

## Interferometrically Defined 3D Pyrolyzed-Carbon Sensors

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Interferometric lithography is capable of creating 3D structures with sub-micron length scales not possible using conventional lithography. Recently, we have demonstrated that we can convert these 2D/3D structures into amorphous sp<sup>2</sup> and sp<sup>3</sup> bonded carbon via pyrolysis in a reducing atmosphere<sup>1</sup>. The carbon can be further chemically converted to entirely sp<sup>2</sup> bonded carbon. This paper details the use of these structures for two separate sensing applications: 1) A non-enzymatic glucose sensor with a 5 second response time and a detection limit of 10  $\mu$ -M glucose concentration; 2) A SERS substrate with large average SERS enhancement factor (7-9 orders of magnitude), uniform over macroscopic regions of the sample, in contrast to other SERS substrates which exhibit extremely localized "hot-spots." This paper will present detailed fabrication and characterization data of these materials.

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100 word abstract:

Using interferometric lithography 3D photoresist structures with sub-micron length scales are created and converted to 3D amorphous sp<sup>2</sup> and sp<sup>3</sup> bonded carbon via pyrolysis in a reducing atmosphere. The carbon can be further chemically converted to entirely sp<sup>2</sup> bonded carbon. This paper details the use of these structures for two sensing applications: 1) A non-enzymatic glucose sensor with a 5 second response time and a detection limit of 10  $\mu$ -M glucose concentration; 2) A SERS substrate with large average SERS enhancement factor (7-9 orders of magnitude), uniform over macroscopic regions of the sample.