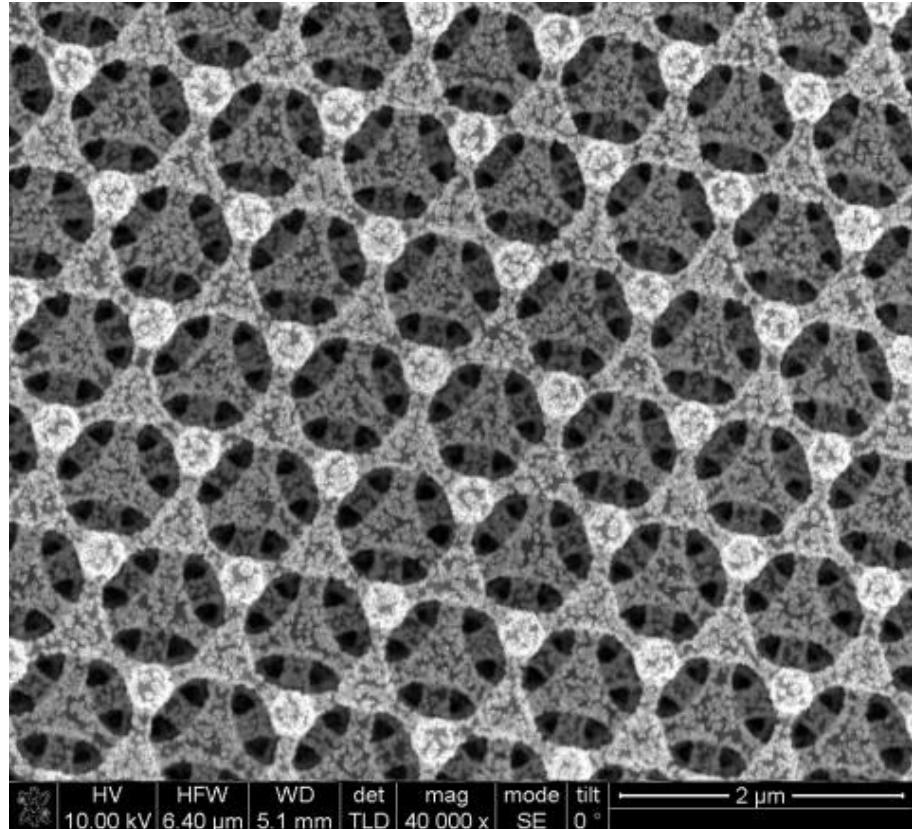
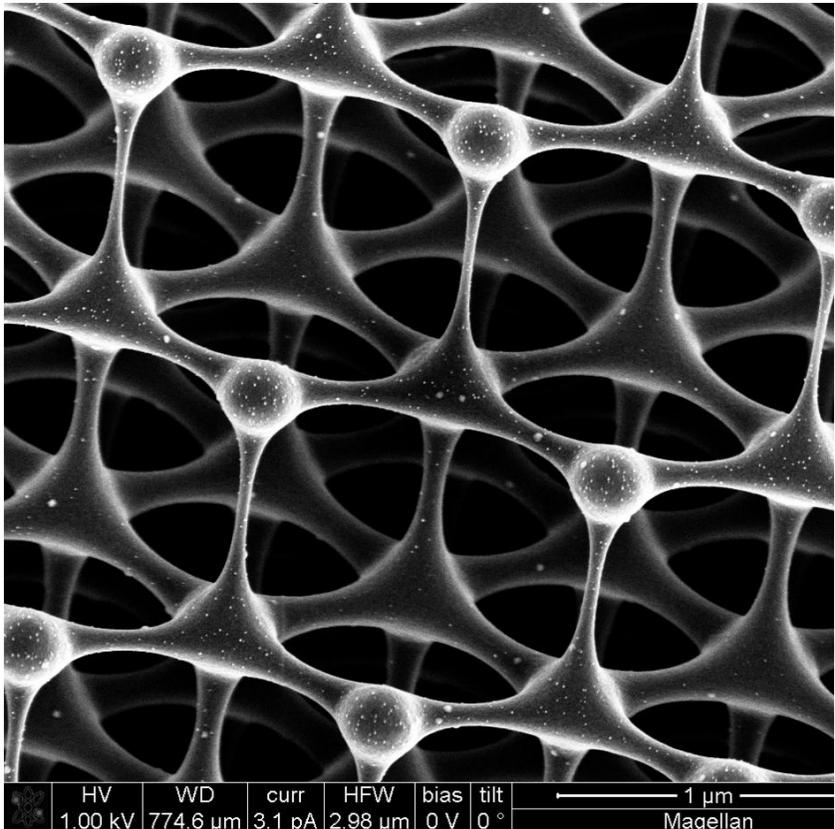


3D Pyrolyzed Carbon Electrodes For Sensing Applications

SAND2012-4547C

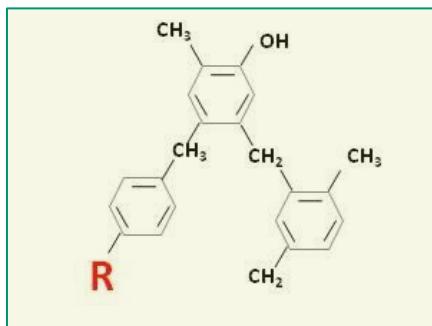


D. Bruce Burckel, Sandia National Laboratories
dbburck@sandia.gov

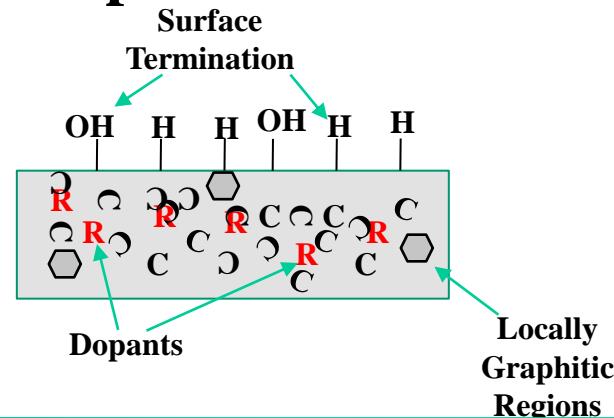


Synthesis Route to Amorphous Carbon: Pyrolysis of Organic Polymers

Organic Polymer → Pyrolysis → Amorphous Carbon

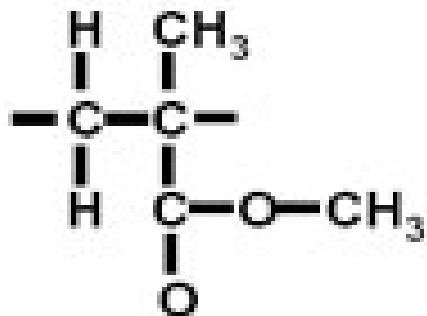


High temperature
Under Flowing
Flowing Forming Gas

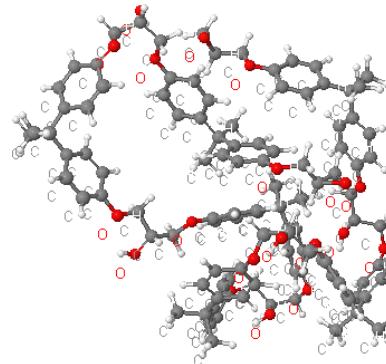


Typical Photopatternable Organic Polymers

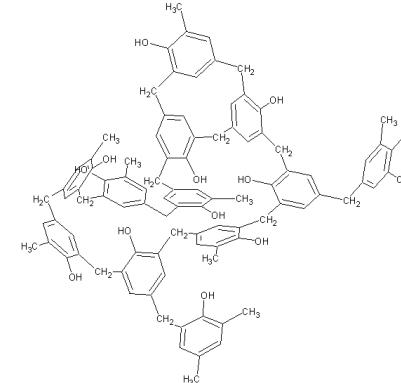
Polymethyl Methacrylate
(PMMA)



Epoxide Resist
(SU 8)

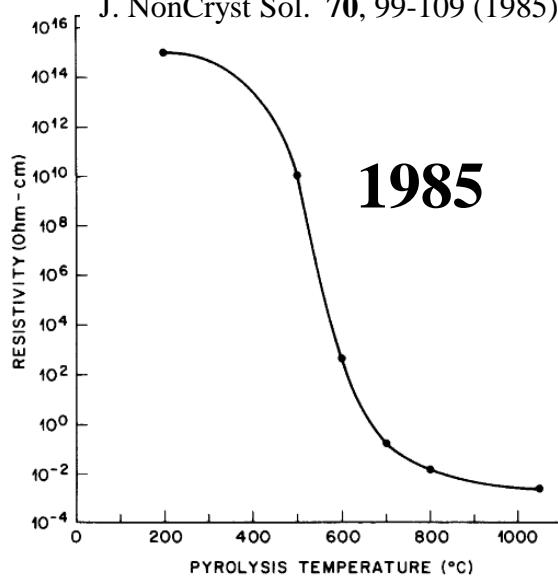


Phenol formaldehyde resin
(novolac photoresist)

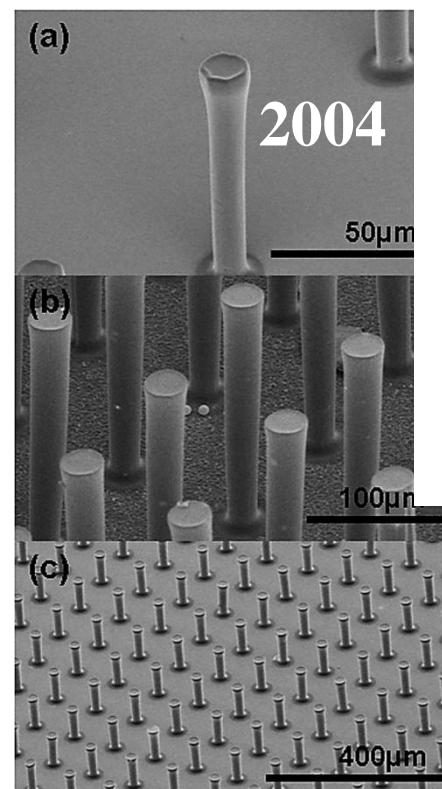


Visual History and Properties of Pyrolyzed Resist

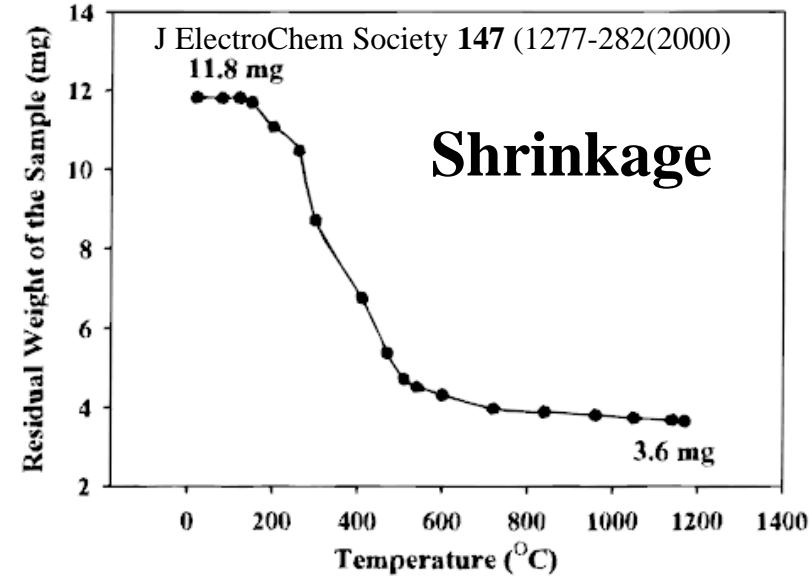
J. NonCryst Sol. 70, 99-109 (1985)



1985

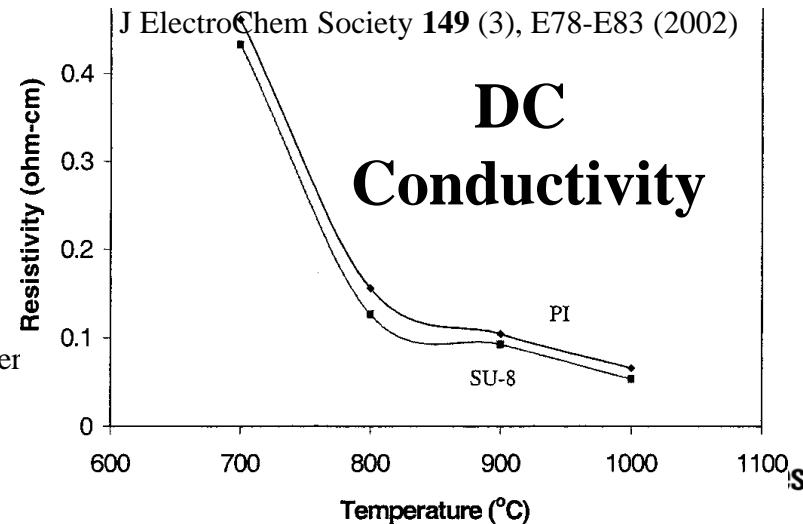


J ElectroChem Society 147 (1277-282)(2000)



Shrinkage

J ElectroChem Society 149 (3), E78-E83 (2002)



DC

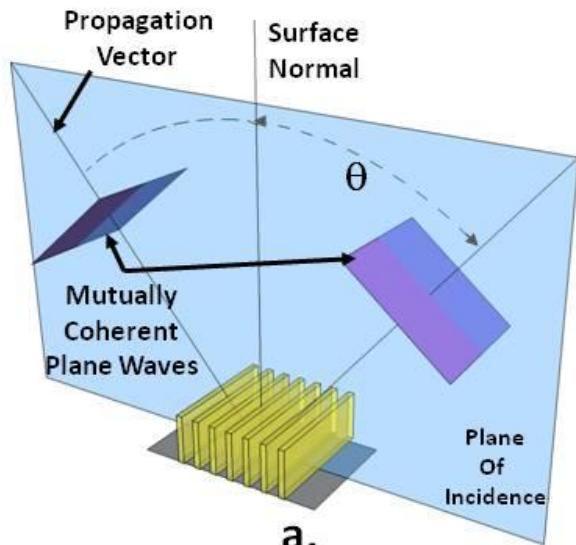
Conductivity

Electrochemical and Solid State Letter
7, (11) A435-A438 (2004)

