

# Microstructural Evolution of Nanocrystalline Nickel Thin Films due to High-Energy, Heavy-Ion Irradiation

SAND2012-6864C

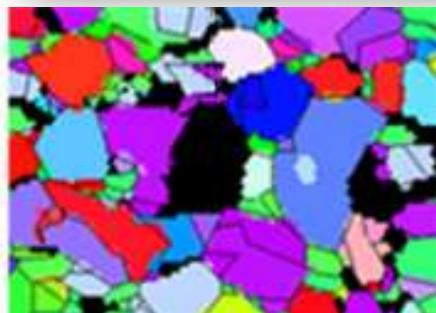
S. Rajasekhara<sup>a,b</sup>, P.J. Ferreira<sup>b</sup>, K. Hattar<sup>a</sup>



<sup>a</sup> Sandia National Laboratories

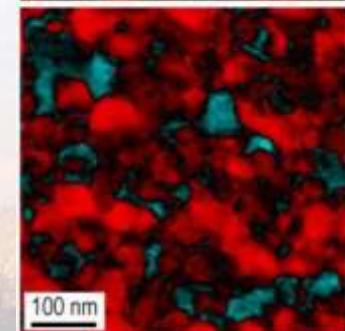
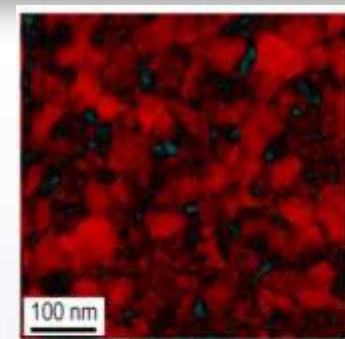
<sup>a</sup> University of Texas – Austin

August 14, 2012



## Outline

- Nanostructured metals provide the potential for radiation tolerant design
- Far-from-equilibrium nanograined metals can exhibit very unique and unexpected defect structures
- Thermal, mechanical, and radiation properties are probably related
- Precession microscopy provides a way to characterize grain orientation and grain boundary at the smallest scale
- *In situ* ion irradiation provides the potential to directly watch the evolution

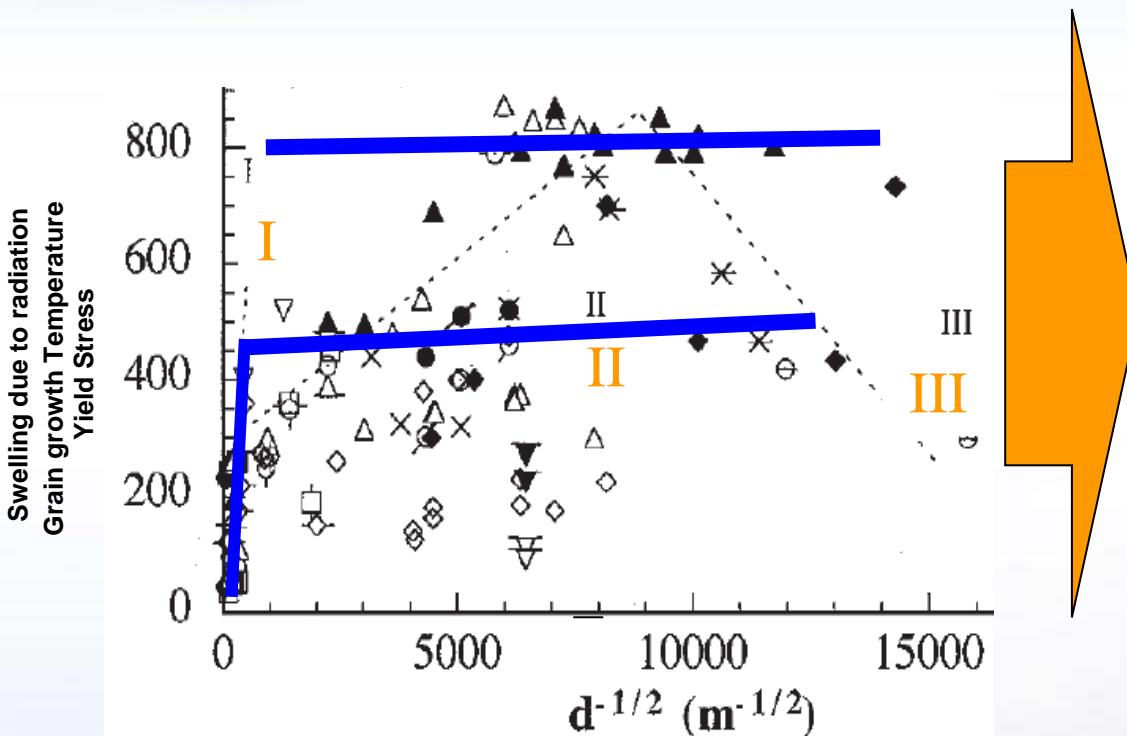


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# Properties and Mechanisms Active in Nanograined Metals



Conrad, Metallurgical and Materials Transactions A: 2004. 35 p. 2681

## Due to the variations in:

- Production methods
  - Range of microstructures
- Testing methods
  - Range of experimental uncertainty

## Key overlooked factors

- Grain boundary type
- Relative grain orientation
- Grain boundary energy
- Etc.

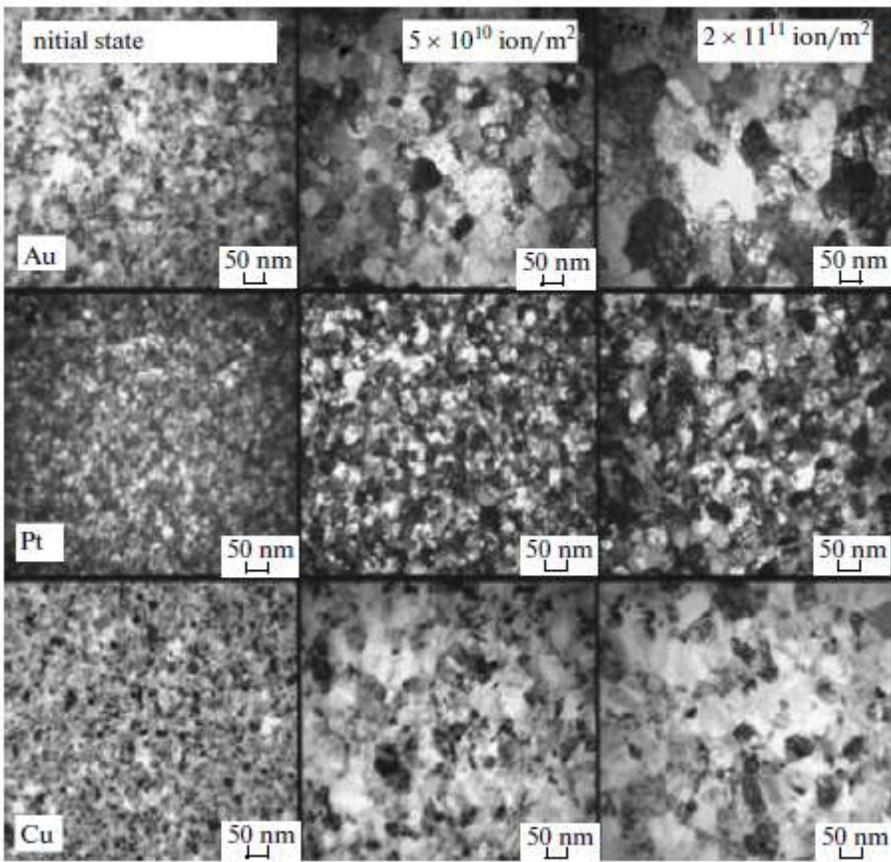
- 1) What are the thermal and mechanical properties and how do they effect the radiation tolerances?
- 2) Beyond just grain size, what is the microstructure?



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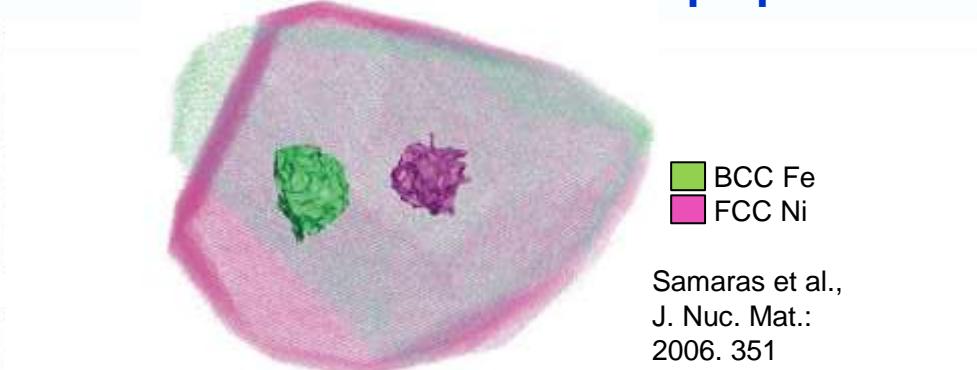
# Radiation Tolerance from Nanograinined Metals

