

Novel Tuned Metal-Organic Frameworks for Environmental and Energy Applications

Tina M. Nenoff

Nanoscale Sciences Department
Sandia National Laboratories
Albuquerque, NM 87185

UT Austin

Department of Chemistry Seminar
October 10, 2012



Team Members

CSTs:

(Fukushima): Jim Krumhansl

(Relicensing): Bianca Thayer, Mark Rigali, UOP Colleagues (Edith Flanigen, Bob Bedard, Dennis Fennelly)

(Discovery, Development, 1993-1996)

Robert Dosch (SNL), Ray Anthony, CV Phillip (Texas A&M), John Sherman (UOP)

Linda McLaughlin, Jim Miller, Norm Brown, Larry Bustard, Elmer Klavetter, Howard Stevens, Jim Krumhansl...

Volatile Gases Separations (Zeolites and MOFs) & Waste Forms:

Dorina Sava, Mark Rodriguez, Terry Garino, Haiqing Liu, Ben Cipiti, Jim Krumhansl, David Rademacher, Jeff Greathouse, Paul Crozier

Karena Chapman, Peter Chupas, Haiyan Zhao (ANL/APS)

Sigma Volox Off-Gas Team:

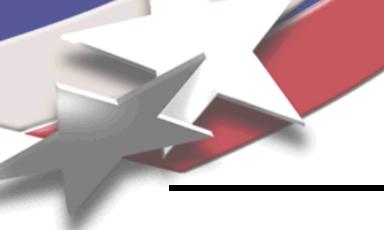
Bob Jubin (ORNL), Denis Strachan (PNNL), Nick Soelberg (INL)

Light Emitting MOFs:

Dorina Sava, Mark Rodriguez, Lauren Rohwer

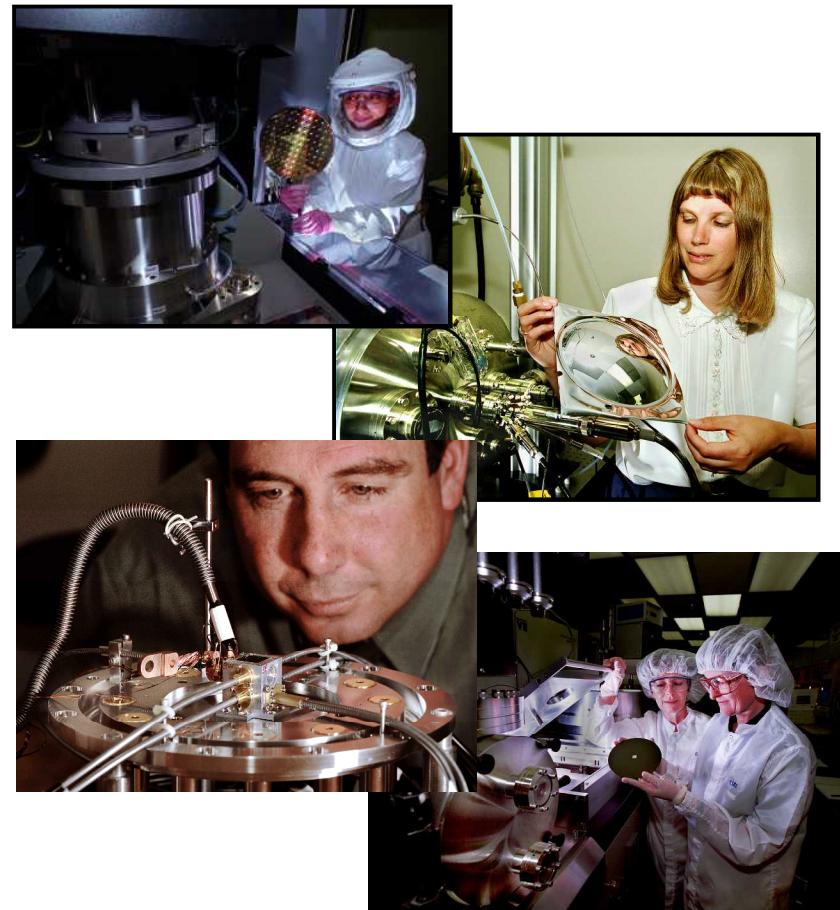
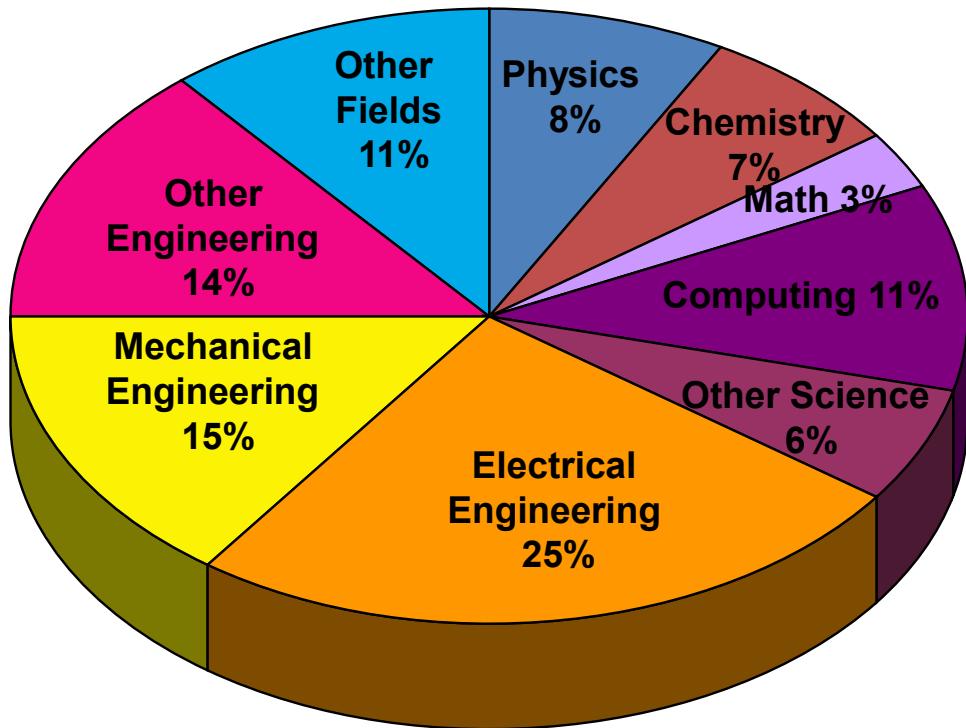
Support for related FY06-13 funding from DOE/Office of Nuclear Energy.

Additional Support: Work at Argonne and use of the Advanced Photon Source were supported by the US DOE Office of Science, Office of Basic Energy Sciences, under contract No. DE-AC02-06CH11357.



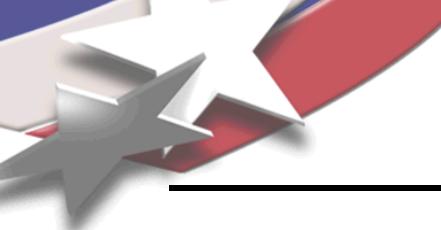
Sandia National Laboratories: “Exceptional Service in the National Interest”

≈ \$ 2.2B Operating Budget FY11



~8,200 full-time employees (~ 900 in California)

1,431 PhDs and 2,235 Masters



Sandia National Laboratories



Albuquerque, New Mexico



Yucca Mountain,
Nevada



WIPP,
New Mexico



Pantex, Texas



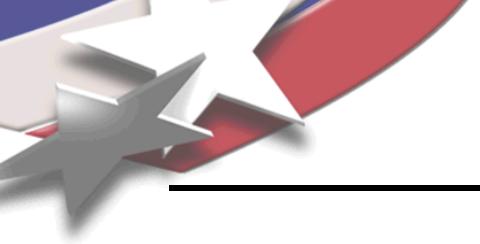
Kauai Test Facility
Hawaii



Tonopah Test Range,
Nevada



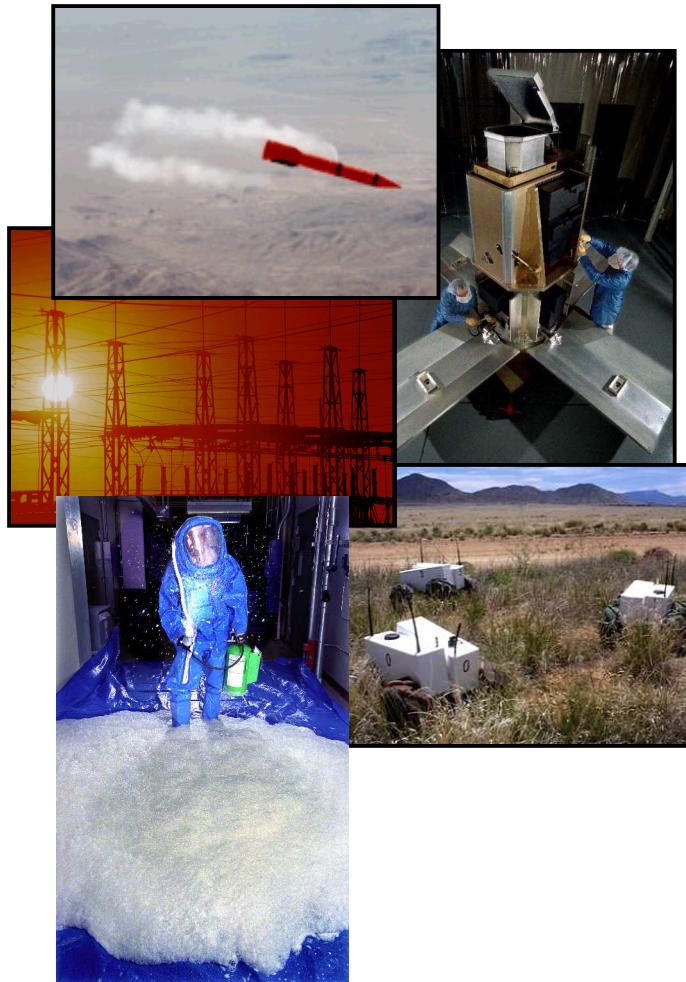
Livermore, California

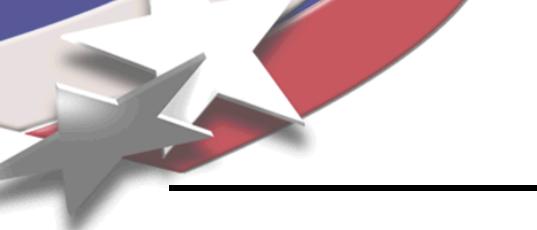


Sandia is organized into six Strategic Management Units (SMUs)

Our six Strategic Management Units:

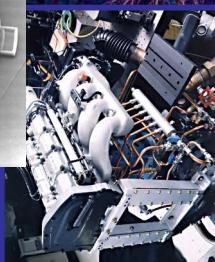
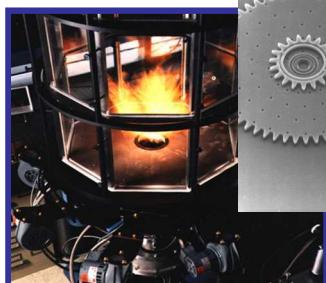
- NW: Nuclear Weapons SMU
- DS&A: Defense Systems & Assessments SMU
- ST&E: Science, Technology, & Engineering SMU
- ECIS: Energy and Critical Infrastructure SMU
- HS&D: Homeland Security & Defense SMU
- IES: Integrated Enabling Services SMU





Science and Technology Engineering SMU Focus

Pursue “science with the mission in mind”



Energy Research

Basic Energy Sciences,
Combustion Research,
Nanotechnology, Fusion,
Biological & Environmental Research,
Scientific Computing

Renewable & Fossil Energy

Solar, Photovoltaic, Thermal Wind,
Oil & Gas,
Strategic Petroleum Reserve

Energy Efficiency

Electric Energy Storage, Hydrogen
Research, Energy Conservation

Nuclear Energy

NRC, Risk & Reliability
Reactor Safety
Nuclear Energy R&D

Waste Legacy

Waste Storage, Environmental
Technology & Restoration

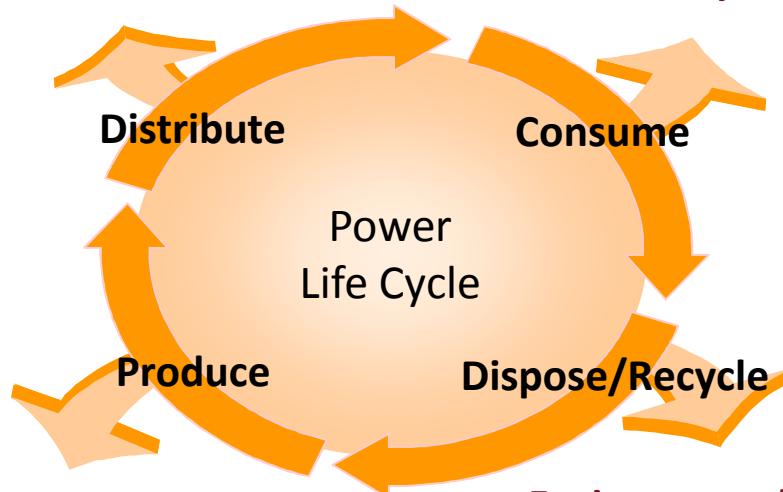


Energy and Critical Infrastructure SMU Focus



Safe, Secure, Reliable Systems Infrastructure

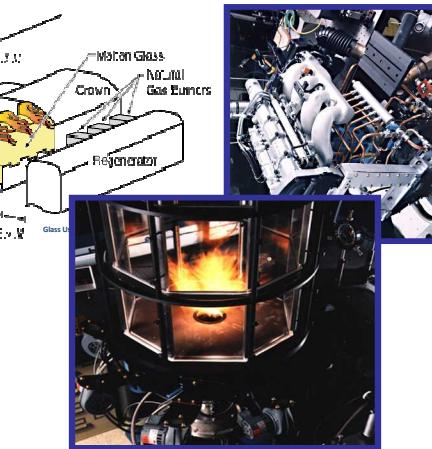
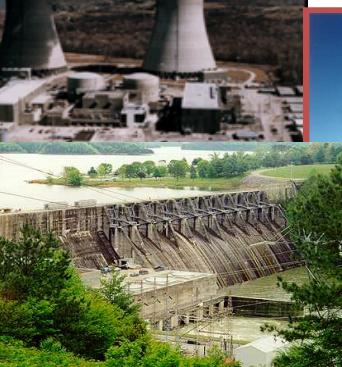
Efficiency / Productivity

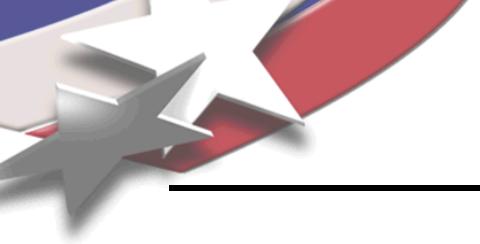


Portfolio of Power Sources



Environmental Stewardship





Sandia seeks high academic quality in ~13 technical disciplines.

Information Technology
Electrical Engineering
Mechanical Engineering
Computer Science
Computer Engineering

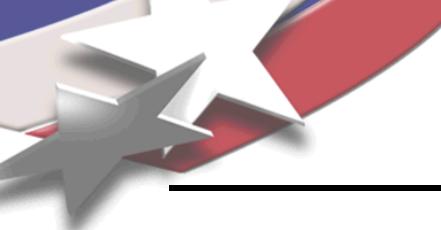
Chemistry
Physics
Math
Materials Science Engineering
Chemical Engineering
Aeronautical/Aerospace Engineering
Civil Engineering
Industrial Engineering



Overview of Sandia's Student Programs

- **GPA**
 - 3.4 Cumulative GPA
- **Student Internship Program (SIP)**
 - The mission of SIP is to hire the best and brightest students and to provide them with valuable professional and personal development and to develop a strategic workforce pipeline.
 - 640 Year-round Students
 - 35 Telecommuting Students
 - ~600 Summer-only Students
- **Co-Op** Work Study program
- **Postdoctoral Associates**, advertised at Sandia web site, in major scientific society journals, and with individual PIs directly for \approx October start-dates
- **Fellowships and One-Year-on-Campus (OYOC)**
 - National Physical Science Consortium (NPSC) fellowship
 - National Consortium for Graduate Degrees for Minorities in Engineering and Science, Inc. (GEM) fellowship
 - OYOC

<http://www.sandia.gov/careers>



Overview of Sandia's Truman Fellowship

Truman Fellowship

Sandia National Laboratories announces the establishment of the President Harry S. Truman Fellowship in National Security Science and Engineering to attract the best nationally recognized new Ph.D. scientists and engineers.

The Fellowship

The Fellowship provides the opportunity for recipients to pursue independent research of their own choosing that supports the national security mission of Sandia National Laboratories. The appointee is expected to foster creativity and to stimulate exploration of forefront science and technology and high-risk, potentially high-value R&D.

Truman Fellowship candidates are expected to have solved a major scientific or engineering problem in their thesis work as evidenced by a recognized impact in their field.

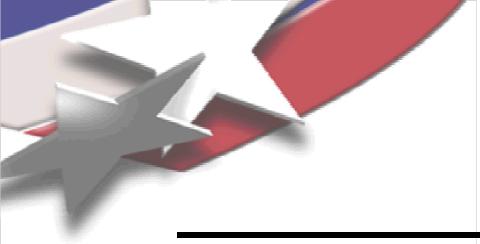
Benefits

The salary for Truman Fellows is \$110,800.

Requirements

U.S. citizenship, the ability to obtain a DOE “Q” clearance; minimum GPA; research in areas of interest to national security; the candidate must have been awarded a Ph.D.

<http://www.sandia.gov/careers>



I. Solid State Lighting (SSL): Towards Single Component Phosphors

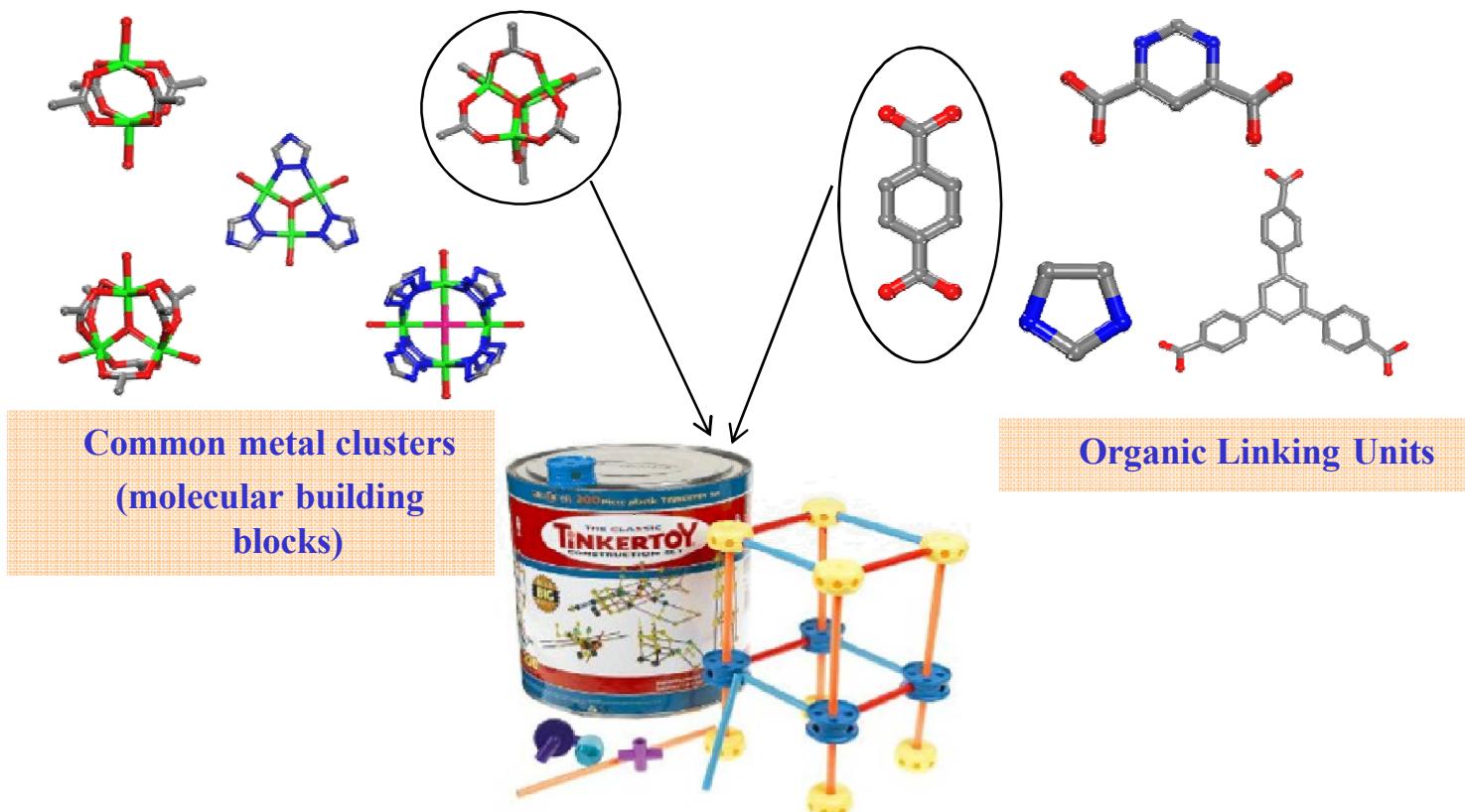
- The ability to generate white light from a single phosphor:
 - an alternative to existing approaches that achieve white light through color mixing
 - a promising approach for next-generation SSL materials
- Current white LEDs for SSL are based on blue InGaN LEDs that excite a yellow-emitting YAG:Ce phosphor (cool white light) made warmer by incorporating a red-emitting phosphor
- Warm white LEDs can also be achieved by utilizing near-UV InGaN LEDs to excite blends of red-, green-, and blue-emitting phosphors. Unfortunately, the additional down-conversion step (near-UV to blue) *significantly lowers the conversion efficiency of the device.*
- In this context, MOFs are promising candidates for single component phosphors due to their highly tunability of both organic and inorganic component, pre- or post- synthesis

Metal-Organic Frameworks (MOFs)

“Tunable” frameworks for gas selectivity / high capacity due to high surface areas

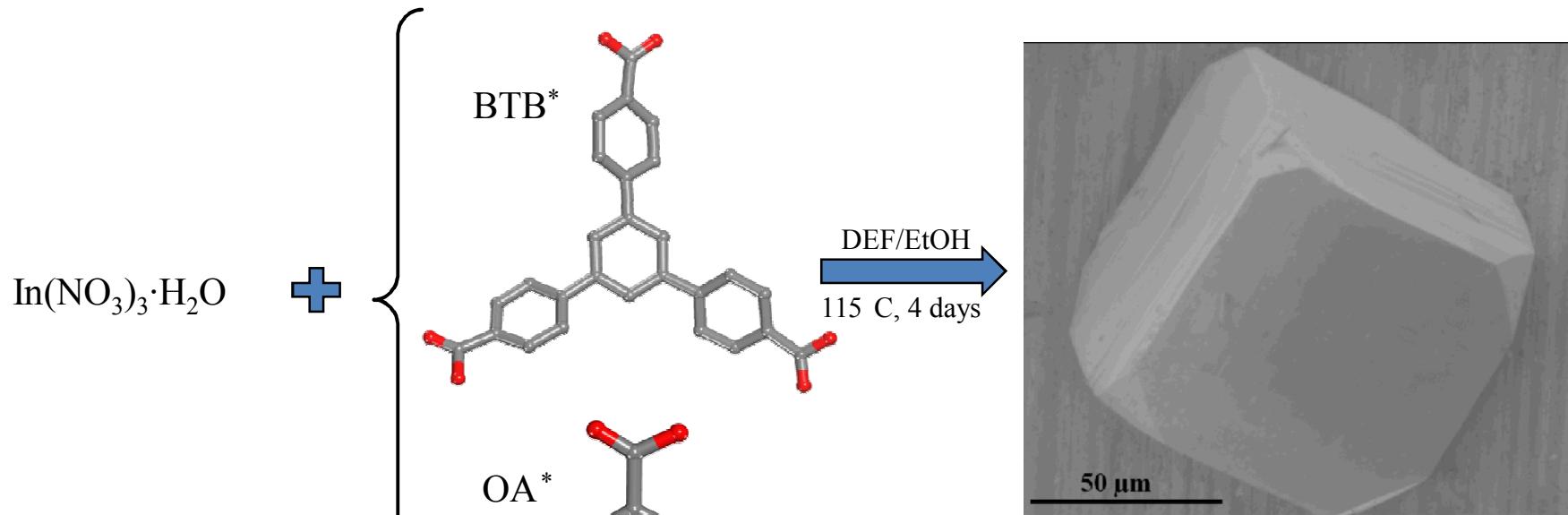
Novel Separations and Waste Forms Technologies via Structure – Property Determination using *Integrated Synthesis, Characterization and Modeling*

eg., Volatile gases/long-lived fission products pose *unique scientific issues* with regards to detection, storage, capture of volatile gases – including ^{129}I , ^{85}Kr , ^{14}C (CO_2), ^3H



