

# In-situ Heavy-ion Irradiations of bcc Fe

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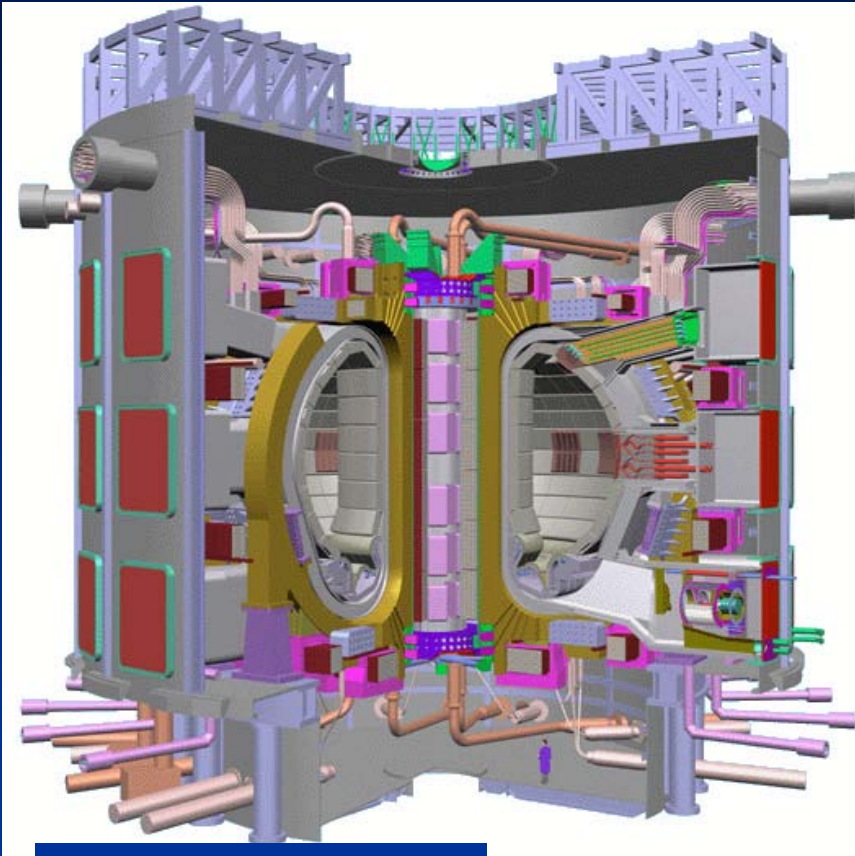
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June 9, Albuquerque New Mexico

# Background



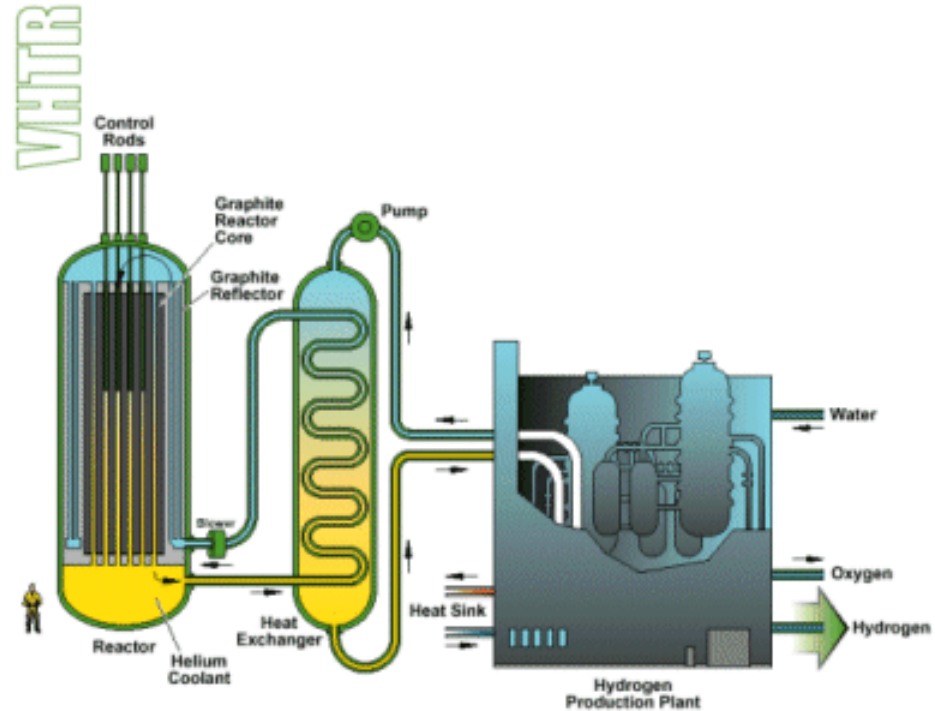
Fusion - ITER



Nov, 2006 - Cadarache, France



## Very-High-Temperature Reactor



## Generation IV - VHTR

# Materials problems in Fusion & Advanced Fission reactors

Materials - crucial to the success of future reactors.

The operating environment - extremely demanding.

Operating temperatures ~ up to	600°C
Stresses up to	300MPa
Radiation damage	~100 dpa
Transmutation	He + H

Structural materials must maintain adequate strength and toughness, while suffering minimal dimensional changes through swelling and creep.

No known materials meet these criteria so far.

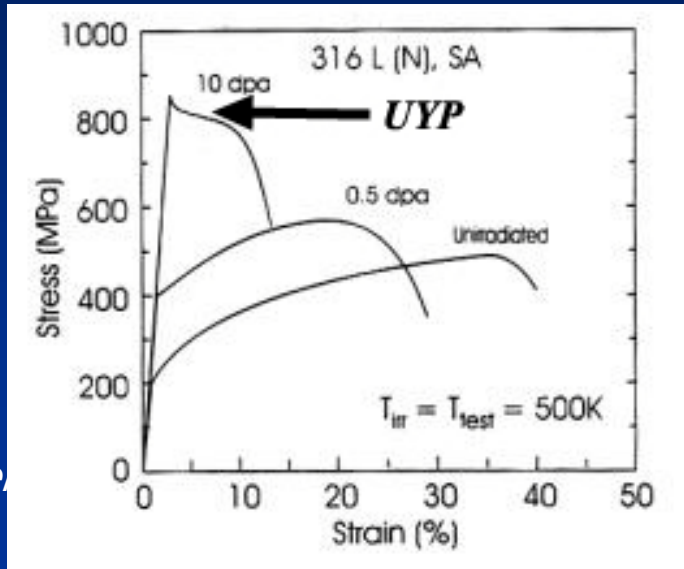
Candidate materials include steels based on iron ~9% chromium alloys, vanadium alloys and tungsten.



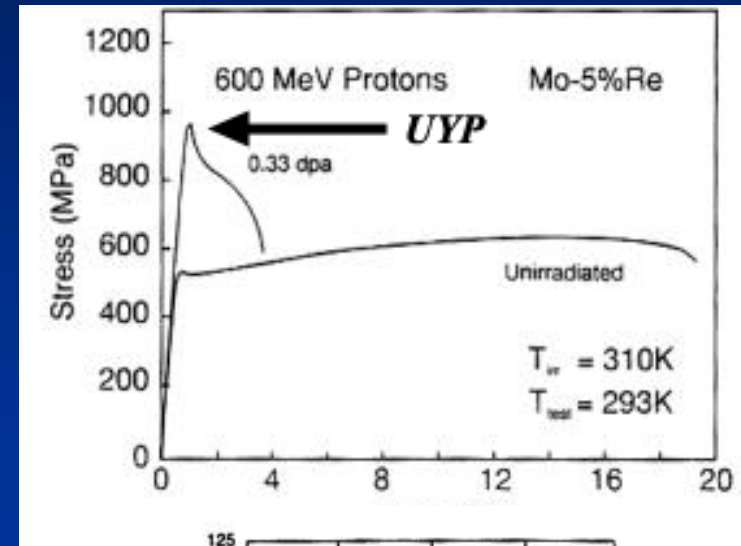
In all materials, irradiations induce a degradation of the mechanical properties:

- hardening (increase in yield stress)
- decrease in ductility
- plastic instability (upper yield point + softening)