## Variation in radiation tolerances

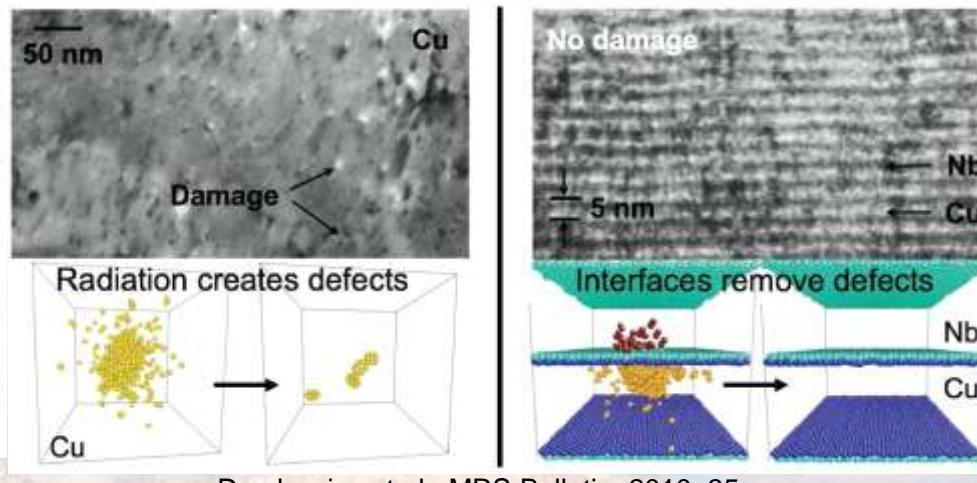


Kaomi et al., JAP: 2008. 104 073525

## Similar cascade size and shape predicted



## Nanolamellars are radiation tolerant

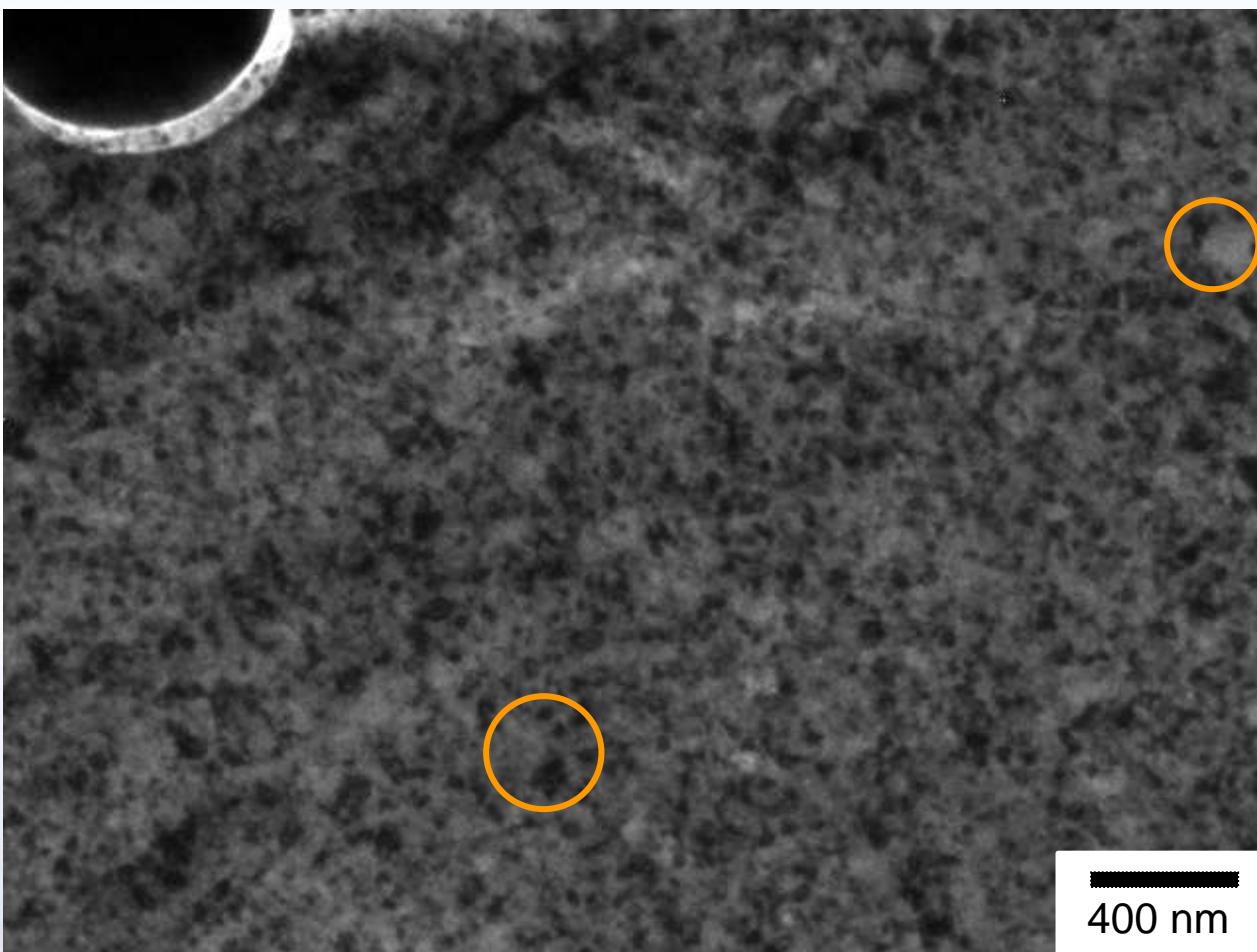


Demkowicz et al., MRS Bulletin: 2010. 35

To a first order mean grain size comparison, these reports appear conflicting.

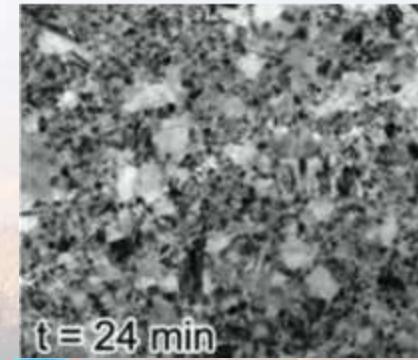
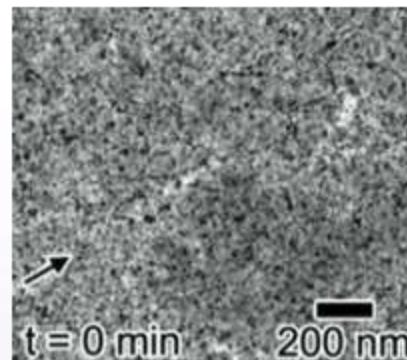
This may not be the case if initial microstructural details and associated properties are considered

# Thermal Stability of Nanocrystalline Materials



## Abnormal Grain Growth is a function of:

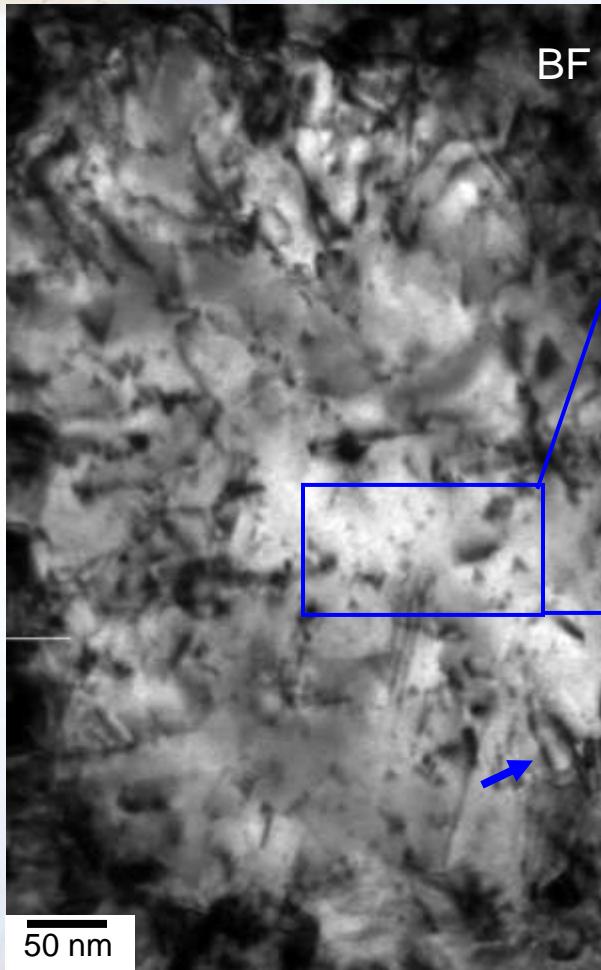
- Time ■ 4 years of Aging
- Temperature ■ Surface Abnormalities
- e<sup>-</sup> beam ■ Ledges
- Film thickness ■ Splats (No effect)



