

# Gas permeability of graphene oxide membranes

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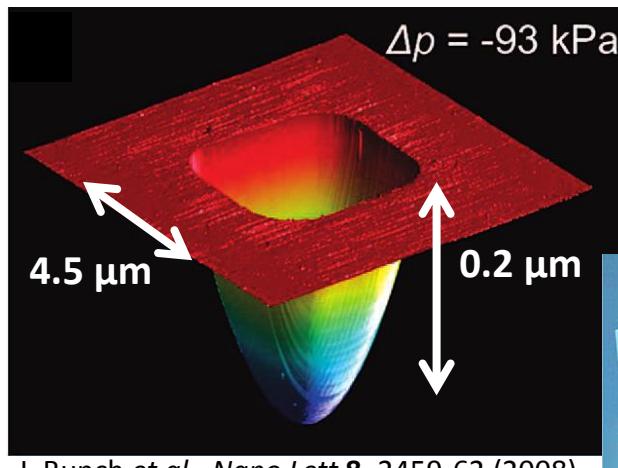
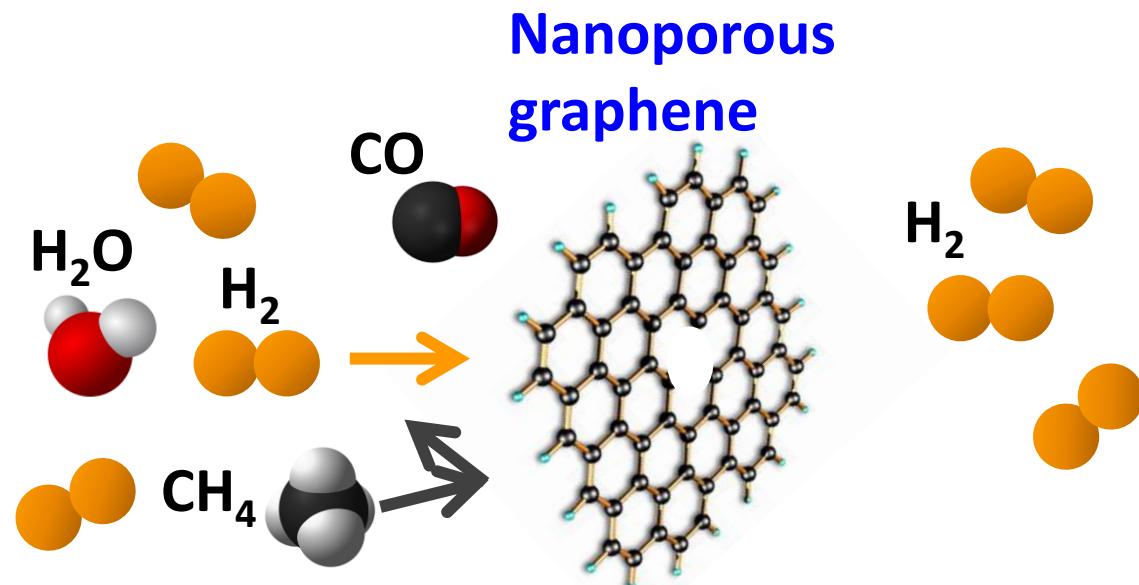
**MRS Fall Meeting, Symposium T**

**November 28<sup>th</sup>, 2012**

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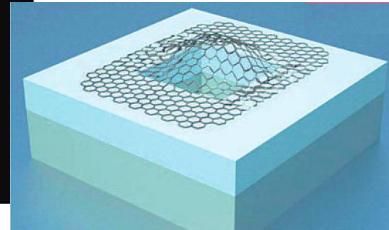
# Permselective gas membranes enable energy technology

Steam reforming of natural gas:



J. Bunch *et al.*, *Nano Lett* **8**, 2459-62 (2008).

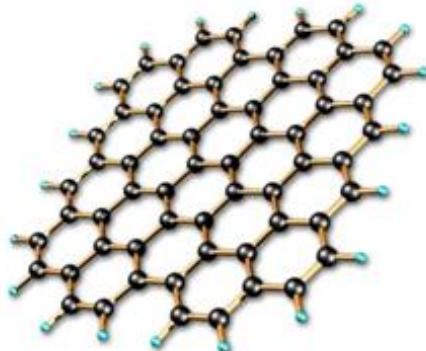
A pristine graphene membrane is impervious to gasses



AFM image of a graphene monolayer under  $\Delta p = 700 \text{ torr}$

# Graphene oxide is a one-atom thin solution-processable membrane material.

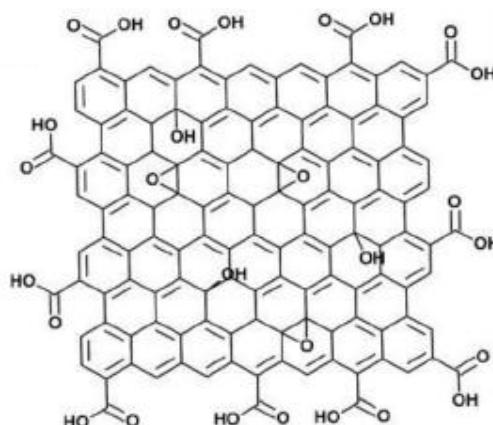
Graphene  
 $sp^2$  bonded carbon atoms



Natural graphite

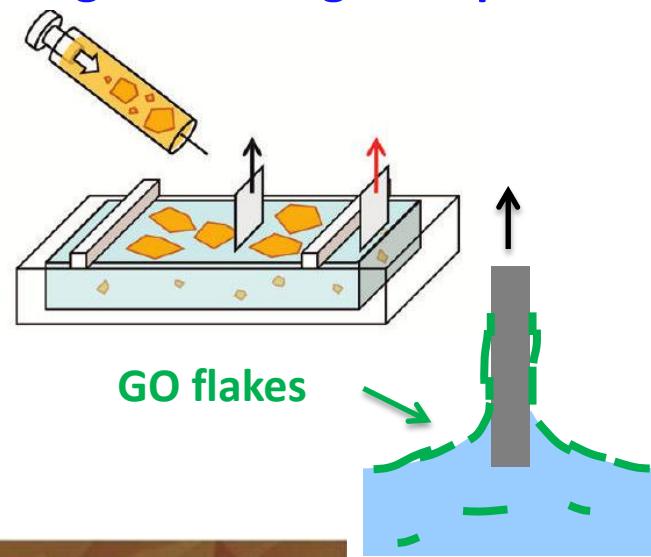


Graphene Oxide (GO)

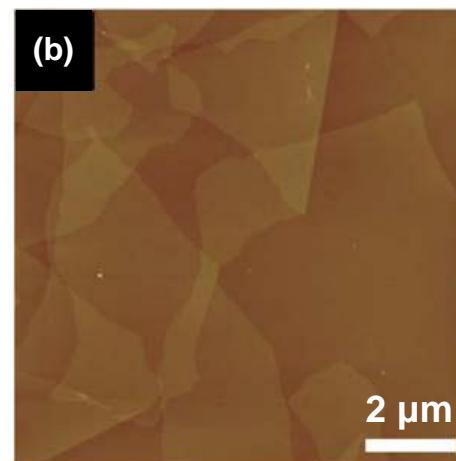


Chemical  
oxidation

Langmuir-Blodgett deposition

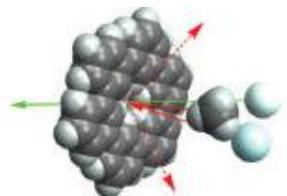


GO flakes



L. Cote *et al.*  
Soft Matter 2010.

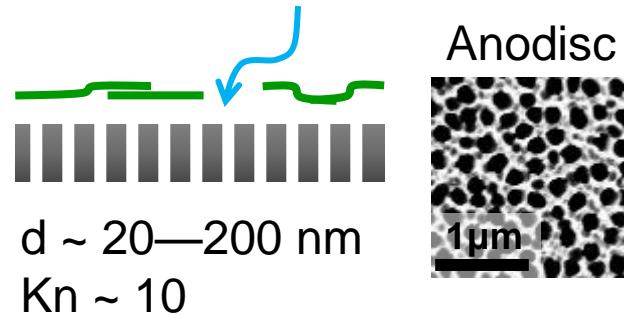
# Permeation pathways through a supported GO membrane



