



High-Fidelity Atomistic Simulations of Melt-Growth of CZT Crystals

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Project Team

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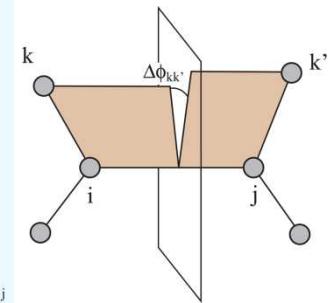
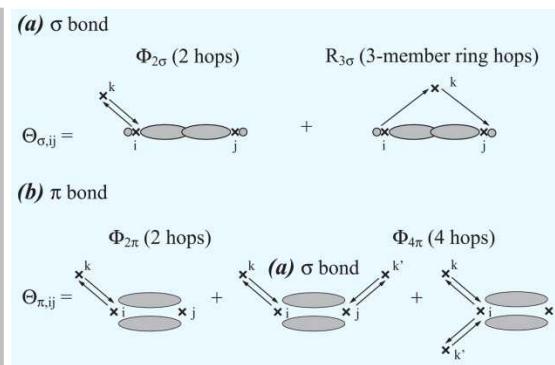
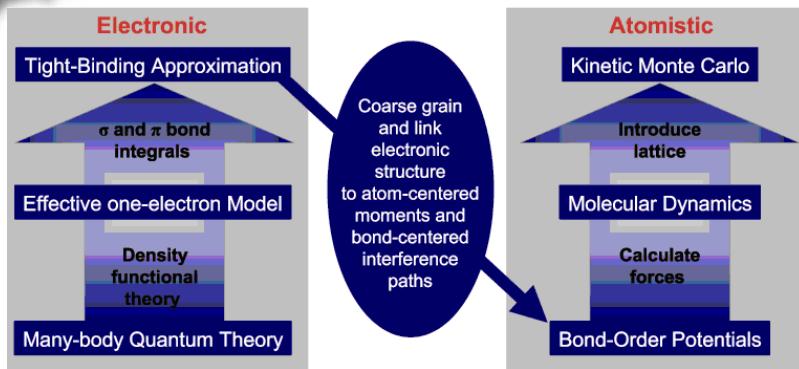
Current Status in the Growth Simulation

1. Stillinger-Weber (SW) potentials are most widely used (~2300 citations);
2. Tersoff/Brenner potentials are second-widely used (~1300 citations);
3. Simulations of crystalline growth are limited to vapor deposition; convincing cases for melt-growth are yet to be demonstrated;
4. Most successful simulations of crystalline growth of vapor deposition were achieved using SW potentials;
5. Many Tersoff literature potentials were found to predict amorphous growth in vapor deposition simulations.

BOP Origin

* bond order: half the difference of electrons in the bond and anti-bonding states.

bond integral: hopping probability of electrons from one orbital to another.



1. Derived from quantum mechanics theory through systematic coarse-graining;
2. Separate treatment of σ and π bonding energies (products of bond order* and bond integral#);
3. The first two levels of the expanded Green function retained for the σ and π bond orders;
4. Up to four electron hops are considered, naturally incorporating the 3-member ring term in the σ bonding ($R_{3\sigma}$) and the dihedral angle ($\Delta\phi_{kk'}$) effect in the π bonding;
5. Valence effect is addressed.
6. Accuracy comparable to quantum mechanics and scale comparable to conventional molecular dynamics.

1. D. G. Pettifor, M. W. Finnis, D. Nguyen-Manh, D. A. Murdick, X. W. Zhou, and H. N. G. Wadley, Mater. Sci. Eng. A, 365, 2 (2004).
2. D. G. Pettifor, and I. I. Oleinik, Phys. Rev. B, 59, 8487 (1999).
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5. R. Drautz, D. A. Murdick, D. Nguyen-Manh, X. W. Zhou, H. N. G. Wadley, and D. G. Pettifor, Phys. Rev. B, 72, 144105 (2005).
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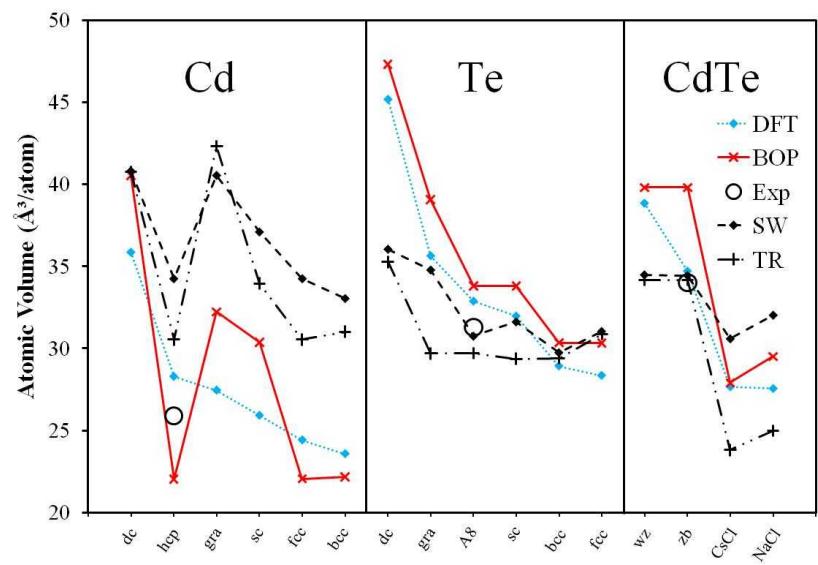
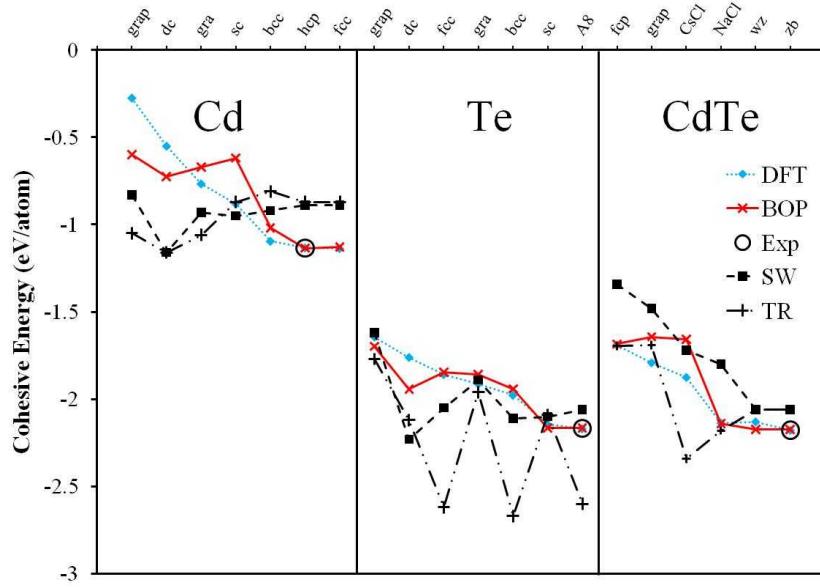