Adv. Mater. 9, (6) 477-480 (1997)

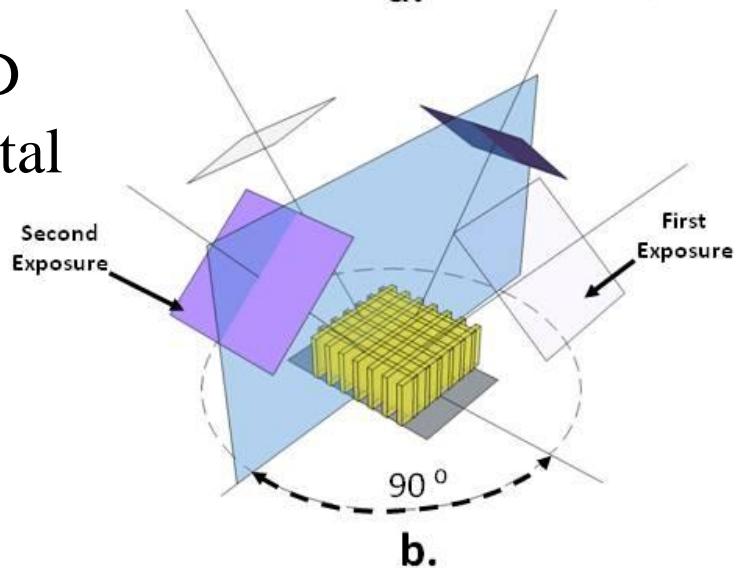
Sub-Micron 3D Resist Patterns Via Interferometric Lithography

1-D
Lines



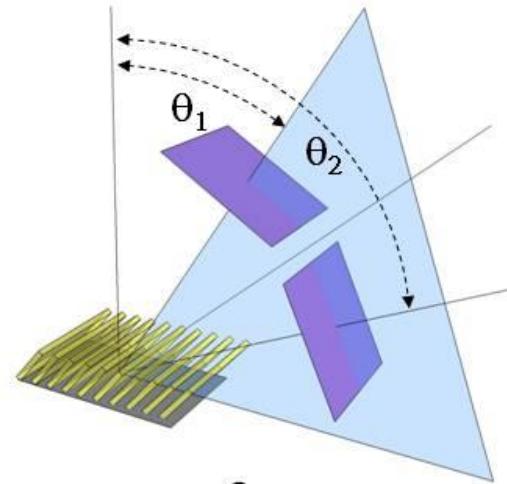
a.

2-D
Crystal



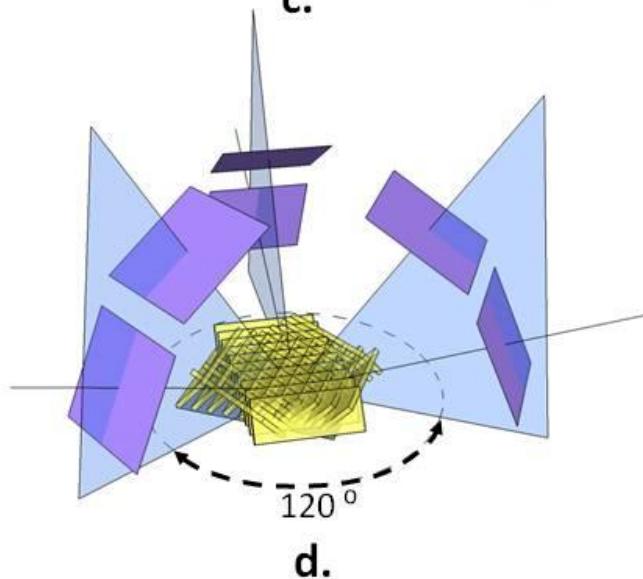
b.

Tilted
1-D
Lines



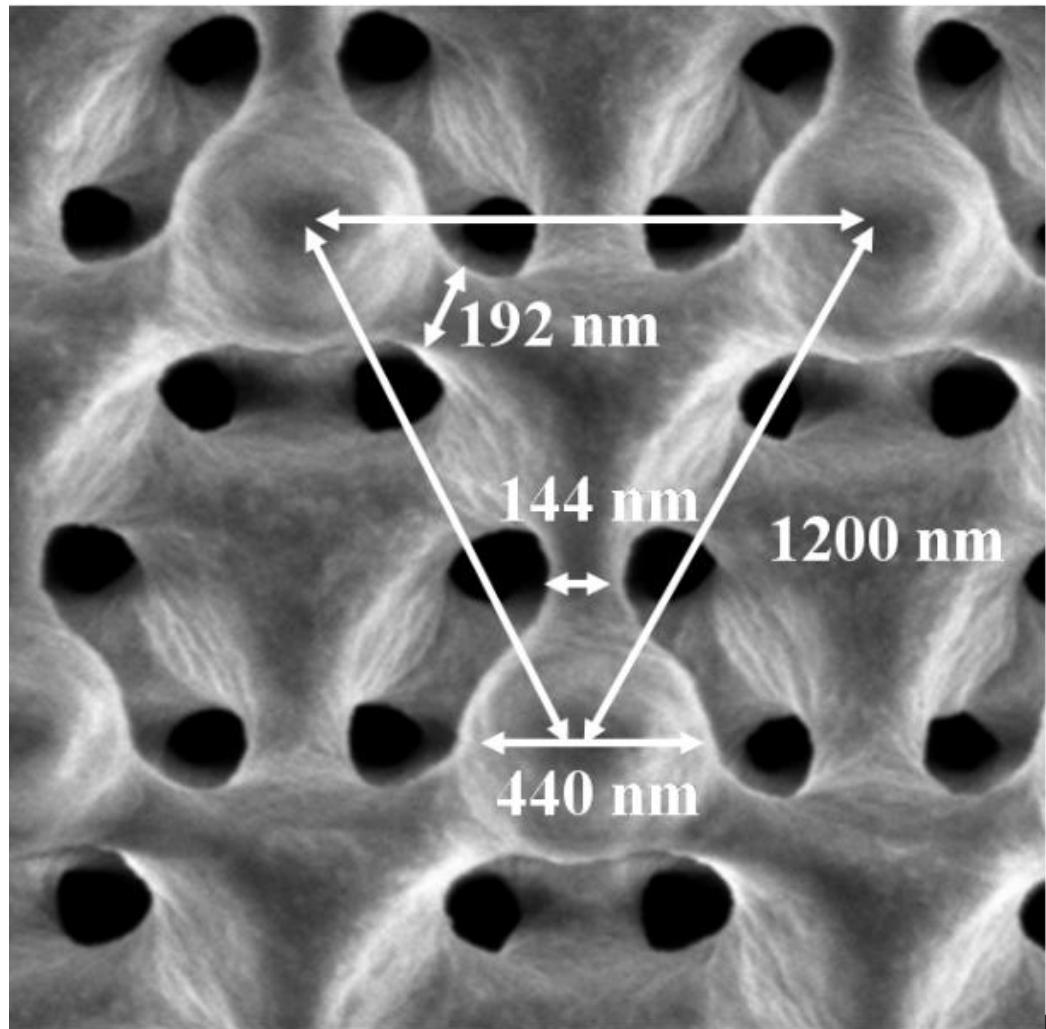
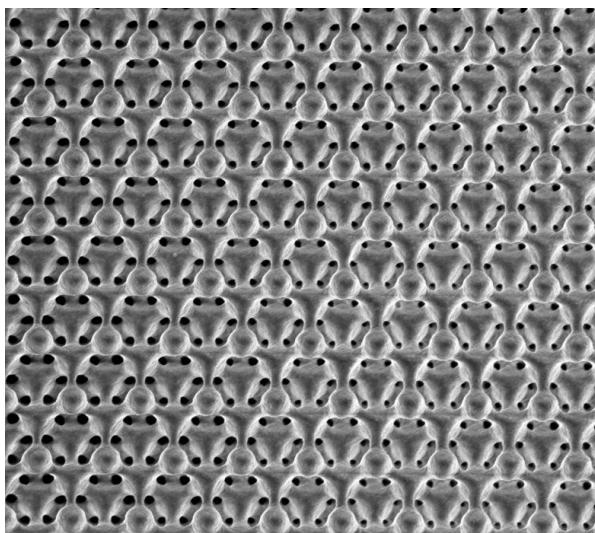
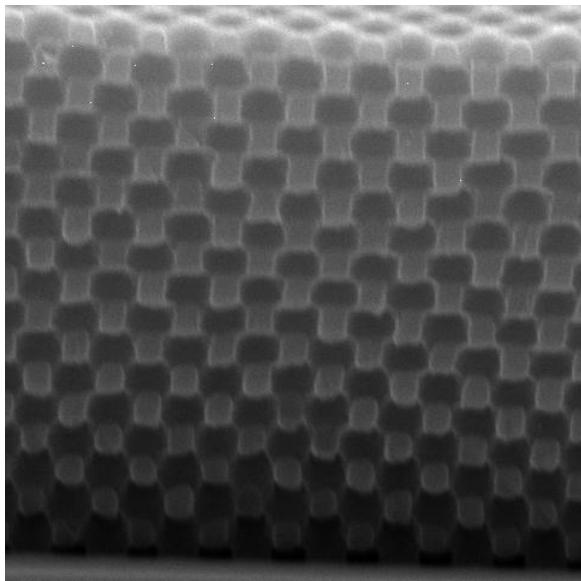
c.

3-D
Crystal



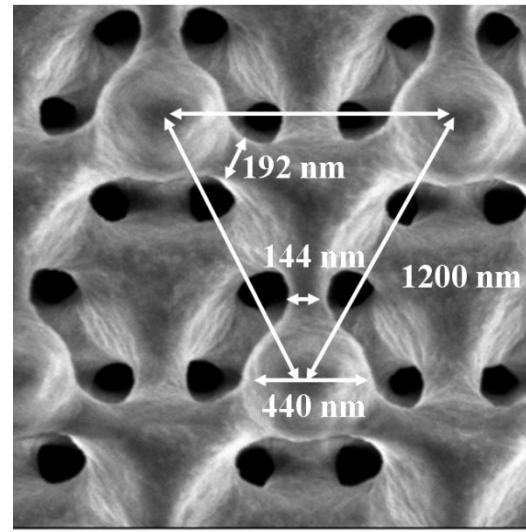
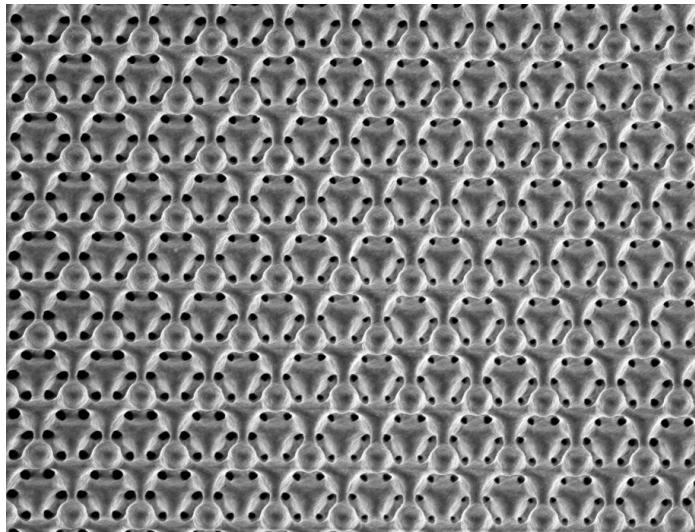
d.

3-D Resist Structure

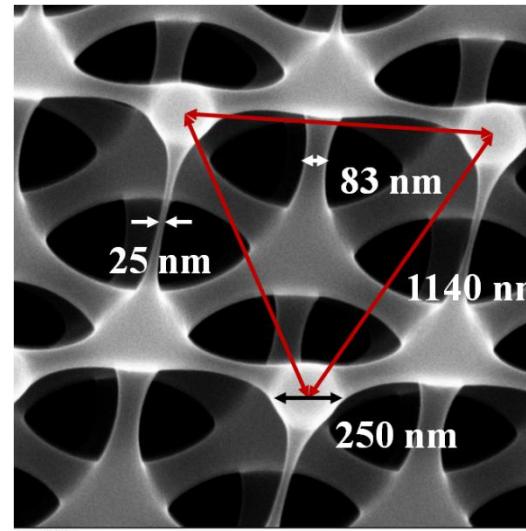
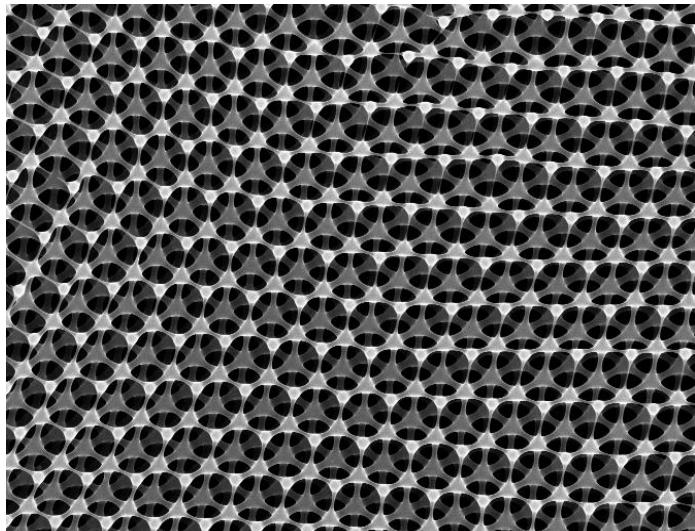