$d \sim 0.3 \text{ nm}$   
 $\text{Kn} \gg 10$

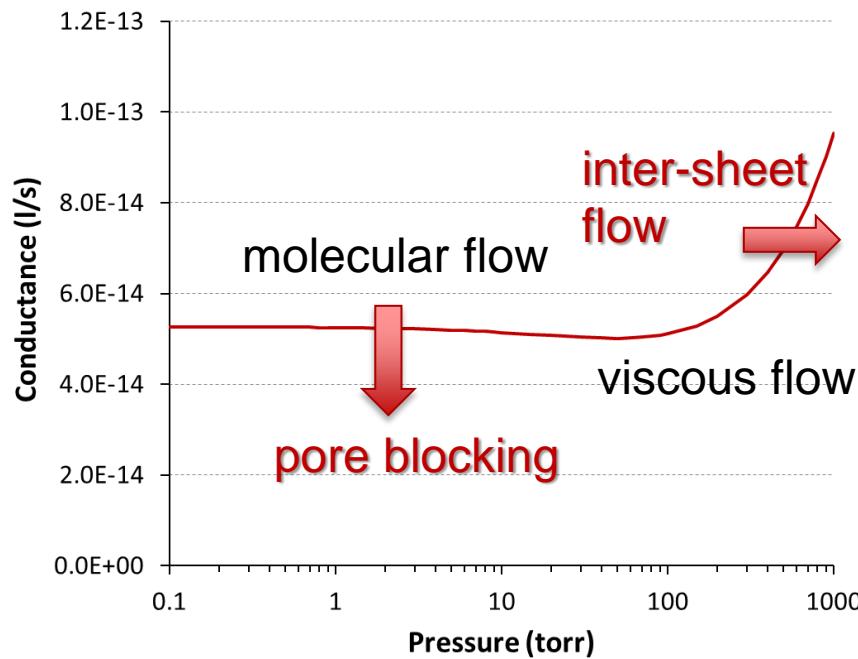
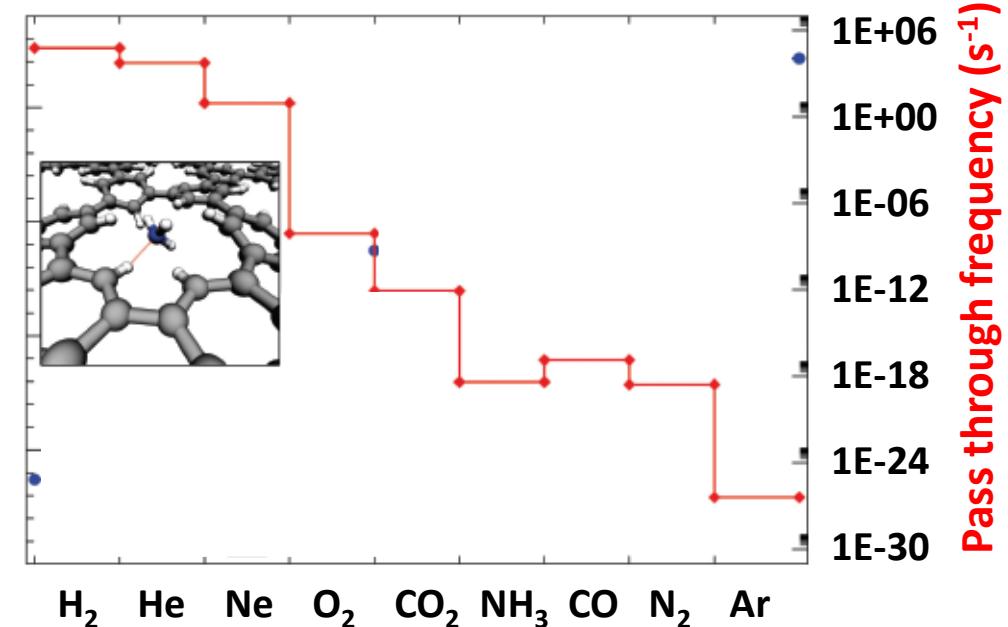


$d \sim 1 \text{ nm}$   
 $\text{Kn} > 10$



$d \sim 20\text{--}200 \text{ nm}$   
 $\text{Kn} \sim 10$

For  $\text{H}_2/\text{CH}_4$  and  $\text{He}/\text{CH}_4$ , selectivity  $> 10^{20}$



# Membrane relaxation experiments have shown size-selective permeation

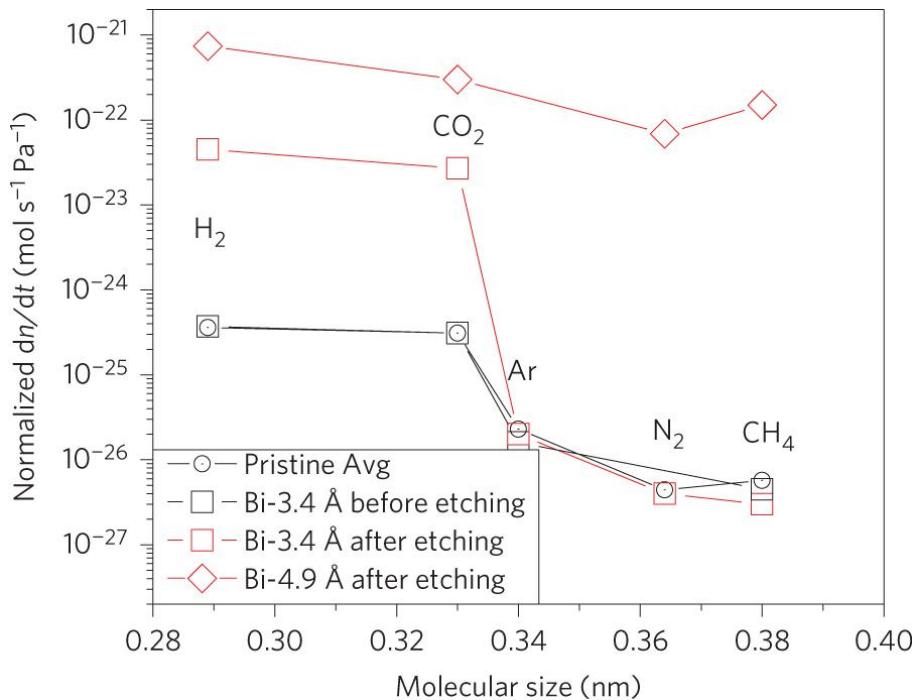
LETTERS

PUBLISHED ONLINE: 7 OCTOBER 2012 | DOI: 10.1038/NNANO.2012.162

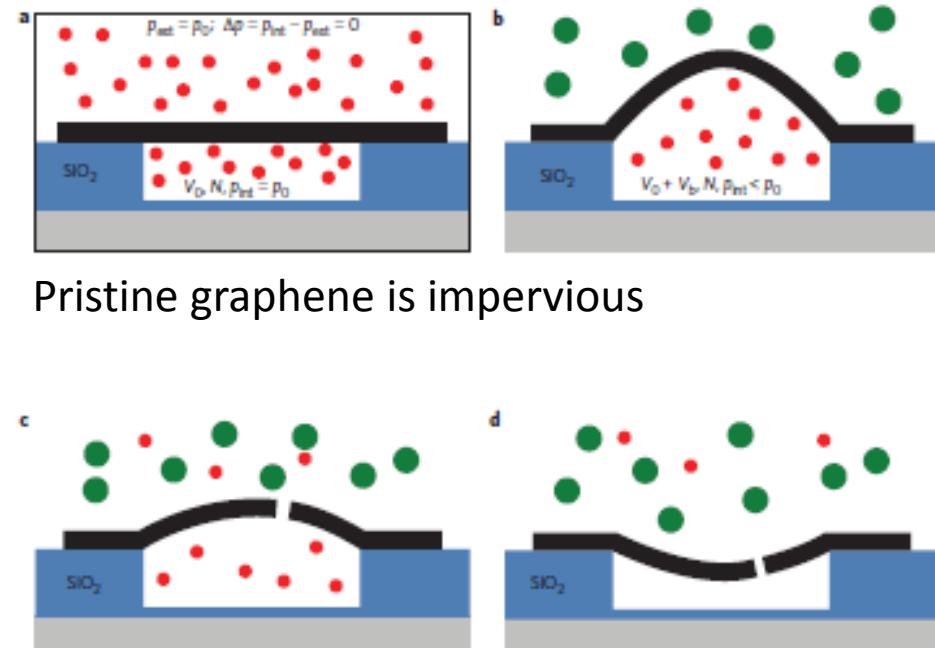
nature  
nanotechnology

## Selective molecular sieving through porous graphene

Steven P. Koenig, Luda Wang, John Pellegrino and J. Scott Bunch\*



## Oxidation generates nanopores, permitting size-selective permeation

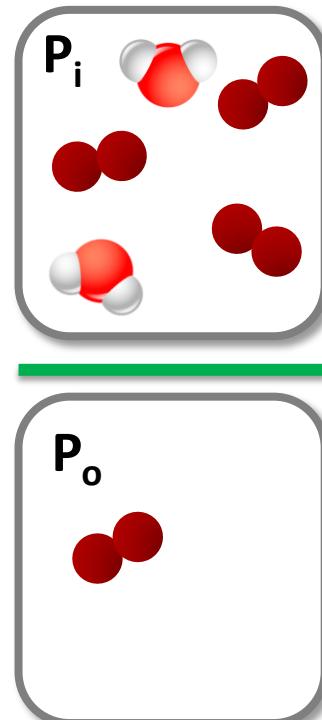
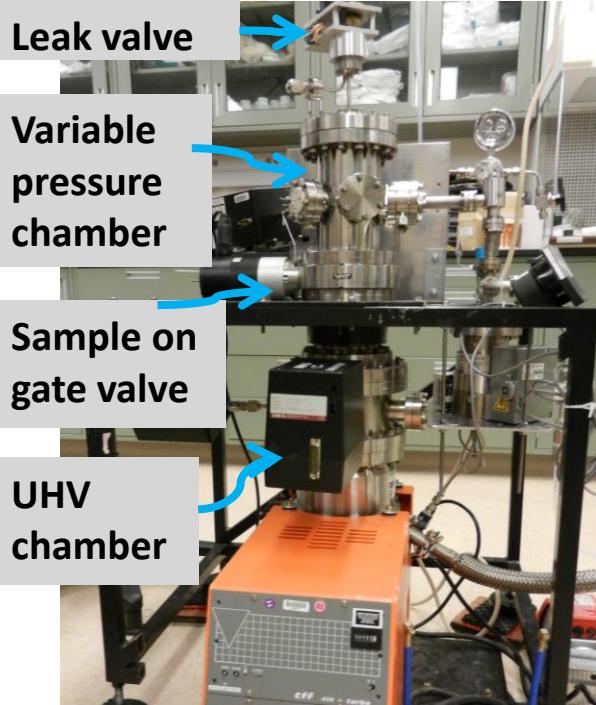


Pristine graphene is impervious

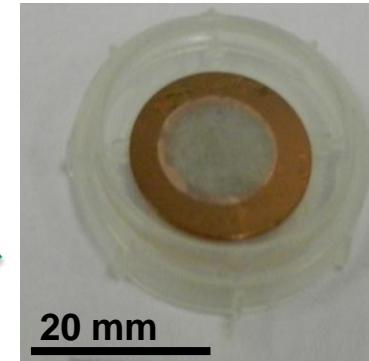
Small gases permeate through nanopores

# High dynamic range of permeability allows flow channel differentiation

## Permeation System



GO membrane on porous alumina oxide (Whatman Anodisc)