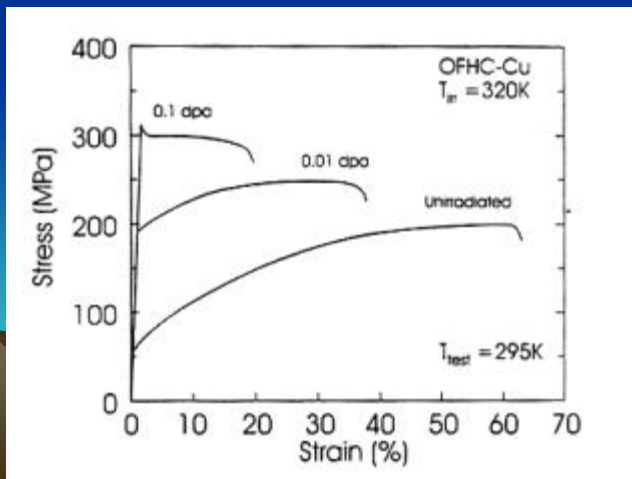
FCC steel



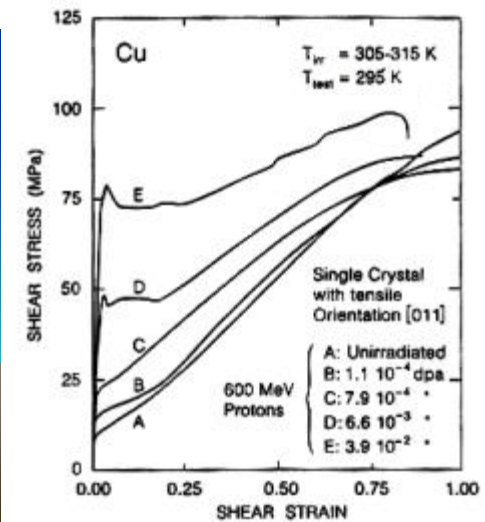
BCC Mo



Polycrystal Cu



Single crystal Cu



# Literature

C English, M Jenkins & B Eyre, Nature 1976

After heavy ion (W) irradiation in Fe, the vacancy loops were found with both  $\frac{1}{2}a\langle 111 \rangle$  and  $a\langle 100 \rangle$ .

D Gelles, J Nucl. Mat. 1982

The dislocation structures in the alloy series included dislocations with  $a\langle 100 \rangle$  and  $a/2 \langle 111 \rangle$  Burgers vectors; the former predominating in the lower chromium alloys, over the temperature ranges from 400°C to 450°C.

I Robertson, etc., J Nucl. Mat. 1987

Most of loops are  $a\langle 100 \rangle$  and maybe vacancy type at RT.

Y Konobeev, etc., J Nucl. Mat. 2005

All loops are  $a\langle 100 \rangle$  and voids are found at 400°C.

J Chen, etc., Acta Mat. 2007

Two sets of dislocation loops were identified, both interstitial in nature, with Burgers vectors  $b = a\langle 100 \rangle$  and  $b = \frac{1}{2}a\langle 111 \rangle$ , and habit planes of (100) and (111), respectively, at temperatures from 300°C to 500°C.

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# Experiments

## IVEM-Tandem

Transmission electron microscope interfaced with two ion accelerators for in situ ion beam studies involving ion implementation and/or ion damage.

Accelerating Voltages 100-300 kV

Goniometer Tilts  $\pm 45^\circ$  (X-Axis);  $\pm 30^\circ$  (Y-Axis)

Video Capabilities:

Gatan Model 622 Image Intensified Camera on column axis  
VHS Video Tape Format (including S-VHS)

Specimen holders

Cooling and heating from 15-1200K

Straining from 300-600K

Electrical biasing experiments from 300-800K.

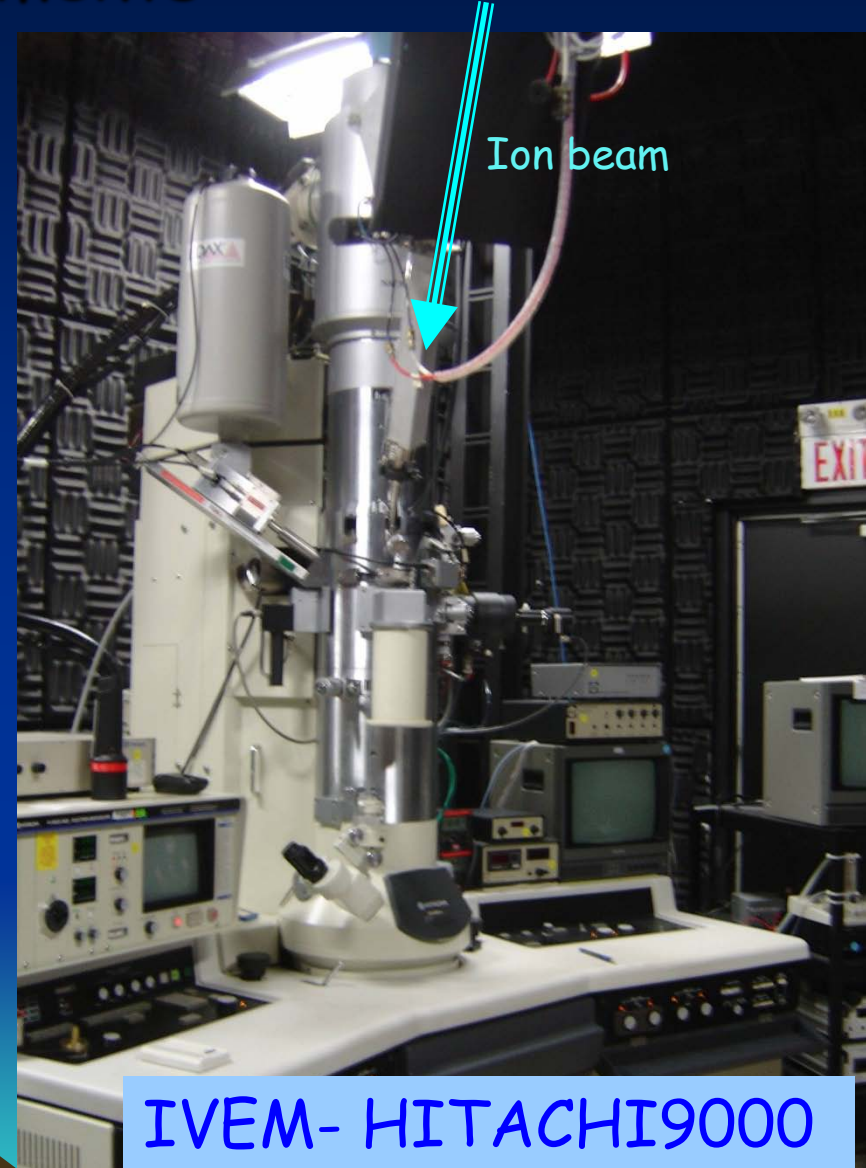
Angle between Incident Electron and Ion Beam:  $30^\circ$

Ion Beam Diameter at Specimen Position:  $\sim 1.5\text{mm}$

Ion Irradiation Conditions (Limited by Bending Magnet)

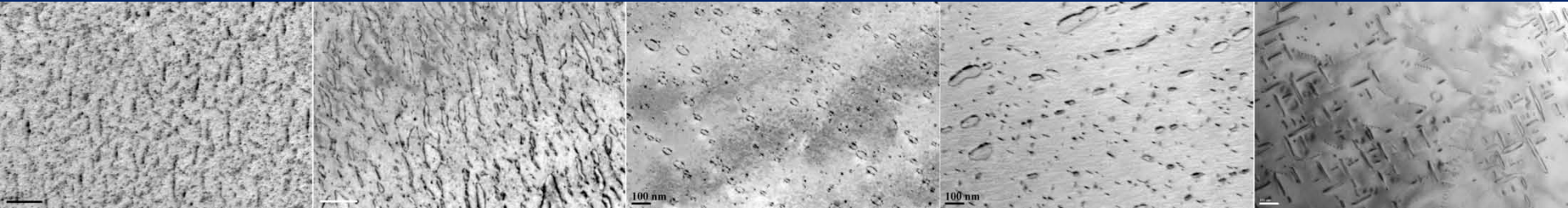
650kV Accelerator--All ions to 600 kV

Tandem--He to 2 MV; Ne to 1.8 MV; Ar to 0.9 MV ; Kr to 0.4 MV (singly charged ions)



IVEM- HITACHI9000

# Irradiation induced Microstructures



$\frac{1}{2}\langle 111 \rangle$  loop clusters  
along  $\langle 110 \rangle$  direction

$\frac{1}{2}\langle 111 \rangle$  large  
finger loops with  
big shear  
components