Conversion of 3-D Resist Structure to 3-D Carbon Structure

Resist



Carbon

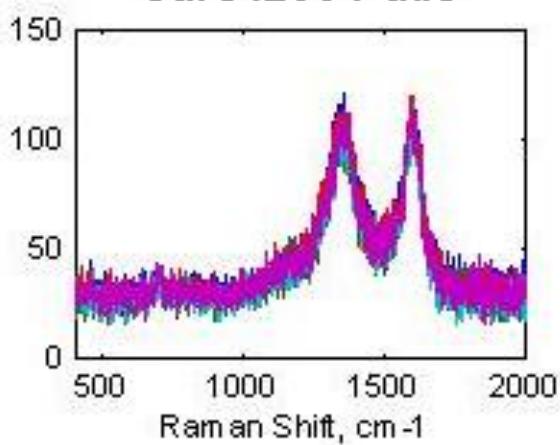




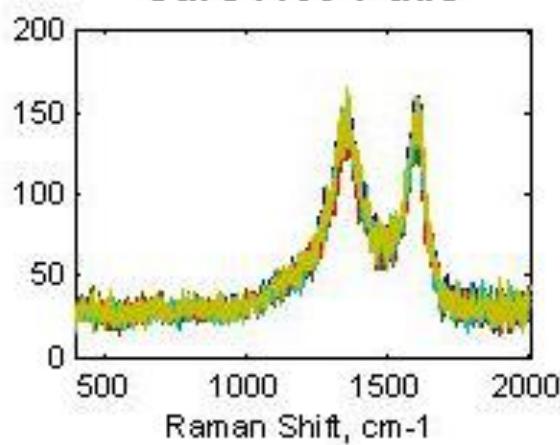
Properties of 3-D Carbon Scaffolds

Raman Spectroscopy of Pyrolyzed Resist

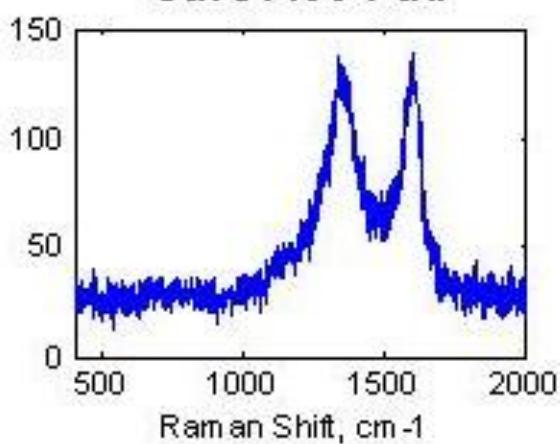
Cure 1200 Pads



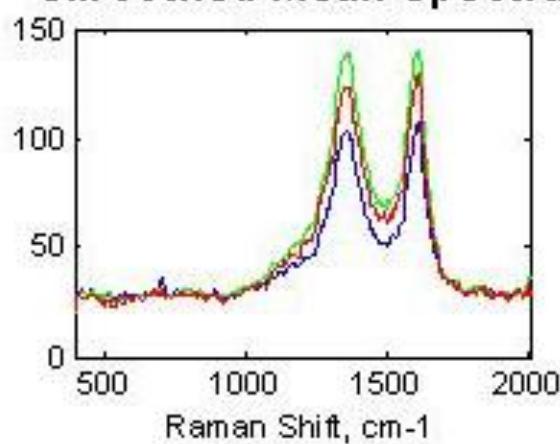
Cure 1150 Pads



Cure 1100 Pad



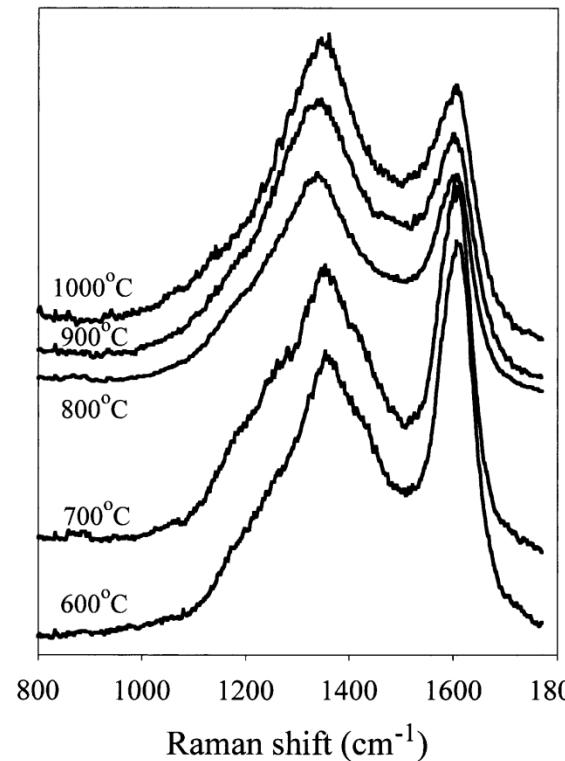
Smoothed Mean Spectra



Comparison To Literature Values

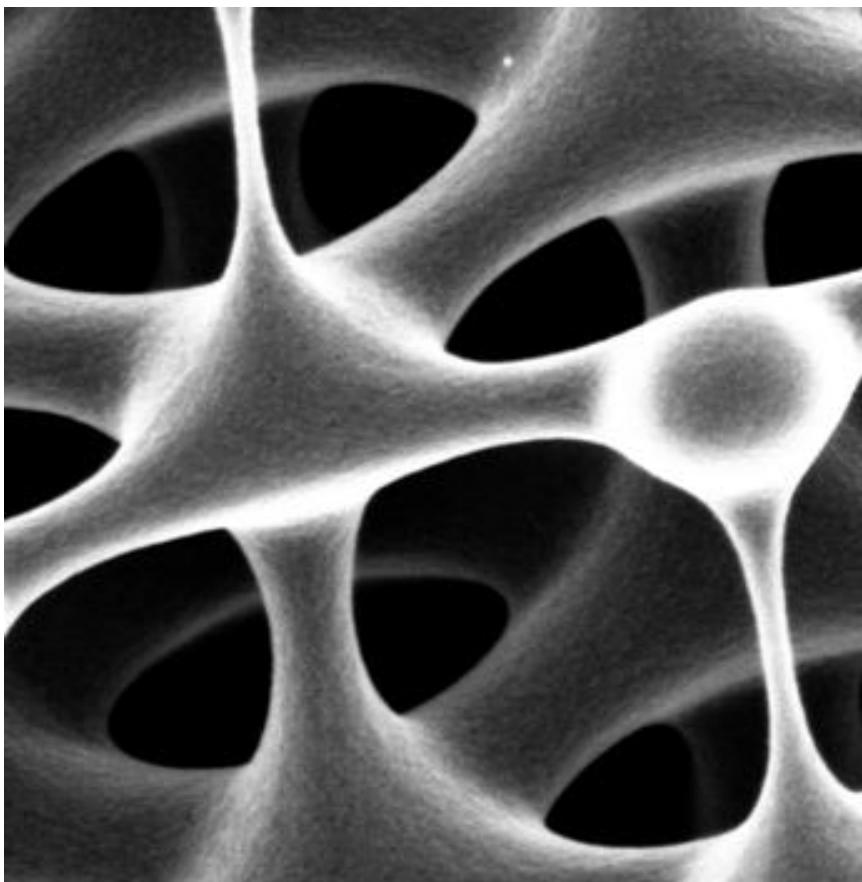
J. Non Cryst Solids 396 (2001) 36-43

1344 cm⁻¹ 1591 cm⁻¹ ← HOPG
1367 cm⁻¹ 1622 cm⁻¹ ← Disordered C

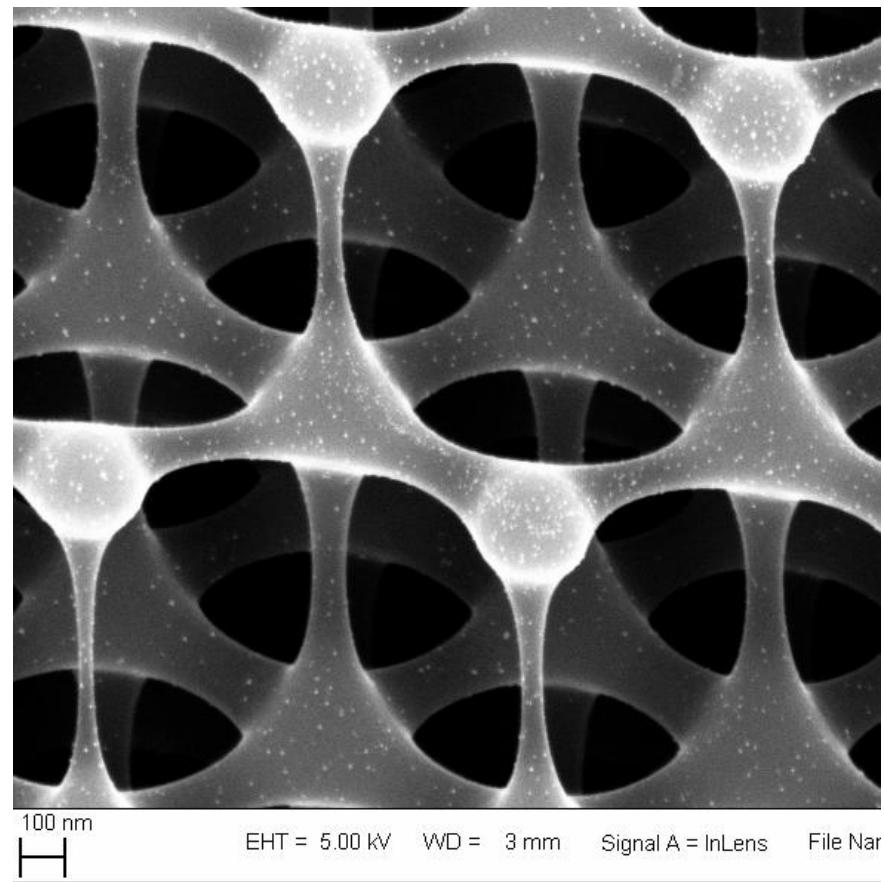


Nearly Atomically Smooth Surface

Smoothness of bare carbon –
no preferential nucleation sites



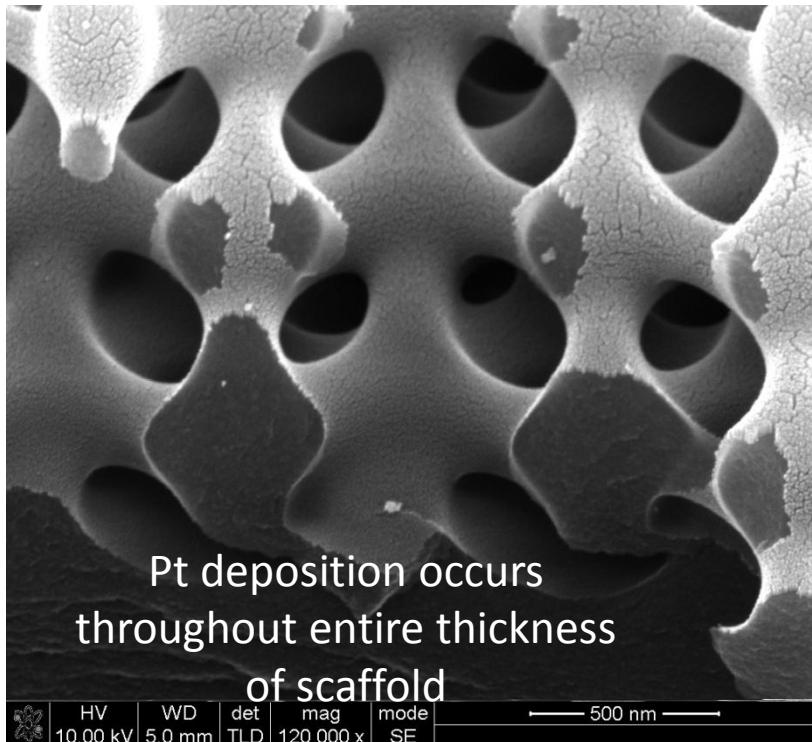
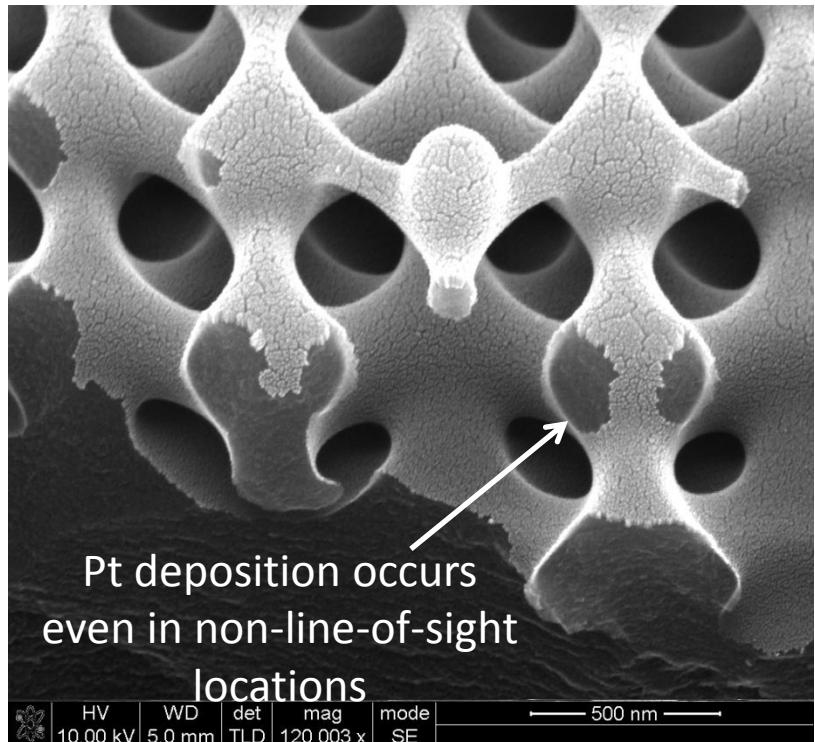
Ultra small, uniform NP formation



100 nm
H

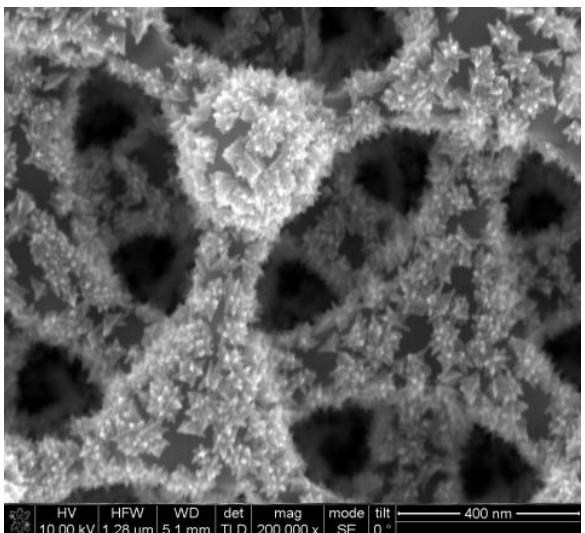
EHT = 5.00 kV WD = 3 mm Signal A = InLens File Nar

