

Meso-Scale Modeling of Fission Gas Bubble Swelling

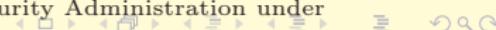
Efraín Hernández-Rivera^{1,2}, Veena Tikare² and
Lumin Wang¹

¹University of Michigan, Ann Arbor MI

²Sandia National Laboratory, Albuquerque NM

October 31, 2013

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Outline

Introduction

Experimental Motivation

Previous Work

Model Development

Simulation Framework

Modeling FG Bubble Swelling

System Thermodynamics

Results and Analysis

Microstructural Evolution

FG Release by Percolation

Comparison Between Initial Porosities

Nano-fibrous Structures

Conclusion

Release of Gaseous Fission Products

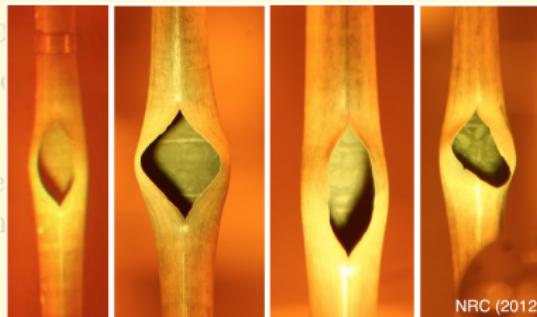
- ▶ *Xe* and *Kr* are the main gaseous fission products
 - ▶ Relatively high yields
 - ▶ Low solubility in fuel
- ▶ Nucleates and precipitates as bubbles
 - ▶ Both, inter- and intragranular
- ▶ Fission gas bubbles leads to swelling
 - ▶ Degrade gap conductivity
 - ▶ Clad ballooning and burst
 - ▶ Number and size distribution of bubbles
- ▶ Build up can lower reactivity, i.e. xenon poisoning
 - ▶ Neutron absorber
- ▶ Understanding release mechanisms
 - ▶ Design better (safety and efficiency) fuels
 - ▶ Achieve higher burnups

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Release of Gaseous Fission Products

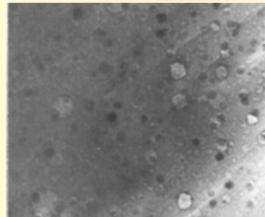
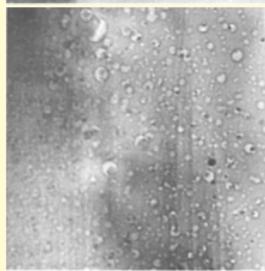
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Accumulation and Release of FG

Intragranular bubbles



Kashibe 50 nm

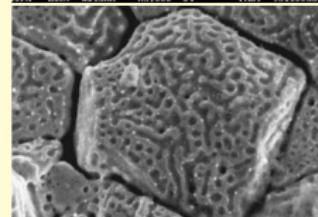
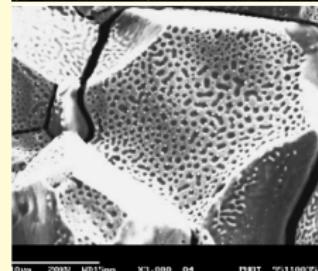
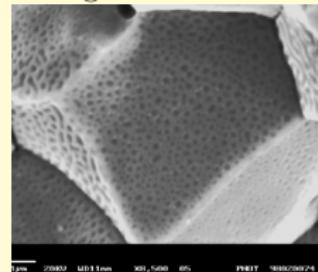
Fission gas within fuel, can be:

- ▶ Dissolved in fuel matrix (lattice)
- ▶ Form intragranular nano-bubbles
- ▶ Form intergranular micro-bubbles

And can be released by:

- ▶ Direct release from fission and knocked-out
- ▶ Diffusion to the surface
- ▶ Percolation of intergranular bubbles

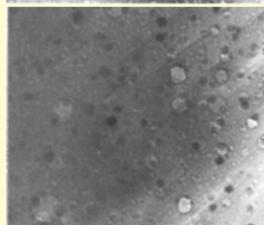
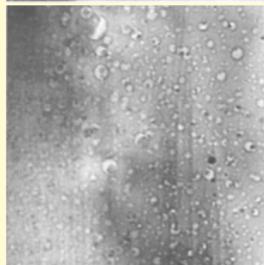
Intergranular bubbles



White (2004)

Accumulation and Release of FG

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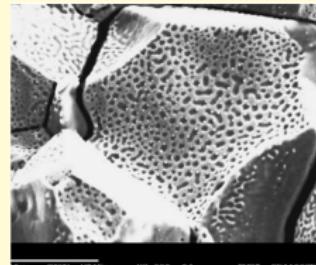
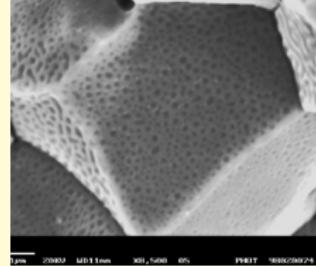
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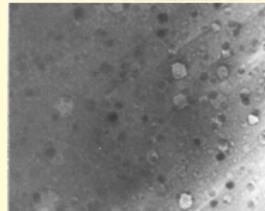
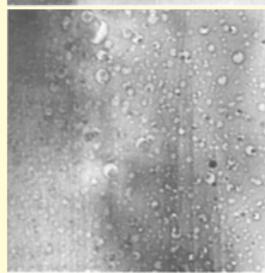
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Accumulation and Release of FG