$\frac{1}{2}\langle 111 \rangle$  large  
circular loops with  
shear components

$\frac{1}{2}\langle 111 \rangle$  large  
circular loops plus  
 $\langle 100 \rangle$  edge-on loops

Only  $\langle 100 \rangle$  edge-on  
loops

RT

300 °C

400 °C

450 °C

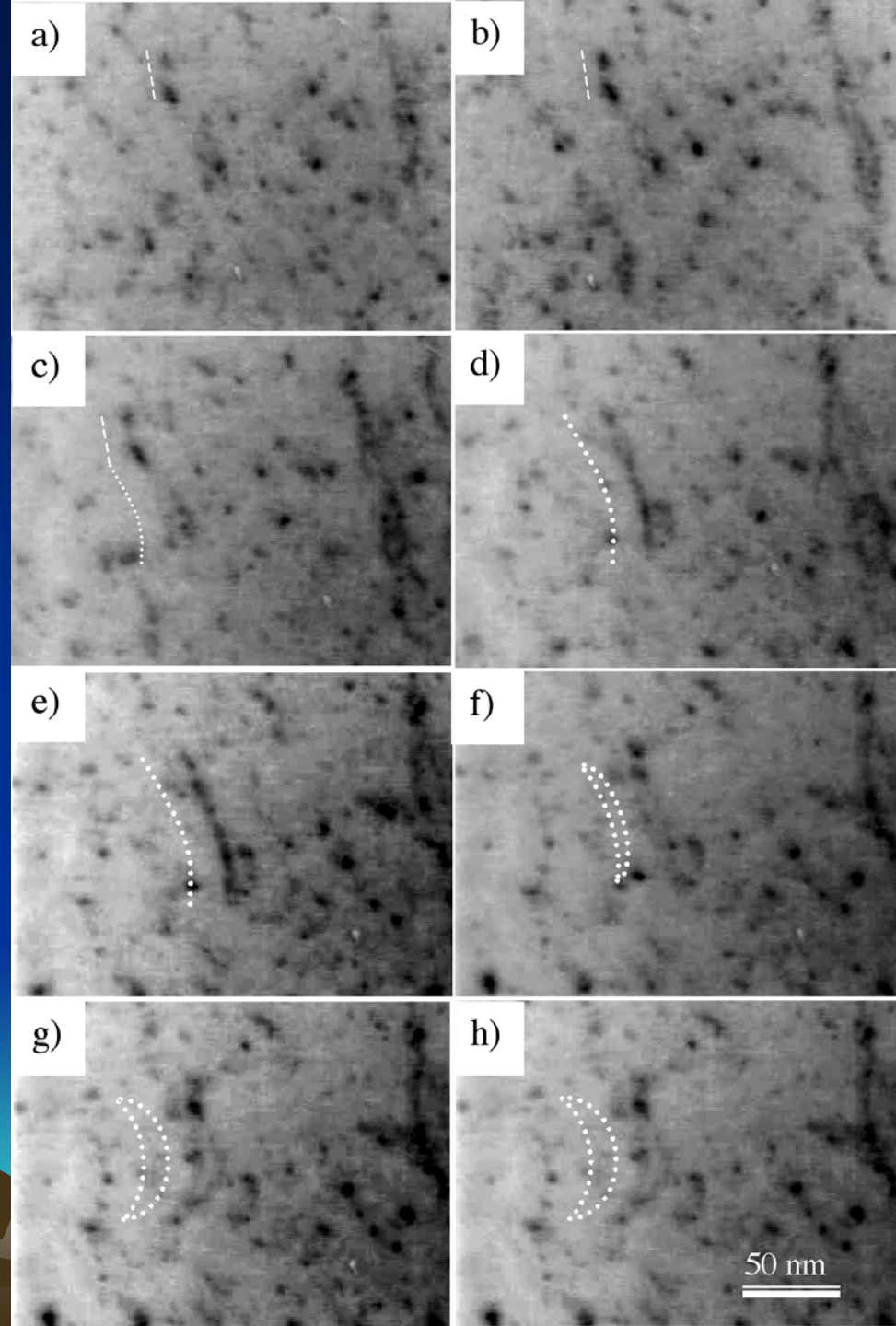
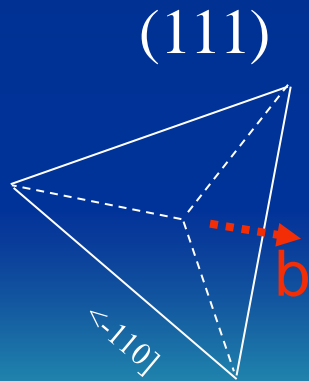
500 °C

100 nm

# *In-situ* irradiation

In ultra-pure Fe at 300°C

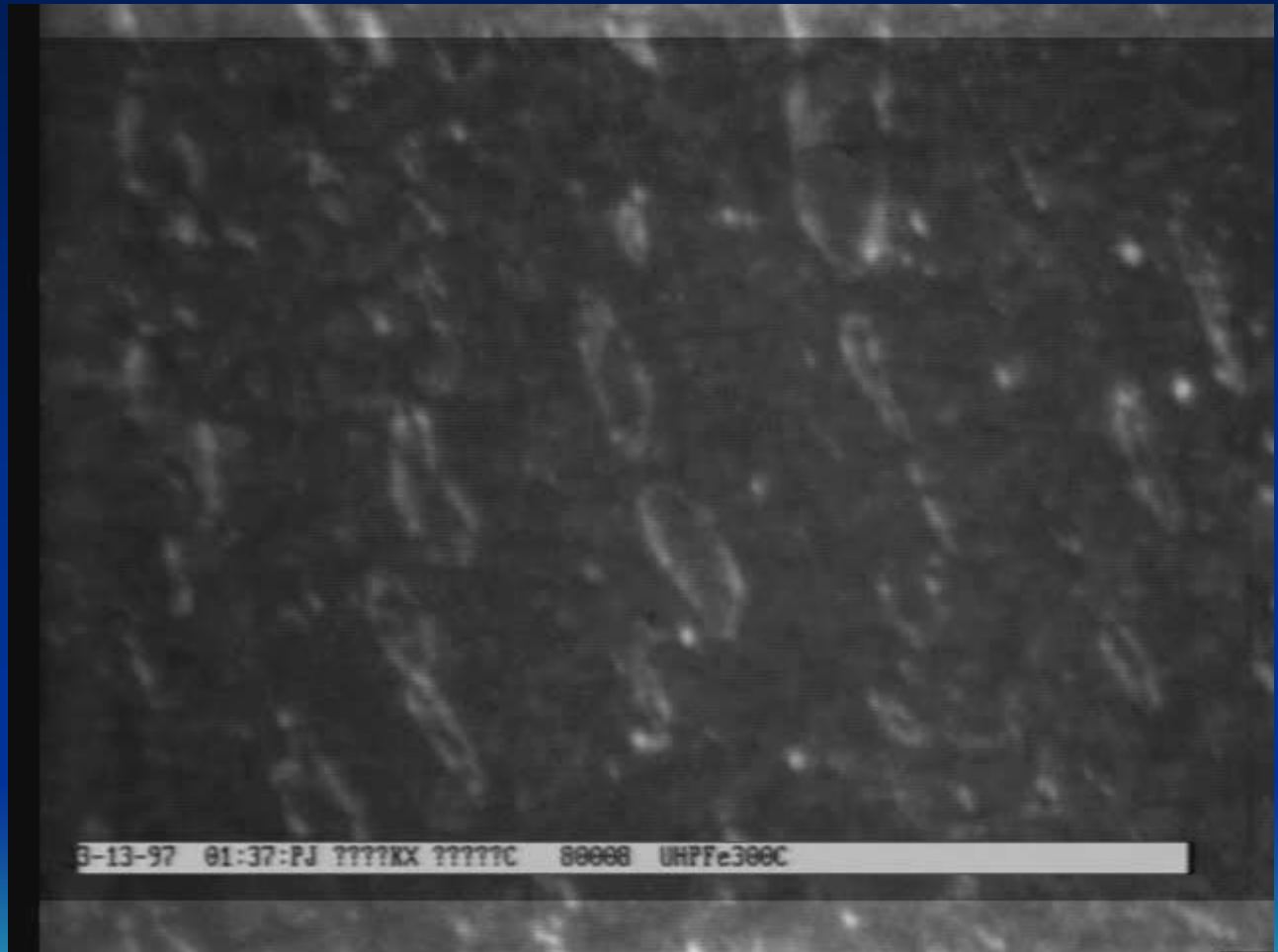
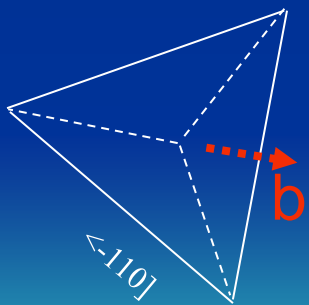
Dose increment: 6~10 dpa