BOP Goals

Accuracy comparable to quantum mechanics and scale comparable to conventional molecular dynamics

- **Bond order potential (BOP) is derived from quantum mechanics theories;**
- **We will develop a CdTe BOP and validate it against clusters** (dimer, trimer, square, tetrahedron, and chain for elements and compounds; Cd₂Te and CdTe₂ trimers for compounds), **lattices** (diamond-cubic, simple-cubic, body-centered-cubic, face-centered-cubic, hexagonal-close-packed, graphite, graphene, and A8 for elements; zinc-blende, wurtzite, NaCl, CsCl, binary-graphite, AuCu, CuPt, NiAs, CrB, AlSb, binary-graphene, and face-centered-square for the stoichiometric compound CdTe; Ag₂O, CaF₂ for the non-stoichiometric compounds CdTe₂ or Cd₂Te), **and defects** (vacancies, Cd@Te and Te@Cd antisites, Cd and Te interstitials at different locations);
- **We will also validate the BOP using melt- and vapor- phase growth simulations** (ensure the lowest energy for the equilibrium phases by testing a variety of configurations that are not possible to study directly);

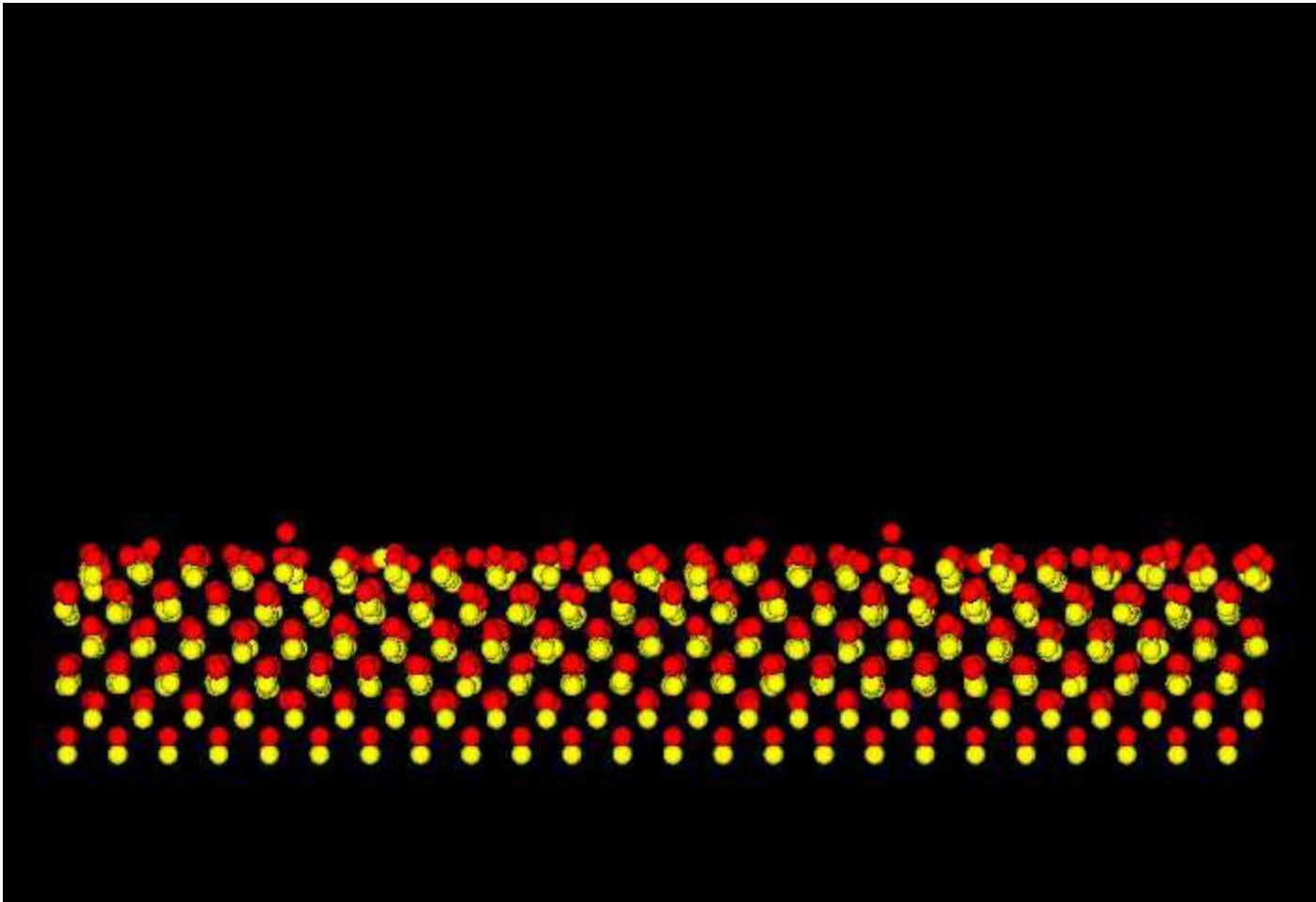
BOP Captures Many Cd, Te, and CdTe Phases