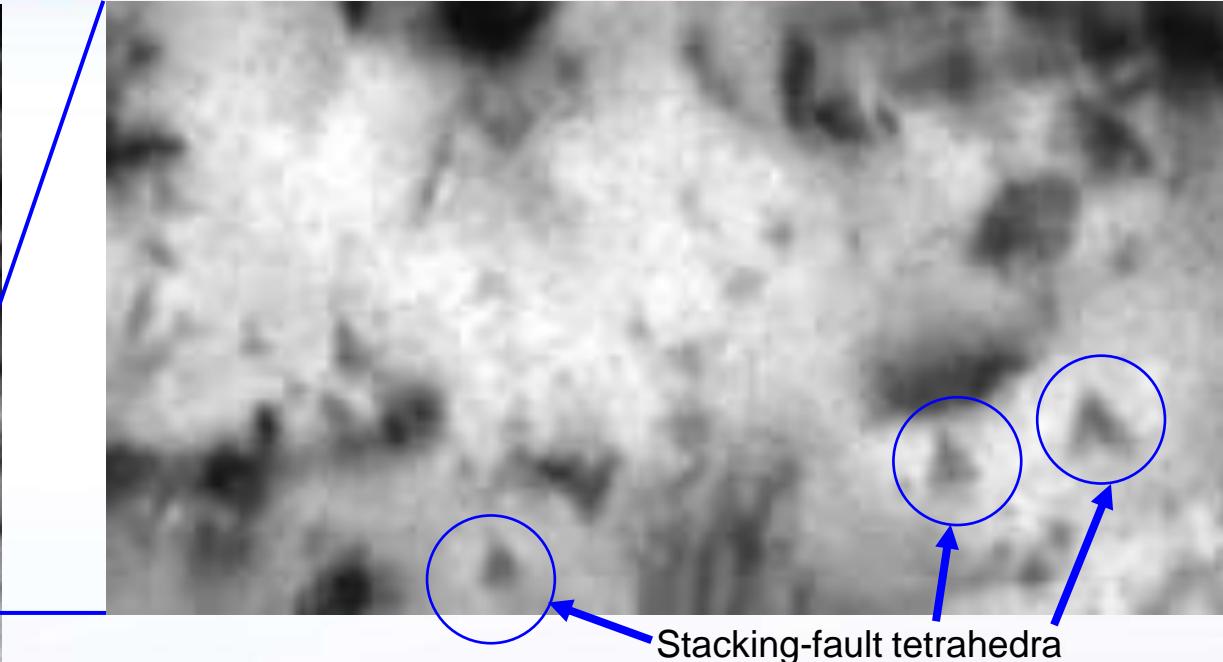
A few select grains grow at the expense of the remaining matrix



# A Variety of Unexpected Defect Structures in Ni



230 nm thick PLD Ni Annealed at 225 °C for 14 hrs.



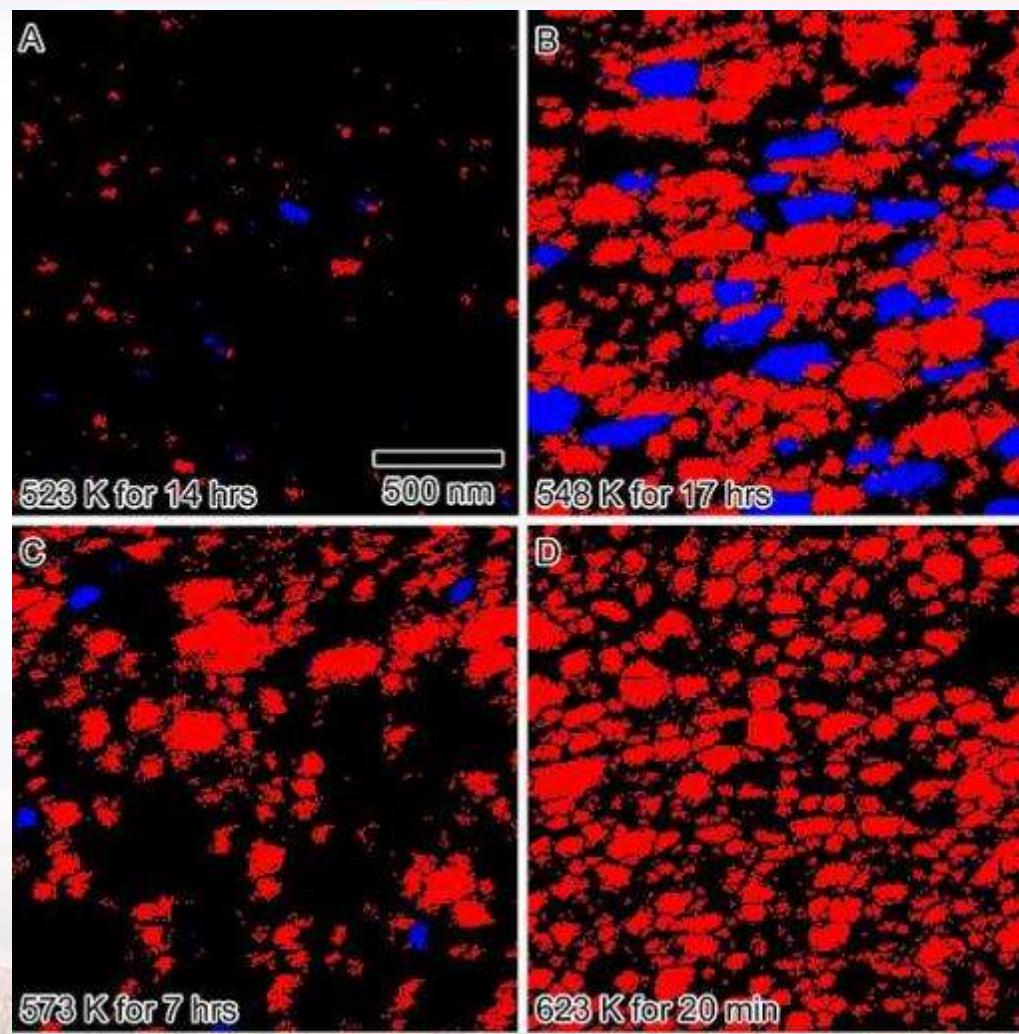
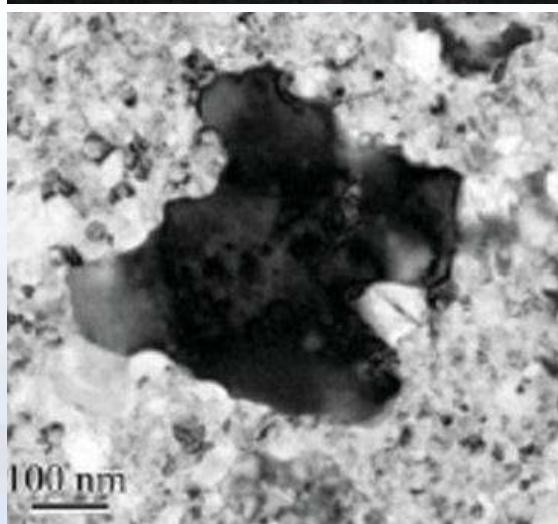
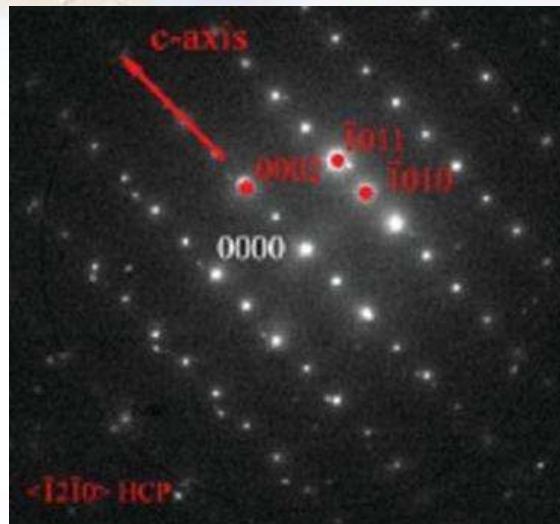
## Multitude of defects in annealed PLD Ni

- SFT at temperature
- Stable microstructure for over 15 months
- SFT not due to irradiation, quenching, high strain rate
- SFT are theorized to be formed by rapid grain growth through the high free-volume at the initial grain boundaries



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# Thermal Stability of Nanocrystalline Materials: Evidence of *HCP* Phase Grains



However,  
Spatial  
resolution  
limits  
detailed  
analysis of  
the *HCP*  
phase  
evolution

EBSD and SAD confirm the presence of  
*HCP* phase in some abnormal grains



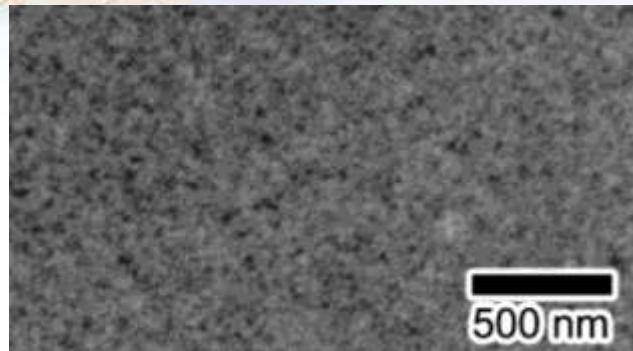
L. N. Brewer, D. M. Follstaedt, K. Hattar, J. A. Knapp, M. A. Rodriguez, I. M. Robertson, *Adv. Mater.* 22 (2010), 1161



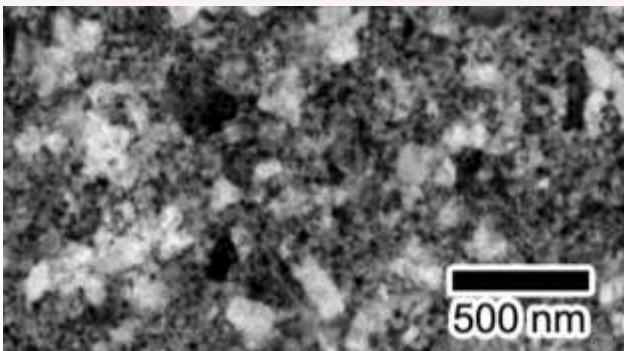
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# Failure Analysis of Strained PLD Ni