# *In-situ* irradiation

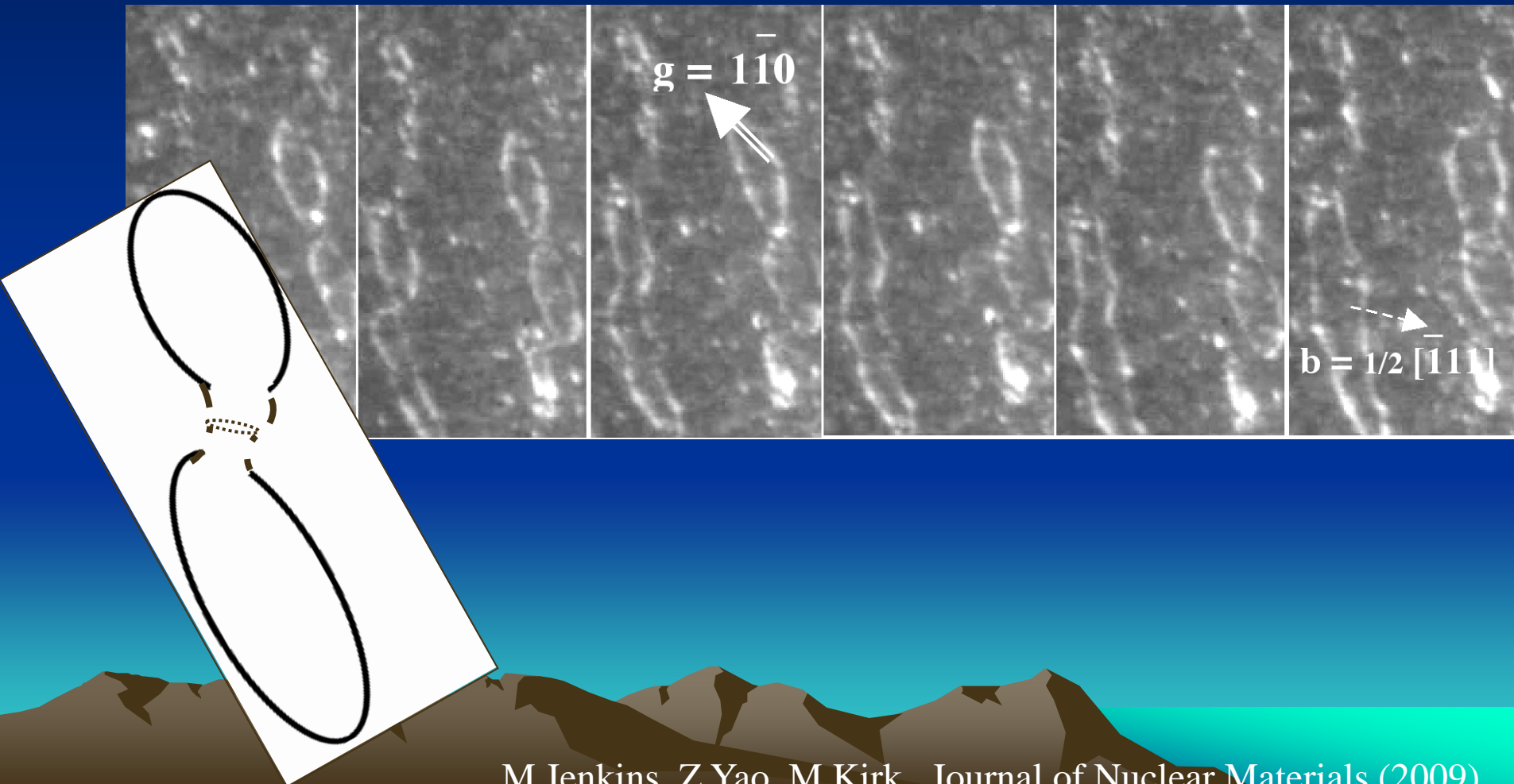
In ultra-pure Fe at 300°C - these are interstitial loops with  $\mathbf{b} = \frac{1}{2} [-111]$

25 nm



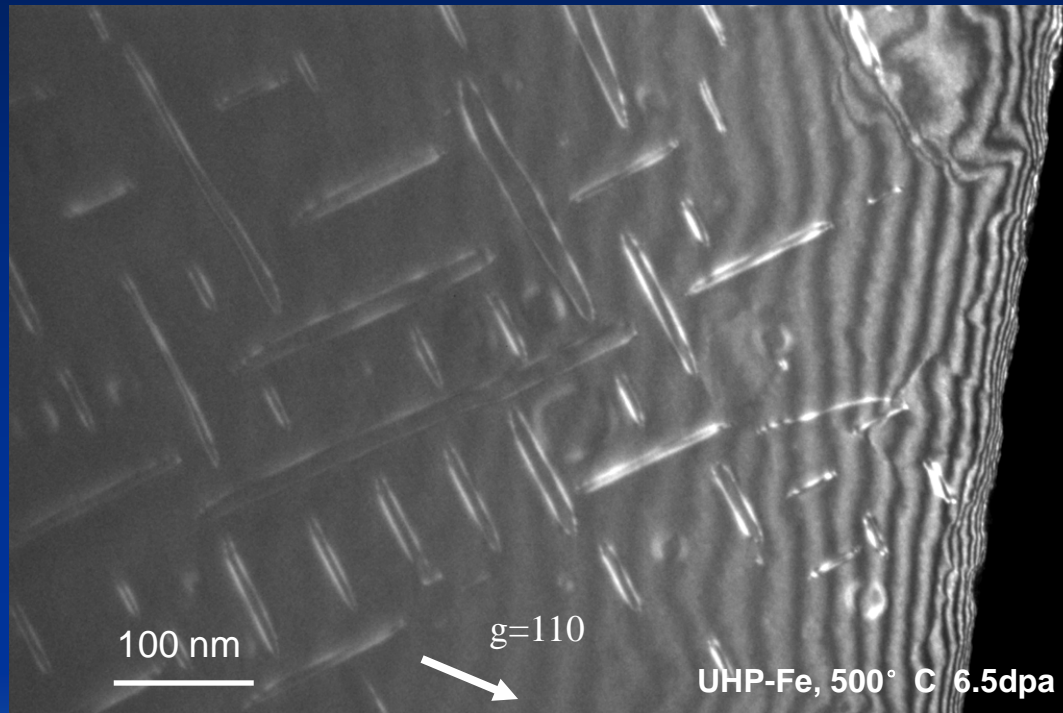
Dose increment: 6~10 dpa; viewed 40 x real time

# Loop coalescence and growth



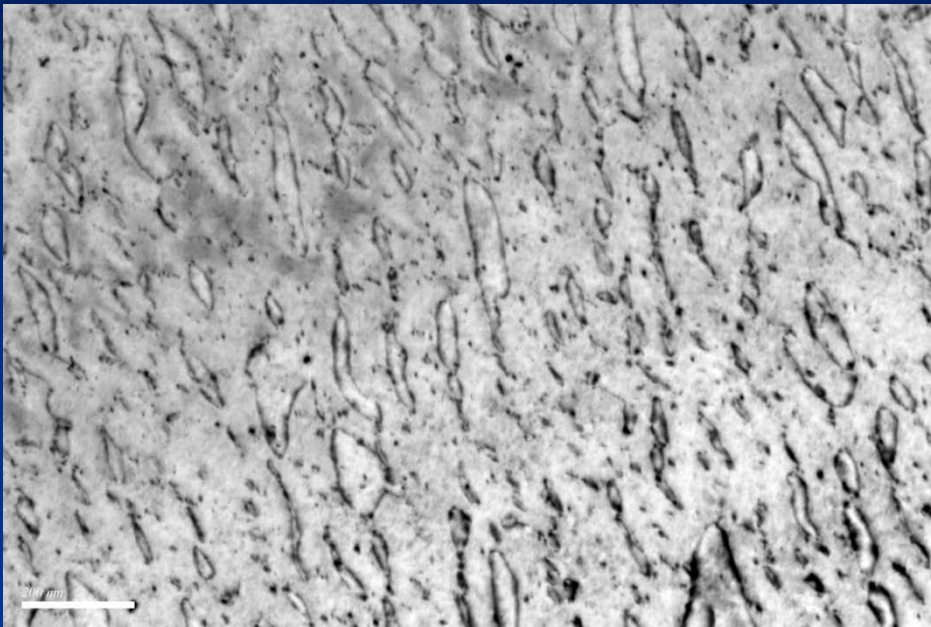
# *In-situ* irradiation

In ultra-pure Fe at 500°C - there are only interstitial loops with  $b = \frac{1}{2} \langle 100 \rangle$