Have validated against clusters (dimer, trimer, square, tetrahedron, and chain for elements and compounds; Cd_2Te and CdTe_2 trimers for compounds), **lattices** (diamond-cubic, simple-cubic, body-centered-cubic, face-centered-cubic, hexagonal-close-packed, graphite, planer-graphite, and A8 for elements; zinc-blende, wurtzite, NaCl , CsCl , binary-graphite, AuCu , CuPt , NiAs , CrB , AlSb , planar-binary-graphite, and face-centered-square for the stoichiometric compound CdTe ; Ag_2O , CaF_2 for the non-stoichiometric compounds CdTe_2 or Cd_2Te), **and defects** (vacancies, $\text{Cd}@\text{Te}$ and $\text{Te}@\text{Cd}$ antisites, Cd and Te interstitials at different locations)



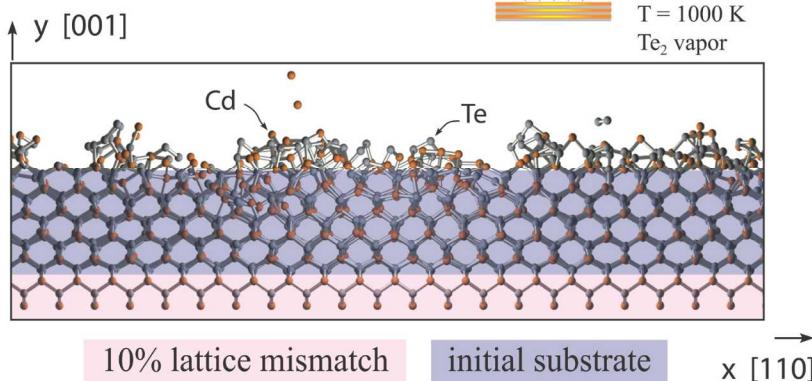
An Example Vapor Deposition Simulation



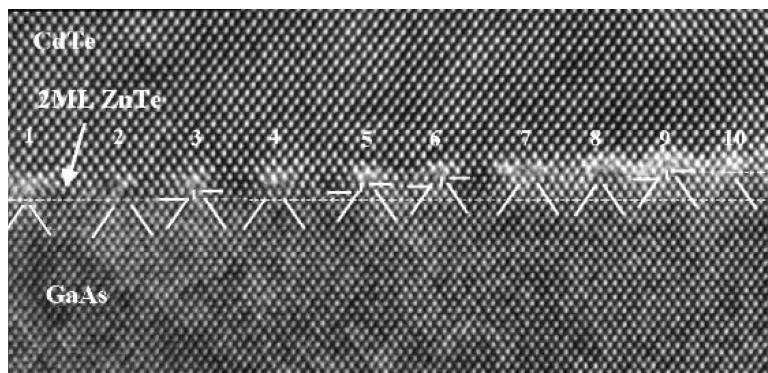
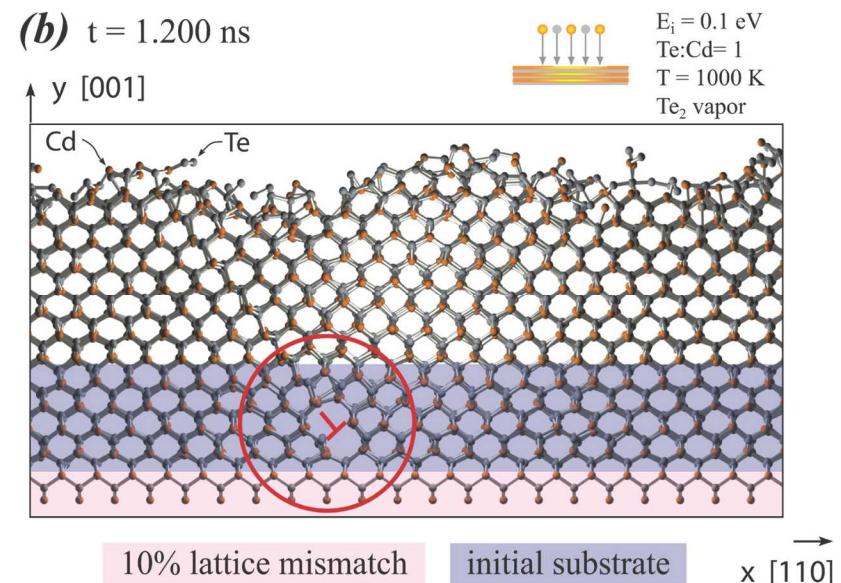
Substrate temperature 1200K; adatom energy 0.1 eV;
vapor species Cd + Te₂; deposition rate 2.7 nm/ns