SMOF-1 (Sandia Metal-Organic Framework-1): A Novel In-BTB framework

$\text{In}(\text{NO}_3)_3 \cdot \text{H}_2\text{O} + 1,3,5\text{-Tris}(4\text{-carboxyphenyl})\text{benzene (BTB)} + 1.5 \text{ oxalic acid (OA)} + \text{N,N}'\text{-diethylformamide(DEF) / EtOH mixture; } 115^\circ\text{C, 4 days} \rightarrow \text{In(BTB)}_{2/3}(\text{OA})(\text{DEF})_{3/2}$



Cubic, 3-periodic
 $a = 33.975(3) \text{ \AA}$, Ia-3
 $V = 39,217(10) \text{ \AA}^3$

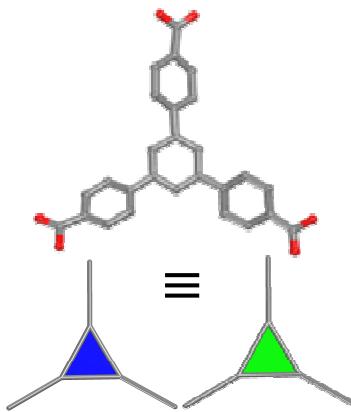
- ✓ The first In-BTB reported net
- ✓ The first oxalic acid-BTB system explored to date

J. Am. Chem. Soc. **2012**, 134 (9), 3983.

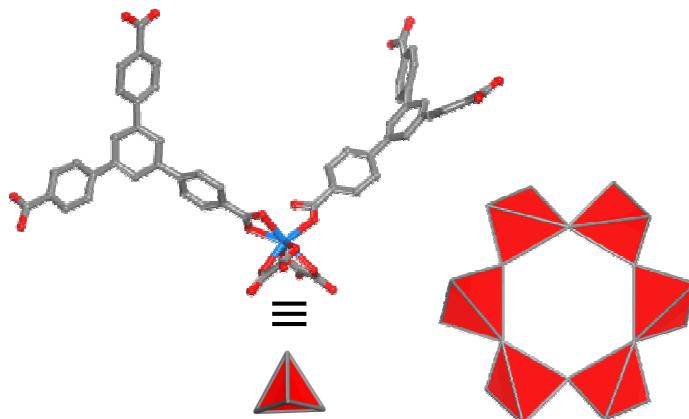


Structure Determined by Single Crystal X-ray Crystallography

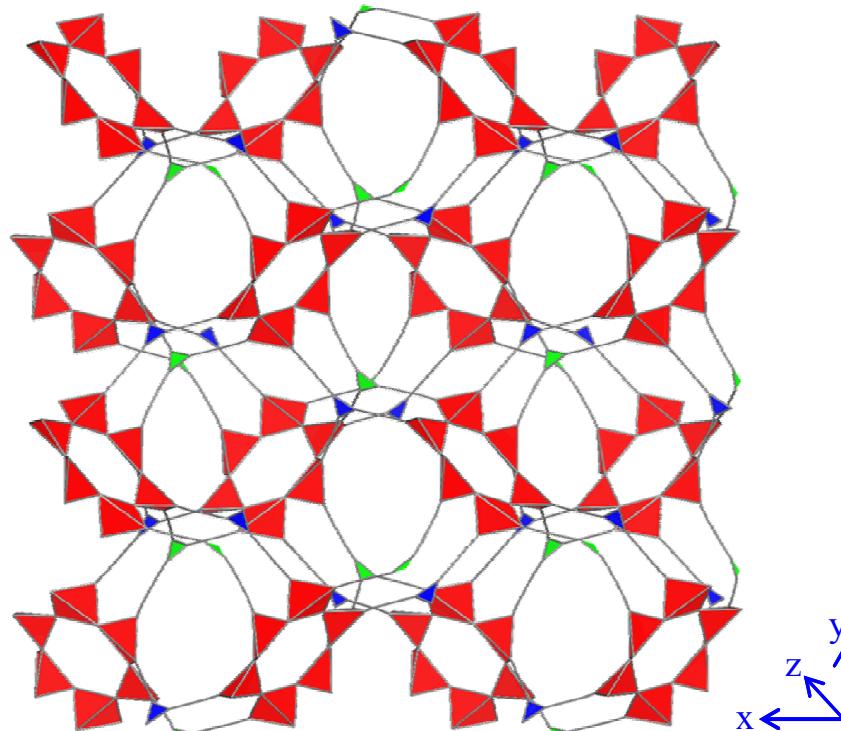
Topological evaluation: Unprecedented (3,3,4) Trinodal Net



Two topologically distinct
3-connected nodes



4-connected node



Coordination sequences:

V1 : 3 9 22 36 58 88 114 151 196 234

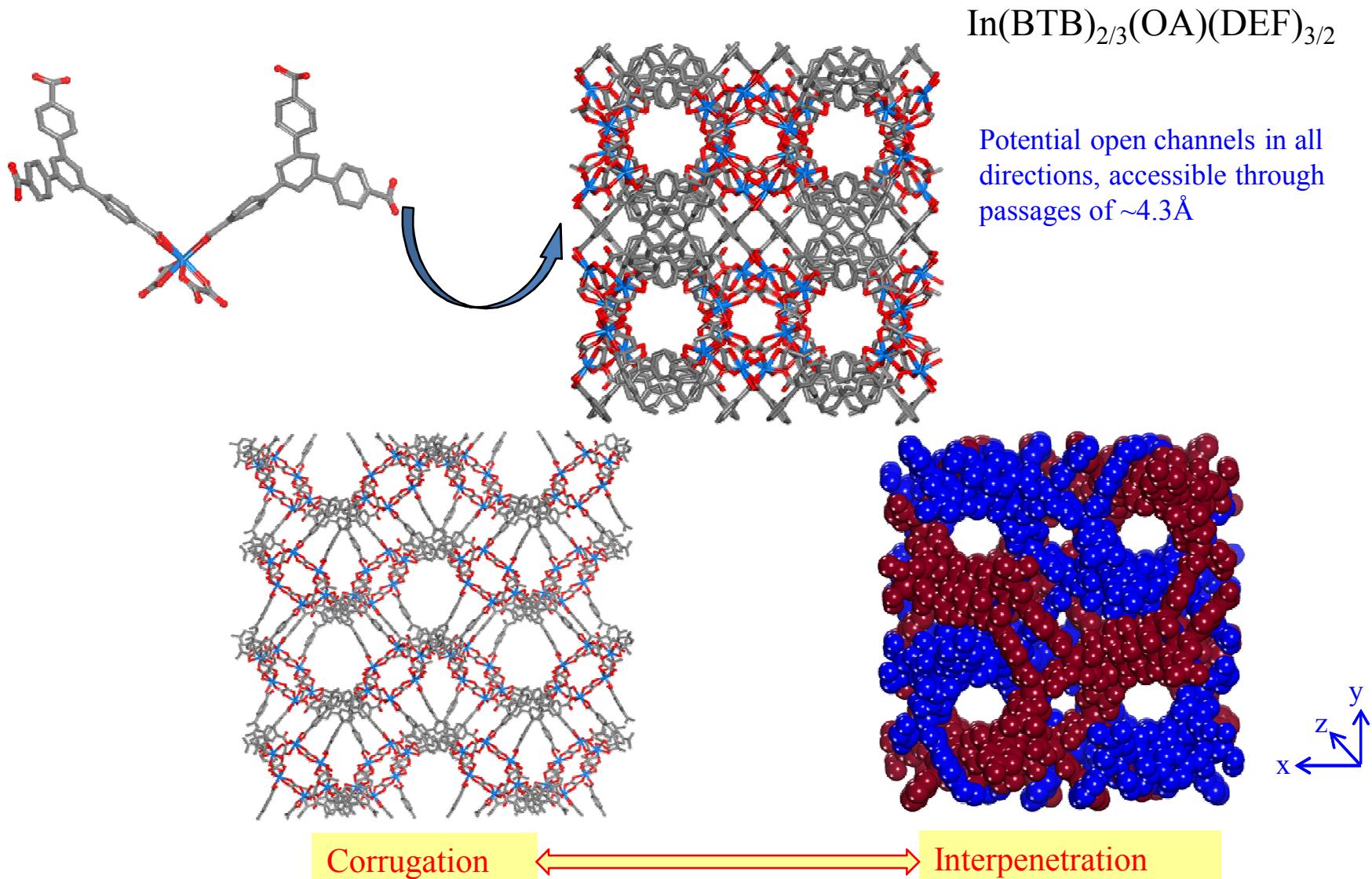
V2: 3 9 22 39 54 79 119 151 186 240

V3: 4 10 21 39 60 85 117 154 195 242

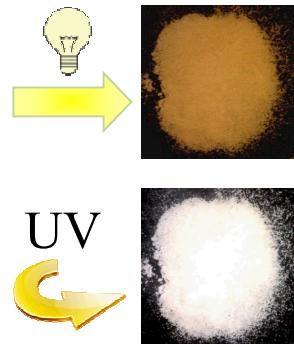
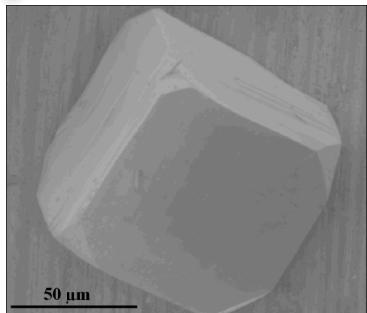
The short Schläfli (point) symbol: $\{6^3.8^3\}3\{6^3\}2$



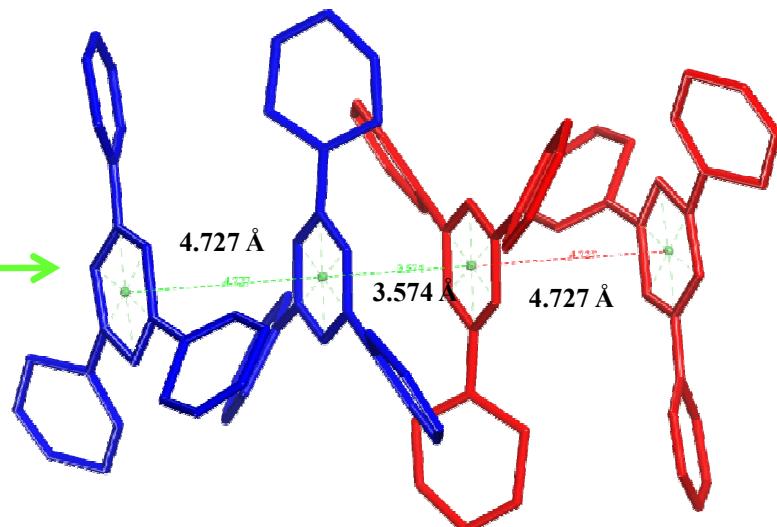
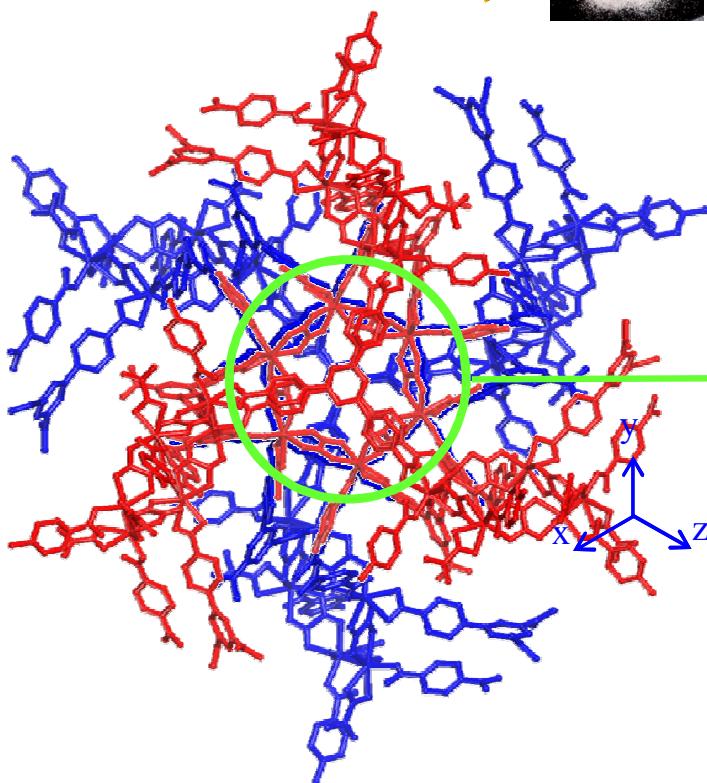
SMOF-1 (Sandia Metal-Organic Framework-1): A Novel In-BTB framework



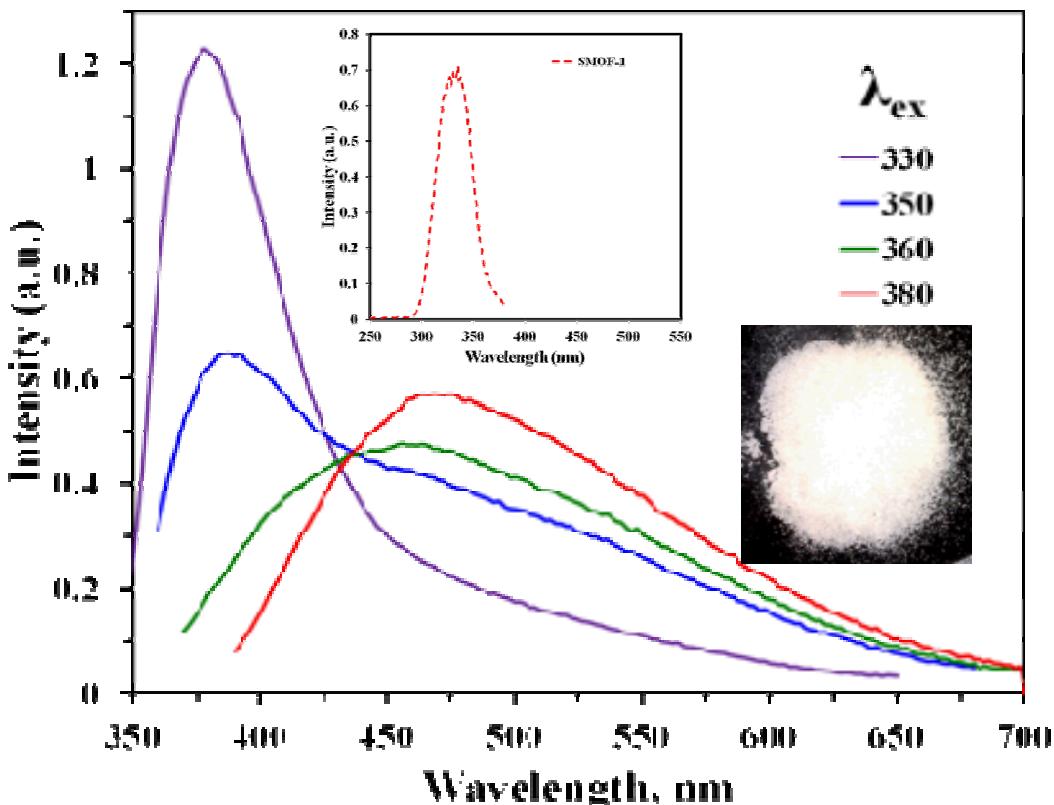
SMOF-1: White Light Emitter Due to Framework Corrugation and Interpenetration



Unique arrangement of BTB linkers in SMOF-1 results in a cascade of $\pi-\pi^*$ aromatic interactions



Direct white-light broadband emission : Combination of π --- π^* aromatic interactions & Ligand to Metal charge transfer (LMCT)



*CRI (Color Rendering Index) ~ 90
*CCT (Correlated Color Temperature) ~ 3200

Color properties in SMOF-1

λ_{ex}	CRI*	CCT* (K)	x	y
330	77.4	34463	0.209	0.193
350	84.5	22413	0.241	0.268
360	85.1	33290	0.234	0.275
380	81.1	21642	0.235	0.387

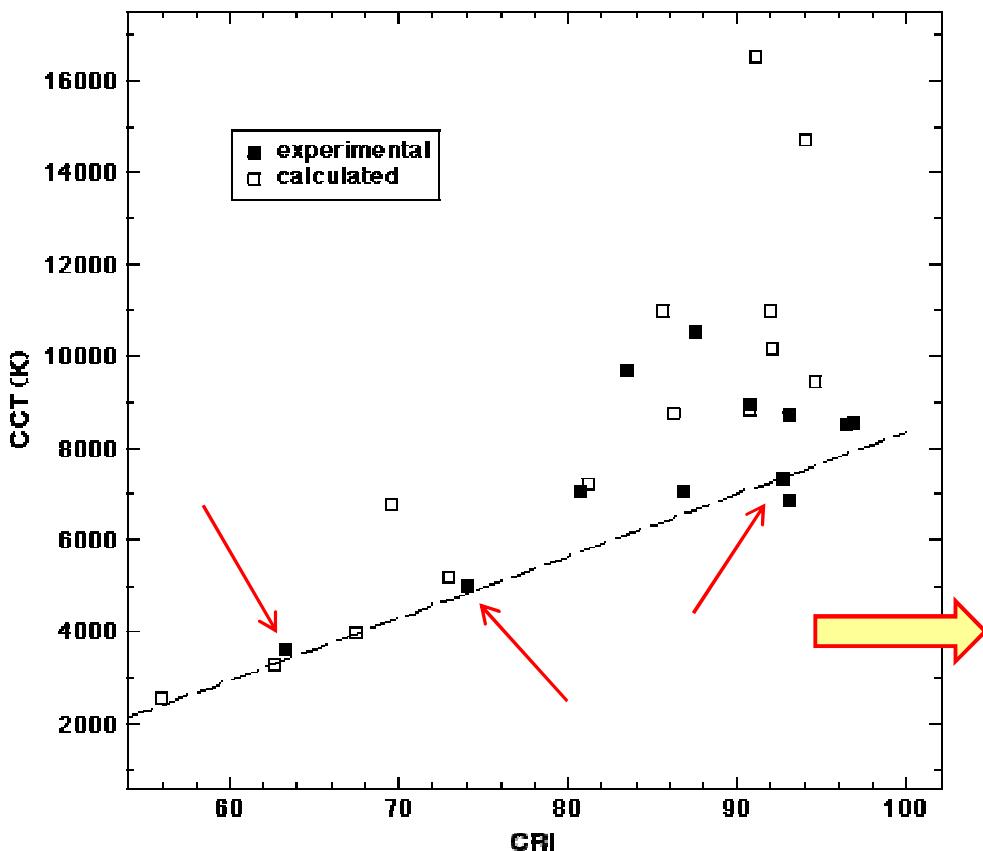
✓CRI values fall within intended ranges (81-85)

- High CCT (21642-33290 K)

Department of Energy; Solid-State Lighting
<http://www1.eere.energy.gov/buildings/ssl/>

Optimized Simulated Spectra Guides Successful In-framework Eu Co-doping

Calculated and experimental CCTs and CRIs for 2.5, 5, and 10% Eu-doped SMOF-1



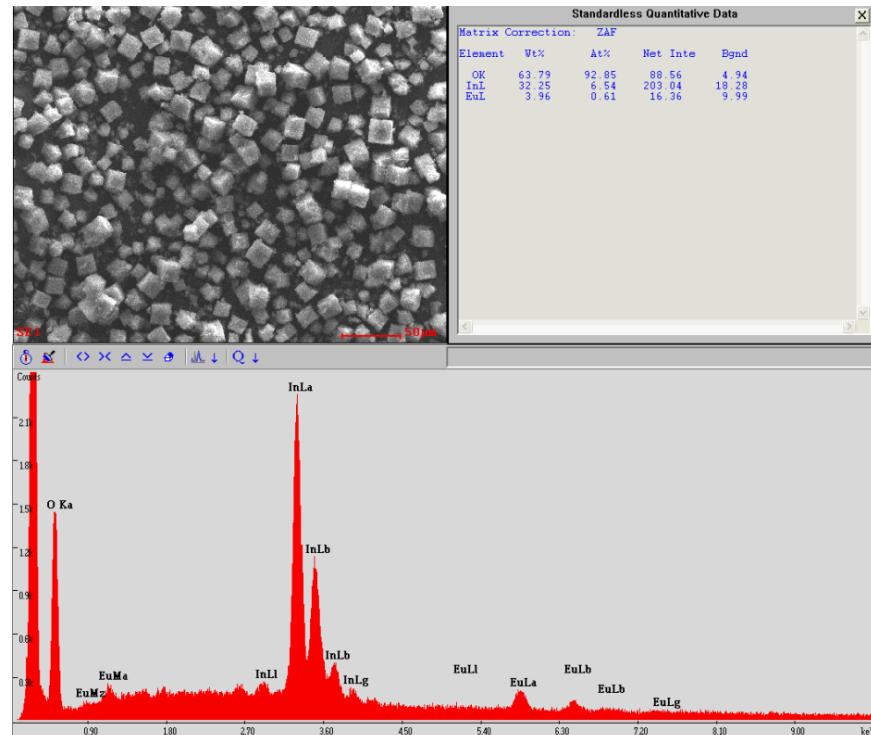
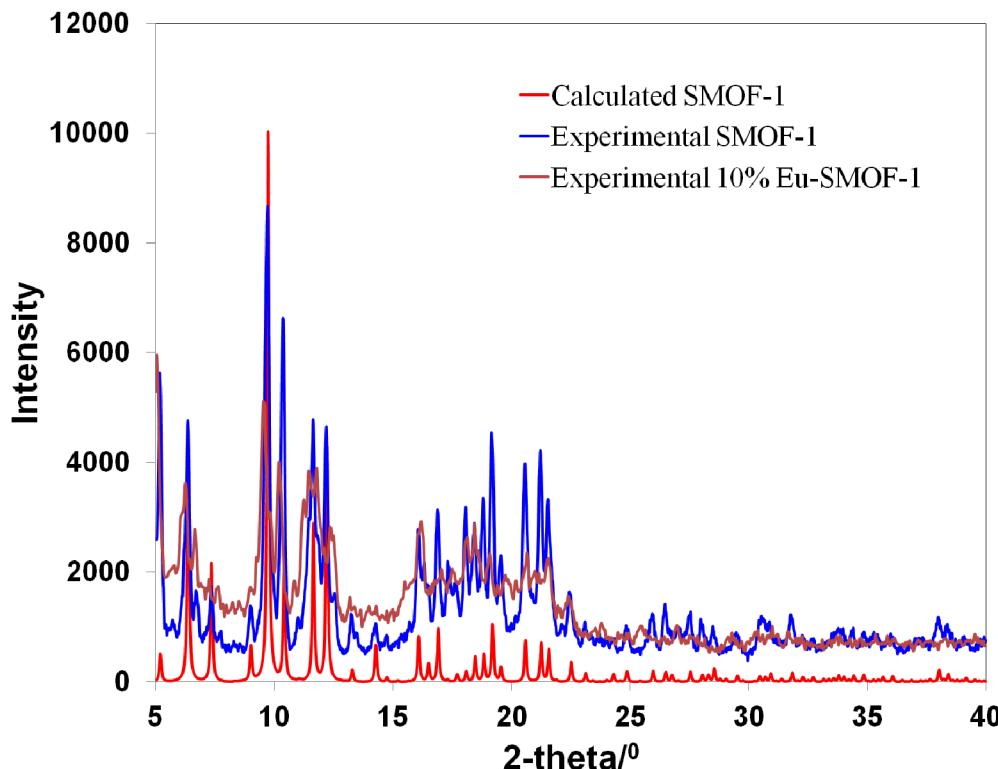
➤ *Simulated spectra* were generated by summing an SMOF-1 and Eu³⁺ spectra, at excitation wavelengths of 350, 360, and 380 nm, respectively.