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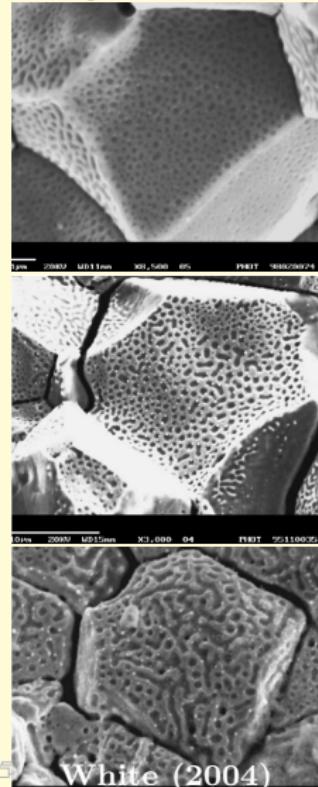
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Intergranular bubbles



◀ □ ▶ ← → White (2004) □ □ □

Swelling Due to Gaseous FP Bubbles

- ▶ Main difference between a void, concentration of FG
 - ▶ In TEM, differentiated by the feature shape (faceted or sphere)
- ▶ At high temperatures, fission gas diffuses into bubbles
 - ▶ Grows as voids reach bubble
 - ▶ Reaches equilibrium with surface energy as FG reaches bubble
- ▶ For a distribution of bubbles

$$\frac{\Delta V}{V} = \frac{\left(\frac{4\pi}{3}\right) \sum R_i^3 N_i}{1 - \left(\frac{4\pi}{3}\right) \sum R_i^3 N_i}$$

- ▶ Can lead to fuel-clad interactions

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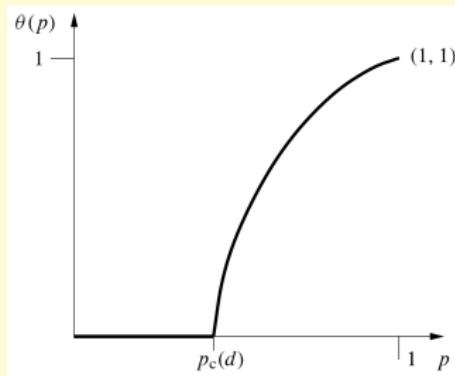
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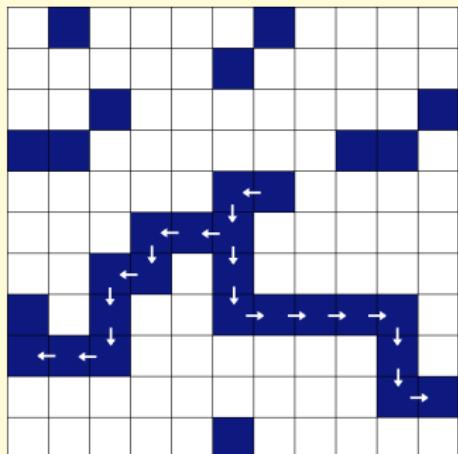
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Fission Gas Release: Percolation Theory

- ▶ Behavior of connected clusters in a random graph
 - ▶ Pour liquid from top
- ▶ Simulate FG release through grain boundary

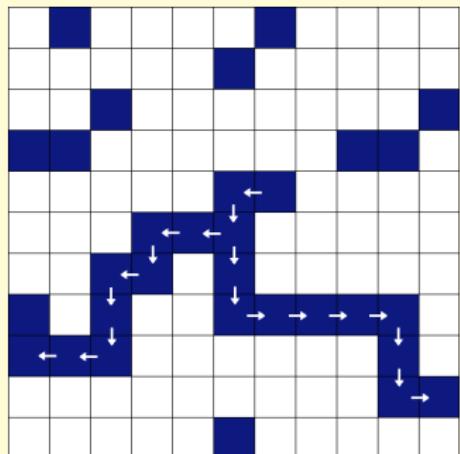
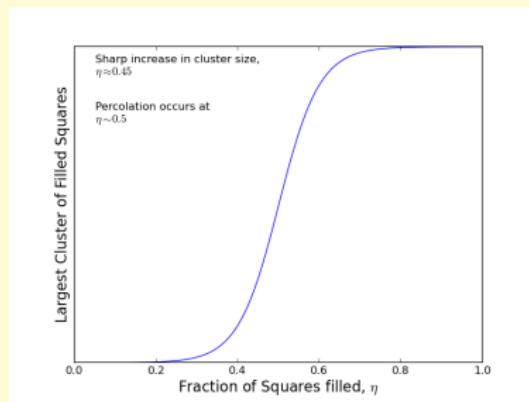