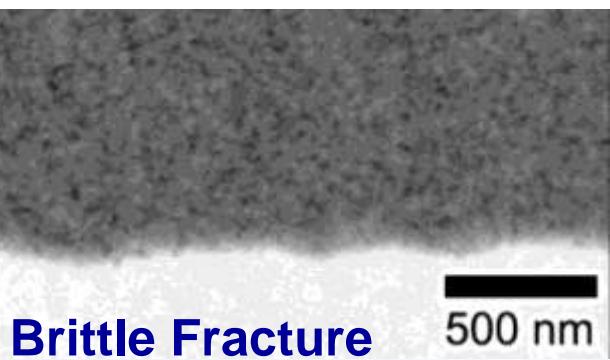
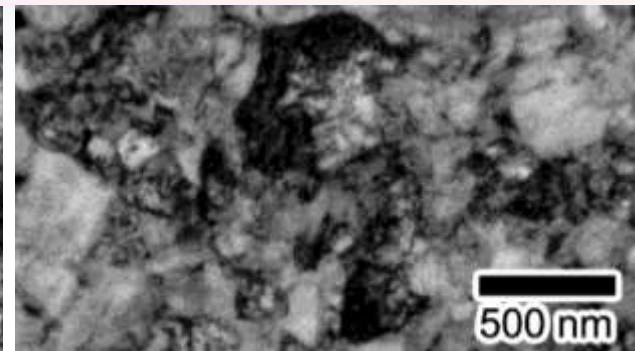
Nanograined



Bimodal

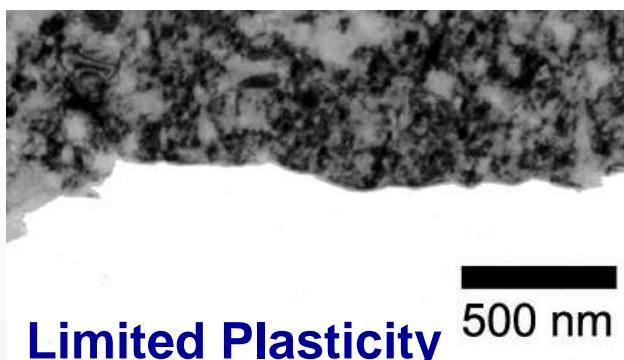


Ultra-fine grained



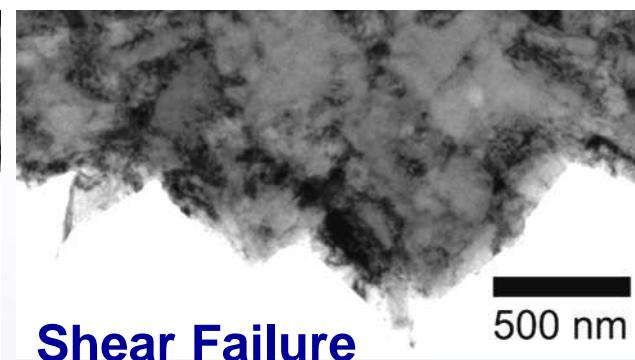
Brittle Fracture

500 nm



Limited Plasticity

500 nm



Shear Failure

500 nm

- No observation of global plasticity

- Dislocation pile-up
- Local shear

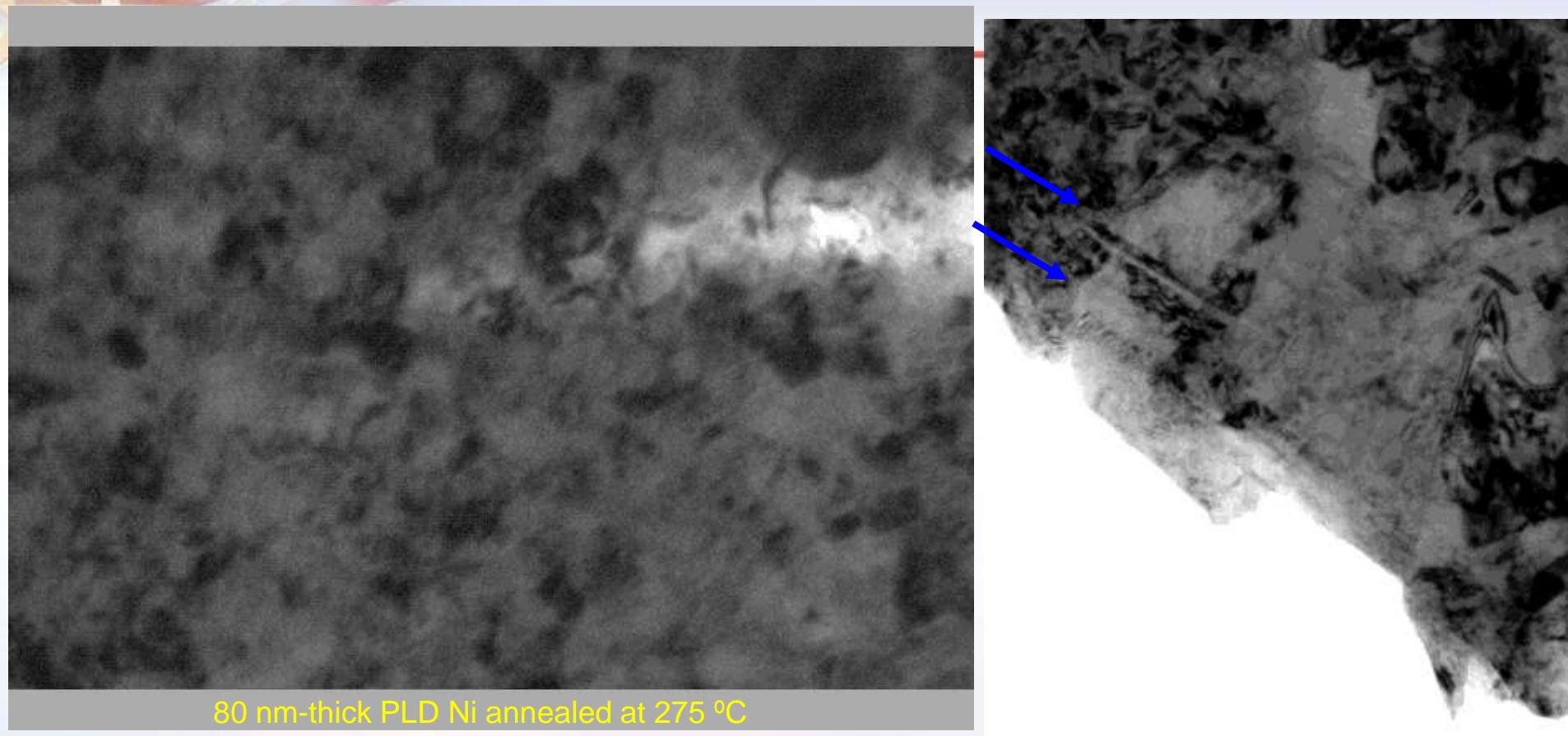
- Shear teeth
- Dislocation structure

Fracture surfaces provide insight to deformation processes



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# Deformation and Failure in Bimodal PLD Ni



80 nm-thick PLD Ni annealed at 275 °C

## Throughout the film

- Elastic strain
- Limited dislocation slip

## In the plastic zone

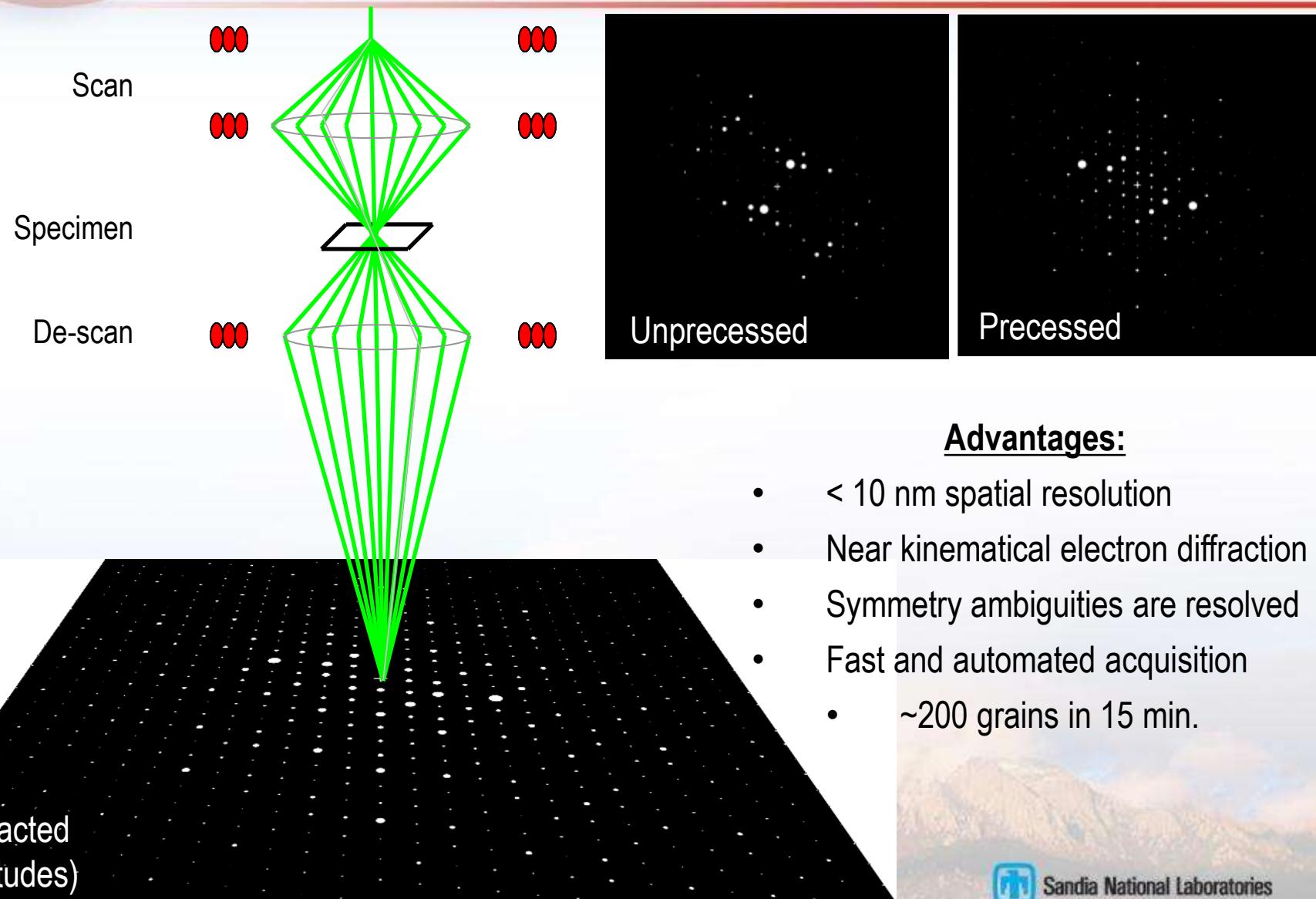
- Extensive dislocations slip
- Twinning

## At Crack Tip

- Necking
- Grain agglomeration

We have some insight into the unique thermal and mechanical mechanisms and properties. What is the initial nanostructure that causes this?

