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Quarterly Report - 1QFY14

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Report

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Fissile Material Disposition Program

MOX Irradiation, Feedstock, and Transportation

Oxide Production Program Quarterly Report – 1QFY14

Oxide Production Integrated Program Team

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Steven McKee, Technical Project Manager

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May Benavidez, David Hampton Project Controls

Reviewed for Classification

Evelyn Kelley (Reviewed By)	154156 (Z#)	1/10/14 (Review Date)	Unclassified (Classification)
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EXECUTIVE SUMMARY

Fissile Material Disposition Program 1st Quarter 2014 (October – December)

A summary of the accomplishments, milestones, financial summary, project performance and issues facing the Oxide Production Program is presented in this Executive Summary.

Resumption Status

PF-4 remains on a Laboratory Director-mandated operational pause (ref. DIR-13-161; McMillan to LANL All).

As of the end of December, for all programmatic operations within the facility, 124 procedures are out for review, 58 of those solely await the criticality safety review. A total of 75 procedures are complete, 26% of the total. There are approximately 300 Criticality Safety Limit Assessment (CSLA) documents in revision/review with 15 resumed to perform programmatic operations. A working resumption schedule is being developed and validated in the War Room. Documents required for resumption which make up the resumption book include the applicable operating procedure (verified by walk-down), the CSLA, the Criticality Safety Evaluation document and the resumption traveler.

The oxide production procedures remain in PS8 (the resumption category showing all other reviews have been completed, comments resolved, and documents have been updated), pending criticality review. Members of the team continue to build the necessary resumption books for the process in order to get the operations and the documentation before the director for approval.

Work Accomplishments

December 2013

Thermogravimetric analysis (TGA) for Blend Lot #s 53 & 54 was completed. All TGA is now current.

The final Oxide Production Program FY14 Program Management Plan was submitted to NA-00-LA for review and signature.

PNNL completed the initial review of the Lathe Criticality Safety Analysis (CSE) and transmitted the results of the review to LANL. The team also completed and transmitted an analysis of the amount of water that could be safely allowed in the DMO furnace for the DMO-3 glovebox. A document is in preparation and will be transmitted to LANL before the end of January. The recommended criticality limits and controls for the DMO-2 furnace were developed and documented and the initial review of the packaging/canning CSE will begin the week of January 20.

A second visit from B6 Sigma Inc. personnel was completed in December. The B6 Sigma representative updated the lathe controller drawing package based on LANL comments generated during the 90% review. The lathe controller drawing package was verified during the second visit and issued as 100% final. The B6 Sigma representative also met with the Indramat subcontractor representative onsite to initiate the work of establishing the communication between the Indramat drives, spindles and the controller.

An engineering contract was awarded to Merrick and Company to develop the Engineering Design File Report on the MD-2 Shipping/Receiving – Preliminary Design project. The project completed all preliminary documents, held a kick-off meeting and walk-down with staff from Merrick.

All documentation is complete to install the new can opener for the packaging line. The installation is scheduled to begin January 8, 2014. Preliminary engineering documents were completed and approved for the inner and outer can welders.

The 60% design review was completed for the ARIES Pit Cutter project.

Construction on the NDA Cage has been suspended due to material locked on the NDA table which cannot be moved without an approved IWD.

Requirements and engineering documents were completed for the muffle furnace hygrometer.

November 2013

The LANL Program Director traveled to Washington DC to present the FY13 Oxide Production Program's Year-End Financial Summary to the NA-26 Program sponsor. Laboratory representatives across the country participated. Members of the LANL team and NA-00-LA attended via VTC.

Approximately 90% of the FY14 work packages have been finalized. Each work package includes scope, milestones, resources, schedule basis of estimate and assumptions.

Thermogravimetric analysis (TGA) for Blend Lot #s 51 & 52 was completed.

The subcontractor from B6 Sigma Inc. was on site for 2 weeks in November working on the upgrade to the robotic lathe controller. During those 2 weeks work included connecting and testing the wiring from the control panel to some of the smaller Servo motors.

The team from PNNL completed the initial deliverables for work in support of the review of Oxide Production Program Criticality Safety Evaluation Documents (CSED). The initial reviews of the DMO-2 and DMO-3 CSEDs have been completed and transmitted to LANL.

The Program received the final report from the J-E-T-S 10 day audit of the ARIES Oxide Production QA Program. Results show that of the 18 criteria associated with the basic requirements of NQA-1, the Program improved in eleven areas, remained the same in five and showed decline in two.

Work continues to progress on the design of the control system for the Muffle Furnace. MET-1 and NCO-4 are working to develop a single integrated ARIES procedure. AET-5 kicked off the conceptual design process for the fabrication of the insulation barrier.

Two packaging team members made another trip to AMET in Rexburg, ID to fulfill the requirements of the subcontract by doing the product inspection and subcontractor training prior to product delivery at LANL. The inner can welder is expected to arrive at LANL before the end of the calendar year. The outer can welder was delivered on November 18th.

NPI-8, the ADPSM Equipment Installation Group began the necessary documentation to move forward on the installation of the can opener. The design change form was completed as was the Integrated Work document (IWD). The construction kick-off meeting occurred on November 4th.

An IWD was drafted in preparation for the construction of the NDA cage. Operations and security requirements were identified. The cage design was completed by the LANL design engineering group and it was approved for construction. The team held the construction kick-off meeting.

The ARIES Pit Cutter team completed the Requirements & Criteria Document and the Technical Safety Requirements document to 95%, approvals are pending but expected before months end. The team also identified and secured a location for the glovebox to contain the cutter.

Work began to develop the nonconformance reporting (NCR) paperwork for Blend Lot 38M. The team got approximately half way through the necessary paperwork prior to issuing the NCR.

The MD-2 Shipping/Receiving - Preliminary Design Statement of Need was completed, submitted and approved by the Integrated Program Management (IPM), Program Management Working Board.

October 2013

On October 25, 2013 the Oxide Production Program finalized the baseline schedule for FY14 work. Work packages are in the final stages of completion and include scope, milestones, resources, schedule basis of estimate and assumptions.

The FY14 Program Management Plan is currently out for review by the signatories. Comments and suggestions from reviewers have been incorporated.

On October 28, 2013 a contract was awarded to B6 Sigma Inc. to assist in the completion of the robotic lathe equipment upgrade.

DMO-2 & DMO-3 will be the starting point of an independent CSED review with support from PNNL personnel. A small team from PNNL was onsite to provide added criticality resource to the Program and work on criticality documentation necessary for the resumption package approvals prior to resuming operations in PF-4.

A TGA replacement chiller was introduced into a glovebox without incident. This accomplishment gets the Program closer to the TGA analysis and certification of Blend Lot #s 51-52. Blend Lot #s 51-52 are on track for preparing samples and shipping to SRS on January 30, 2014.

J-E-T-S completed a 10 day audit of the ARIES Oxide Production QA Program. The auditors noted that the QA program shows improvement in many areas since the last audit in 2011. Their final report is expected to be issued by the end of November.

The muffle furnace tantalum catch pan has been designed and the team is preparing to procure the tantalum. Work is progressing on the design of the control system. The existing operating procedure has been updated.

Members of the packaging team traveled to AMET in Rexburg, ID to fulfill the requirements of the subcontract by doing the product inspection and subcontractor training prior to product delivery at LANL. The Outer Can Welder is expected to arrive at LANL within the next week or two.

Cold testing was completed on the 8th of the month on the packaging line's new Can Opener. Preparations for installation are moving forward, the IWD is in process and the post modification test has been drafted.

Procurement has been started for constructing the NDA cage. All materials should be onsite by early December. Construction is scheduled to begin in January and wrap-up in March.

Design work is underway for the ARIES Pit Cutter (simple pit disassembly). The team is working on the requirements documentation and Technical Safety Requirements.

An Engineering Service Request was prepared and submitted for the MD-2 Shipping/Receiving - Preliminary Design. The team completed the Statement of Need and developed a risk ranking document.

EXECUTIVE SUMMARY

DATA DATE: December 15, 2013

LANL PROJECT TITLE: FY14 Oxide Production AUTH. LANL PROJECT ID:		AUTHORIZATION NUMBER: DOE DIRECTIVE NUMBER:	PROJECT TYPE: Expense PROJECT STAGE: FY Execution																	
PROJECT DESCRIPTION	Los Alamos National Laboratory has the mission to produce 150 kg of Pu as Certified Oxide for use by MOX services as part of the 2MT campaign. This is currently achieved using direct metal oxide (DMO) furnaces. For FY14 additional production goals include; completing the upgrade to the robotic lathe disassembly system, completing a design and cold test for a new simple pit disassembly unit to reduce dependency on the robotic lathe, resolving DMO-3 criticality issues and completing the installation of the packaging line inner can welder.																			
PERFORMANCE	Current Period (\$1,000) BCWS BCWP ACWP S.V. C.V.	Cum. To Date (\$1,000) 9,091 7,184 6,544 -1,907 640	<div style="display: flex; align-items: center;"> VARIANCE CALCULATIONS <div style="margin-left: 20px;"> Indices <table border="1" style="margin-top: 10px;"> <tr> <td style="text-align: center;">Red</td> <td style="text-align: center;">S.P.I.</td> <td style="text-align: center;">0.79</td> <td rowspan="3" style="vertical-align: middle;">Key</td> </tr> <tr> <td style="text-align: center;">Green</td> <td style="text-align: center;">C.P.I.</td> <td style="text-align: center;">1.10</td> </tr> <tr> <td style="text-align: center;">Yellow</td> <td style="text-align: center;">S.V. %</td> <td style="text-align: center;">-21.0</td> </tr> </table> <table border="1" style="margin-top: 10px;"> <tr> <td style="text-align: center;">Red</td> <td style="text-align: center;">S.P.I., C.P.I. < 0.80</td> <td rowspan="3" style="vertical-align: middle;">Green</td> </tr> <tr> <td style="text-align: center;">Yellow</td> <td style="text-align: center;">0.80 <= S.P.I., C.P.I. < 0.90</td> </tr> <tr> <td style="text-align: center;">Green</td> <td style="text-align: center;">S.P.I., C.P.I. >= 0.90</td> </tr> </table> </div> </div>	Red	S.P.I.	0.79	Key	Green	C.P.I.	1.10	Yellow	S.V. %	-21.0	Red	S.P.I., C.P.I. < 0.80	Green	Yellow	0.80 <= S.P.I., C.P.I. < 0.90	Green	S.P.I., C.P.I. >= 0.90
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Green	S.P.I., C.P.I. >= 0.90																			
VARIANCE ANALYSIS	<p>The program is behind schedule and underrun. The schedule is behind primarily due to delays in Resumption, Conveyor Control System Refurbishment and Lathe Controller Upgrade Installation activities.</p> <p>The underrun is primarily due to Spare Parts not being ordered as planned, Alternative Studies not being staffed as planned, and level-of-effort activities for the Lathe Controller Upgrade Installation not using planned resources due to a late start.</p>																			
CORRECTIVE ACTION	The schedule delays will not impact completion of the projects associated with the delayed activities. The underrun should be recovered when operations are resumed and the projects recover from their schedule delays.																			
TPC FINANCIAL SUMMARY (\$1,000)	Prior FY Funding (BA) BCWS BCWP ACWP Total Obligations	FY '14 0 0 0 0 0	FY '15 50,349 43,498 7,184 6,544 7,380	FY '16 0 0 0 0 0	FY '17 0 0 0 0 0	Future 0 0 0 0 0	Total 50,349 43,498 7,184 6,544 7,380	% 100 21 17 15 17	OPC (Expense) 43,498 0	BAC 6,850 0	CNTGY 50,349 0	TPC 43,498 50,349	EAC 43,498 0							
LANL KEY PERSONNEL	Program Director: Mark Dinehart Project Controls: David Hampton, May Benavidez Technical Project Manager: Steve McKee Program Management: Evelyn Kelley			DOE KEY PERSONNEL	Federal Program Manager, Office Of Fissile Materials Disposition (NA-26): Margaret Schwenker Los Alamos Field Office, Assistant Manager for National Security Missions, George Rael Los Alamos Field Office, Mission Execution Manager NA-20 and NE-75 Programs, Arthur Trujillo															
ACCOMPLISHMENTS FOR PERIOD	<ul style="list-style-type: none"> -TGA for Blend Lot #s 53 & 54 was completed. All TGA is now current. -The PNNL team has made excellent progress on CSE analysis. -The FY14 PMP was submitted to NA-00-LA for review and signature. -B6 Sigma and Indramat came onsite to continue work on the lathe. -A contract was awarded to Merrick for work on the MD-2 Design. -All documentation was completed to install the can opener. -The 60% design was completed for the ARIES Pit Cutter project. -Muffle furnace hygrometer requirements were completed. 			ACTIVE CONCERNNS	<ul style="list-style-type: none"> -The uncertainty of a production restart date adds risk to the oxide certification milestone. -The lack of LANL/TA-55 criticality resources continues to slow the process for approving resumption books. 															
DOE PROJECT AUTHORIZATION LOG	Authorization Initial Auth		Date Initial Auth	Capital 0	Expense 50,348,586	Work Scope Initial Auth														

EXECUTIVE SUMMARY

DATA DATE: December 15, 2013

LANL PROJECT TITLE: FY14 Oxide Production AUTH. LANL PROJECT ID:		CONTINGENCY	Contingency - \$6,850,441																																																																														
MILESTONE STATUS	Milestone	Baseline Sched.	Act./Fcst. Sched. Var. (Weeks)																																																																														
	Resolve Criticality Safety Concerns with DMO-3 Oxide Conversion Unit Complete Design of Simple Pit Disassembly Equipment Complete the Installation of the Packaging Line Inner Can Welder Complete 3 Ready-to-Ship Submittals 150 kg Certified Oxide Accepted by MOX Services	March 28, 2014 F August 15, 2014 F August 29, 2014 F September 15, 2014 F September 26, 2014 F																																																																															
BAR LOG (LAST 5)		BCP LOG (LAST 5)	BCR PSM-14-004 Can Opener \$52.8K BCR PSM-14-007 Storage Glovebox Agreement (\$206.2K)																																																																														
POTENTIAL FUTURE COST, SCHED., & TECHNICAL IMPACTS/CONCERNS																																																																																	
<table border="1"> <thead> <tr> <th></th> <th>OCT</th> <th>NOV</th> <th>DEC</th> <th>JAN</th> <th>FEB</th> <th>MAR</th> <th>APR</th> <th>MAY</th> <th>JUN</th> <th>JUL</th> <th>AUG</th> <th>SEP</th> </tr> </thead> <tbody> <tr> <td>Funding (BA)</td> <td>50,349</td> </tr> <tr> <td>BCWS</td> <td>2,169</td> <td>5,639</td> <td>9,091</td> <td>12,692</td> <td>16,080</td> <td>19,815</td> <td>23,467</td> <td>27,752</td> <td>31,212</td> <td>34,705</td> <td>39,552</td> <td>43,498</td> </tr> <tr> <td>BCWP</td> <td>2,493</td> <td>4,900</td> <td>7,184</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>ACWP</td> <td>2,014</td> <td>3,883</td> <td>6,544</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Total Obligations</td> <td>2,659</td> <td>4,698</td> <td>7,380</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>					OCT	NOV	DEC	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	Funding (BA)	50,349	50,349	50,349	50,349	50,349	50,349	50,349	50,349	50,349	50,349	50,349	50,349	BCWS	2,169	5,639	9,091	12,692	16,080	19,815	23,467	27,752	31,212	34,705	39,552	43,498	BCWP	2,493	4,900	7,184										ACWP	2,014	3,883	6,544										Total Obligations	2,659	4,698	7,380									
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8 January 2014		DATE	1/8/14																																																																														
Technical Project Manager: Steven D. McKee		Program Director: Mark Dinehart	DATE																																																																														

1.0 Introduction

Los Alamos National Laboratory (LANL), under LANS, LLC, has the mission to produce plutonium oxide certified for use in Mixed-Oxide (MOX) fuels production and is currently using the Advanced Recovery and Integrated Extraction System (ARIES) for operations. This material is obtained from stockpile-return units identified by NA-26 for disposition in accordance with the Plutonium Management and Disposition Agreement.

This quarterly report provides a status on the key activities associated with the Program for the first quarter of FY14. Status is provided on staffing, accomplishments, milestones, financials, trends, activity status and overall concerns and challenges. This report covers the time period from October 2013 through December 2013.

2.0 Staffing

FY14	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep
Planned	53	68	74	75	76	76	78	79	75	74	72	64
Actual	52	62	62									

Table 1: Planned Versus Actual Staffing Costs (in FTEs)

Staffing through December is lower than planned. Some staff that were planned to charge resumption activities have been charging other programs. Some engineering and equipment installation efforts did not start per the baseline schedule, therefore, staffing is lower than planned.

3.0 Accomplishments

3.1 December 2013

Thermogravimetric analysis (TGA) for Blend Lot #s 53 & 54 was completed. All TGA is now current.