Conformal Coating During Sputtering

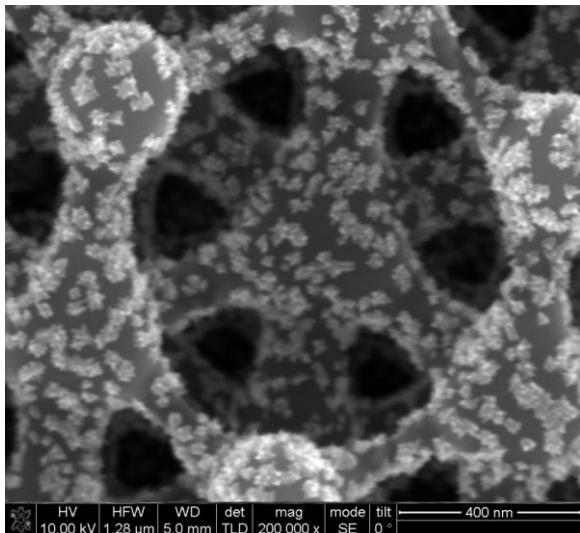


Pt sputtered @ 1A/s

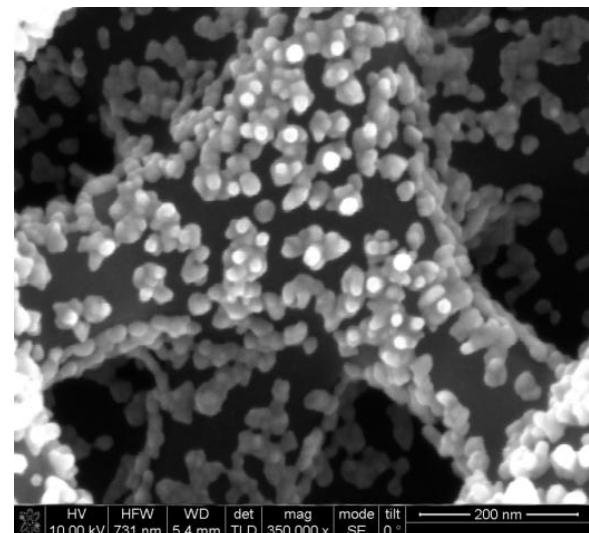
Electrodeposition Conditions Impact Nanoparticle Morphology



100 s Deposition



50 s Deposition



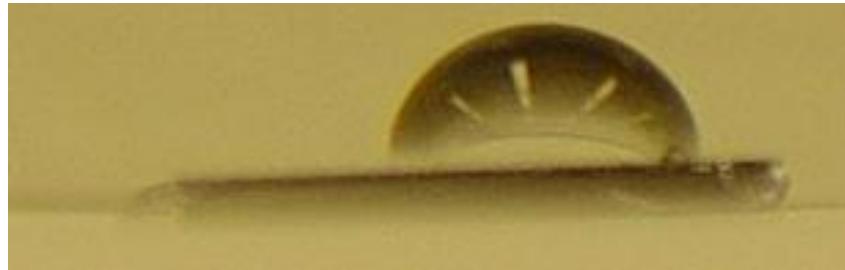
100 s Deposition

-0.65 V

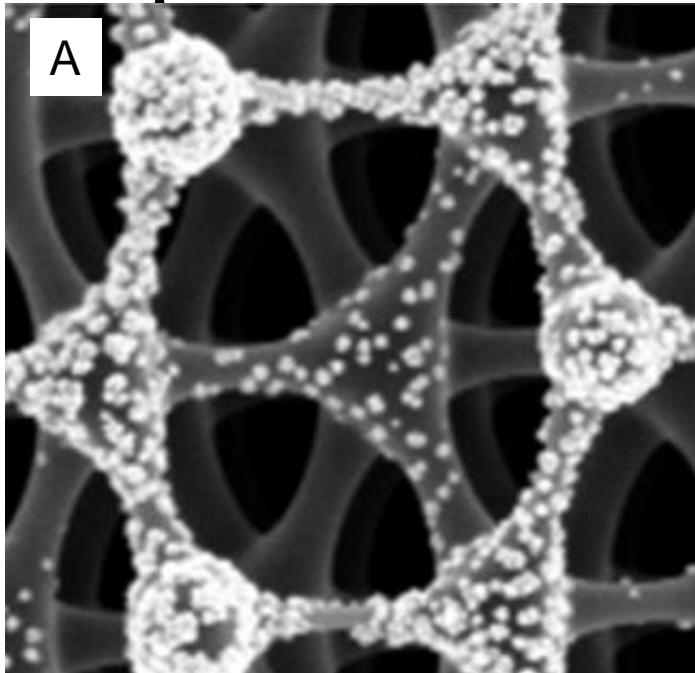
-0.45 V

Impact of Carbon Hydrophobicity

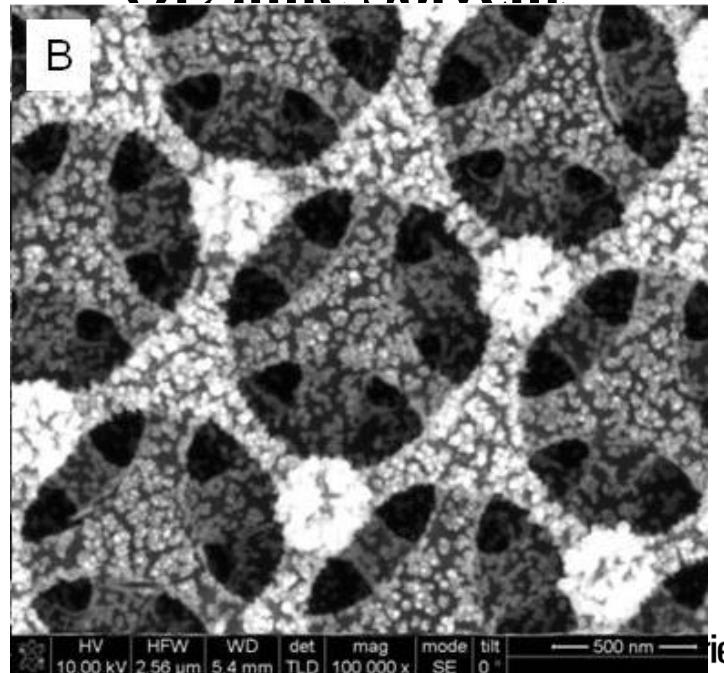
3D carbon
is hydrophobic



**Deposition from
Aqueous Solution**



**Deposition from
Organic Solvent**

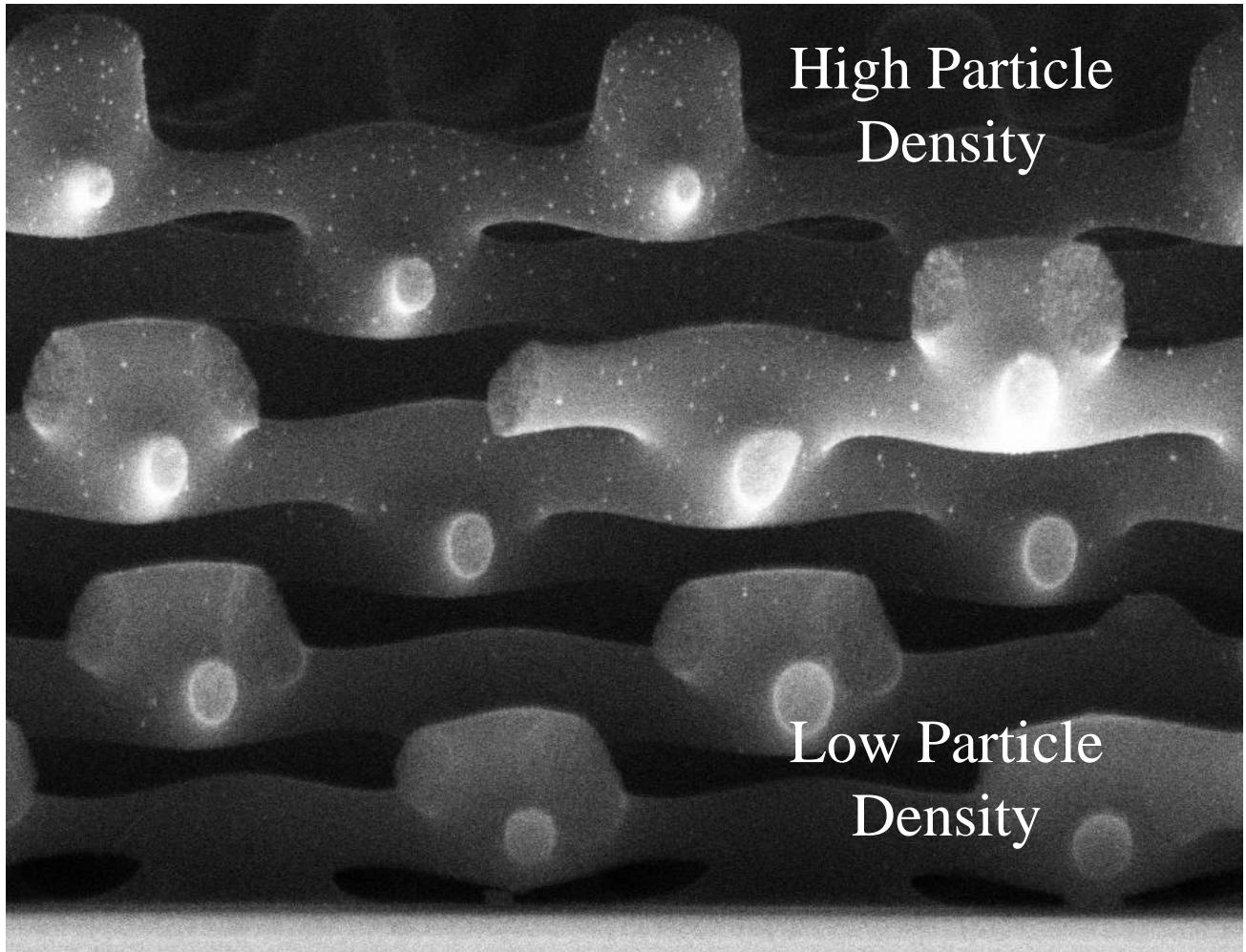


Vertical vs. Horizontal Shrinkage

Significant
vertical
shrinkage

Extremely small,
highly uniform
NPs

Inhomogeneous
wetting



200 nm



EHT = 5.00 kV

WD = 2 mm

Signal A = InLens

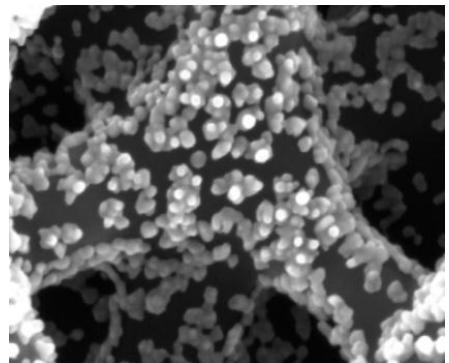
File Name = porous_C_Au_NP_xsect_016.tif



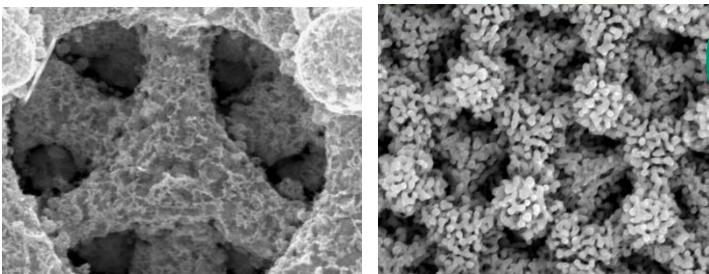
Lamellar

Interferometrically Patterned Carbon

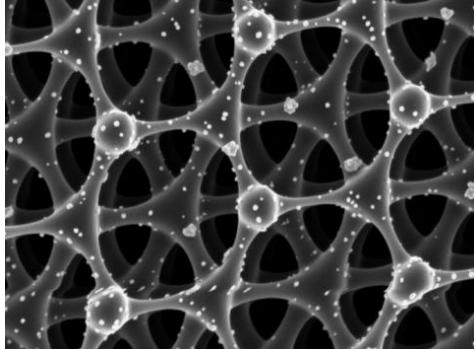
Ultra-Capacitor/Energy Storage



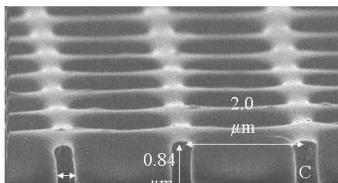
Hierarchical Porosity



Fuel Cell Electrode



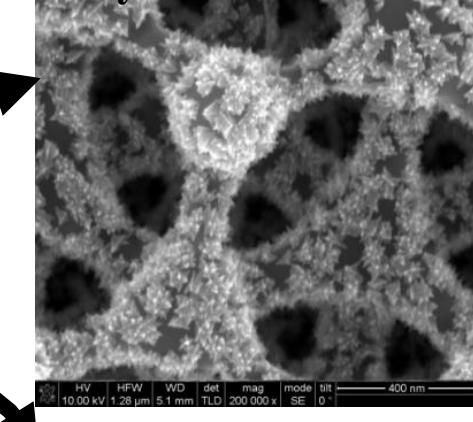
Convert 1D, 2D and 3D
sub-micron photoresist patterns
created with interferometric
lithography into
pyrolytic carbon



