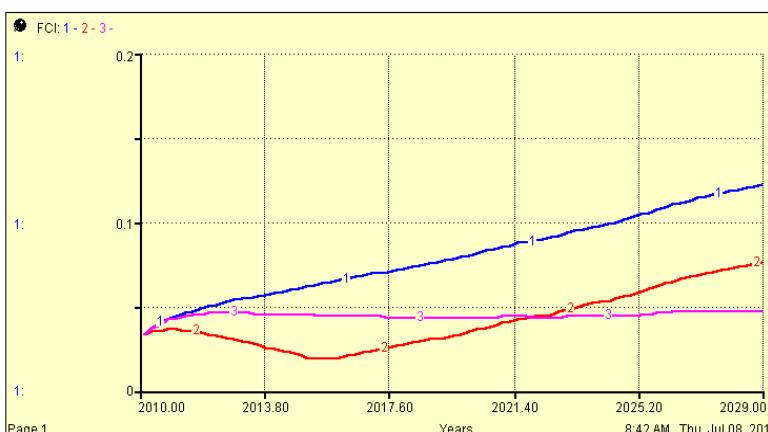
RTBF Projection

DP Real Property

MR enhancement factor

0.0000	3.0000
U	2.0000

FCI: 1 - 2 - 3 -



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RTBF FCI Projection Model June 2010

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Table 1 (RTBF Statusing)

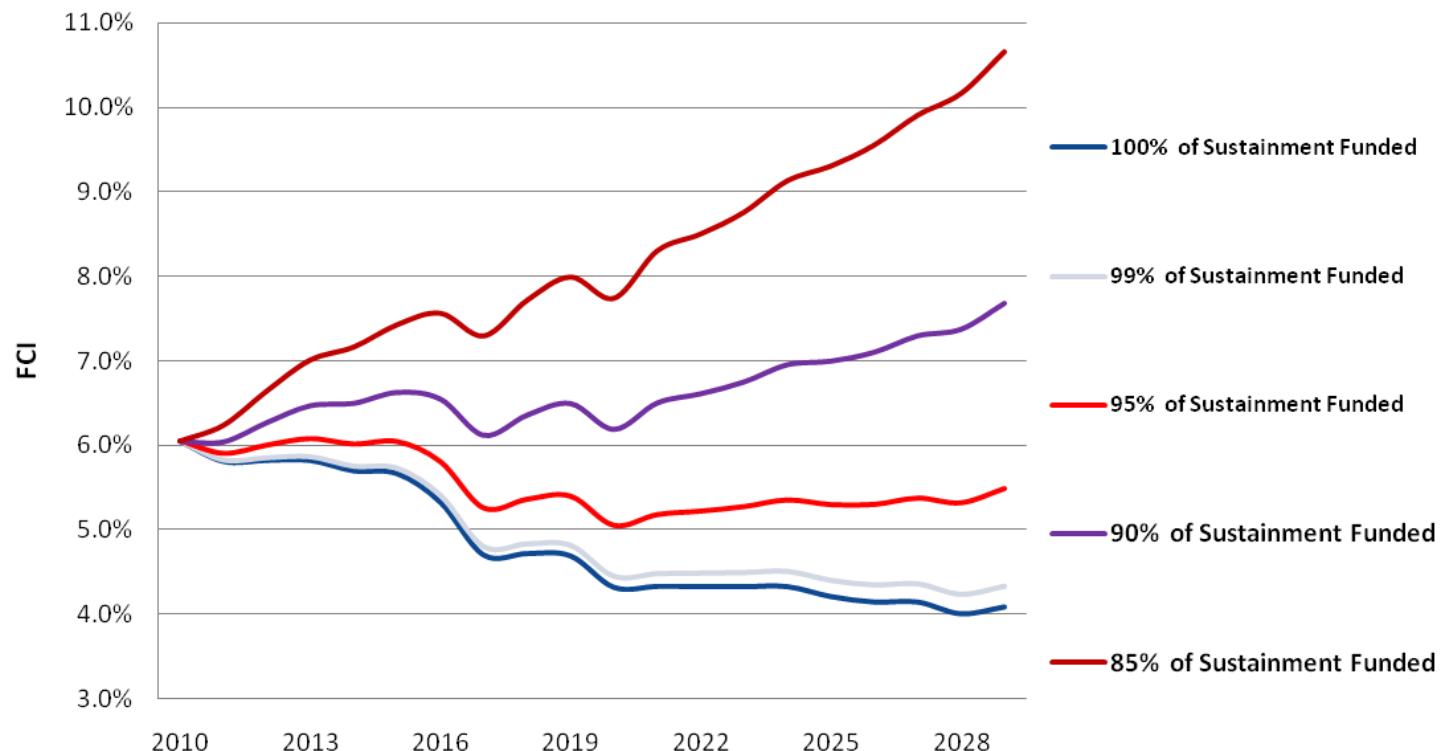
Years	M&R Process	Y12MR Requirements	FIRP Extension	FCI	RPV Fraction
Initial		88.00	50.00	0.03	1.01
2010	56.34	53.00	50.00	0.04	1.01
2011	16.14	58.00	50.00	0.05	0.99
2012	1.00	44.00	50.00	0.05	0.99
2013	-3.75	48.50	50.00	0.04	0.95
2014	-3.25	46.00	50.00	0.04	0.95
2015	-1.50	52.00	0.00	0.04	0.95
2016	-3.00	42.00	0.00	0.04	0.85
2017	-3.00	52.00	0.00	0.04	0.76
2018	-2.60	43.00	0.00	0.04	0.71
2019	-1.00	55.00	0.00	0.04	0.73
2020	5.00	55.00	0.00	0.04	0.69
2021	-1.50	42.00	0.00	0.04	0.68
2022	0.50	59.00	0.00	0.04	0.68
2023	2.00	46.00	0.00	0.04	0.68
2024	3.60	62.00	0.00	0.04	0.68
2025	12.00	62.00	0.00	0.05	0.68
2026	6.00	50.00	0.00	0.05	0.68
2027	0.00	50.00	0.00	0.05	0.68
2028	-2.50	46.00	0.00	0.05	0.68