A precision permeation system allows for high pressure differentials

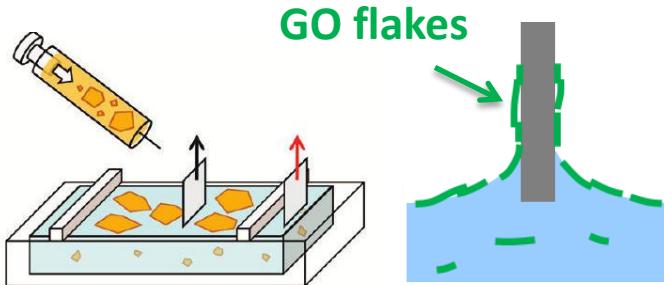
- $P_i/P_o \sim 10^{11}$  Torr
- $P_i \sim 1000$  Torr

# Tunability of Langmuir-Blodgett deposition allows GO assembly on varied surfaces

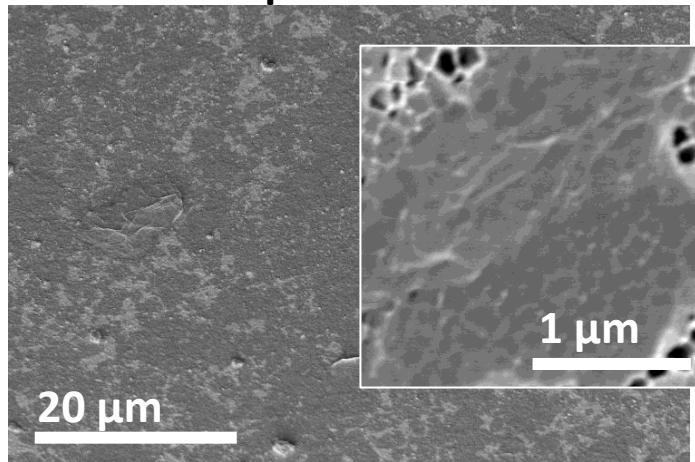
Spreading solution:

1:5 Aqueous GO in  
methanol

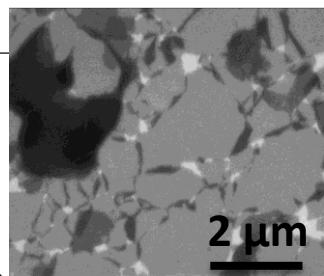
DI water subphase



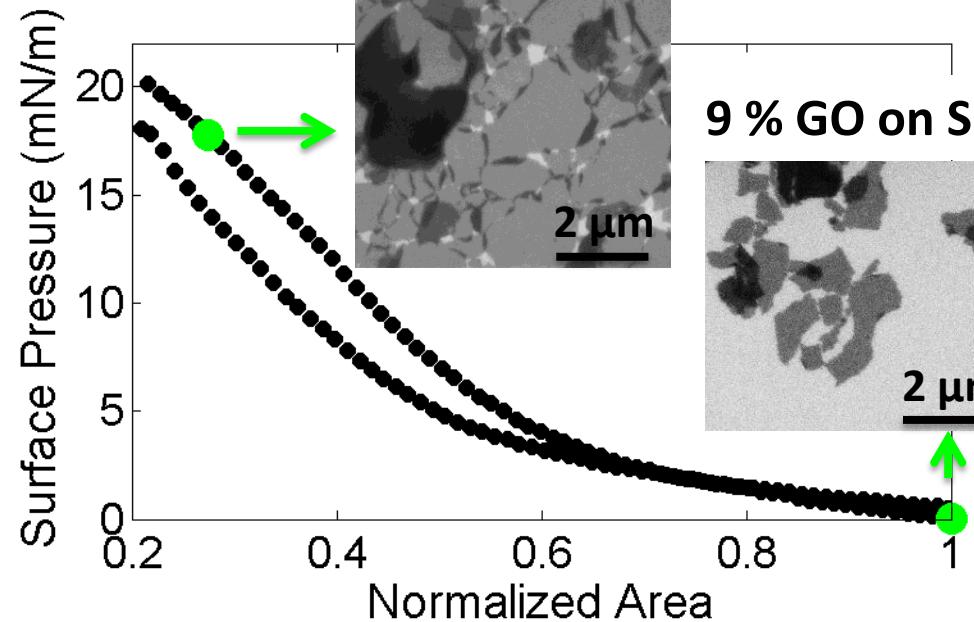
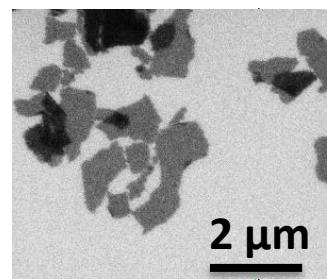
86 % GO on porous Anodisc



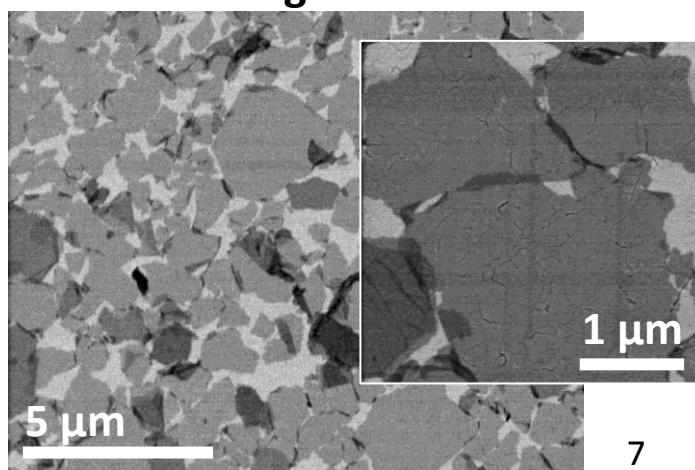
97 % GO on Si



9 % GO on Si

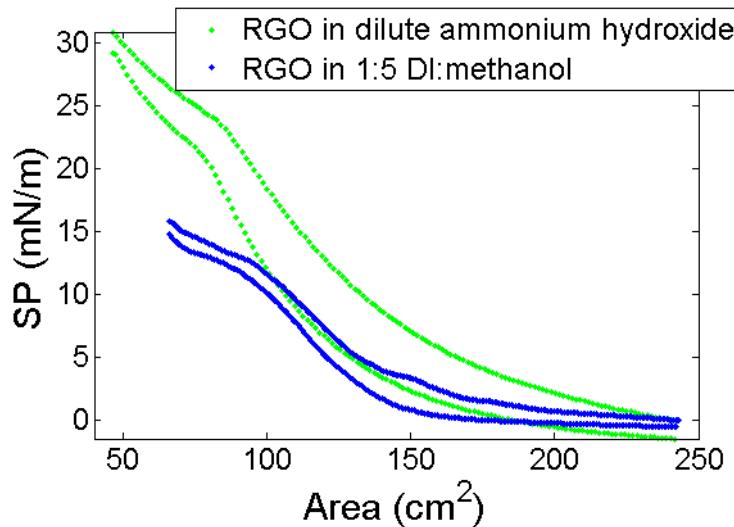
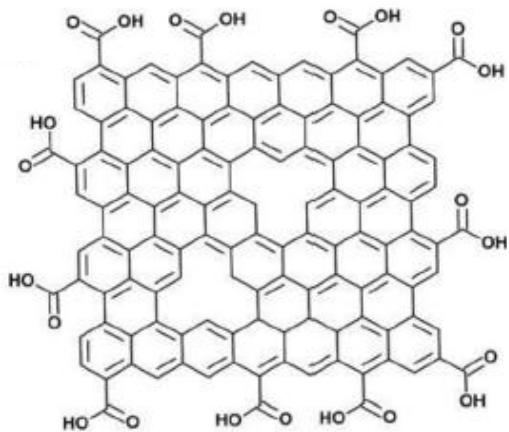


84 % GO on gold

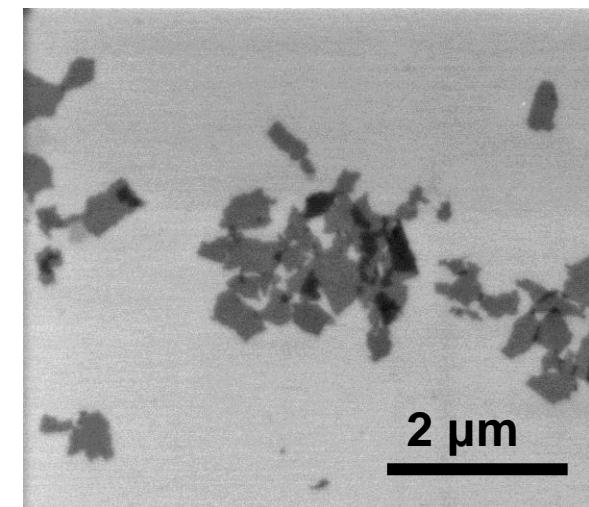


# RGO surface phase is stable, yet deposition is challenging

## RGO structure

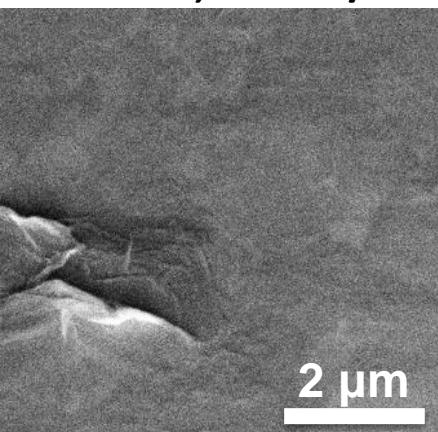


With  $\text{NH}_4\text{OH}$ , stable RGO monolayer, yet poor deposition

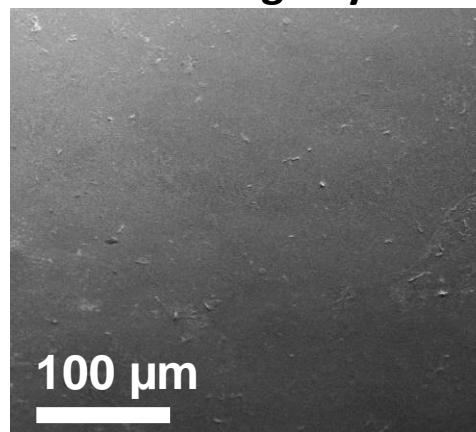


With methanol, RGO flakes cluster together, increasing deposition on Si and Anodisc.