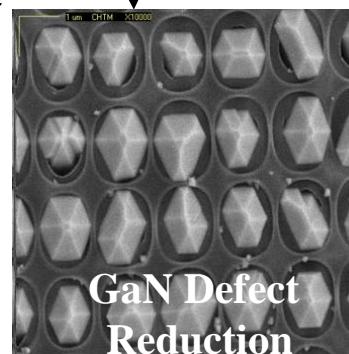
Carbon
Photonics

Structured
Thermal
Emitters

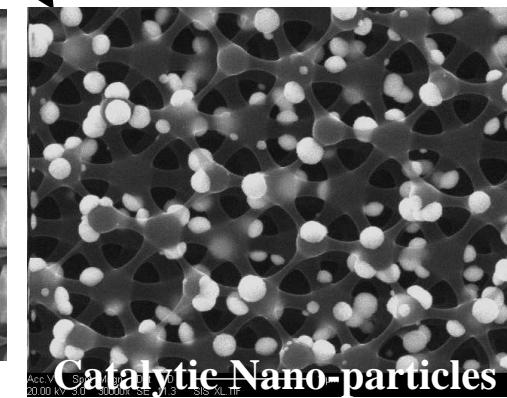
High Surface Area
Catalysis/Sensor Platform



HV: 10.00 kV | HFW: 1.28 μm | WD: 5.1 mm | det: TLD | mag: 200 000 x | mode: SE | tilt: 0° | 400 nm



GaN Defect
Reduction



Acc. V: 20.00 kV | Sd: 50.000 μm | SE: 1.0 μm | SIS: XL | IP: 20.00 kV | Sd: 50.000 μm | SE: 1.0 μm | SIS: XL | IP:

Biological Platform

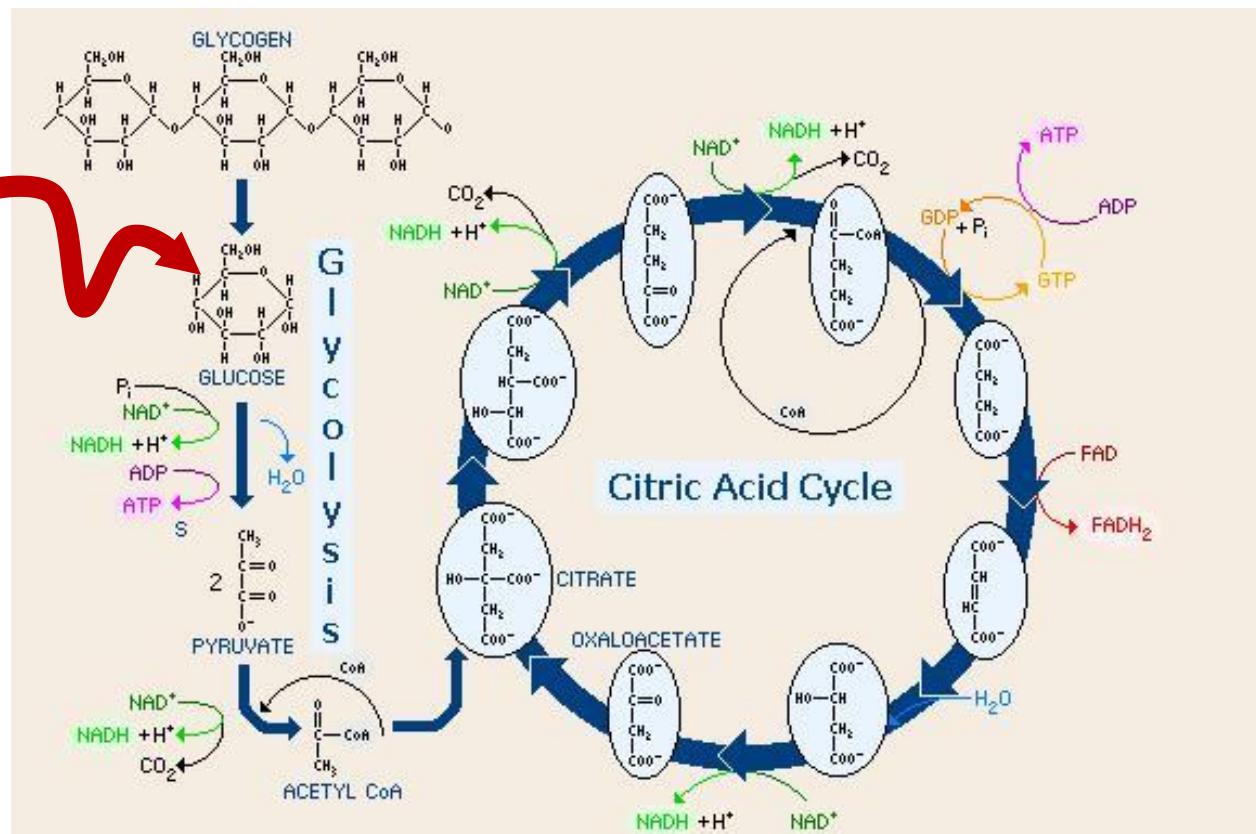
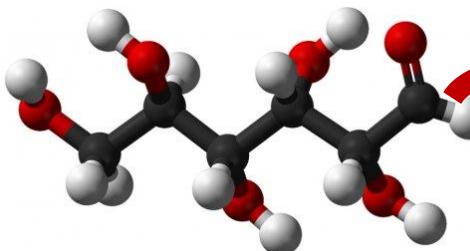


3-D Carbon Electrode Application: Non-Enzymatic Detection of Glucose

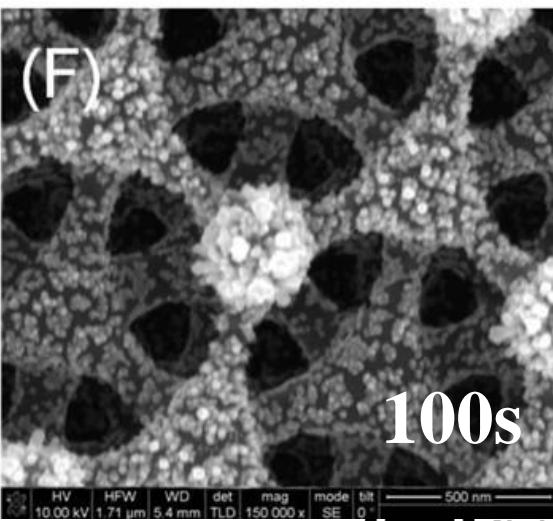
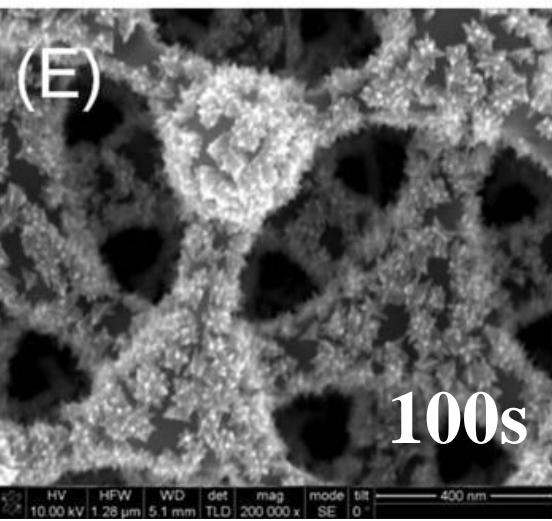
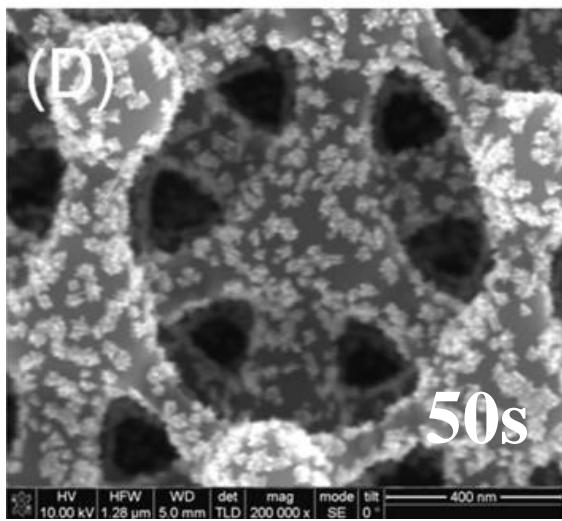
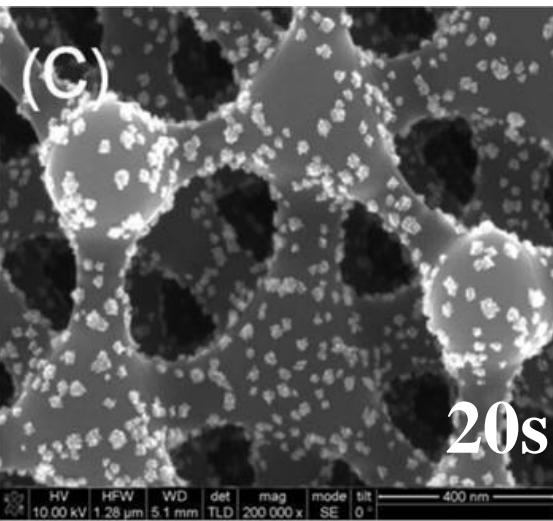
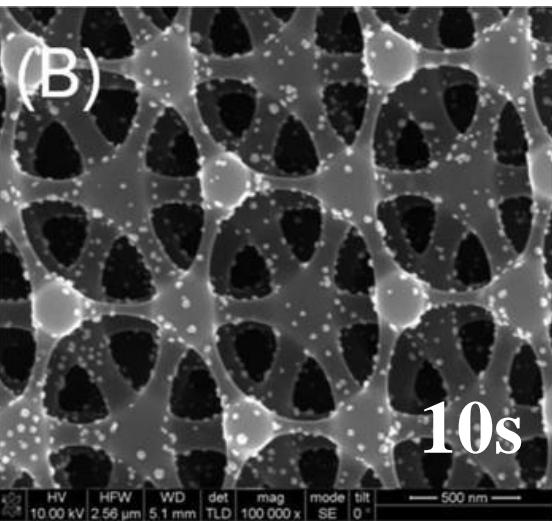
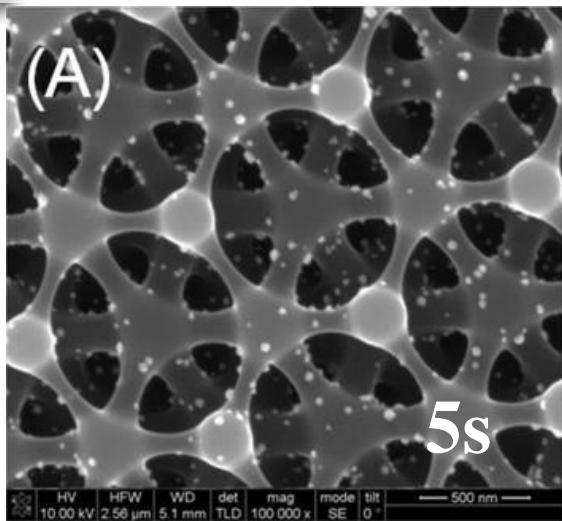
Biosensors and Bioelectronics, v. 26, pp 3641-3646 (2011)

Why is Glucose Oxidation Important?