MD Simulations of Misfit Dislocation Formation

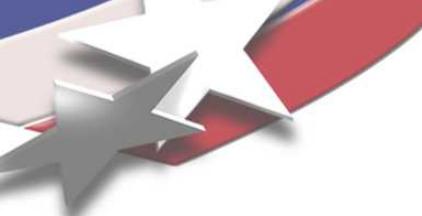
(a) $t = 0.120$ ns



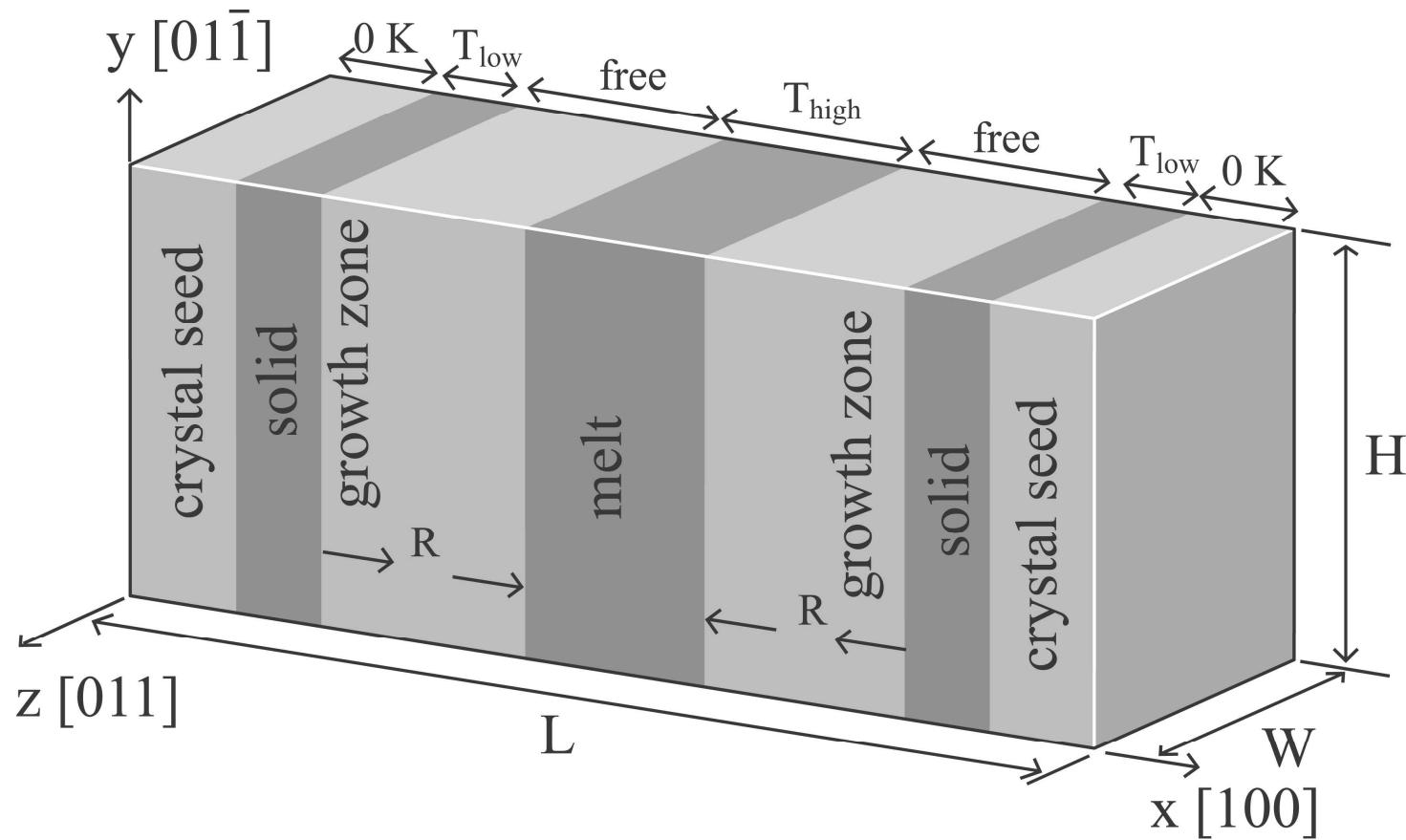
(b) $t = 1.200$ ns



Similar misfit dislocation structures observed from HRTEM experiment in GaAs/ZnTe/CdTe samples. S. Kret, P. Dluzewski, P. Dluzewski, and J.-Y. Laval, Phil. Mag., 83, 231 (2003).