➤ Then, the amplitudes of each spectra were varied to find the optimal color properties.

➤ The best values of CRI and CCT fall *along or below* the dashed line in the plot

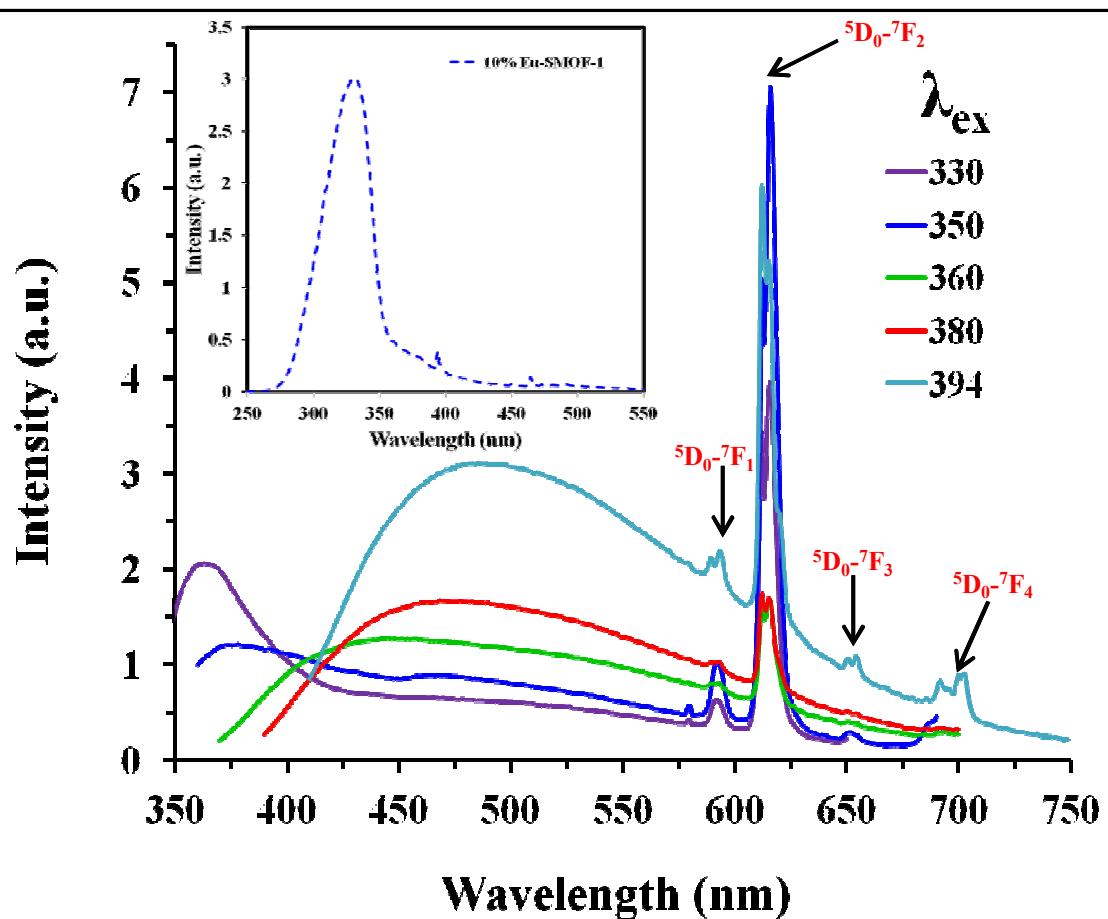
By increasing the Eu³⁺ concentration to 10%, the CRI and CCT shift closer to the set target of CRI~90 and CCT~3200K

Successful In-framework Eu Co-Doping at 2.5, 5, and 10%



Unit cell refinement of the 10% Eu-doped SMOF-1 sample reveals *enlarged unit cell parameters* $a=34.57(6)$ Å, compared to $a=33.975(3)$ Å.

Enhanced System Tunability: Improved color Properties within Framework 10% Eu Co-doping



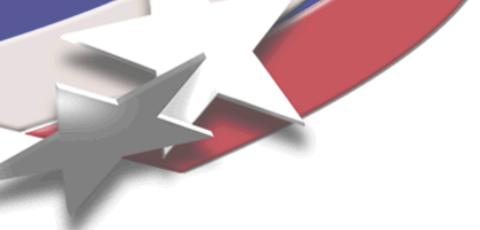
Color properties in 10% Eu-doped SMOF-1

λ_{ex}	CRI	CCT (K)	x	y
350	63	3606	0.369	0.301
360	81	7068	0.309	0.298
380	93	8695	0.285	0.309
394	93	6839	0.304	0.343

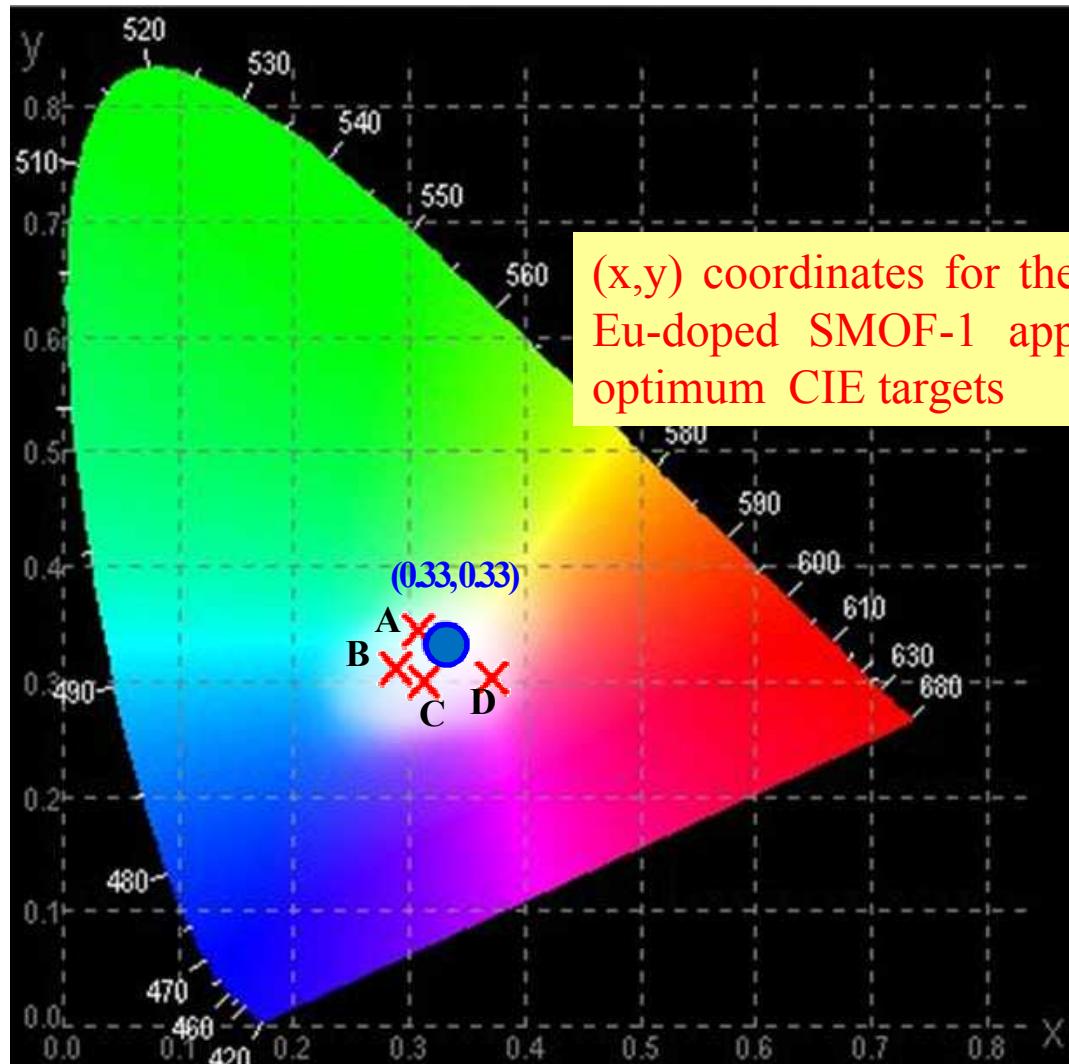
✓ CCT values are significantly improved

Absolute QY ~ 4.3% at 330 nm

Narrowband emission peaks observed from the Eu^{3+} component, attributed to the parity forbidden $^5D-^7F$ transitions, and electric dipole transitions



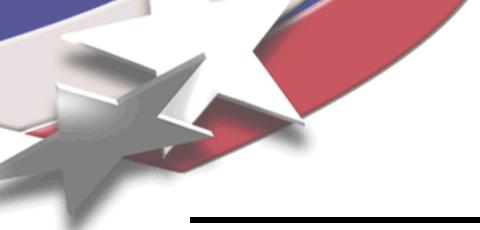
CIE* Optimum White-Light Chromaticity Coordinates Set at (0.33, 0.33)



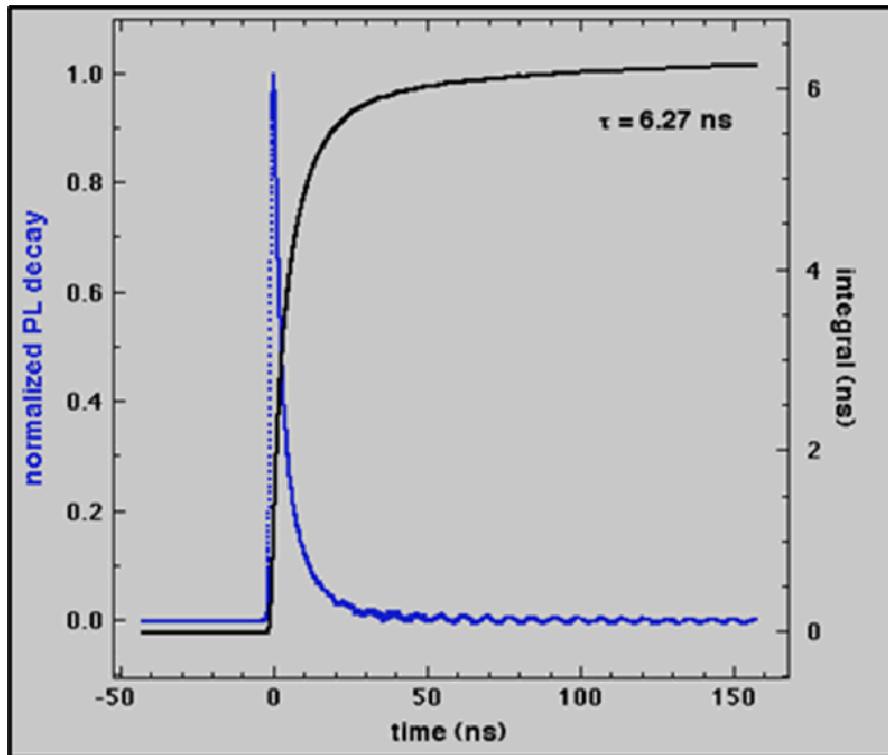
*CIE: Commission Internationale de l'Eclairage

(x,y) coordinates for the 10% Eu-doped SMOF-1 approach optimum CIE targets

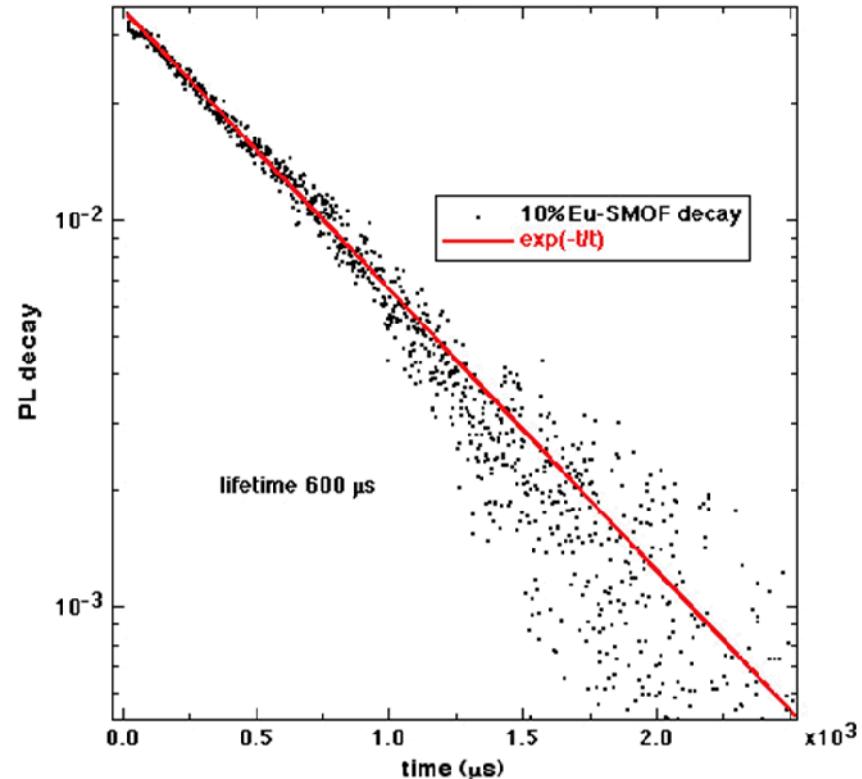
A-D: (x, y) chromaticity coordinates for $\lambda_{ex} = 394, 380, 360, 350$ nm.



Framework Tunability is Reflected in the PL Lifetime



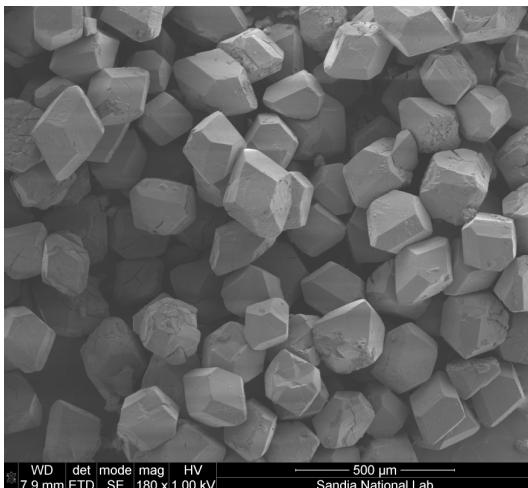
SMOF-1 harmonic average lifetime
6.27 ns



10% doped Eu-SMOF-1 harmonic average lifetime **600 μs**
(long lifetime: low oscillator strength of 4f-4f transitions of Eu^{3+})

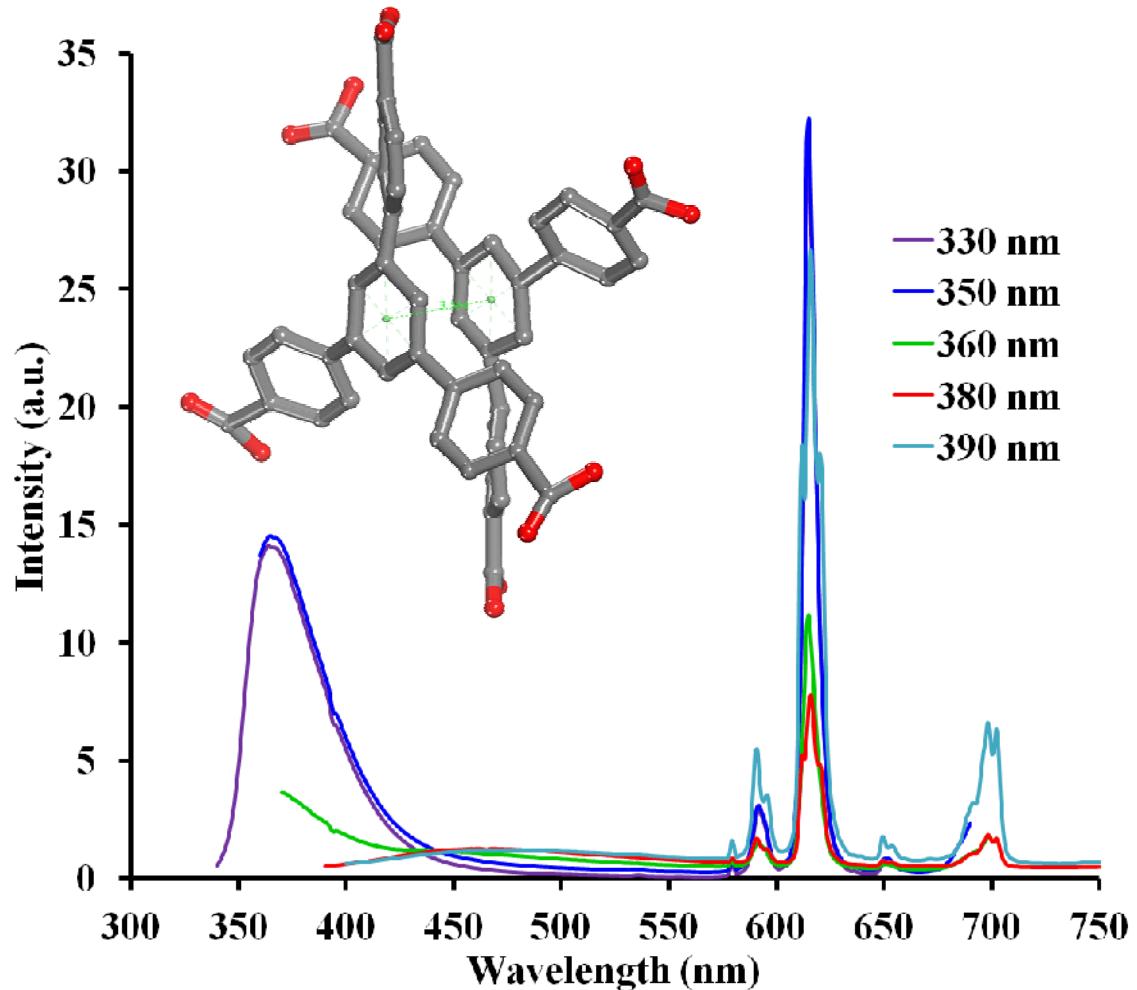
On-going studies SMOF-2: A Novel In-30% Eu- BTB Framework

$\text{In}(\text{NO}_3)_3 \cdot \text{H}_2\text{O} + \text{EuCl}_3 \cdot 6\text{H}_2\text{O} + 1,3,5\text{-Tris(4-carboxyphenyl)benzene (BTB)} + \text{oxalic acid} + (\text{DEF})/\text{EtOH}$
115°C, 4 days



$a = b = 43.671 \text{ \AA}$
 $c = 41.867 \text{ \AA}$
 $\alpha = \beta = 90^\circ$
 $\gamma = 120^\circ$
Volume = 69149.5 \AA^3

Absolute QY increases to $\sim 11.2 \%$



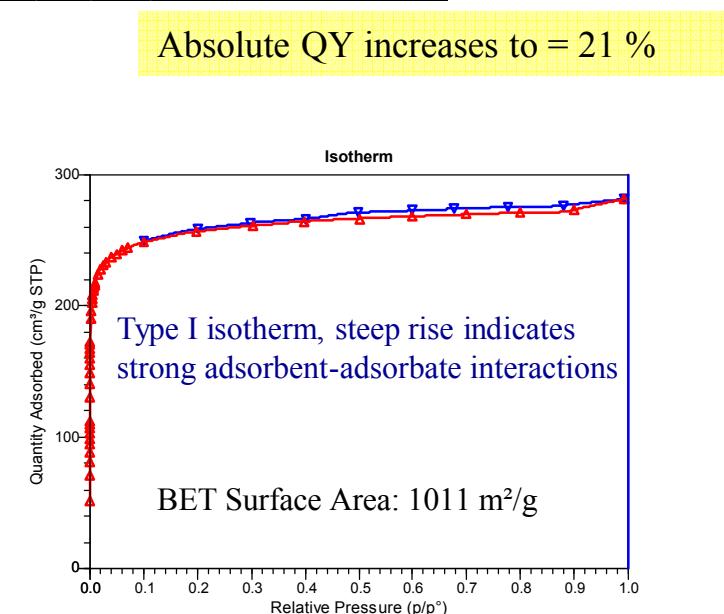
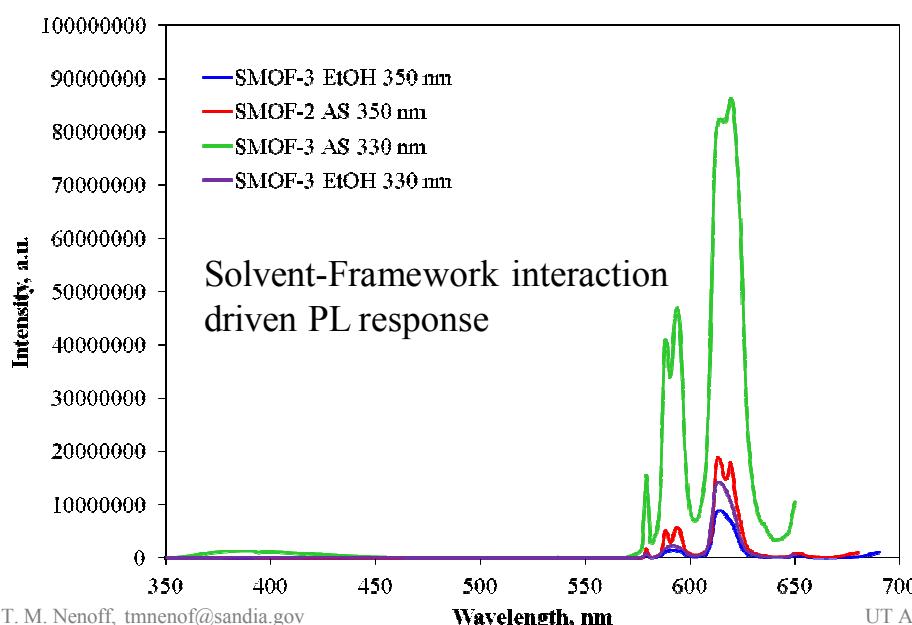
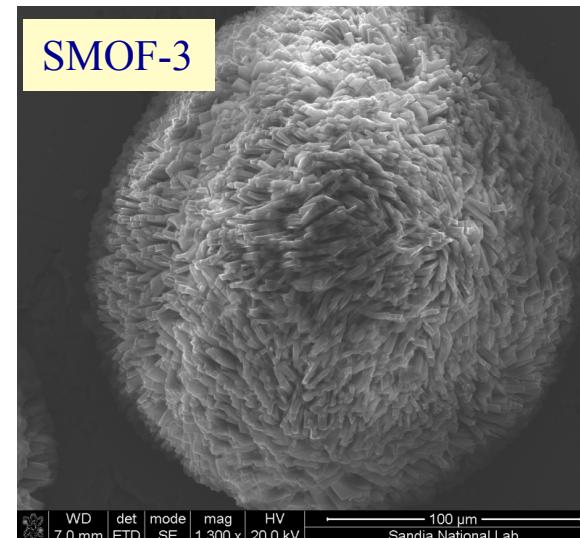
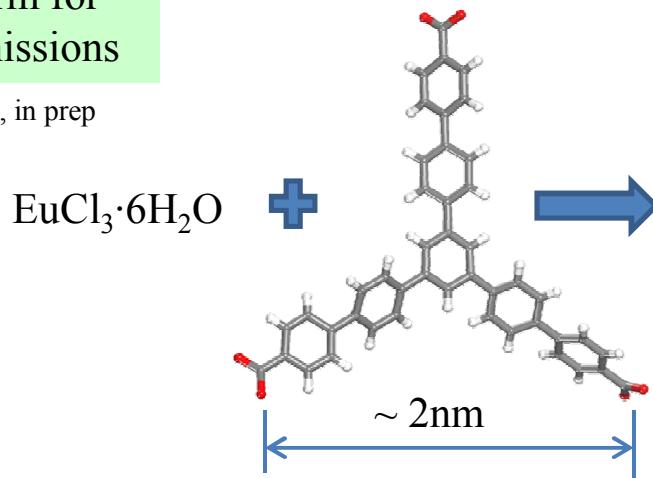
Sava, D.F. et.al, 2012, in preparation

