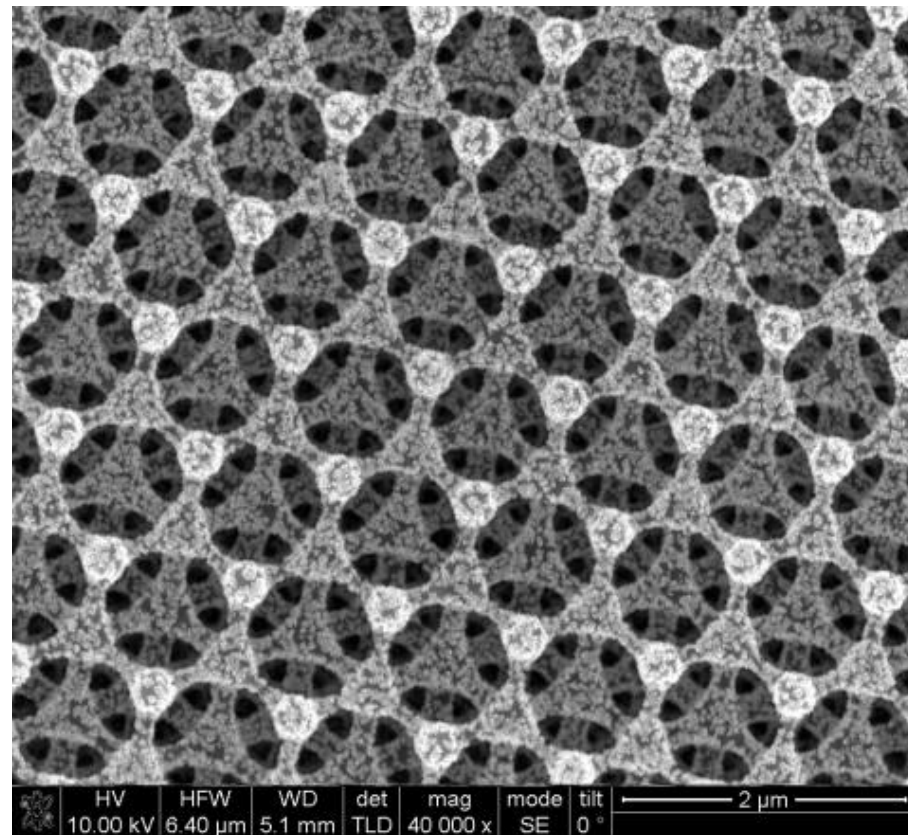
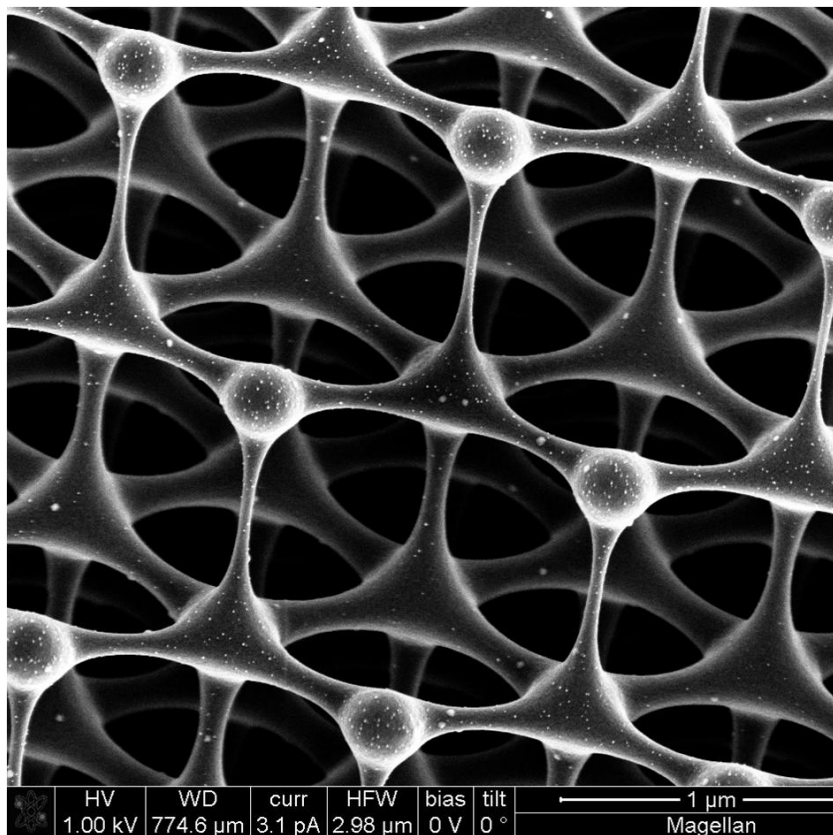


# 3D Pyrolyzed Carbon Electrodes

SAND2012-4547C

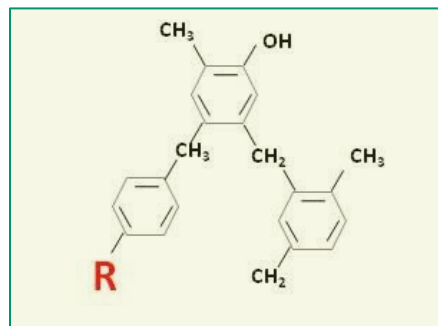
## For Sensing Applications



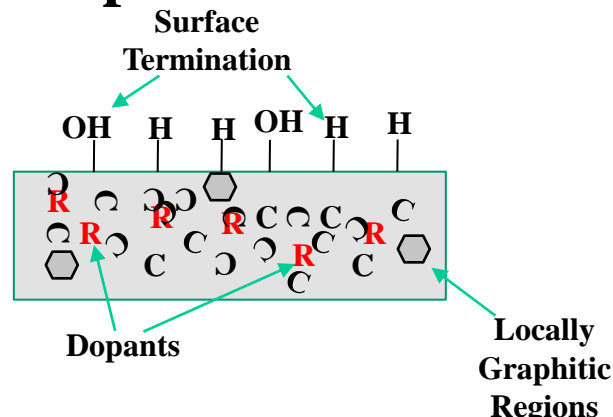
D. Bruce Burckel, Sandia National Laboratories  
dbburck@sandia.gov

# Synthesis Route to Amorphous Carbon: Pyrolysis of Organic Polymers

Organic Polymer → Pyrolysis → Amorphous Carbon

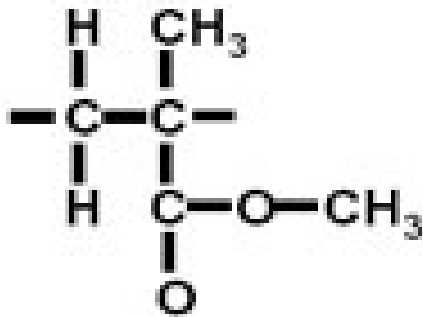


High temperature  
Under Flowing  
Flowing Forming Gas

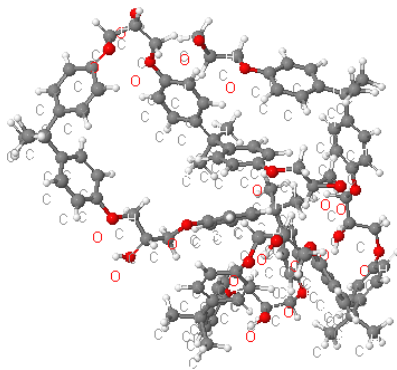


## Typical Photopatternable Organic Polymers

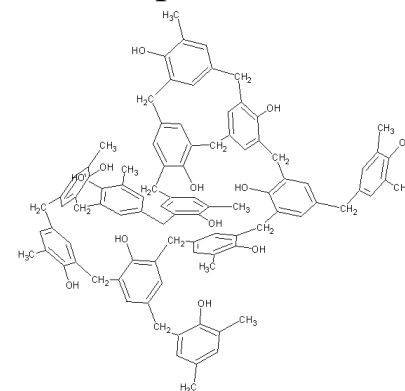
Polymethyl Methacrylate  
(PMMA)



Epoxide Resist  
(SU 8)

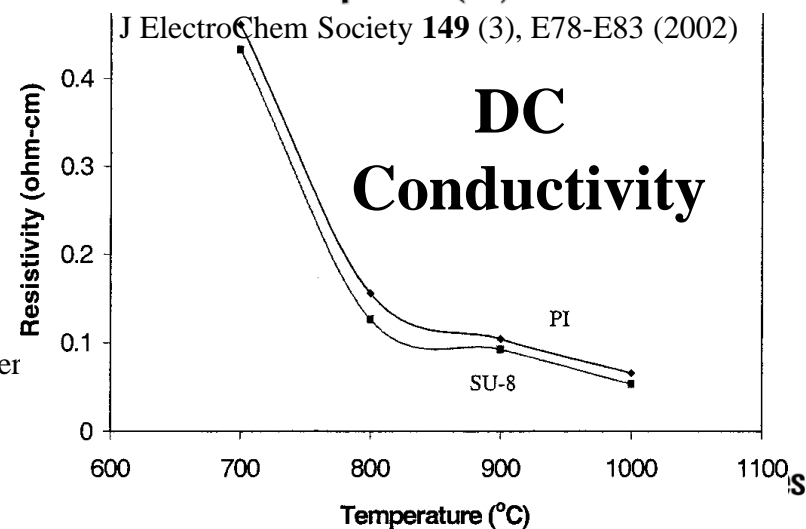
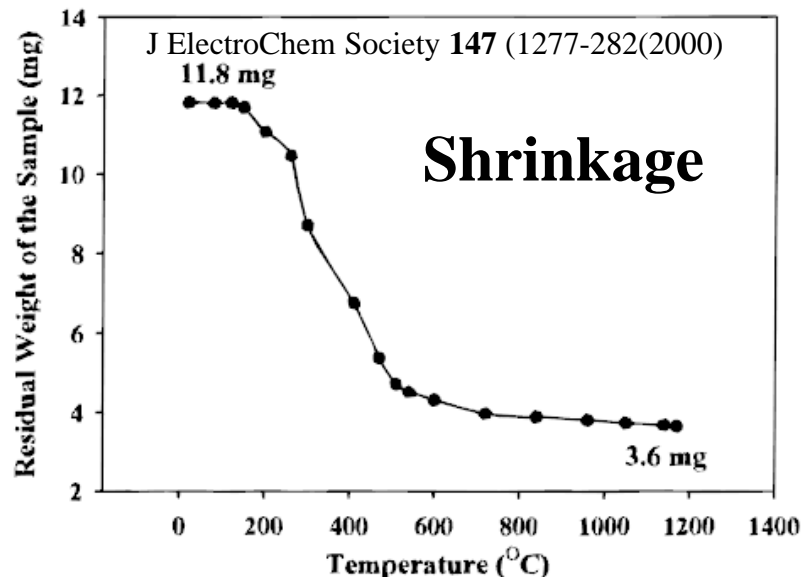
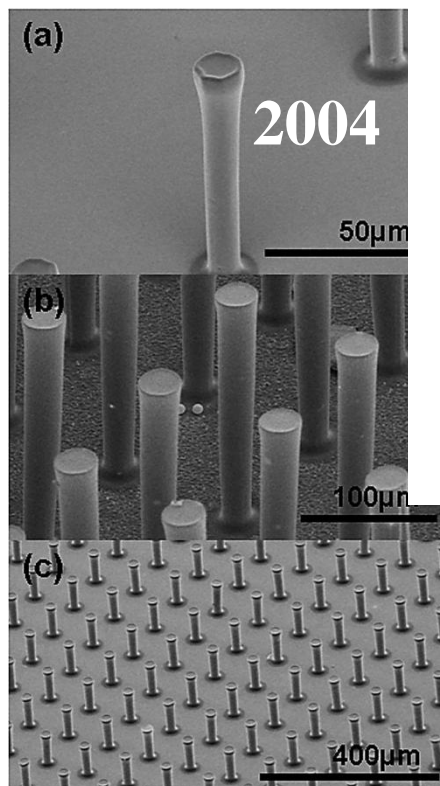
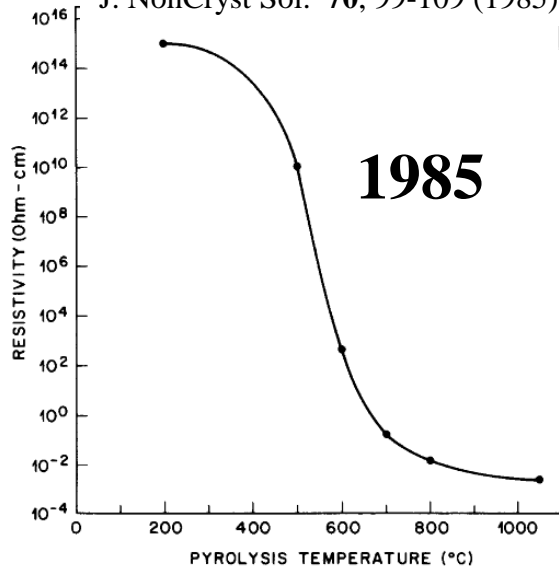


Phenol formaldehyde resin  
(novolac photoresist)

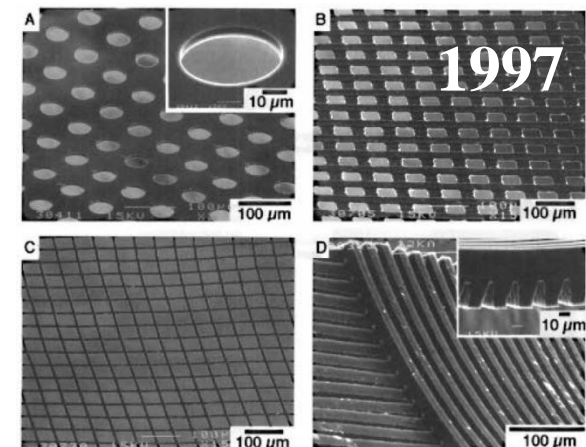


# Visual History and Properties of Pyrolyzed Resist

J. NonCryst Sol. **70**, 99-109 (1985)



Electrochemical and Solid State Letter **7**, (11) A435-A438 (2004)