# Precession Electron Diffraction Microscopy



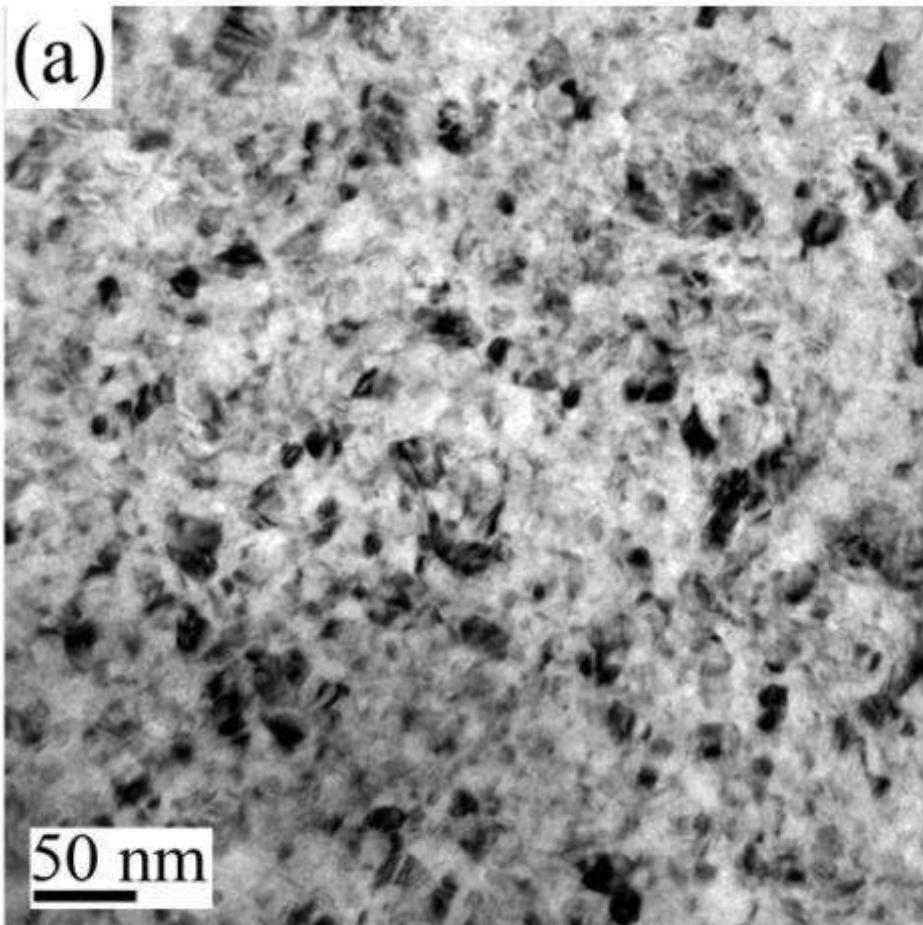
(Diffracted amplitudes)



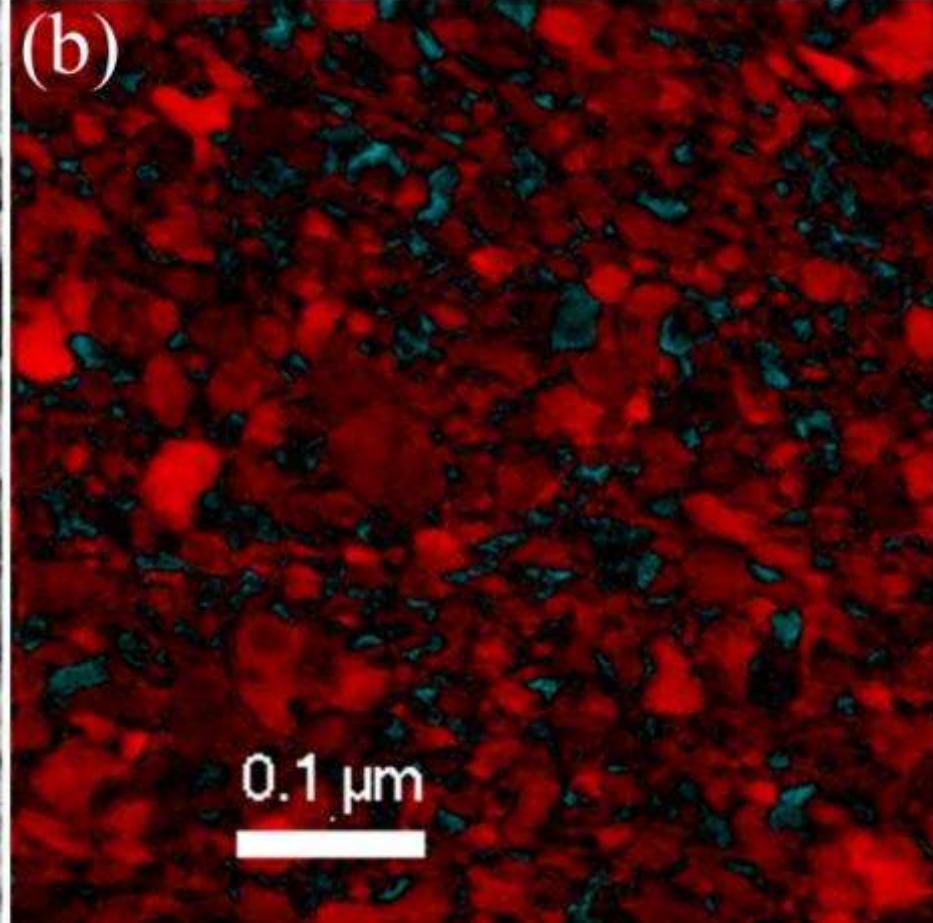
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# Phase Determination in 50 nm As-deposited Ni Film

BF – TEM



Re-constructed phase and reliability map



- 1,124 HCP phase grains (in  $1.5 \mu\text{m}^2$ )
- Mean HCP grain size :  $8.1 \pm 0.3 \text{ nm}$
- Mean HCP phase percentage: 6.0%

Clear observation of morphology  
in nanocrystalline films

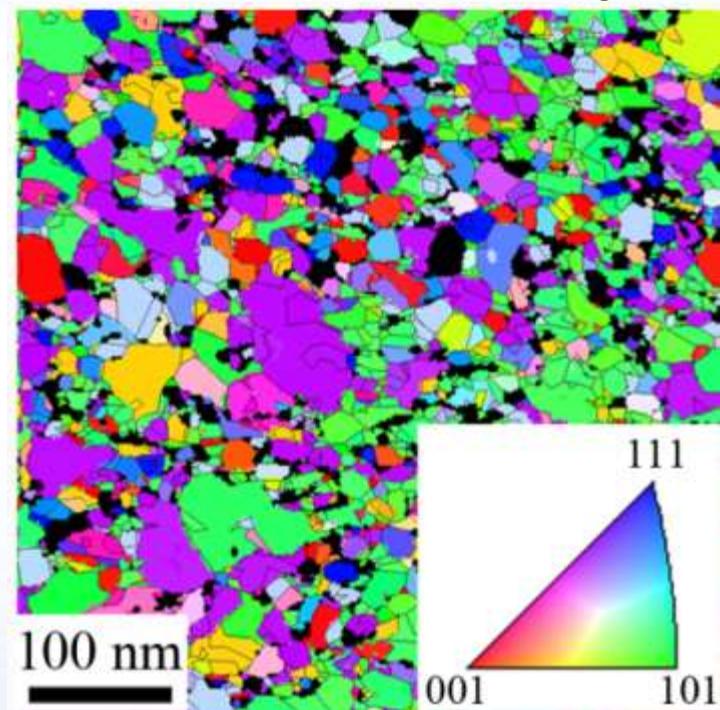
■ FCC phase  
■ HCP phase



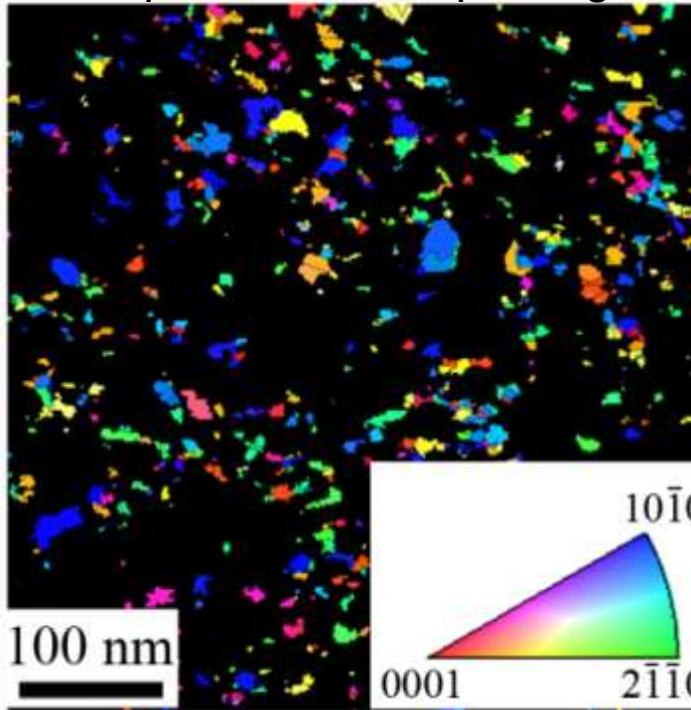
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# FCC and HCP Texture Determination in 50 nm As-deposited Ni Film