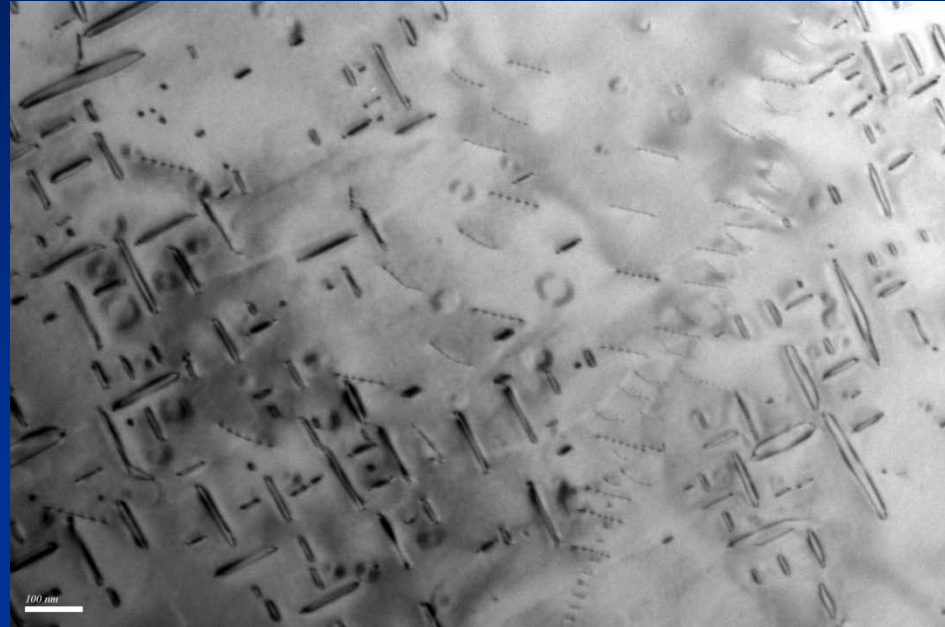


M Jenkins, Z Yao, M Hernandez, M Kirk Journal of Nuclear Materials (2009)

# What is going on?



$\frac{1}{2}\langle 111 \rangle$  loops predomination  
At 300° C



Only  $\langle 100 \rangle$  loops  
At 500° C

UHP-Fe irradiated to dose:  $1 \times 10^{19}$  ions  $\text{m}^{-2}$

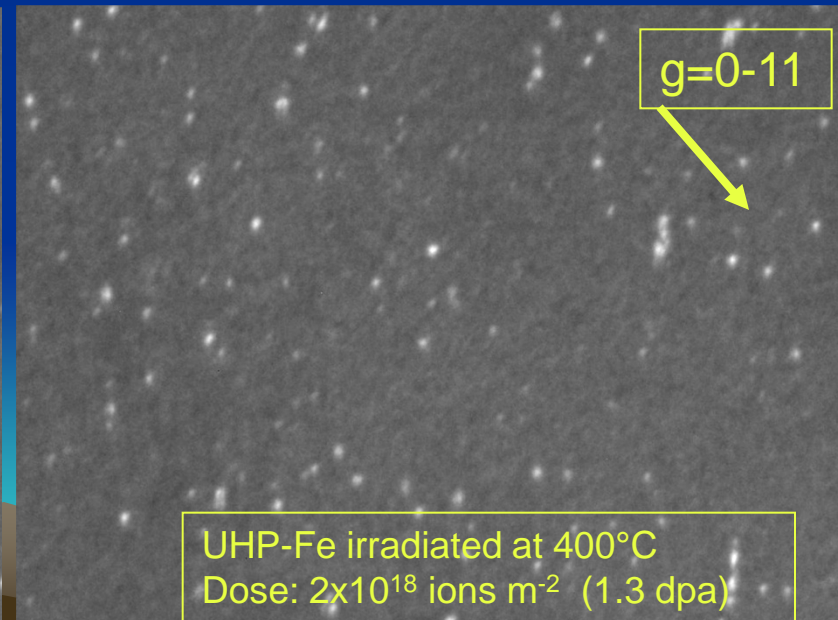
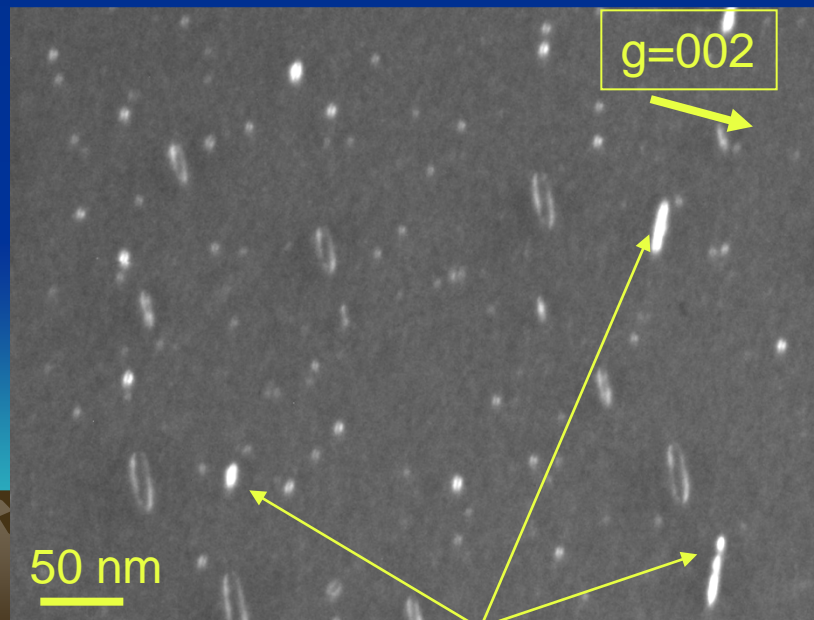
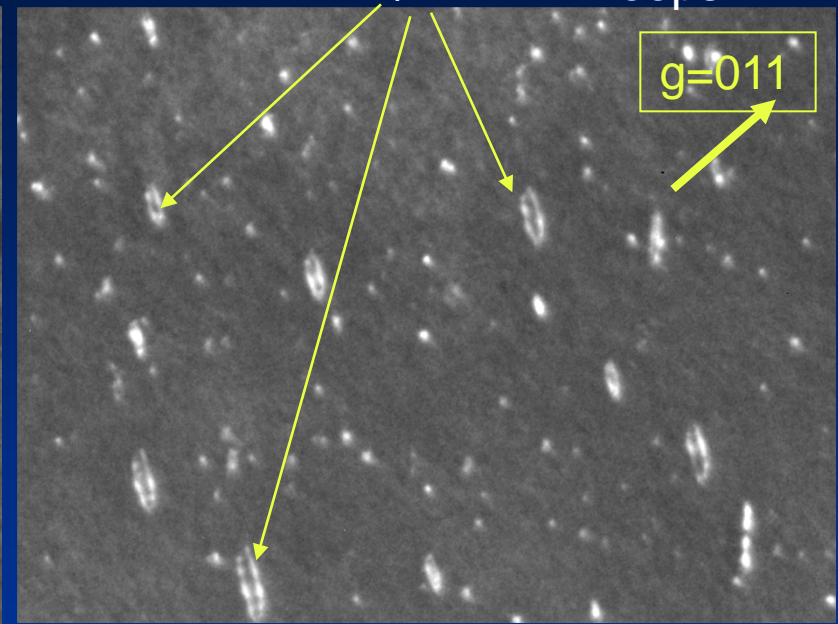
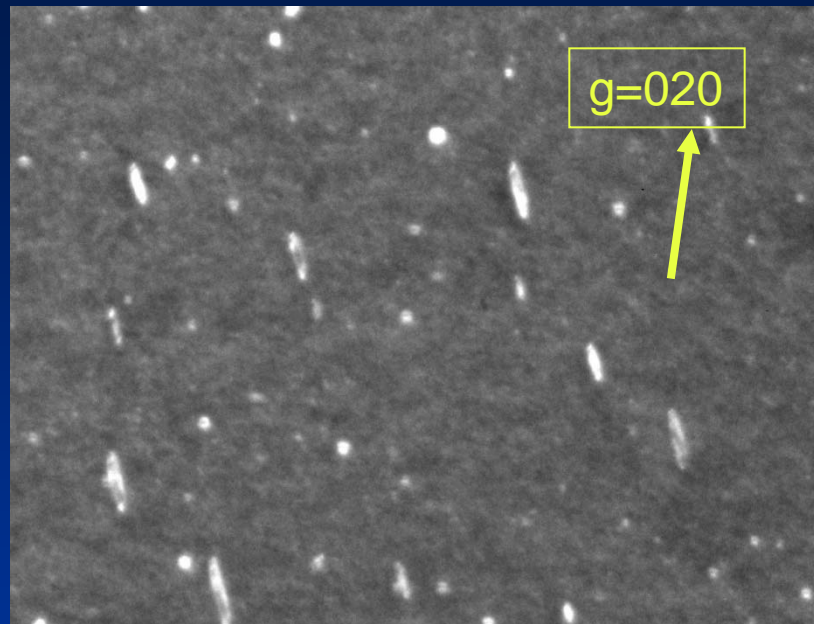
# Where are $1/2\langle 111 \rangle$ loops going to?