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enterprise modeling consortium

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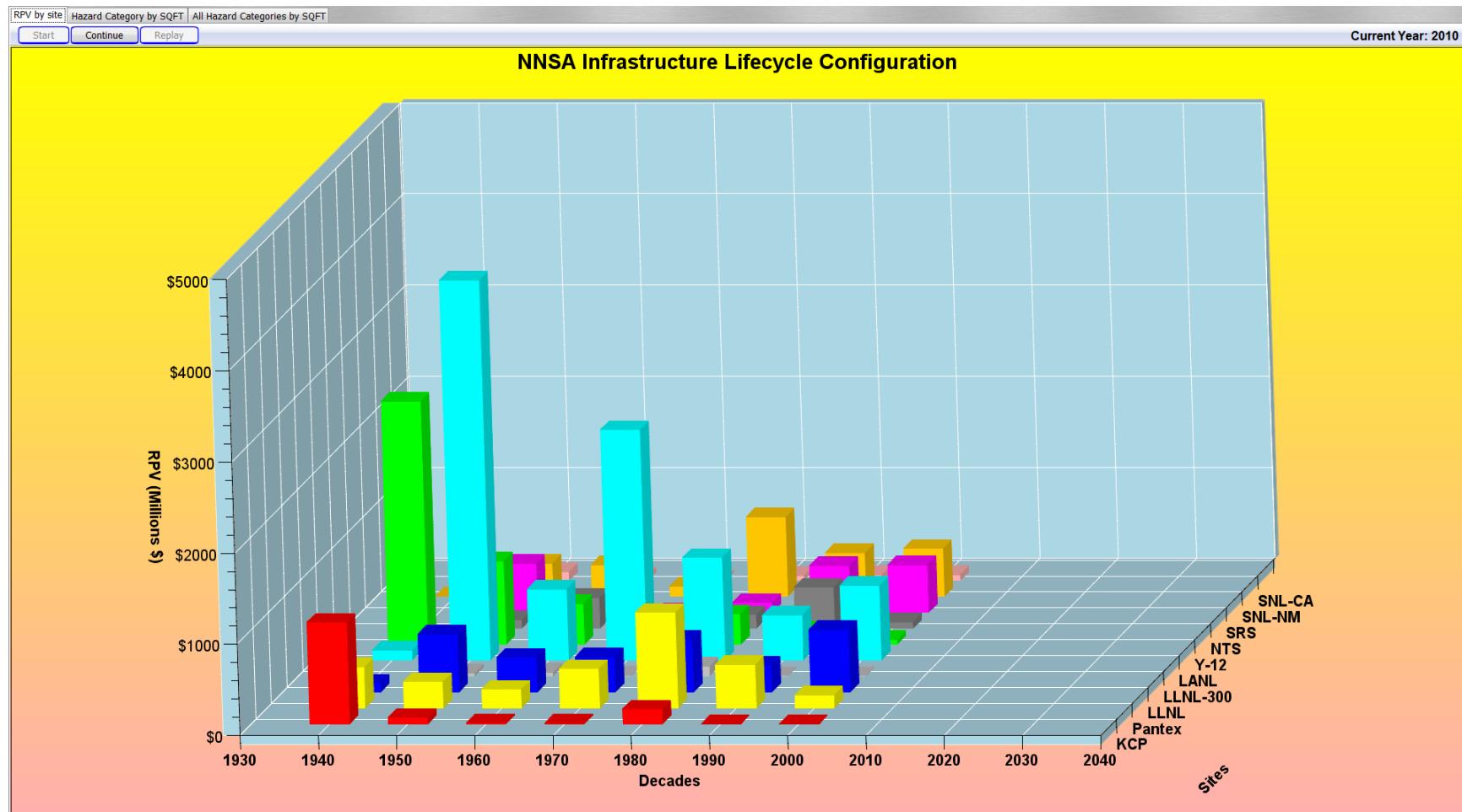
Total NNSA Facility Condition Index (FCI)