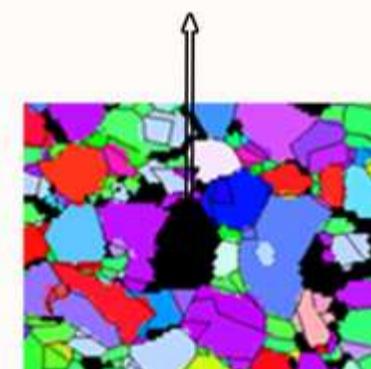
FCC phase inverse pole figure



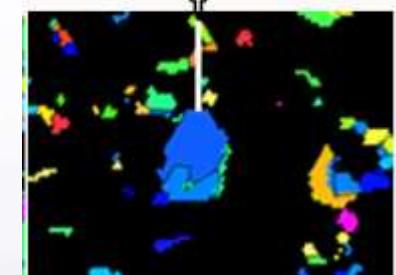
HCP phase inverse pole figure



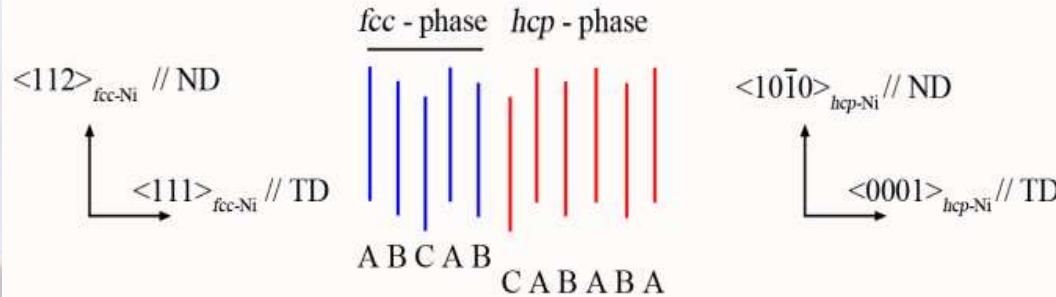
$\langle 112 \rangle_{\text{fcc-Ni}} // \text{ND}$



$\langle 1010 \rangle_{\text{hcp-Ni}} // \text{ND}$



Texture maps at the nanoscale obtained from a TEM



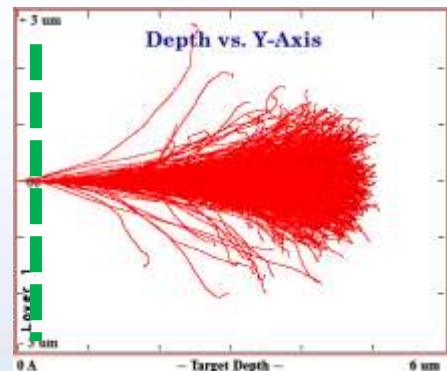
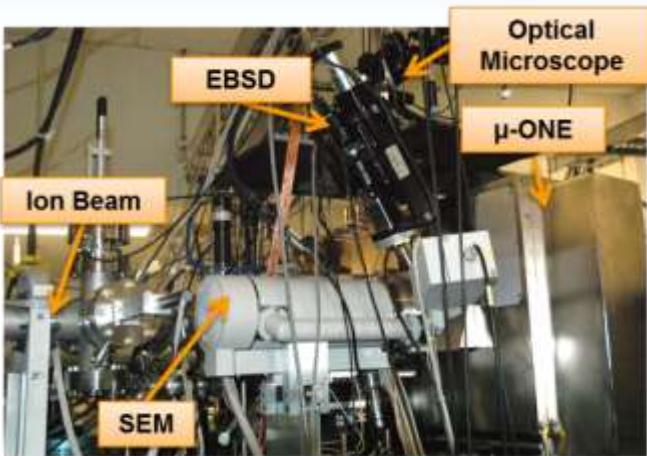
$\langle 112 \rangle_{\text{FCC-Ni}} // \text{ND}$  results in an in-plane  
 $\langle 111 \rangle_{\text{FCC-Ni}} // \text{TD}$

High energy PLD may introduce stacking  
faults leading to a  $\langle 0001 \rangle_{\text{HCP-Ni}} // \text{TD}$



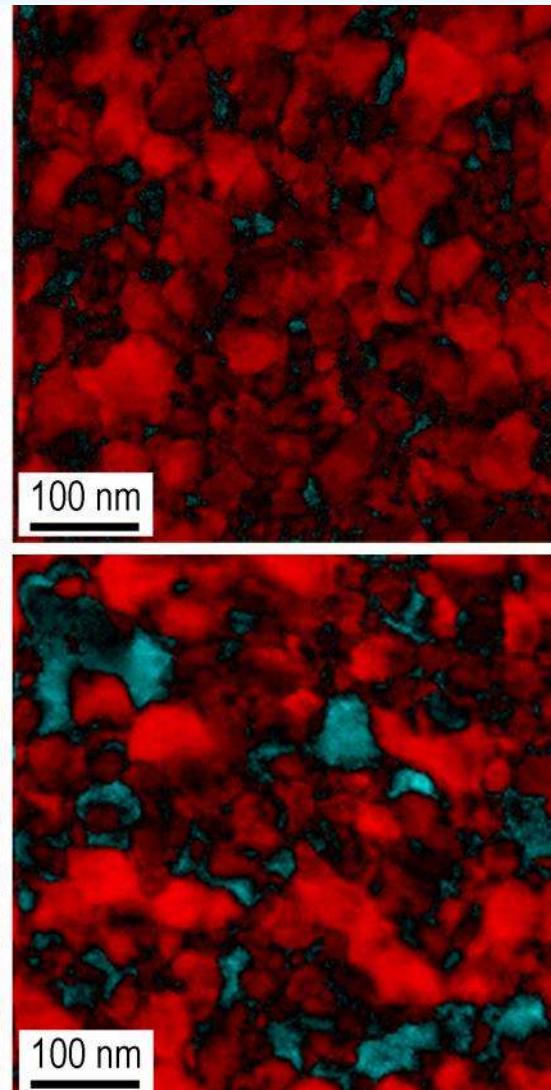
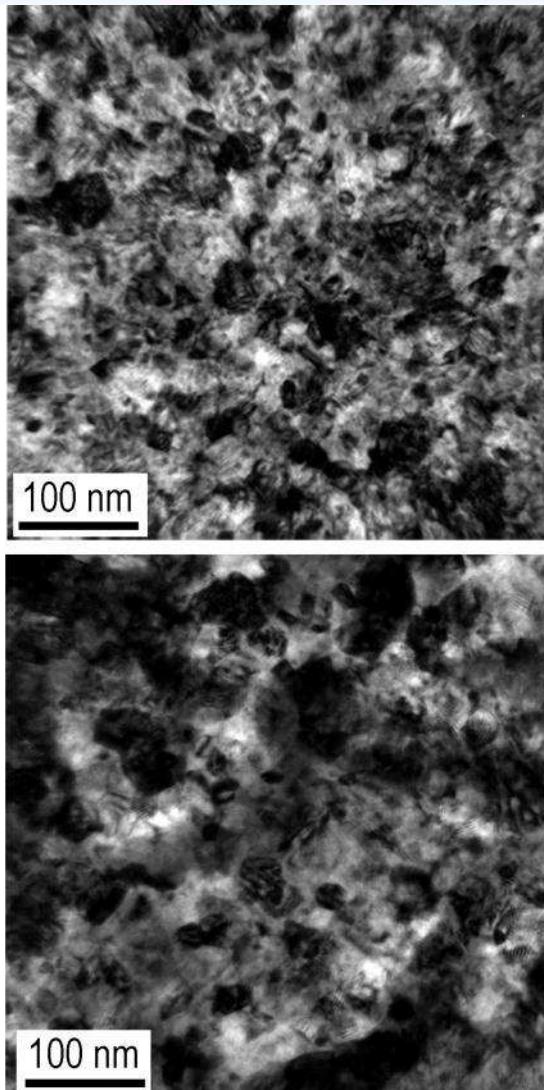
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# FCC and HCP Phase Evolution after 35 MeV Ni Irradiation



Despite the minimal interaction predicted in 100 nm film, grain growth was observed and increased HCP phase resulted