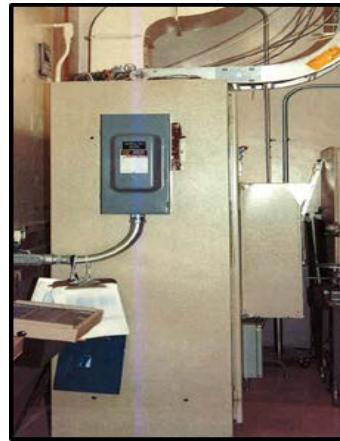
PNNL completed the initial review of the robotic lathe Criticality Safety Analysis (CSE) and transmitted the results of the review to LANL. A video conference was held with LANL to discuss the robotic lathe CSE review and confirm the path forward for development of the criticality safety information. This document is in preparation and will be transmitted to LANL before the end of January. PNNL completed and transmitted an analysis of the amount of water that could be safely allowed in the DMO furnace for the DMO-3 glovebox. This analysis took into account the geometry of the DMO furnace. The maximum allowable water volume was calculated to be 16 liters which resulted in a reactivity coefficient, or k-effective (k_{eff}), equal to 0.93 with 3% ^{240}Pu content. This conflicts with the volume capacity of the installed cooling system (30 liters) for this glovebox. The recommended criticality limits and controls for the DMO-2 furnace were developed and documented. The document containing the information required to produce a DOE-STD 3007-2007 compliant CSE was transmitted to LANL. The corresponding document for DMO-3 is currently in preparation and will be transmitted before the end of January. Initial review of the packaging/canning CSE will begin the week of January 20.

The final Oxide Production Program FY14 Program Management Plan was submitted to NA-00-LA for review and signature. It will be transmitted to NA-26 in early January for final signature.

A second visit from B6 Sigma Inc. personnel was completed in December. The B6 Sigma representative updated the lathe controller drawing package based on LANL comments generated during the 90% review. The lathe controller drawing package was verified during the second visit and issued as 100% final. The B6 Sigma representative also met with the Indramat subcontractor representative onsite to initiate the work of establishing the communication between the Indramat drives, spindles and the controller. Another visit from both B6 Sigma and Indramat in late January will finalize this communication. The Design Change Form (DCF) was also initiated by LANL engineering with a kickoff meeting and walk down of the controller and the installation location by engineering, process engineers and construction.



Work on the New Lathe Control System



Lathe Control System Cabinet

A contract was awarded to Merrick and Company to develop the Engineering Design File Report on the MD-2 Shipping/Receiving – Preliminary Design project. The report is scheduled to be complete in early March. The project completed all preliminary documents, held a kick-off meeting and walk-down with staff from Merrick.

All documentation is complete to install the new can opener for the packaging line. The installation is scheduled to begin January 8, 2014. Preliminary engineering documents were completed and approved for the inner and outer can welders. These projects are on track to complete per the FY14 schedule.



Inner Can Welder



Outer Can Welder

The 60% design review was completed for the ARIES Pit Cutter project. Comments are due in January and will be incorporated as appropriate. This project is on schedule.

Construction on the NDA Cage has been suspended. Material is locked on the NDA table and it cannot be moved without an approved IWD. The project team has been told that construction cannot proceed with the material on the table and an estimated date for an approved IWD has not been set. Most items have been procured and are awaiting delivery, therefore construction could resume once an IWD is approved.

Requirements and engineering documents were completed for the muffle furnace hygrometer.

3.2 November 2013

The LANL Program Director traveled to Washington DC to present the FY13 Oxide Production Program's Year-End Financial Summary to the NA-26 Program sponsor. Laboratory representatives across the country participated. Members of the LANL team and NA-00-LA attended via VTC. Topics covered included FY13 assumptions, AOP milestones and performance measures, FY13 accomplishments, FY13 staffing levels, a financial summary, EVMS data, uncosted commitment summary, FY14 assumptions and spend plan and other outstanding financial issues.

Approximately 90% of the FY14 work packages have been finalized. Each work package includes scope, milestones, resources, schedule basis of estimate and assumptions. The remainder is expected to be finalized within the next 2-3 weeks.

Thermogravimetric analysis (TGA) for Blend Lot #s 51 & 52 was completed. The first samples, Blend Lot 51-TGA1 and Blend Lot 51-TGA2, were run November 19th & 20th. To ensure accurate and consistent evaluation of the moisture content in these samples, which have sat around for several months in sealed steel capsules, the team ran both TGA samples. Preliminary results looked good and consistent with previous tests; moisture was well below 0.01% by weight. On November 21st the team proceeded with the analyses of both cuts from Blend Lot 52. Blend Lot #s 51-52 remain on track for preparing samples and shipping to SRS by January 30, 2014.

The subcontractor from B6 Sigma Inc. was on site for 2 weeks in November working on the upgrade to the robotic lathe controller. During those 2 weeks work included connecting and testing the wiring from the control panel to some of the smaller Servo motors. Seven of the eight motors tested successfully, the team will continue to get the eighth motor operational before December. The team also finalized the drawing package and the B6 Sigma subcontractor took the mark-ups and will return in December with the final package. Further wiring work is expected to be completed in December when the B6 Sigma Inc. and Indramat subcontractors come on site to complete the wiring and testing of the Spindle motors. Indramat is the manufacturer of the drives that run the Spindle motors.

The team from PNNL completed the initial deliverables for work in support of the review of Oxide Production Program Criticality Safety Evaluation Documents (CSED). The initial reviews of the DMO-2 and DMO-3 CSEDs have been completed and transmitted to LANL. A video conference was held with LANL staff to discuss the DMO-2 and DMO-3 reviews. This conference confirmed that the reviews presented an accurate understanding of the system configuration and limits and the recommended path for completion. The initial review of the lathe CSED has been completed and was transmitted to LANL the week of November 25. Completion of the final evaluation report for DMO-2 and DMO-3 is underway with the review draft expected to be transmitted to LANL on or before December 20.

The Program received the final report from the J-E-T-S 10 day audit of the ARIES Oxide Production QA Program. Results show that of the 18 criteria associated with the basic requirements of NQA-1, the Program improved in eleven areas, remained the same in five and showed decline in two. The declining two included, organization (structure and QA independence), and procurement (supplier qualifications and Management Level designations). The program is working on a corrective action plan in response to the report.

Work continues to progress on the design of the control system for the Muffle Furnace. MET-1 and NCO-4 are working to develop a single integrated ARIES procedure. AET-5 kicked off the conceptual design process for the fabrication of the insulation barrier. Pricing continues on the cost of tantalum to fabricate the catch pan. The controller design will enter the 60% design review phase in the December timeframe.

Two packaging team members made another trip to AMET in Rexburg, ID to fulfill the requirements of the subcontract by doing the product inspection and subcontractor training prior to product delivery at LANL. The inner can welder is expected to arrive at LANL before the end of the calendar year. The outer can welder was delivered on November 18th. The outer can 3013 can that was welded with the new system during the October visit to Idaho was destructively inspected in November, radiography had passing results, metallography results are pending.

NPI-8, the ADPSM Equipment Installation Group began the necessary documentation to move forward on the installation of the can opener. The design change form was completed as was the Integrated Work document (IWD). The construction kick-off meeting occurred on November 4th. Per the project schedule the can opener installation will be complete on December 16th 2013, the inner can welder installation will be complete by March 27th and the outer can welder installation will be complete by August 22nd.

An IWD was drafted in preparation for the construction of the NDA cage. Operations and security requirements were identified. The cage design was completed by the LANL design engineering group and it was approved for construction. The team held the construction kick-off meeting. Material currently locked in the well of the NDA table will have to be moved prior to construction efforts and the NDA team is working on an IWD to get this done. The cage will provide a physical barrier that would ensure security protection when in place but could be moved out of the way to allow access to all sides of the Oxide Production Program's NDA table and instrumentation.

The ARIES Pit Cutter team completed the Requirements & Criteria Document and the Technical Safety Requirements document to 95%, approvals are pending but expected before months end. The team also identified and secured a location for the glovebox to contain the cutter. This additional disassembly tool will reduce the time needed on the robotic lathe and provide alternative solutions for this process step in the production line.

Work began to develop the nonconformance reporting (NCR) paperwork for Blend Lot 38M. The team got approximately half way through the necessary paperwork prior to issuing the NCR. Blend Lot 38M is on track for certification in early March.

The MD-2 Shipping/Receiving - Preliminary Design Statement of Need was completed, submitted and approved by the Integrated Program Management (IPM), Program Management Working Board. The team has also completed approximately 90% of the Technical Specification and Requirements Document and has begun work on the Requirements Criteria Document and estimate. A design contract was awarded to Merrick & Company for the Title I study/design to be completed in mid-March.

3.3 October 2013

On October 25, 2013 the Oxide Production Program finalized the baseline schedule for FY14 work. Work packages are in the final stages of completion and include scope, milestones, resources, schedule basis of estimate and assumptions. The team is fine tuning each work package to ensure accuracy and consistency with the baseline. In FY14 there are 30 work packages that fall into the categories of operations (12), engineering (5), program management (7), or projects (6).

The FY14 Program Management Plan is currently out for review by the signatories. Comments and suggestions from reviewers have been incorporated. The Program expects to have a signed copy before the end of November.

On October 28, 2013 a contract was awarded to B6 Sigma Inc. to assist in the completion of the robotic lathe equipment upgrade. Personnel from B6 Sigma Inc., the designer of the controller, will be coming onsite over the next few months to provide component and integrated system software testing for the PC-based control system. The subcontractor will consult on field installation activities and perform final testing once installation is complete. The subcontractor is required to provide monthly progress reports, a control system bill of materials in accordance with the approved software project plan (PA-SwPP-01002), a software requirements document, schematics/panel layout drawings, a software design document, a software test plan and final as-built drawings for the panel layout and electrical schematics.

DMO-2 & DMO-3 will be the starting point of an independent CSED review with support from PNNL personnel. A small team from PNNL was onsite to provide added criticality resource to the Program and work on criticality documentation necessary for the resumption package approvals prior to resuming operations in PF-4. LANL was able to utilize the PNNL resources through an approved Statement of Work between the two organizations.

A TGA replacement chiller was introduced into a glovebox without incident. This accomplishment gets the Program closer to the TGA analysis and certification of Blend Lot #s 51-52. Blend Lot #s 51-52 are on track for preparing samples and shipping to SRS on January 30, 2014.

J-E-T-S completed a 10 day audit of the ARIES Oxide Production QA Program. The auditors noted that the QA program shows improvement in many areas since the last audit in 2011. There were some shortfalls found as well largely to do with the lack of management assessments. The Program is developing a comprehensive assessment schedule for FY14. Their final report is expected to be issued by the end of November.

The muffle furnace tantalum catch pan has been designed and the team is preparing to procure the tantalum. Work is progressing on the design of the control system. The existing operating procedure has been updated. Upcoming effort will go towards developing a requirements and engineering documents for the insulation barrier and hygrometer.

Members of the packaging team traveled to AMET in Rexburg, ID to fulfill the requirements of the subcontract by doing the product inspection and subcontractor training prior to product delivery at LANL. The Outer Can Welder is expected to arrive at LANL within the next week or two. During the visit they were able to do a test weld on a 3013 outer container using the new welder. Also while in Idaho it was learned that the new Inner Can Welder is nearing final assembly.

Cold testing was completed on the 8th of the month on the packaging line's new Can Opener. The new opened will reduce or eliminate the shards that were produced in the previous COGEMA can opener. The new equipment is "off the shelf." Preparations for installation are moving forward, the IWD is in process and the post modification test has been drafted.

Procurement has been started for constructing the NDA cage. All materials should be onsite by early December. Construction is scheduled to begin in January and wrap-up in March. The cage will provide a physical barrier that would ensure security protection when in place but could be moved out of the way to allow access to all sides of the Oxide Production Program's NDA table and instrumentation.

Design work is underway for the ARIES Pit Cutter (simple pit disassembly). The team is working on the requirements documentation and Technical Safety Requirements. This additional disassembly tool will reduce the time needed on the robotic lathe and provide alternative solutions for this process step in the production line.

An Engineering Service Request was prepared and submitted for the MD-2 Shipping/Receiving - Preliminary Design. The team completed the Statement of Need and developed a risk ranking document. The goal for FY14 is to prepare engineering conceptual designs and Title II designs, to a 100% completion level, for the reconfiguration of the shipping and receiving area to accommodate the MD-2 shipping container, the installation design for a new materials storage cage, and the design for installation of a cover for the PF-4 external dock and loading area. Design work will be done through contract with an external design agency in accordance with the Laboratory's Conduct of Engineering procedures.

4.0 Milestones Status

4.1 NNSA Directed FY14 Milestones

The Oxide Production Program FY14 NNSA Milestones are described in the table below and includes status and notations as applicable.

Status	Due	Description	Notes
 	03/30/14	Resolve criticality safety concerns with the DMO-3 oxide conversion unit	Working
 	09/01/14	Complete the installation of the packaging line inner can welder	On Schedule
 	08/15/14	Complete design of Simple Pit Disassembly Equipment (ARIES Pit Cutter)	On Schedule
 	09/30/14	150 Kg certified oxide accepted by MOX Services	PF-4 may not resume operations in early January as planned in the FY14 baseline schedule; milestone is at risk.
 	09/15/14	Complete 3 Ready-to-Ship submittals	On Schedule

Table 2: NNSA Directed Milestone Summary

 satisfactory
 caution
 alert
 complete

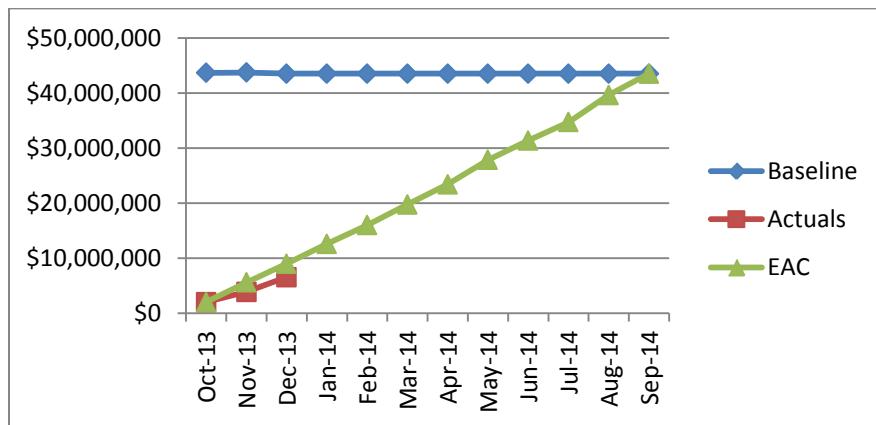
4.2 Near Term Milestones

Milestone	Target Date	Forecast or Actual Date
B6 Sigma Contract Approval	03-Jan-2013	28-Oct-2013 A
Certification of Blend Lot 38-M	06-Mar-2014	06-Mar-2014 F
2 nd Milling & Blending Shielding Installed	08-Oct-2013	26-Nov-2013 A
Prepare Samples and Ship to SRS (Blend Lot #'s 51-52)	03-Jun-2013	30-Jan-2014 F
NDA Cage Installation Complete	17-Mar-2014	17-Mar-2014 F
MD-2 Shipping/Receiving - Preliminary Design Complete	19-Mar-2014	19-Mar-2014 F
Prepare Samples and Ship to SRS (Blend Lot #'s 53-54)	22-Jul-2013	30-Jan-2014 F
Receive Outer Can Welder	01-Aug-2013	18-Nov-2013 A

Table 3: Near Term Milestone Summary

5.0 Financial Overview

5.1 Financial Summary



Baseline	December Spend Status	EAC
\$43,704,307	\$6,543,624	\$43,498,145

The Oxide Production Program is currently projecting an estimate at completion of \$43.5M.

5.2 Project Performance and Earned Value Management

The Oxide Production program cumulative cost variance is \$640K resulting in a CPI of 1.10 with the total spent at \$6,544K. The estimate at completion is \$43.5M. The cumulative schedule variance is - \$1,906,995K resulting in an SPI of 0.79. \$7,184K of work was accomplished against \$9,090K planned.

The Oxide Production program is behind schedule and underrun per the baseline plan.

The schedule is behind primarily due to delays in Resumption, Conveyor Control System Refurbishment and Lathe Controller Upgrade Installation activities.

The cost underrun is primarily due to the Spare Parts work package parts not being ordered as scheduled, the Alternative Studies work package not yet fully staffed as planned, and level-of-effort activities for the Lathe Controller Upgrade Installation not using planned resources due to a delay in the B6 Sigma contract award.

The schedule delays will not impact completion of the projects associated with the delayed activities. It is expected that the underrun will recover when operations are resumed and the projects recover from their schedule delays.