- 1. They might lose to surface, but we should see their formation initially?
- 1. If irradiation was performed in  $\langle 110 \rangle$  foil, do they form and stay at 500 °C.
- 1. Temperatures between 300°C and 500°C.



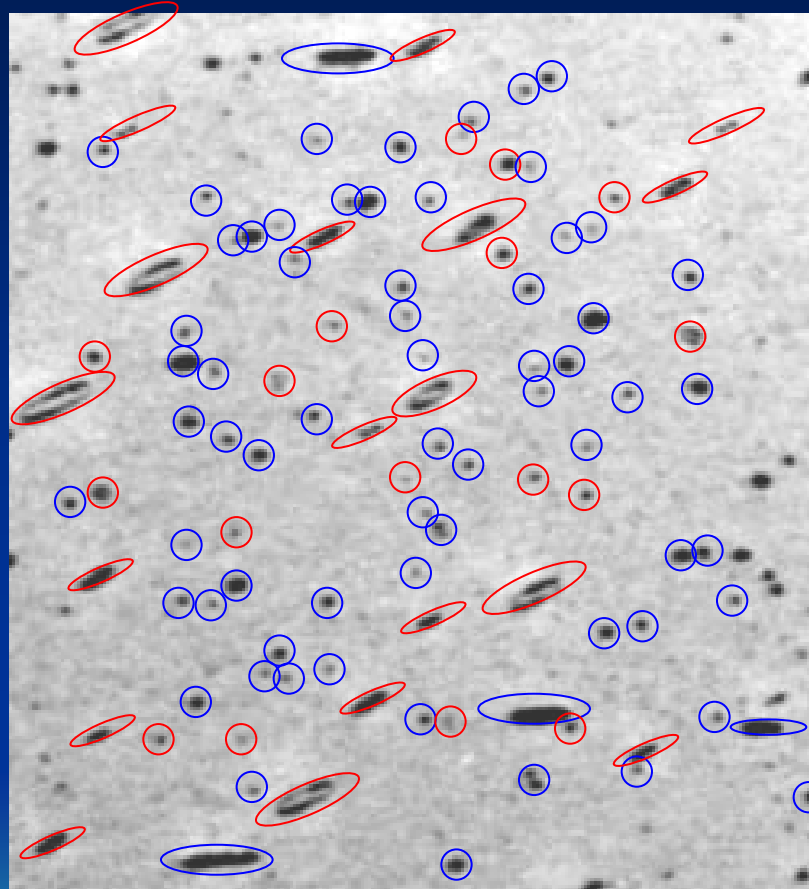
# *In-situ* irradiation

In ultra-pure Fe at 400°C



# *In-situ* irradiation

In ultra-pure Fe at 400°C



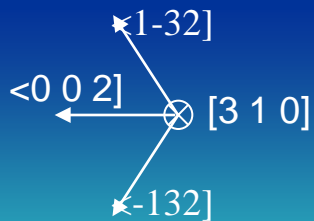
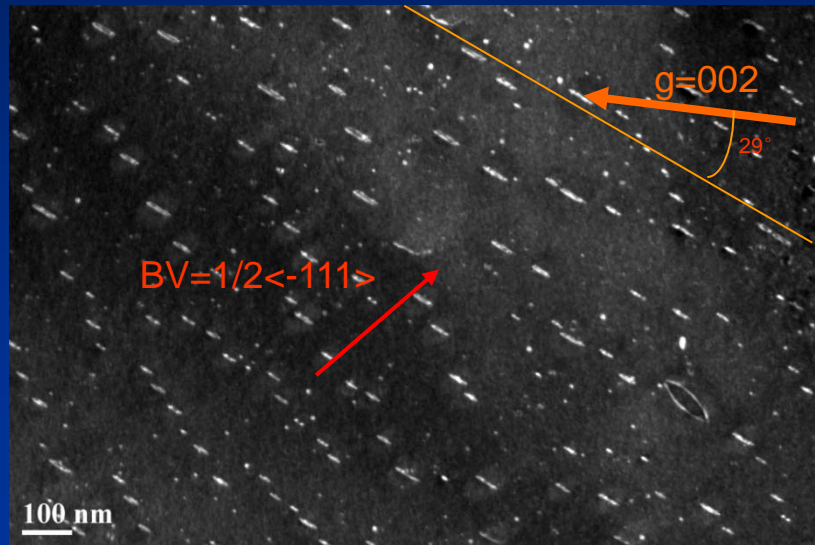
50 nm

Burgers Vector  
 $\frac{1}{2}\langle -111 \rangle$

Burgers Vector  
 $\langle 100 \rangle$

# Habit Plane of $1/2\langle 111 \rangle$ loops

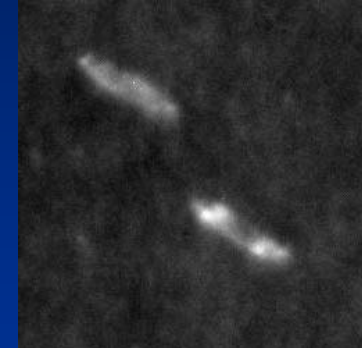
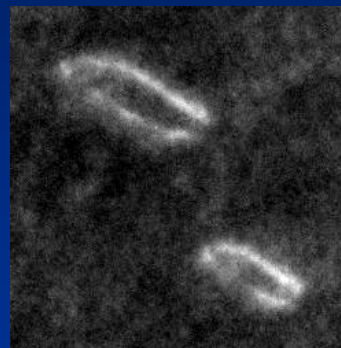
In ultra-pure Fe at 400°C



Pole

(110)

(310)