35 MeV Ni ~ 10 dpa



■ FCC phase

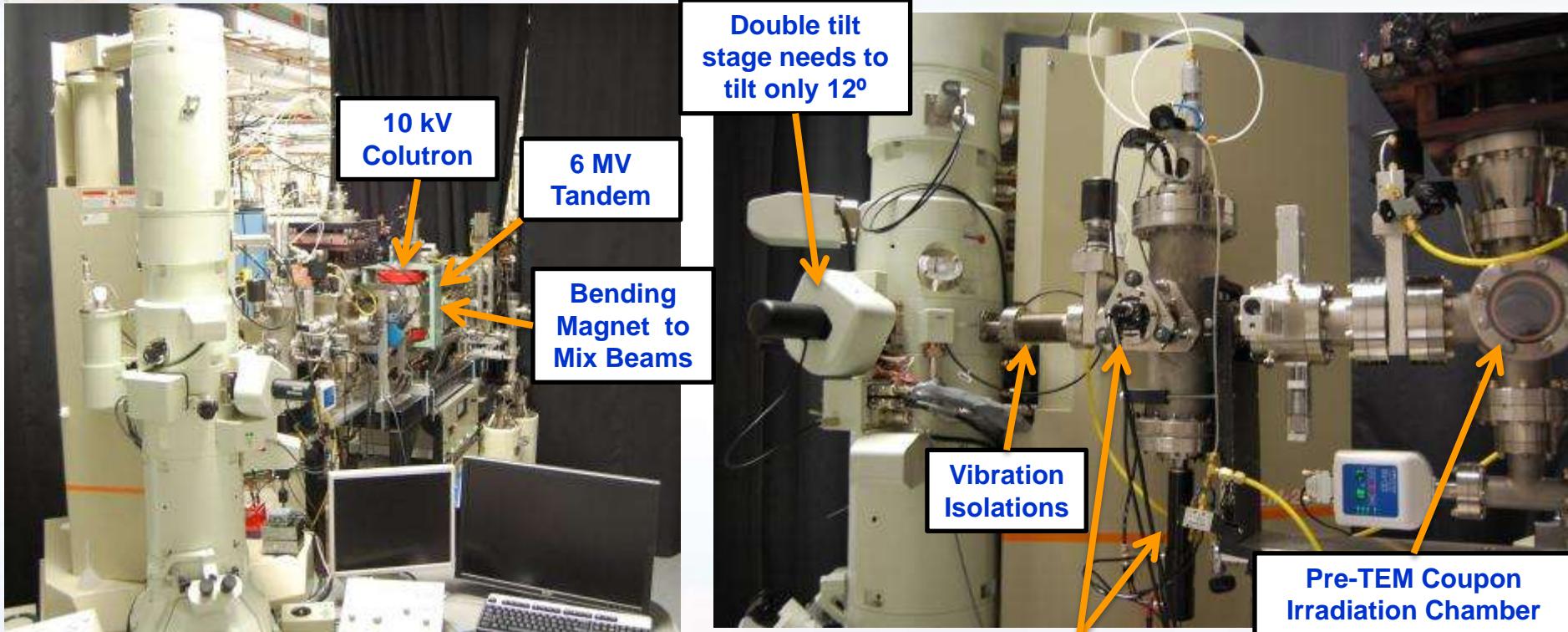
■ HCP phase



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# In situ TEM Beamlne

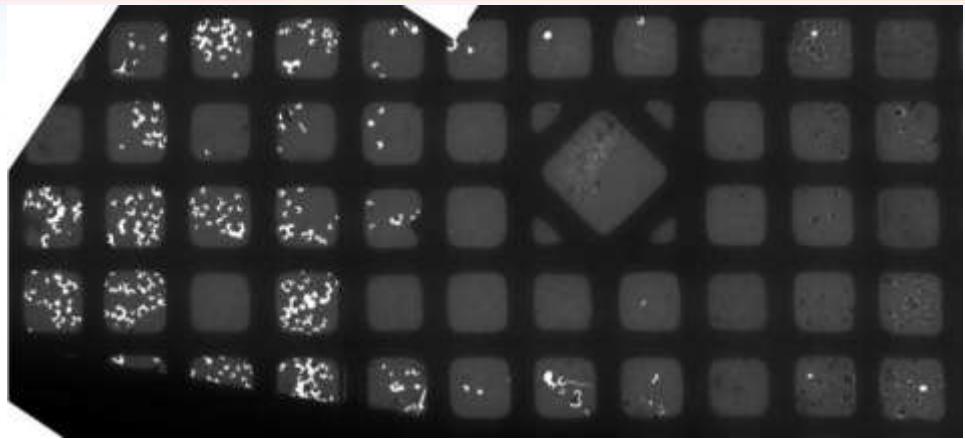
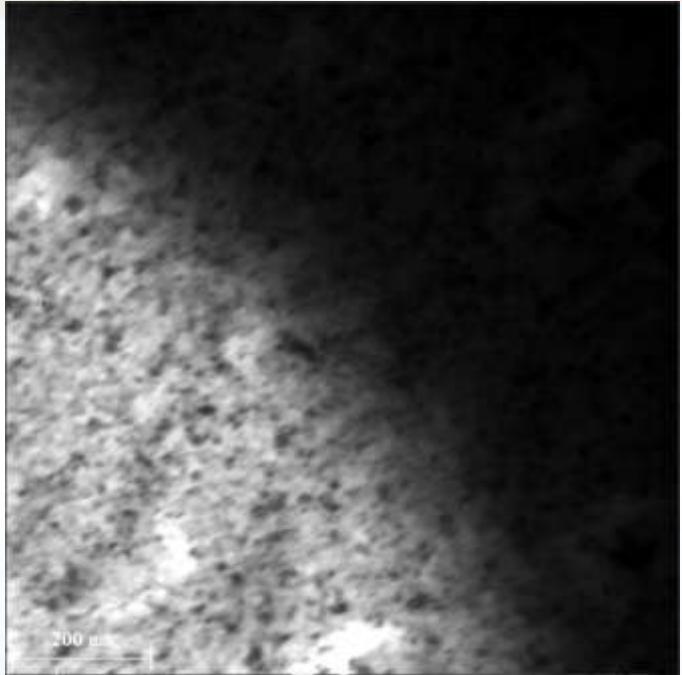
Collaborators: D. Buller and J.A. Scott



Beam burn from 14 MeV Si

Tandem beamlne into the TEM is completed and operated regularly  
Colutron beamlne is assembled, under vacuum, and baked out  
We hope to have concurrent heavy and light ion irradiation facility  
operational in 2012

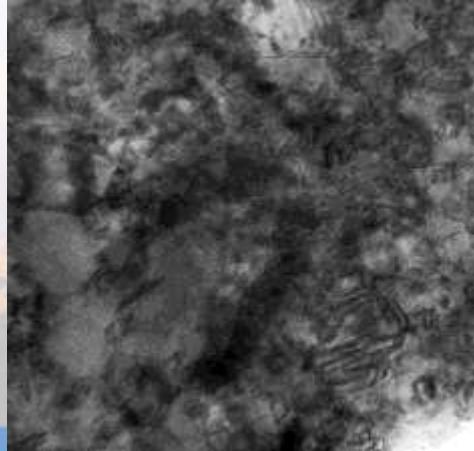
# Initial *In situ* Ion Irradiation Results of PLD Ni



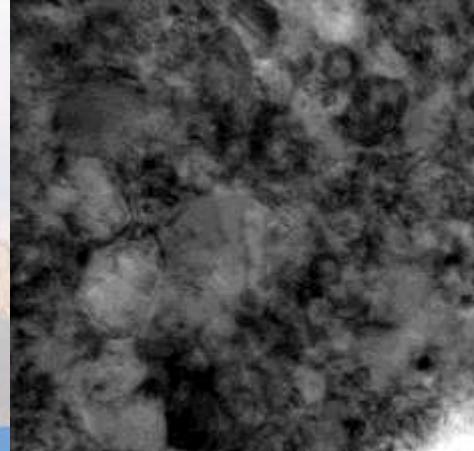
- 80nm PLD Ni deposited on salt and transferred to Cu grid
- Annealed 2 hrs at 250 °C
- 60 nA 5 MeV Si<sup>3+</sup> beam with  $d_{beam} \sim 3\text{mm}$
- Sample irradiated 45° normal to ion beam

High energy heavy ion beams alter the electron beam when not grounded  
Some structural changes observed during *in situ* TEM

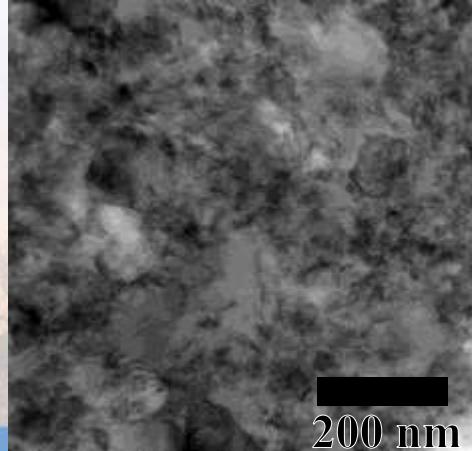
0 dpa



5 min (~.02 dpa)



10 min (~.04 dpa)



Collaboration with: A. Kinghorn  
and B. Yates

200 nm

# Conclusions

- Unique structures result from nanograin processing
- Thermal, mechanical, and radiation stability of nanograin metals are probably intertwined
- Precession microscopy provides a unique tool to study the grain orientations and boundary relationships