Advanced Materials: SMOF-3

Novel MOF red light emitters

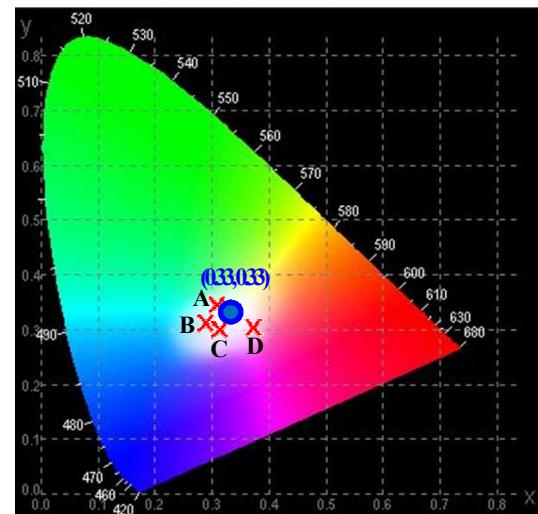
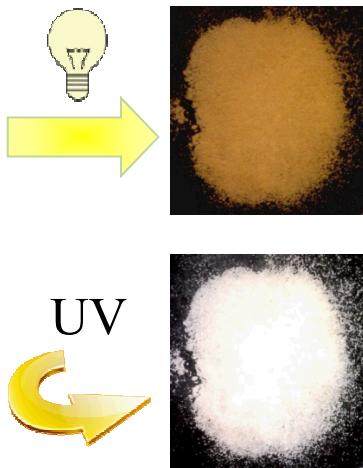
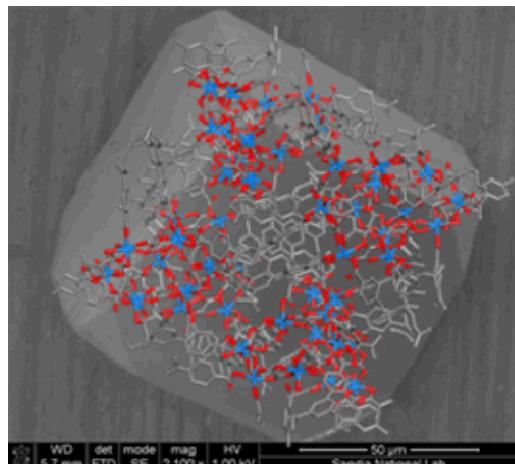
Another platform for tuning light emissions

Sava, D.F. et.al, 2012, in prep



Summary

- Introduced a prototype novel MOF material featuring intrinsic broadband direct white light emission
- Tunable platform which allows for the significant enhancement of the associated color properties upon Eu^{3+} co-doping, approaching values required for SSL applications
- On-going studies into novel MOFs indicate enhanced absolute quantum yields for new framework structures (QY: SMOF-2 $\sim 11.2\%$, SMOF-3 $\sim 21\%$)
- Current studies include thermal quenching stabilities of MOFs for SSL
- Future research is directed towards pre- or post-synthesis framework functionalization for enhanced SSL properties



Global Environmental Gas Separations & Storage Needs

I. Nuclear Waste Legacy (EM, NE) for USA and the world

INL and Hanford Legacy Aqueous Waste



Elements, Dec 2006

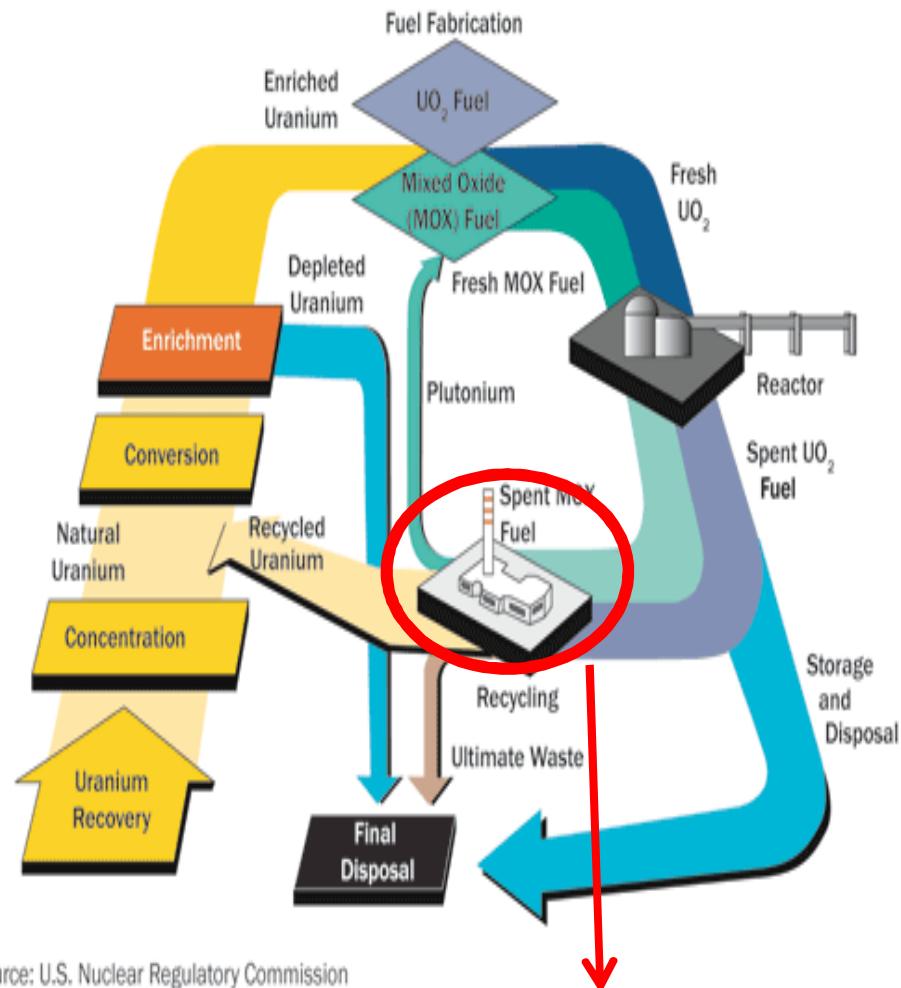


Fukushima Daiichi
Nuclear Power
Plant explosion
March 11, 2011:
 I^{129} , I^{131} volatile
gas released;
 Cs^{135} , Cs^{137}
aqueous released
(www.IAEA.org)



NTV Japan

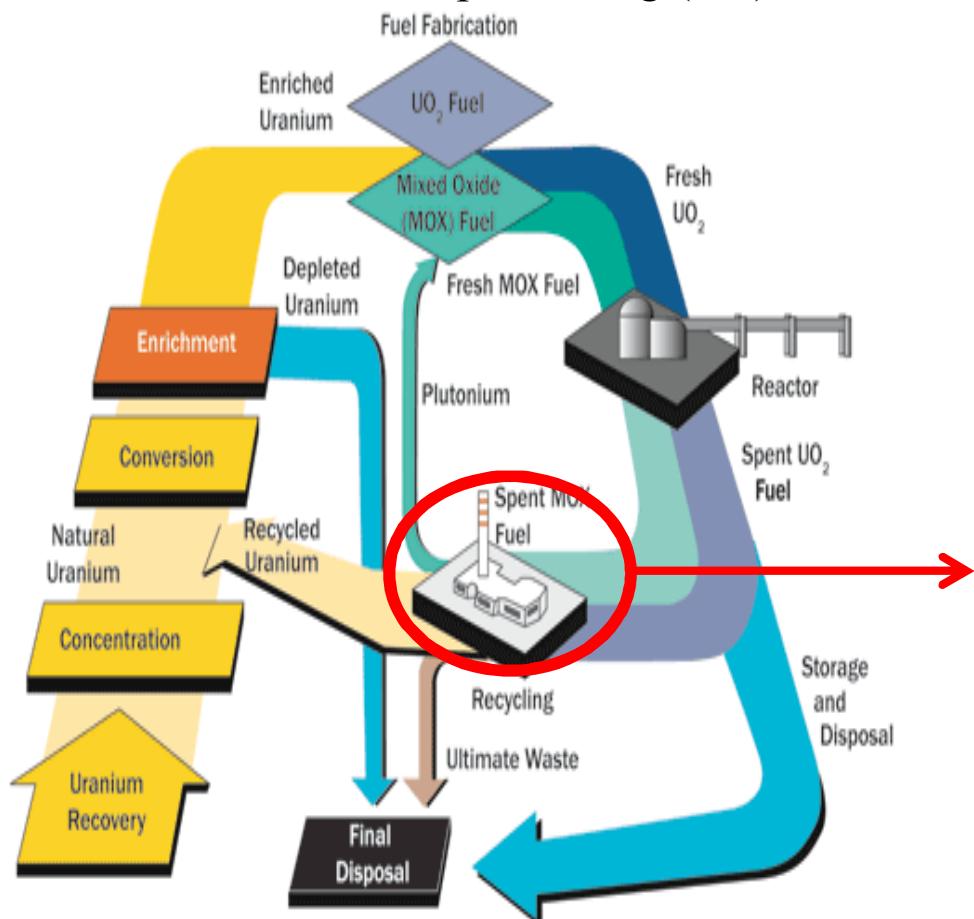
II. Nuclear Fuel Reprocessing (NE)



Separations of non-burnable volatile fission products and lesser actinides

II. Capture and Storage of Volatile Fission Gas Products from Reprocessing and/or Nuclear Accidents

Nuclear Fuel Reprocessing (NE)



Separations of non-burnable volatile fission products and lesser actinides

Fundamental materials studies into

- Why known materials work well and
- Synthesis and Development of new and improved separations materials

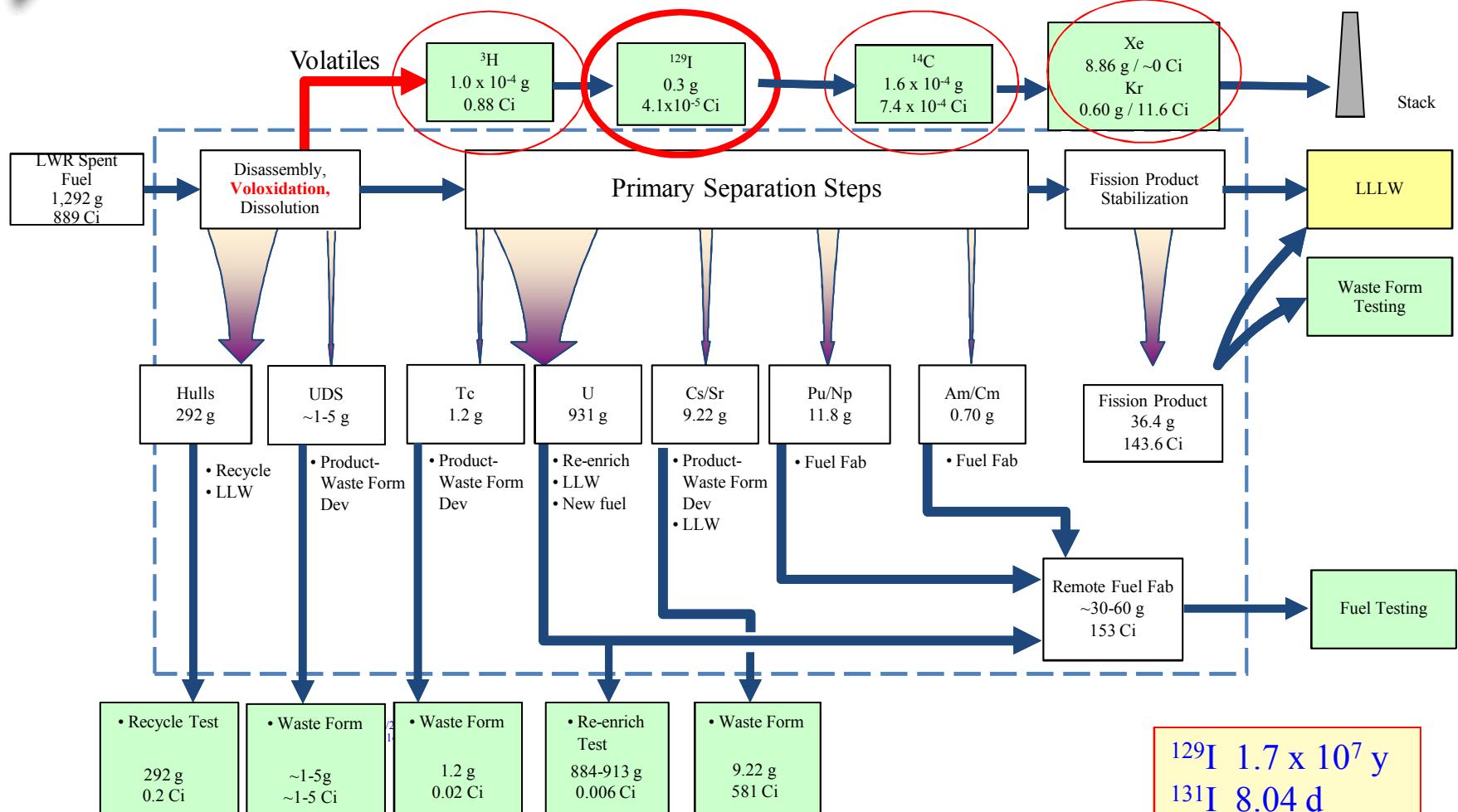
Utilizing state-of-the-art

- Predictive modeling
- Synthesis methods
- Characterization methods
- On-line testing in complex streams

Source: U.S. Nuclear Regulatory Commission

Fuel Reprocessing Scheme

Sigma Off-Gas Team (ORNL, SNL, PNNL, INL)



^{129}I 1.7×10^7 y
 ^{131}I 8.04 d

^{90}Sr 29 y
 ^{81}Kr 2.1×10^5 y
 ^{133}Xe days

Mass Basis: 1 kg SNF; 55 GWD/MTIHM; 5 year Cooling

Provided by R. Jubin, ORNL

Separations of non-burnable volatile fission products and lesser actinides

- Why known materials work well and
- Synthesis and Development of new and improved separations materials

Utilizing state-of-the-art

Predictive modeling

Synthesis methods

Characterization methods

On-line testing in complex streams

Basolite Z1200, ZIF-8
Constricted Pore Opening ($\approx 3.4\text{\AA}$)
 $1100 - 1600 \text{ m}^2/\text{g}$
Pore Volume = 0.636 cc/g
stable in Air & H_2O

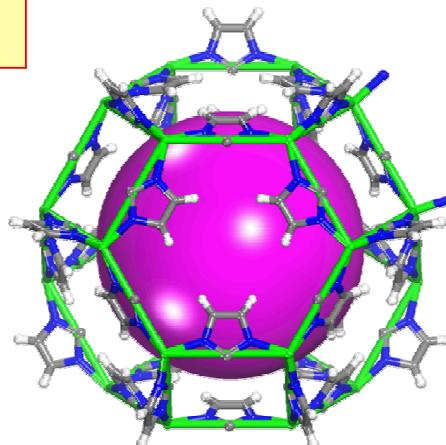
Park, K.S. et.al., *Proc. Natl. Acad. Sci.* **2006**, 103, 10186.

Basolite C300, Cu-BTC, HKUST-1
Open Channels, $\approx 1\text{nm}$ in 3D
 $1500-2100 \text{ m}^2/\text{g}$
Exposed Metal Sites of Framework

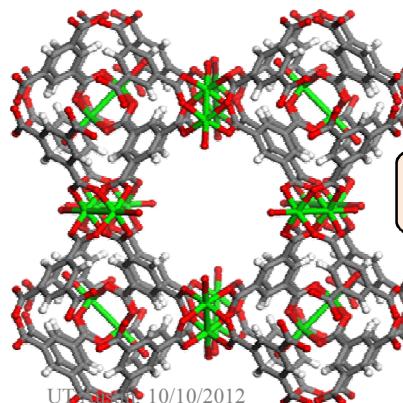
Chui, S. S. Y et.al, *Science* **1999**, 283, 1148.

Use of Metal Organic Frameworks (MOFs) for Radiological Gas Sorption

*Hydrophobic vs Hydrophilic MOFs
For I_2 Sorption in complex stream (eg., H_2O)*

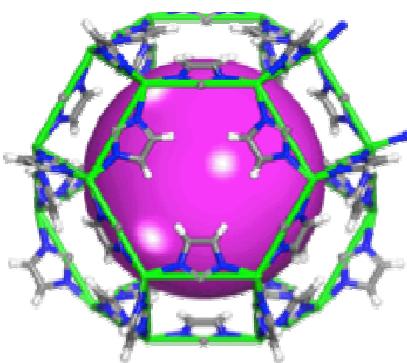


$\text{I}_2@\text{ZIF-8} \sim 125 \text{ wt.\% I}_2$



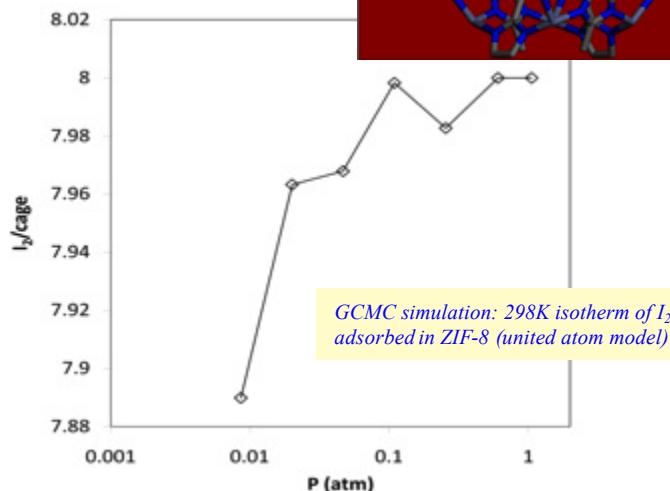
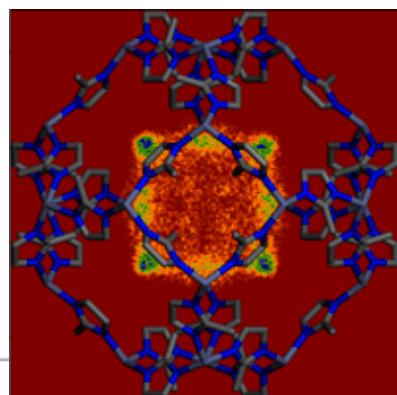
$\text{I}_2@\text{HKUST-1} \sim 175 \text{ wt.\% I}_2$

Integration of Experiment & Modeling to Identify Chemical Reasons for I_2 Sorption

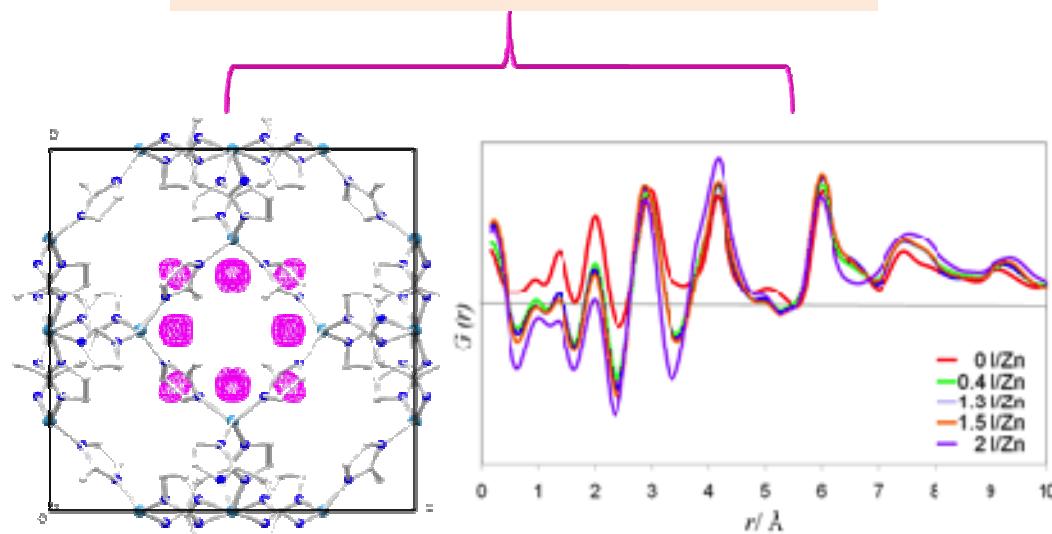


Molecular modeling

MD Simulation:
Electron density determined



Complementary local and long-range structural probes



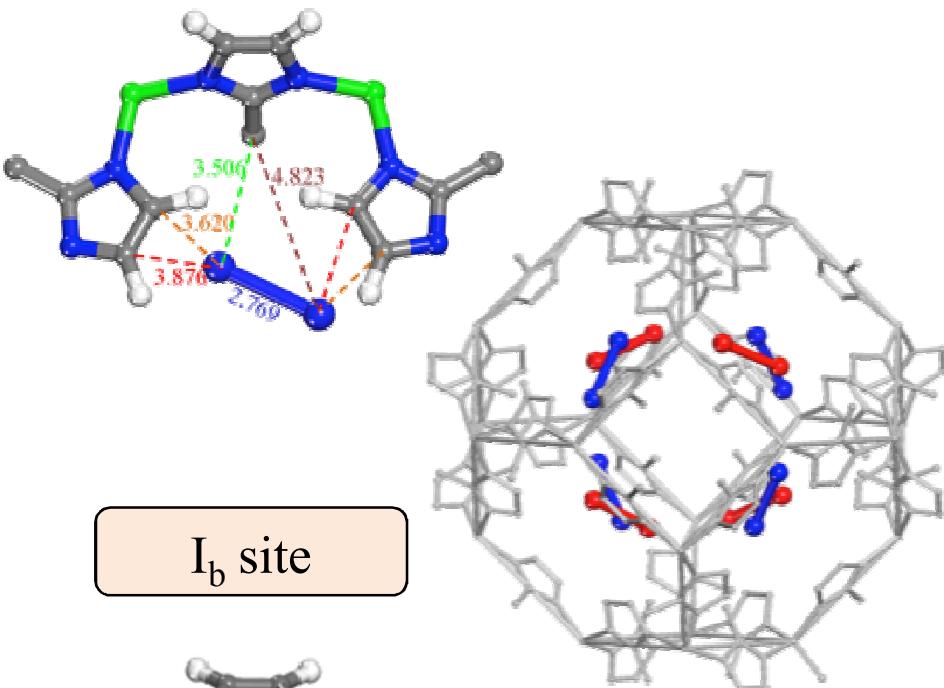
Difference-Fourier analysis map

Pair Distribution Function analysis – ANL/APS synchrotron

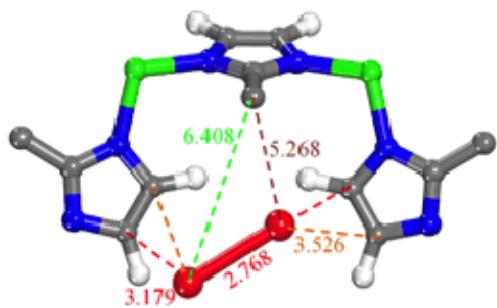
J. Amer. Chem. Soc., 2011, 133 (32), 12398.