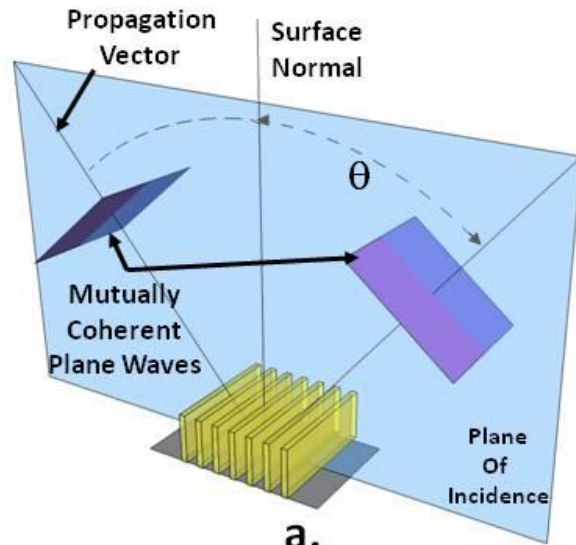


Adv. Mater. **9**, (6) 477-480 (1997)

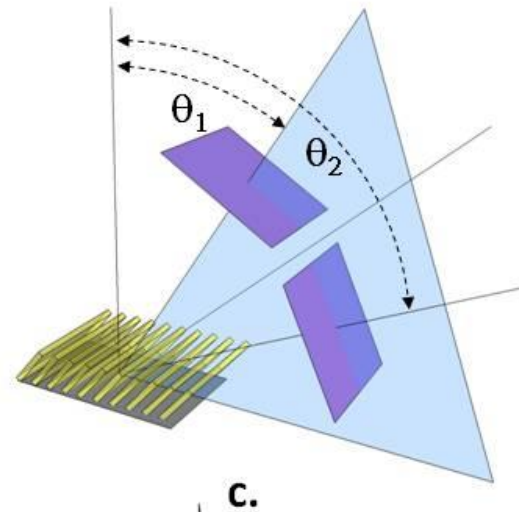


# Sub-Micron 3D Resist Patterns Via Interferometric Lithography

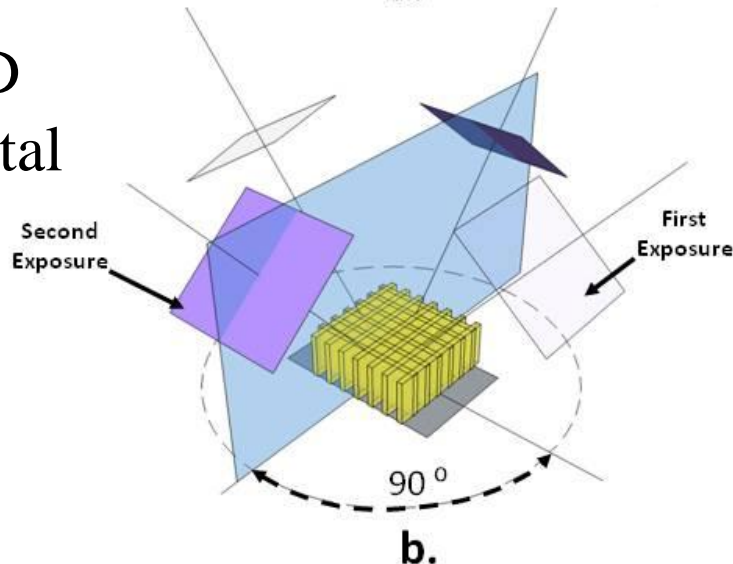
1-D  
Lines



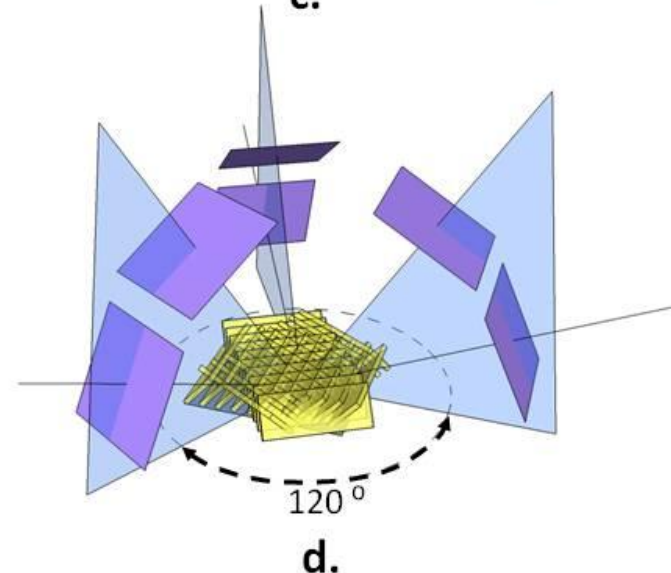
Tilted  
1-D  
Lines



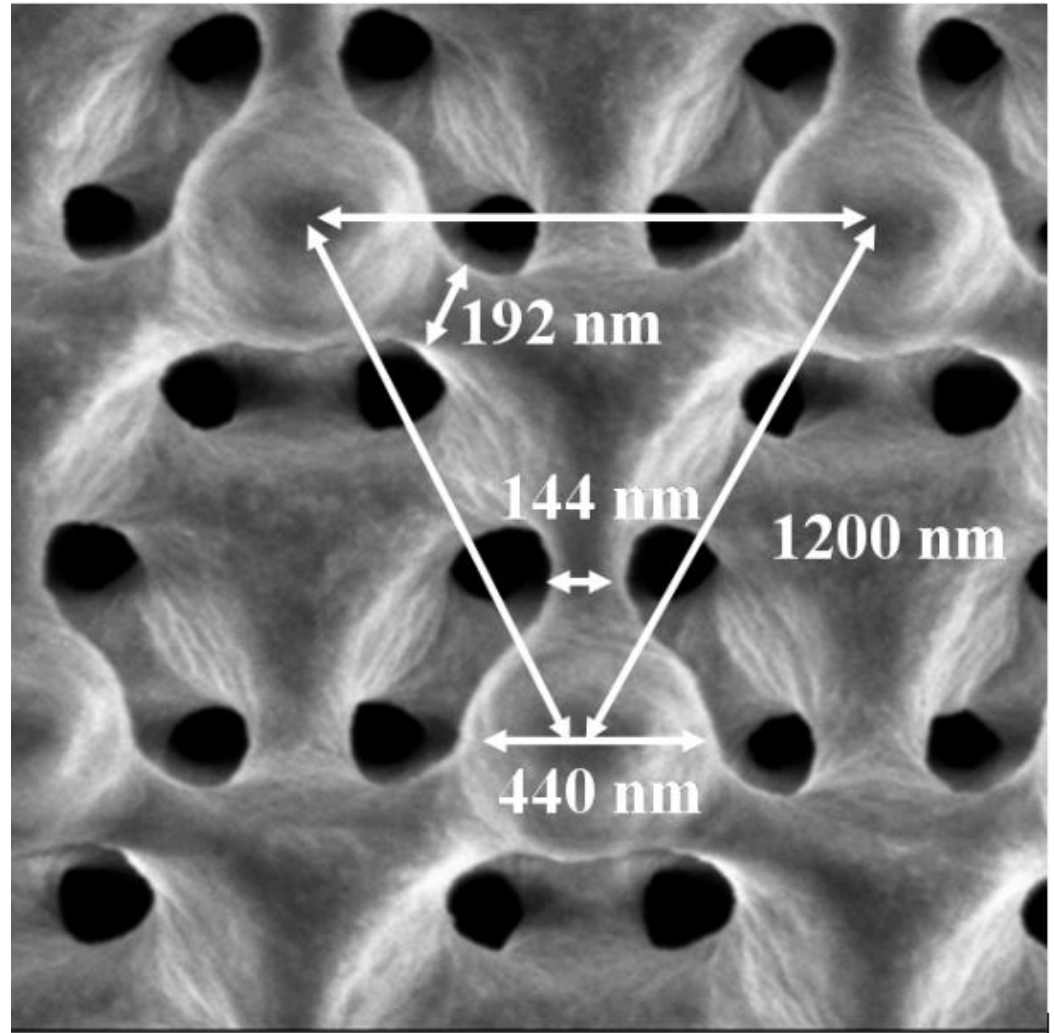
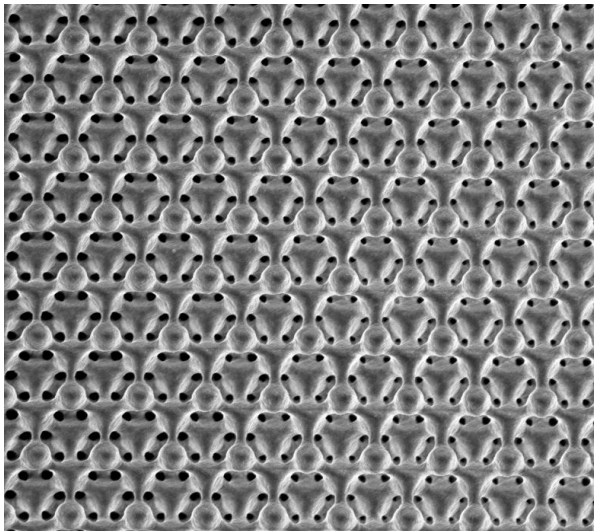
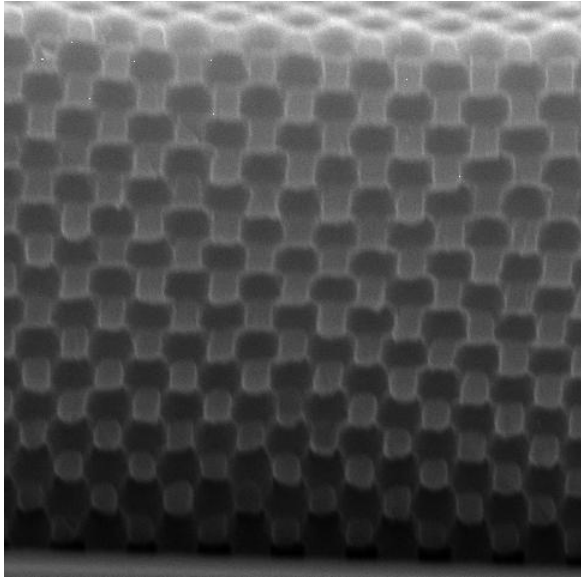
2-D  
Crystal



3-D  
Crystal



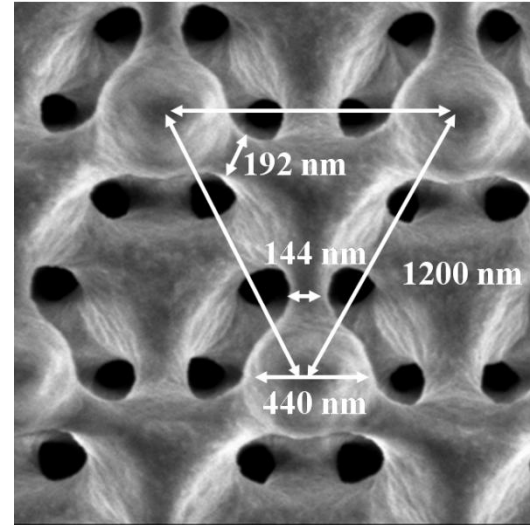
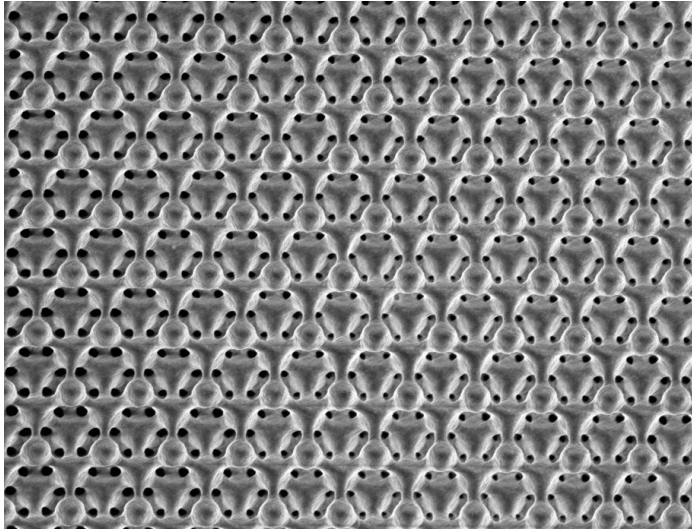
# 3-D Resist Structure



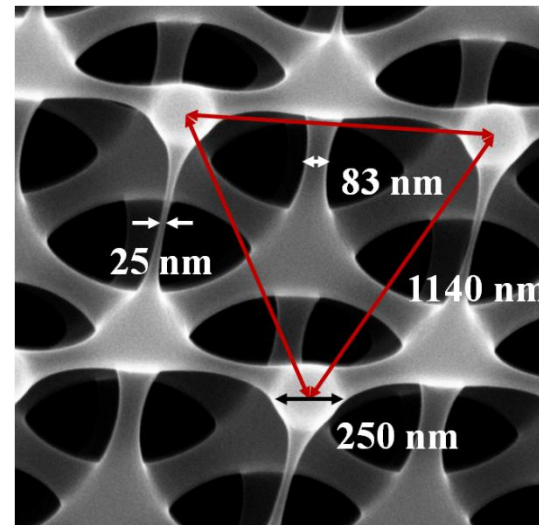
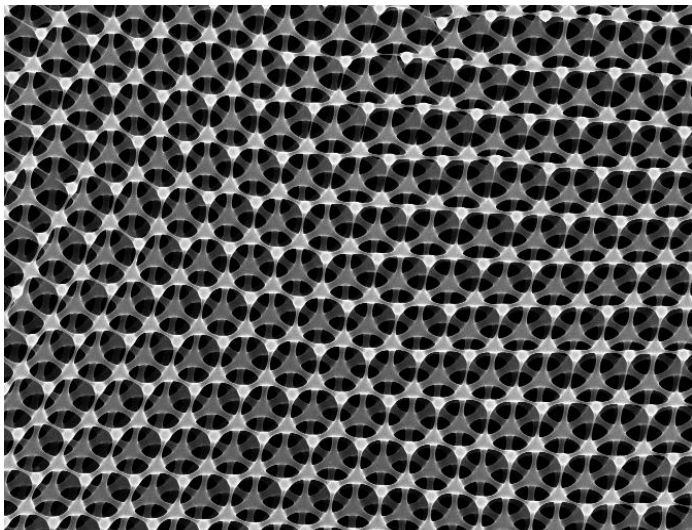