Grimmett (1999)



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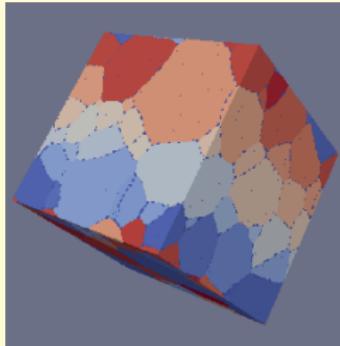
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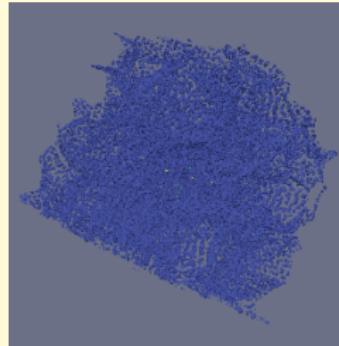
Grain Boundary Bubble Percolation

- ▶ Previous work (*Tikare*), applied percolation model to FG release
- ▶ Potts kMC model simulated microstructural evolution
 - ▶ With similar FG release percolation model
- ▶ Primary gas release mechanism is intergranular bubbles percolation
 - ▶ Percolating feature releases gas to free surface (external or crack)
 - ▶ Intergranular bubble formation is complex

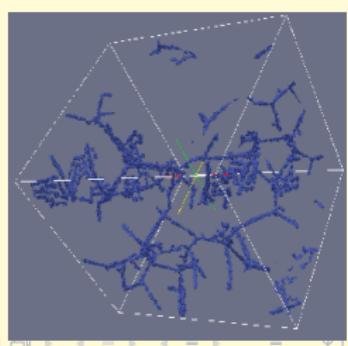
Gas bubbles in polycrystal



Gas bubbles



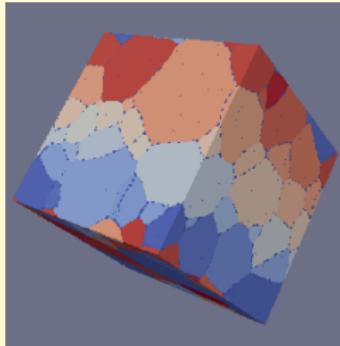
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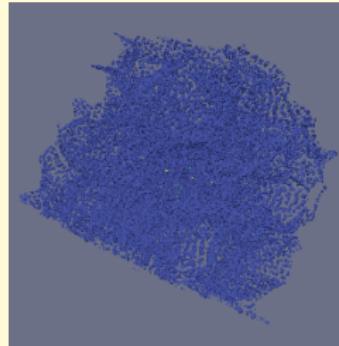
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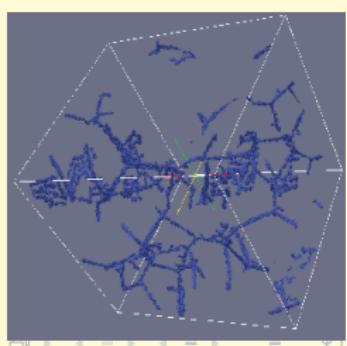
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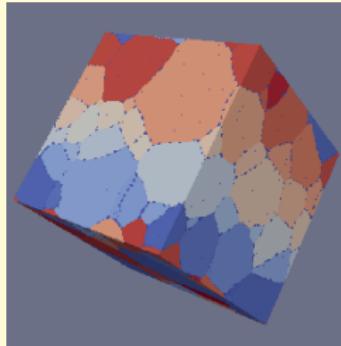
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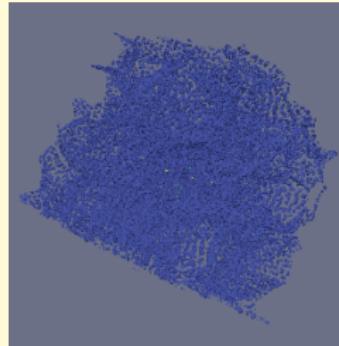
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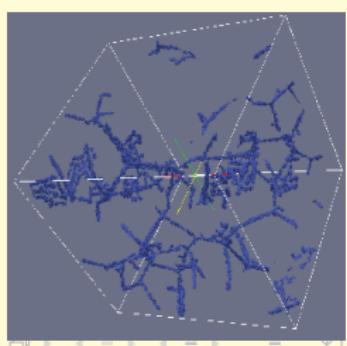
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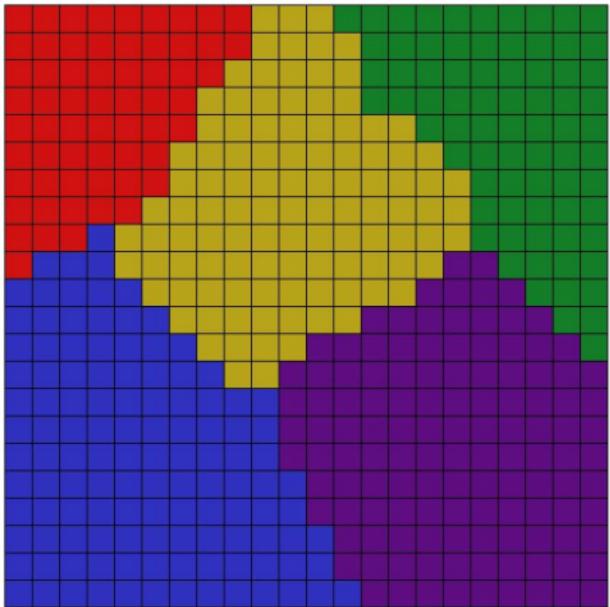
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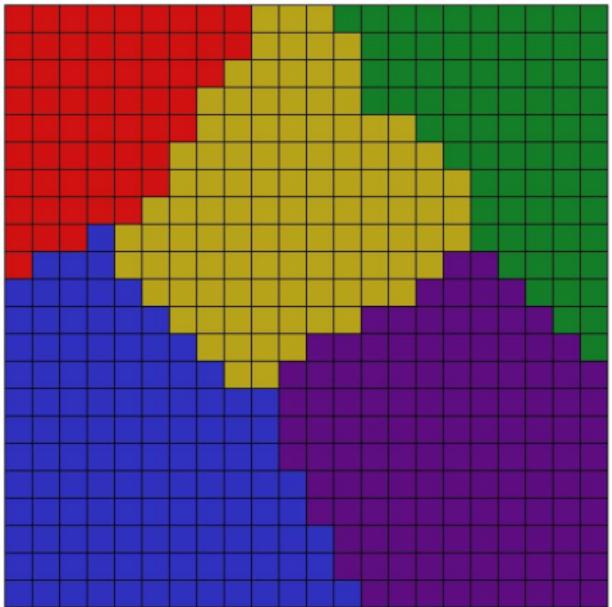
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Microstructural Representation