Glucose Molecule

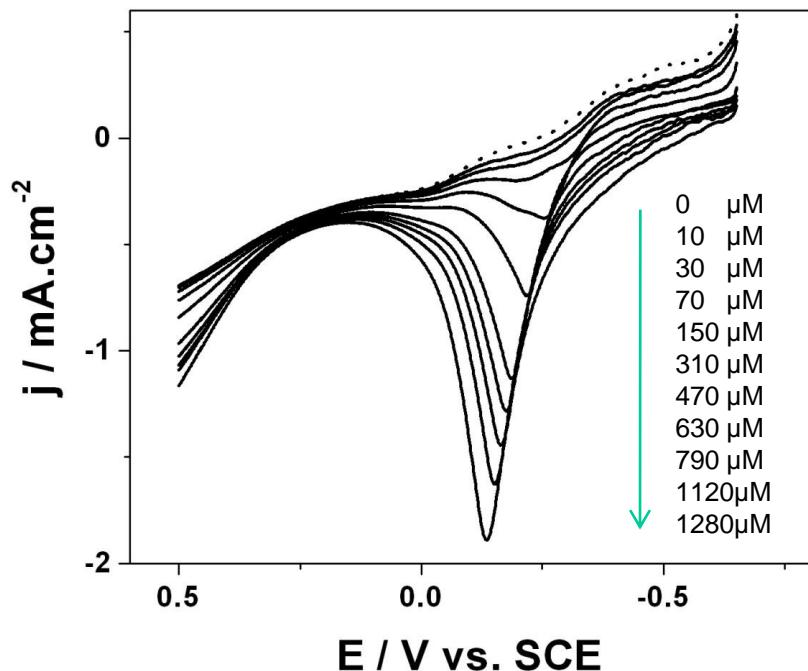


Electrodeposition of Pd Nanoparticles

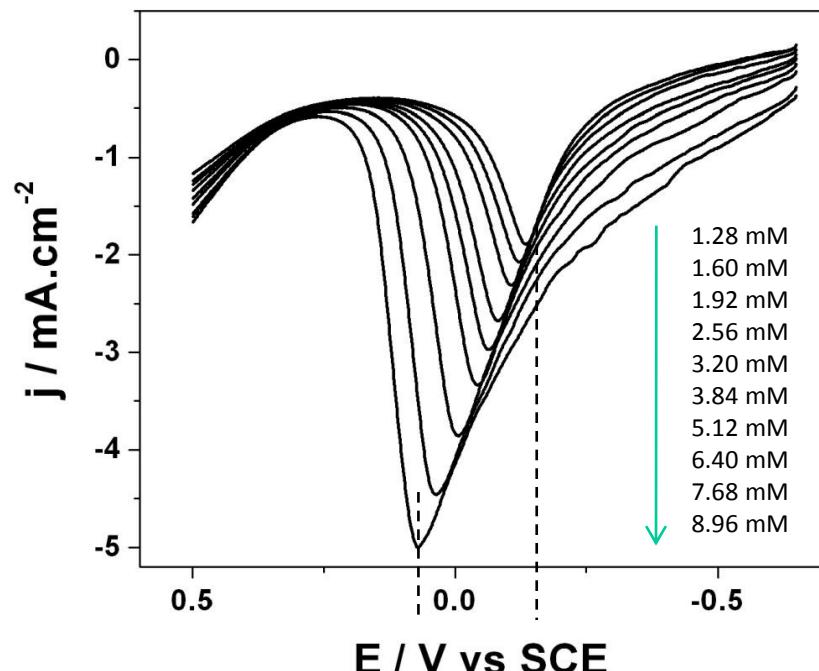


Electrode Response to Glucose Additions

μM aliquots



mM aliquots

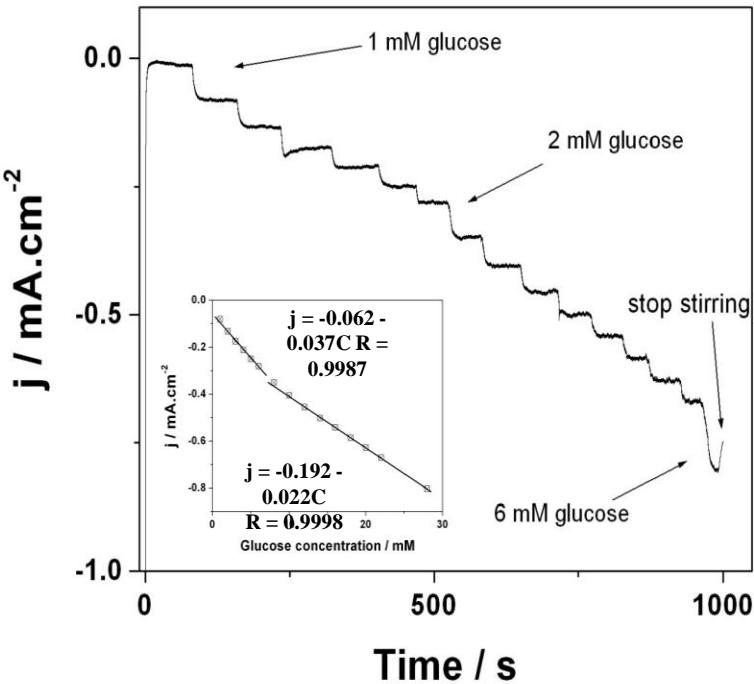
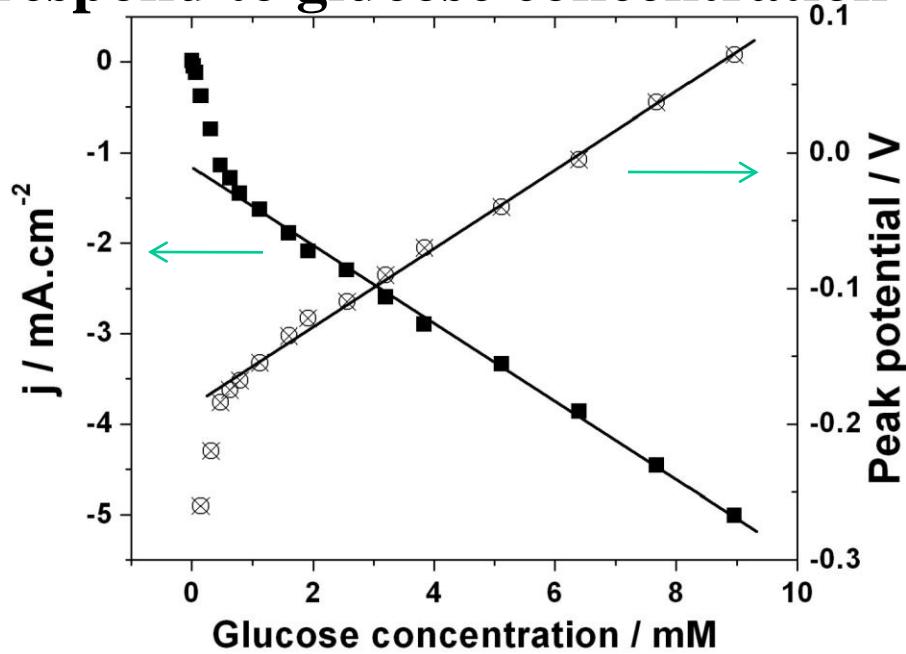


Linear scan voltammograms of Pd/Porous in 0.1 M NaOH + x M glucose. Pd deposition: 100s, Scan rate: 20 mV/s.

Potential was cycled hundreds of times without noticeable current decay – SEM images indicate no change in Pd particles.

Current and Potential Response to Glucose Concentration

Both current and peak potential respond to glucose concentration



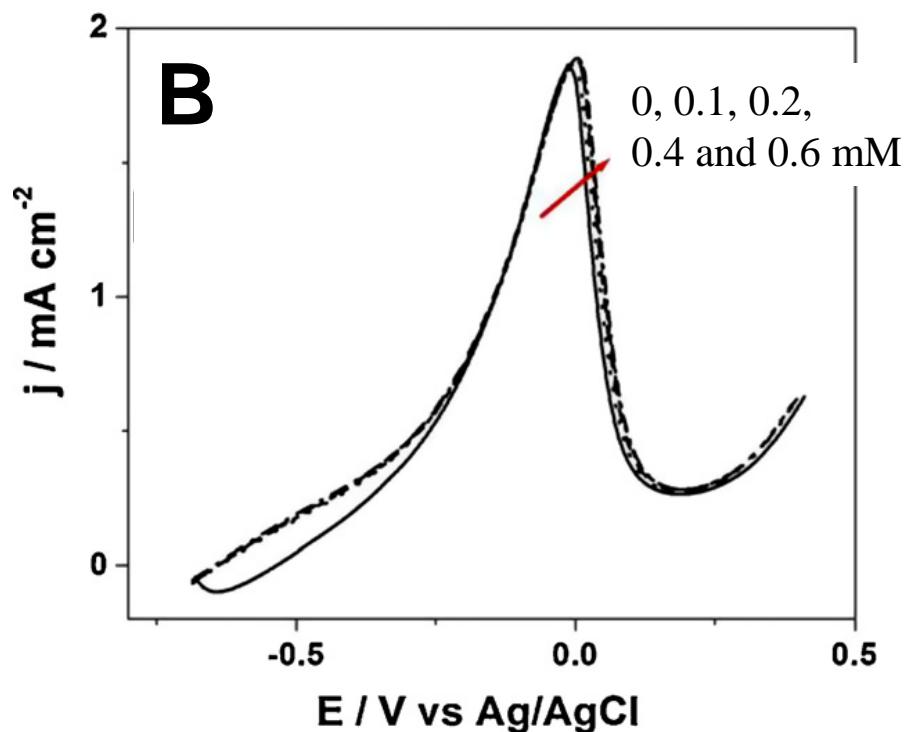
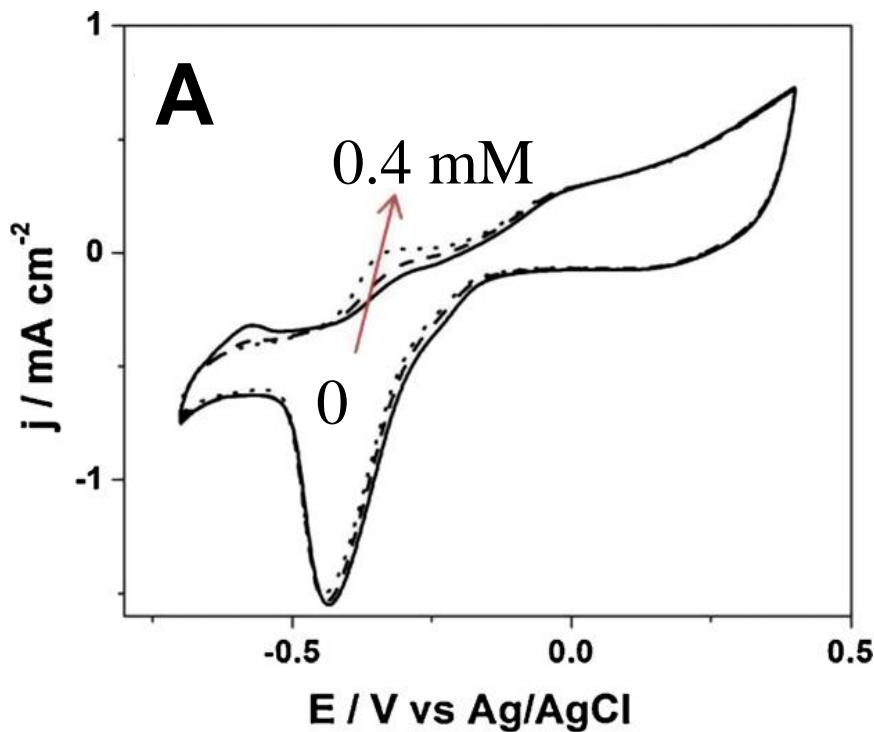
Plots of corresponding current and peak potential vs. glucose concentration. Pd deposition: 100s, Scan rate: 20 mV/s (A) and typical amperometric response of a Pd/Porous towards successive additions of glucose in 0.1 M NaOH with continuous stirring. The inset figure shows the current-concentration relationship (B)



Sandia
National
Laboratories

Electrode Response *vs* Ascorbic Acid

Typical ascorbic acid concentration in blood - $\sim 0.1\text{mM}$



Response of 3mM glucose in the presence of 0, 0.1, 0.2, 0.4 and 0.6 mM ascorbic acid

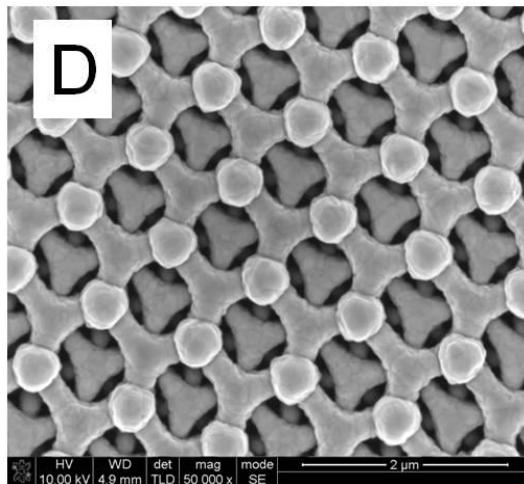
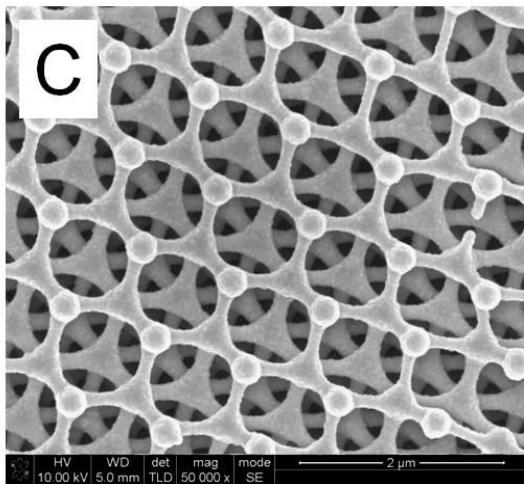
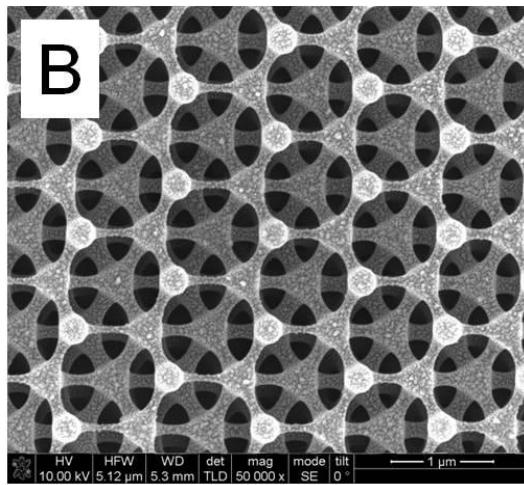
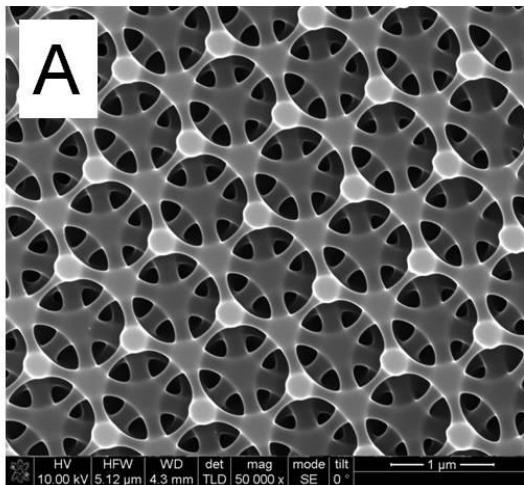


3-D Carbon Electrode Application: Surface Enhanced Raman Scattering (SERS) Sensor Platform

Chem. Commun., v. 47, pp. 9858-9860 (2011).