# Conversion of 3-D Resist Structure to 3-D Carbon Structure

Resist



Carbon



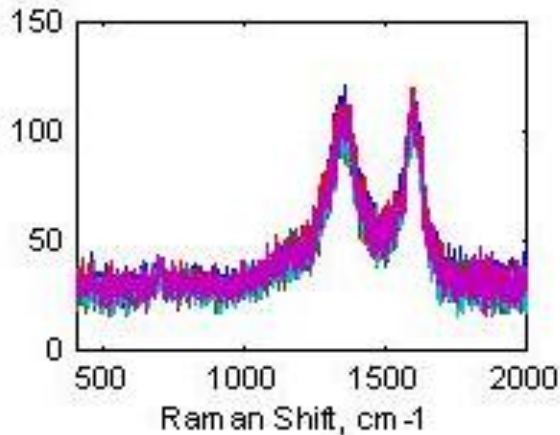


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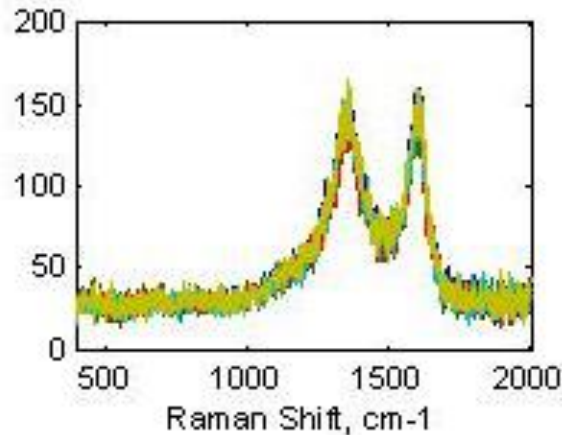
# Properties of 3-D Carbon Scaffolds

# Raman Spectroscopy of Pyrolyzed Resist

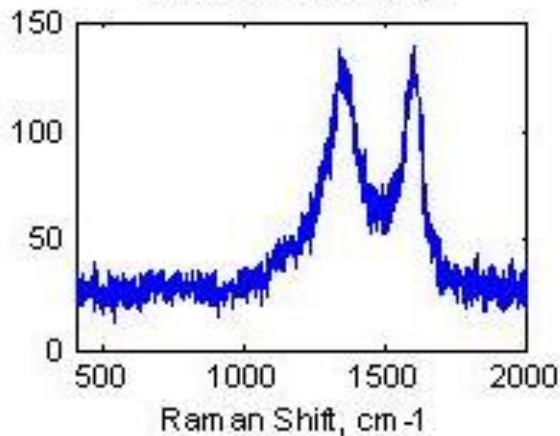
**Cure1200 Pads**



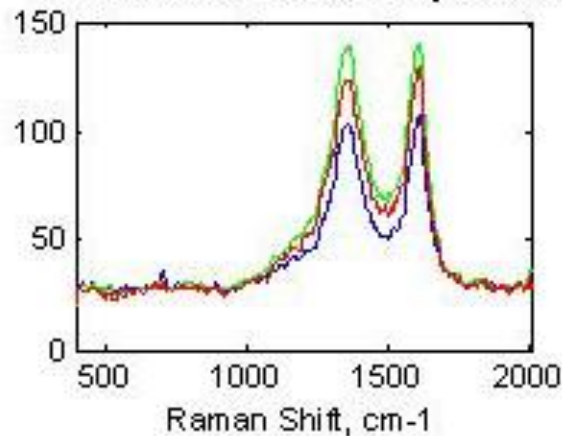
**Cure1150 Pads**



**Cure1100 Pad**



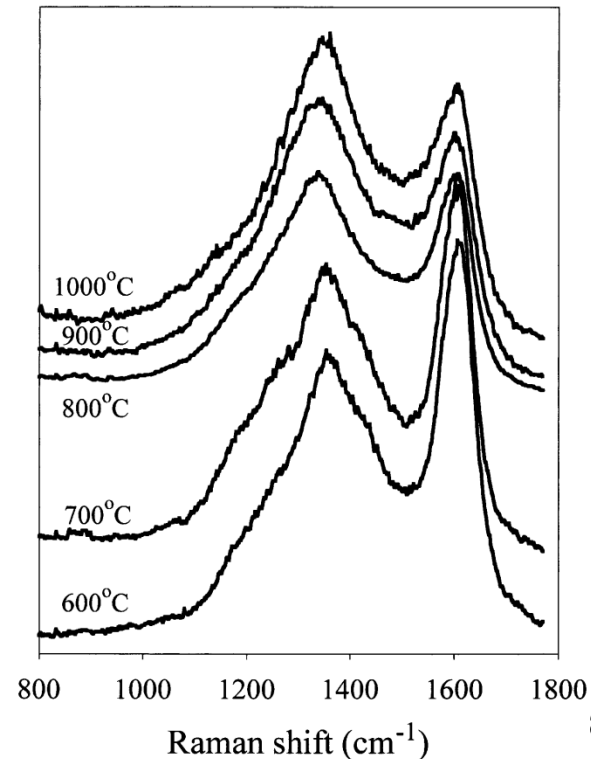
**Smoothed Mean Spectra**



## Comparison To Literature Values

J. Non Cryst Solids 396 (2001) 36-43

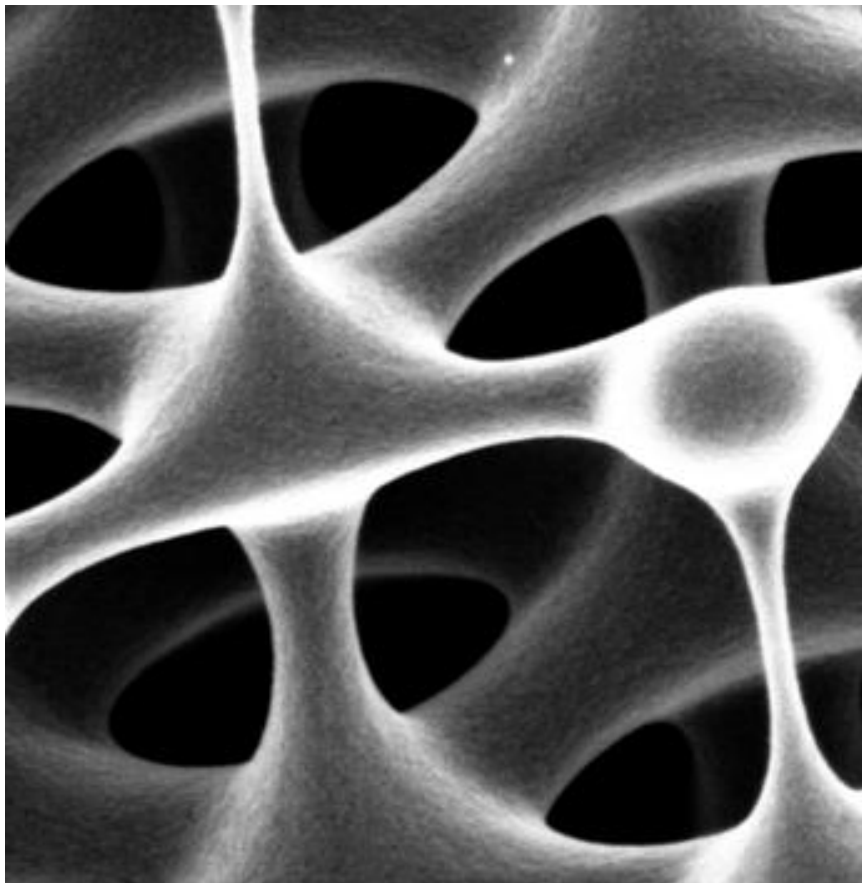
1344 cm<sup>-1</sup> 1591 cm<sup>-1</sup> ← **HOPG**  
 1367 cm<sup>-1</sup> 1622 cm<sup>-1</sup> ← **Disordered C**



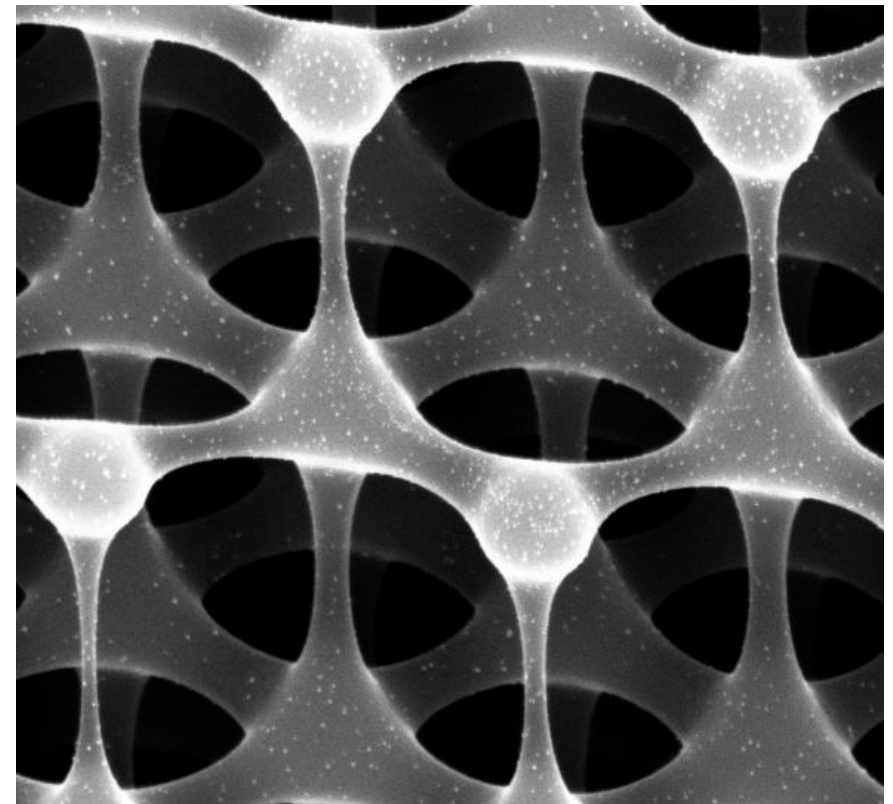


# Nearly Atomically Smooth Surface

Smoothness of bare carbon –  
no preferential nucleation sites



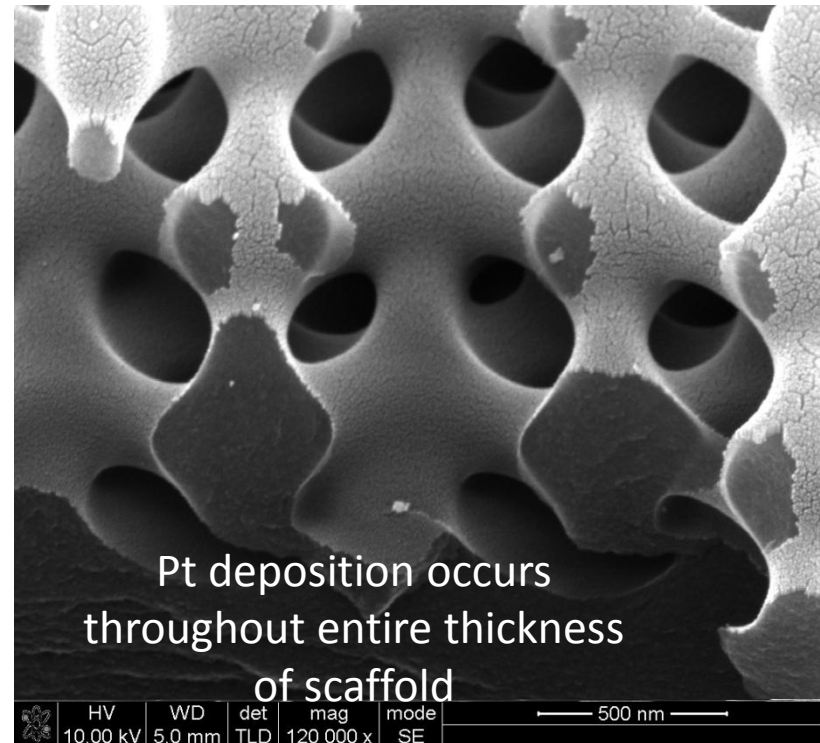
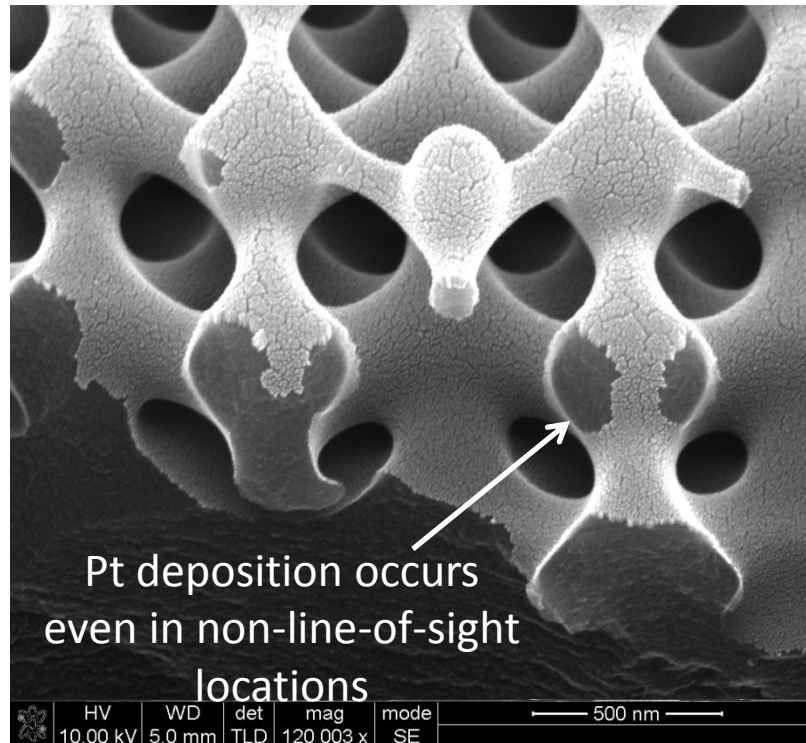
Ultra small, uniform NP formation