20nm

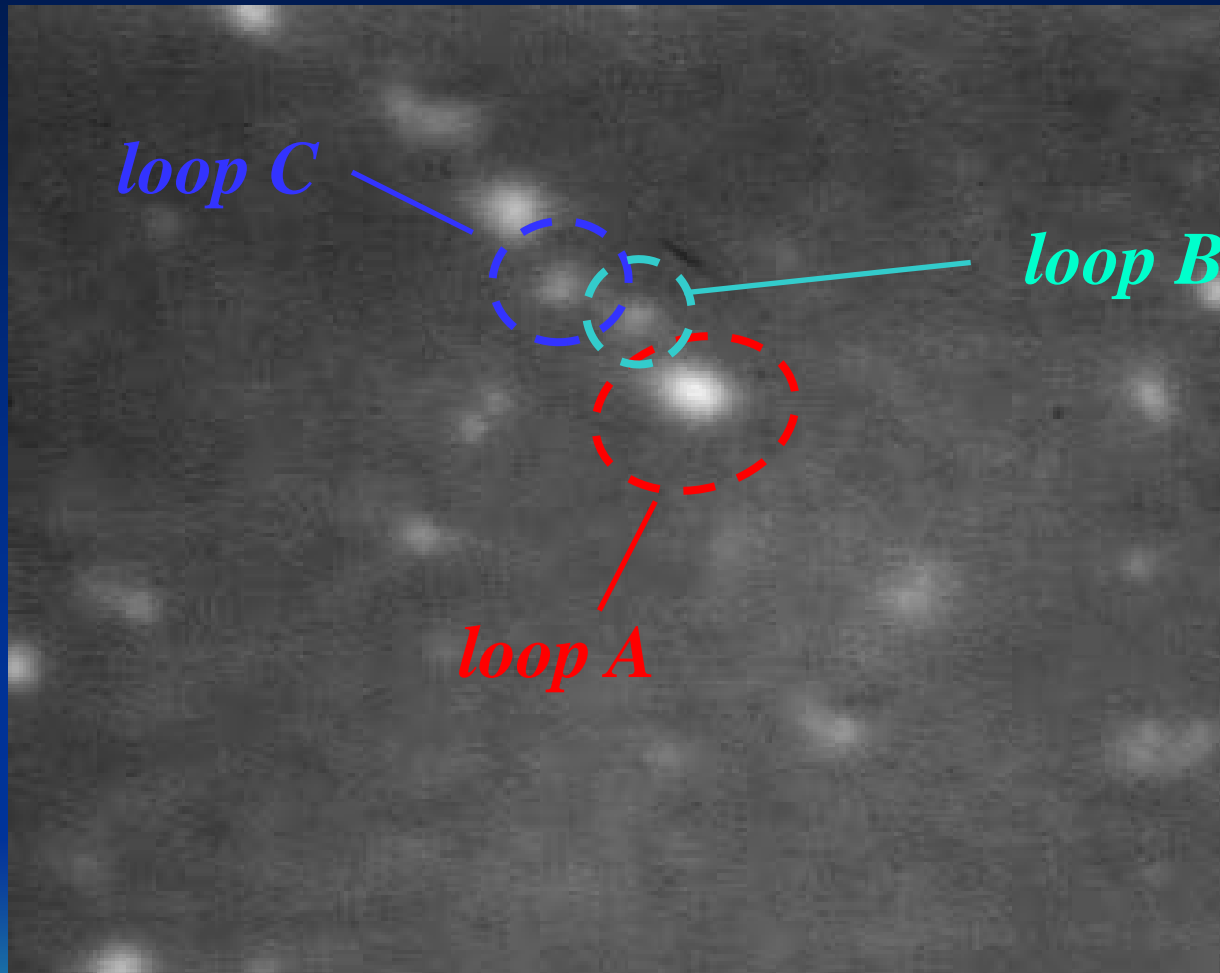


10nm

$b=1/2\langle 111 \rangle$ , HP= $\langle -132 \rangle$

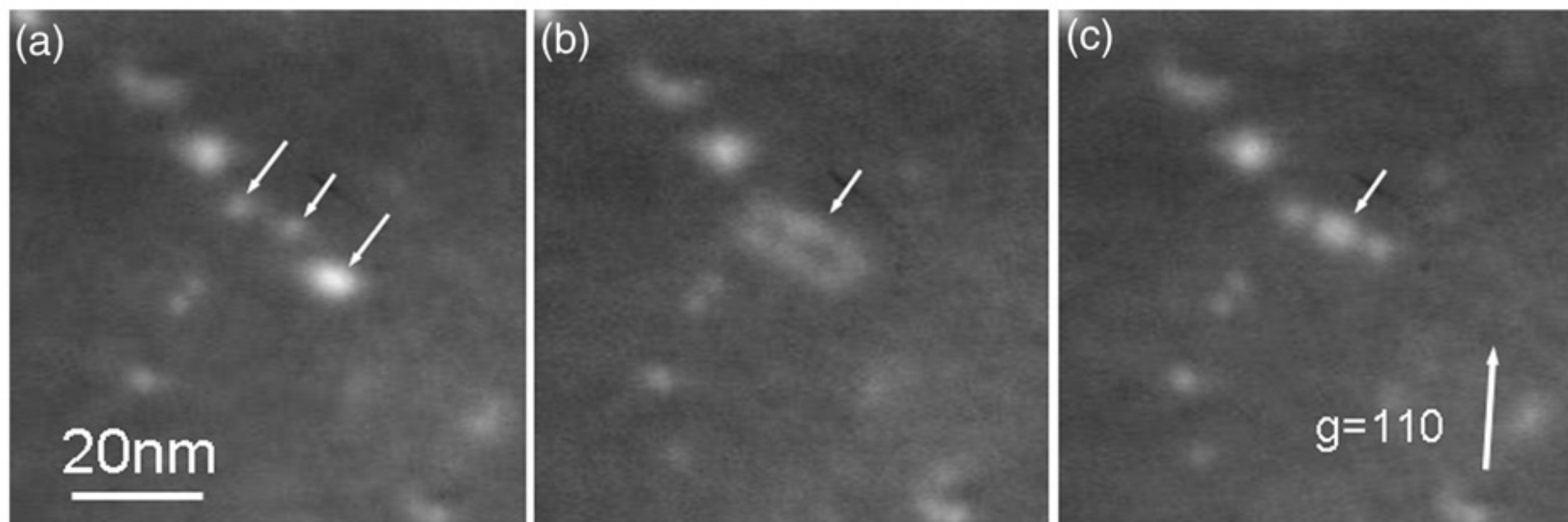
# *In-situ* irradiation

In ultra-pure Fe at 450°C - these are interstitial loops with  $b = \frac{1}{2} [-111]$



20 nm

A B & C are  $\frac{1}{2}\langle 111 \rangle$  loops



This occurred soon after ion irradiation ceased, as the specimen was being examined in the TEM and was still at 400°C. Three small  $\frac{1}{2}\langle 111 \rangle$  loops towards the centre of (a) coalesce into a single  $\frac{1}{2}\langle 111 \rangle$  loop in (b). The loop is seen to rotate to new habit plane (c) and continues to hop.