PVD Ag Scaffold Modification

Sputtered Ag (1 Å/s)



Sputtering Time

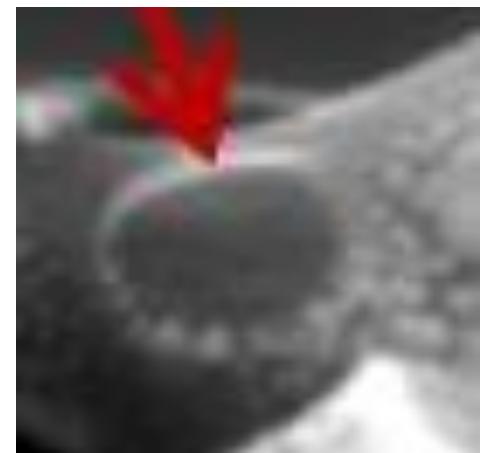
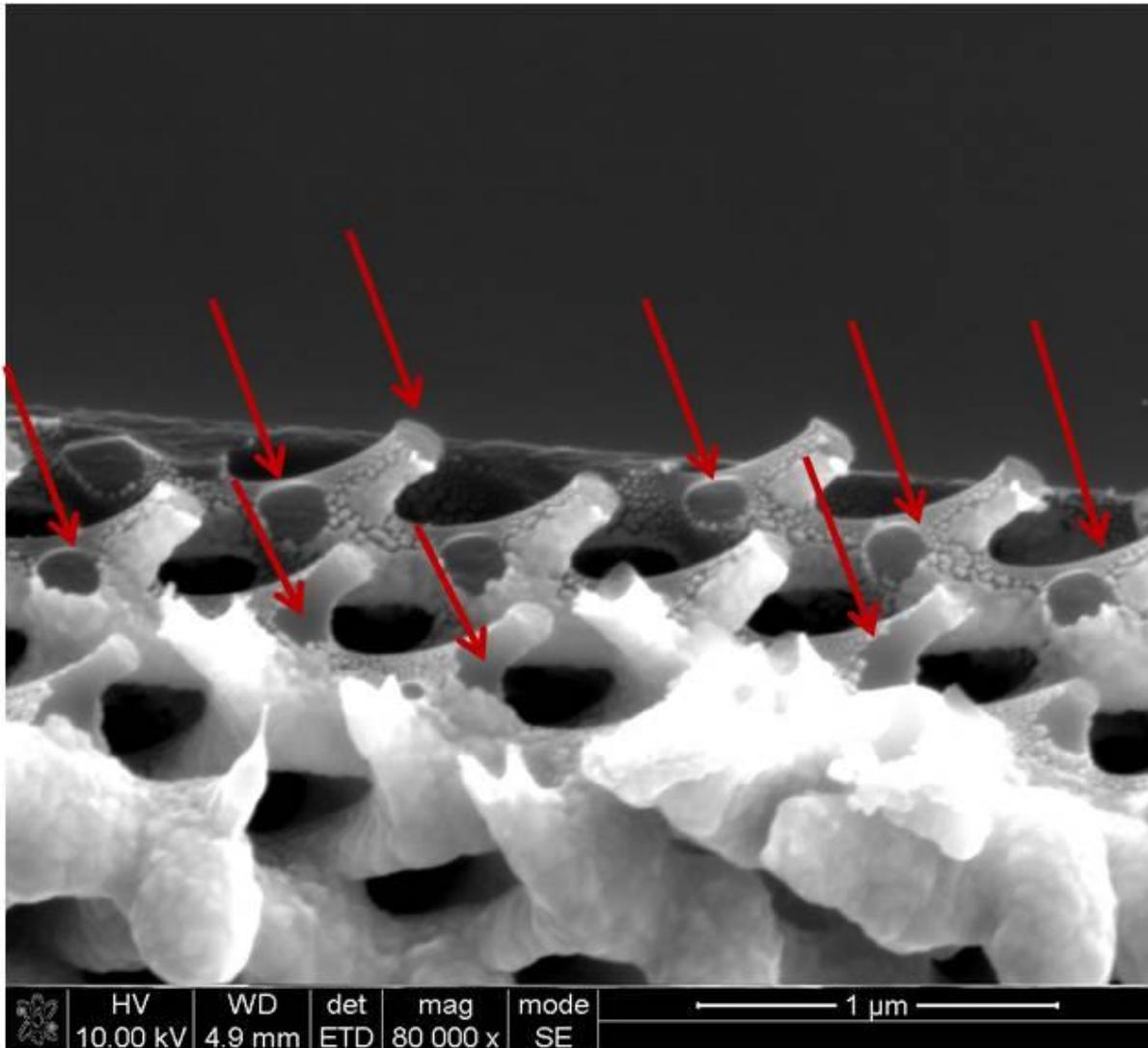
A – 0 (bare carbon)

B – 150 s

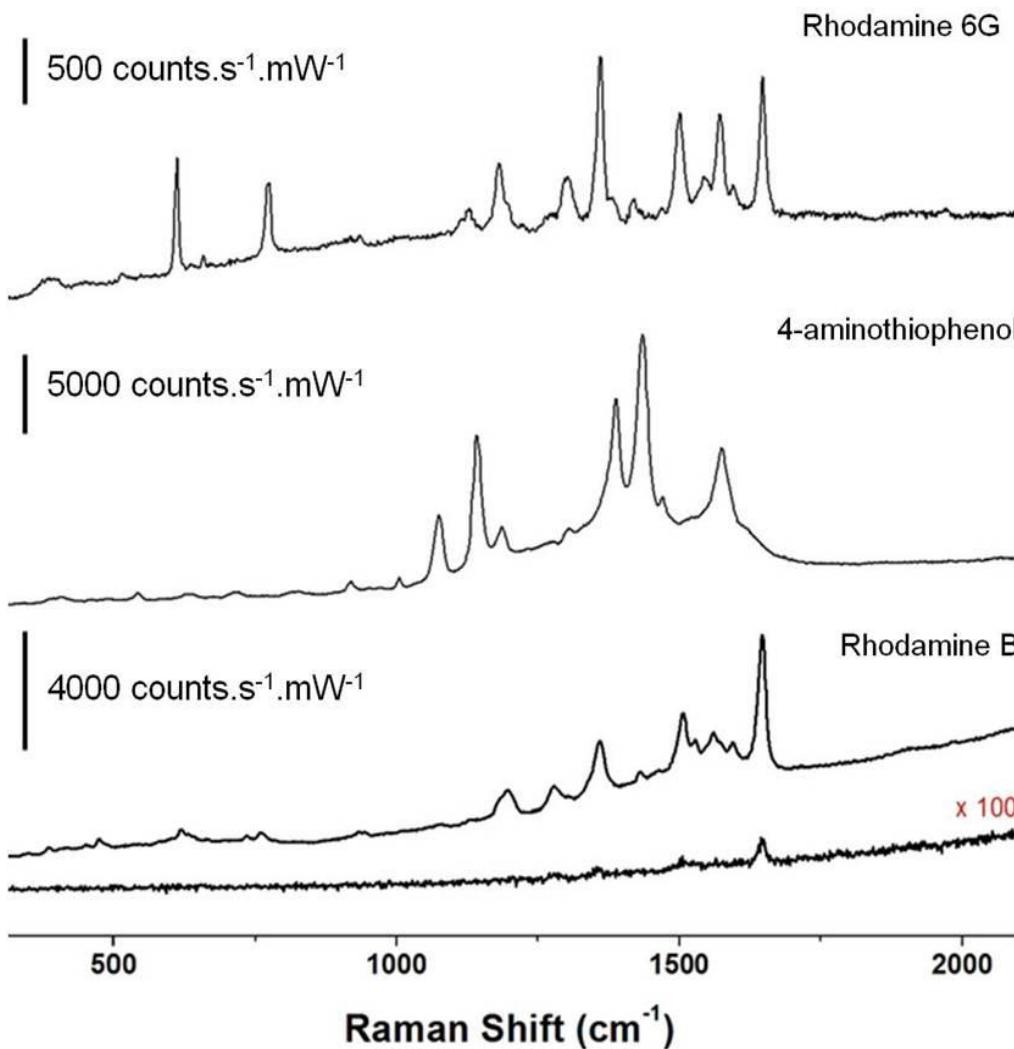
C – 1100 s

D – 3300 s

Sputtering coats bottom side too!



SERs Signals for 3 Organic Molecules

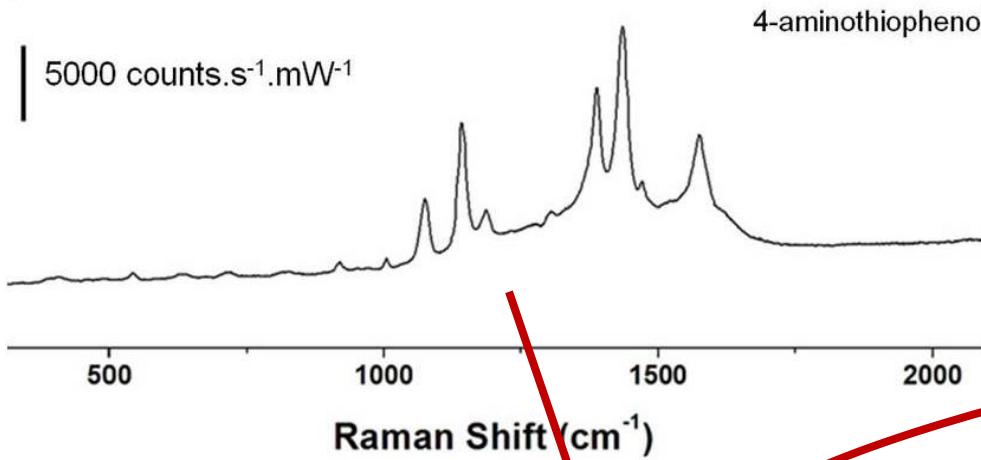


Increase in signal not due to surface area.

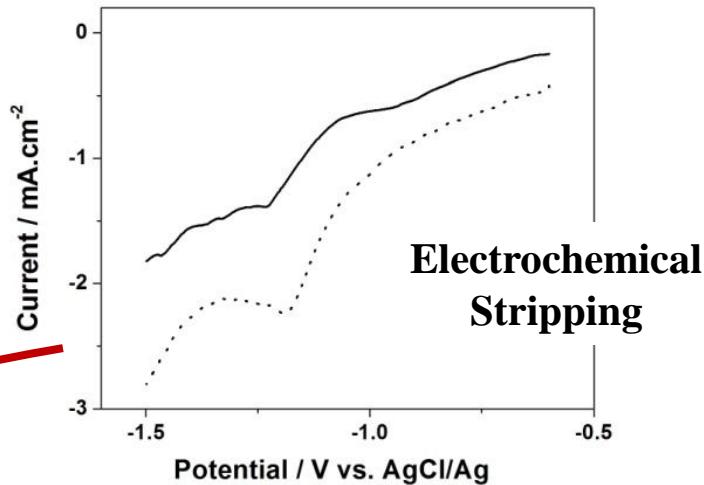
Only a 4x increase in surface area between planar carbon and 3D carbon with identical sputtering times.

planar carbon with sputtered Ag islands **$\times 100$**

Enhancement Factor: 4-aminothiophenol



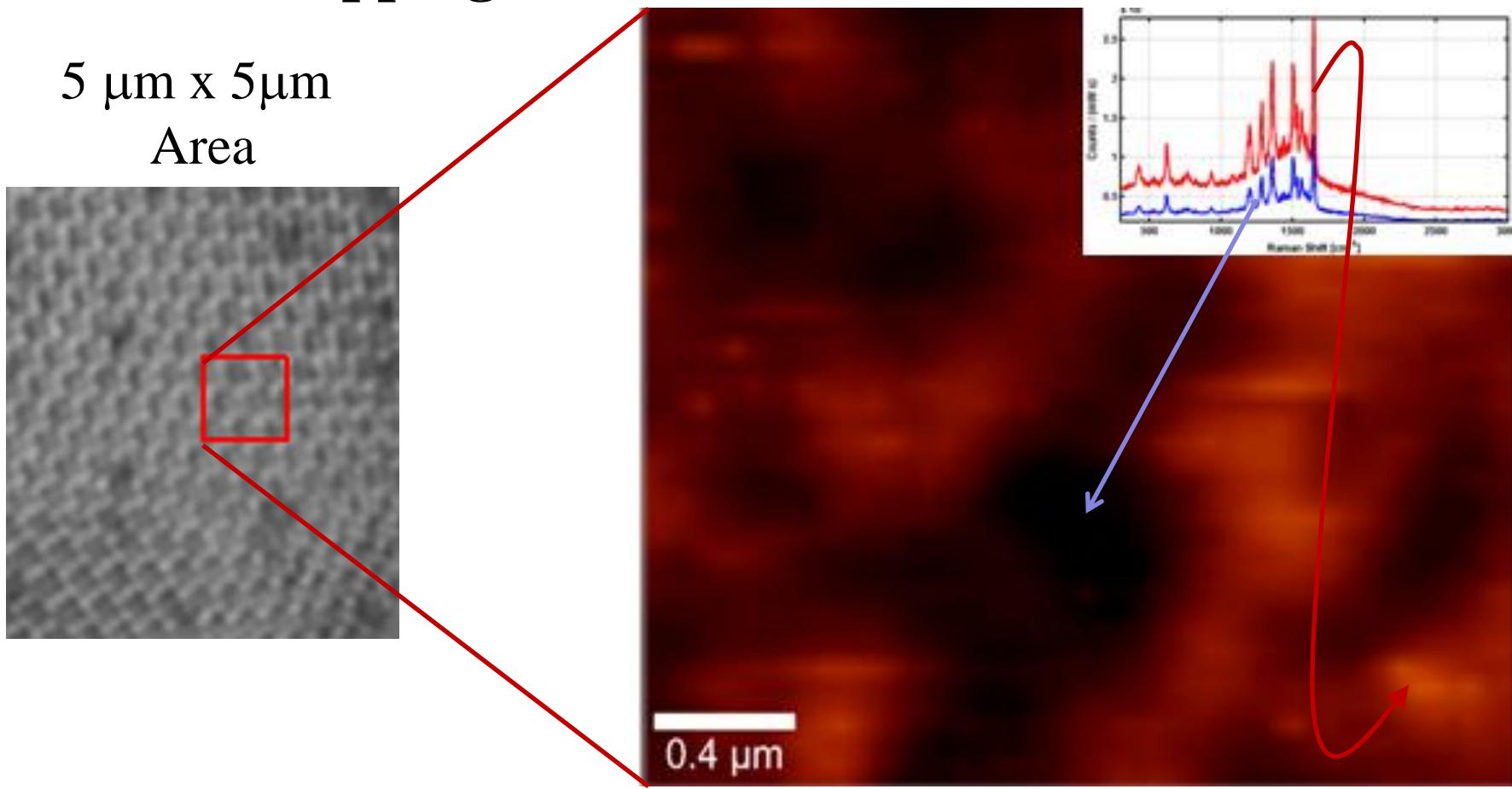
Measure # of molecules



Compared to response of neat control solution

No Spatial Hotspots

Spatially resolved Raman Mapping





Conclusions

- Lithographically structured pyrolyzed carbon provides a path toward leveraging inherent physical properties of elemental carbon in technologically relevant applications.
- Lithographically patterned carbon structures can be modified either electrochemically or through PVD to create a variety of sensor platforms.
- Demonstrated 10 nm detection limit for glucose with fast response times (~5s 95% response).
- Demonstrated SERS platform with spatially homogeneous enhancement factor of $\sim 5 \times 10^9$.



Acknowledgements

- Ronen Polsky, Xiaoyin Xiao, Cody Washburn, Thomas Beechem and Dave Wheeler (SNL)
- Alex K. Raub and Steve Brueck (UNM)

Questions?