Volatile Gas Sorption Defined by Pore Opening & Structure of ZIF-8 MOF

I_a site



I_b site



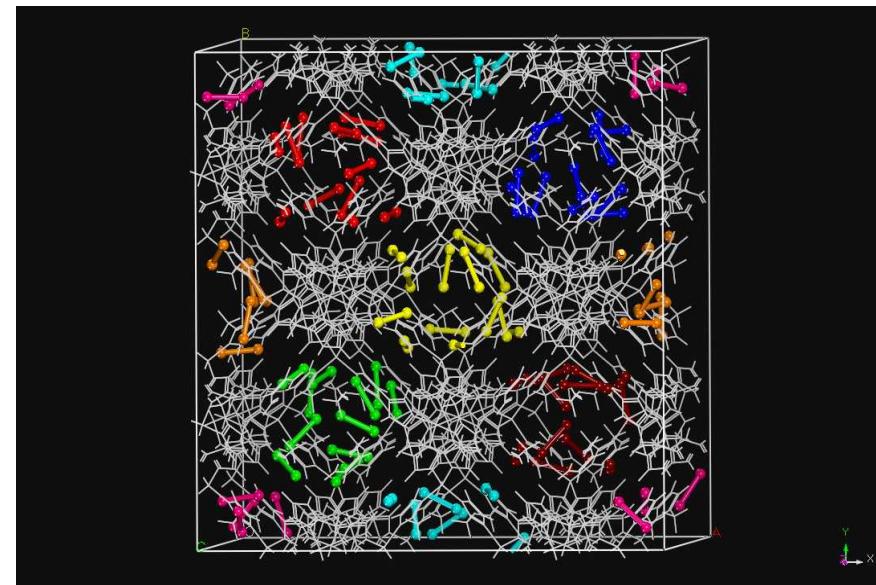
Structure – Property Characterization:

Able to combine initial **X-ray** diffraction data with **GCMC simulations** with all possible orientations of I₂ molecules from **d-PDF/Synchrotron Data**,

The 8 I₂ Binding Sites inside ZIF-8 Pore were determined; max 6/cage experimentally.

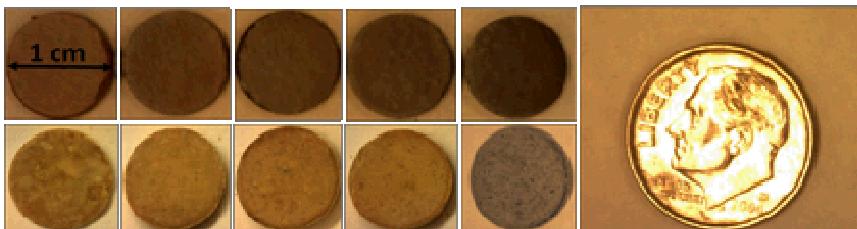
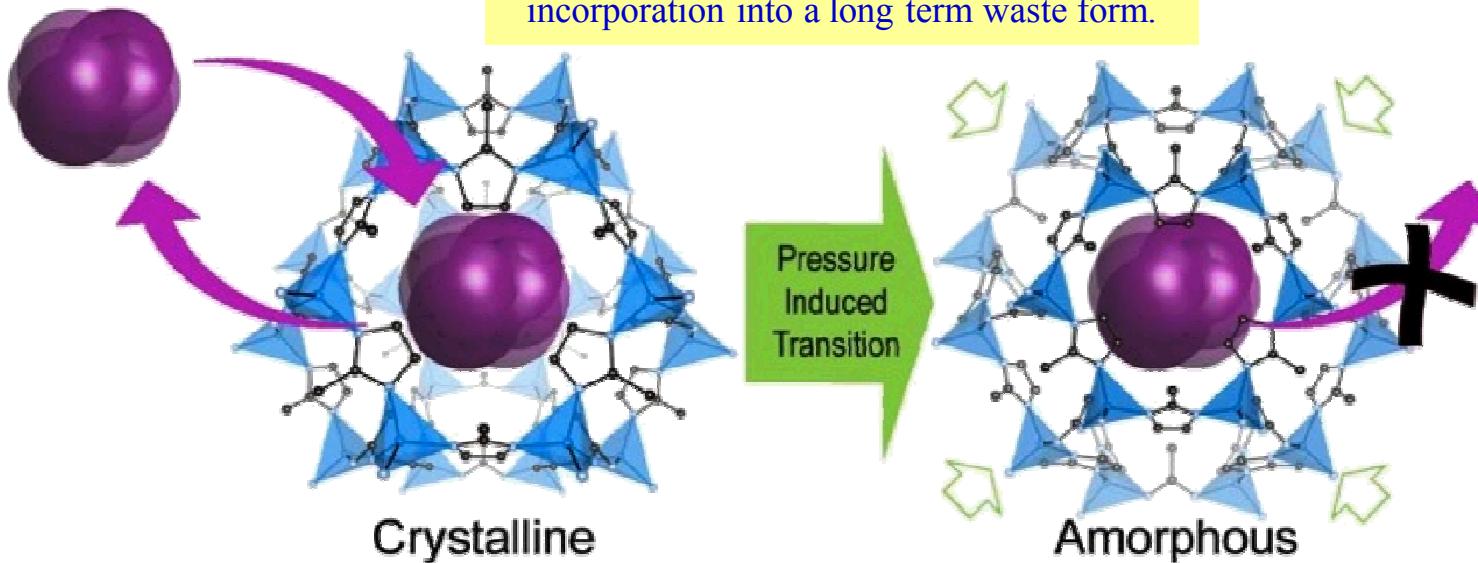
Physisorption into 2 sites, with site I_a having stronger preference of siting.

MD Simulations indicate entrapment of I₂ gas in pores

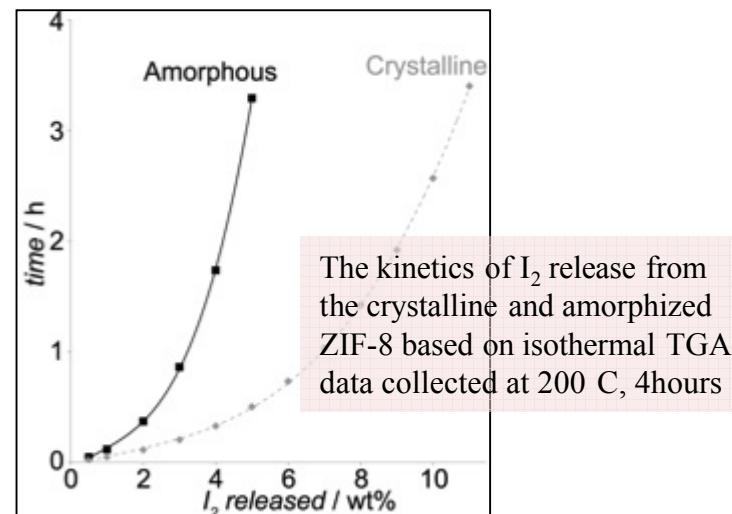


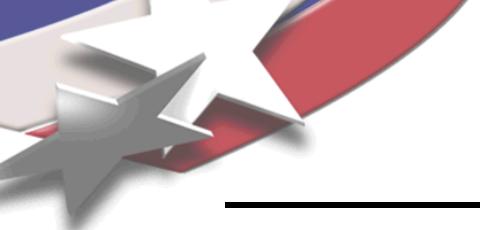
I₂@ZIF-8 Pressure-Induced Amorphization of Trapped Gases: Enhanced Retention

J. Amer. Chem. Soc. 2011, 133(46), 18583

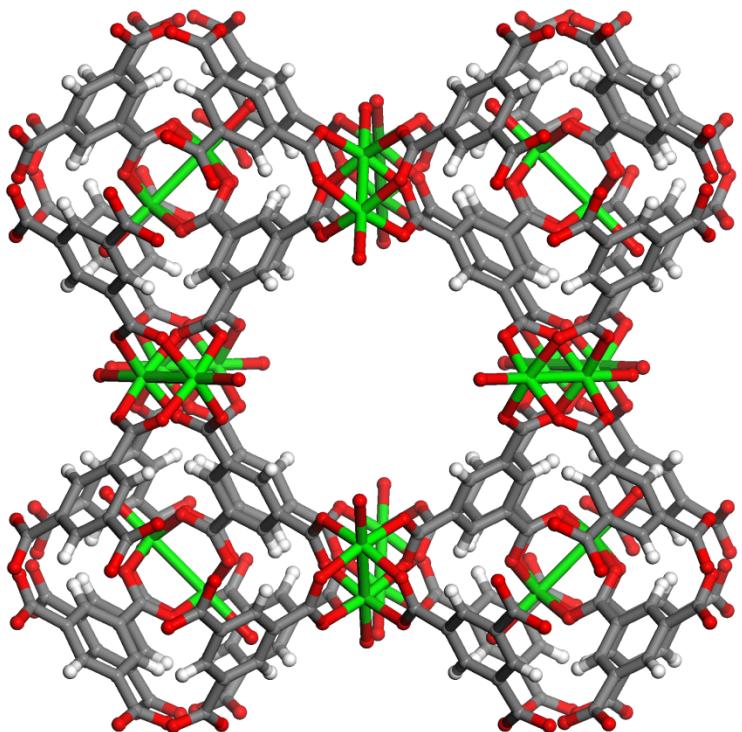


Crack free pellets of iodine loaded ZIF-8 powders were obtained by applying uniaxial mechanical pressure.





High Sorption Capacity and Reversible Release of I₂ Gas in the Presence of H₂O



Chui, S. S. Y et.al Science **1999**, 283, 1148.

Specific surface area = 1798 m² g⁻¹

Pore volume= 0.7 cc/g

In order to assess realistic reprocessing conditions*, the experiments were led under regular atmospheric conditions

350 K and ambient pressure
(I₂ vapor pressure= 0.014 atm).

The I₂ gas uptake was monitored gravimetrically.

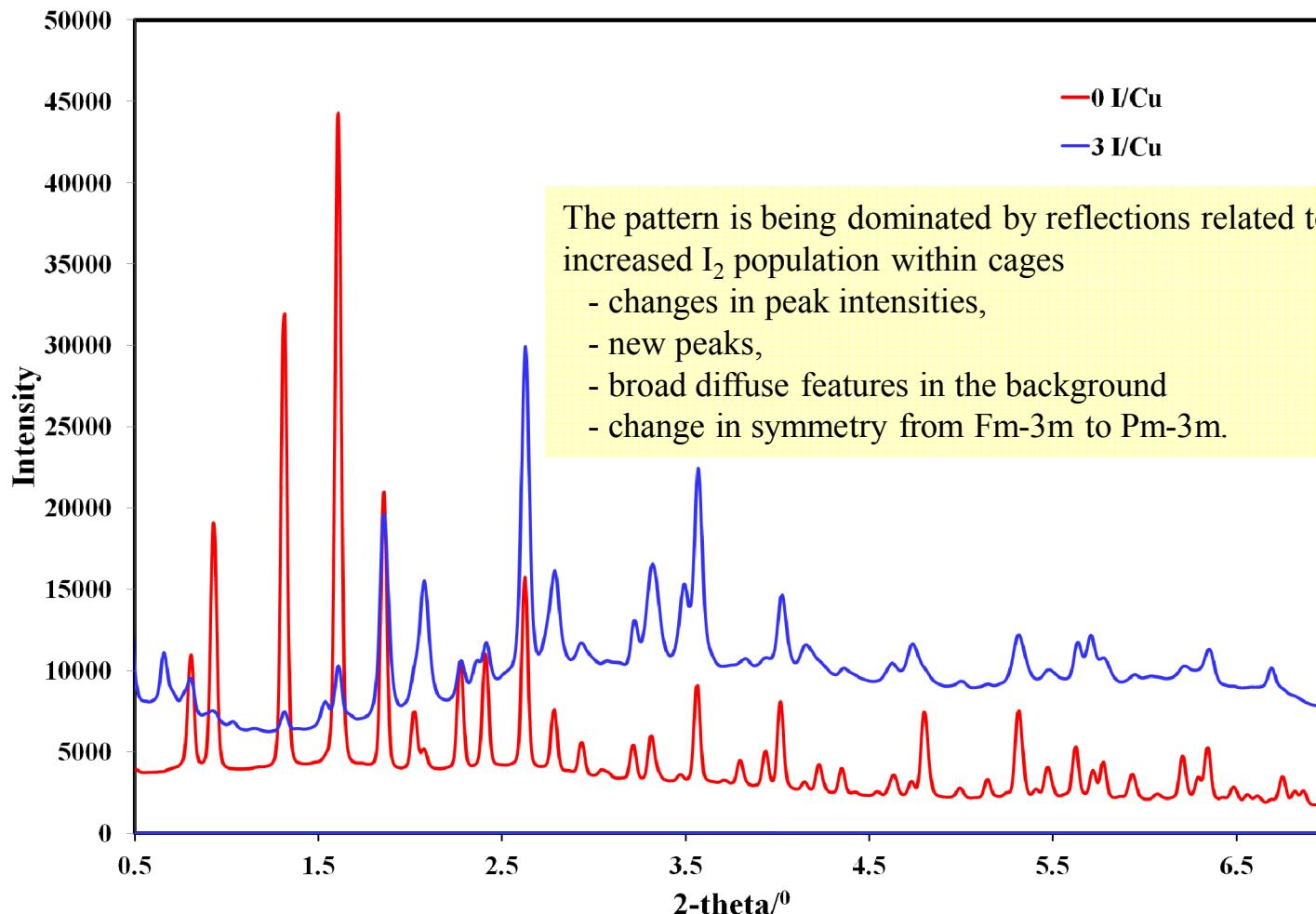
The material exhibits excellent capacity of **up ~ 175 wt.% I₂ (3:1 I/Cu ratio)** under atmospheric conditions, within close correlation with **GCMC simulations, which predict maximum 200 wt.% I₂ (3.5:1 I/Cu ratio)**, under dry conditions.

Sample crystallinity is maintained up to maximum I₂ loading, as evidenced by high resolution synchrotron X-ray powder diffraction data.

I₂ sorption stable to 100°C

* Haefner, D.; Law, J.; Tranter, T. Idaho National Laboratory, INL-EXT-10-18845, 2010

Dramatic PXRD Data Changes with Iodine Loading, Modeling Required for Refinement



Refinement before (red) and after (blue) I_2 loading
Maximum I_2 loading (3 I/Cu)

GCMC simulations Using the United-Atom Model of I₂ Adsorption Isotherms in HKUST-1 (Cu-BTC)

Grand Canonical Monte Carlo (GCMC) simulations: Using “fix GCMC” of LAAMPS.

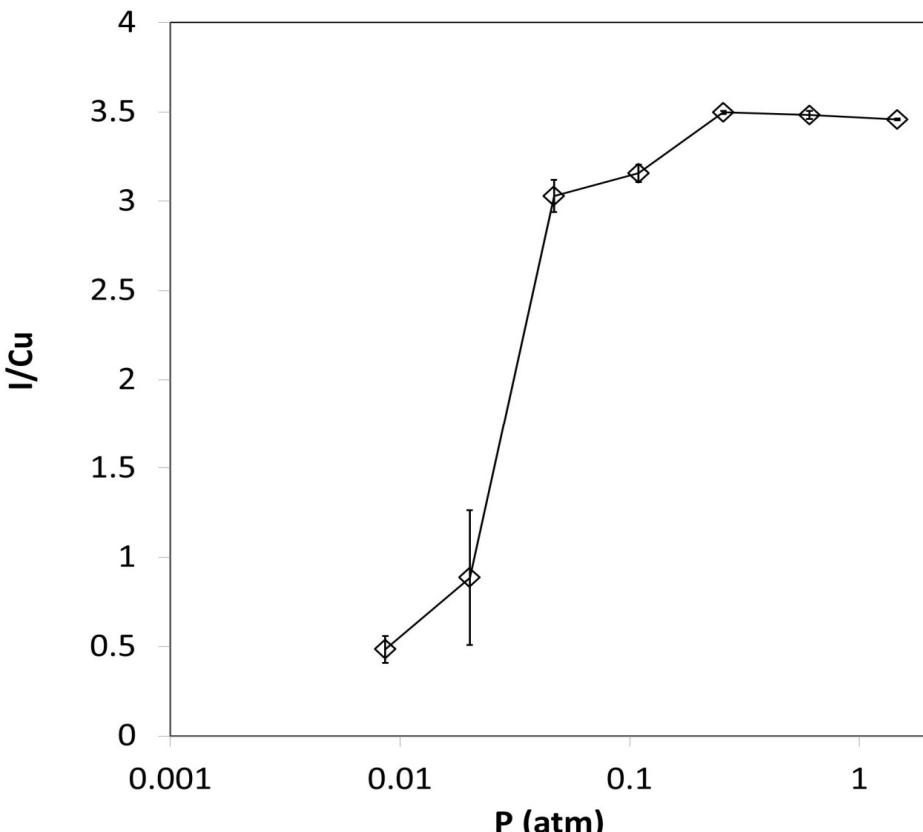
I₂ molecules exchanged between cage and reservoir at 298K.

Range of chemical potentials corresponding to pressure range of 0.0086 atm – 1.5 atm.

HKUST-1 structure was held stationary.

I₂ insertion, deletion and translation attempts.

Total of 2 x 10⁸ MC cycles for each start point



This model predicts the maximum loading of **3.5 I/Cu** (under “dry” conditions),

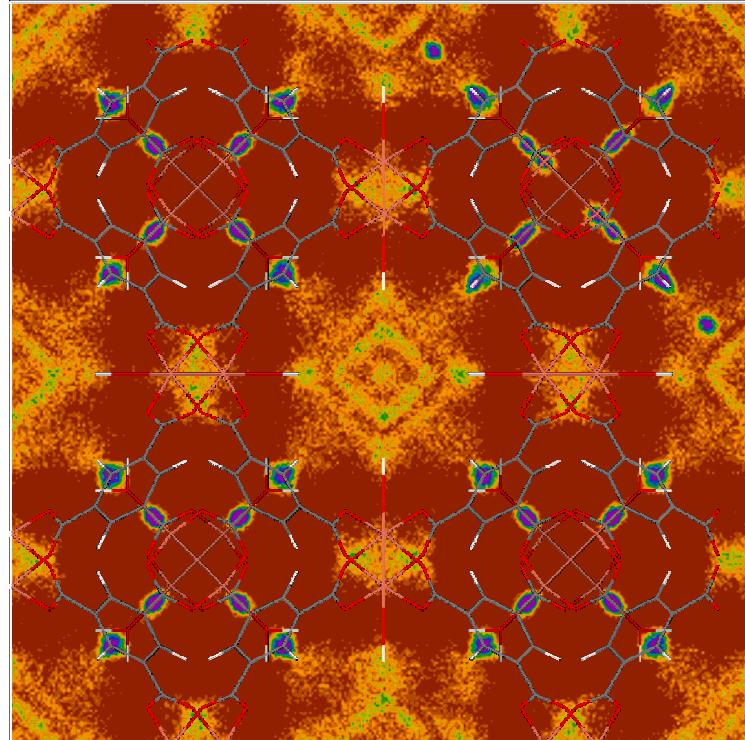
close correlation with the observed maximum experimental loading of **3.3 I/Cu** (under “wet” conditions).

MD Simulations: 2D I₂ Density Contour Plot, Using the Explicit (diatomic) Model

MD Simulations: LAAMPS, 8 unit cell, framework atoms fixed.

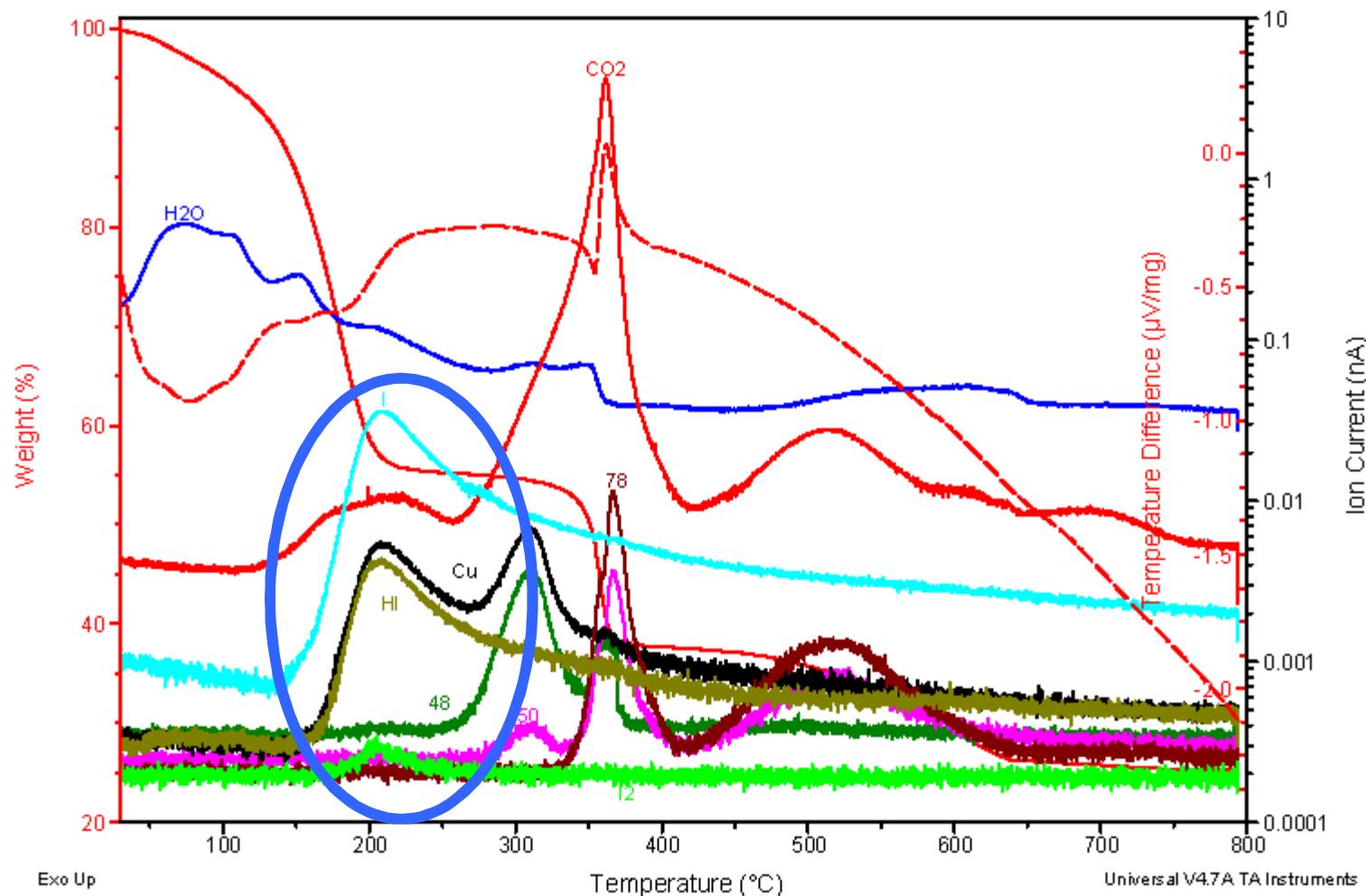
Short-range van der Waals interactions, Universal Force Field (UFF) without modification

I₂: explicit and united-atom models in canonical ensemble, 298K, 10 fs timestep, steric approximations



Primary density sites are located in the tetrahedral cavities, as well as near the structural water molecules.