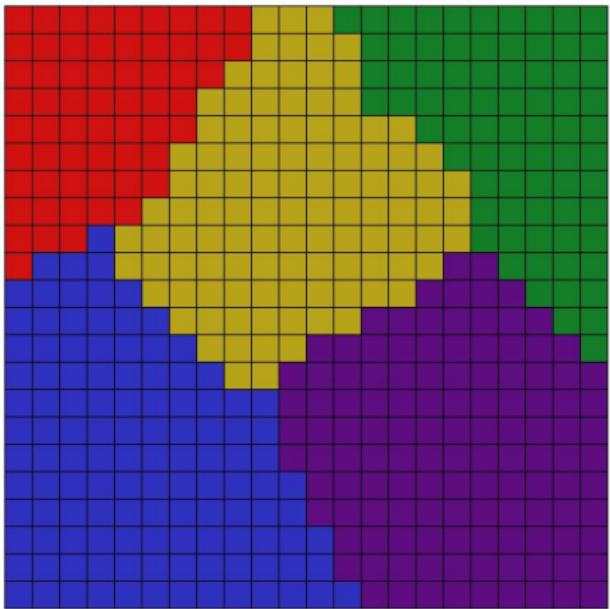
- ▶ 3D digitized microstructure
- ▶ Each color is a different phase/state
 - ▶ Solid grain (orientation)
 - ▶ Gas bubble
 - ▶ Vacuum/void
- ▶ Interfaces, grain boundaries & bubble surfaces are surface between different “colored particles”

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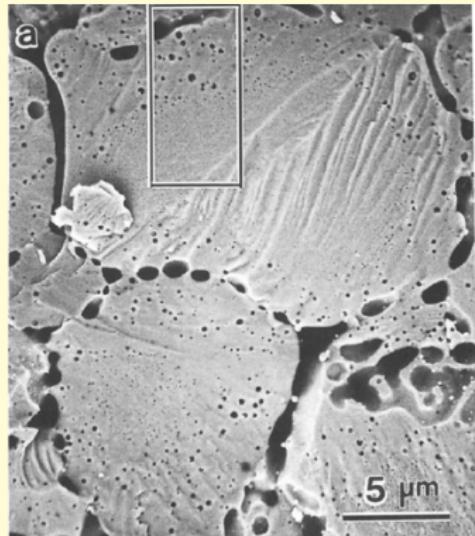
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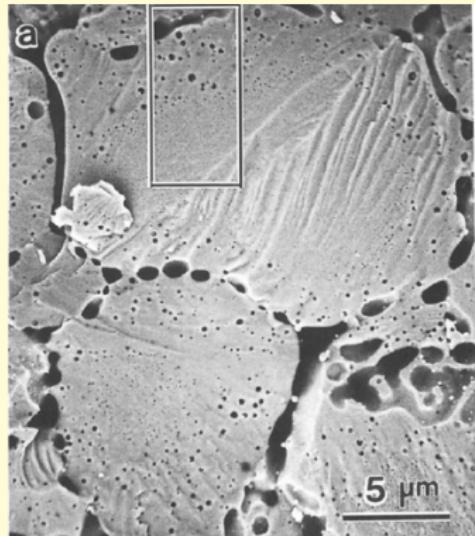
Bubble Nucleation