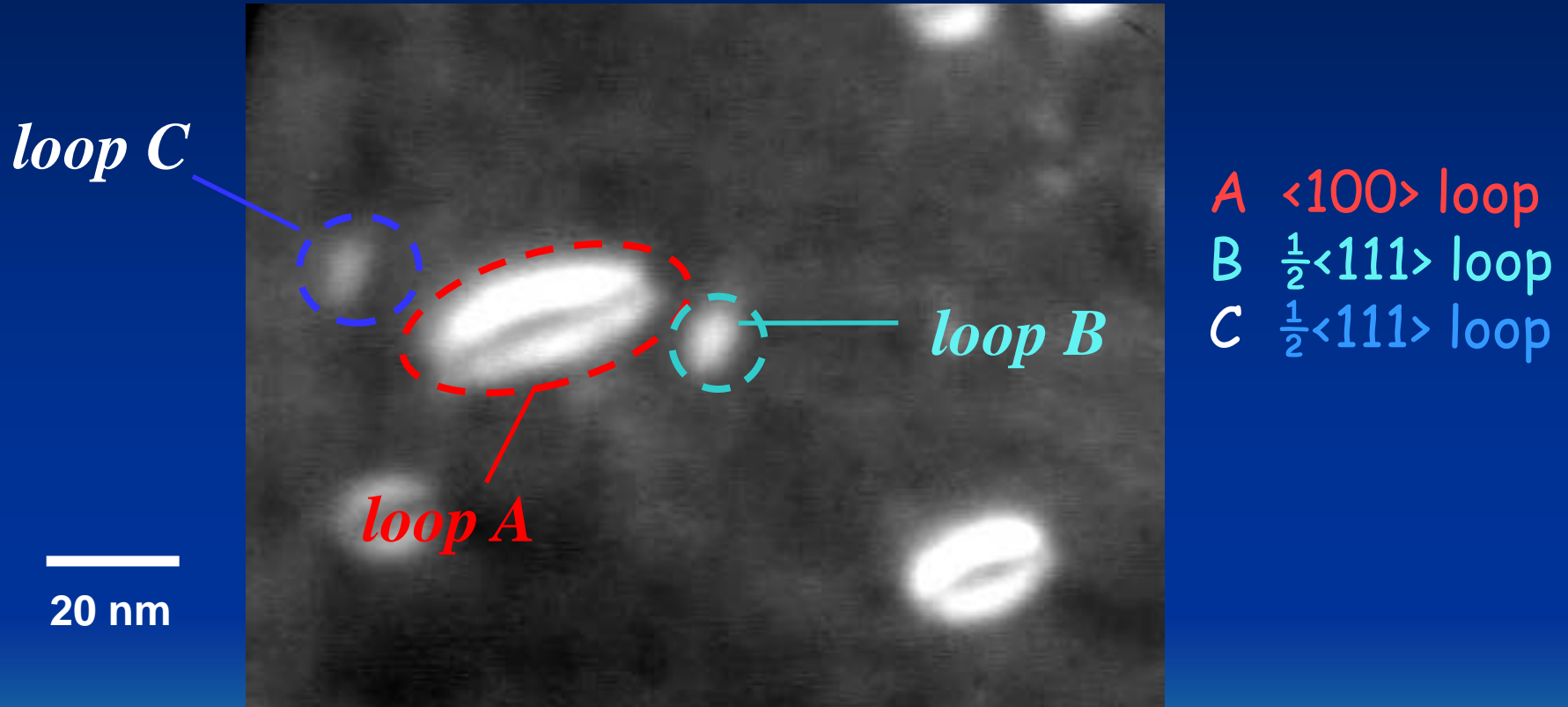
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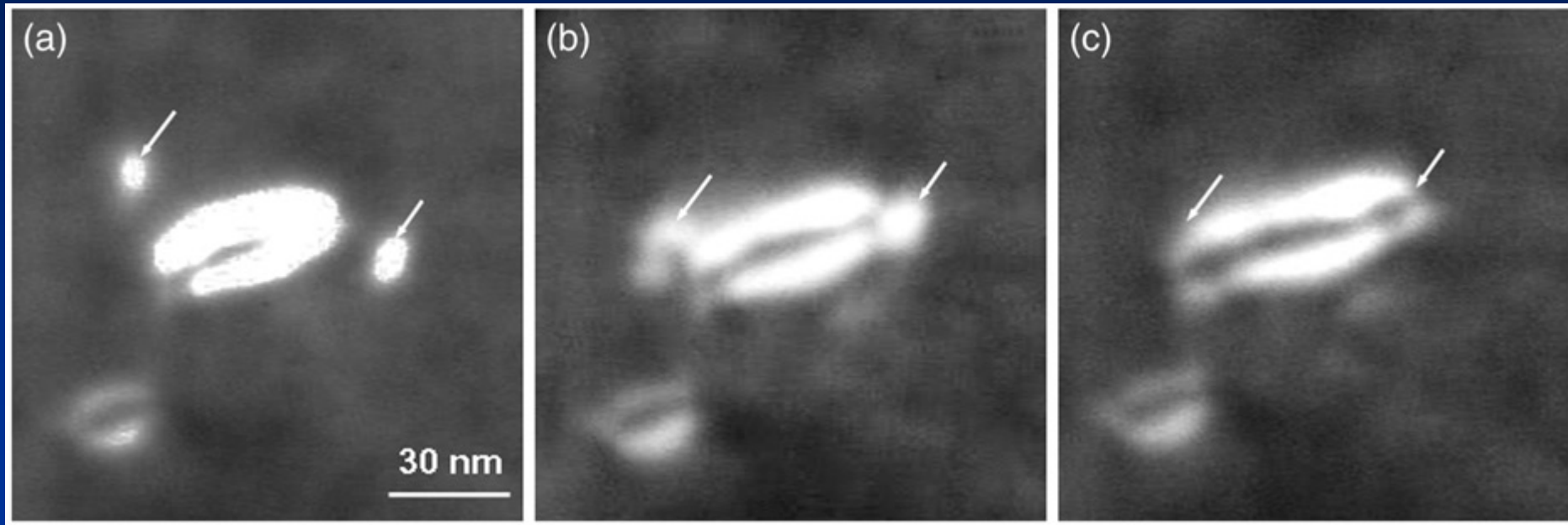
1. They might be going to surface, but we should see their formation?
1. If irradiation was performed in  $\langle 110 \rangle$  foil, do they form and stay at 500 °C.
1. Temperatures between 300 °C and 500 °C.



# *In-situ* irradiation

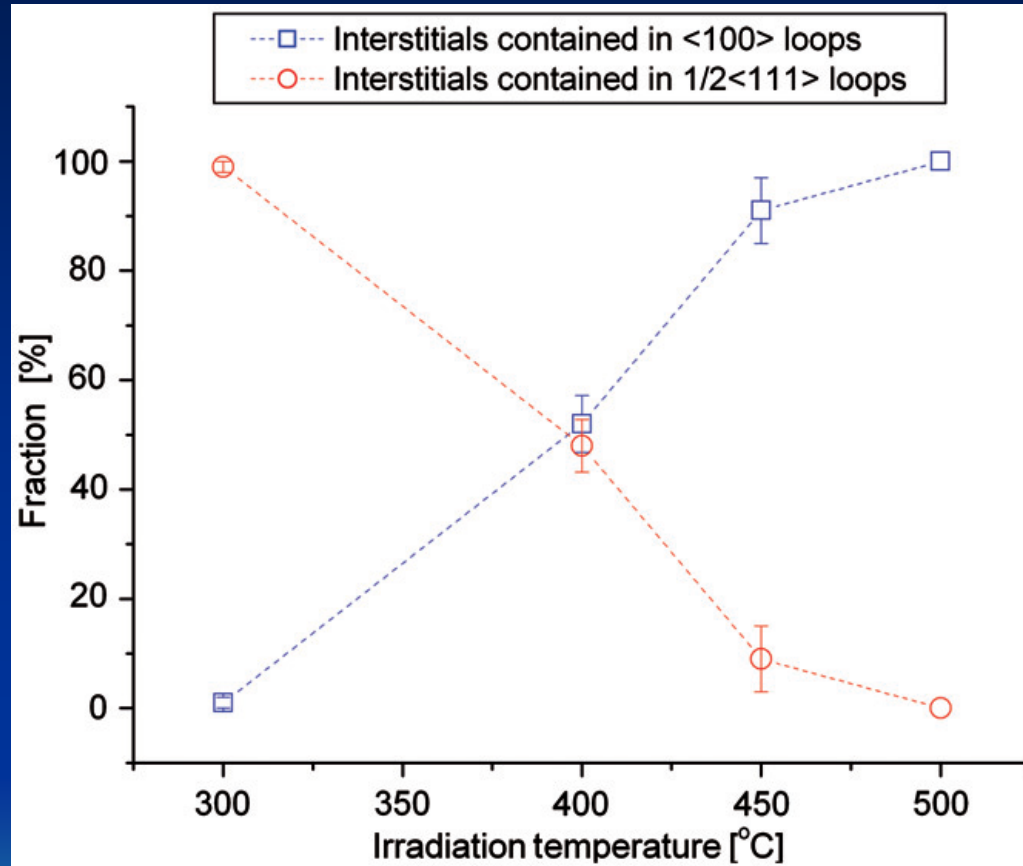
In Single Crystalline  $\langle 110 \rangle$  Fe at 465°C





The large loop at the centre of the micrograph with  $b \langle 100 \rangle$  subsumes two smaller  $\frac{1}{2} \langle 111 \rangle$  loops.

# Transition



Estimates of the fraction of interstitials contained in loops of the two types. The error bars do not take account of systematic errors due to loss of  $\frac{1}{2}\langle 111 \rangle$  loops to the surface.

# Summary

TEM investigations of damage evolution have been carried out in electron transparent foils of ultra high pure Fe (UHP) and Fe-Cr alloys produced by in-situ heavy ion irradiations at room temperature, 300 ° C, 400 ° C, 450 ° C, 465 ° C, 482 ° C and 500 ° C in the Argonne IVEM-Tandem Facility.

1. At temperatures below 500 ° C, loops formed with a mixture of  $1/2\langle 111 \rangle$  and  $\langle 100 \rangle$  Burgers Vectors. At 500 ° C, only  $\langle 100 \rangle$  loops formed.  $1/2\langle 111 \rangle$  loops start to be absorbed or evaporated at 465 ° C.
2.  $1/2\langle 111 \rangle$  interstitial loops are remarkably mobile. In contrast,  $\langle 100 \rangle$  loops are much more sessile. They don't hop but may move to coalesce or may be lost at the surface.
3. Extensive microstructures formed at high doses by loop growth and coalescence.
4. The in-situ TEM experiments provide the most direct evidences for Modellers.



# Acknowledgments

Mr Pete Boldo (ANL), Dr A Liu (ANL)  
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Prof S Roberts' Group (Oxford)  
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