TGA-MS: Conflict with Modeling Does HKUST-1 + H₂O + I₂ → HI?

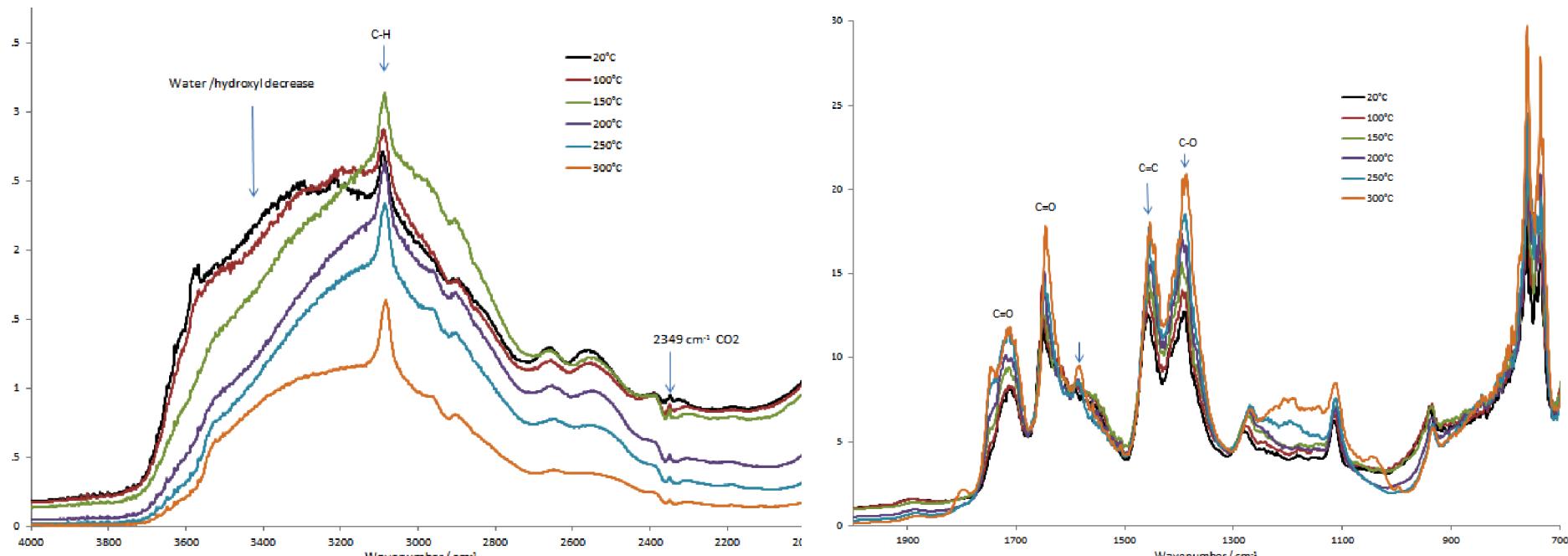


Variable Temperature IR of I₂ loaded HKUST-1

Attempt to emulate TGA-MS measurements using IR

Monitor temperature dependence of the intensities of different IR bands

50°C/min from 20°C to 300°C, IR measured at 1 min intervals



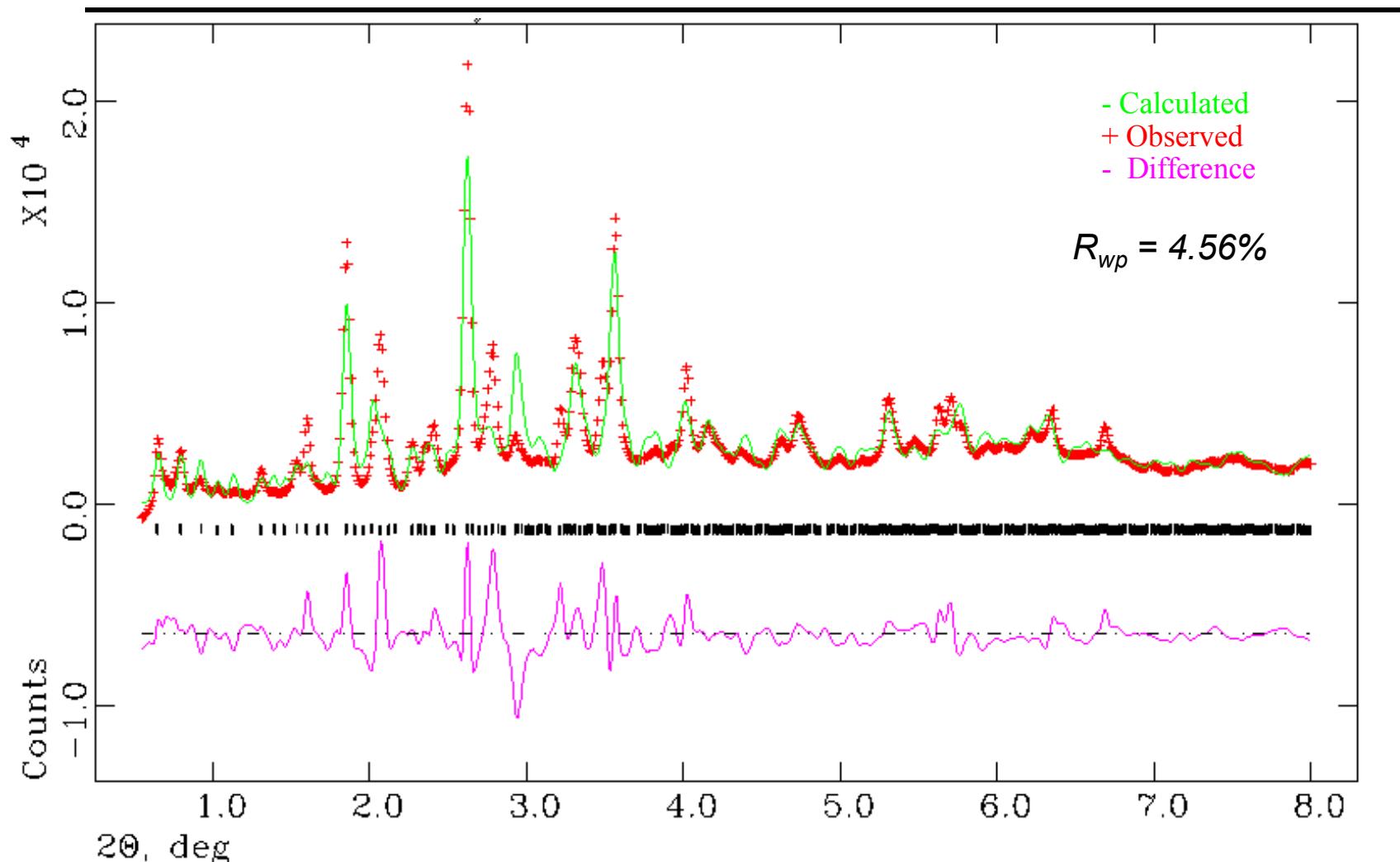
No clear peak at 2308 cm⁻¹ for HI in I₂ loaded HKUST-1 (Phys. Rev. 2012, 47(8), 585)

HI probably formed upon release of I₂ at high temperatures

Mechanism studies on-going:

correlations of temperature vs. IR intensity changes for events at metal-centers

Rietveld Refinement I_2 @HKUST-1 of Synchrotron Data (APS/ANL) using Model

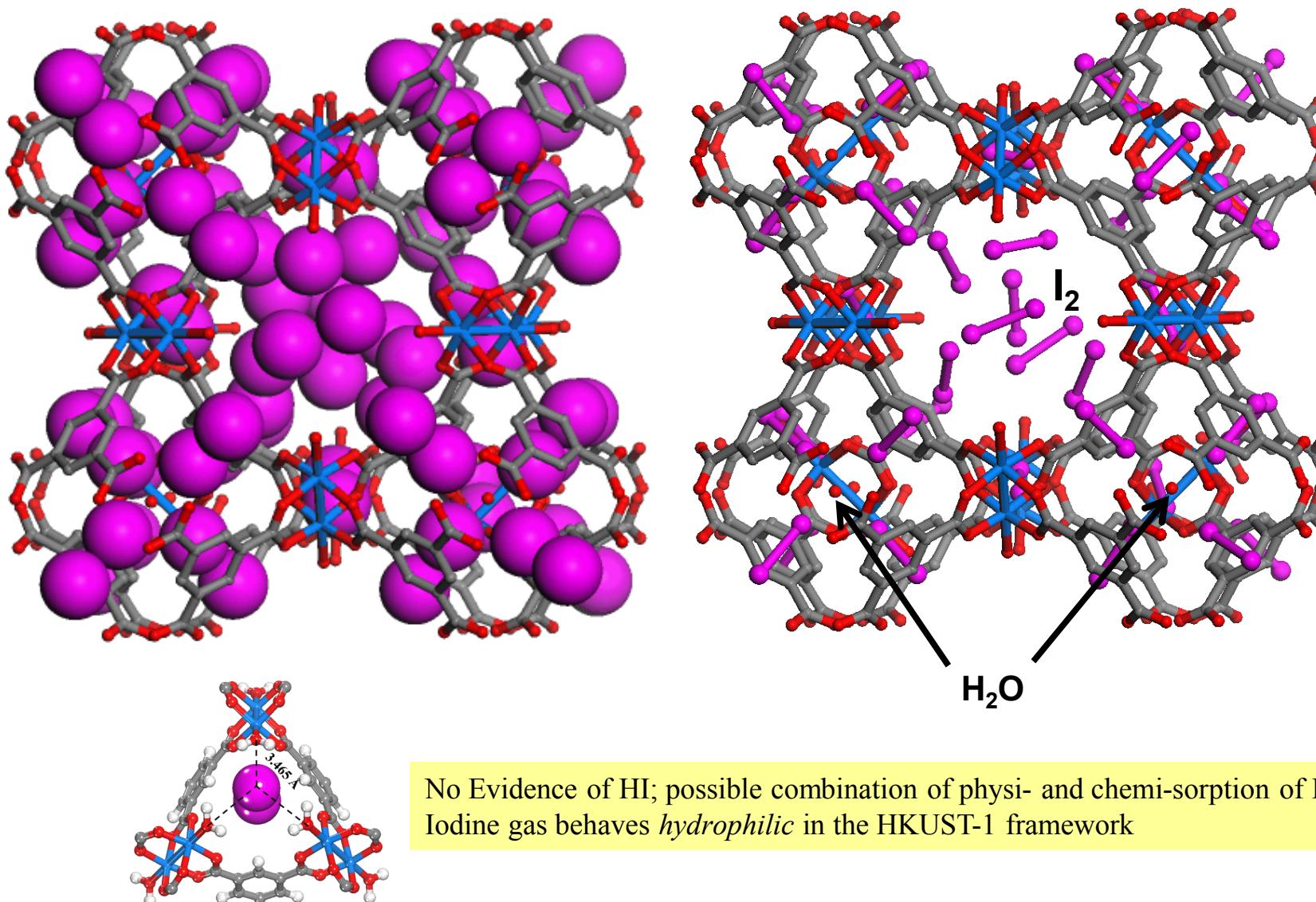


Including variable I_2 and $\text{O}(\text{H}_2)$ site occupancy with crystallographic disorder

Crystal Structure of I₂@HKUST-1, co-adsorption of I₂ and H₂O

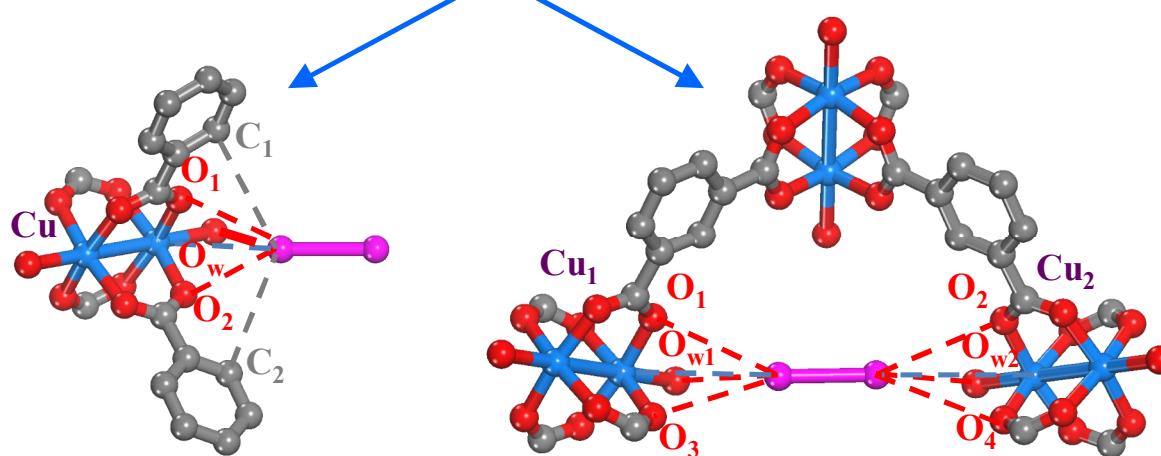
I₂/HKUST-1 3.3 I/Cu

Nenoff, Sava, et.al., 2012, submitted.



A Combination of Physisorption & Chemisorption Of I₂ (Not HI) into HKUST-1

Strong interactions between I₂ and the dimetal cluster



I---C₁: 4.022 Å

I---C₂: 3.865 Å

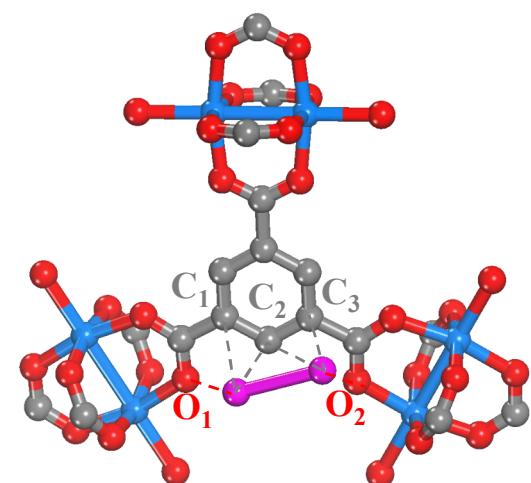
I---O_w: 3.886
Å

I---O₁: 3.306 Å

I---O₂: 3.233 Å

I---Cu: 4.093 Å

Close contacts between I₂ and the organic linker



I---C₁: 3.629 Å

I---C₂: 3.470 Å

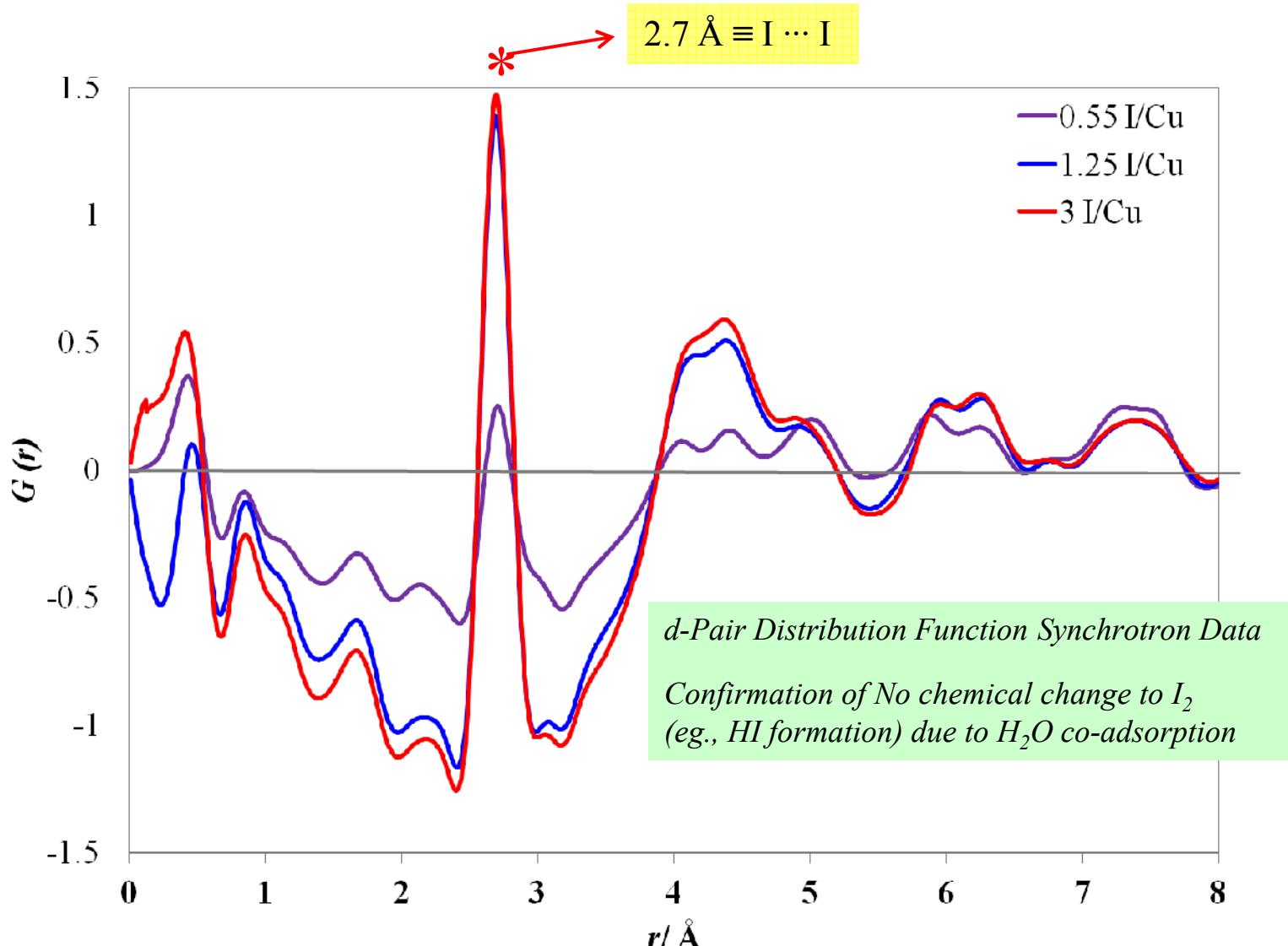
I---C₃: 3.920 Å

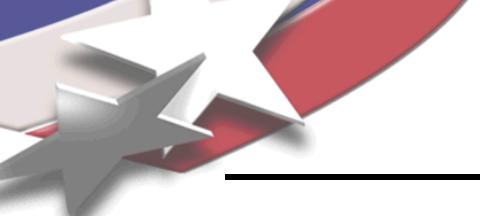
I---O_w: 3.886
Å

I---O₁: 4.283 Å

I---O₂: 4.474 Å

Confirmation of I_2 Molecule Integrity Maintained, Independent of Weight Loading





Conclusions, On-going Studies

The high capacity and stability of MOFs allows for applications in

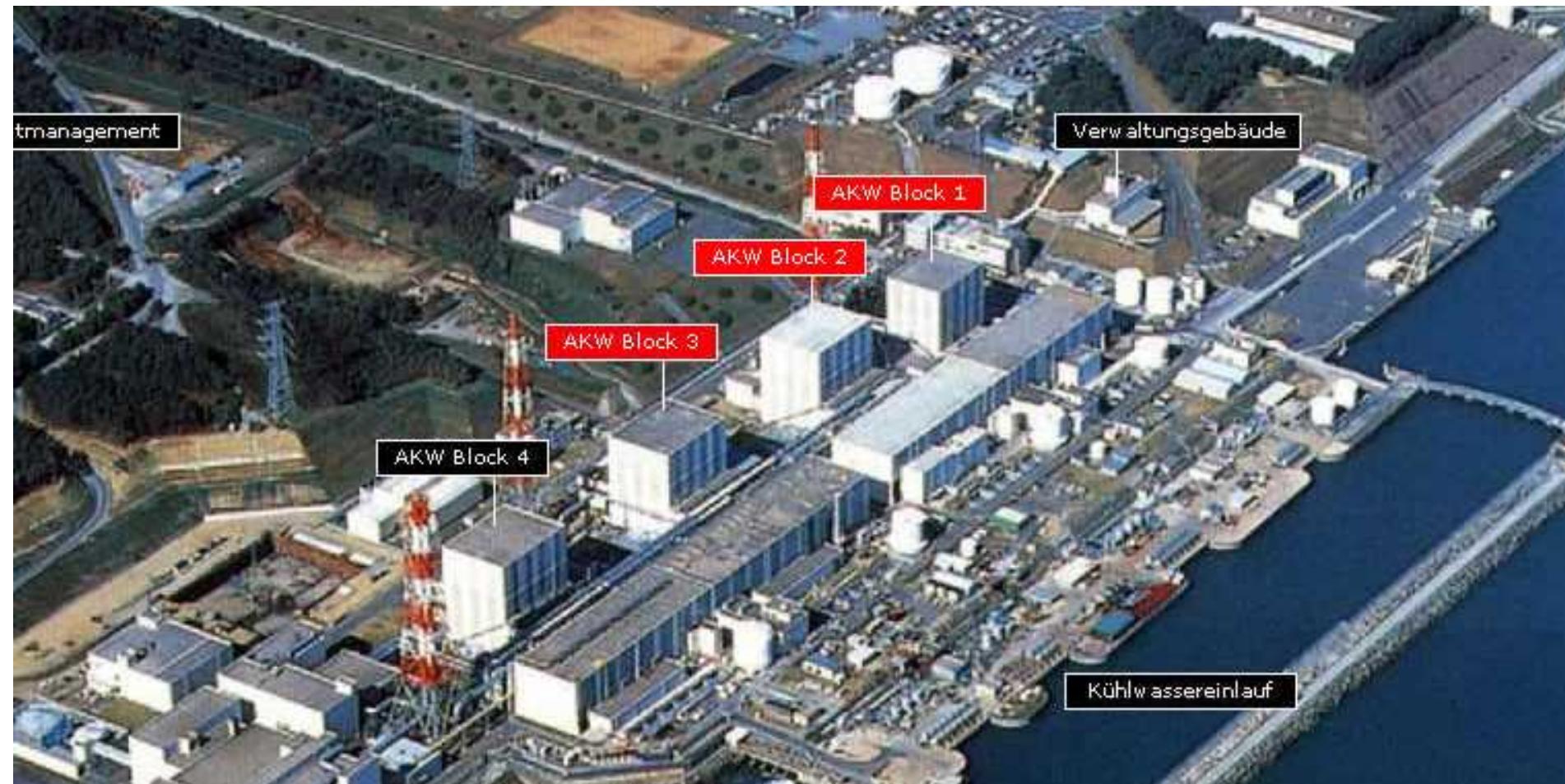
- nuclear fuel reprocessing
- nuclear accident remediation
- pre-concentrators for sensors

Structure – Property Relationship studies combining modeling, synthesis, testing allows for a feedback loop in the design, tuning and optimization of materials