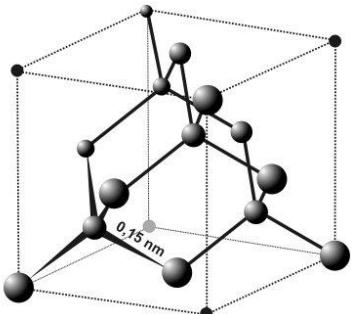
dbburck@sandia.gov



Backup Slides

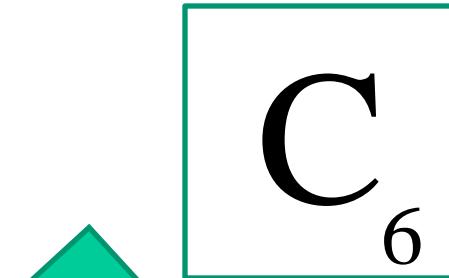
Faces of Carbon

sp^3 bonds
Diamond

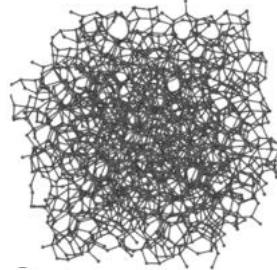


Hardest material
Good abrasive
Electrical insulator
Good thermal conductor
Optically transparent

Images from Wikipedia



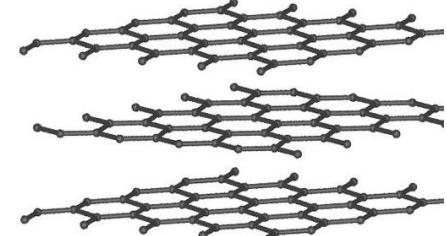
Amorphous
Carbon



High Modulus
Tunable DC Conductor
Optically Opaque

- Highest elemental melting point (sublimes at ~3900K)
- Forms ~ 10 million different compounds
- Resistant to acids, bases and all but the strongest oxidizers
- Biologically compatible

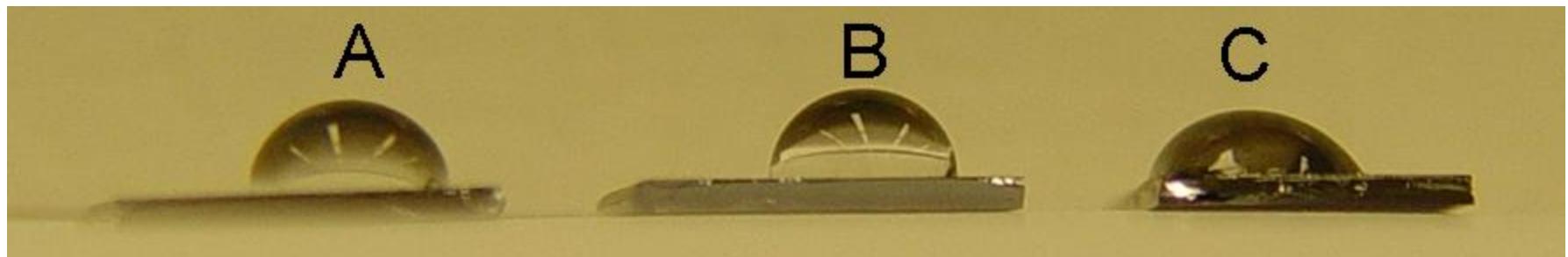
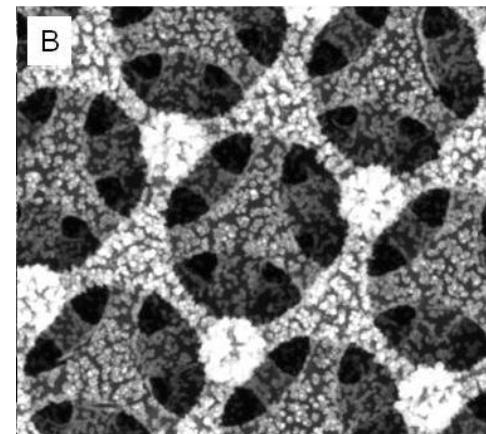
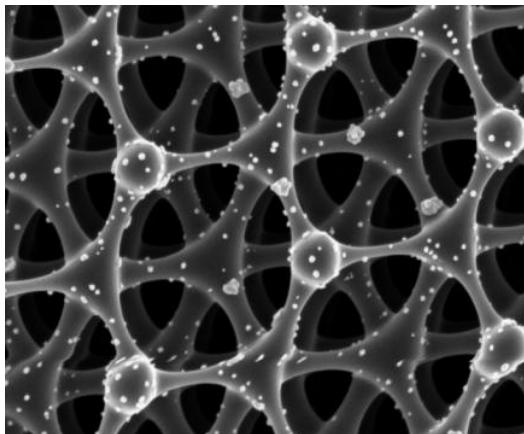
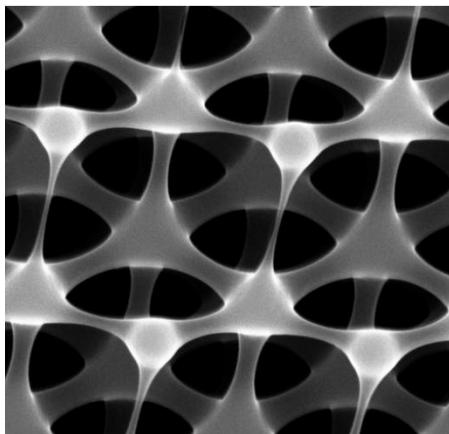
sp^2 bonds
Graphite



One of the softest materials
Good lubricant
Electrical Conductor
Can act as thermal insulation
Optically opaque

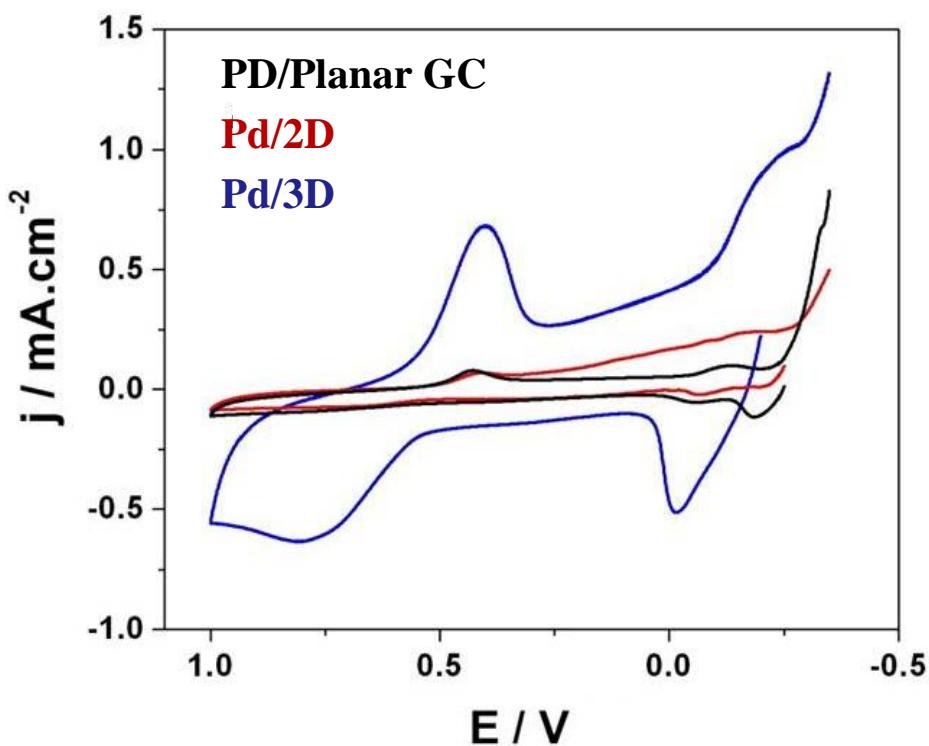


Lithographically Patterned Carbon



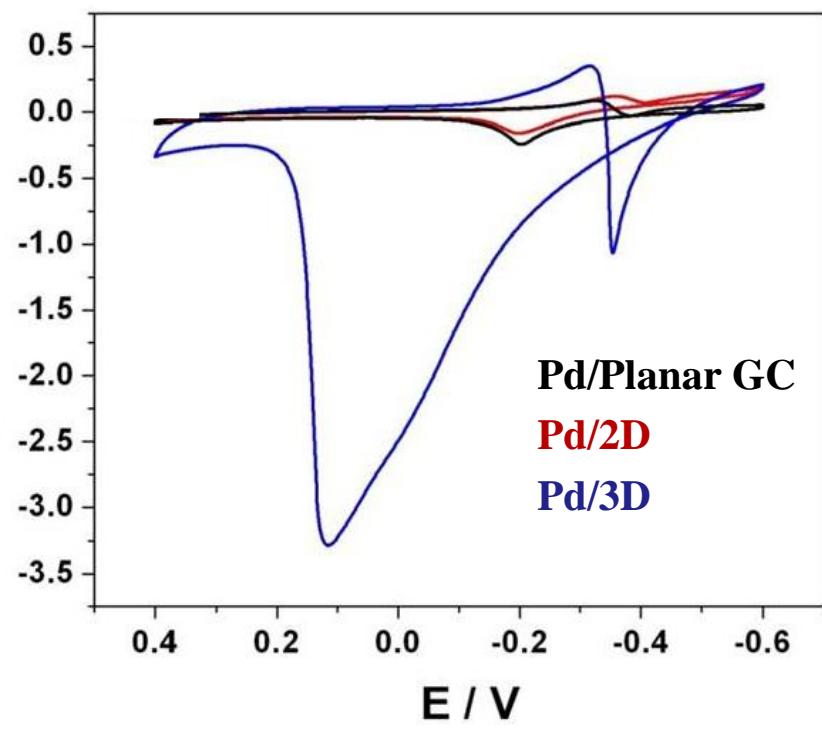
Electrode Characterization – Pd Catalytic MeOH Oxidation

Cycling in HClO_4



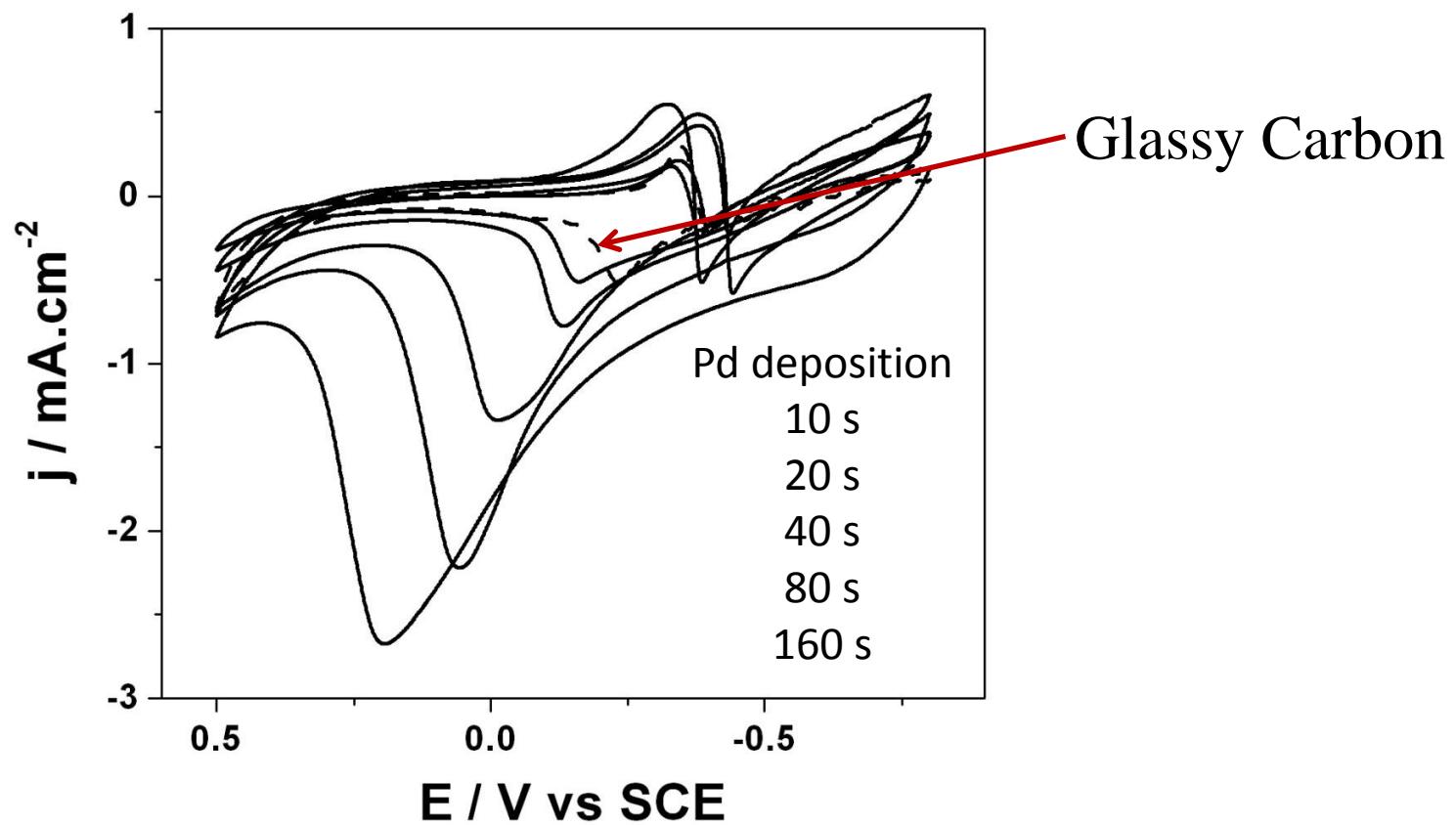
Accessible Pd surface
area $\sim 20x$ higher

Methanol Oxidation



$\sim 200x$ increase in Methanol
oxidation

Electrode Response *vs* Pd Particle Size



Cyclic voltammograms of Pd/Porous at variable Pd loading in 0.1 M NaOH + 5 mM glucose. The dashed line is from Pd/GC for comparison. Scan rate: 20 mV/s.