100 nm  
H

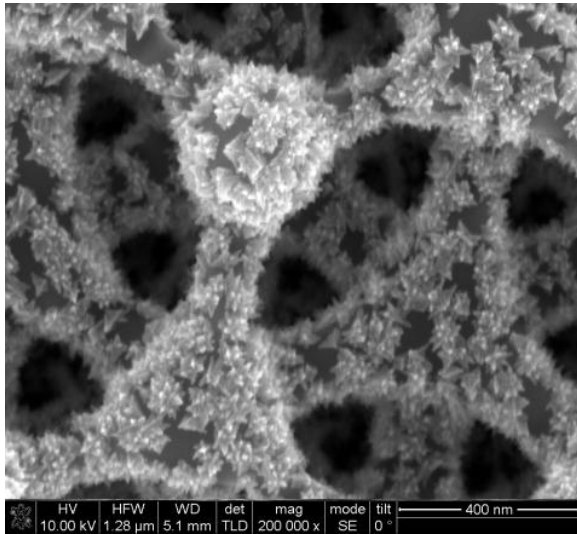
EHT = 5.00 kV WD = 3 mm Signal A = InLens File Nar

# Conformal Coating During Sputtering

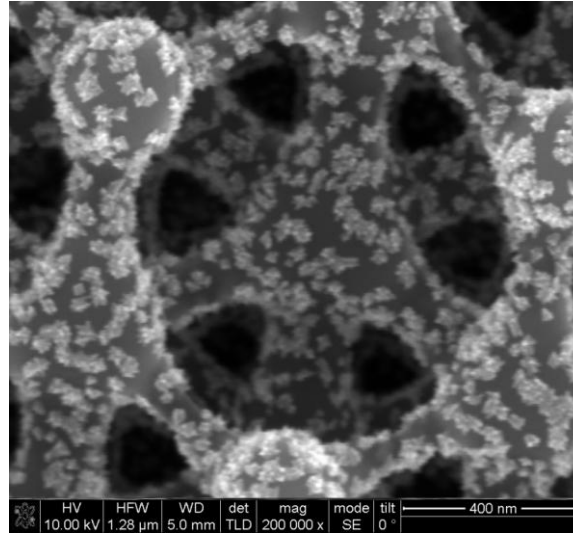


**Pt sputtered @ 1A/s**

# Electrodeposition Conditions Impact Nanoparticle Morphology

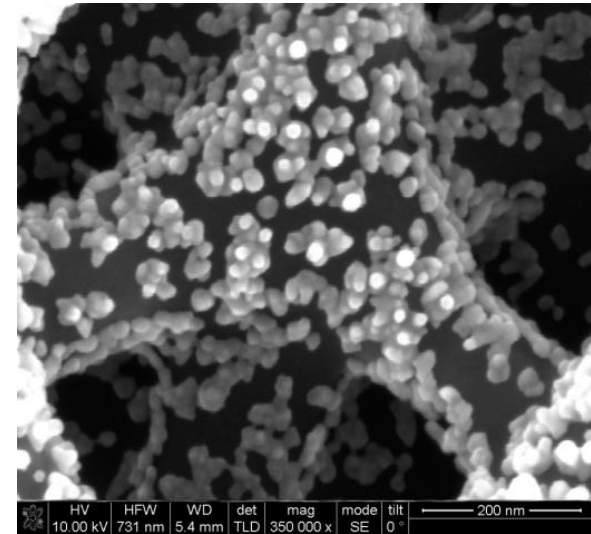


100 s Deposition



50 s Deposition

-0.65 V



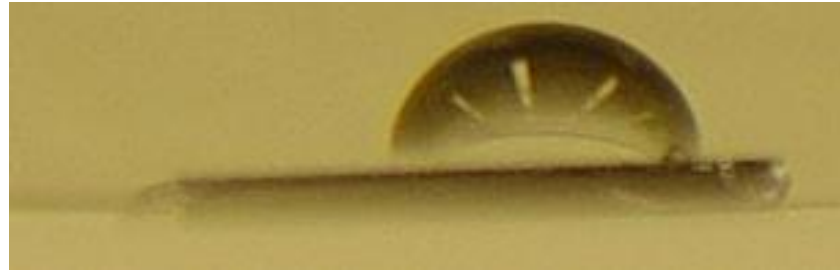
100 s Deposition

-0.45 V

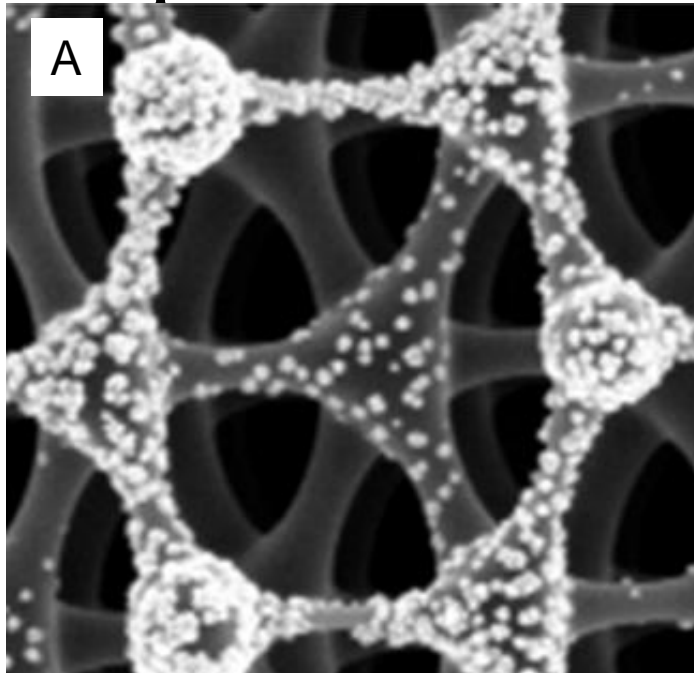


# Impact of Carbon Hydrophobicity

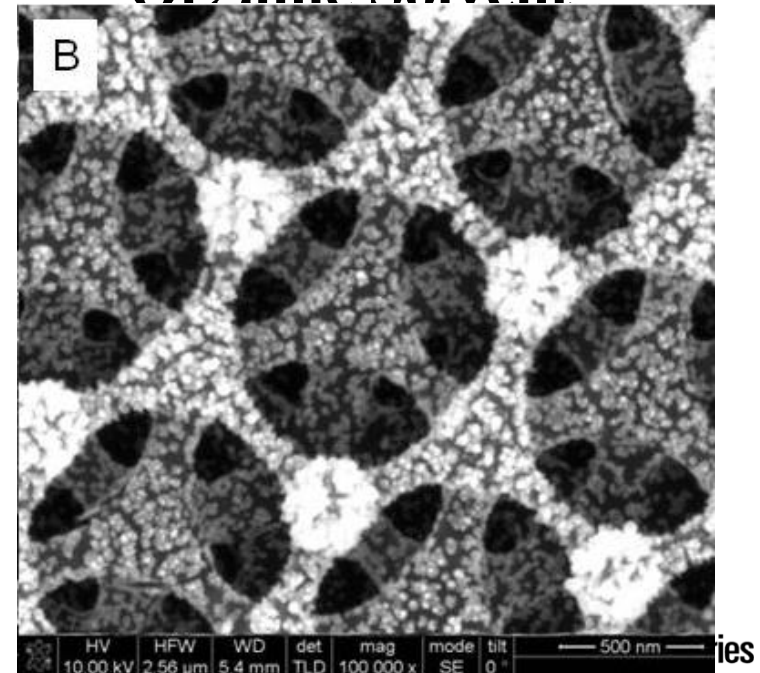
3D carbon  
is hydrophobic



**Deposition from  
Aqueous Solution**



**Deposition from  
Organic Solvent**

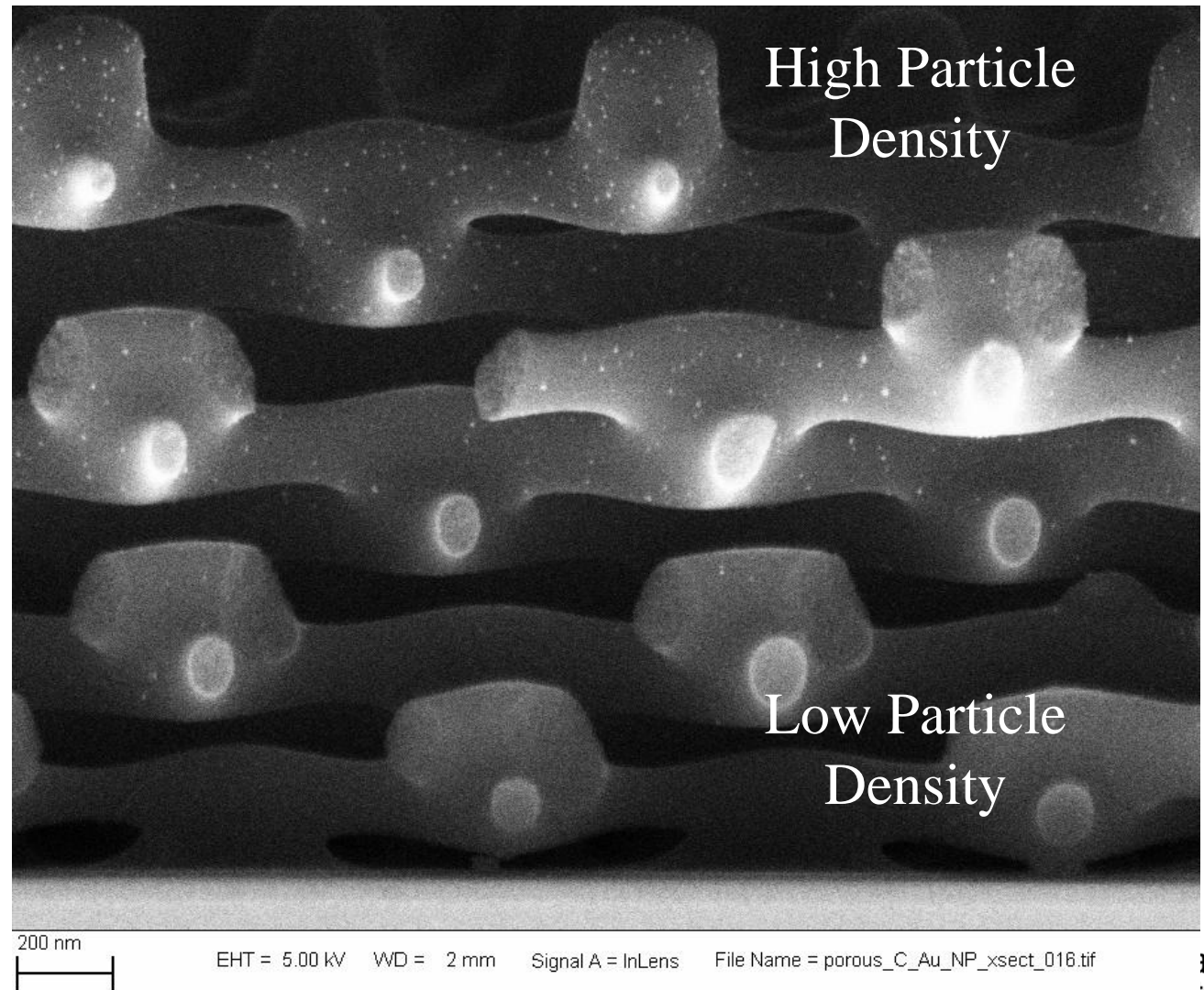


# Vertical vs. Horizontal Shrinkage

Significant  
vertical  
shrinkage

Extremely small,  
highly uniform  
NPs

Inhomogeneous  
wetting



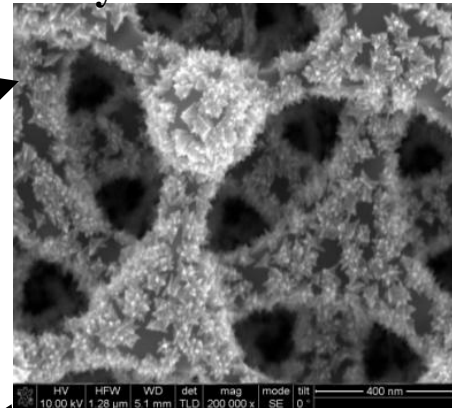


# Interferometrically Patterned Carbon

Carbon  
Photonics

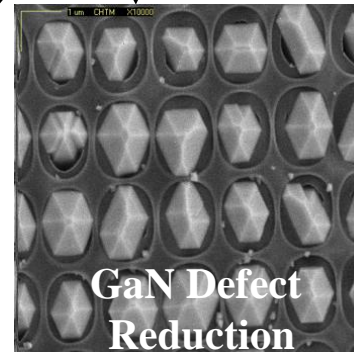
Structured  
Thermal  
Emitters

High Surface Area  
Catalysis/Sensor Platform



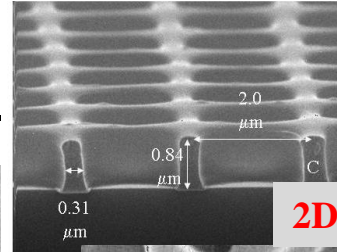
Catalytic Nano-particles

GaN Defect  
Reduction

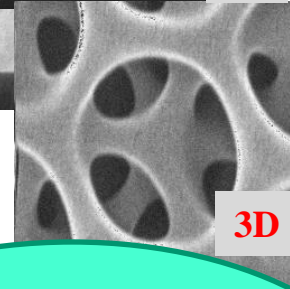


Convert 1D, 2D and 3D  
sub-micron photoresist patterns  
created with interferometric  
lithography into  
pyrolytic carbon