5.3 Variance Analysis

Functional area cumulative YTD variance is analyzed in the table below:

Function	Schedule Variance	Cost Variance	Analysis
Operations	(\$1,164) 0.70 SPI	(\$114) 0.96 CPI	Operational work packages are behind schedule and overrun. The schedule is behind primarily due to delays in PF-4 resumption. These delays could impact the Operations effort if they continue. The overrun is primarily due to lack of progress on Resumption compared the resources assigned to it.
Engineering	(\$433) 0.67 SPI	\$307 1.53 CPI	Engineering is behind schedule and underrun. The schedule is behind primarily due to delays in the Conveyor Control System Refurbishment activities. These delays are not expected to impact completion of this effort. Spare Parts is showing an underrun due to difficulty in forecasting when the purchases will be executed during the fiscal year. It is forecasted and is taking earned value as level-of-effort. This variance will be eliminated when the purchases are executed. Analytical Chemistry is under-running due to the PF-4 operational pause.
Program Management	(\$26) .99 SPI	\$79 1.03 CPI	Program Management is slightly behind schedule and underrun. The schedule is behind due to delays in the Quarterly Risk Update and to less resources being used for Alternative Studies than planned.
Projects	(\$284) .78 SPI	\$368 1.58 CPI	The Lathe Controller Upgrade Installation project is behind schedule and underrun. The schedule is behind due to delays in awarding the Develop Controller Drawing Package Subcontract. These delays are not expected to impact completion of this effort. The underrun is due to not using the planned level-of-effort resources, which is due to the delays in awarding the Develop Controller Drawing Package Subcontract.

Table 4: Variance Analysis

6.0 Trends and Change Control

The current Trend Register, Appendix G, is attached to this report.

The following trends were resolved under variance management and baseline change requests:

- Can opener, inner and outer can welders
- Storage glovebox agreement
- PF-4 resumption – criticality safety support

The following trends are pending resolution as of December 2013:

- Harry Majors – packaging support

- Removal of NPI-1 staff (NPI-1 no longer exists as a result of a reorganization within NPI-DO) from the Material Shipping and Receiving work package
- Increase packaging work package allocation and budget to cover identified personnel to 100% for insuring core capability maintenance
- Procure, install and document DMO-2 limited volume circulating chilled water system
- Reduced forecast of waste shipments due to PF-4 pause
- Removal of NPI-7 work scope from the Analytical Chemistry work package
- Delay of the NDA cage installation due to resumption priorities
- FY14 procurement of inner & outer can welders and leak detector
- Module specific engineering support for packaging
- Removal of the acceptance testing scope of work from the Can Opener, Inner & Outer Can Welder work package to the Packaging work package
- Detail plan the TA-55 Building 314 warehouse upgrades
- NA-00-LA review of the blend lot books

7.0 Status

The FY14 PMP is awaiting transmission from NA-00-LA to NA-26 for the final Federal Program Manager's signature. This is expected in early January.

The criticality team from PNNL will begin the initial review of the packaging/canning CSE the week of January 20. The CSE documentation for the robotic lathe will be transmitted to LANL before the end of January.

B6 Sigma and Indramat subcontractors for the lathe controller will be onsite in late January to finalize the communication between the spindle drives and the controller.

The NDA cage construction project has been halted pending a criticality review of the in process IWD to move the material off the NDA table.

8.0 Challenges

The most significant challenge facing the Program, as we wrap up the first quarter of 2014, results from the June 27th Director's pause on all programmatic operations. The uncertainty of a production restart date adds risk to the oxide certification milestone.

A lack of sufficient criticality resources to review the operational and maintenance procedures and criticality documentation in a timely fashion continues to be a major challenge. Even with the added resources of the PNNL team helping to evaluate the Program documents it remains unclear how these efforts will integrate into the final criticality evaluation/review process required by LANL.

The FY14 construction projects continue moving forward with the exception of building the NDA cage. Due to material locked down on the NDA table construction has been halted pending approval of an IWD to move the material. A timeline for the IWD approval has not been determined.

Appendices

Appendix A: Production Schedule

Appendix B: Certification & Ready-to-Ship Schedule

Appendix C: Cost Performance Report

Appendix D: Status Schedule

Appendix E: Spend Plan

Appendix F: Commitments

Appendix G: Trend Register

Appendix H: Milestone Report



APPENDIX A:

Production Schedule

Attachment A: FY14 Oxide Production Schedule

Oxide Production for Blend Lots 51-64

Oxide Production		Oct [*]	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Year to Date	Q1	Q2	Q3	Q4	Total for Year	Status
Converted (kg Pu)	Planned	0	0	0	15	30	30	15	30	30	30	15	15	210	0	75	75	60	210	
	Actual	70.7	0	0	0	0	0	0	0	0	0	0	0	70.7	70.7	0	0	0	70.7	
Blended (kg Pu)	Planned	0	0	0	15	30	30	30	15	35	30	30	15	230	0	75	80	75	230	
	Actual	50.8	0	0	0	0	0	0	0	0	0	0	0	50.8	50.8	0	0	0	50.8	
Samples Shipped**	Planned	0	0	0	60	0	0	0	60	60	60	0	0	240	0	60	120	60	240	
	Actual	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Packaged (kg Pu)	Planned	0	0	0	0	12.7	37.9	25.4	25.4	25.4	25.4	12.7	25.4	190.3	0	50.6	76.2	63.5	190.3	
	Actual	50.8	0	0	0	0	0	0	0	0	0	0	0	50.8	50.8	0	0	0	50.8	
Analyzed*** (kg Pu)	Planned	0	0	0	0	0	50.8	0	50.8	0	50.8	0	50.8	203.2	0	50.8	50.8	101.6	203.2	
	Actual	0	0	25.2	0	0	0	0	0	0	0	0	0	25.2	25.2	0	0	0	25.2	
Certified**** (kg Pu)	Planned	0	0	0	0	25.2	0	25.2	0	0	50.8	0	50.8	152	0	25.2	25.2	101.6	152	
	Actual	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

FY14 Oxide Production Schedule

Notes:

- * Includes FY13 material in the pipeline **AND** assume 1/8/14 start date
- ** FY14 has all samples shipped to SRNL
- *** FY14 has all AC performed by PNNL except 10% nitrogen sampling
- **** Letter of acceptance by MOX Services denotes certified



APPENDIX B:

Certification & Ready-to-Ship Schedule

Appendix B – Certification and Ready-to-Ship Schedule

BLEND LOT	kg Pu (theoretical)	kg Pu (actual)	status	AC Report Complete	CoA prepared	CoC prepared	QPA-PQ review and approval	MOX Services approval	LAFO review (if required)	metric designation
38-M	12.7				2/17/2014	2/17/2014	3/3/2014	3/17/2014	n/a	muffle furnace FY2014 certification
XX-M	12.7			7/4/2014	8/1/2014	8/1/2014	8/15/2014	8/29/2014	n/a	muffle furnace FY2014 certification
(XX+1)-M	12.7			7/15/2014	9/23/2014	9/23/2014	FY2015	FY2015	n/a	FY2014 muffle furnace schedule
(XX+2)-M	12.7			FY2015	FY2015	FY2015	FY2015	FY2015	n/a	FY2014 muffle furnace schedule
(XX+3)-M	12.7			FY2015	FY2015	FY2015	FY2015	FY2015	n/a	FY2014 muffle furnace schedule
40	12.7			7/1/2014	7/20/2014	7/20/2014	8/1/2014	8/15/2014	n/a	CGD for PNNL
2 ^a	12.7			7/1/2014	7/20/2014	7/20/2014	8/1/2014	8/15/2014	n/a	CGD for PNNL
1 ^a			certified		12/1/2013	12/1/2013	12/15/2013	1/8/2014	n/a	1st Ready-to-Ship
3			certified						n/a	1st Ready-to-Ship
4 ^a			certified		12/1/2013	12/1/2013	12/15/2013	1/8/2014	n/a	1st Ready-to-Ship
17			certified							1st Ready-to-Ship
30			certified						n/a	1st Ready-to-Ship
31			certified						n/a	1st Ready-to-Ship
39 ^b			certified						n/a	2nd Ready-to-Ship
41 ^b			certified						n/a	2nd Ready-to-Ship
42 ^b			certified						n/a	2nd Ready-to-Ship
43 ^b			certified						n/a	2nd Ready-to-Ship
44 ^b			certified						n/a	2nd Ready-to-Ship
45 ^b			certified						n/a	2nd Ready-to-Ship
46 ^b			certified						n/a	3rd Ready-to-Ship
47 ^b			certified						n/a	3rd Ready-to-Ship
48 ^b			certified						n/a	3rd Ready-to-Ship
49 ^b			certified						n/a	3rd Ready-to-Ship
50 ^b			certified						n/a	3rd Ready-to-Ship
51 ^{b,c}	12.7				1/22/2014	1/22/2014	2/6/2014	2/13/2014	n/a	FY2014 Blend LOT PRODUCTION
52 ^{b,c}	12.7				1/22/2014	1/22/2014	2/6/2014	2/13/2014	n/a	FY2014 Blend LOT PRODUCTION
53	12.7			3/17/2014	3/31/2014	3/31/2014	4/7/2014	4/14/2014	n/a	FY2014 Blend LOT PRODUCTION
54	12.7	50 kg		3/17/2014	3/31/2014	3/31/2014	4/7/2014	4/14/2014	n/a	FY2014 Blend LOT PRODUCTION
55	12.7			5/15/2014	6/2/2014	6/2/2014	6/18/2014	7/2/2014	n/a	FY2014 Blend LOT PRODUCTION
56	12.7			5/15/2014	6/2/2014	6/2/2014	6/19/2014	7/3/2014	n/a	FY2014 Blend LOT PRODUCTION
57	12.7			5/15/2014	6/2/2014	6/2/2014	6/19/2014	7/3/2014	n/a	FY2014 Blend LOT PRODUCTION
58	12.7	100 kg		7/30/2014	8/13/2014	8/13/2014	8/29/2014	9/15/2014	n/a	FY2014 Blend LOT PRODUCTION
59	12.7			7/30/2014	8/13/2014	8/13/2014	8/29/2014	9/15/2014	n/a	FY2014 Blend LOT PRODUCTION
60	12.7			7/30/2014	8/13/2014	8/13/2014	8/29/2014	9/15/2014	n/a	FY2014 Blend LOT PRODUCTION
61	12.7			7/30/2014	8/13/2014	8/13/2014	8/29/2014	9/15/2014	n/a	FY2014 Blend LOT PRODUCTION
62	12.7	150 kg		7/30/2014	8/13/2014	8/13/2014	8/29/2014	9/15/2014	n/a	FY2014 Blend LOT PRODUCTION
63	12.7			8/12/2014	8/26/2014	8/26/2014	9/12/2014	9/25/2014	n/a	FY2014 waterfall chart
64	12.7			8/12/2014	8/26/2014	8/26/2014	9/12/2014	9/25/2014	n/a	FY2014 waterfall chart
65	12.7			9/2/2014	9/17/2014	9/17/2014	FY2015	FY2015	n/a	FY2014 waterfall chart
66	12.7	200 kg		FY2015	FY2015	FY2015	FY2015	FY2015	n/a	FY2014 waterfall chart
Total	152.4	0								

Notes:

- All dates denote when the action or activity is completed per the baseline; schedule durations include review, corrections, confirmations and signatures.
- Activity Complete Activity < 10 days behind Activity > 10 days behind
- "Certified" denotes that MOX Services has already accepted the product and cannot count in FY14 annual production target.
- "# kg" denotes Blend Lot is part of the FY14 production quota (Joule Metric)

- Material already certified by MOX Services but books need to be revised, reviewed by QPA-PQ and then reviewed by MOX Services for approval.
- Denotes LANL is waiting for weld report before material can be moved into the Ready-to-Ship.
- AC reports & TGA for Blend Lot #s 51 & 52 obtained in FY13, in process for CoA/CoC.

n/a = The Field Office will no longer review books, except as part of any quality assessment, audit, or spot check.



APPENDIX C:

Cost Performance Report

APPENDIX C - Cost Performance Report

COST PERFORMANCE REPORT - FORMAT 2 FY14 Oxide Production													COST IN \$ x1,000			PAGE 1 OF 2		
IWBS LVL 7 AND DESCRIPTION (1)			CURRENT PERIOD (12/15/2013)					CUMULATIVE TO DATE							AT COMPLETION			
			BUDGETED COST		VARIANCE			BUDGETED COST		VARIANCE			INDEX		BUDGETED (14)	ESTIMATED (15)	VARIANCE (16)	
			WORK SCHEDULED (2)	WORK PERFORMED (3)	ACTUAL COST WORK PERFORMED (4)	SCHEDULED (5)	COST (6)	WORK SCHEDULED (7)	WORK PERFORMED (8)	ACTUAL COST WORK PERFORMED (9)	SCHEDULED (10)	COST (11)	SCHEDULED (12)	COST (13)				
IWBS LVL 6: Operations																		
D10201D4030101	Pit Disassembly	6	6	91	0	-84	18	18	295	0	-277	1.00	0.06	975	975	0		
D10201D4030102	Material Shipping and Receiving	135	105	72	-29	33	441	349	100	-91	249	0.79	3.49	1,421	1,421	0		
D10201D4030103	Pu Conversion	182	190	209	8	-18	450	293	529	-156	-235	0.65	0.56	4,288	4,288	0		
D10201D4030104	Packaging	23	23	364	0	-341	62	63	714	0	-651	1.01	0.09	1,422	1,422	0		
D10201D4030105	Nondestructive Assay	4	4	12	0	-8	11	11	48	0	-37	1.00	0.24	301	301	-0		
D10201D4030106	Operations Management	25	25	39	0	-13	71	71	105	0	-34	1.00	0.68	824	824	0		
D10201D4030107	Pu Characterization	6	6	211	0	-205	18	18	402	0	-383	1.00	0.05	1,152	1,152	0		
D10201D4030108	Preventive Equipment Maintenance	43	43	59	-0	-15	115	115	136	-0	-20	1.00	0.85	560	560	0		
D10201D4030109	Production Planning and Control	159	161	84	1	76	430	432	259	1	172	1.00	1.67	2,082	2,082	0		
D10201D4030111	2nd Mill and Blend Shielding Installation	0	20	0	20	19	37	33	68	-4	-35	0.88	0.48	37	37	0		
D10201D4030112	PF-4 Resumption	951	0	96	-951	-96	2,200	1,287	147	-913	1,139	0.58	8.72	3,167	3,167	0		
IWBS LVL 6: Operations			1,538	588	1,241	-949	-652	3,858	2,694	2,808	-1,164	-114	0.70	0.96	16,234	16,234	0	
IWBS LVL 6: Engineering																		
D10201D4030201	Process Equipment Engineering Support	194	90	66	-103	24	562	309	266	-253	42	0.55	1.16	1,613	1,613	0		
D10201D4030202	Analytical Chemistry	92	92	50	0	42	258	258	135	-0	122	1.00	1.90	1,816	1,816	0		
D10201D4030203	Process Qualification	11	11	42	0	-31	32	32	68	0	-36	1.00	0.47	157	157	0		
D10201D4030204	Warehousing/Procurement/Storage	31	31	24	0	7	88	88	76	0	11	1.00	1.15	427	427	0		
D10201D4030205	Spare Parts	179	0	31	-179	-31	377	198	31	-179	166	0.52	6.30	2,293	2,293	0		
IWBS LVL 6: Engineering			510	227	216	-283	11	1,319	886	579	-432	307	0.67	1.53	6,308	6,308	0	
IWBS LVL 6: Program Management																		
D10201D4030301	Program Management	242	212	113	-30	99	673	643	563	-30	79	0.95	1.14	2,944	2,944	0		
D10201D4030302	TA-55 Infrastructure	414	414	403	0	10	1,150	1,150	1,160	-0	-10	1.00	0.99	5,566	5,566	0		
D10201D4030303	TA-54 Waste Management	0	0	0	0	0	0	0	0	0	0	0.00	0.00	450	450	0		
D10201D4030304	Quality Assurance Support	165	169	249	4	-79	386	390	505	4	-114	1.01	0.77	3,037	3,037	0		
D10201D4030305	Independent Product Certification	36	36	20	0	15	36	36	30	0	5	1.00	1.19	506	506	0		
D10201D4030306	Records Management/Document	44	44	43	0	1	124	124	139	0	-15	1.00	0.89	600	600	-0		
D10201D4030307	Alternative Studies	92	92	115	0	-22	258	257	124	-0	133	1.00	2.07	1,248	1,248	-0		
IWBS LVL 6: Program Management			995	969	945	-25	24	2,628	2,602	2,523	-26	79	0.99	1.03	14,355	14,355	-0	