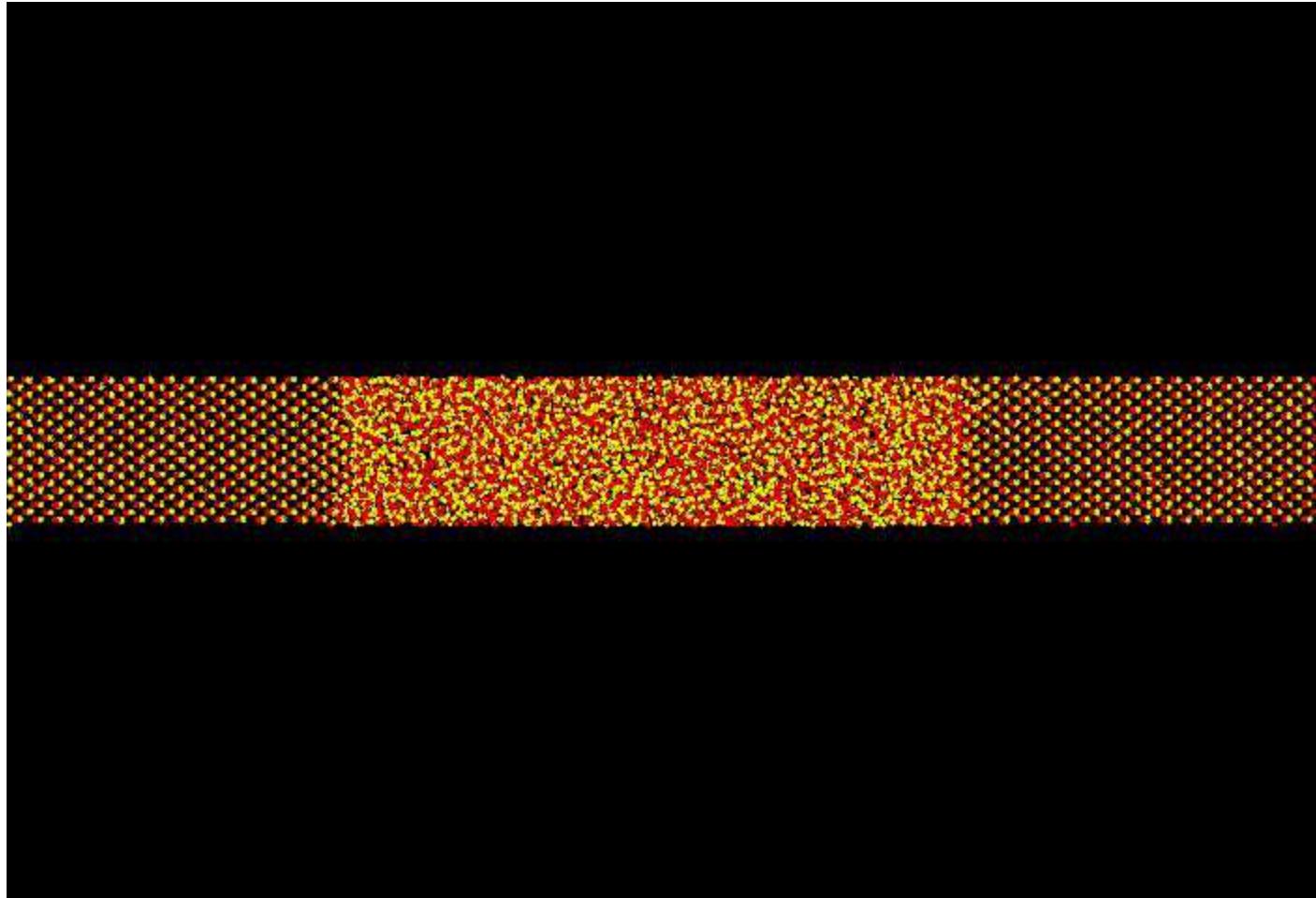


MD Simulation of Melt-Growth of CdTe



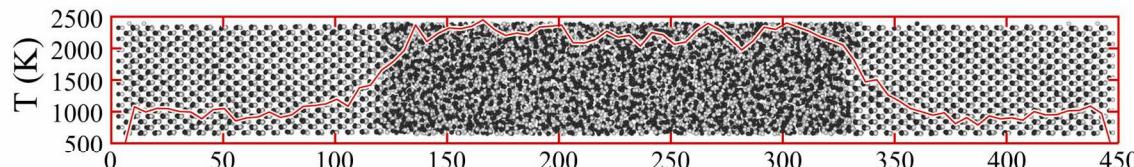


An Example at $T_{\text{low}}=1000\text{K}$, $T_{\text{high}}=2200\text{K}$, $R = 0.2 \text{ \AA/ps}$

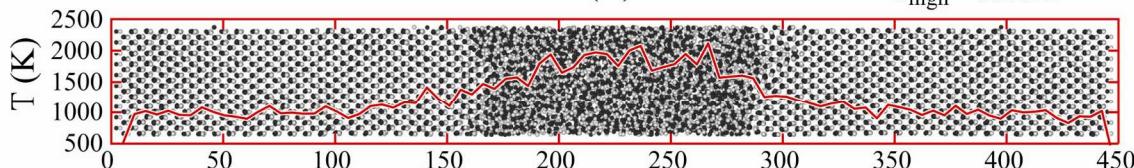
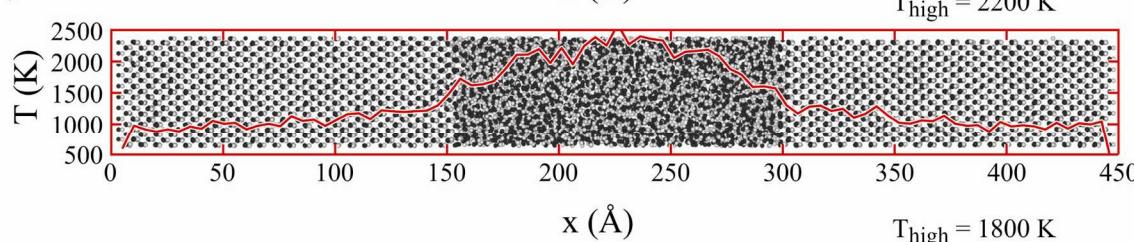


Growth Observation

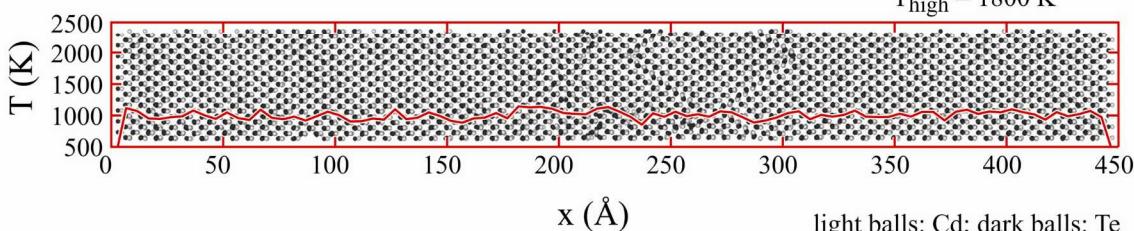
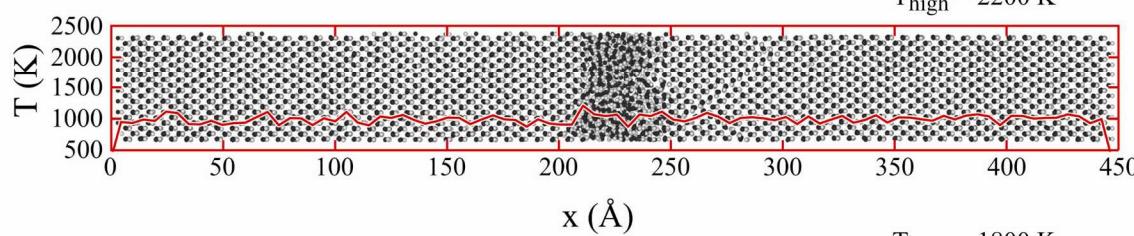
(a) $t = 0.0$ ns