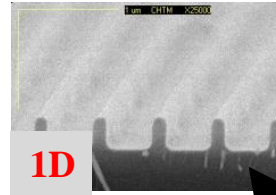
2D



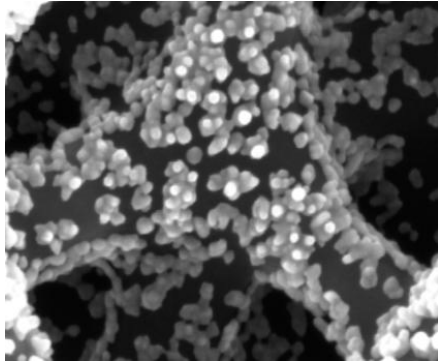
3D



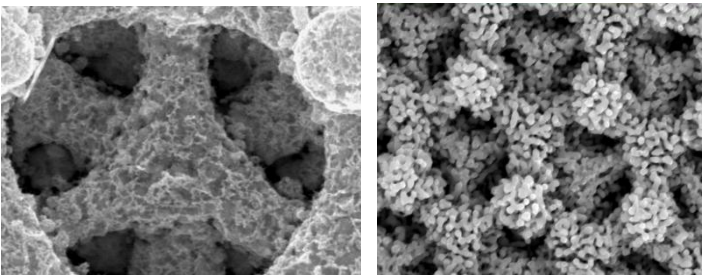
1D



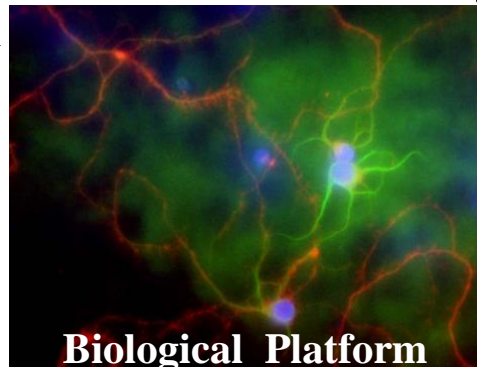
Hierarchical Porosity




Fuel Cell Electrode



Biological Platform





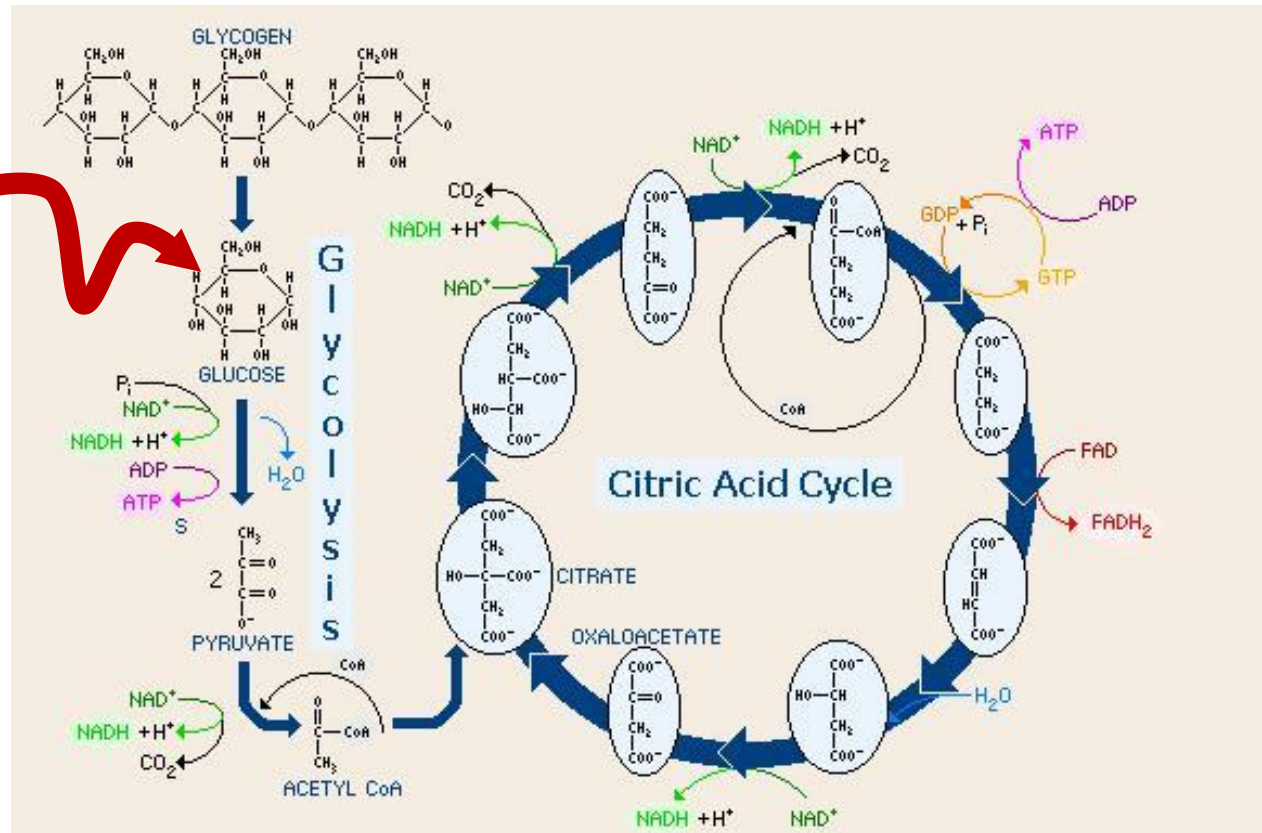
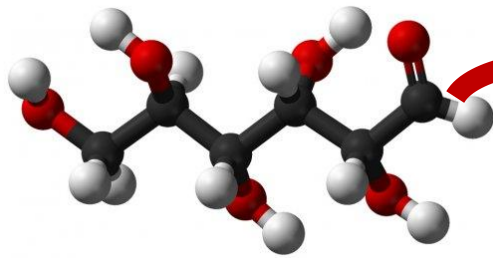


# **3-D Carbon Electrode Application: Non-Enzymatic Detection of Glucose**

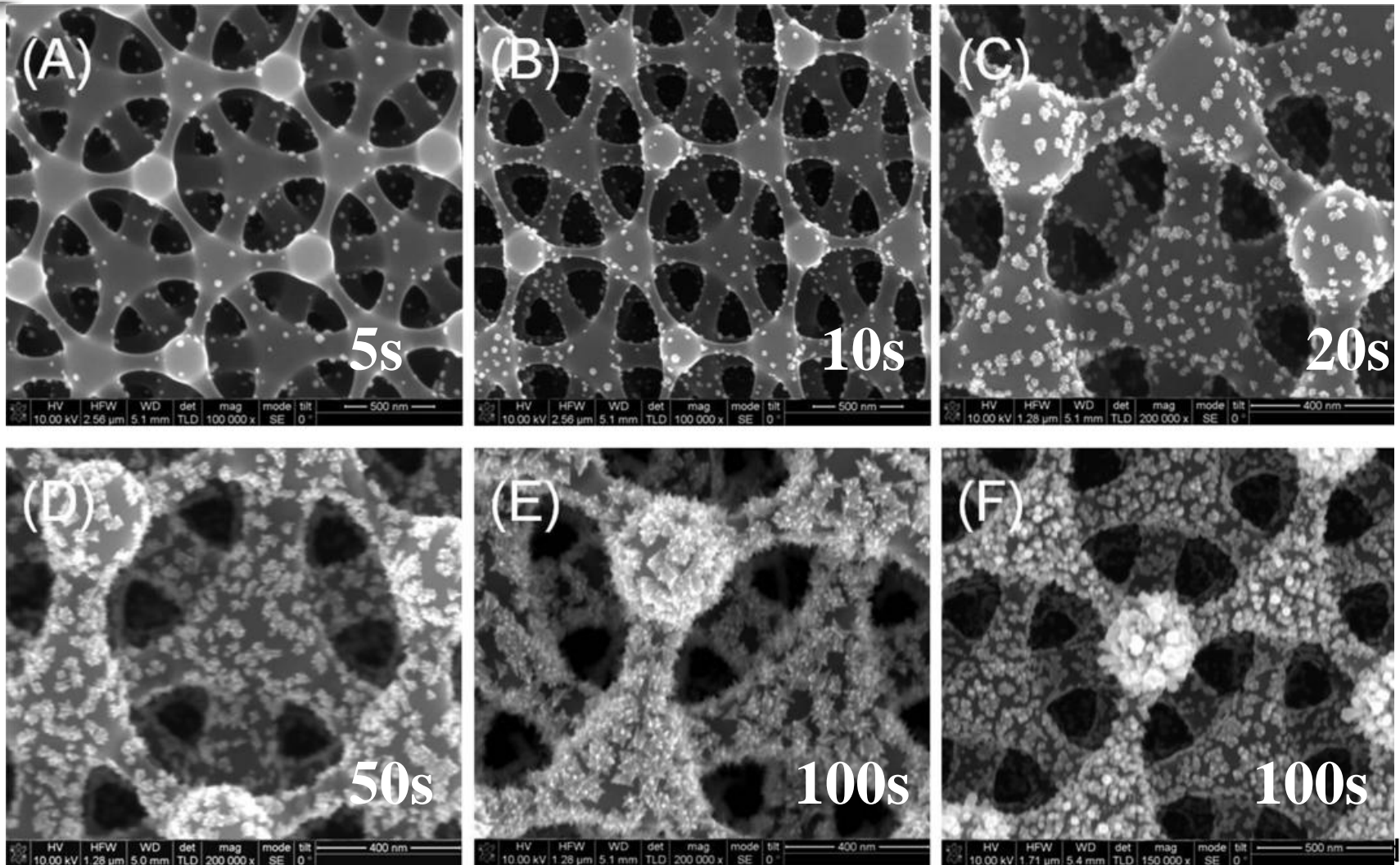
Biosensors and Bioelectronics, v. 26, pp 3641-3646 (2011)

# Why is Glucose Oxidation Important?

Glucose Molecule

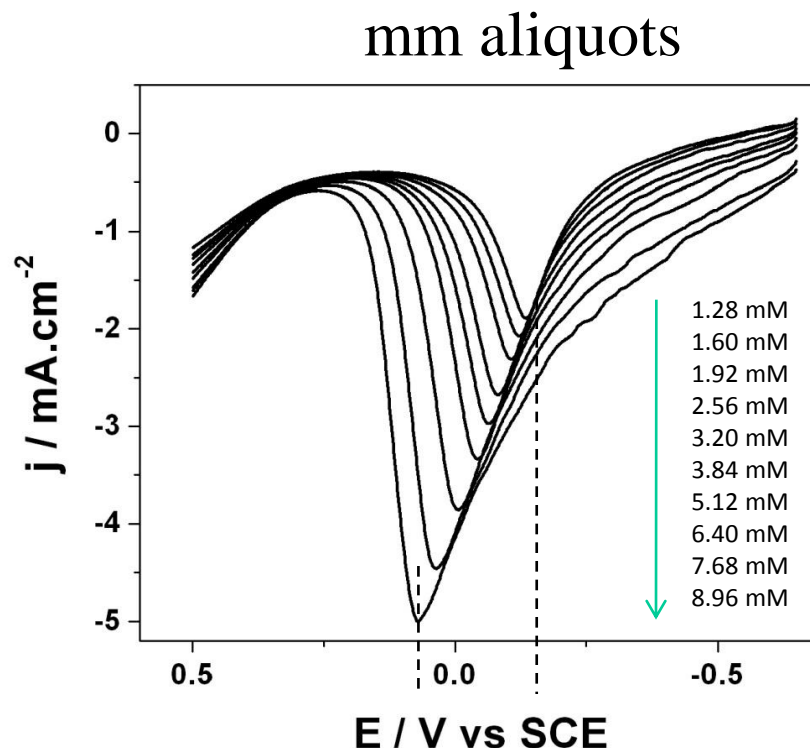
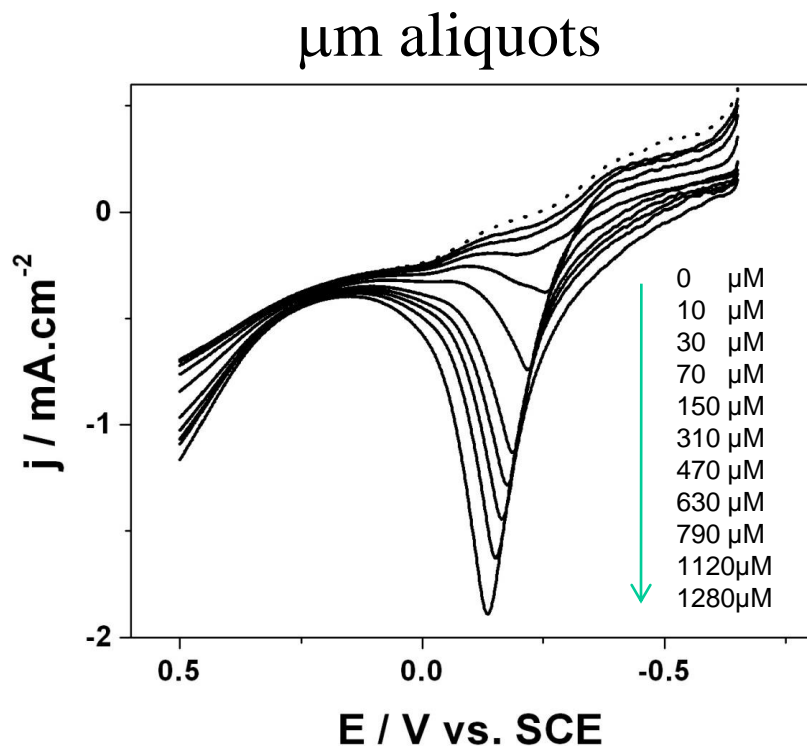