In a cost constrained environment trade-offs between people, product, and infrastructure are required

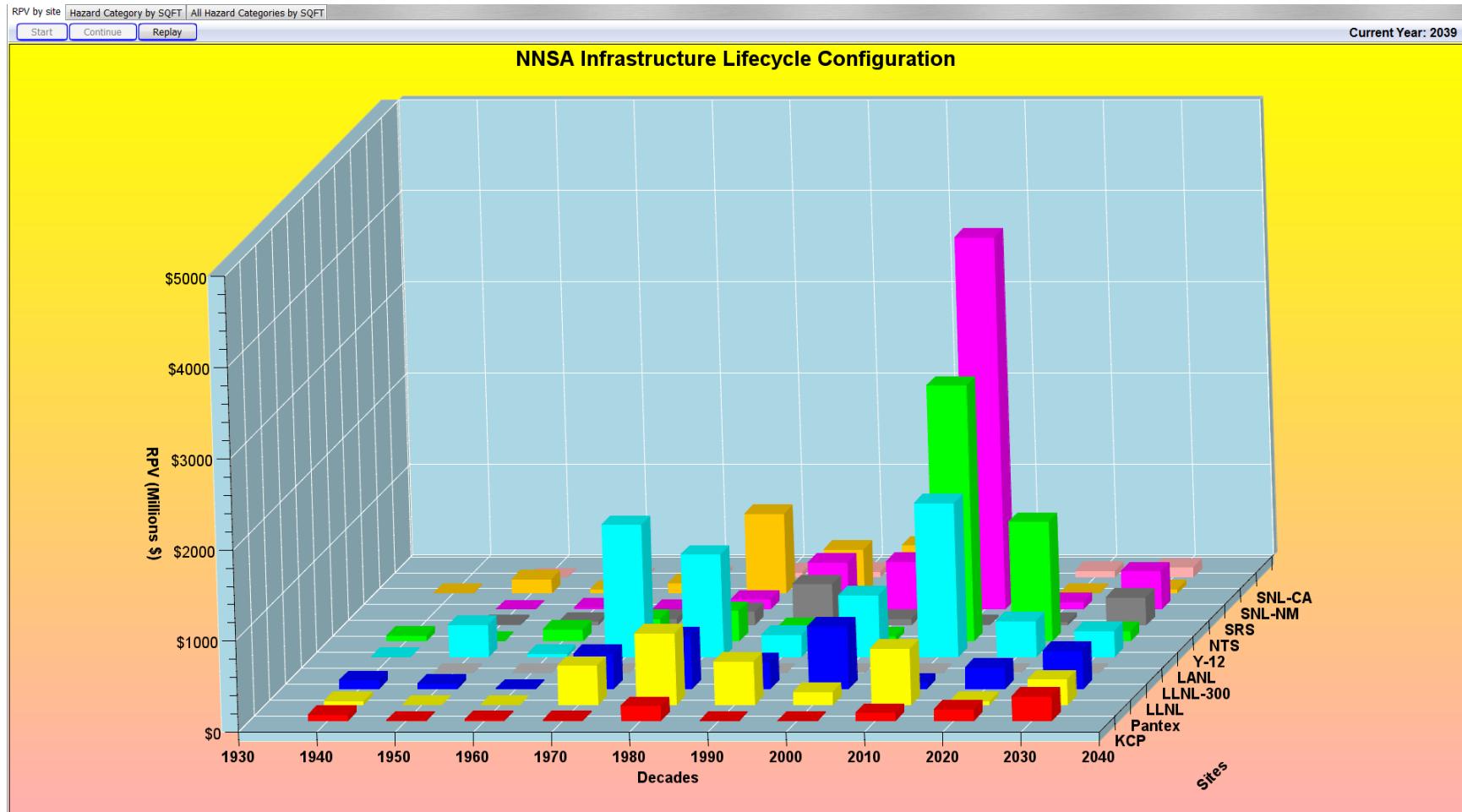


Initial Age Configuration of Real Property (c. 2010)



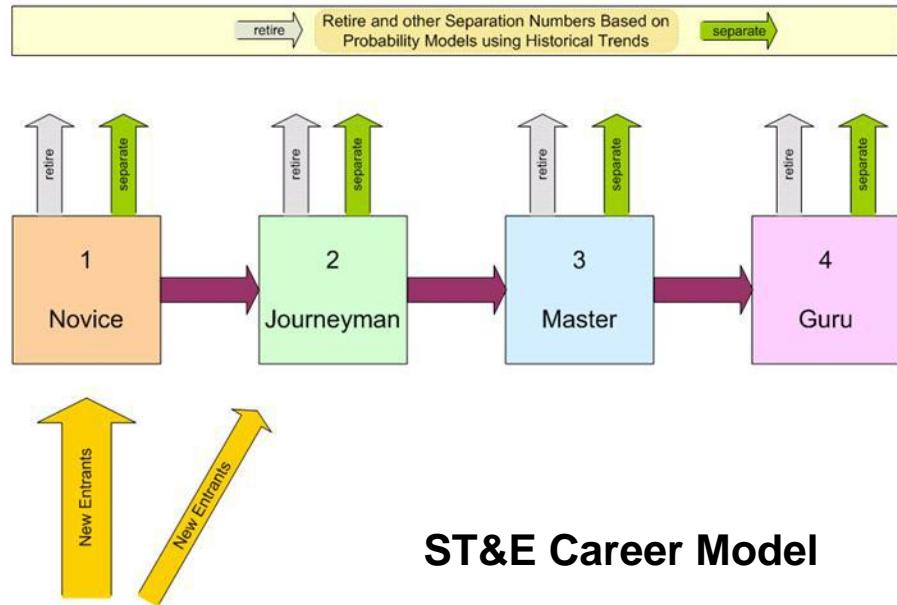


Projection and Distribution of Real Property (c. 2030s)

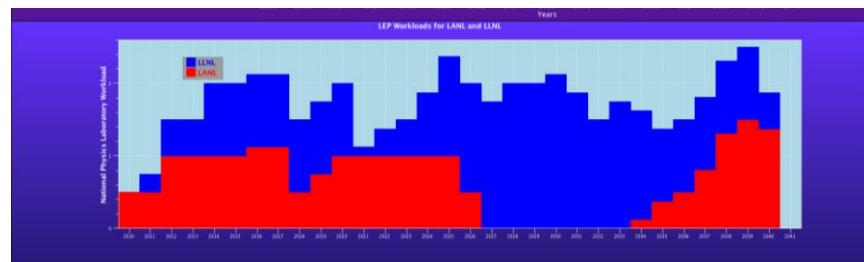


NSE critical skills are the foundation of all DP activities

- Supply- and Demand-side Modeling
- HR Tracking
 - Demographics
 - Retention
 - Hiring
 - Retirement
- Programmatic Specialization (i.e., what do they know and level of mastery)
 - Critical skills categories
 - Critical skills specialization
 - Career models