(b) $t = 0.3$ ns



(c) $t = 0.9$ ns

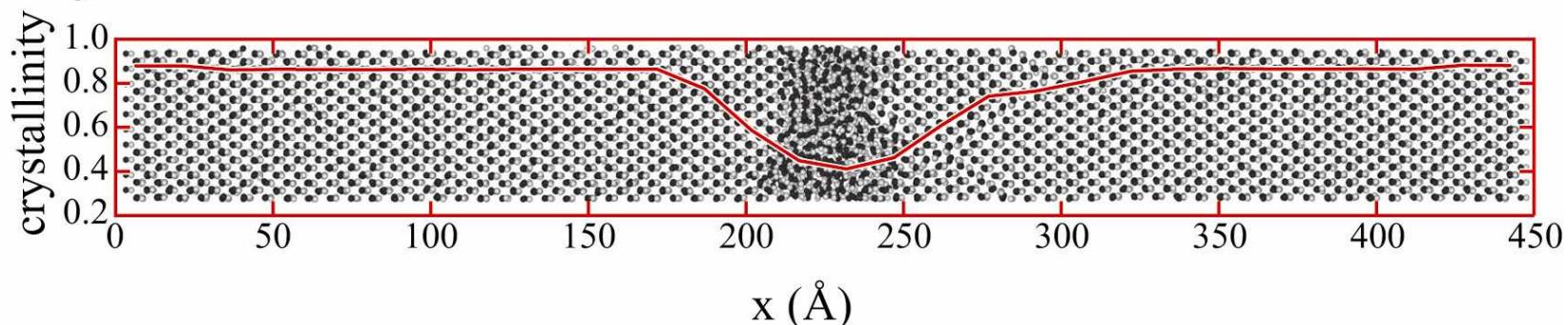


light balls: Cd; dark balls: Te

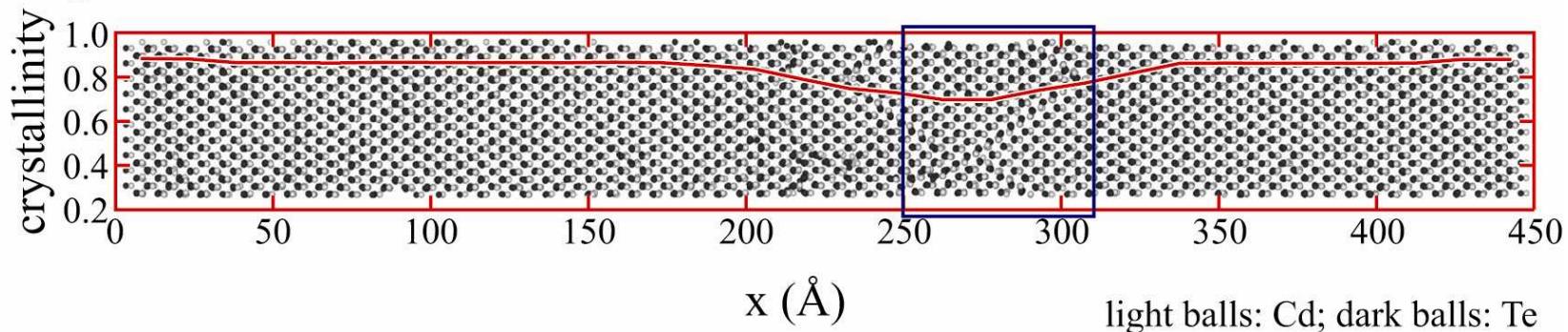


Quality of the Grown Crystals

(a) $T_{\text{high}} = 2200 \text{ K}$



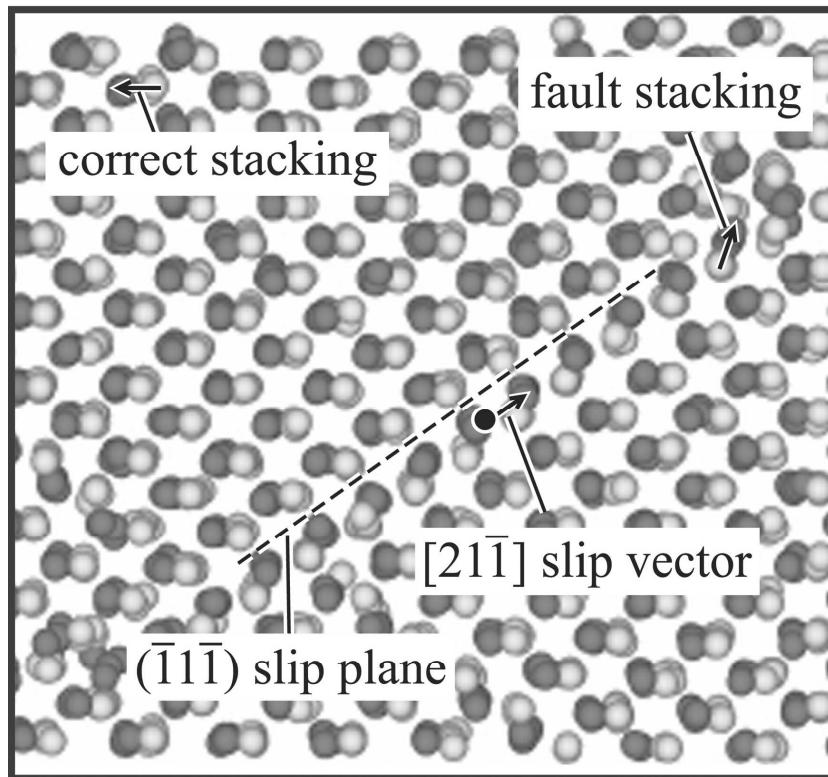
(b) $T_{\text{high}} = 1800 \text{ K}$



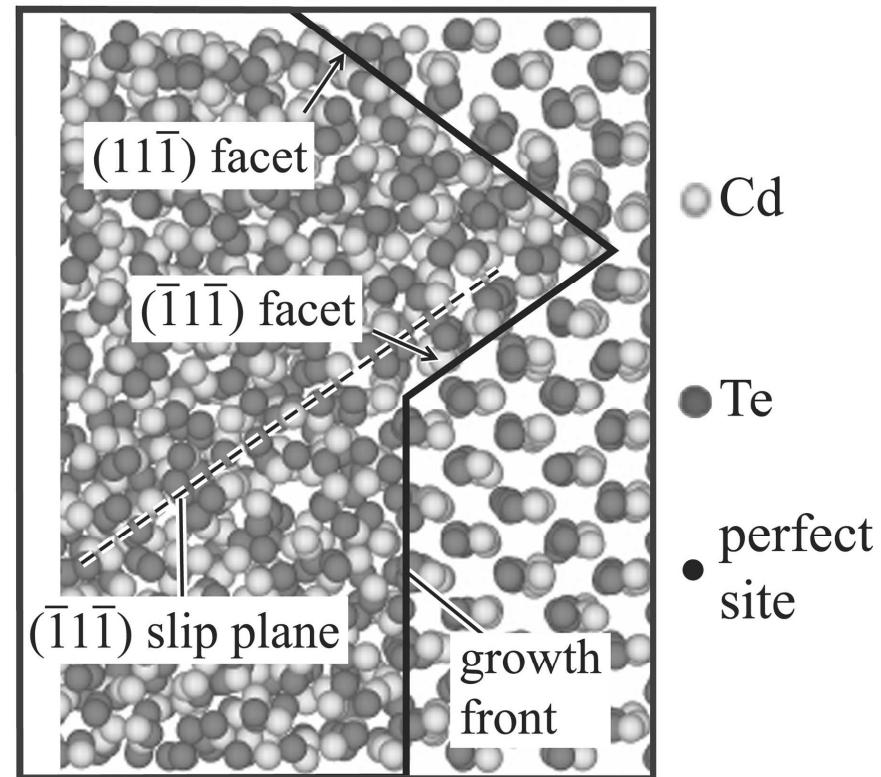
light balls: Cd; dark balls: Te

Discovery of Stacking Fault Defects

(a) framed region in Fig. 4(b)



(b) defect nucleation at local facets





Conclusions

- BOP enables an empirical MD scale and a quantum-mechanical fidelity;
- New BOP-based MD method simulates accurately CdTe melt-growth;
- Amorphous regions can be trapped and stacking faults can be nucleated on {111} planes during melt-growth.



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Ideal Atomistic Model for Growth

1. **Transferrable to a variety of configurations: clusters** (dimer, trimer, square, tetrahedron, and chain for elements and compounds; Cd_2Te and CdTe_2 trimers for compounds), **lattices** (diamond-cubic, simple-cubic, body-centered-cubic, face-centered-cubic, hexagonal-close-packed, graphite, graphene, and A8 for elements; zinc-blende, wurtzite, NaCl , CsCl , binary-graphite, AuCu , CuPt , NiAs , CrB , AlSb , binary-graphene, and face-centered-square for the