White (2004)

- ▶ Gases are formed from fission and transmutation events
- ▶ Different “paths” to follow
 - ▶ Direct release
 - ▶ Nucleation and growth of bubble
 - ▶ Resolution into the matrix
 - ▶ Etc.
- ▶ We considered bubbles that have migrated to GB
 - ▶ These nucleate at a given frequency
 - ▶ Once at the GB, they coalesce into large bubble structures

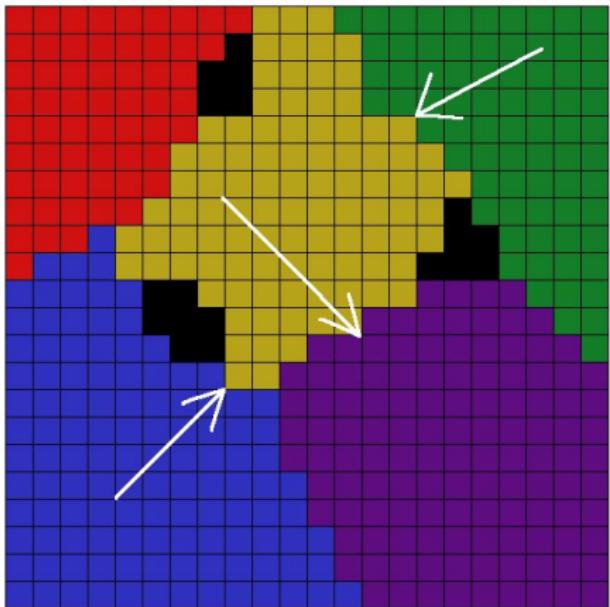
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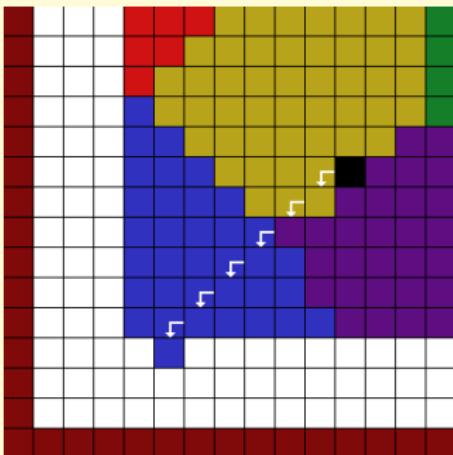
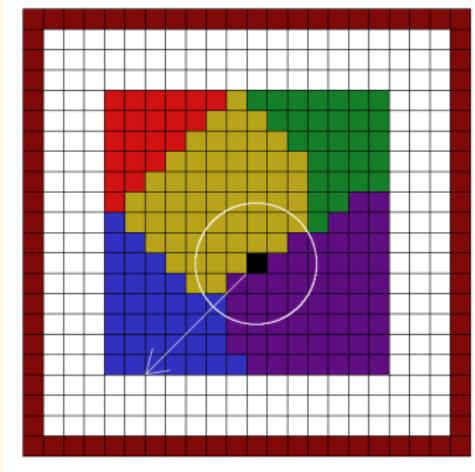
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Bulk Volumetric Swelling

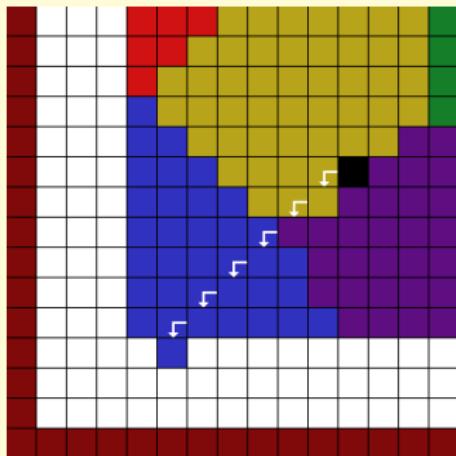
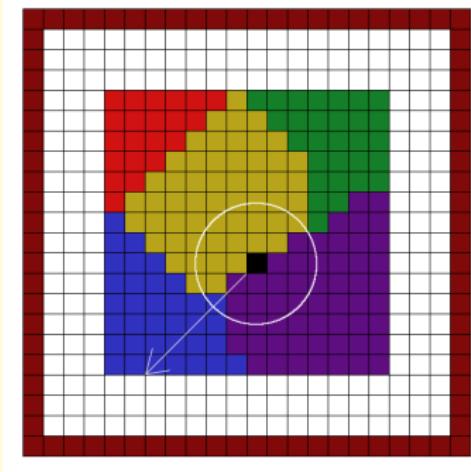