# Electrodeposition of Pd Nanoparticles





# Electrode Response to Glucose Additions

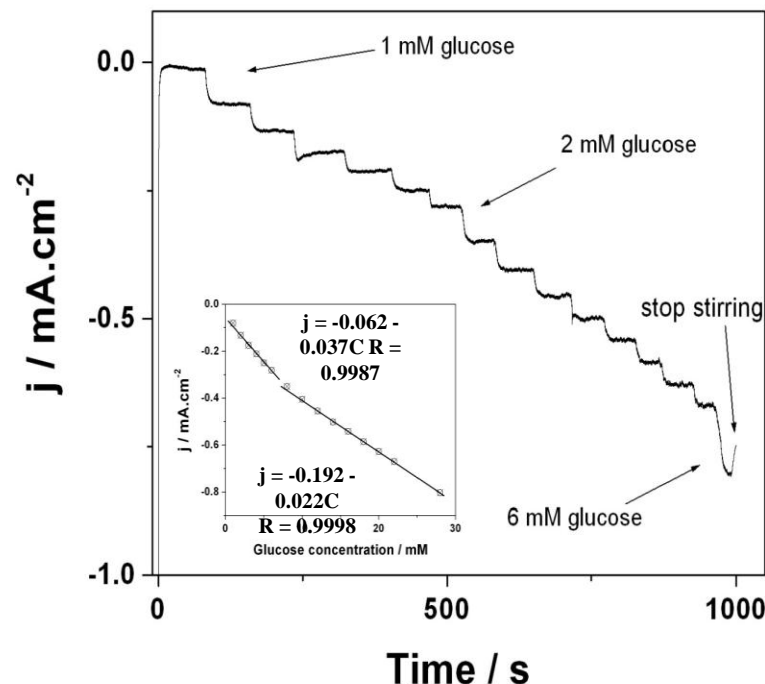
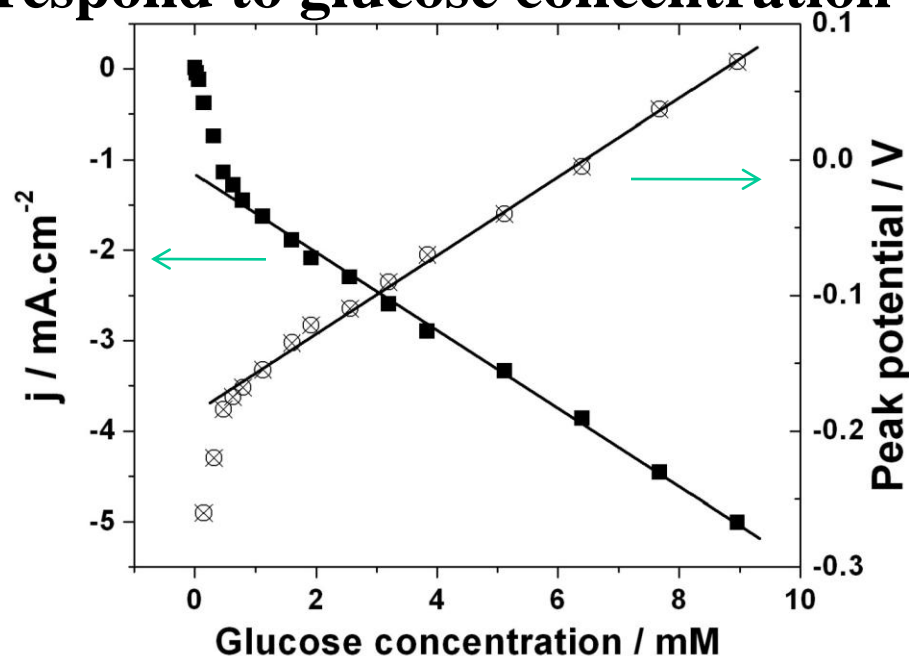


Linear scan voltammograms of Pd/Porous in 0.1 M NaOH + x M glucose. Pd deposition: 100s, Scan rate: 20 mV/s.

**Potential was cycled hundreds of times without noticeable current decay – SEM images indicate no change in Pd particles.**

# Current and Potential Response to Glucose Concentration

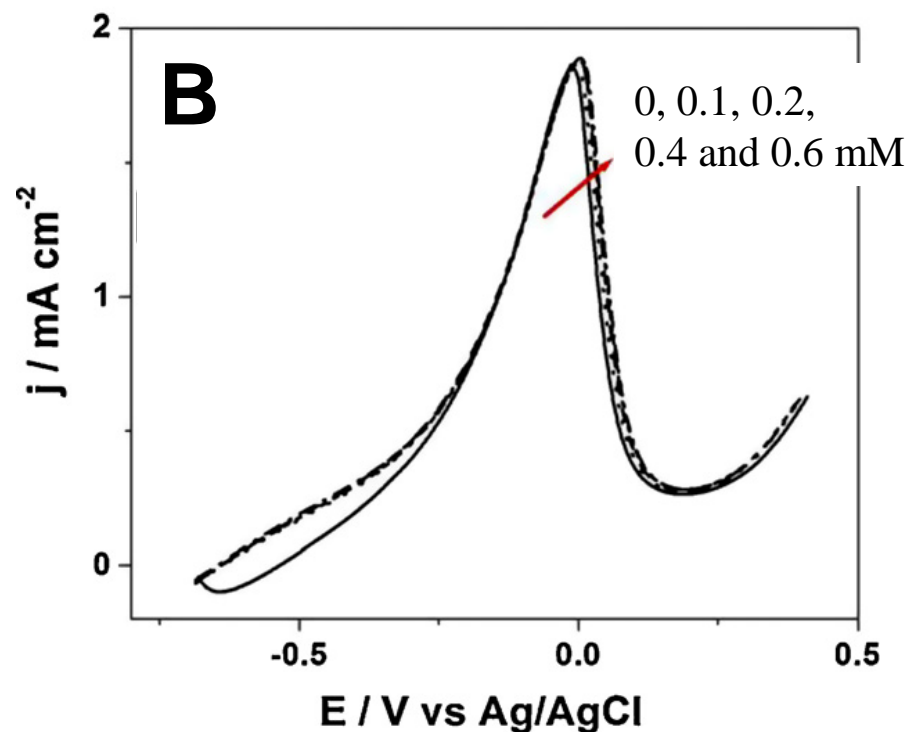
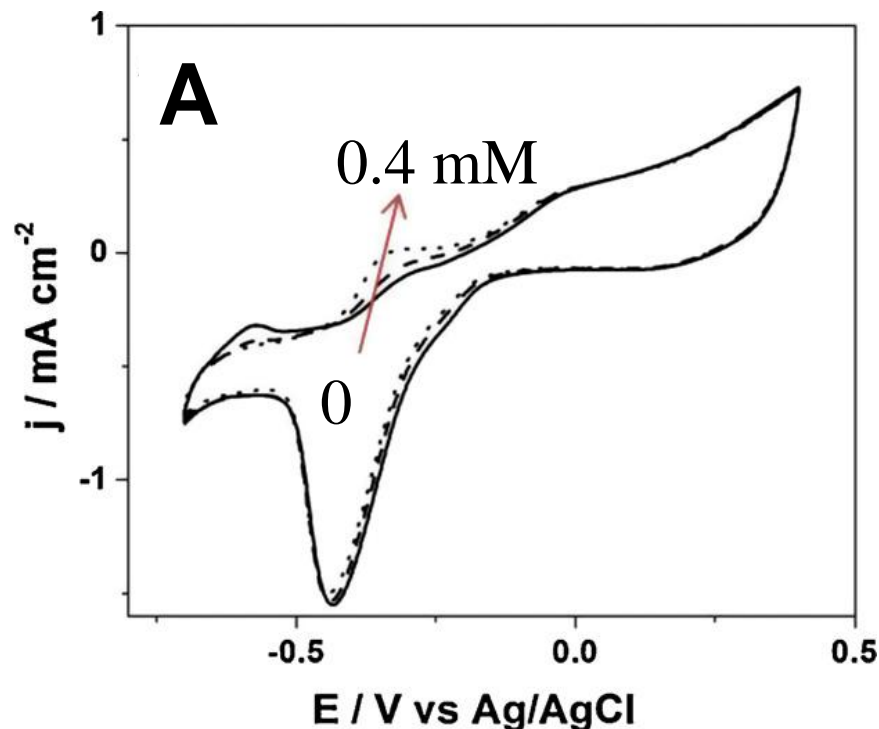
Both current and peak potential respond to glucose concentration



Plots of corresponding current and peak potential vs. glucose concentration. Pd deposition: 100s, Scan rate: 20 mV/s (A) and typical amperometric response of a Pd/Porous towards successive additions of glucose in 0.1 M NaOH with continuous stirring. The inset figure shows the current-concentration relationship (B)


# Electrode Response vs Ascorbic Acid

Typical ascorbic acid concentration in blood -  $\sim 0.1\text{mM}$



Response of 3mM glucose in the presence of 0, 0.1, 0.2, 0.4 and 0.6 mM ascorbic acid





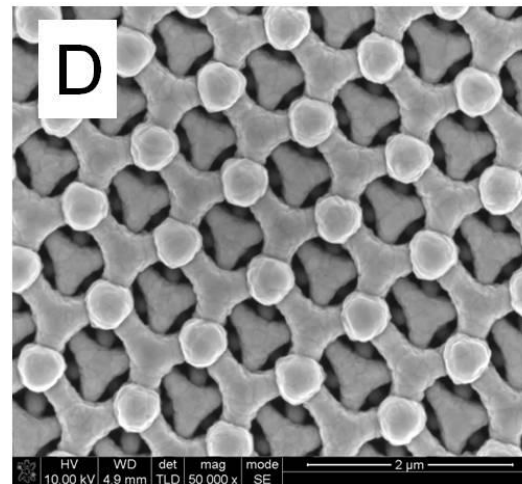
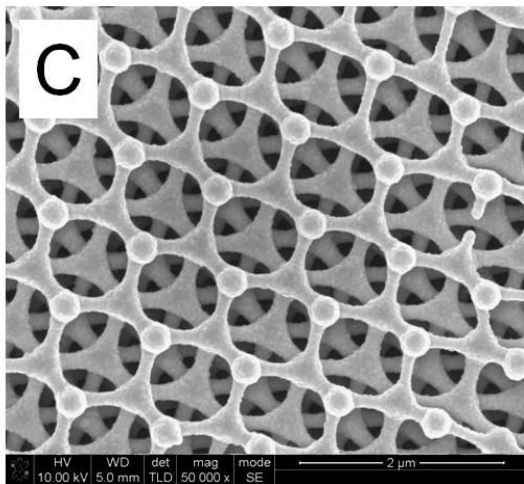
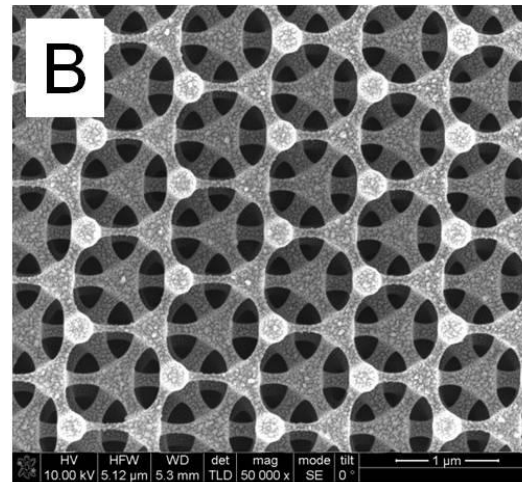
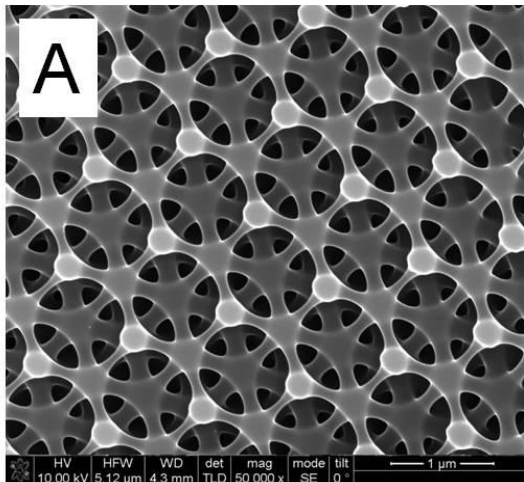
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# **3-D Carbon Electrode Application: Surface Enhanced Raman Scattering (SERS) Sensor Platform**

Chem. Commun., v. 47, pp. 9858-9860 (2011).