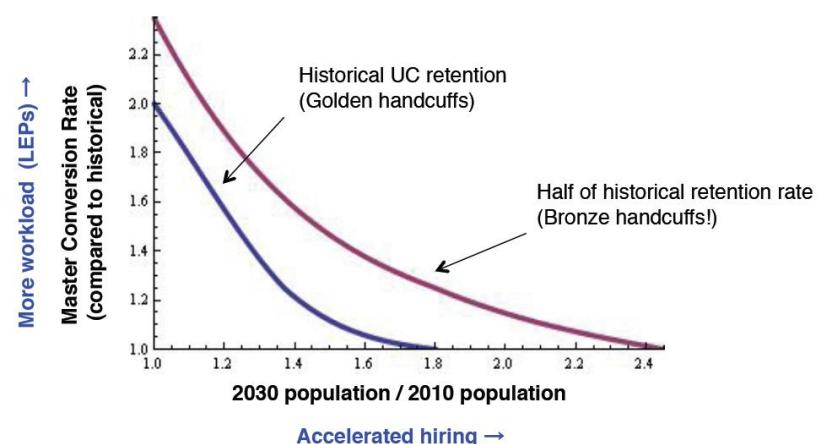
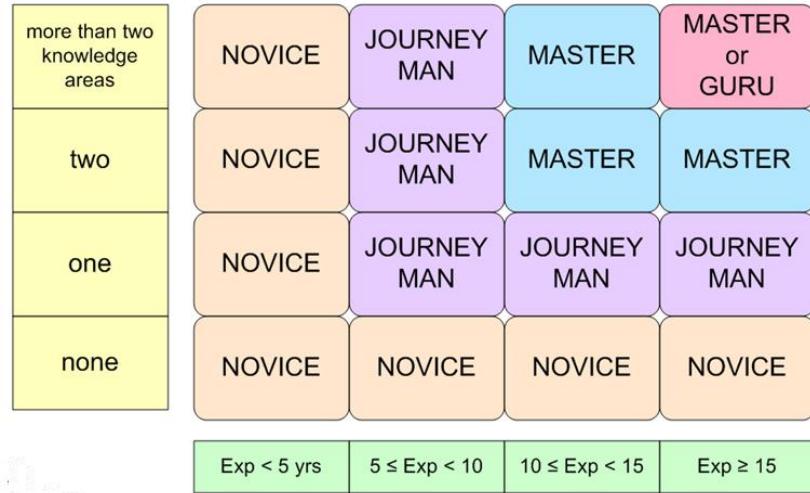