- ▶ Swelling simulated by a site exchange mechanism
- ▶ Choosing a random direction

$$p_x = \cos(\phi) \sin(\theta) \quad p_y = \sin(\phi) \sin(\theta) \quad p_z = \cos(\theta)$$

- ▶ Essentially, “reverse” sintering [*García–Cardona, Tikare (2011)*]

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Equations of State and Kinetics

- ▶ EOS defines energy of system

$$E = \underbrace{\sum_{i=1}^N (D_{i=ts} + G_{i=dg})}_{\text{Volumetric energy terms}} + \underbrace{\sum_{i=1}^N \sum_{j=1}^n \alpha_i (1 - \delta_i)}_{\text{Interfacial energy terms}}$$

- ▶ Evolution simulated by statistical rearrangement of ensemble
 - ▶ Energy change used to determine thermodynamics of the change
- ▶ To determine the probability of a kinetic event taking place

$$p_{\text{event}} = \frac{r_{\text{event}}}{n_{\text{sites}} \omega} = \underbrace{\exp\left(-\frac{\Delta E}{k_B T}\right)}_{\text{Boltzmann Distribution}}$$

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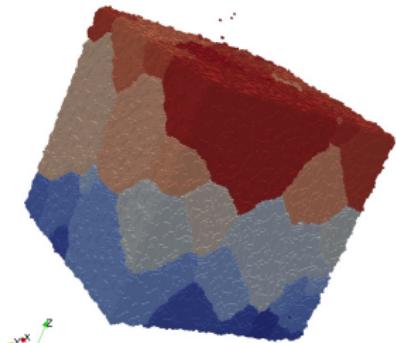
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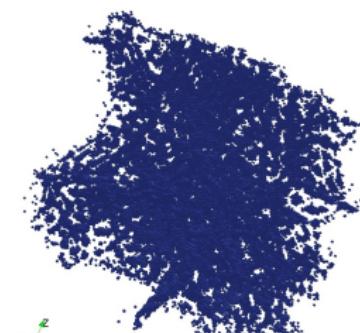
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Microstructural and Volumetric Changes

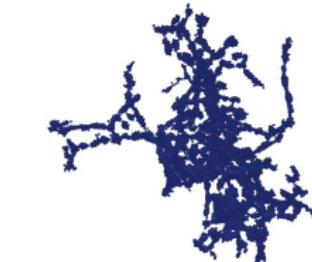
Swollen microstructure



Gas bubbles



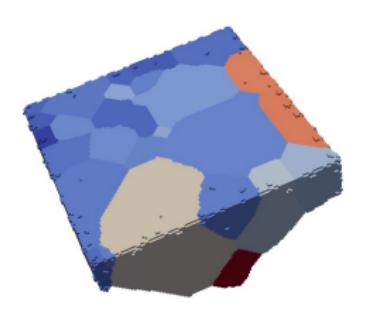
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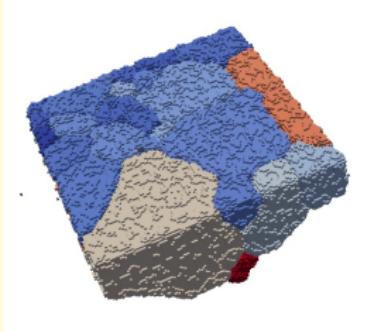
- ▶ Percolation starts when bubble density is $\sim 3\%$
- ▶ Percolating bubble is $\sim 30\%$ of bubble volume

Stages of Percolation

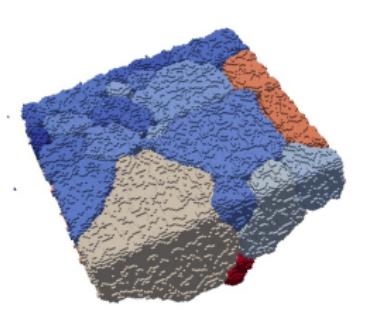
Initial Microstructure (time = 0 MCS)



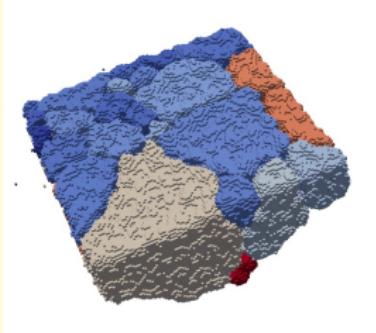
Early Stage (5503 MCS)