# PVD Ag Scaffold Modification

Sputtered Ag (1 Å/s)



Sputtering Time

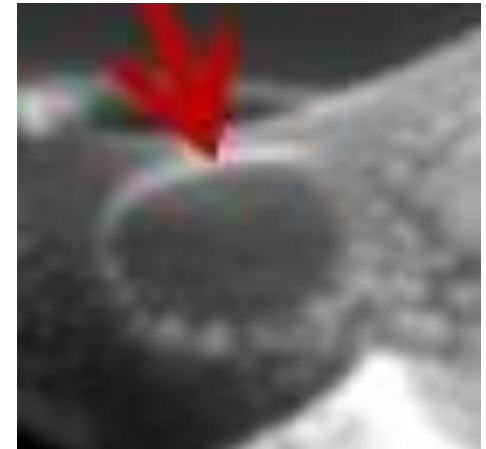
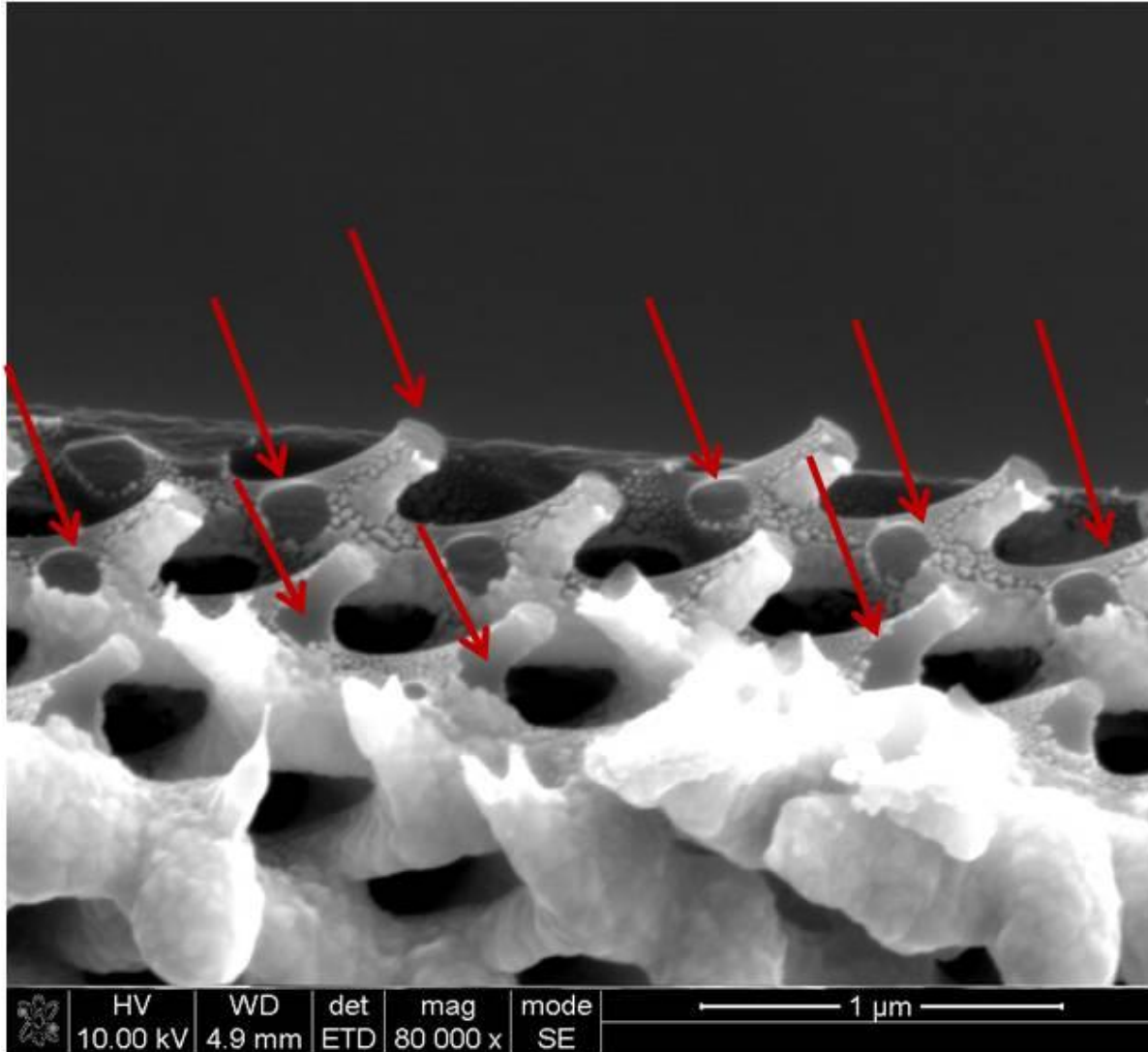
A – 0 (bare carbon)

B – 150 s

C – 1100 s

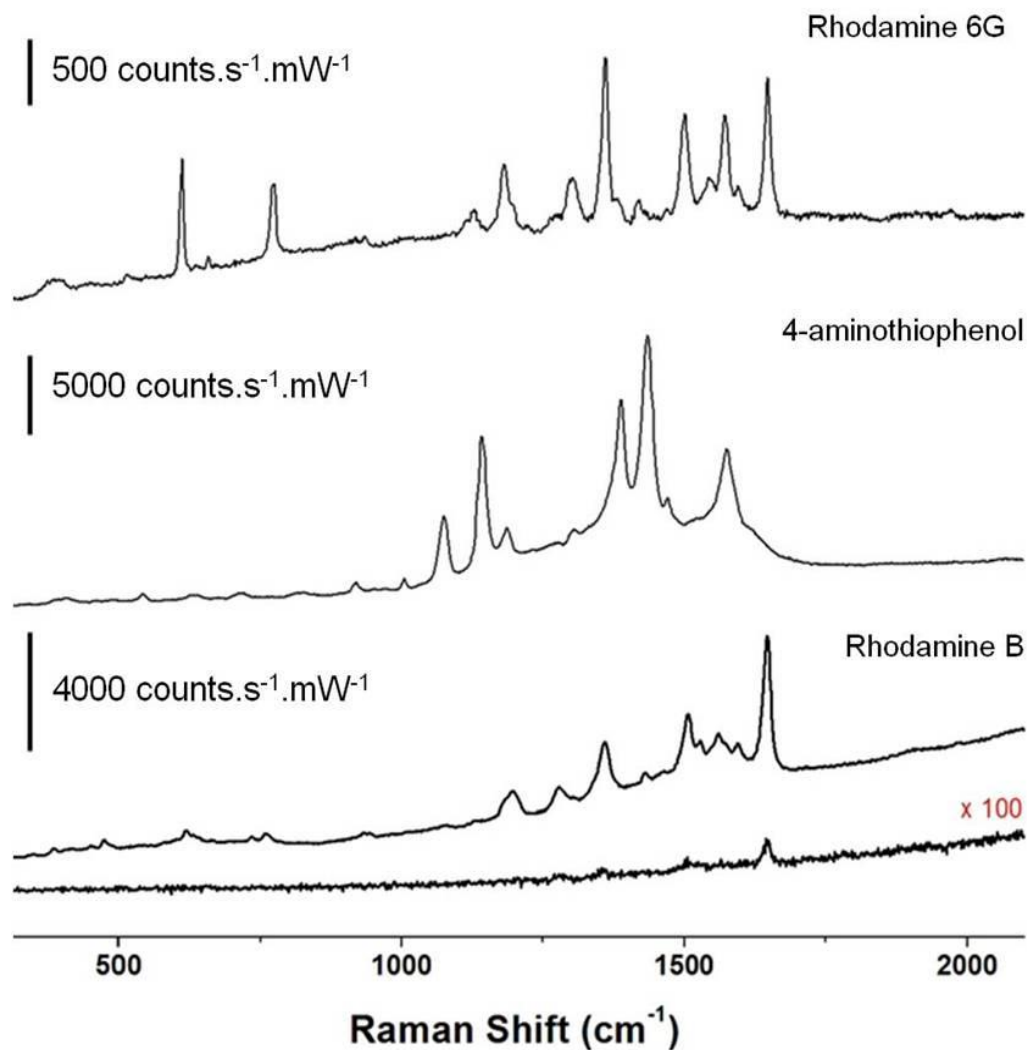
D – 3300 s

# Sputtering coats bottom side too!





# SERs Signals for 3 Organic Molecules

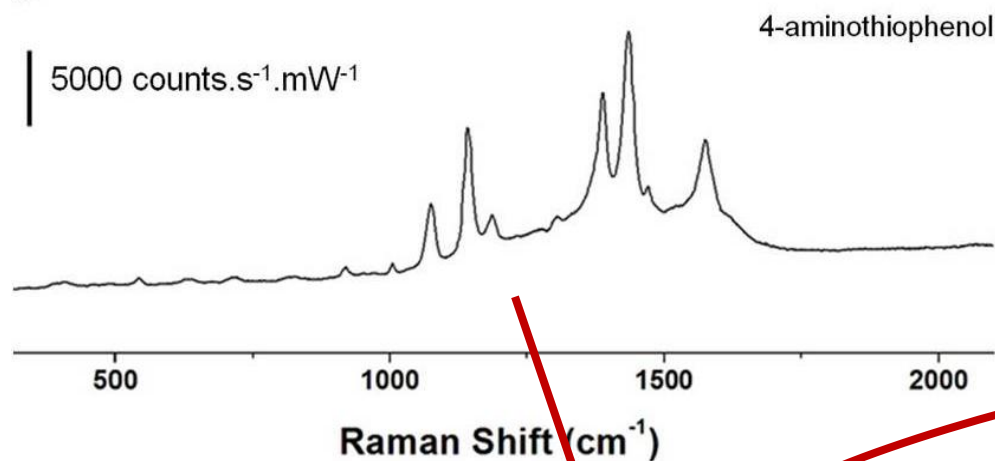


**Increase in signal not due to surface area.**

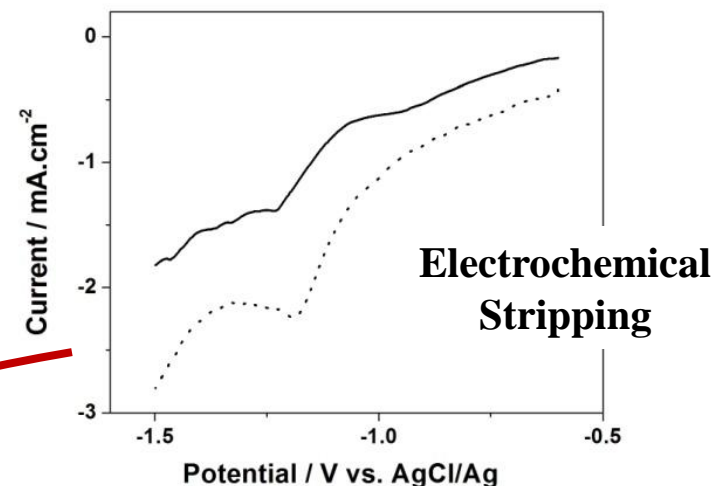
Only a 4x increase in surface area between planar carbon and 3D carbon with identical sputtering times.

planar carbon with sputtered Ag islands  **$\times 100$**

# Enhancement Factor: 4-aminothiophenol



Measure # of molecules

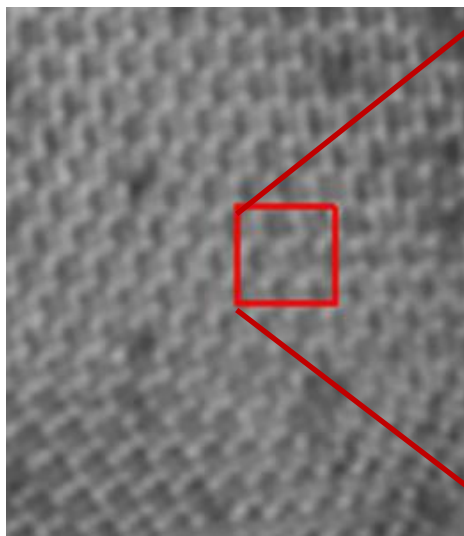


Compared to response of neat control solution

# No Spatial Hotspots

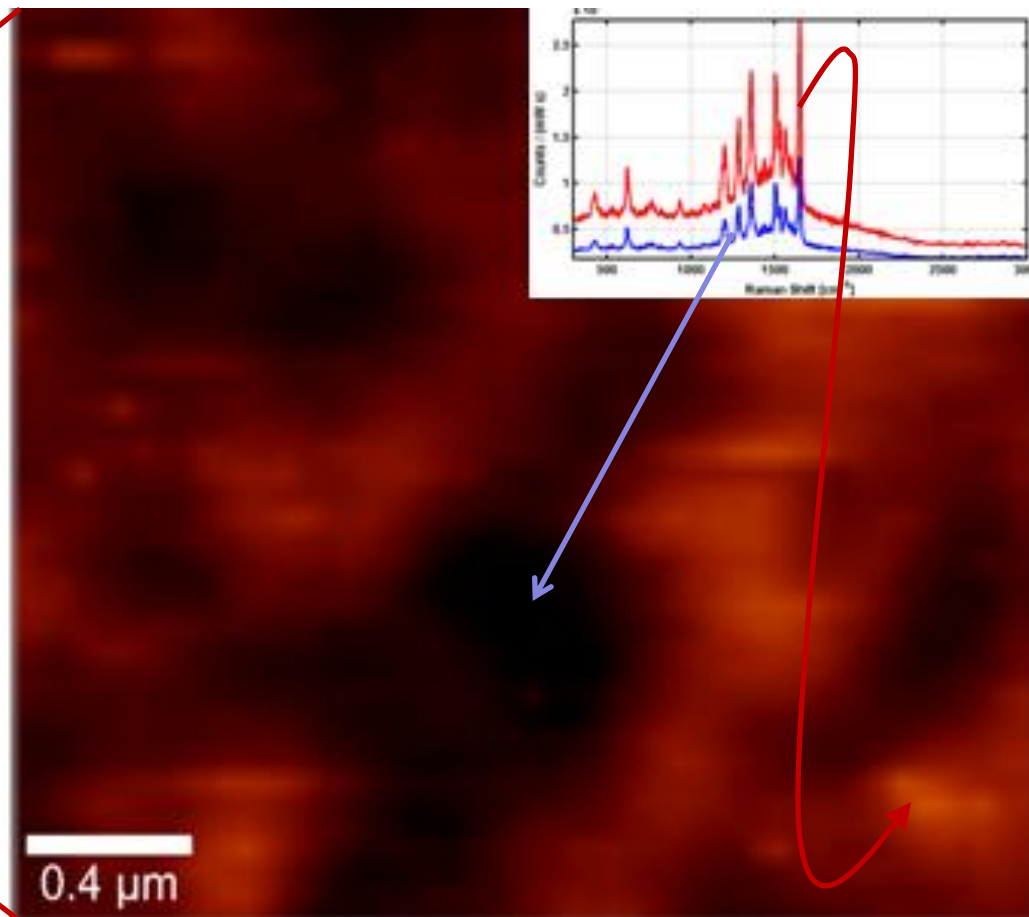
## Spatially resolved Raman Mapping

5  $\mu\text{m}$  x 5  $\mu\text{m}$   
Area



$$\frac{\text{Max Signal}}{\text{Min Signal}}$$

only  $\sim$  factor of 2







# Conclusions

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- Lithographically structured pyrolyzed carbon provides a path toward leveraging inherent physical properties of elemental carbon in technologically relevant applications.
- Lithographically patterned carbon structures can be modified either electrochemically or through PVD to create a variety of sensor platforms.
- Demonstrated 10 mM detection limit for glucose with fast response times (~5s 95% response).
- Demonstrated SERS platform with spatially homogeneous enhancement factor of  $\sim 5 \times 10^9$ .