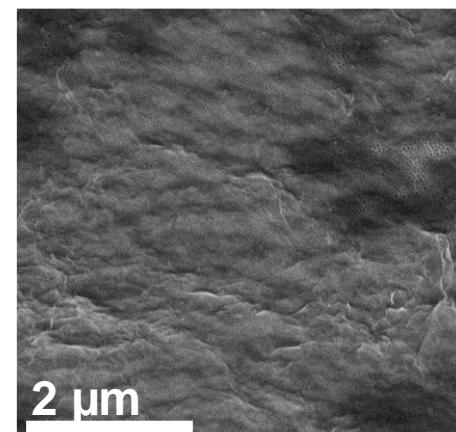
RGO on Si, 0 mN/m



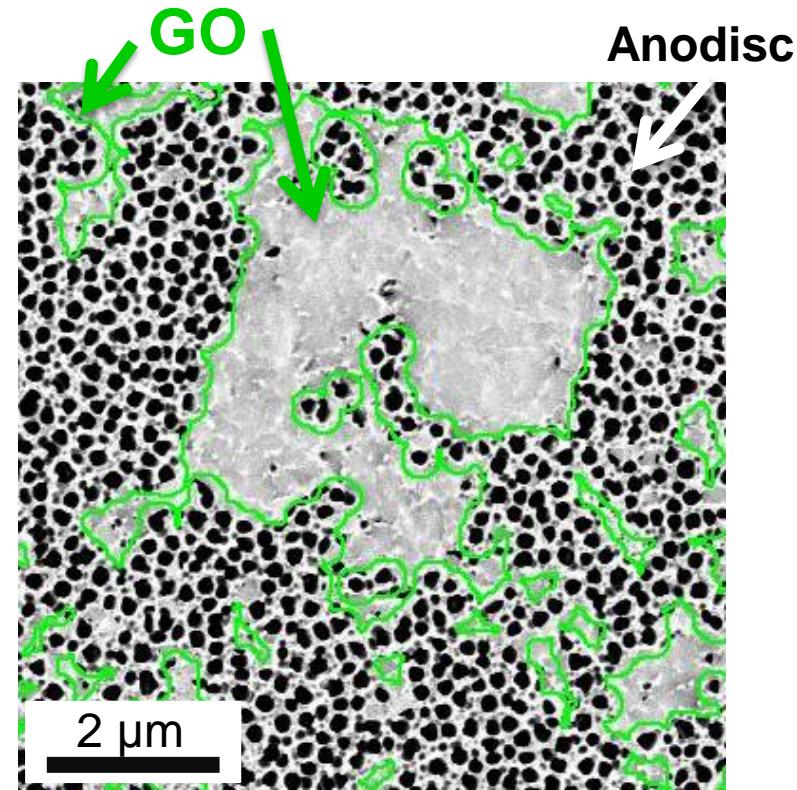
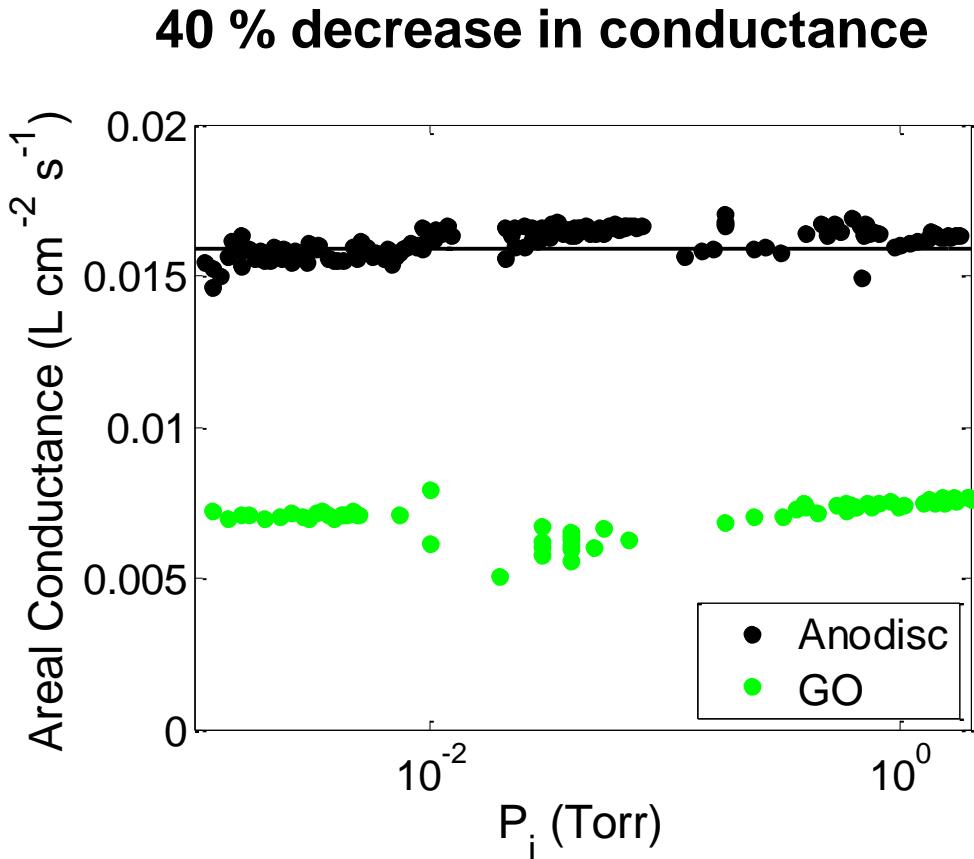
RGO on Si, 10 mN/m



>95 % coverage by RGO on 200-nm Anodisc



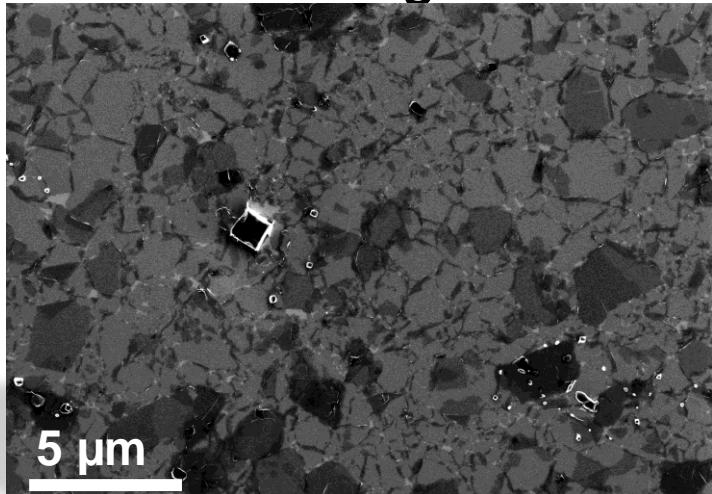
# Preliminary permeation results demonstrate decreased conductance due to GO membrane



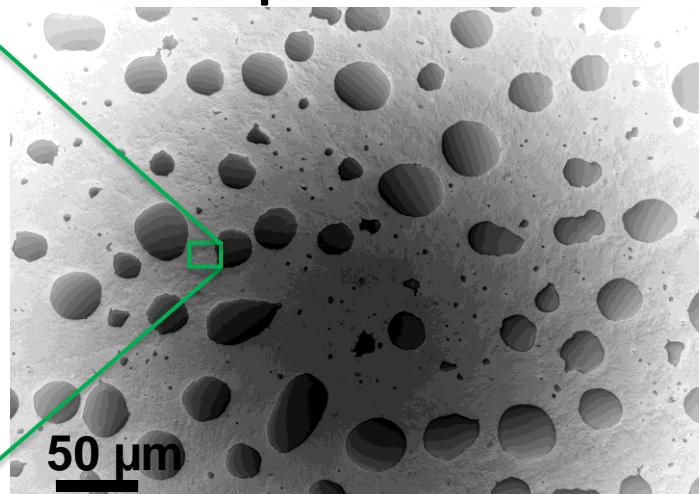
$15 \pm 5\%$  GO coverage  
on this side of the sample.

# Ordered assembly of GO necessary to prevent permeation of water

98 % GO coverage on Si.