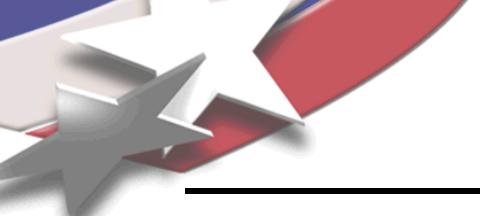
- Incorporation of MD simulations and GCMC modeling with Structure Analysis to determine Iodine loading levels, and Iodine electron density to compliment X-ray Analysis
- The HKUST-1 framework structure (open pore, open metal center) allows for both chem- and physisorption, resulting in:
high weight % loading, and controlled reversible desorption of I_2
- Preferential I_2 sorption over H_2O ; no HI gases developed from interaction with Cu in MOF
- Optimization of MOFs from lessons learned with ZIF-8 and HKUST-1:
 - preference for metal and ligand interactions or pore restriction
 - programmatic needs dictate retention but need to release of I_2 in controlled manner

III. Fukushima Daiichi Nuclear Incident

- Fukushima Daiichi (Plant I)
 - Unit I - GE Mark I BWR (439 MW), Operating since 1971
 - Unit II-IV - GE Mark I BWR (760 MW), Operating since 1974



The Fukushima Daiichi Incident – Dr. Matthias Braun – AREVA



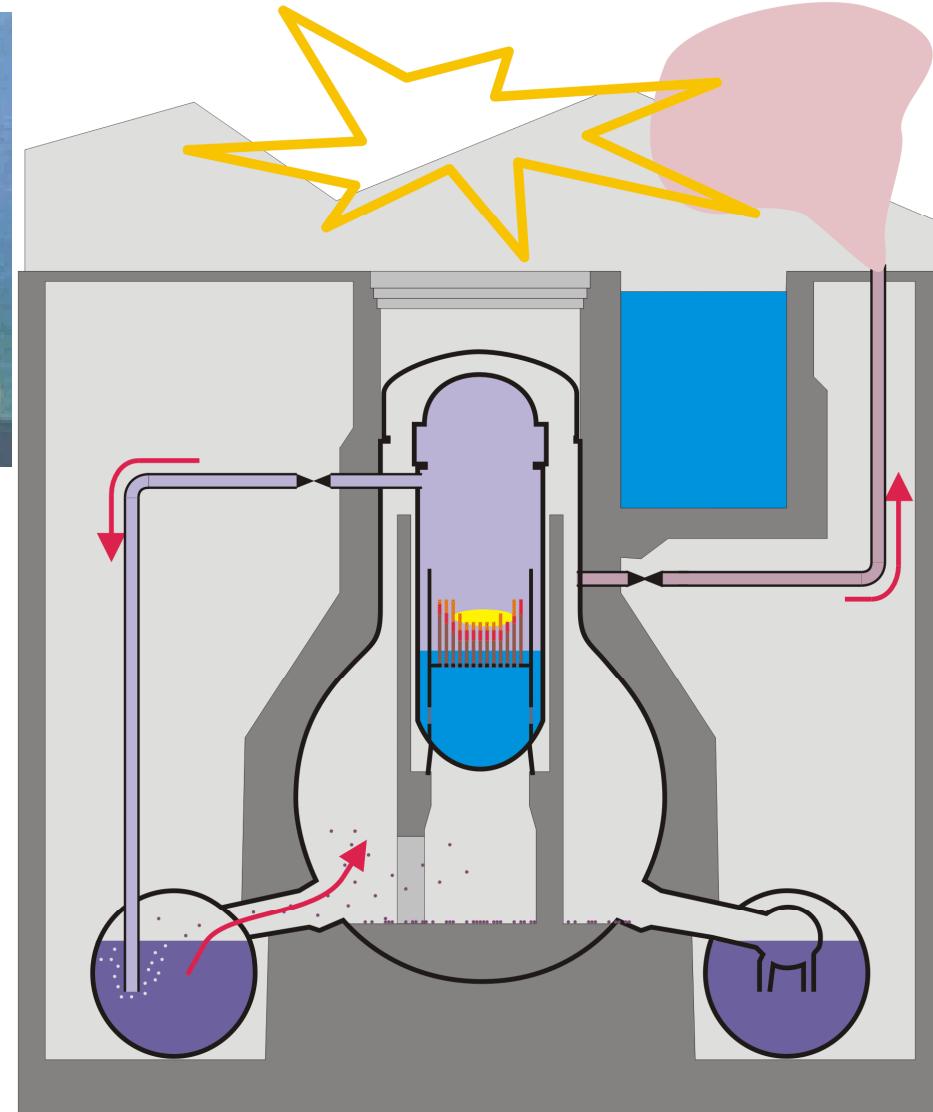
The Fukushima Daiichi Incident

Accident progression

- ▶ Day 2,
H₂ explosion at Unit 1



- ◆ Cooling via **seawater** began on Day 2
Continued for 14 days on reactors
- ◆ Pooled **seawater** in buildings, pipes, basements...

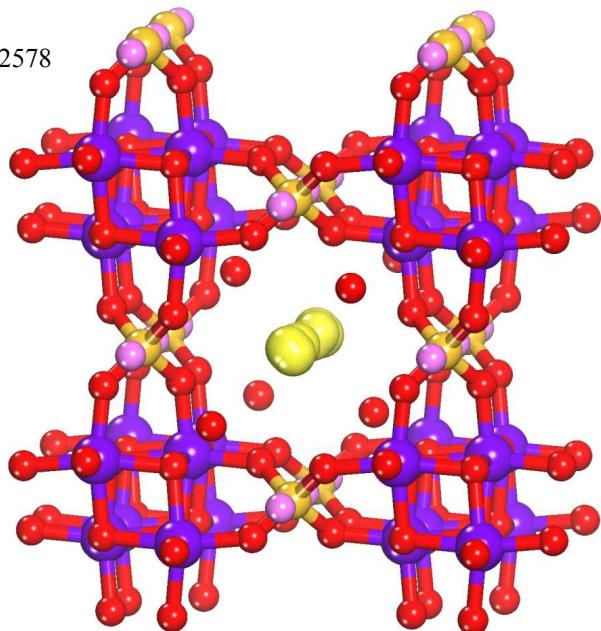


Removal of rad-Cs⁺ from Pooled Seawater

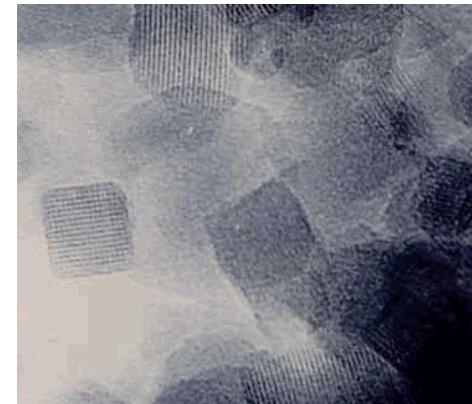
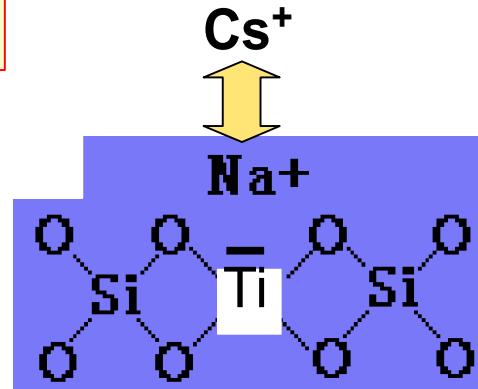
Crystalline Silicotitanates (CSTs)

Hydrothermal synthesis of a crystalline molecular sieve (Sandia, Texas A&M Univ.)
Commercialized for defense legacy waste, applied to reactor accident cleanup
With exceptional Cs⁺ selectivity, and mechanical, thermal and radiological stability

Nenoff, SAND96-2578



¹³⁷Cs 30.7 y
¹³⁵Cs 2.3 x 10⁶ y



CST properties:

- Removes 1 part Cs per 100,000 parts Na
- Stable over entire pH range
- Stable in extreme environments
- 1996 R&D 100 Award Winner

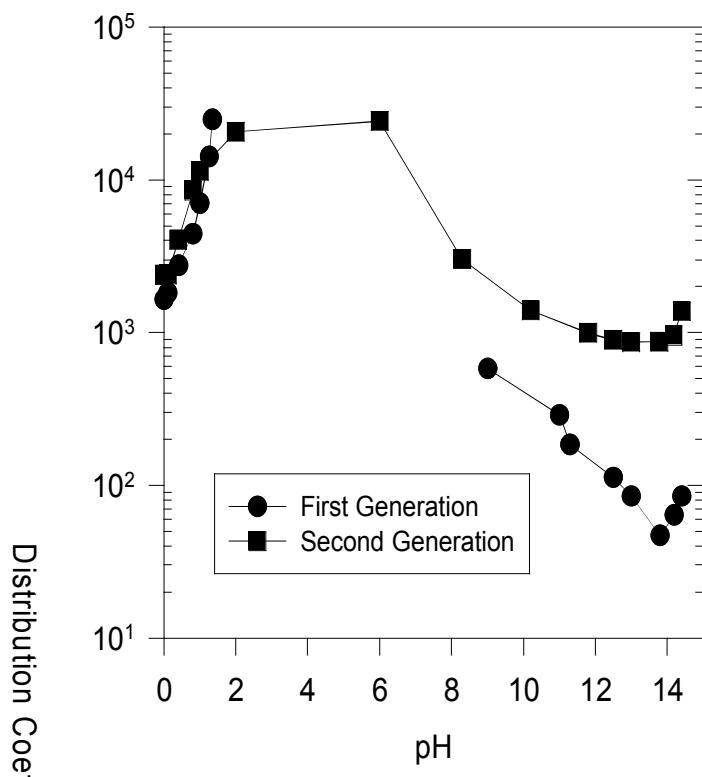
Research to Development to Commercial Product

Research (1993): Sandia LDRD project – gram reactors

Development: DOE/EM – 1-5 gallon reactors

Commercialization: CRADA with UOP Corp., *IONSIV™ IE-910 & IE-911* (Dec 1995)
1800 lb lots produced

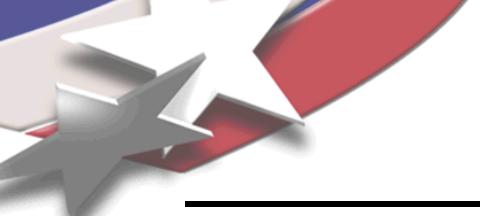
Sandia: Distribution Coefficient of Cs on CST



UOP IONSIV™ IE-911



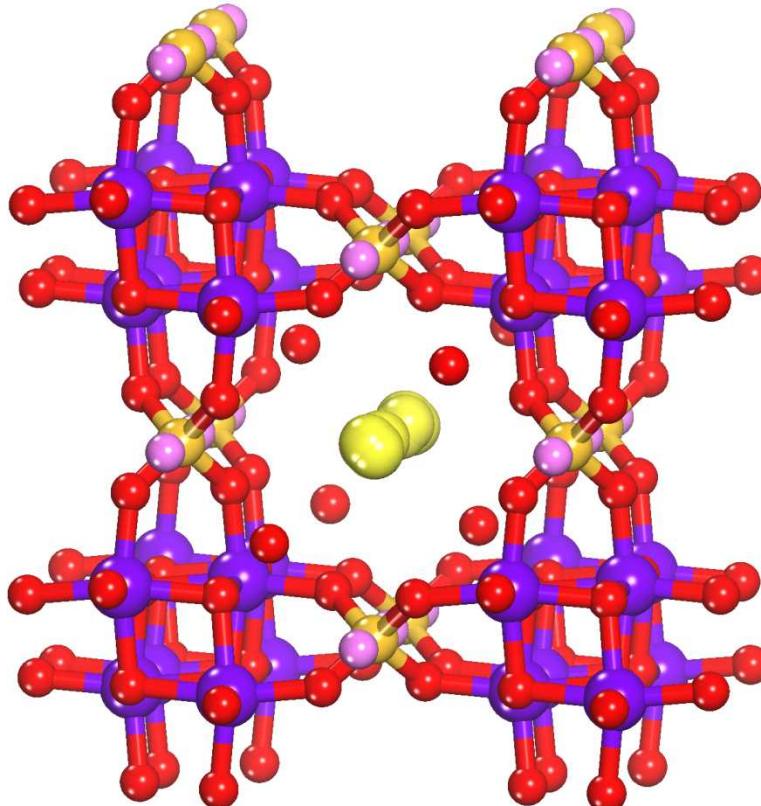
SNL/TAMU US Patents:
6,479,427 (2000) and 6,110,378 (2002)



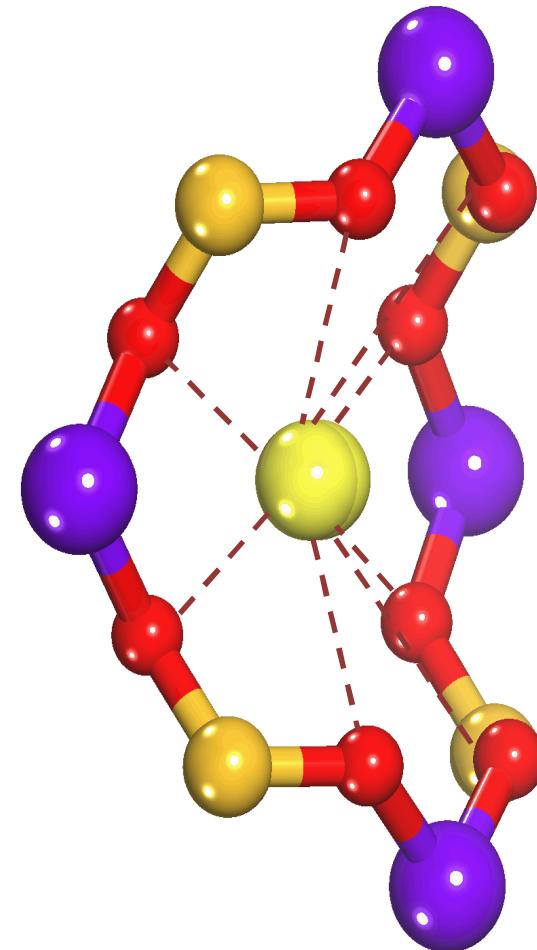
CST High Selectivity for Cs^+ over other Monovalent and Divalent cations

Selectivity is due to three materials' design elements:

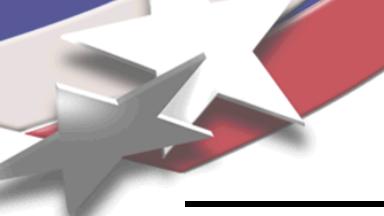
- Geometric "pocket" for a perfect fit for Cs^+
- Preferential adsorption by Si/Ti/M/O for Cs^+
- Favorable cation hydration energetics



Cs^+ captured in CST cage

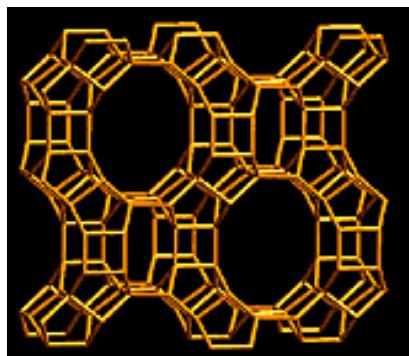


Cs^+ trapped in pore "pocket"

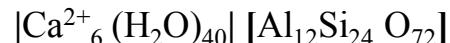
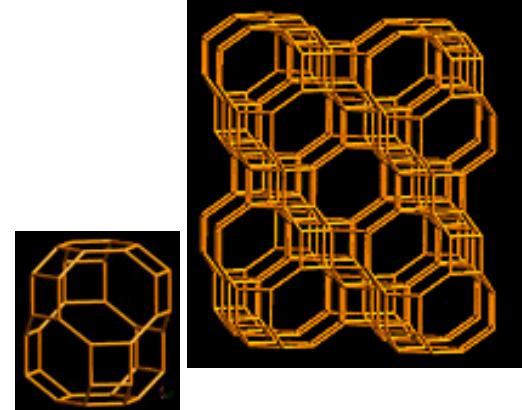


CSTs versus Available/Leading Sorption Zeolites For Cs⁺ removal from Seawater at Fukushima Daiichi

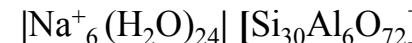
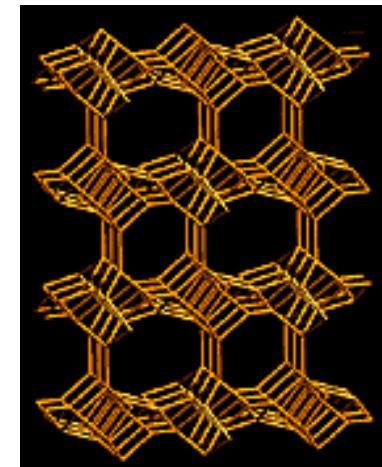
Mordenite 12 MR
7.6 Å pore opening



Chabazite 8MR
3.72 Å pore opening



Clinoptilolite 10MR
7.5 x 3.1 Å pore opening



Testing Results:

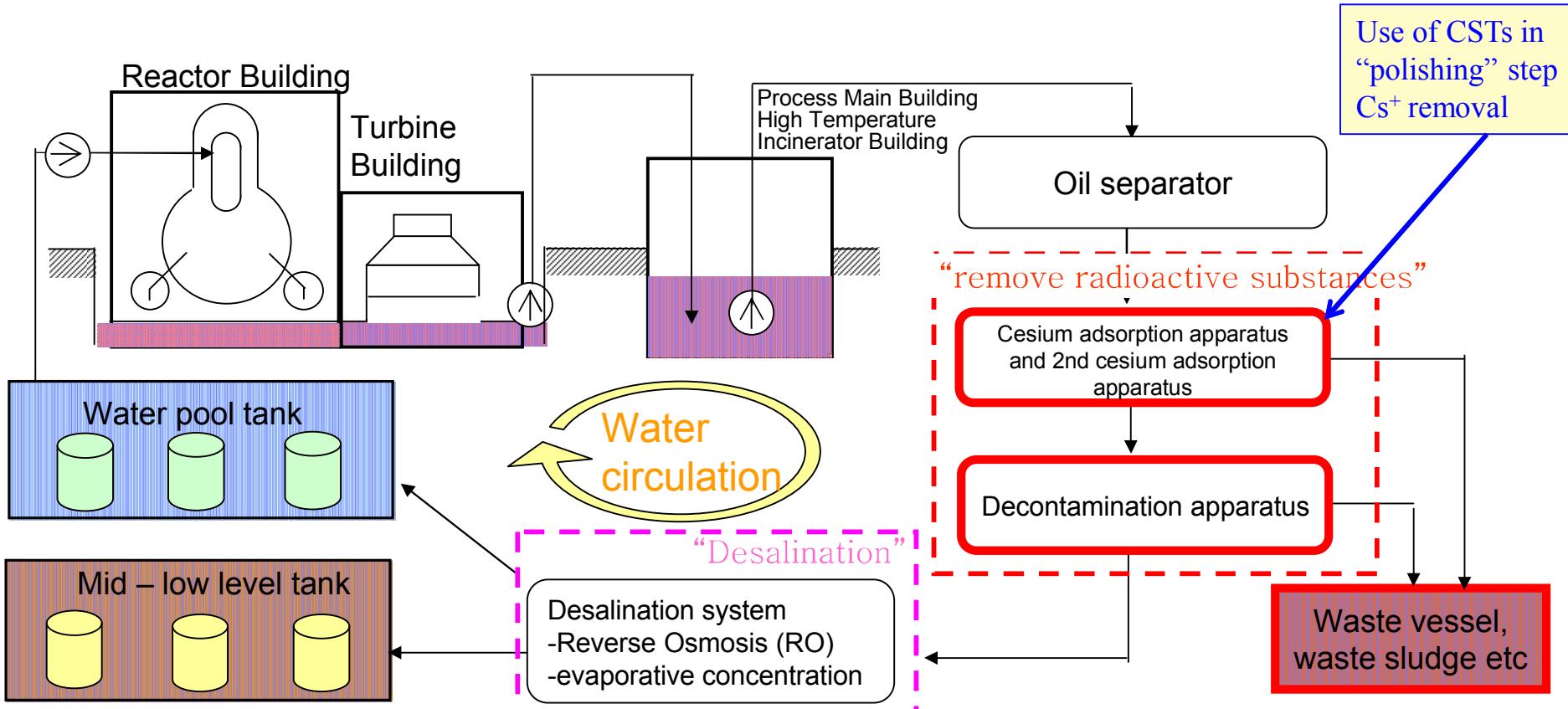
- Cs⁺ removal from simulated seawater*, both “normal” and highly concentrated (9x) NaCl solutions
- normalized studies: particle size, solution pH (8.2), exposure time

*Horne, R.A. *Marine Chemistry: The Structure of Water and the Chemistry of the Hydrosphere*; John Wiley & Sons, NJ, 1969

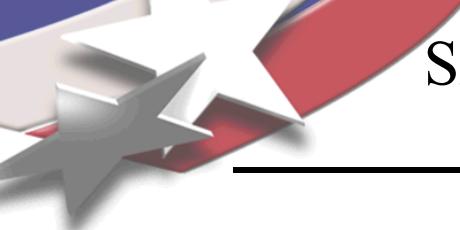
Acidified IE-911 (CST) > LZM MOR > Nat. (AK) MOR > IE-95 CHA >>
AW-300 MOR > St. Cloud CLI >> St. Cloud CLI_{Manufactured} >> pelletized Bentonite Clay

Water Processing at Fukushima Daiichi, provided by TEPCO

SARRY: Simplified Active Water Retrieve and Recovery System (SARRY)



SARRY developed by Toshiba, Shaw Global Services, AVANTech, IHI Corp.



SARRY PROCESS implemented at Fukushima Daiichi, provided by TEPCO

Augmentation of accumulated water processing facility (SARRY)



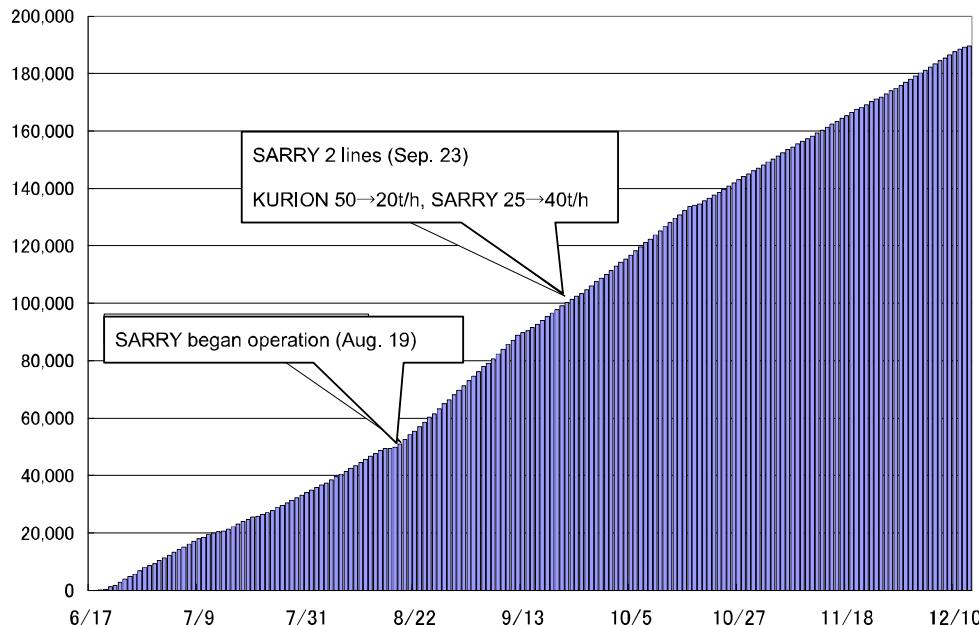
Amount of processed water (cumulative) (tons)

Amount of processed accumulated water

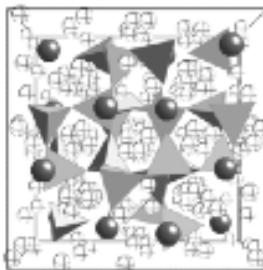
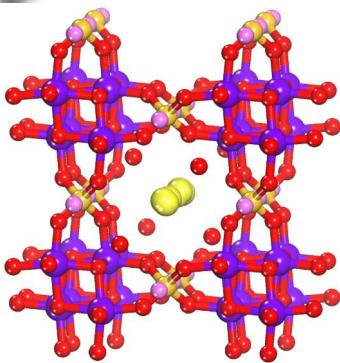
SARRY was installed August 2011,
Decontamination Factors of Cs
SARRY process is 5×10^5

As of December 23, 2011,
6 million of 10 million gallons of
Cs contaminated seawater had been
cleaned with the SARRY Process.