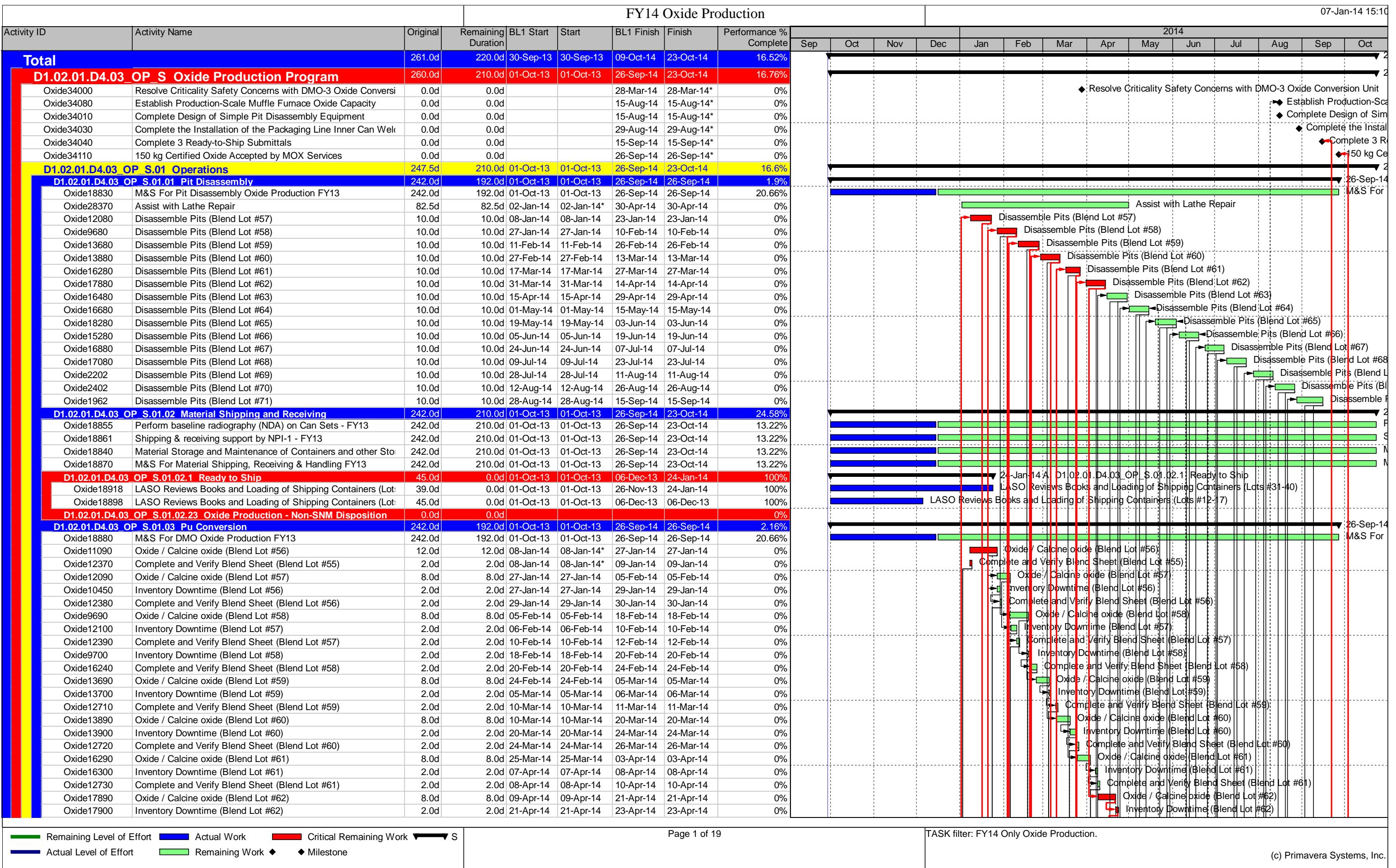
APPENDIX C - Cost Performance

COST PERFORMANCE REPORT - FORMAT 2 FY14 Oxide Production													COST IN \$ x1,000		PAGE 2 OF 2			
DATA FROM 09/30/2013 TO 09/30/2050				CURRENT PERIOD (12/15/2013)					CUMULATIVE TO DATE						AT COMPLETION			
IWBS LVL 7 AND DESCRIPTION (1)	BUDGETED COST		ACTUAL COST WORK PERFORMED (4)	VARIANCE		BUDGETED COST		ACTUAL COST WORK PERFORMED (9)	VARIANCE		INDEX		BUDGETED (14)	ESTIMATED (15)	VARIANCE (16)			
	WORK SCHEDULED (2)	WORK PERFORMED (3)		SCHEDULED (5)	COST (6)	WORK SCHEDULED (7)	WORK PERFORMED (8)		SCHEDULED (10)	COST (11)	SCHEDULED (12)	COST (13)						
IWBS LVL 6: Projects																		
D10201D4030401	Lathe Controller Upgrade Installation	103	105	53	2	51	556	329	108	-227	221	0.59	3.05	1,425	1,425	-0		
D10201D4030402	ARIES Pit Cutter	104	147	100	43	46	291	299	239	8	60	1.03	1.25	1,838	1,838	0		
D10201D4030403	NDA Cage Installation	31	0	66	-31	-66	100	68	209	-31	-140	0.69	0.33	740	740	0		
D10201D4030404	MD-2 Container Preliminary Design	52	94	29	41	64	135	124	45	-10	78	0.92	2.72	1,000	1,000	0		
D10201D4030405	TA55-314 Upgrades	24	0	1	-24	-1	24	0	1	-24	-1	0.00	0.00	500	500	0		
D10201D4030406	Can Opener, Inner Welder, Outer Welder	90	150	6	60	144	175	177	27	1	149	1.01	6.47	1,094	1,094	0		
IWBS LVL 6: Projects				406	497	257	91	240	1,284	1,000	632	-283	368	0.78	1.58	6,599	6,599	0
REPORT TOTALS				3,451	2,283	2,660	-1,167	-377	9,090	7,183	6,543	-1,906	640	0.79	1.10	43,498	43,498	-0



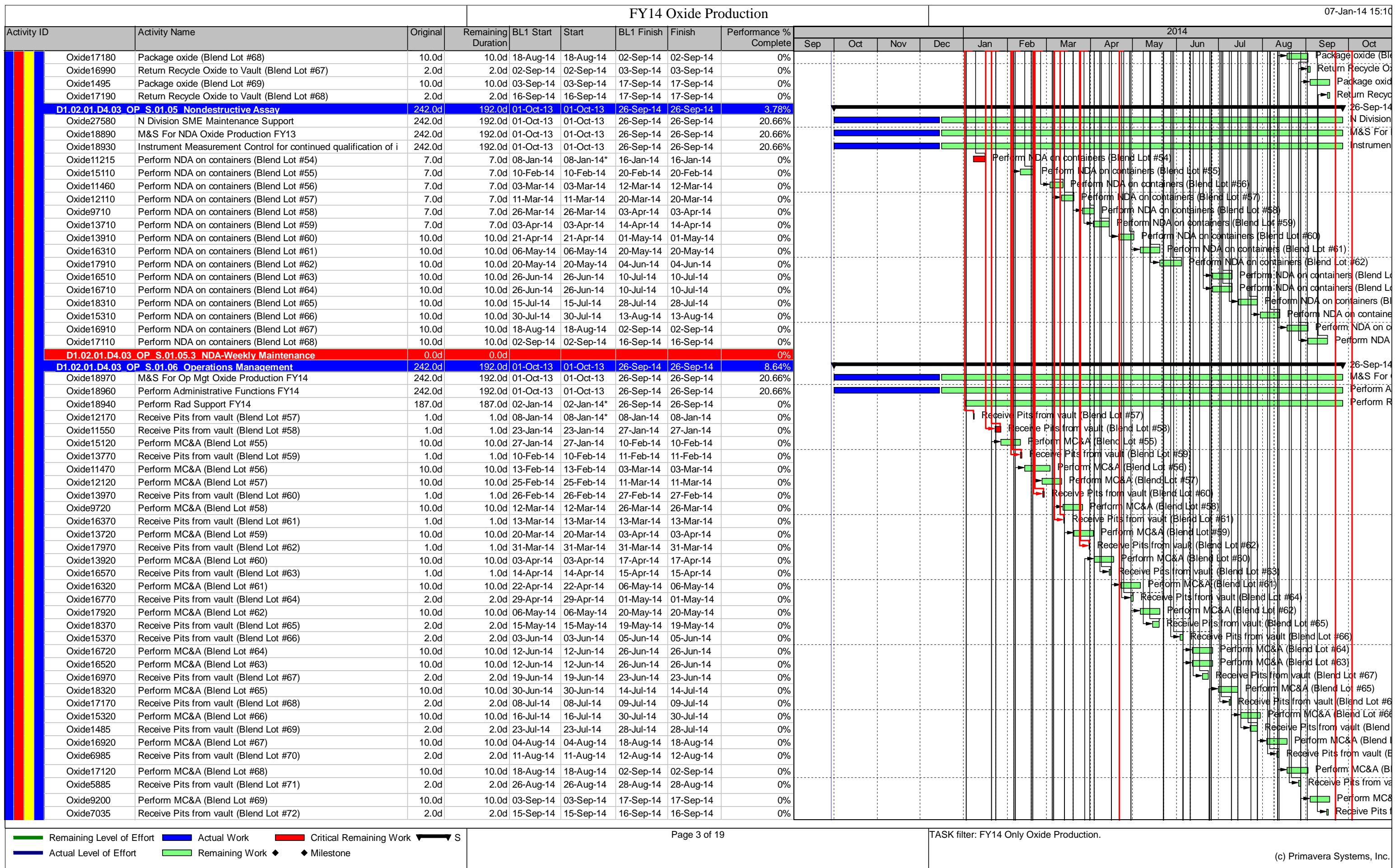
APPENDIX D:

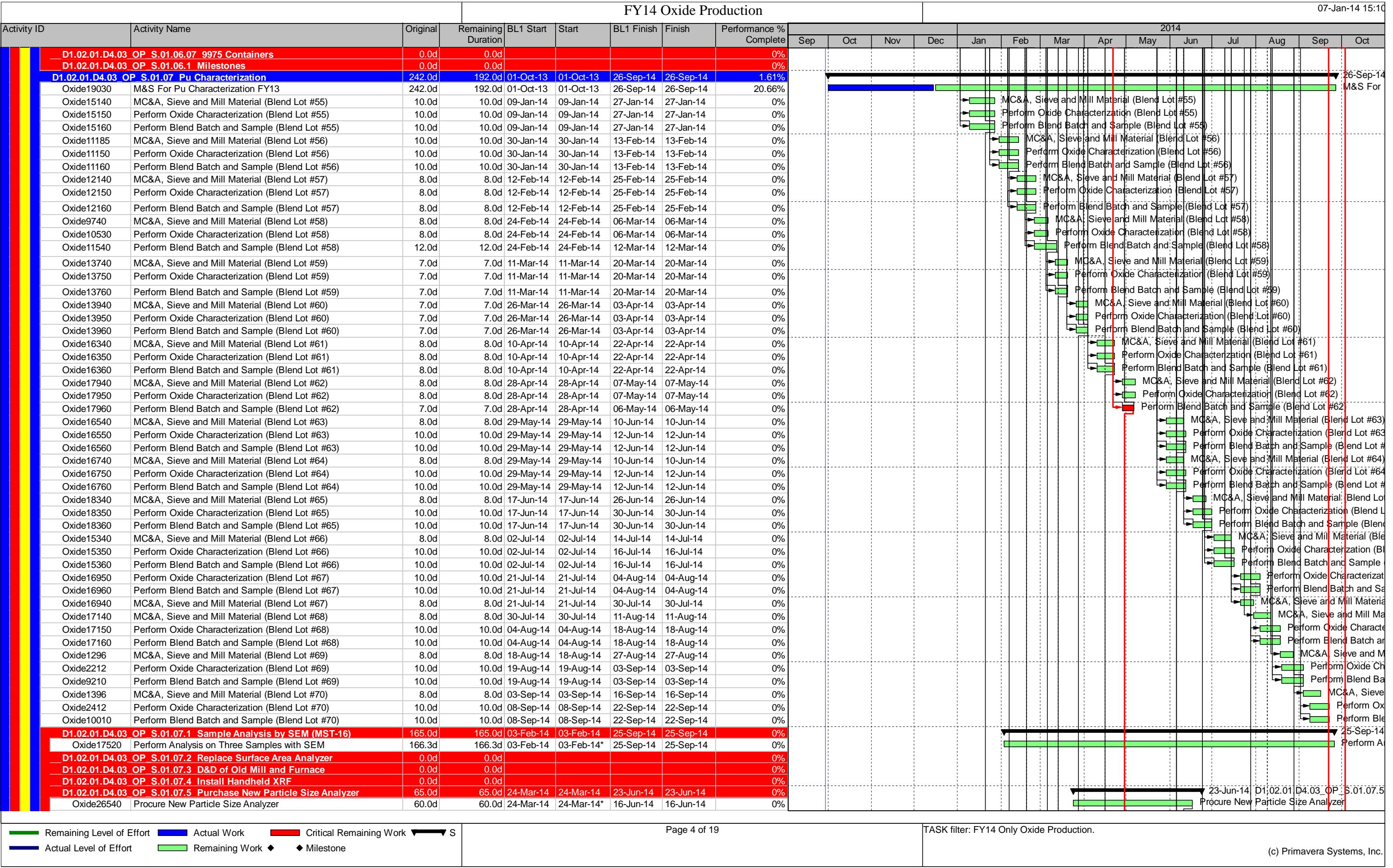
Status Schedule

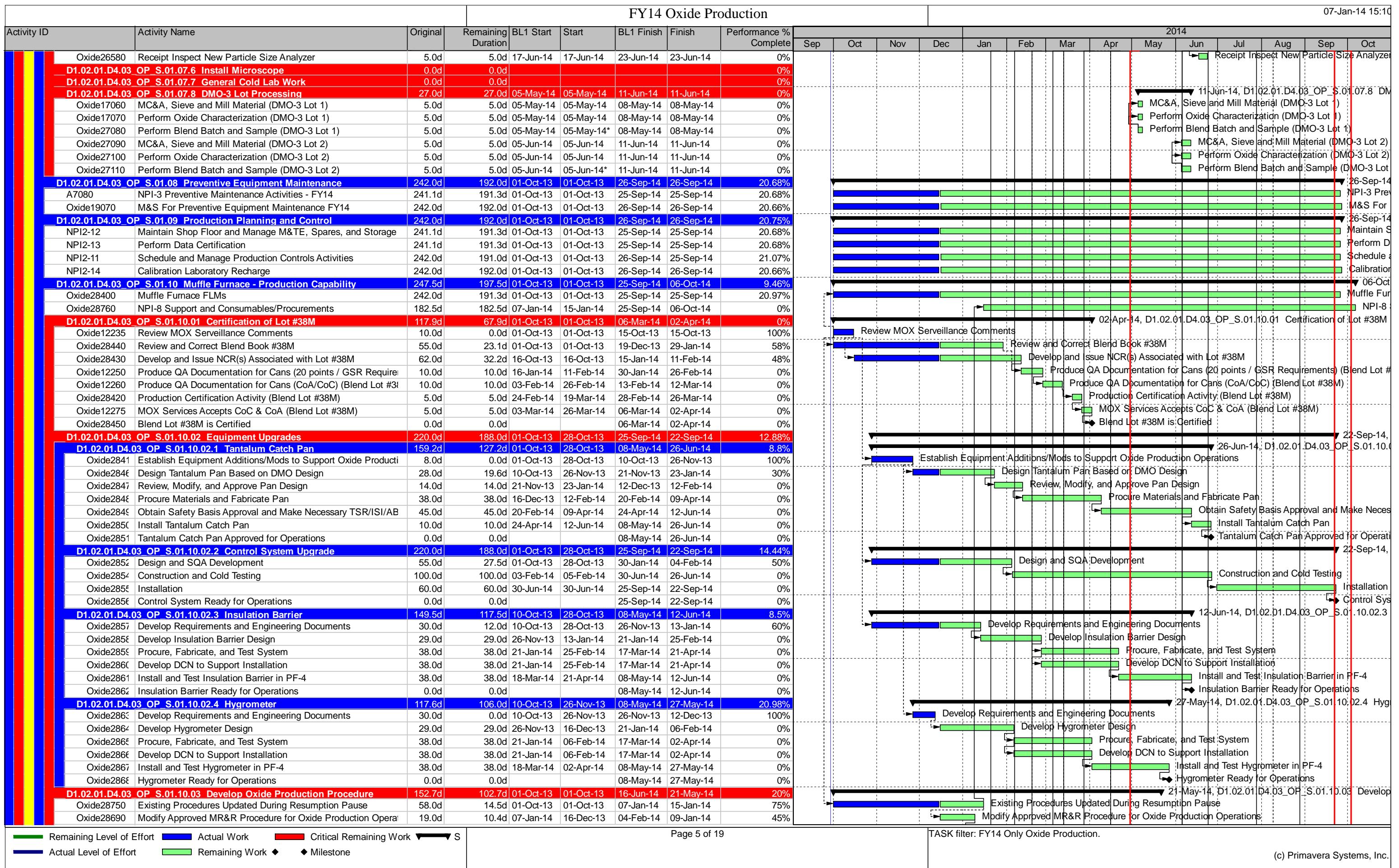


Legend:

- Remaining Level of Effort
- Actual Work
- Critical Remaining Work
- Actual Level of Effort
- Remaining Work
- Milestone







FY14 Oxide Production									2014													
Activity ID		Activity Name		Original	Remaining Duration	BL1 Start	Start	BL1 Finish	Finish	Performance % Complete					2014							
				Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct					
	DMO3-16.22	Perform System Test		9.0d	9.0d	31-Oct-13	28-Jan-14	14-Nov-13	10-Feb-14	0%												
	DMO3-16.32	Write Software Test Report		13.0d	13.0d	14-Nov-13	10-Feb-14	05-Dec-13	03-Mar-14	0%												
	DMO3-16.42	Complete SQA Paperwork		10.9d	10.9d	05-Dec-13	03-Mar-14	19-Dec-13	17-Mar-14	0%												
	D1.02.01.D4.03 OP S.02.02 Analytical Chemistry		242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	14.2%													
Oxide28380	Maintain LANL Analytical Chemistry Capability		242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%													
OxideACT0163	Analytical Chemistry Oversight		242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%													
OxideACT0165	Prepare and Ship Samples to SRS (Blend Lot 53)		15.0d	15.0d	08-Jan-14	08-Jan-14*	30-Jan-14	30-Jan-14	0%													
OxideACT0175	Prepare and Ship Samples to SRS (Blend Lot #54)		15.0d	15.0d	08-Jan-14	08-Jan-14*	30-Jan-14	30-Jan-14	0%													
OxideACT0185	Prepare and Ship Samples to SRS (Blend Lot 51)		15.0d	15.0d	08-Jan-14	08-Jan-14*	30-Jan-14	30-Jan-14	0%													
OxideACT0195	Prepare and Ship Samples to SRS (Blend Lot 52)		15.0d	15.0d	08-Jan-14	08-Jan-14*	30-Jan-14	30-Jan-14	0%													
OxideACT0155	Prepare and Ship Samples to SRS (Blend Lot 55)		48.0d	48.0d	27-Jan-14	27-Jan-14	03-Apr-14	03-Apr-14	0%													
OxideACT0154b	SRS Analysis (Blend Lot #54)		30.0d	30.0d	30-Jan-14	30-Jan-14	17-Mar-14	17-Mar-14	0%													
OxideACT0151b	SRS Analysis (Blend Lot #51)		30.0d	30.0d	30-Jan-14	30-Jan-14	17-Mar-14	17-Mar-14	0%													
OxideACT0152b	SRS Analysis (Blend Lot #52)		30.0d	30.0d	30-Jan-14	30-Jan-14	17-Mar-14	17-Mar-14	0%													
OxideACT0153b	SRS Analysis (Blend Lot #53)		30.0d	30.0d	30-Jan-14	30-Jan-14	17-Mar-14	17-Mar-14	0%													
OxideACT0156	Prepare and Ship Samples to SRS (Blend Lot 56)		33.0d	33.0d	13-Feb-14	13-Feb-14	03-Apr-14	03-Apr-14	0%													
OxideACT0157	Prepare and Ship Samples to SRS (Blend Lot #57)		28.0d	28.0d	25-Feb-14	25-Feb-14	03-Apr-14	03-Apr-14	0%													
OxideACT0158	Prepare and Ship Samples to SRS (Blend Lot #58)		16.0d	16.0d	12-Mar-14	12-Mar-14	03-Apr-14	03-Apr-14	0%													
OxideACT0159	Prepare and Ship Samples to SRS (Blend Lot #59)		63.0d	63.0d	20-Mar-14	20-Mar-14	18-Jun-14	18-Jun-14	0%													
OxideACT0156b	SRS Analysis (Blend Lot #56)		30.0d	30.0d	03-Apr-14	03-Apr-14	15-May-14	15-May-14	0%													
OxideACT0158b	SRS Analysis (Blend Lot #58)		30.0d	30.0d	03-Apr-14	03-Apr-14	15-May-14	15-May-14	0%													
OxideACT0160	Prepare and Ship Samples to SRS (Blend Lot #60)		52.0d	52.0d	03-Apr-14	03-Apr-14	18-Jun-14	18-Jun-14	0%													
OxideACT0157b	SRS Analysis (Blend Lot #57)		30.0d	30.0d	03-Apr-14	03-Apr-14	15-May-14	15-May-14	0%													
OxideACT0155b	SRS Analysis (Blend Lot #55)		30.0d	30.0d	03-Apr-14	03-Apr-14	15-May-14	15-May-14	0%													
OxideACT0161	Prepare and Ship Samples to SRS (Blend Lot #61)		40.0d	40.0d	22-Apr-14	22-Apr-14	18-Jun-14	18-Jun-14	0%													
OxideACT0162	Prepare and Ship Samples to SRS (Blend Lot #62)		30.0d	30.0d	06-May-14	06-May-14	18-Jun-14	18-Jun-14	0%													
OxideACT0164	Prepare and Ship Samples to SRS (Blend Lot #64)		13.0d	13.0d	12-Jun-14	12-Jun-14	01-Jul-14	01-Jul-14	0%													
OxideACT0163	Prepare and Ship Samples to SRS (Blend Lot #63)		13.0d	13.0d	12-Jun-14	12-Jun-14	01-Jul-14	01-Jul-14	0%													
OxideACT0160b	SRS Analysis (Blend Lot #60)		30.0d	30.0d	18-Jun-14	18-Jun-14	30-Jul-14	30-Jul-14	0%													
OxideACT0162b	SRS Analysis (Blend Lot #62)		30.0d	30.0d	18-Jun-14	18-Jun-14	30-Jul-14	30-Jul-14	0%													
OxideACT0161b	SRS Analysis (Blend Lot #61)		30.0d	30.0d	18-Jun-14	18-Jun-14	30-Jul-14	30-Jul-14	0%													
OxideACT0159b	SRS Analysis (Blend Lot #59)		30.0d	30.0d	18-Jun-14	18-Jun-14	30-Jul-14	30-Jul-14	0%													
Oxide27910	Prepare and Ship Samples to SRS (Blend Lot #64/65)		15.0d	15.0d	30-Jun-14	30-Jun-14	21-Jul-14	21-Jul-14	0%													
OxideACT0164b	SRS Analysis and QA Support (Blend Lot #64)		30.0d	30.0d	01-Jul-14	01-Jul-14	12-Aug-14	12-Aug-14	0%													
OxideACT0163b	SRS Analysis and QA Support (Blend Lot #63)		30.0d	30.0d	01-Jul-14	01-Jul-14	12-Aug-14	12-Aug-14	0%													
Oxide27910a	SRS Analysis and QA Support (Blend Lot #64/65)		30.0d	30.0d	21-Jul-14	21-Jul-14	02-Sep-14	02-Sep-14	0%													
Oxide15850	Prepare and Ship Samples to SRS (Blend Lot #66/67)		15.0d	15.0d	04-Aug-14	04-Aug-14	25-Aug-14	25-Aug-14	0%													
Oxide15480	Prepare and Ship Samples to SRS (Blend Lot #68/69)		15.0d	15.0d	03-Sep-14	03-Sep-14	24-Sep-14	24-Sep-14	0%													
D1.02.01.D4.03 OP S.02.02.13 Oxide Production - Sample Preparation		0.0d	0.0d							0%												
D1.02.01.D4.03 OP S.02.02.14 Oxide Production - Analytical Chemistry		0.0d	0.0d							0%												
D1.02.01.D4.03 OP S.02.03 Process Qualification		242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%														
Oxide28770	Process Qualification		242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%													
D1.02.01.D4.03 OP S.02.04 Warehousing/Procurement/Storage		242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%														
Oxide27780	DPR Procurement Support		242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%													
Oxide26610	Oracle Inventory Control/Inventory Accuracy Checks		242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%													
D1.02.01.D4.03 OP S.02.05 Spare Parts		260.0d	210.0d	01-Oct-13	01-Oct-13	26-Sep-14	23-Oct-14	8.64%														
Spare1000	Receive Spare Parts		242.0d	210.0d	01-Oct-13	01-Oct-13	26-Sep-14	23-Oct-14	13.22%													
Spare1010	Box Planning Package		210.0d	210.0d	18-Nov-13	16-Dec-13*	26-Sep-14	23-Oct-14	0%													
D1.02.01.D4.03 OP S.03 Program Management		242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14																

Legend:

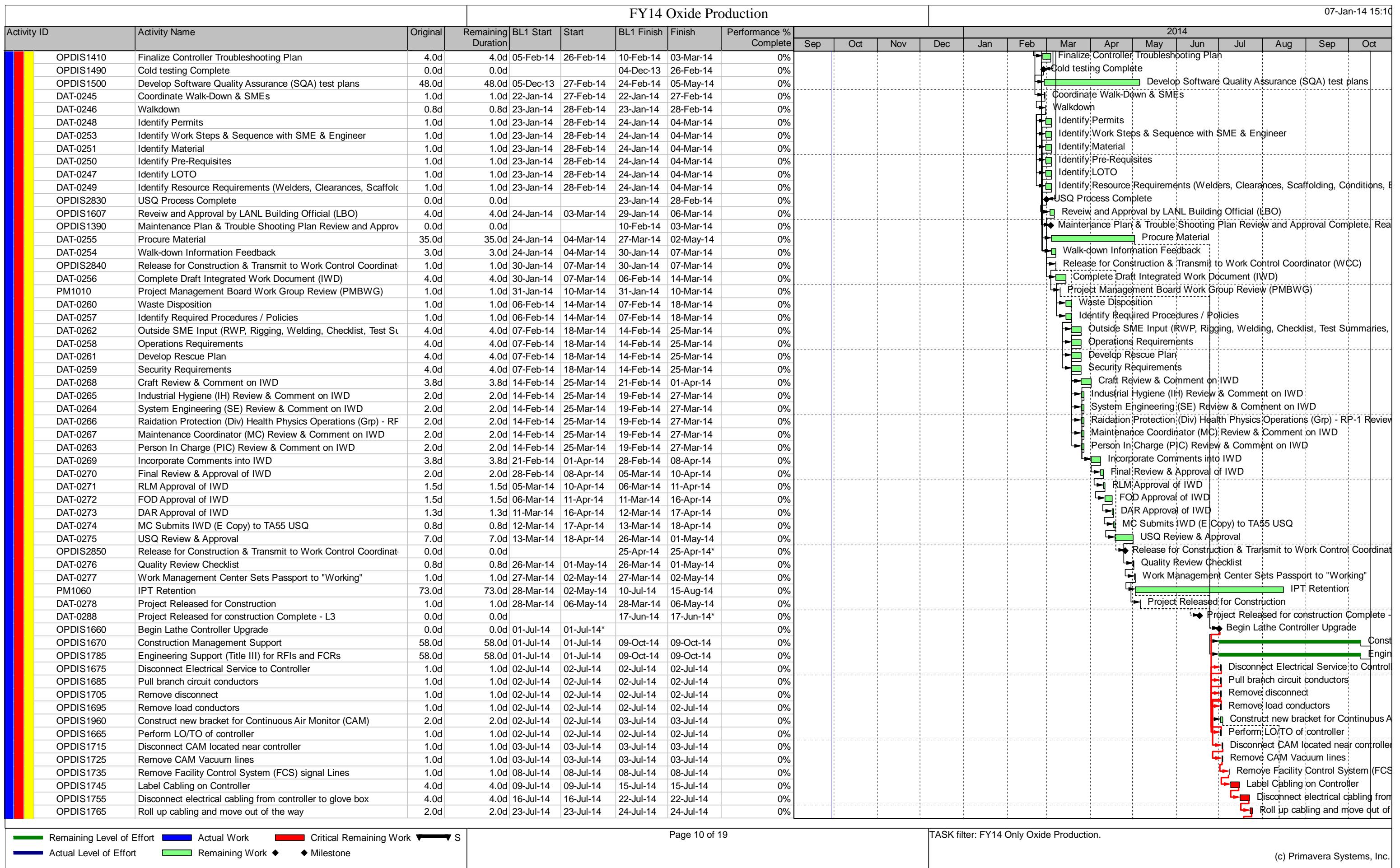
- Remaining Level of Effort (Green)
- Actual Work (Blue)
- Critical Remaining Work (Red)
- Actual Level of Effort (Dark Blue)
- Remaining Work (Light Green)
- Milestone (Diamond)

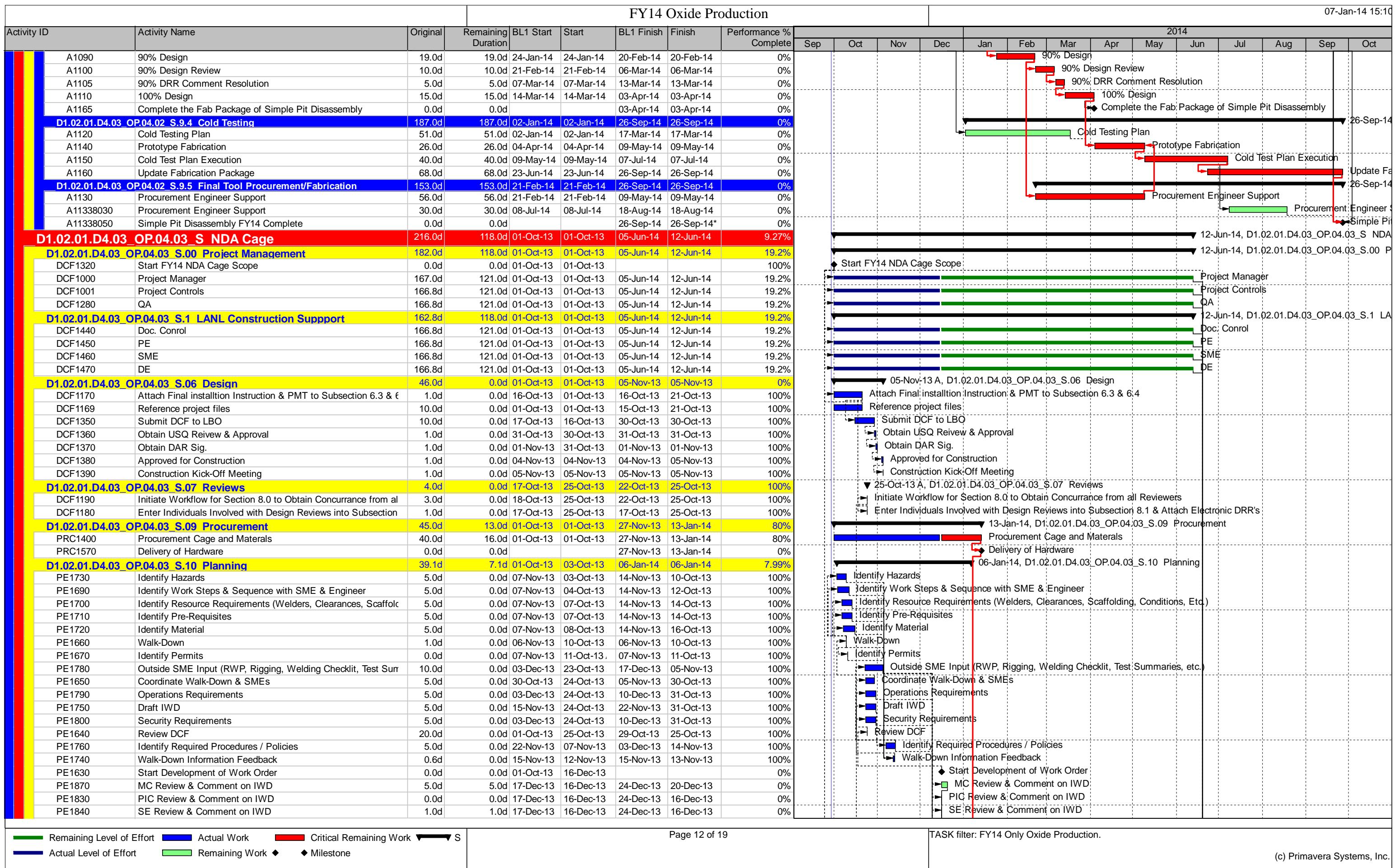
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TASK filter: FY14 Only Oxide Production