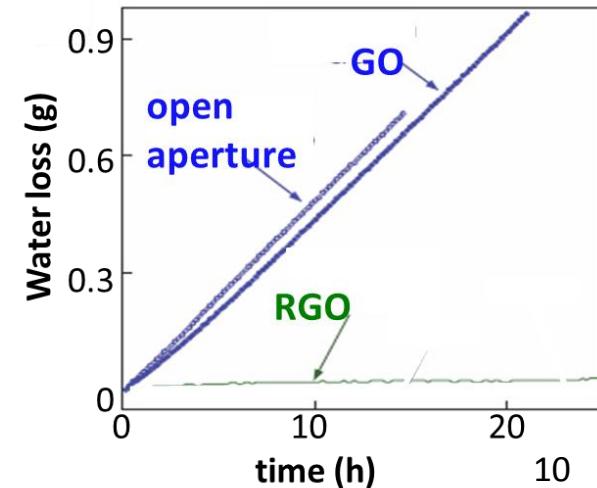
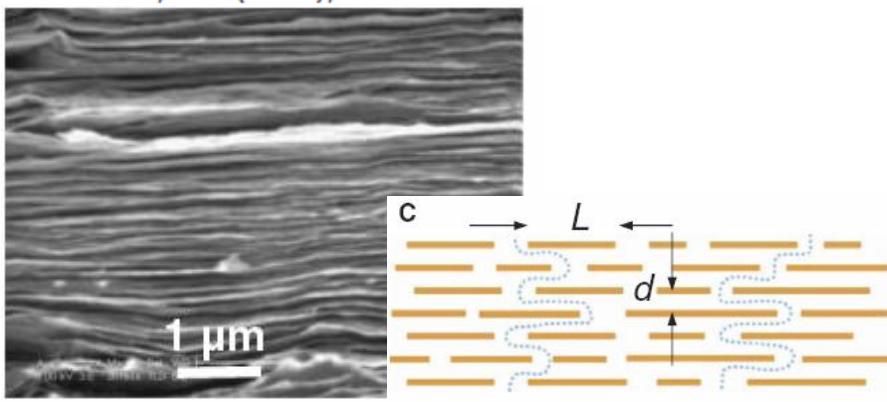
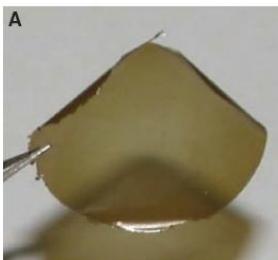


GO overlaps to encase bubbles

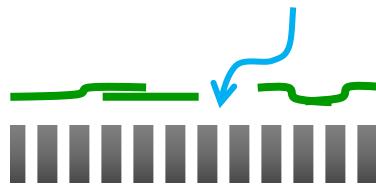


Unimpeded Permeation of Water Through Helium-Leak-Tight Graphene-Based Membranes

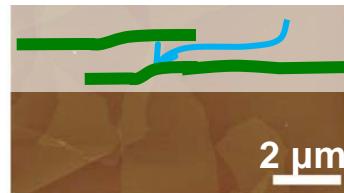
R. R. Nair et al. Science 335, 442 (2012);



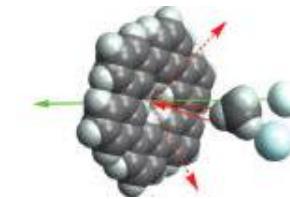
# Optimizing permeation pathways through a GO membrane



Transition regime



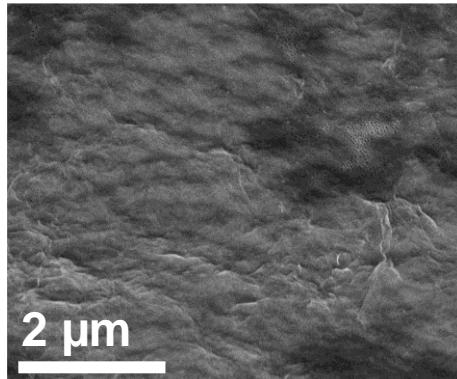
Free-molecular  
regime



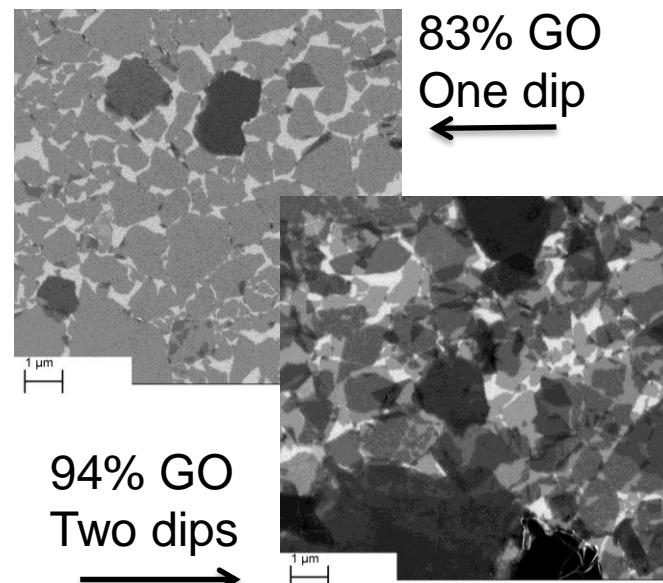
Size-selective  
permeability

## Optimized substrates

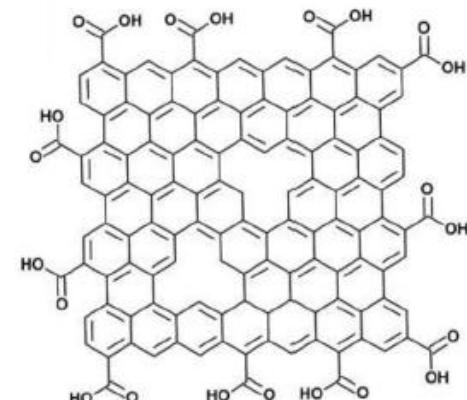
Microchannel plate?  
Polycarbonate track  
etched filter?



## Tunable assembly



## UV-oxidative etching Chemical reduction, GO → RGO



# Conclusions

Demonstrated L-B assembly of GO and RGO films on a porous substrate

- Pathway for supported membrane structures

Achieved Langmuir-Blodgett deposition of RGO membranes, which hasn't been reported before.

- RGO membrane assembly requires a network of overlapping flakes.

Discovered smoothly overlapping graphitic membranes restrict water permeation.