Decon work continues.

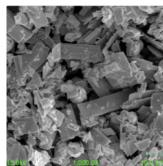


Novel Separations and Waste Forms Technologies from SNL



CST, Cs⁺ removal from water to Pollucite Waste Form

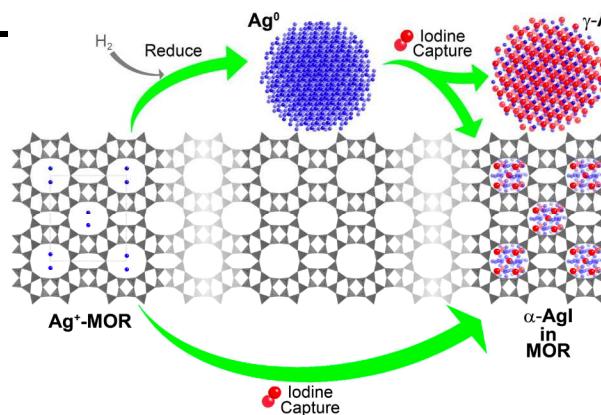
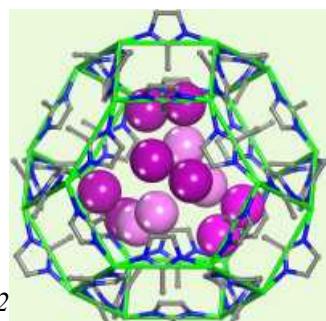
Applied Geochem, 2011, 26, 57



In-situ Iodine removal from water

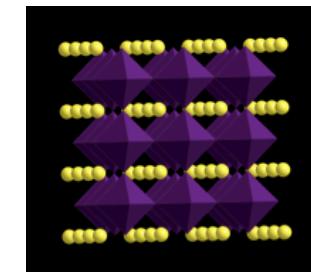
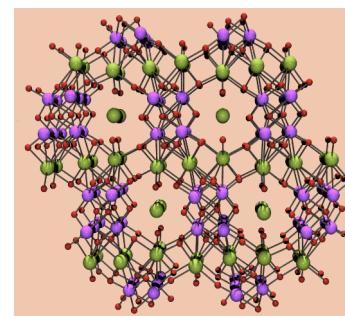
I₂/MOF, Isolation to Waste Form

JACS, 2011, 133(32), 12398
Ind. Eng. Chem. Res, 2012, 51(2), 614
US Patent Application, 2012

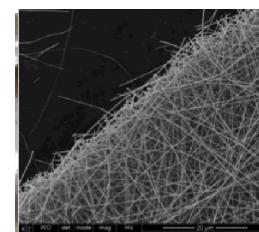


*Ag-MOR
I₂(g) capture & mechanisms*

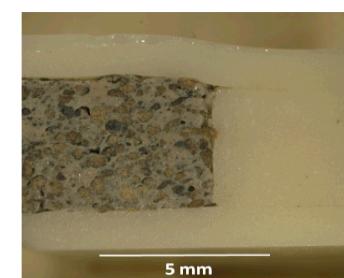
JACS, 2010, 132(26), 8897
J Phys Chem Letters, 2011, 2, 2742



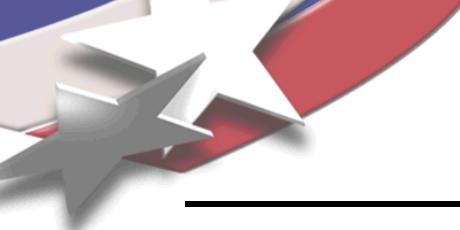
Sr²⁺ getter, 1-step to Perovskite waste form
JACS, 2002, 124(3), 1704



*Nanoporous Nanofibers
Volatile Gas Removal*
US Patent Application, 2011



Universal Core-Shell Glass Waste Form Iodine & Getter
JACerS, 2011, 94(8), 2412



Conclusions, On-going Studies

Structure – Property Relationship

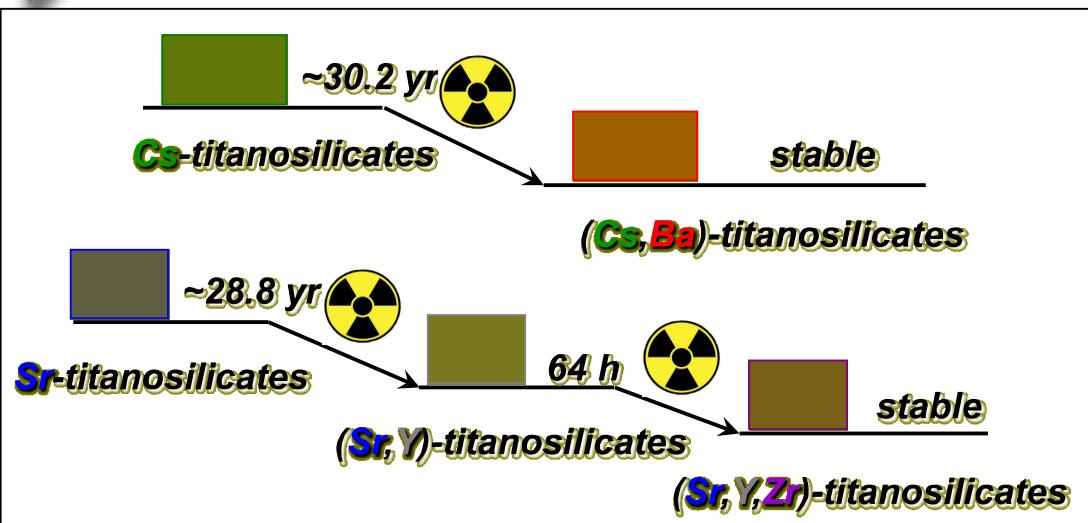
studies combining modeling, synthesis, testing

allows for a *feedback loop* in the design, tuning and optimization of materials

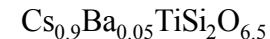
- The high capacity and stability of **zeolites and MOFs** allows for applications in
 - light weight “platforms” for tuned light emissions
 - nuclear fuel reprocessing
 - nuclear accident remediation
 - gas pre-concentrators for sensors
- Incorporation of **MD simulations and GCMC modeling with Structure Analysis** to study
 - competitive gas sorption from industrially relevant complex streams
 - mechanisms of sorption and transport
- **Zeolite/ Molecular Sieve** development for tuned aqueous ion & gaseous molecular selectivity:
a combination of size selectivity, preferential surface adsorption (to pore), and tuning the geometric “pocket” for retention
- Research at a national lab enables your work to be used at the national level.

Additional Slides

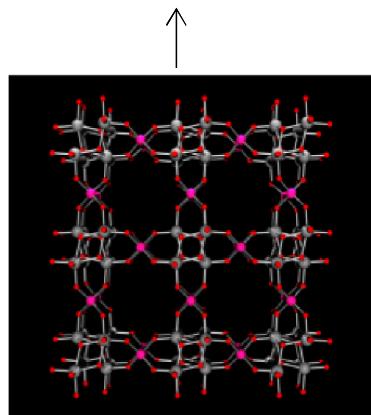
CSTs Waste Form: Pollucite Ceramic Oxide



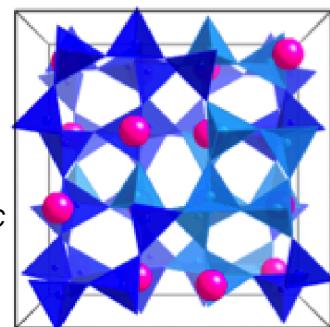
On-going basic research:
 into an in-situ Waste Form
 with framework flexibility to
 compensate for oxidation state
 changes with decay



Traditionally: Incorporation into Borosilicate Glass Log
 ~ 5wt% loading limit, 1200°C heating temp



Balmer, et.al., 1997

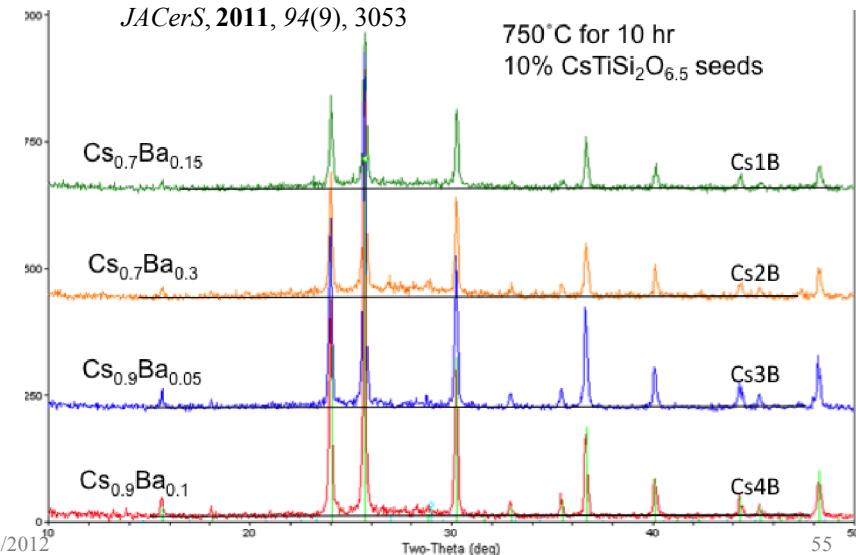


Proof of Ba incorporation

JACerS, 2009, 92(9), 2144

JACerS, 2009, 92(9), 2053

JACerS, 2011, 94(9), 3053



Waste Forms: New Low Temperature Glass for Rad-occluded Zeolites and MOFs

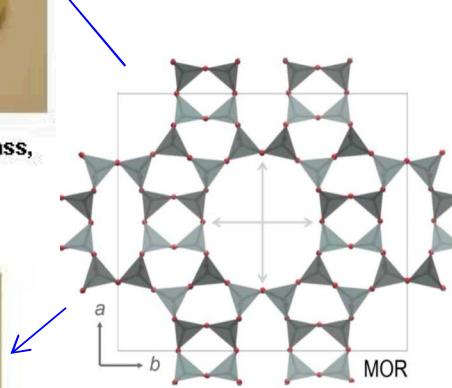
Homogenous Glass GCM: for AgI or AgI-MOR off-gas capture and storage



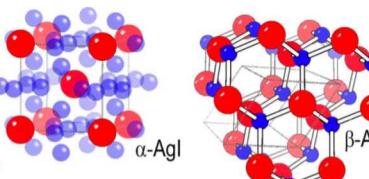
50 wt% AgI/50 wt% Glass
500°C for 3 hr



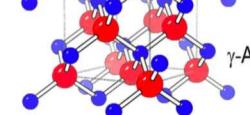
50 wt% AgI/50 wt% Glass,
500°C for 3 hr



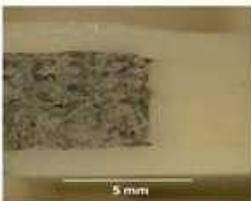
Glass Composition (2922), no HIP-ping needed:
Sintering 550°C, Mole % oxides:
32 BiO₃, 19 ZnO, 44 SiO₂, 5Al₂O₃



AgI bp 556°C



Glass shell, AgI/glass core,
75/25



Glass shell,
AgI-MOR/Ag/Glass core 80/20/5

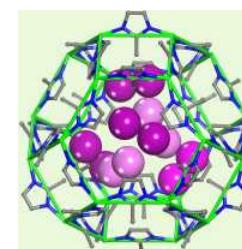
JACerS, 2011, 94(8), 2412

I₂/MOF, Isolation
to Waste Form

JACS, 2011, 133(32), 12398
Ind. Eng. Chem. Res (Invited Article)

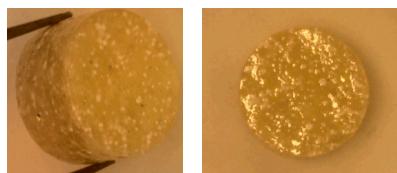
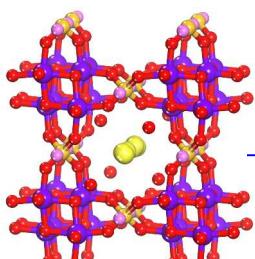
2012, 51(2), 614

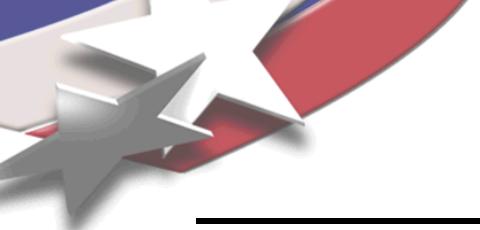
US Patent Application, 2012



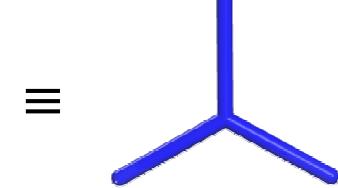
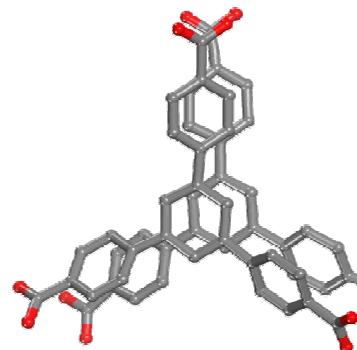
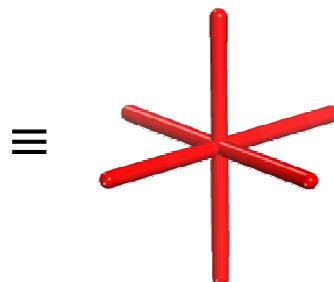
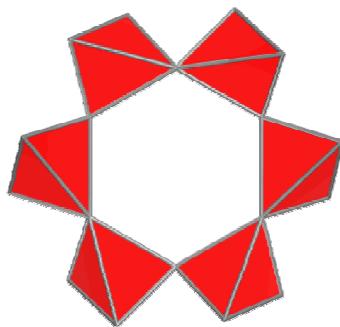
Cs-CST Low Temp Glass
Waste Form, No Cs Loss in Sintering

Provisional Patent, 2012



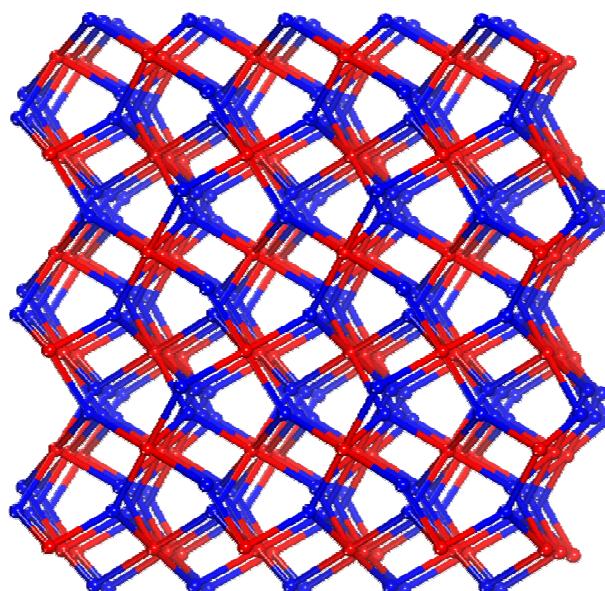


Alternative Topological Evaluation: (3,6) Pyrite Net



The 6-member ring corner sharing tetrahedra viewed as a 6-connected node.

Two corrugated BTB linkers within a distinct net are simplified to a fused 3-connected point of extension.



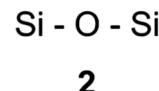
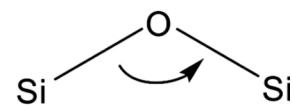
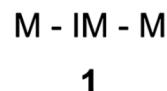
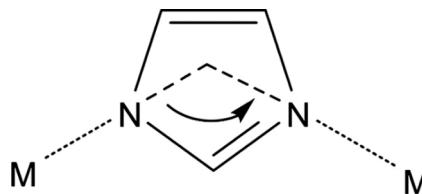
The resulting (3,6)-connected pyrite (pyr) topology.

Size Selective Separations with ZIF MOFs

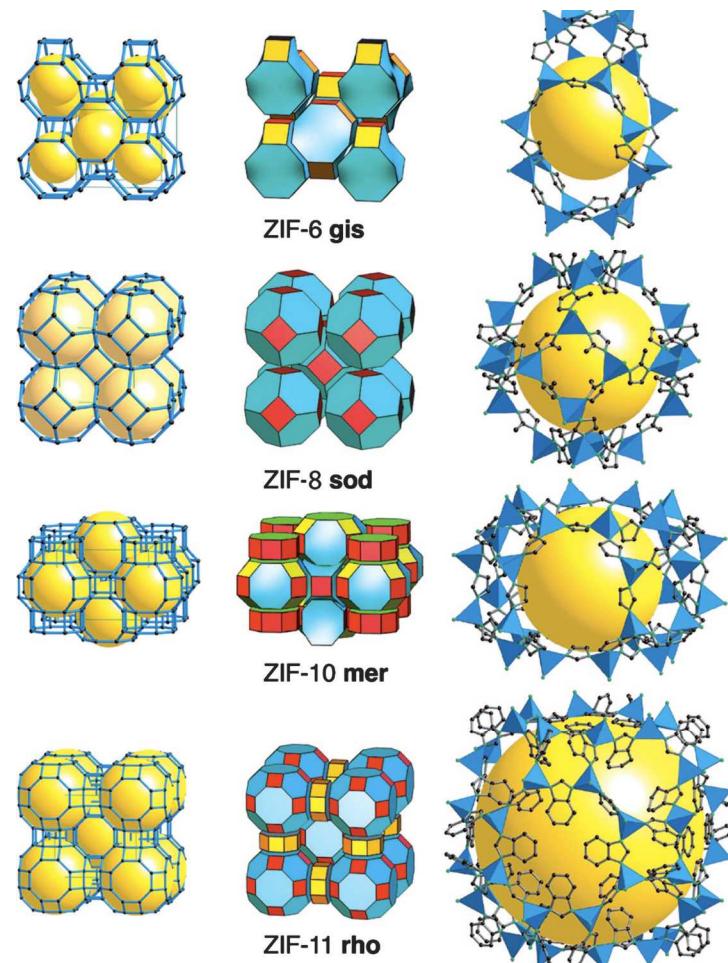
- **Zeolite Structures** (such as MOR) are built from $\text{Si}(\text{Al})\text{O}_4$ tetrahedra linked through bridging oxygen atoms;

>150 structures

- Possible to build **MOFs** with higher adsorption and selectivity by replacing zeolite linkers with **transition metals and organics**: **Zeolitic Imidazolate Frameworks's : (ZIF MOFs)**



Resulting in ultra high surface areas of $\approx 1600 \text{ m}^2/\text{g}$ for ZIF-8



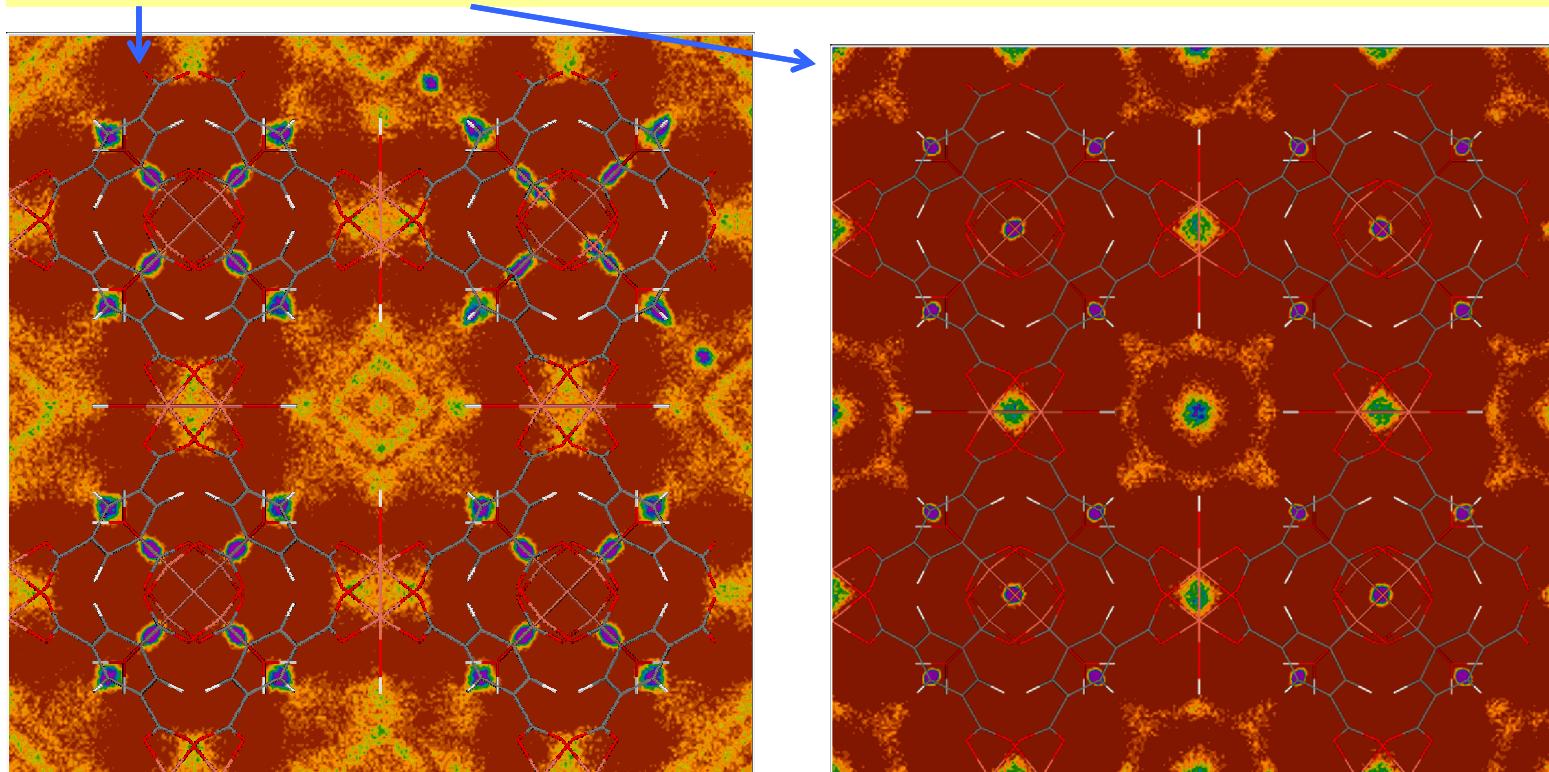
Yaghi, et al., Proc. Natl. Acad. Sci. U.S.A., 2006, 03, 10186

MD Simulations: 2D I_2 Density Contour Plot, Using the Explicit (diatomic) Model

MD Simulations: LAAMPS, 8 unit cell, framework atoms fixed.

Short-range van der Waals interactions, Universal Force Field (UFF) without modification

I_2 : explicit and united-atom models in canonical ensemble, 298K, 10 fs timestep, steric approximations



Primary density sites are located in the tetrahedral cavities, as well as near the structural water molecules.