# Acknowledgements

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- Ronen Polsky, Xiaoyin Xiao, Cody Washburn, Thomas Beechem and Dave Wheeler (SNL)
- Alex K. Raub and Steve Brueck (UNM)

Questions?

[dbburck@sandia.gov](mailto:dbburck@sandia.gov)

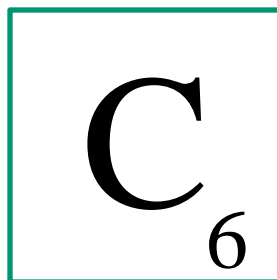


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# Backup Slides

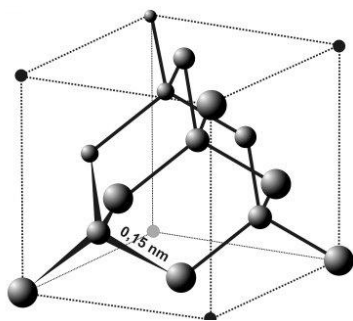


# Faces of Carbon



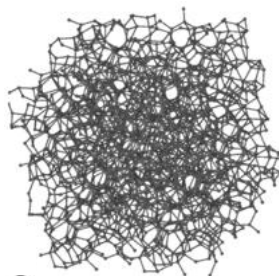
- Highest elemental melting point (sublimes at ~3900K)
- Forms ~ 10 million different compounds
- Resistant to acids, bases and all but the strongest oxidizers
- Biologically compatible

$sp^3$  bonds  
Diamond



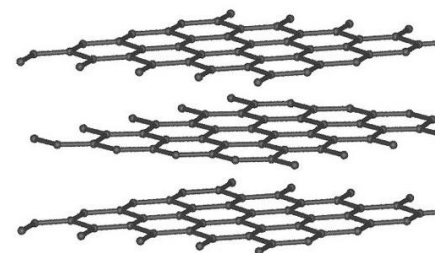
Hardest material  
Good abrasive  
Electrical insulator  
Good thermal conductor  
Optically transparent

Amorphous  
Carbon



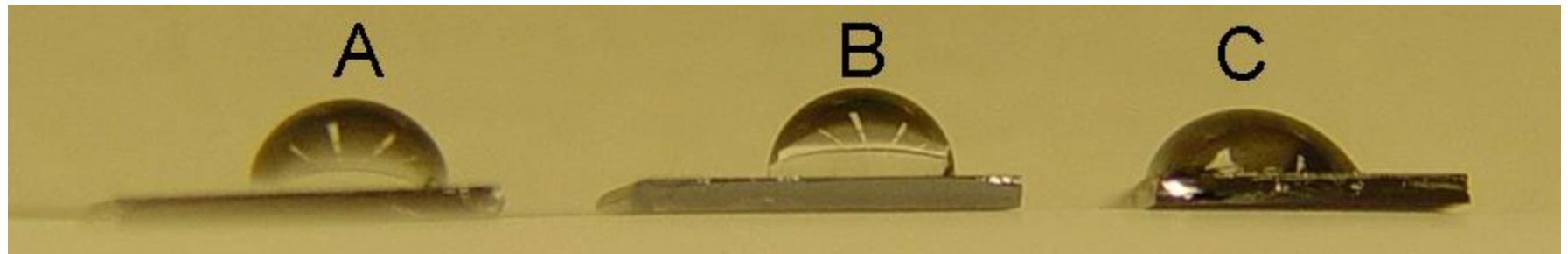
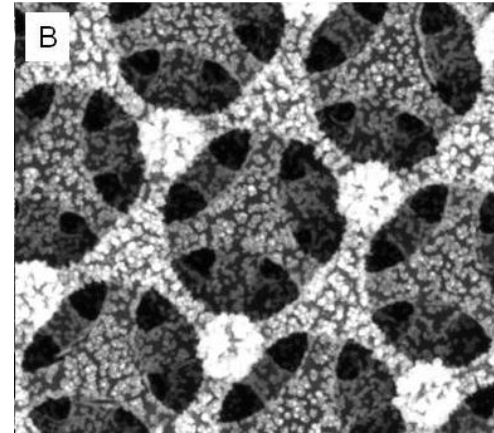
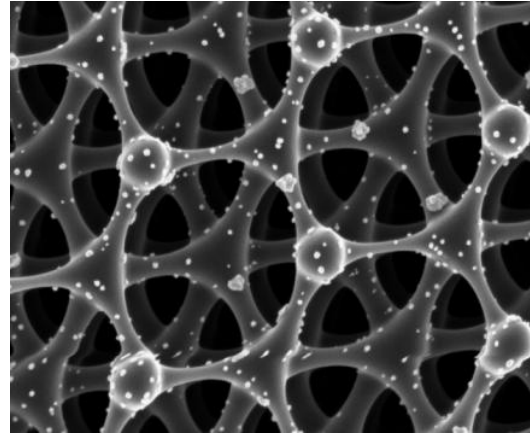
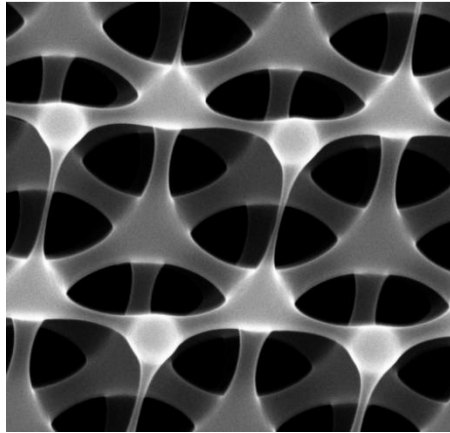
High Modulus  
Tunable DC Conductor  
Optically Opaque

$sp^2$  bonds  
Graphite



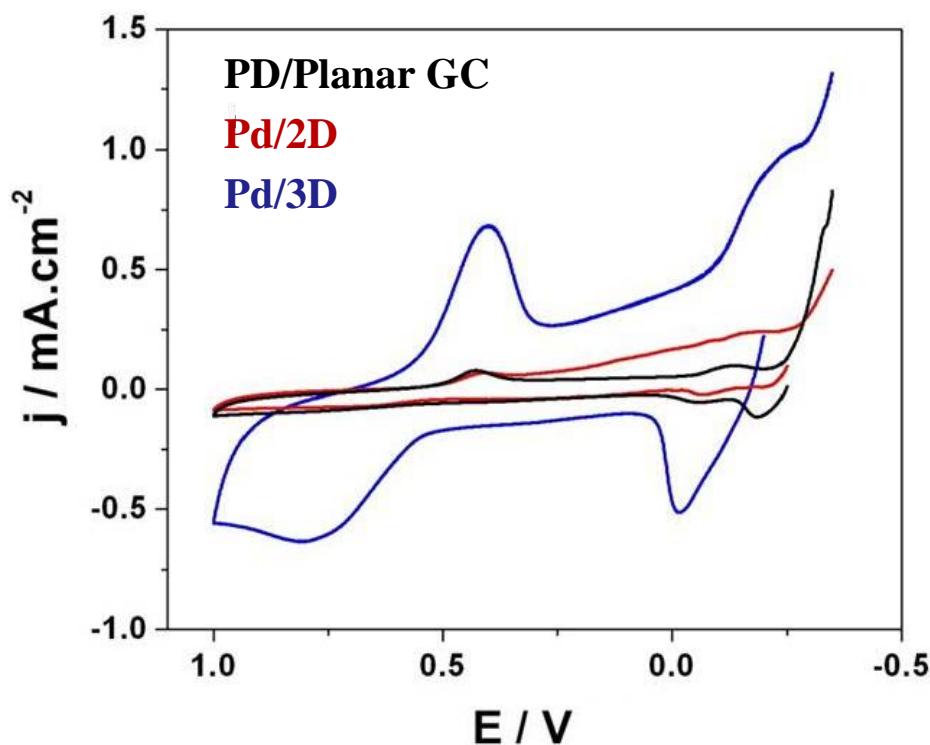
One of the softest materials  
Good lubricant  
Electrical Conductor  
Can act as thermal insulation  
Optically opaque

# Lithographically Patterned Carbon



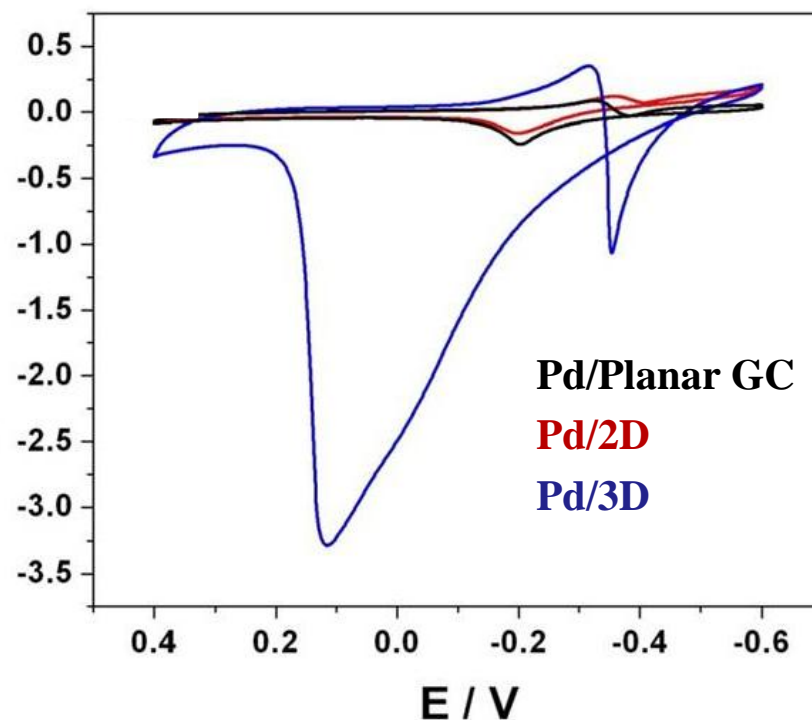
# Electrode Characterization – Pd Catalytic MeOH Oxidation

## Cycling in $\text{HClO}_4$



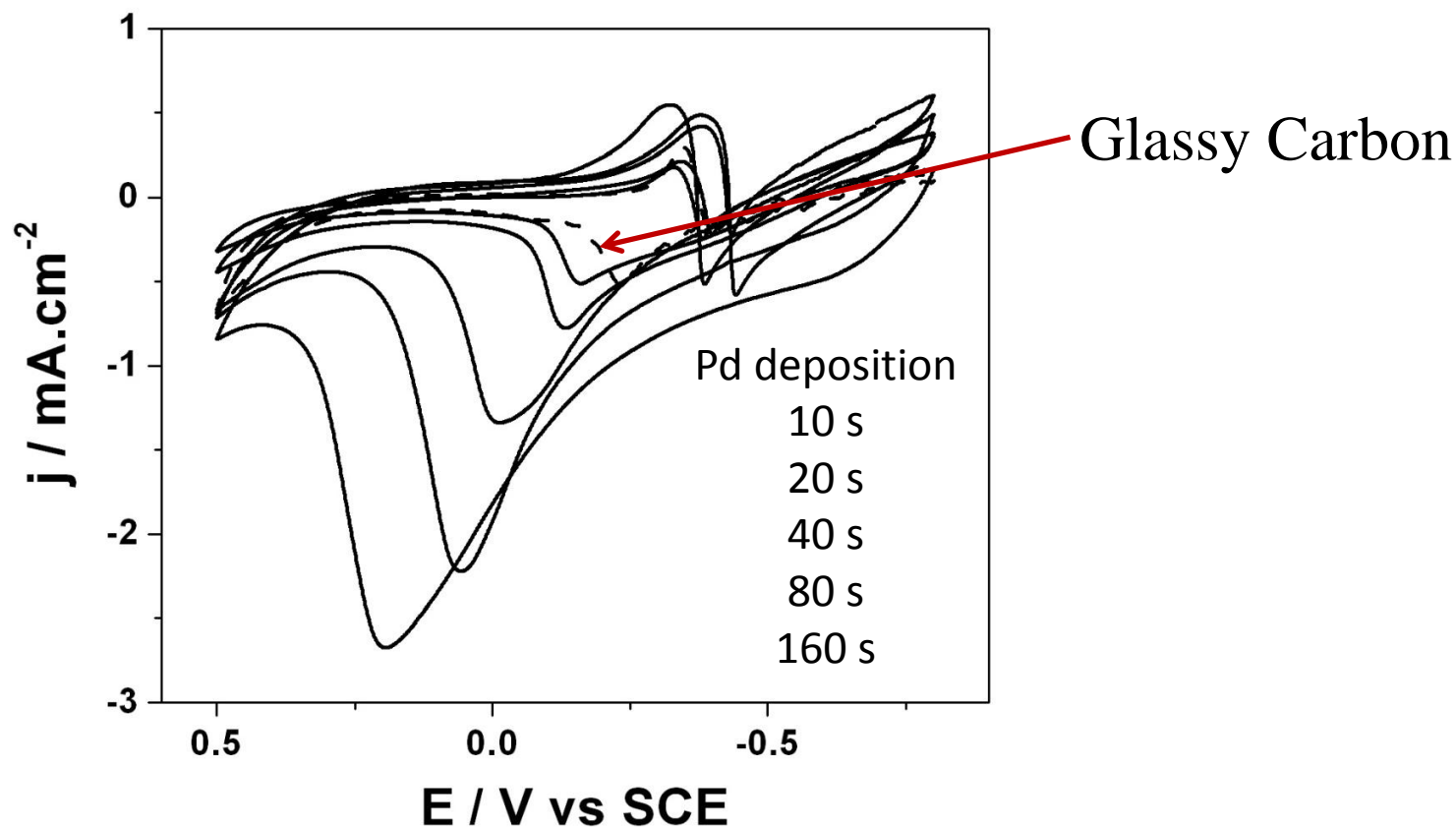
Accessible Pd surface  
area  $\sim 20\times$  higher

## Methanol Oxidation



$\sim 200\times$  increase in Methanol  
oxidation

# Electrode Response vs Pd Particle Size



Cyclic voltammograms of Pd/Porous at variable Pd loading in 0.1 M NaOH + 5 mM glucose. The dashed line is from Pd/GC for comparison. Scan rate: 20 mV/s.