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FY14 Oxide Production									2014													
Activity ID	Activity Name	Original	Remaining Duration	BL1 Start	Start	BL1 Finish	Finish	Performance % Complete	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct
Oxide33070	Production Certification Activity (Blend Lot #58)	12.0d	12.0d	02-Jun-14	02-Jun-14	18-Jun-14	18-Jun-14	0%														
Oxide33040	Production Certification Activity (Blend Lot #55)	12.0d	12.0d	03-Jun-14	03-Jun-14	18-Jun-14	18-Jun-14	0%														
Oxide33050	Production Certification Activity (Blend Lot #56)	13.0d	13.0d	03-Jun-14	03-Jun-14	19-Jun-14	19-Jun-14	0%														
Oxide33060	Production Certification Activity (Blend Lot #57)	12.0d	12.0d	03-Jun-14	03-Jun-14	18-Jun-14	18-Jun-14	0%														
Oxide33090	Production Certification Activity (Blend Lot #60)	12.0d	12.0d	13-Aug-14	13-Aug-14	29-Aug-14	29-Aug-14	0%														
Oxide33100	Production Certification Activity (Blend Lot #61)	12.0d	12.0d	13-Aug-14	13-Aug-14	29-Aug-14	29-Aug-14	0%														
Oxide33110	Production Certification Activity (Blend Lot #62)	12.0d	12.0d	13-Aug-14	13-Aug-14	29-Aug-14	29-Aug-14	0%														
Oxide33080	Production Certification Activity (Blend Lot #59)	12.0d	12.0d	13-Aug-14	13-Aug-14	29-Aug-14	29-Aug-14	0%														
Oxide33250	Perform 3rd Ready-to-Ship Documentation Review	15.0d	15.0d	18-Aug-14	18-Aug-14*	08-Sep-14	08-Sep-14	0%														
Oxide33120	Production Certification Activity (Blend Lot #63)	12.0d	12.0d	26-Aug-14	26-Aug-14	12-Sep-14	12-Sep-14	0%														
Oxide33140	Production Certification Activity (Blend Lot #64)	12.0d	12.0d	27-Aug-14	27-Aug-14	12-Sep-14	12-Sep-14	0%														
D1.02.01.D4.03 OP_S.03.06 Records Management/Document Control/Training		242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%														26-Sep-14
Oxide32920	Records Management and Document Control M&S	242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%														
Oxide32970	Records Management	242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%														
Oxide32980	Document Control	242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%														
Oxide32990	Training Support	242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%														
Oxide32880	Technical Editing	242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%														
D1.02.01.D4.03 OP_S.03.07 Alternative Studies		242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%														26-Sep-14
Oxide33341	Alternative Studies	242.0d	192.0d	01-Oct-13	01-Oct-13	26-Sep-14	26-Sep-14	20.66%														
D1.02.01.D4.03 OP_S.04 Projects		0.0d	0.0d					0%														
D1.02.01.D4.03 OP.04.01_S Lathe Controller Upgrade Inst.		252.0d	201.0d	30-Sep-13	30-Sep-13	09-Oct-14	09-Oct-14	23.14%														09-Oct-14
D1.02.01.D4.03 OP.04.01_S.19 Oxide Production - Lathe Controller Up.		252.0d	201.0d	30-Sep-13	30-Sep-13	09-Oct-14	09-Oct-14	23.14%														09-Oct-14
OPDIS1275	Project Start	0.0d	0.0d	30-Sep-13	30-Sep-13			100%														
PM1000	Project Management	252.0d	201.0d	30-Sep-13	30-Sep-13	09-Oct-14	09-Oct-14	20.3%														
OPDIS1355	Begin Process Development	0.0d	0.0d	30-Sep-13	28-Oct-13			100%														
OPDIS1317	Develop Controller Drawing Package (Sub-contract)	5.0d	0.0d	30-Sep-13	28-Oct-13	04-Oct-13	13-Nov-13	100%														
OPDIS1285	Create New Contract for Indramat	15.0d	0.0d	30-Sep-13	28-Oct-13	21-Oct-13	16-Dec-13	60%														
OPDIS1360	AET-5 to Review System Program	18.0d	0.0d	01-Oct-13	29-Oct-13	25-Oct-13	13-Dec-13	100%														
OPDIS1415	Develop Cold Test Plan in DOP Format	15.0d	15.0d	01-Oct-13	29-Oct-13	22-Oct-13	15-Jan-14	90%														
OPDIS1380	Develop Draft Controller Troubleshooting Plan	35.0d	35.0d	22-Nov-13	30-Oct-13	24-Jan-14	13-Feb-14	40%														
OPDIS1375	Develop Draft Controller Maintenance Guide	35.0d	35.0d	22-Nov-13	31-Oct-13	24-Jan-14	13-Feb-14	40%														
OPDIS1315	Begin Vendor Drawing Package	0.0d	0.0d	30-Sep-13	04-Nov-13			100%														
OPDIS1320	LANL Review Controller Drawing Package	10.0d	0.0d	07-Oct-13	04-Nov-13	21-Oct-13	14-Nov-13	100%														
OPDIS1325	Verify 100% Design	10.0d	0.0d	07-Oct-13	18-Nov-13	21-Oct-13	11-Dec-13	100%														
OPDIS1370	AET-5 to Document System Operations	18.0d	0.0d	28-Oct-13	25-Nov-13	21-Nov-13	13-Dec-13	100%														
OPDIS1535	Start Engineering Design	0.0d	0.0d	06-Nov-13	09-Dec-13			100%														
OPDIS1550	Internal Review of Installation Instructions	20.0d	20.0d	06-Nov-13	09-Dec-13	06-Dec-13	23-Jan-14	25%														
OPDIS1540	LANL Constructability Review	10.0d	10.0d	07-Nov-13	09-Dec-13	21-Nov-13	08-Jan-14	25%														
OPDIS1560	Internal Review of Post-Modification / Post-Maintenance	20.0d	20.0d	06-Nov-13	09-Dec-13	06-Dec-13	23-Jan-14	25%														
OPDIS1570	Internal Review of Mechanical Drawings	20.0d	20.0d	06-Nov-13	09-Dec-13	06-Dec-13	23-Jan-14	25%														
OPDIS2790	Internal Review of Electrical Drawings	20.0d	20.0d	06-Nov-13	09-Dec-13	06-Dec-13	23-Jan-14	25%														
OPDIS1590	Internal Review of Specifications	20.0d	20.0d	06-Nov-13	09-Dec-13	06-Dec-13	23-Jan-14	25%														
OPDIS2795	Internal Review of Calculations	20.0d	20.0d	06-Nov-13	09-Dec-13	06-Dec-13	23-Jan-14	25%														
OPDIS1340	Approve 100% Design	10.0d	0.0d	22-Oct-13	12-Dec-13	04-Nov-13	12-Dec-13	100%														
OPDIS1350	Issue 100% Design	1.0d	0.0d	05-Nov-13	13-Dec-13	05-Nov-13	13-Dec-13	100%														
OPDIS1420	Review/Test Plan	5.0d	5.0d	23-Oct-13	16-Jan-14	29-Oct-13	23-Jan-14	0%														
OPDIS1430	Approve Test Plan	2.0d	2.0d	30-Oct-13	24-Jan-14	31-Oct-13	27-Jan-14	0%														
OPDIS1597	Back Check of Design Comments/Final Review - 100%	12.0d	12.0d	09-Dec-13	24-Jan-14	03-Jan-14	10-Feb-14	0%														
OPDIS1475	Begin Cold Testing	0.0d	0.0d</																			





07-Jan-14 15:10

FY14 Oxide Production

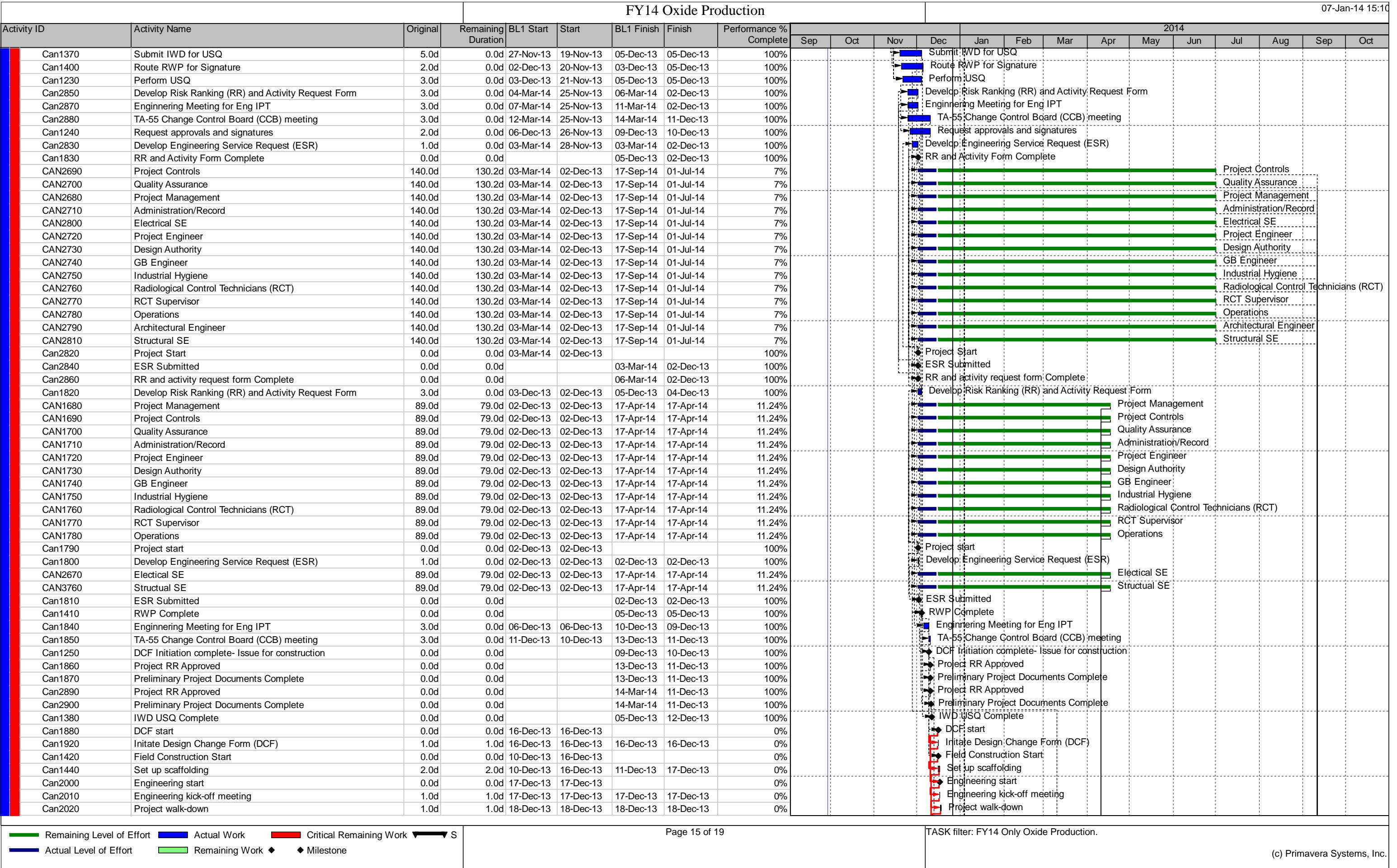
Activity ID	Activity Name	Original	Remaining Duration	BL1 Start	Start	BL1 Finish	Finish	Performance % Complete					2014											
									Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct		
PE1860	RP-1 Review & Comment on IWD	0.0d	0.0d	17-Dec-13	16-Dec-13	24-Dec-13	16-Dec-13	0%																
PE1820	Craft Review & Comment on IWD	0.6d	0.6d	17-Dec-13	16-Dec-13	18-Dec-13	16-Dec-13	0%																
PE1850	IH Review & Comment on IWD	0.0d	0.0d	17-Dec-13	16-Dec-13	24-Dec-13	16-Dec-13	0%																
PE1880	Incorporate Comments into IWD	0.5d	0.5d	24-Dec-13	23-Dec-13	25-Dec-13	23-Dec-13	0%																
PE1890	Final Review & Approval of IWD	0.6d	0.6d	25-Dec-13	23-Dec-13	25-Dec-13	24-Dec-13	0%																
PE1900	RLM Approval of IWD	0.6d	0.6d	25-Dec-13	24-Dec-13	01-Jan-14	24-Dec-13	0%																
PE1910	FOD Approval of IWD	0.5d	0.5d	01-Jan-14	24-Dec-13	01-Jan-14	01-Jan-14	0%																
PE1920	DAR for IWD	0.6d	0.6d	01-Jan-14	01-Jan-14	02-Jan-14	01-Jan-14	0%																
PE1930	MC Submits IWD (E Copy) to TA55 USQ	0.5d	0.5d	02-Jan-14	01-Jan-14	02-Jan-14	02-Jan-14	0%																
PE1940	USQ Review & Approval	0.6d	0.6d	03-Jan-14	02-Jan-14	03-Jan-14	02-Jan-14	0%																
PE1950	Quality Review Checklist	0.6d	0.6d	03-Jan-14	03-Jan-14	06-Jan-14	03-Jan-14	0%																
PE1960	Work Management Center Sets Passport to "Working"	0.5d	0.5d	06-Jan-14	03-Jan-14	06-Jan-14	06-Jan-14	0%																
PE1970	Project Released for Construction	0.0d	0.0d																					
D1.02.01.D4.03_OP.04.03_S.11 Construction Activities		184.0d	118.0d	01-Oct-13	01-Oct-13	05-Jun-14	12-Jun-14	0%																
DCF1290	RAD Protection	189.0d	121.0d	01-Oct-13	01-Oct-13	05-Jun-14	12-Jun-14	0%																
CST1900	Begin Construction	0.0d	0.0d	06-Jan-14	14-Jan-14																			
CST1910	LANL Construction Support FY14	50.0d	50.0d	06-Jan-14	14-Jan-14	19-Mar-14	26-Mar-14	0%																
CST1930	Construction Complete	0.0d	0.0d			19-Mar-14	26-Mar-14	0%																
D1.02.01.D4.03_OP.04.03_S.12 DCF Close Out		90.0d	90.0d	28-Jan-14	05-Feb-14	05-Jun-14	12-Jun-14	0%																
CLS2000	Project Engineer (PE) Starts Project Close Out & Meets with C	2.0d	2.0d	28-Jan-14	05-Feb-14	30-Jan-14	06-Feb-14	0%																
CLS2060	Provide Copy of FCRs to Design As-Built Group	25.0d	25.0d	09-Apr-14	17-Apr-14	14-May-14	21-May-14	0%																
DCF2070	Submit List of New Equipment / Removal to CM for MEL Update	25.0d	25.0d	09-Apr-14	17-Apr-14	14-May-14	21-May-14	0%																
CLS2030	Verify Post-Modification / Post-Maintenance Testing	25.0d	25.0d	09-Apr-14	17-Apr-14	14-May-14	21-May-14	0%																
CLS2080	Update All Priority Drawings to Reflect As-Built Conditions	25.0d	25.0d	09-Apr-14	17-Apr-14	14-May-14	21-May-14	0%																
CLS2040	Ensure Final Field Conditions Match the Design (*based on ave	25.0d	25.0d	09-Apr-14	17-Apr-14	14-May-14	21-May-14	0%																
CLS2050	Obtain Work Package Information Required for DCF Close Out	25.0d	25.0d	09-Apr-14	17-Apr-14	14-May-14	21-May-14	0%																
CLS2020	Submit List of New Equipment / Removal to CM for MEL Update	25.0d	25.0d	09-Apr-14	17-Apr-14	14-May-14	21-May-14	0%																
CLS2010	All Non-Conformance Reports are Dispositioned, Approved, and	25.0d	25.0d	09-Apr-14	17-Apr-14	14-May-14	21-May-14	0%																
CLS2090	Ensure Impacted Documents are Revised / New Documents are	25.0d	25.0d	09-Apr-14	17-Apr-14	14-May-14	21-May-14	0%																
CLS2100	Gather Final Close Out Documents & Route for Signatures	5.0d	5.0d	14-May-14	22-May-14	21-May-14	29-May-14	0%																
CLS2110	Attach Completed PMT to DCF Database	3.0d	3.0d	21-May-14	30-May-14	27-May-14	03-Jun-14	0%																
CLS2120	Send DCF to CM for Close Out	2.0d	2.0d	27-May-14	04-Jun-14	29-May-14	05-Jun-14	0%																
CLS2130	Send DCF to IRM to Scan into Documentum for Archival / Retri	5.0d	5.0d	29-May-14	06-Jun-14	05-Jun-14	12-Jun-14	0%																
CLS2150	DCF Close Out Complete Milestone	0.0d	0.0d			05-Jun-14	12-Jun-14	0%																
D1.02.01.D4.03_OP.04.03_S.13 Safety Reviews		12.0d	3.0d	23-Oct-13	24-Oct-13	07-Nov-13	18-Dec-13	0%																
DCF1200	Request USQ Initiation by Submitting Copy of DCF & Workflow	1.0d	0.0d	23-Oct-13	24-Oct-13	23-Oct-13	25-Oct-13	100%																
DCF1210	Complete & Approve USQ and if applicable, Obtain Criticality R	5.0d	0.0d	24-Oct-13	08-Nov-13	30-Oct-13	15-Nov-13	100%																
DCF1220	Complete Section 9.0 & Attach Approved USQ (and if applicable, Criticality Review)	3.0d	0.0d	31-Oct-13	13-Nov-13	04-Nov-13	15-Nov-13	100%																
DCF1230	Initiate Workflow for Section 9.0 to QEV and if Applicable to SB-CS	3.0d	3.0d	05-Nov-13	15-Nov-13	07-Nov-13	18-Dec-13	90%																
D1.02.01.D4.03_OP.04.04_S.14 MD-2 Shipping/Receiving - Pre		229.0d	192.0d	21-Oct-13	21-Oct-13	26-Sep-14	26-Sep-14	12.46%																
D1.02.01.D4.03_OP.04.04_S.01 Project Management		94.9d	58.0d	21-Oct-13	21-Oct-13	19-Mar-14	19-Mar-14	38.9%																
A1110	Project Initiation	0.0d	0.0d	21-Oct-13	21-Oct-13																			
A11338980	Prepare/Submit Engineering Service Request (ESR)	1.0d	0.0d	21-Oct-13	21-Oct-13	21-Oct-13	21-Oct-13	100%																
A11338860	Develop Risk Ranking and Activity Request Form	1.0d	0.0d	21-Oct-13	21-Oct-13	21-Oct-13	22-Oct-13	100%																
Oxide33350	Project Management through Title I	94.9d	58.0d	21-Oct-13	21-Oct-13	19-Mar-14	19-Mar-14	38.9%																
A1000	Develop Statement of Need	2.0d	0.0d	31-Oct-13	25-Oct-13	01-Nov-13	25-Oct-13	100%																
A1010	Submit Statement of Need to Program Management Working Board (PMWB)	3.0d	0.0d	04-Nov-13	04-Nov-13	06-Nov-13	12-Nov-13	100%																
A1020	Receive Statement of Need Approval	1.0d	0.0d	07-Nov-13	07-Nov-13	07-Nov-13	12-Nov-13	100%																
A11338830	Prepare Class 5 Estimate																							