# Acknowledgements

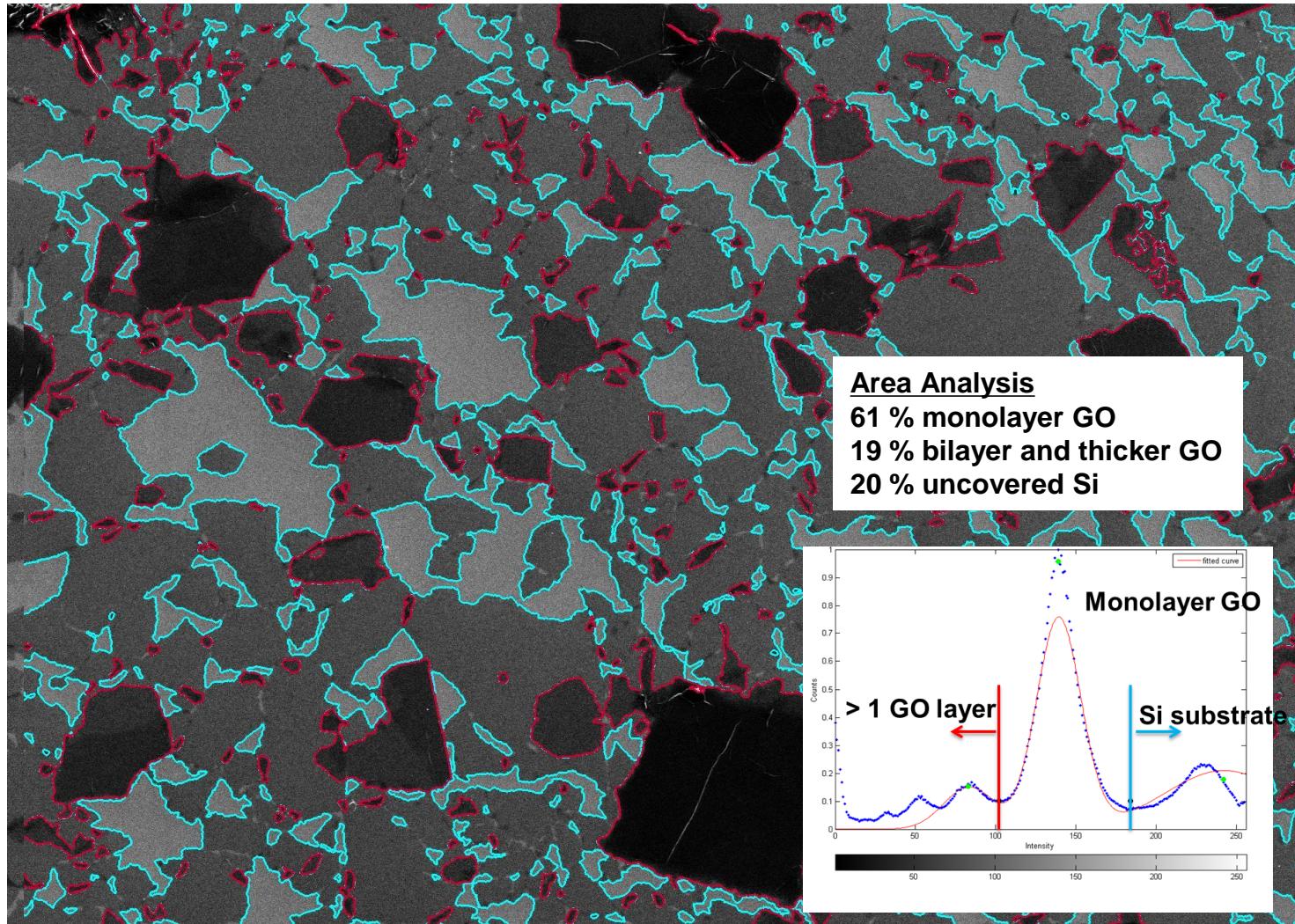
**Graphene oxide:** Tim Lambert

**Experimental assistance:** Susan Brozik, Ron Goeke, Stephen Rose, Cody Washburn, and Dave Wheeler

**Scanning electron and optical microscopy:** Bonnie McKenzie and Alice Kilgo

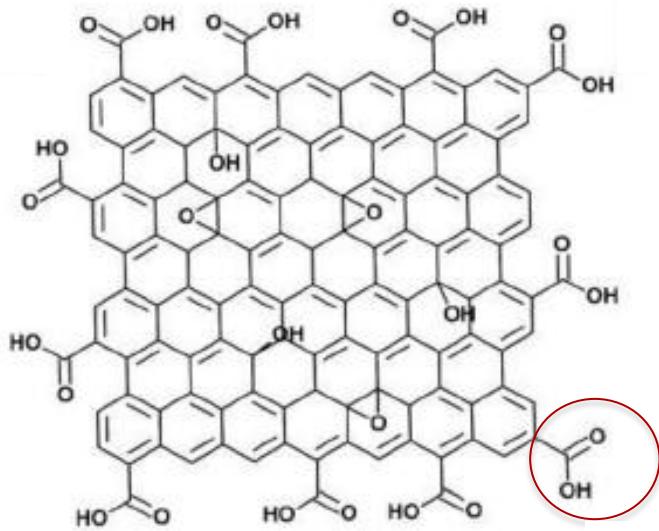


# Determination of Graphene Coverage



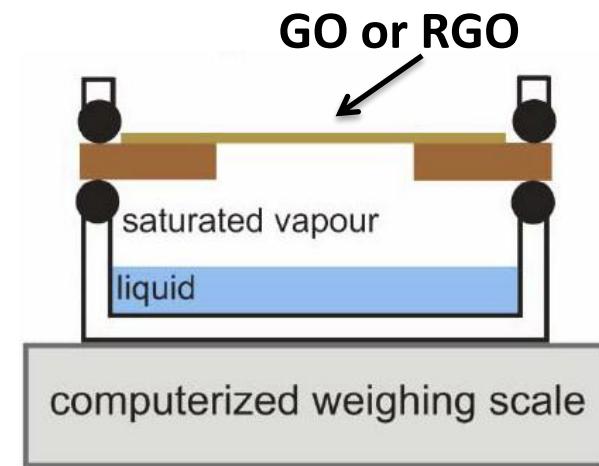
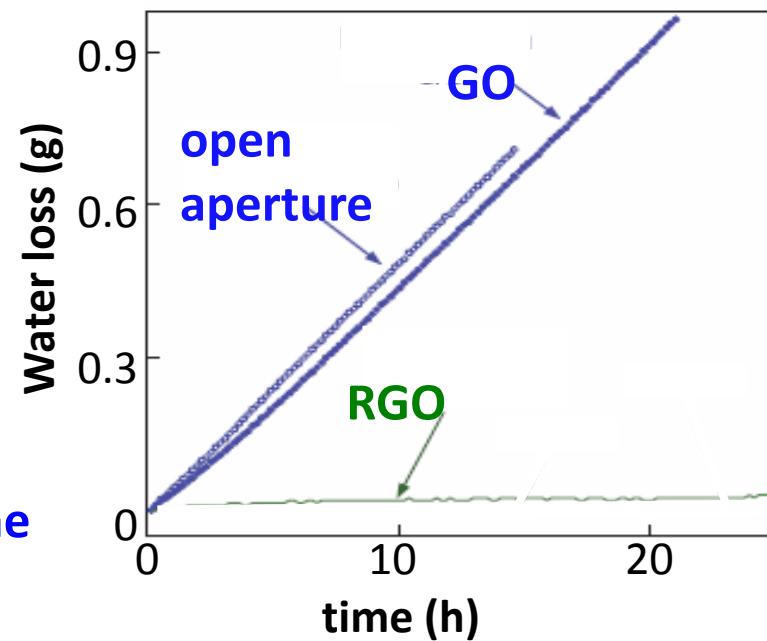
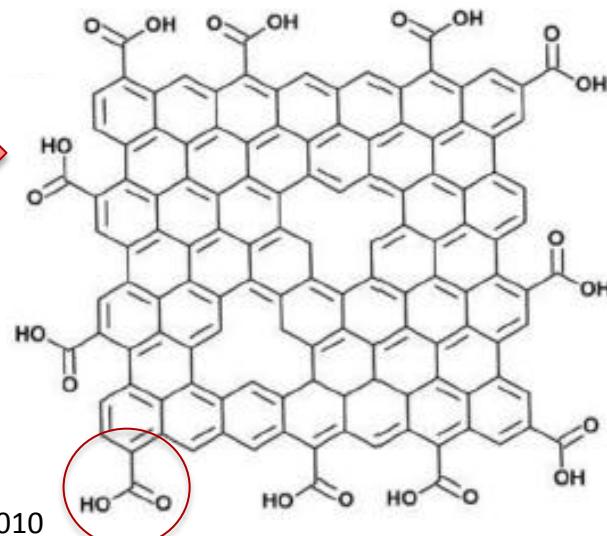
# Compare properties of GO and RGO films

## Graphene Oxide (GO)



## Reduced Graphene Oxide (RGO)

+ 80 °C and  
Ascorbic acid  
(Vitamin C)

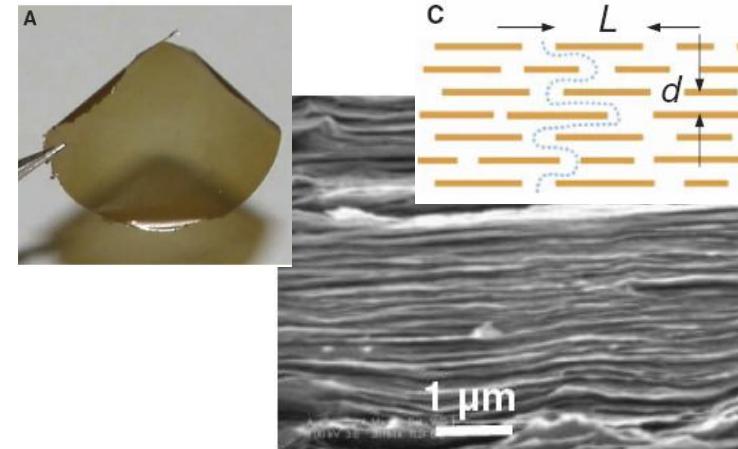
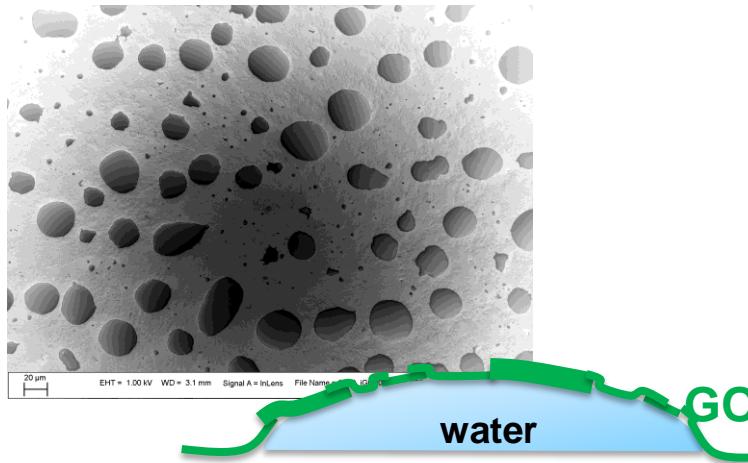


# Conclusions

Optimized deposition of GO on a variety of substrates, including porous alumina.

Achieved Langmuir-Blodgett deposition of RGO membranes, which hasn't been reported before.

Discovered both GO and RGO membranes restrict water permeation.