Ion Irradiation

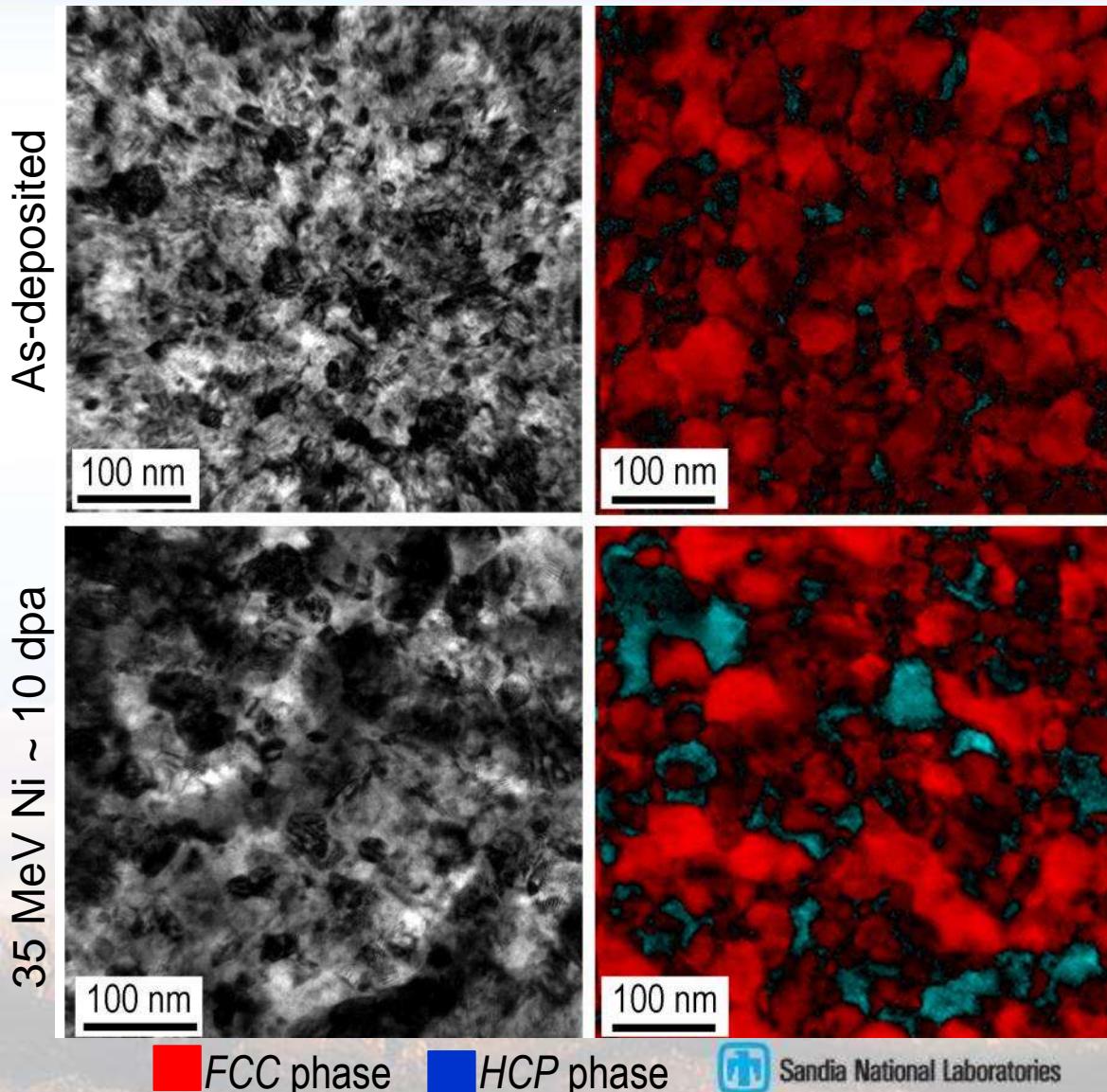
+

Precession Microscopy

Greater insight into structural evolution due to radiation damage



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■ FCC phase

■ HCP phase

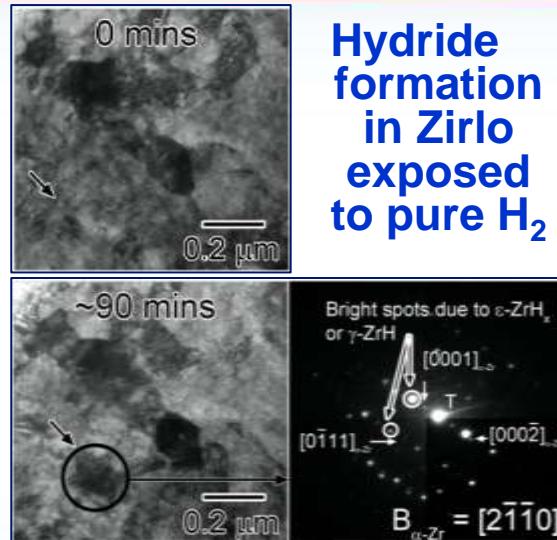
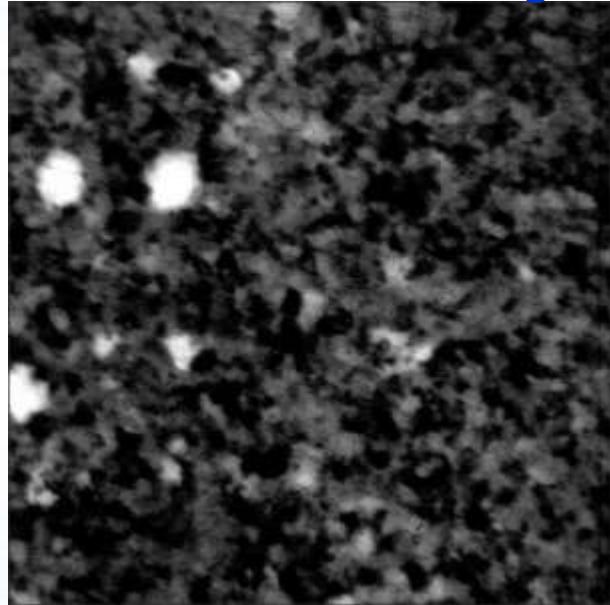


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# Interesting New *In situ* TEM Directions...

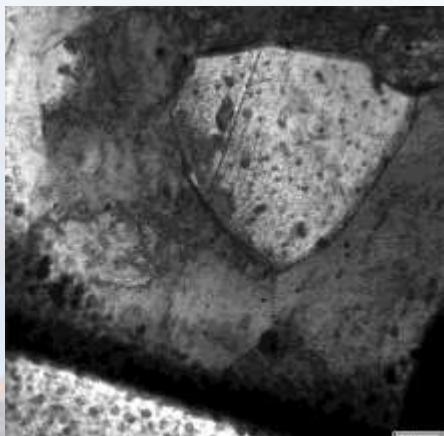
Collaboration with: D. Gross,  
J. Kacher, and I.M. Robertson

## Acetic acid flown over ng-Fe

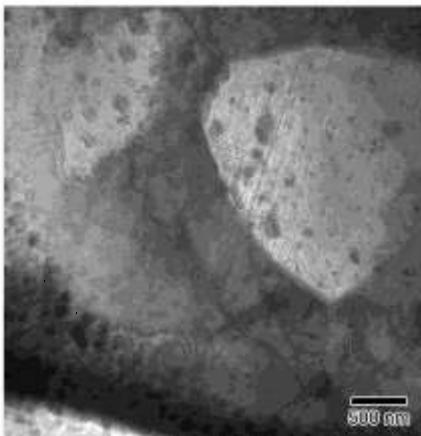


Hydride formation  
in Zirlo  
exposed  
to pure  $\text{H}_2$

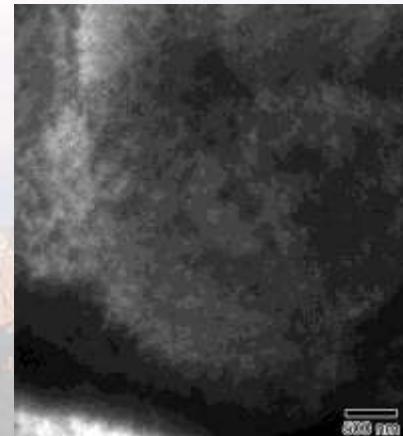
Vacuum & Single Window



~1 atm & Two Windows

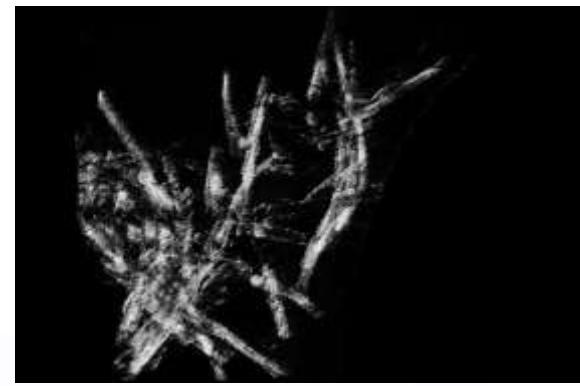


~1 atm & ~1200 C

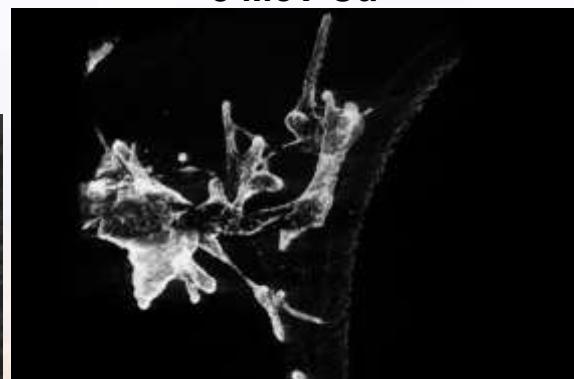


Collaboration with: S. Rajasekhara and B.G. Clark

Irradiation stability of  
scintillators  
Initial  $\text{CdWO}_4$  model



Irradiation with 20 nA,  
3 MeV  $\text{Cu}^+$



Collaboration with: S. Hoppe, B.A.  
Hernandez-Sanchez



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