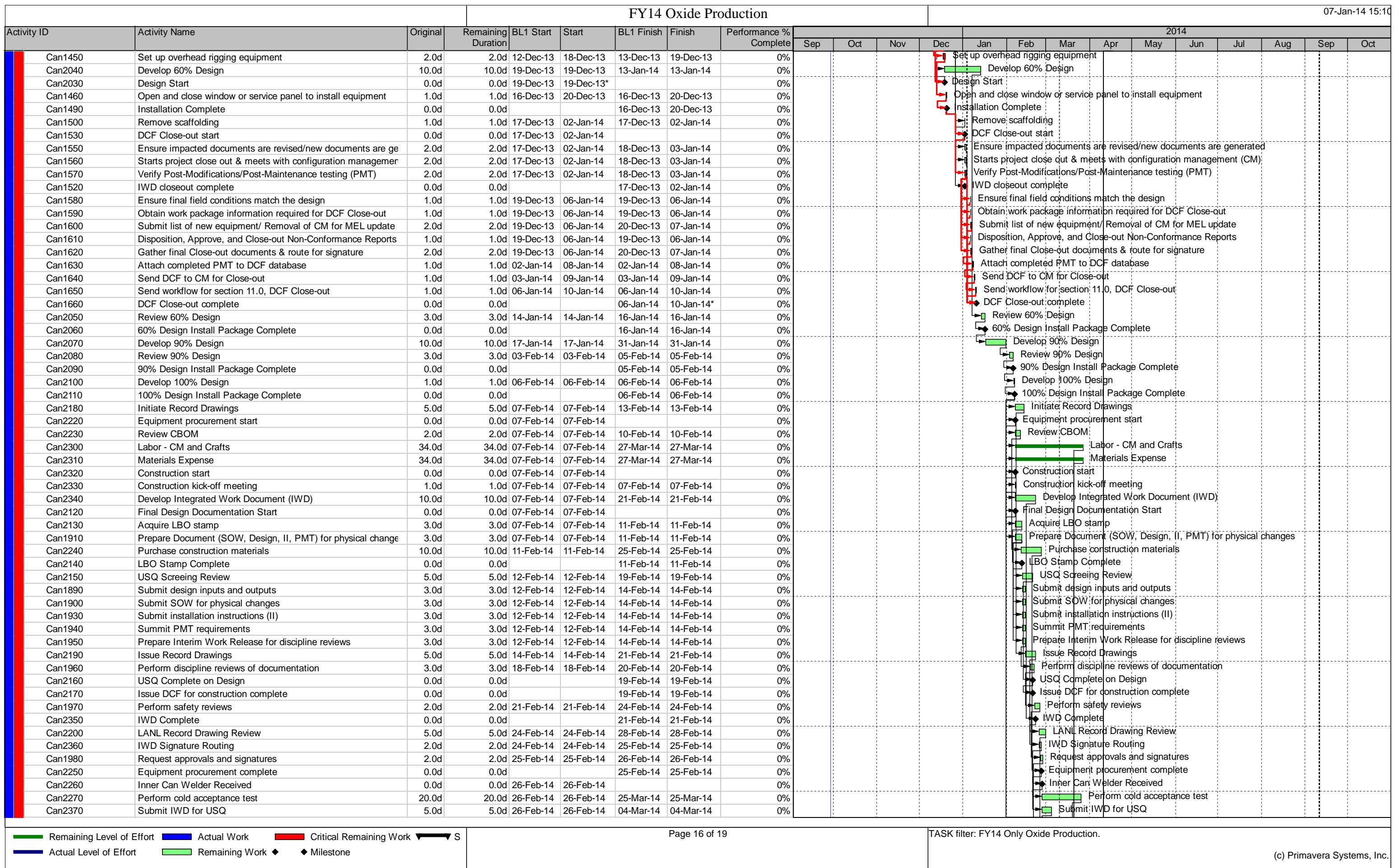
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FY14 Oxide Production

Activity ID	Activity Name	Original	Remaining Duration	BL1 Start	Start	BL1 Finish	Finish	Performance % Complete					2014												
									Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct			
A1050	Submit Technical Specifications and Requirements to PMWB	3.0d	3.0d	22-Nov-13	16-Dec-13	26-Nov-13	19-Dec-13	0%																	
A1080	Submit Requirements Criteria Document to PMWB	3.0d	3.0d	16-Dec-13	18-Dec-13	18-Dec-13	02-Jan-14	0%																	
A1060	Receive Technical Specifications and Requirements Approval	1.0d	1.0d	27-Nov-13	19-Dec-13	27-Nov-13	20-Dec-13	0%																	
A1090	Receive Requirements and Criteria Document Approval	1.0d	1.0d	19-Dec-13	02-Jan-14	19-Dec-13	03-Jan-14	0%																	
A1100	Project Documents Complete	0.0d	0.0d			23-Jan-14	08-Jan-14	0%																	
D1.02.01.D4.03_OP.04.04_S.02_Design		112.9d	75.9d	21-Oct-13	21-Oct-13	19-Mar-14	14-Apr-14	42.15%																	
D1.02.01.D4.03_OP.04.04_S.02.01_Title I		112.9d	75.9d	21-Oct-13	21-Oct-13	19-Mar-14	14-Apr-14	42.15%																	
Oxide33360	Design Support through Title I	94.9d	58.0d	21-Oct-13	21-Oct-13	19-Mar-14	19-Mar-14	90%																	
A11338730	Prepare Procurement (Exhibits) Documentation	9.0d	0.0d	21-Oct-13	21-Oct-13	31-Oct-13	31-Oct-13	100%																	
A11338740	Submit Documentation & Acquire PR Signature Approvals	2.0d	0.0d	21-Oct-13	21-Oct-13	22-Oct-13	12-Nov-13	100%																	
A11338750	Acquisition Services Management (ASM) Procurement Process	11.0d	0.0d	21-Oct-13	21-Oct-13	04-Nov-13	13-Nov-13	100%																	
A11338760	Perform Technical Evaluation	2.0d	0.0d	04-Nov-13	04-Nov-13	05-Nov-13	14-Nov-13	100%																	
A11338770	Prepare Award Package (ASM)	2.0d	0.0d	05-Nov-13	05-Nov-13	06-Nov-13	15-Nov-13	100%																	
A11338780	Issue Award Document (ASM)	2.0d	0.0d	06-Nov-13	06-Nov-13	07-Nov-13	15-Nov-13	100%																	
A11338790	Award Title I Contract	2.0d	0.0d	07-Nov-13	07-Nov-13	08-Nov-13	15-Nov-13	100%																	
A11338800	Prepare 30% Title I Study/Design	22.0d	17.6d	18-Nov-13	21-Nov-13	19-Dec-13	21-Jan-14	20%																	
Oxide33340	Complete Title I Study/Design	75.9d	60.7d	18-Nov-13	21-Nov-13	19-Mar-14	24-Mar-14	20%																	
A11339030	Complete 60% Title I Study/Design	22.0d	22.0d	20-Dec-13	28-Jan-14	31-Jan-14	27-Feb-14	0%																	
A11339040	Complete 90% Title I Study/Design	22.0d	22.0d	03-Feb-14	28-Feb-14	05-Mar-14	31-Mar-14	0%																	
A11339050	Complete Final Title I Study/Design	10.0d	10.0d	06-Mar-14	01-Apr-14	19-Mar-14	14-Apr-14	0%																	
A11338820	Title I Study/Design Complete	0.0d	0.0d			19-Mar-14	14-Apr-14	0%																	
D1.02.01.D4.03_OP.04.04_S.09_Planning Package		156.0d	156.0d	18-Feb-14	18-Feb-14	26-Sep-14	26-Sep-14	0%																	
Oxide33330	MD-2 Container Preliminary Design (Planning Package)	156.0d	156.0d	18-Feb-14	18-Feb-14*	26-Sep-14	26-Sep-14	0%																	
D1.02.01.D4.03_OP.04.05_S TA55-314 Upgrades		202.0d	202.0d	02-Dec-13	02-Dec-13	26-Sep-14	26-Sep-14	0%																	
Oxide33331	TA55-314 Upgrades (Planning Package)	202.0d	202.0d	02-Dec-13	02-Dec-13*	26-Sep-14	26-Sep-14	0%																	
D1.02.01.D4.03_OP.04.06_S Can Opener, Inner Welder, anc		213.0d	185.0d	01-Nov-13	01-Nov-13	17-Sep-14	17-Sep-14	16.18%																	
CAN1000	Project Management	36.0d	8.0d	01-Nov-13	01-Nov-13	06-Jan-14	07-Jan-14	77.7%																	
CAN1010	Project Controls	36.0d	8.0d	01-Nov-13	01-Nov-13	06-Jan-14	07-Jan-14	77.7%																	
CAN1020	Quality Assurance	36.0d	8.0d	01-Nov-13	01-Nov-13	06-Jan-14	07-Jan-14	77.7%																	
CAN1030	Administration/Record	36.0d	8.0d	01-Nov-13	01-Nov-13	06-Jan-14	07-Jan-14	77.7%																	
CAN1040	Project Engineer	36.0d	8.0d	01-Nov-13	01-Nov-13	06-Jan-14	07-Jan-14	77.7%																	
CAN1050	Design Authority	36.0d	8.0d	01-Nov-13	01-Nov-13	06-Jan-14	07-Jan-14	77.7%																	
CAN1060	GB Engineer	36.0d	8.0d	01-Nov-13	01-Nov-13	06-Jan-14	07-Jan-14	77.7%																	
CAN1070	Industrial Hygiene	36.0d	8.0d	01-Nov-13	01-Nov-13	06-Jan-14	07-Jan-14	77.7%																	
CAN1080	Radiological Control Technicians (RCT)	36.0d	8.0d	01-Nov-13	01-Nov-13	06-Jan-14	07-Jan-14	77.7%																	
CAN1090	RCT Supervisor	36.0d	8.0d	01-Nov-13	01-Nov-13	06-Jan-14	07-Jan-14	77.7%																	
CAN1120	Submit Facility Service Request (FSR)	1.0d	0.0d	01-Nov-13	01-Nov-13	01-Nov-13	01-Nov-13	100%																	
CAN1100	Operations	36.0d	8.0d	01-Nov-13	01-Nov-13	06-Jan-14	07-Jan-14	77.7%																	
CAN1110	Project Start	0.0d	0.0d	01-Nov-13	01-Nov-13			100%																	
CAN1260	Can Opener Received	0.0d	0.0d	01-Nov-13	01-Nov-13			100%																	
CAN1270	Cold Test Acceptance	5.0d	0.0d	01-Nov-13	01-Nov-13	07-Nov-13	07-Nov-13	100%																	
Can1300	Labor - CM/NPI-3/ Crafts	29.0d	5.0d	01-Nov-13	01-Nov-13	16-Dec-13	20-Dec-13	82.76%																	
Can1310	Materials Expense	29.0d	5.0d	01-Nov-13	01-Nov-13	16-Dec-13	20-Dec-13	82.76%																	
CAN1140	Preliminary Project Documents Complete	0.0d	0.0d			01-Nov-13	01-Nov-13	100%																	
CAN1130	FSR Submitted	0.0d	0.0d			01-Nov-13	01-Nov-13	100%																	
Can1320	Preliminary Construction Documentation Start	0.0d	0.0d	04-Nov-13	04-Nov-13			100%																	
Can1330	Kick-off meeting	1.0d	0.0d	04-Nov-13	04-Nov-13	05-Nov-13	05-Nov-13	100%																	
Can1340	Develop Integrated Work Document (IWD)	10.0d	0.0d	05-Nov-13	05-Nov-13	20-Nov-13	12-Nov-13	100%																	
CAN1280	Can Opener Acceptance and PMT development	0.1d	0.0d	08-Nov-13	08-Nov-13	08-Nov-13	08-Nov-13	100%																	
CAN1290	Final Acceptance Test (FAT) on Can Opener Complete	0.0d	0.0d			08-Nov-13	08-Nov-13	100%																	
Can1350	IWD Complete	0.0d	0.0d			25-Nov-13	13-Nov-13	100%																	
Can1150	DCF start	0.0d	0.0d	25-Nov-13	15-Nov-13			100%																	
Can1160	Imitate Design Change Form (DCF)	1.0d	0.0d	25-Nov-13	15-Nov-13	25-Nov-13	15-Nov-13	100%																	
Can1360	IWD Signature Routing	2.0d	0.0d	25-Nov-13	15-Nov-13	26-Nov-13	02-Dec-13	100%																	
Can1390	Develop Radiation Work Permit (RWP)	3.0d	0.0d	25-Nov-13	15-Nov-13	27-Nov-13	02-Dec-13	100%																	
Can1190	Submit installation instructions (II)	3.0d	0.0d	26-Nov-13	18-Nov-13	02-Dec-13	02-Dec-13	100%																	
Can1200	Summit PMT requirements	3.0d	0.0d	26-Nov-13	18-Nov-13	02-Dec-13	02-Dec-13	100%																	
Can1210	Prepare Interim Work Release for discipline reviews	3.0d	0.0d	26-Nov-13	18-Nov-13	02-Dec-13	02-Dec-13	100%																	
Can1220	Perform discipline reviews of documentation	3.0d	0.0d	26-Nov-13	18-Nov-13	02-Dec-13	02-Dec-13	100%																	

Legend: Remaining



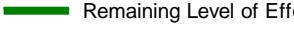
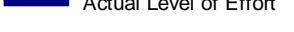
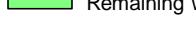