stoichiometric compound CdTe ; Ag_2O , CaF_2 for the non-stoichiometric compounds CdTe_2 or Cd_2Te), and **defects** (vacancies, $\text{Cd}@\text{Te}$ and $\text{Te}@\text{Cd}$ antisites, Cd and Te interstitials at different locations);
2. **Lowest energy for the equilibrium structure;**
3. **Validatable in vapor- and melt- growth simulations:** testing a variety of configurations that are not possible to study directly.



Stillinger-Weber (SW) Potential

$$E = \frac{1}{2} \sum_i \sum_{j \neq i} [R_{ij}(r_{ij}) - U_{ij}(r_{ij})] + \frac{1}{2} \sum_i \sum_{j \neq i} \sum_{k \neq j \neq i} u_{ij}(r_{ij}) \cdot u_{ik}(r_{ik}) \cdot \left[\cos(\theta_{jik}) + \frac{1}{3} \right]^2$$

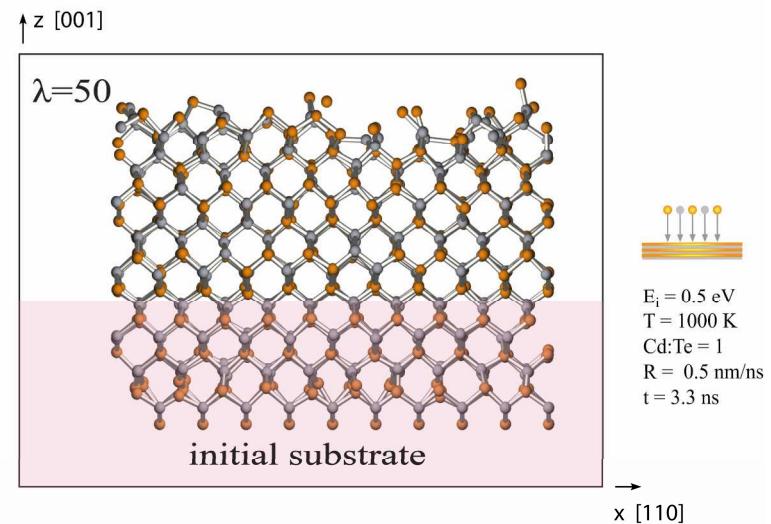
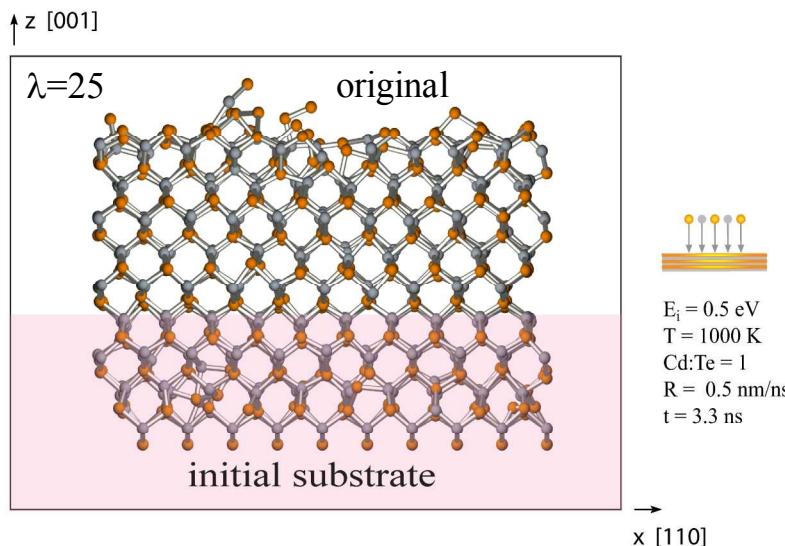
$$\phi_{ij}(r_{ij}) = R_{ij}(r_{ij}) - U_{ij}(r_{ij}) = \begin{cases} \varepsilon_{ij} A_{ij} \left(\frac{B_{ij}}{r_{ij}^4} - 1 \right) \exp\left(\frac{\sigma_{ij}}{r_{ij} - a_{ij}\sigma_{ij}} \right) & , \quad r_{ij} \leq a_{ij}\sigma_{ij} \\ 0 & , \quad r_{ij} > a_{ij}\sigma_{ij} \end{cases}$$

$$u_{ij}(r_{ij}) = \begin{cases} \sqrt{\varepsilon_{ij}\lambda_{ij}} \exp\left(\frac{\gamma_{ij}\sigma_{ij}}{r_{ij} - a_{ij}\sigma_{ij}} \right) & , \quad r_{ij} \leq a_{ij}\sigma_{ij} \\ 0 & , \quad r_{ij} > a_{ij}\sigma_{ij} \end{cases}$$