ST&E Career Model



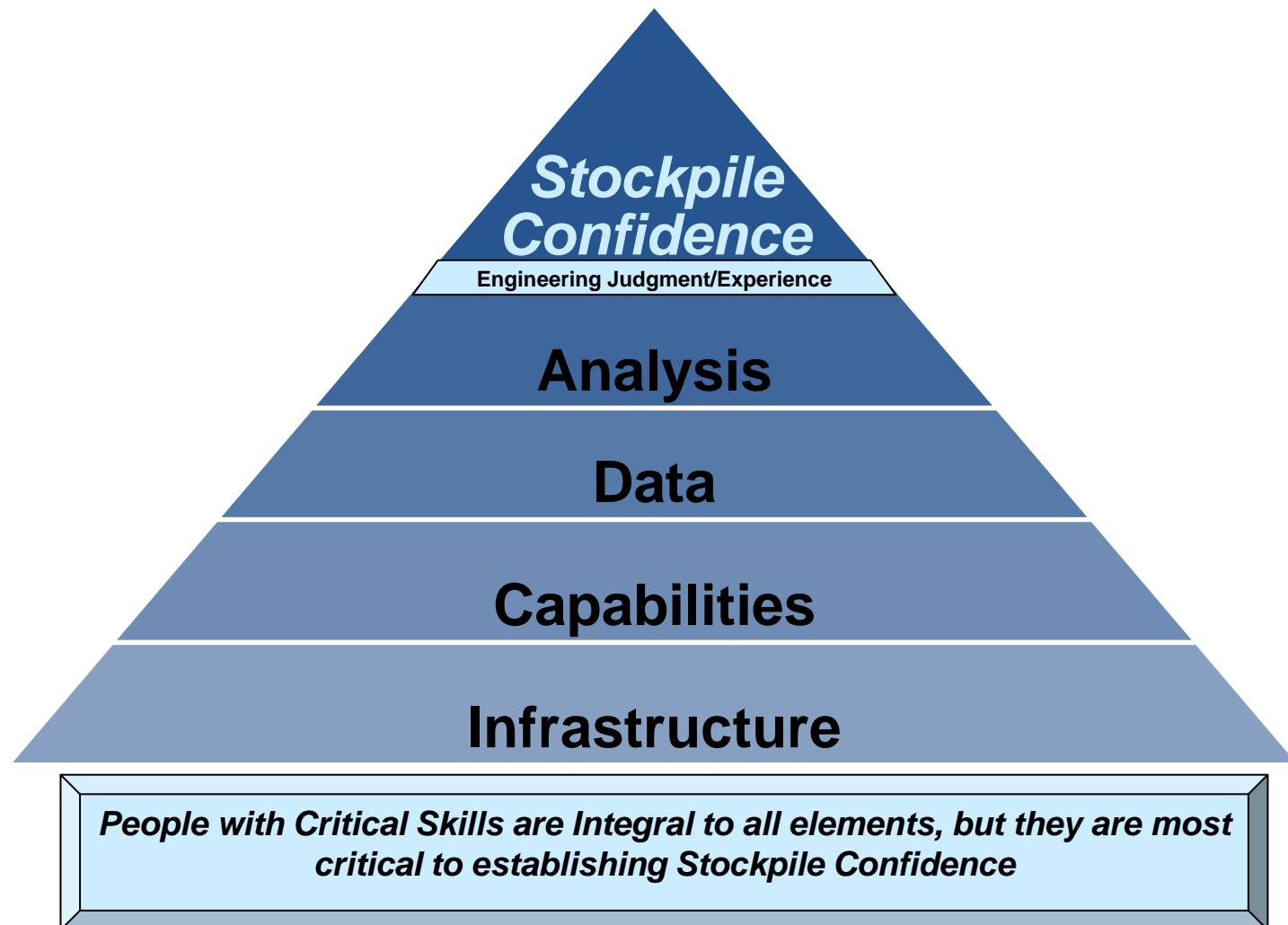
**DA Workload Example
(LLNL/LANL)**

- Analysis of hundreds of resumes suggests that the transition time from “Pipeline” to “Master” is nominally 8-12 years
- An initial estimate of the aggregate investment in the Physics Design Agencies critical skill base is \$30B-\$44B
- Maintaining capability requires investment in the pipeline