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FY14 Oxide Production

Activity ID	Activity Name	Original	Remaining Duration	BL1 Start	Start	BL1 Finish	Finish	Performance % Complete					2014													
									Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct				
Can1990	DCF Initiation complete- issue for Construction	0.0d	0.0d			26-Feb-14	26-Feb-14	0%																		
Can2210	Record Drawings Complete	5.0d	5.0d	03-Mar-14	03-Mar-14	07-Mar-14	07-Mar-14	0%																		
Can2380	IWD USQ Complete	0.0d	0.0d			04-Mar-14	04-Mar-14	0%																		
Can2390	Develop Radiation Work Permit (RWP)	3.0d	3.0d	05-Mar-14	05-Mar-14	07-Mar-14	07-Mar-14	0%																		
Can2400	Route RWP for Signature	2.0d	2.0d	10-Mar-14	10-Mar-14	11-Mar-14	11-Mar-14	0%																		
Can2410	RWP Complete	0.0d	0.0d			11-Mar-14	11-Mar-14	0%																		
Can2420	Field Construction Start	0.0d	0.0d	12-Mar-14	12-Mar-14			0%																		
Can2430	LO/TO Electrical Services	1.0d	1.0d	12-Mar-14	12-Mar-14	12-Mar-14	12-Mar-14	0%																		
Can2440	Install Inner Can Welder Skid	2.0d	2.0d	13-Mar-14	13-Mar-14	14-Mar-14	14-Mar-14	0%																		
Can2450	Anchor Inner Can Welder Skid	5.0d	5.0d	17-Mar-14	17-Mar-14	21-Mar-14	21-Mar-14	0%																		
Can2910	DCF start	0.0d	0.0d	17-Mar-14	17-Mar-14*			0%																		
Can2920	Imitate Design Change Form (DCF)	1.0d	1.0d	17-Mar-14	17-Mar-14	17-Mar-14	17-Mar-14	0%																		
Can3030	Engineering start	0.0d	0.0d	17-Mar-14	17-Mar-14			0%																		
Can3040	Engineering kick-off meeting	1.0d	1.0d	17-Mar-14	17-Mar-14	17-Mar-14	17-Mar-14	0%																		
Can3050	Project walk-down	1.0d	1.0d	18-Mar-14	18-Mar-14	18-Mar-14	18-Mar-14	0%																		
Can3060	Design Start	0.0d	0.0d	19-Mar-14	19-Mar-14			0%																		
Can3070	Develop 60% Design	20.0d	20.0d	19-Mar-14	19-Mar-14	15-Apr-14	15-Apr-14	0%																		
Can2460	Connect Electrical Services	3.0d	3.0d	24-Mar-14	24-Mar-14	26-Mar-14	26-Mar-14	0%																		
Can2280	Install Inner Can Welder (Planning Package) PMT development	1.0d	1.0d	26-Mar-14	26-Mar-14	26-Mar-14	26-Mar-14	0%																		
Can2470	Remove LO/TO	1.0d	1.0d	27-Mar-14	27-Mar-14	27-Mar-14	27-Mar-14	0%																		
Can3770	Hot Acceptance Test- PMT development	5.0d	5.0d	27-Mar-14	27-Mar-14	02-Apr-14	02-Apr-14	0%																		
Can2480	Inner Can Welder Installation Complete	0.0d	0.0d			27-Mar-14	27-Mar-14	0%																		
Can2490	Develop PMT	3.0d	3.0d	28-Mar-14	28-Mar-14	01-Apr-14	01-Apr-14	0%																		
Can2500	PMT Complete	0.0d	0.0d			01-Apr-14	01-Apr-14	0%																		
Can2510	IWD closeout complete	0.0d	0.0d			01-Apr-14	01-Apr-14	0%																		
Can2520	DCF Close-out start	0.0d	0.0d	02-Apr-14	02-Apr-14			0%																		
Can2530	Update all priority drawings to reflect as-built conditions	2.0d	2.0d	02-Apr-14	02-Apr-14	03-Apr-14	03-Apr-14	0%																		
Can2540	Ensure impacted documents are revised/new documents are generated	2.0d	2.0d	02-Apr-14	02-Apr-14	03-Apr-14	03-Apr-14	0%																		
Can2550	PE starts project close out & meets with configuration manager	2.0d	2.0d	02-Apr-14	02-Apr-14	03-Apr-14	03-Apr-14	0%																		
Can2560	Verify Post-Modifications/Post-Maintenance testing (PMT)	2.0d	2.0d	02-Apr-14	02-Apr-14	03-Apr-14	03-Apr-14	0%																		
Can2570	Ensure final field conditions match the design	1.0d	1.0d	02-Apr-14	02-Apr-14	02-Apr-14	02-Apr-14	0%																		
Can2580	Obtain work package information required for DCF Close-out	1.0d	1.0d	03-Apr-14	03-Apr-14	03-Apr-14	03-Apr-14	0%																		
Can2590	Submit list of new equipment/ Removal of CM for MEL update	2.0d	2.0d	03-Apr-14	03-Apr-14	04-Apr-14	04-Apr-14	0%																		
Can2600	Disposition, Approve, and Close-out Non-Conformance Reports	1.0d	1.0d	03-Apr-14	03-Apr-14	03-Apr-14	03-Apr-14	0%																		
Can2610	Provide copy of FCRs to Design As-Built group	2.0d	2.0d	03-Apr-14	03-Apr-14	04-Apr-14	04-Apr-14	0%																		
Can2620	Gather final Close-out documents & route for signature	5.0d	5.0d	03-Apr-14	03-Apr-14	09-Apr-14	09-Apr-14	0%																		
Can2630	Attach completed PMT to DCF database	1.0d	1.0d	03-Apr-14	03-Apr-14	03-Apr-14	03-Apr-14	0%																		
Can3780	Inner Can Acceptance- PMT Development	5.0d	5.0d	10-Apr-14	03-Apr-14	16-Apr-14	09-Apr-14	0%																		
Can2640	Send DCF to CM for Close-out	5.0d	5.0d	04-Apr-14	04-Apr-14	10-Apr-14	10-Apr-14	0%																		
Can2290	Final Acceptance Test (FAT) on Inner Can Welder Complete	0.0d	0.0d			16-Apr-14	09-Apr-14	0%																		
Can2650	Send workflow for section 11.0, DCF Close-out	5.0d	5.0d	11-Apr-14	11-Apr-14	17-Apr-14	17-Apr-14	0%																		
Can3080	Review 60% Design	3.0d	3.0d	16-Apr-14	16-Apr-14	18-Apr-14	18-Apr-14	0%																		
Can2660	DCF Close-out complete	0.0d	0.0d			17-Apr-14	17-Apr-14	0%																		
Can3090	60% Design Install Package Complete	0.0d	0.0d			18-Apr-14	18-Apr-14	0%																		
Can3100	Develop 90% Design	20.0d	20.0d	21-Apr-14	21-Apr-14	16-May-14	16-May-14	0%																		
Can3110	Review 90% Design	3.0d	3.0d	19-May-14	19-May-14	21-May-14	21-May-14	0%																		
Can3120	90% Design Install Package Complete	0.0d	0.0d			21-May-14	21-May-14	0%																		
Can3130	Develop 100% Design	1.0d	1.0d	22-May-14	22-May-14	22-May-14	22-May-14	0%																		
Can3140	100% Design Install Package Complete	0.0d	0.0d			22-May-14	22-May-14	0%																		
Can3150	Final Design Documentation Start	0.0d	0.																							

FY14 Oxide Production									2014												07-Jan-14 15:10	
Activity ID	Activity Name	Original	Remaining Duration	BL1 Start	Start	BL1 Finish	Finish	Performance % Complete					2014									
									Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct
Can3740	Send workflow for section 11.0, DCF Close-out	1.0d	1.0d	17-Sep-14	17-Sep-14	17-Sep-14	17-Sep-14	0%														Send workflow
Can3750	DCF Close-out complete	0.0d	0.0d			17-Sep-14	17-Sep-14	0%														DCF Close-out

 Remaining Level of Effort  Actual Work  Critical Remaining Work  Actual Level of Effort  Remaining Work  Milestone

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(c) Primavera Systems, Inc.



APPENDIX E:

Spend Plan

APPENDIX E - FY14 Spend Plan & Actuals

LANL	FY 2014 Spend Plan													Projected Beginning FY 2015 Uncosted Balance	
	FY 2014 Total Available to Cost	Oct-13	Nov-13	Dec-13	Jan-14	Feb-14	Mar-14	Apr-14	May-14	Jun-14	Jul-14	Aug-14	Sep-14		
MA-7B Pu															
STARS TOTAL															
Cong. Rpt Adjusted Total	50,363,850	2,116,984	3,338,225	3,313,387	3,856,379	3,506,868	3,664,714	3,724,674	4,441,511	3,555,172	5,445,968	7,043,994	6,340,709	50,348,586	0
NN6001030 - ARIES	50,348,586	2,116,984	3,338,225	3,313,387	3,856,379	3,506,868	3,664,714	3,724,674	4,441,511	3,555,172	5,445,968	7,043,994	6,340,709	50,348,586	0
NN6001030 - LLNL SSP Modern Foundry estimate	15,264													0	15,264
2MT Work Packages															(0)
Pit Disassembly	996,544	4,813	7,035	6,664	75,147	116,658	123,584	123,584	134,192	97,375	101,610	128,534	77,347	996,544	0
Material Shipping and Receiving	1,399,164	121,591	177,709	132,897	105,762	95,690	100,726	125,907	95,690	95,690	125,907	120,871	1,399,164	0	
Pu Conversion	1,530,882	8,595	12,562	11,901	86,064	200,090	178,450	169,246	202,141	139,473	148,726	194,772	178,862	1,530,882	0
Packaging	1,333,869	15,810	23,478	22,928	29,822	131,824	188,295	170,542	166,935	108,879	159,202	190,552	125,604	1,333,869	0
Nondestructive Assay	301,763	2,964	4,332	4,104	21,227	20,771	37,438	37,438	43,510	15,840	43,375	40,222	30,542	301,762	0
Operations Management	712,539	17,981	26,279	24,896	47,316	63,446	76,650	74,596	85,031	60,571	70,291	88,180	77,303	712,539	0
Pu Characterization	1,116,733	4,813	7,035	6,664	52,586	95,400	95,928	88,070	114,471	332,410	135,957	100,635	82,764	1,116,733	0
Preventive Equipment Maintenance	573,898	29,500	44,641	44,562	47,675	44,641	47,596	47,596	59,495	44,641	47,517	59,495	56,540	573,898	0
Production Planning and Control	2,029,371	105,708	158,293	155,610	170,813	158,293	168,131	168,131	210,163	158,293	165,448	210,163	200,326	2,029,371	0
Muffle Furnace - Production Capability	1,788,768	41,874	91,370	92,436	147,043	165,013	153,969	137,165	139,157	145,596	148,367	351,038	175,740	1,788,768	0
2nd Mill & Blend Shielding Installation	36,382	36,382	0	0	0	0	0	0	0	0	0	0	0	36,382	0
PF-4 Resumption	3,156,629	406,772	837,013	947,472	326,783	70,021	74,689	74,689	93,361	70,021	74,689	93,361	87,759	3,156,629	(0)
Process Equipment Engineering Support	1,563,146	134,438	221,136	187,476	179,490	141,629	102,056	85,325	106,656	80,953	93,090	122,781	108,115	1,563,146	(0)
Analytical Chemistry	1,808,474	67,096	98,064	92,903	190,992	157,087	176,390	166,310	198,209	171,211	154,579	151,136	184,496	1,808,474	0
Process Qualification	157,486	8,460	12,365	11,714	13,666	12,365	13,015	16,269	12,365	12,365	16,269	15,618	157,486	(0)	
Warehousing/Procurement/Storage	427,769	22,979	33,585	31,818	37,120	33,585	35,353	35,353	44,191	33,585	33,585	44,191	42,423	427,769	0
Spare Parts	1,500,000	80,579	117,769	111,570	130,165	117,769	123,967	123,967	154,959	117,769	117,769	154,959	148,760	1,500,000	0
Program Management	2,894,773	172,500	252,115	238,846	251,584	219,970	231,547	231,547	289,434	219,970	219,970	289,434	277,857	2,894,773	0
TA-55 Infrastructure	5,566,958	299,051	437,075	414,071	483,083	437,075	460,079	460,079	575,099	437,075	437,075	575,099	552,095	5,566,958	0
TA-54 Waste Management	450,000	0	0	0	0	0	0	0	0	0	0	51,136	255,682	143,182	450,000
Quality Assurance Support	3,032,417	89,683	131,076	164,685	275,401	131,076	212,803	246,982	355,263	290,353	182,905	648,623	303,568	3,032,417	0
Independent Product Certification	376,082	0	0	34,653	24,478	22,818	51,980	29,970	0	59,940	0	54,332	97,911	376,082	(0)
Records Management/Document Control/Training	600,904	32,280	47,178	44,695	52,145	47,178	49,662	49,662	62,077	47,178	47,178	62,077	59,594	600,904	0
Alternative Studies	1,248,704	67,079	98,039	92,879	108,359	98,039	103,199	103,199	128,998	98,039	98,039	128,998	123,838	1,248,704	(0)
Lathe Controller Upgrade Installation	1,424,147	237,352	218,085	104,416	119,978	103,803	56,743	79,204	99,005	75,244	115,771	112,785	101,760	1,424,147	0
Simple Pit Disassembly	1,838,565	77,460	109,841	104,060	129,180	164,081	159,202	284,817	339,460	120,560	129,549	134,521	85,835	1,838,565	0
NDA Cage	715,010	31,222	41,060	27,095	208,205	168,018	85,966	70,344	83,101	0	0	0	715,010	(0)	
MD-2 Container Preliminary Design	1,000,000	0	89,284	70,787	82,584	80,248	89,092	89,092	111,364	84,637	84,637	111,364	106,910	1,000,000	0
TA-55-314 Upgrades	500,000	0	0	24,752	51,980	47,030	49,505	49,505	61,881	47,030	47,030	61,881	59,406	500,000	0
Can Opener, Inner Welder, Outer Welder	1,030,469	0	41,807	106,831	107,731	63,252	118,702	114,522	141,182	90,477	76,244	94,272	75,449	1,030,469	0
Contingency	9,237,140	0	0	0	300,000	300,000	300,000	300,000	300,000	300,000	300,000	2,354,176	2,442,730	2,640,234	9,237,140



APPENDIX F: Commitments

APPENDIX F - December Commitment Report

Oxide Production Program: NA-26 Commitments

Contractor	Management Area	Code	LANL Order #	Commitments	Entity	B&R CODE	Contract Commitment Amount, \$ in thousands	Expended to-date thru Dec 2013	Committed Uncosted to-date thru Dec 2013	TOTAL FY14 Projected Expenditure	FY14 Projected EOY Committed Carryover	Status	Award Date/Projected Award Date	Projected Expenditure Completion
LANL-2MT	MA-7B	RISK-2000	113900	Control System Upgrade for Lathe	B6 SIGMA INC-P4811400	NN6001030	356	295	61	61	0	Awarded	Aug-11	Q2/2014
LANL-2MT	MA-7B	ICAN	74274-001-09	Design of new gripper for Packing System	COLORADO SCHOOL OF MINES-P1792609	NN6001030	634	421	213	235	0	Awarded	Aug-11	Q4/2014
LANL-2MT	MA-7B	ICAN	219406-189577-321934	Radiography and system Test Containers	TEAM INDUSTRIAL Dynamic Flowform	NN6001030	25	20	5	20	0	Awarded	Dec-12	Q2/2014
LANL-2MT	MA-7B	ICAN	226719-226721	Inner and Outer Can Welders	AMET INC	NN6001030	418	378	40	157	0	Awarded	Feb-13	Q2/2014
LANL-2MT	MA-7B	OSNM	231064	Operations support for 5-day campaign shipment of classified TRU waste to the WIPP as described on page 23 of the Level 3 RA&MSP	NUCLEAR WASTE PARTNERSHIP LLC	NN6001030	53	0	53	53	0	Awarded	Dec-13	Q4/2014
LANL-2MT	MA-7B	ODMO	227571	SRNS Tech Review of DMO-3 Furnace	SRNS	NN6001030	40	24	16	16	0	Awarded	Feb-13	Q2/2014
LANL-2MT	MA-7B	PPPM	211498	Workstations	Stealth Computer	NN6001030	13	10	3	3	0	Awarded	Nov-12	Q1/2014
LANL-2MT	MA-7B	RISK-2000	264880	Engineering services for the Robotic Lathe	B6 SIGMA INC-P4811400	NN6001030	180	0	180	180	0	Awarded	Dec-13	Q4/2014
LANL-2MT	MA-7B	MD2D	57130	Direct Labor	Merrick	NN6001030	99	0	99	99	0	Awarded	Dec-13	Q4/2014
LANL-SSP	MA-7B	PPPM	220705	Engineering Planning Support for ARIES Oxide Production Program. Subcontractor shall furnish qualified personnel, equipment, materials and facilities to perform as detailed in the Exhibit D.	STRATEGIC MANAGEMENT SOLUTIONS	NN6001030	108	58	50	0	0	Awarded	Dec-12	Q4/2014



APPENDIX G:

Trend Register



TREND REGISTER

Project Name: FY 14 Oxide Production

<i>ORIGINAL Approved Project LCB (or) FY Baseline</i>	\$43,651,431	\$43,651,431
Total Resolved Trends (LCB or FY)	-\$153,287	-\$83,287
Current LCB (or) FY Budget	\$43,498,144	\$43,568,144
Unresolved Trends	\$337,194	-\$162,800
Estimate At Completion (EAC) + Unresolved Trends =		\$43,405,334





APPENDIX H:

Milestone Report

Milestone Report

FY14 Oxide Production Program

Printed on 07-Jan-14 15:36
Scheduled as of 29-Sep-13 08:00

Activity ID	Activity Name	Finish	Variance - BL1 Finish Date	FY2014												FY2015	
				O	N	D	JAN	FY14	F	M	A	M	J	J	A	S	O
D1.02.01.D4.03_OP_S	Oxide Production Pro	26-Sep-14	0.0d														26-Sep-14
Oxide34000	Resolve Criticality Safety Concerns with DMO-3 Oxi	28-Mar-14*	0.0d														28-Mar-14, ♦
Oxide34010	Complete Design of Simple Pit Disassembly Equipr	15-Aug-14*	0.0d														15-Aug-14, ♦
Oxide34030	Complete the Installation of the Packaging Line Inn	29-Aug-14*	0.0d														29-Aug-14, ♦
Oxide34040	Complete 3 Ready-to-Ship Submittals	15-Sep-14*	0.0d														15-Sep-14, ♦
Oxide34110	150 kg Certified Oxide Accepted by MOX Services	26-Sep-14*	0.0d														26-Sep-14, ♦