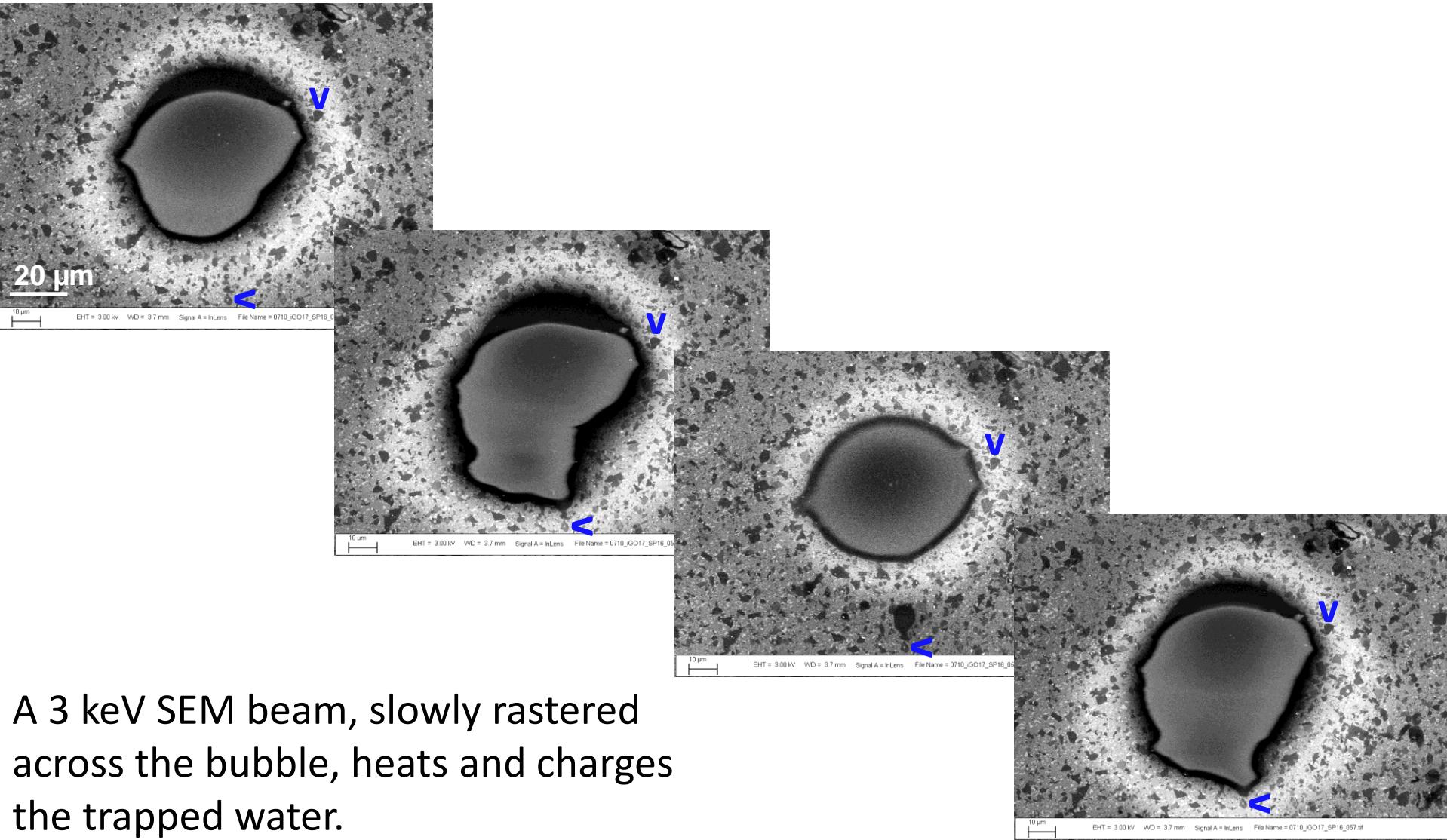
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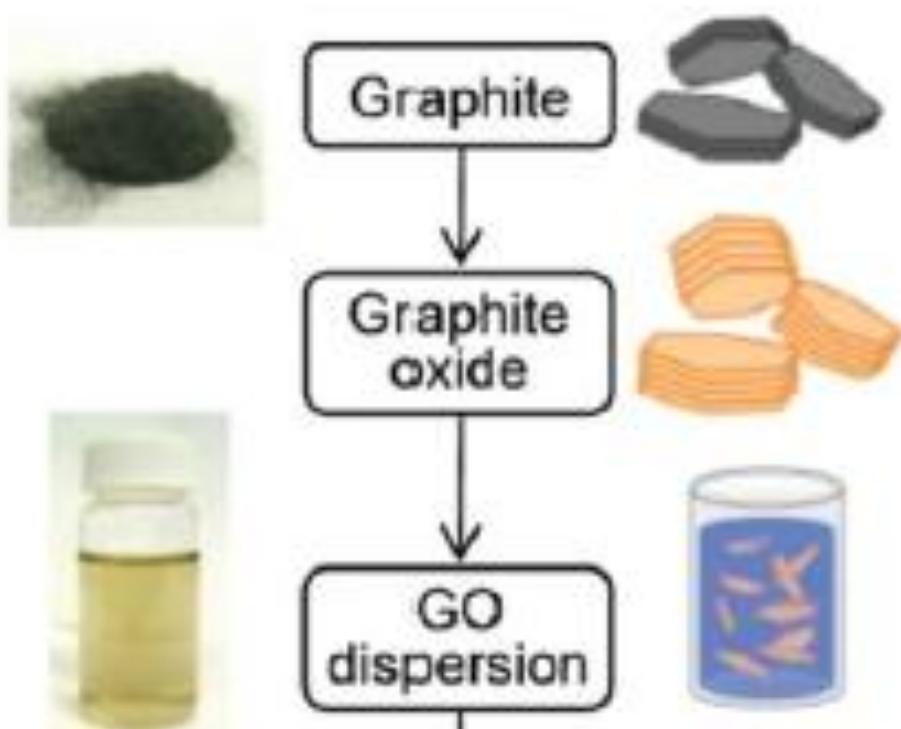
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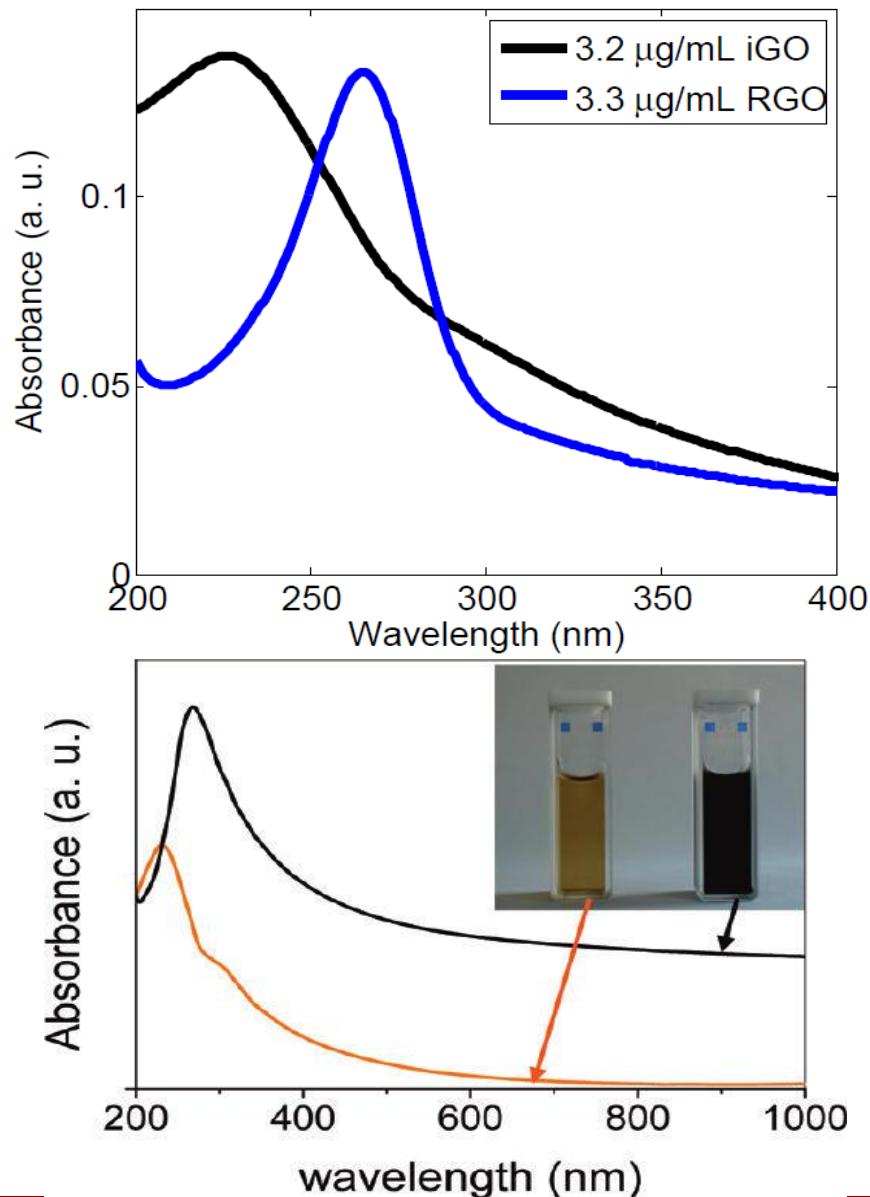
# Composite GO membranes can stretch without bursting



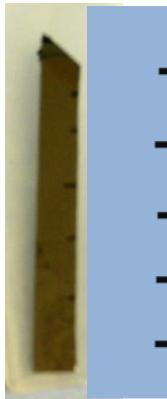
# Natural graphite is oxidized via Hummer's method



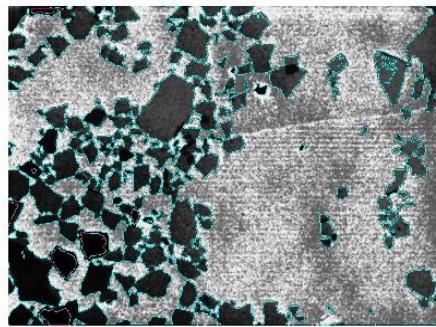
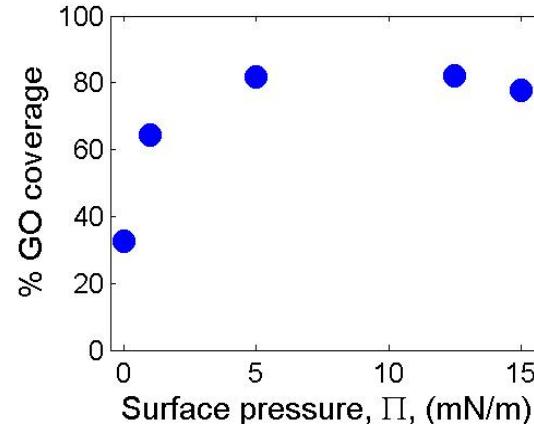
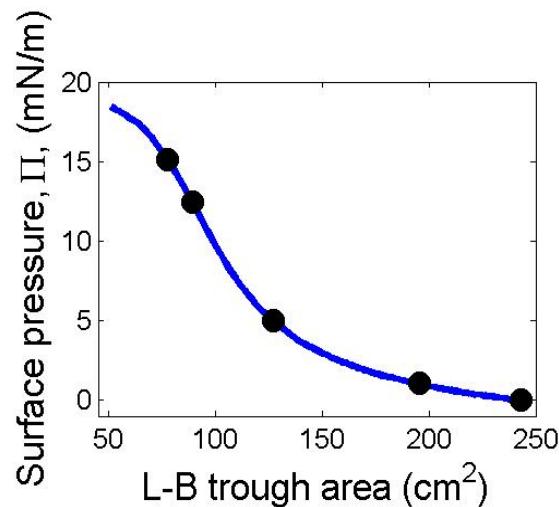
Oxidized using a mixture of  $\text{NaNO}_3$ ,  $\text{H}_2\text{SO}_4$ , and  $\text{KMnO}_4$ .  
Diluted and heated with  $\text{H}_2\text{O}$  and  $\text{H}_2\text{O}_2$   
Filtered and rinsed with  $\text{HCl}$



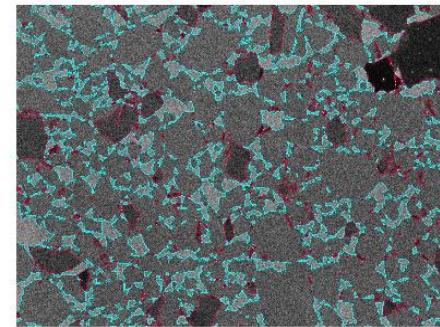
# GO coverage can be controlled through surface pressure