ε_{ij} , λ_{ij} , γ_{ij} , A_{ij} , B_{ij} , σ_{ij} , a_{ij} , are parameters, and $\sigma_{ij} \cdot a_{ij}$ is cutoff distance.

F. H. Stillinger, and T. A. Weber, Phys. Rev. B, 31, 5262 (1985).

SW Potentials “Easily” Simulate Crystalline Growth



CdTe potential from Z. Q. Wang, D. Stroud, and A. J. Markworth, Phys. Rev. B, 40, 3129 (1989).

Other Properties

Elastic Constants of zinc-blende CdTe (GPa)

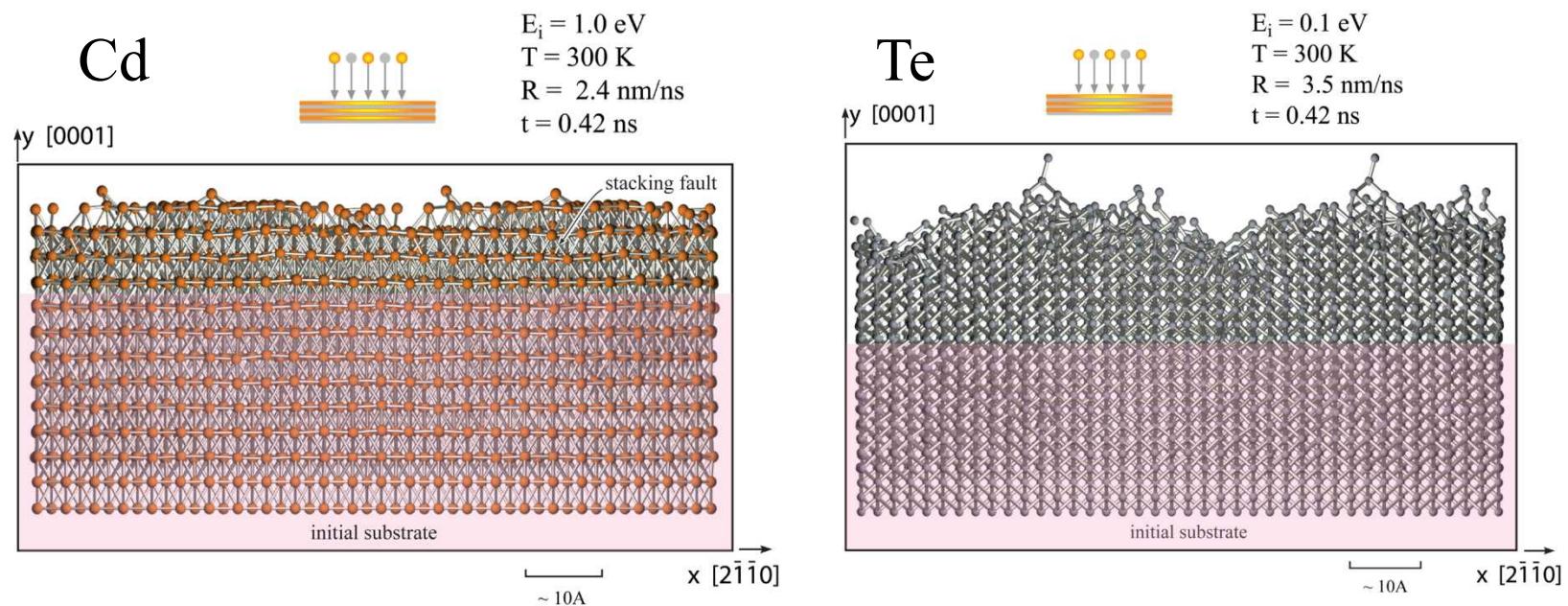
C_{ij}	experiment (300K) ¹	DFT ²	BOP	Tersoff-Rockett ³	Stillinger-Weber ⁴
C_{11}	53.3	53.2	49.5	50.7	44.3
C_{12}	36.5	36.0	31.3	37.5	19.6
C_{44} (relaxed)	20.4	---	---	15.2	18.0
C_{44} (unrelaxed)	---	31.8	40.6	46.8	30.7

Defect energies of zinc-blende CdTe (eV)

defect type	DFT	BOP	Tersoff-Rockett ³	Stillinger-Weber ⁴
Cd vacancy	2.20	2.66	2.43	2.60
Te vacancy	2.72	1.64	0.93	1.53
Cd antisite	3.01	3.24	0.18	0.80
Te antisite	3.16	2.04	1.19	0.74
Cd in Cd interstitial	1.98	1.21	1.36	4.27
Te in Cd interstitial	3.52	2.92	0.55	2.60
Cd in Te interstitial	2.14	2.12	0.61	3.76
Te in Te interstitial	3.91	2.92	1.28	3.57

1. J. M. Rhowe, R. M. Nicklow, D. L. Price, and K. Zanio, Phys. Rev. B, 10, 671 (1974).
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3. J. Oh, and C. H. Grein, J. Crys. Growth, 193, 241 (1998).
4. Z. Q. Wang, D. Stroud, and A. J. Markworth, Phys. Rev. B, 40, 3129 (1989).

Cd and Te Vapor Growth Simulations



Crystalline growth was obtained for Cd and Te elemental growth as well as CdTe compound growth.