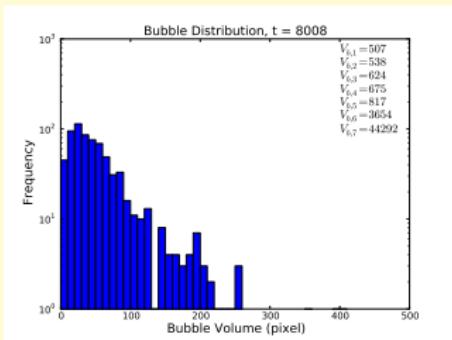
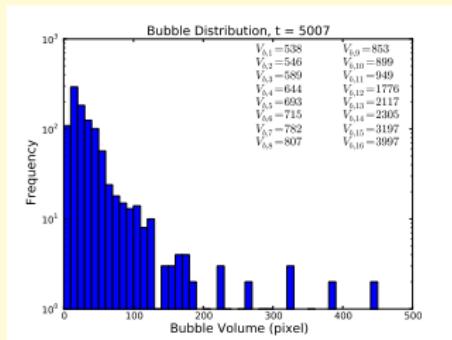
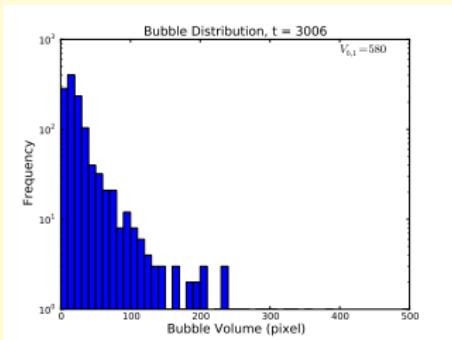
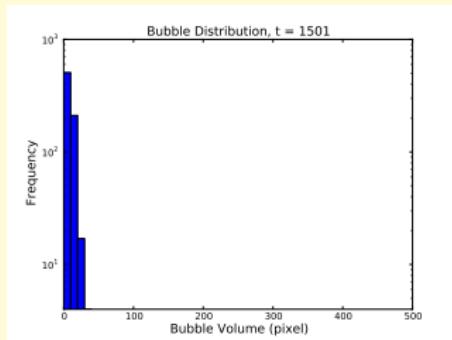
Moderate Stage (9000 MCS)



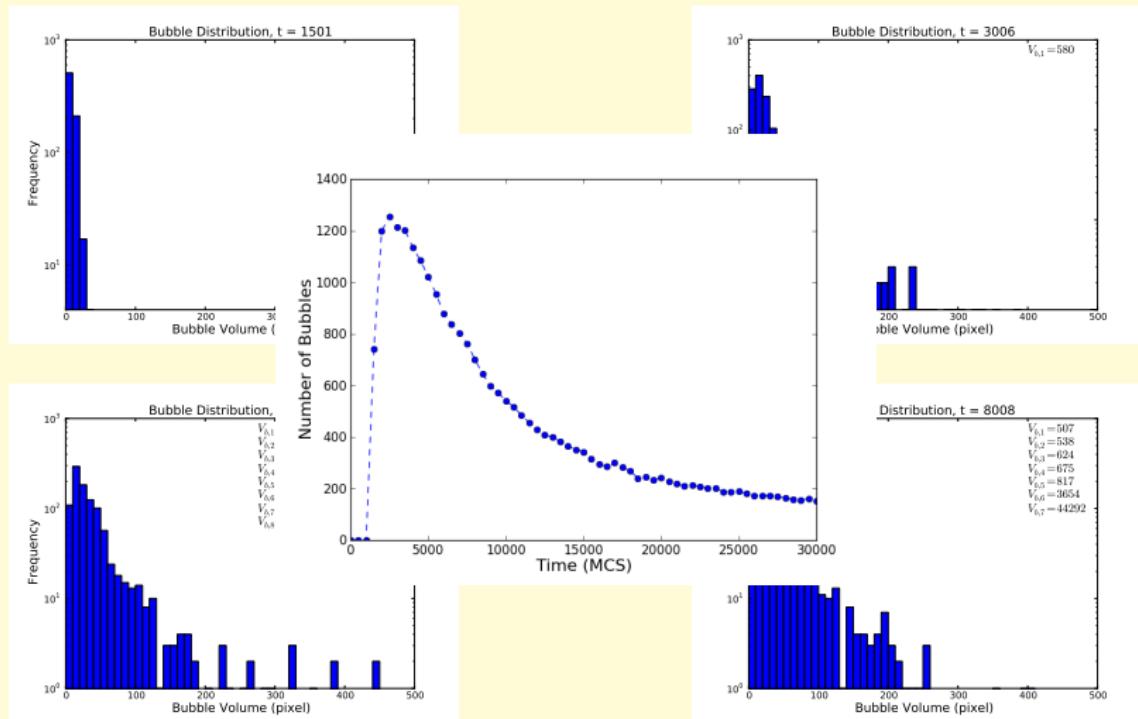
Advanced Stage (24006 MCS)