— 0 mN/m  
— 1 mN/m SP  
— 5 mN/m SP  
— 12.5 mN/m SP  
— 15 mN/m SP



GO deposited at  $\Pi = 0$  mN/m

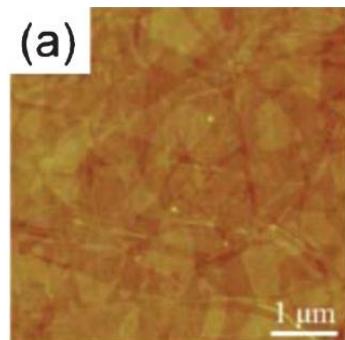
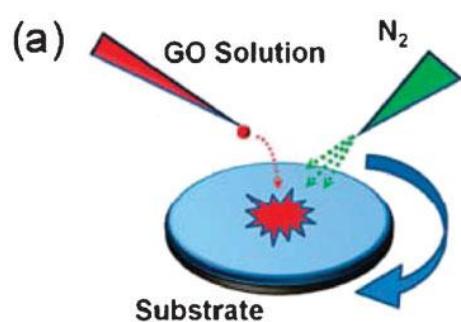


GO deposited at  $\Pi = 12.5$  mN/m

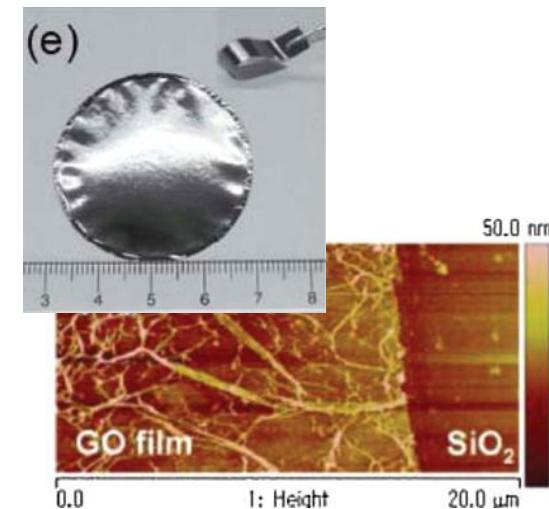
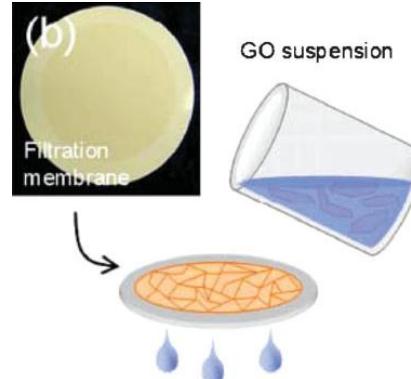
GO coverage plateaus at  $SP \approx 5$ mN/m

# Assembly of GO and RGO films

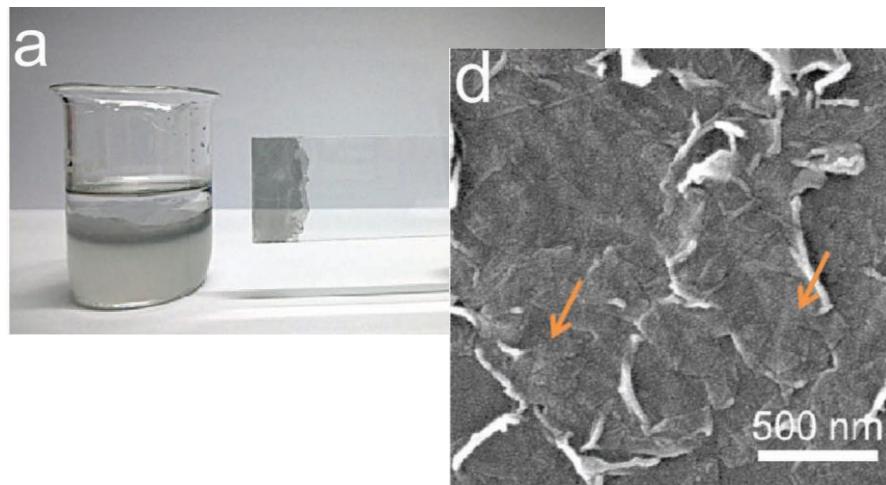
## Drop casting<sup>1</sup>



## Vacuum filtration<sup>2</sup>



## Assembly at an oil-water interface<sup>3</sup>



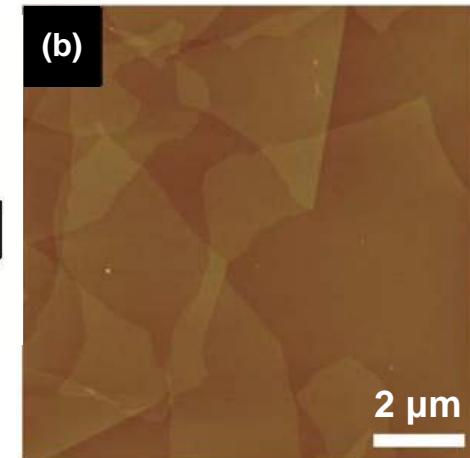
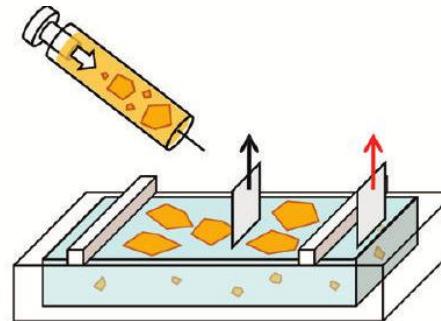
[1] G. Eda and M. Chhowalla, *Adv. Mater.* 2010

[3] S. Gan *et al.* *Adv. Mater.* 2012

[2] S.-K. Lee *et al.* *Nano Lett.* 2012

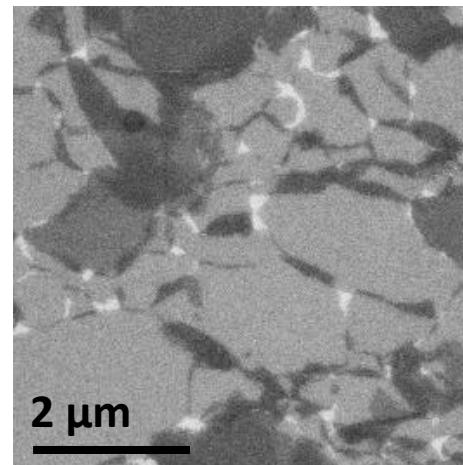
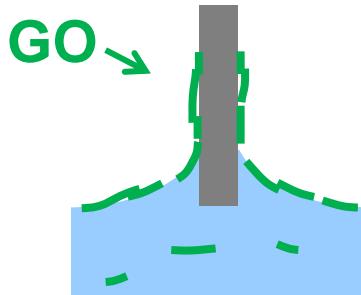
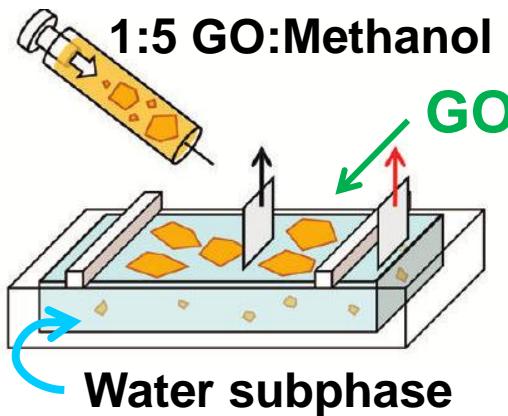
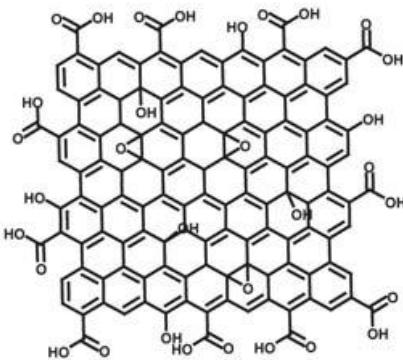
[4] L. Cote *et al.* *Soft Matter* 2010.

## Langmuir-Blodgett deposition<sup>4</sup>

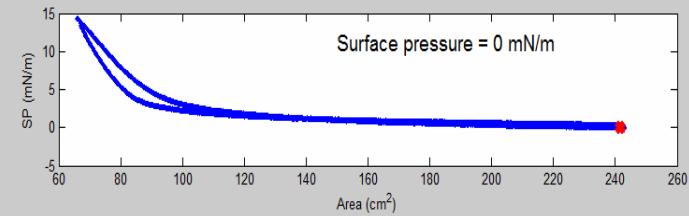
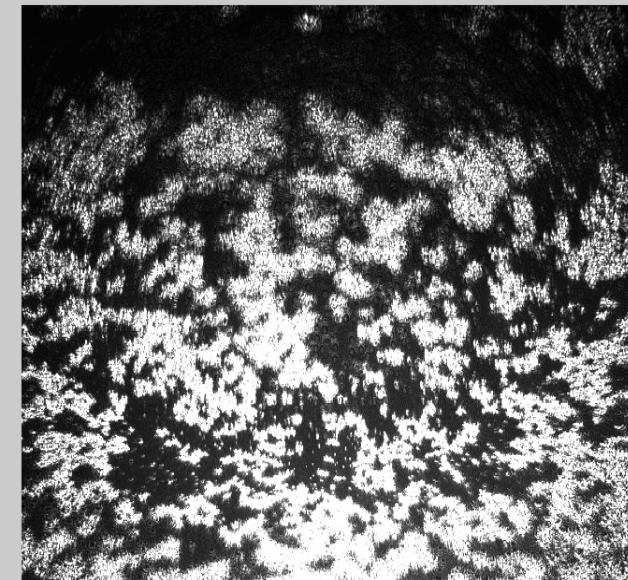


# Stable graphene oxide surface phase enables Langmuir-Blodgett assembly

## GO structure



08/08/12, iGO01: Compression at 10 mm/min



Goal: Optimize deposition to generate continuous GO and RGO films