Simple Pyramid Supporting Deterrence

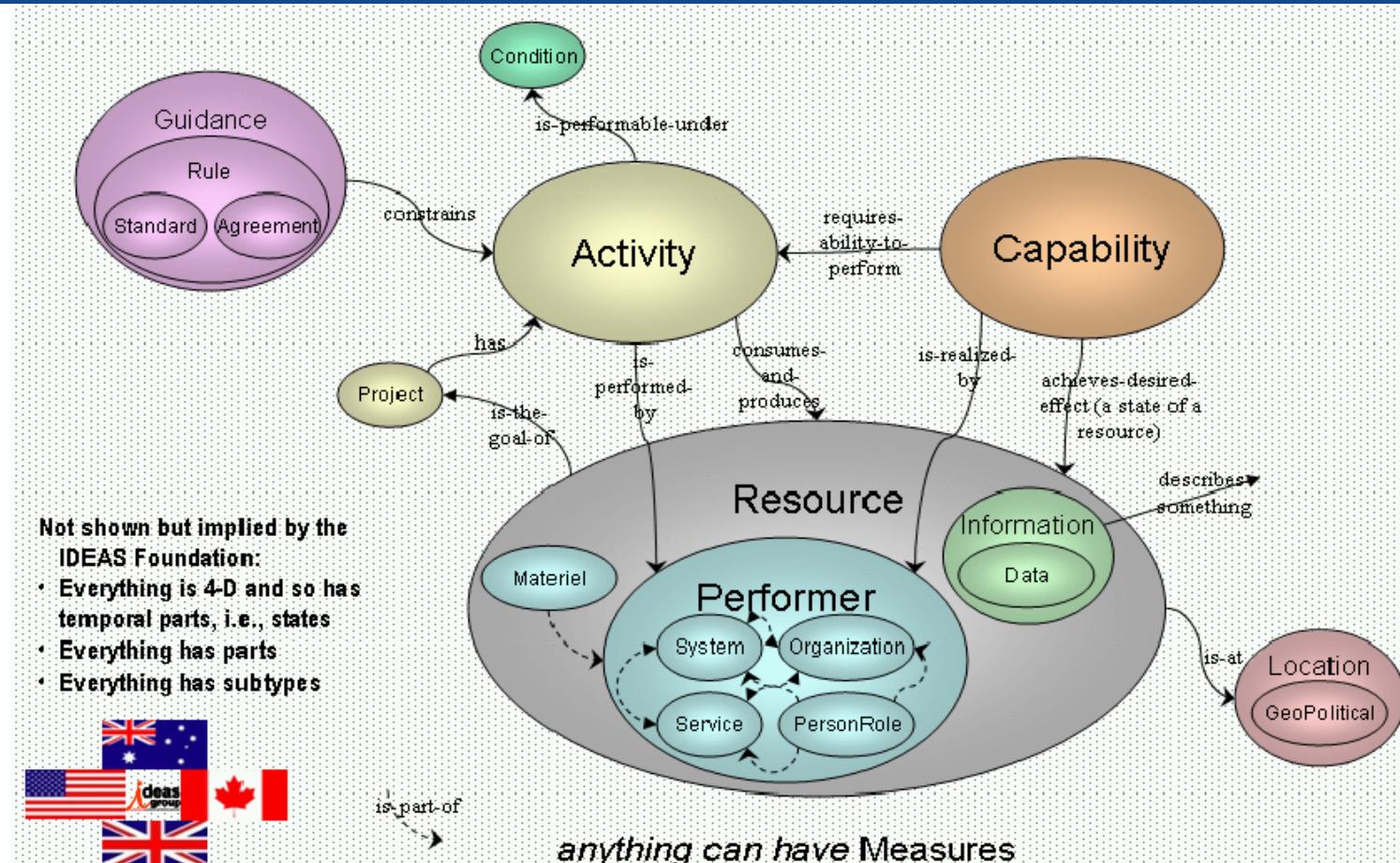




Example Capabilities

- Program Management
- Systems Engineering
- Enterprise Technical Infrastructure
 - Enterprise Technical Processes
 - Enterprise Modeling and Analysis
 - Enterprise Technical Communication, Scheduling, and Records Systems
- Fundamental Science Core Competencies
 - Develop, Maintain, & Operate Experimental Facilities
 - Perform Experiments, Acquire & Analyze Data
 - Develop/Maintain Physics & Engineering Codes
 - Develop Models, Algorithms, & Visualization
 - Develop, maintain and operate experimental facilities
- Engineering Design/Assessment/Certification
 - NEP Physics Design/Assessment/Certification
 - NEP Engineering Design/Assessment/Certification
 - Weapon Engineering Design/Integration/Qualification
- System Certification, Test & Qualification
 - Dynamic Test Capability
 - Weapons Physics Test Capability
 - Environmental Test Capability
 - Operational Test Capability
 - Underground Test Capability
 - SNM Test Capability
 - Non-Nuclear Material Test Capability
- Stockpile Maintenance, Evaluation, and Support
 - Maintenance and Military Liaison
 - Stockpile Surveillance and Assessment
- Operational/Site Activation/ Facilities
 - Computation Infrastructure
 - Enterprise Security and Transportation
 - Uranium Processing
 - Plutonium Processing
 - Tritium Operations
 - Other Special Materials Operations
 - High Explosives Operations
 - Component Production/Fabrication
 - Assembly/Disassembly
 - Material Recycle and Recovery
 - Container Research, Test, Design
 - Storage

IDEAS Foundation Ontology for Capability



NSE needs a more formal and consistent definition of “Capability” that includes Infrastructure & People

Program Roadmap and Desired Outcomes