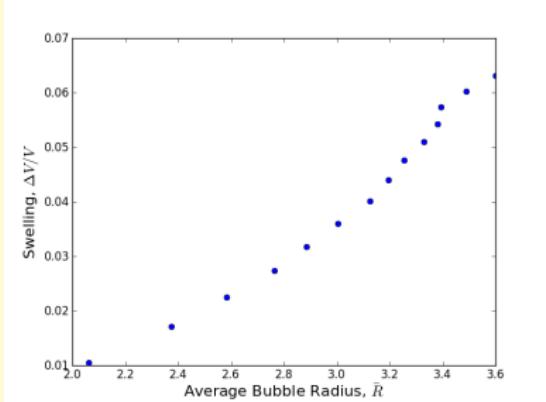
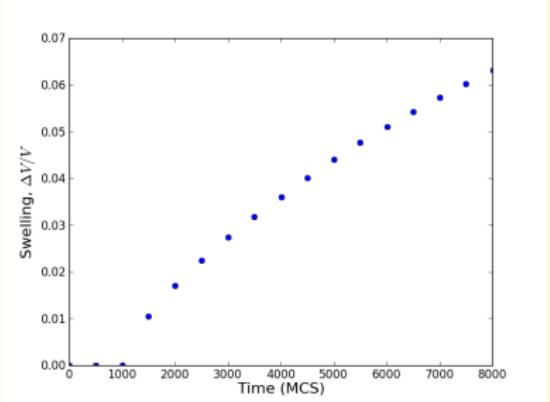
Gas Bubble Distribution



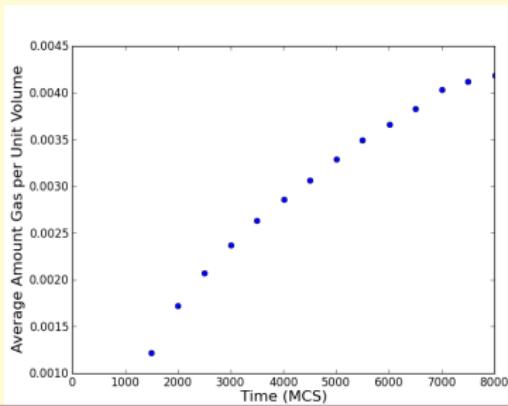
Gas Bubble Distribution



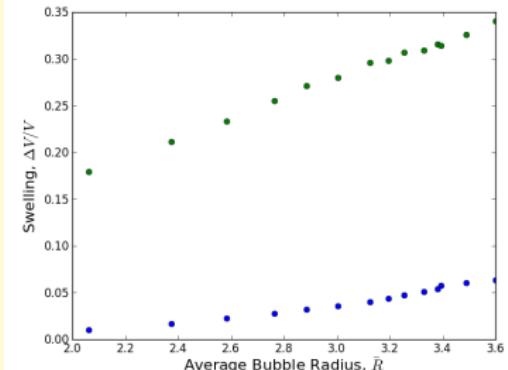
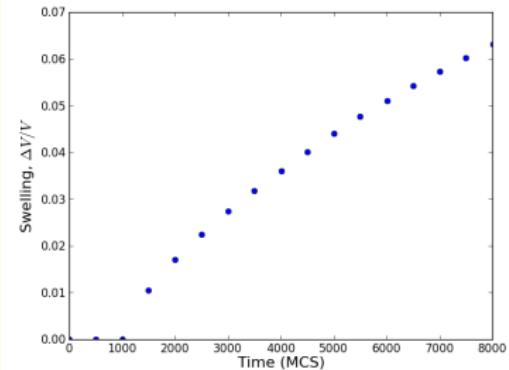
Gas Bubble Swelling



$$\frac{\Delta V}{V} \approx \frac{4\pi R_b^3}{3} N_b$$

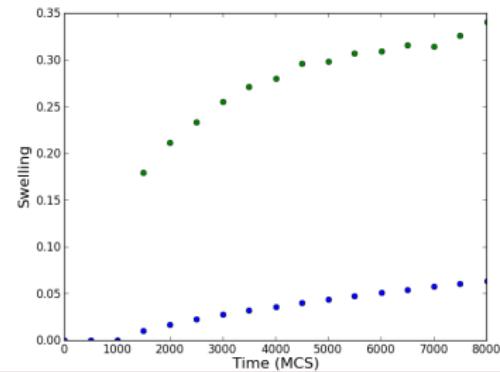


Gas Bubble Swelling

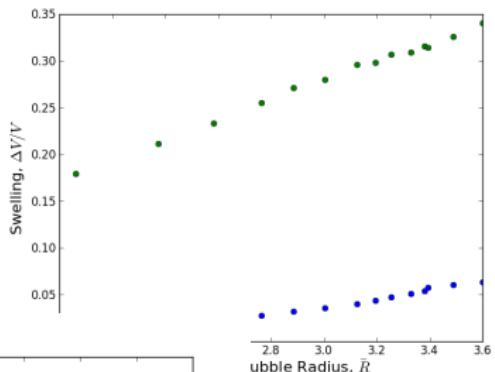
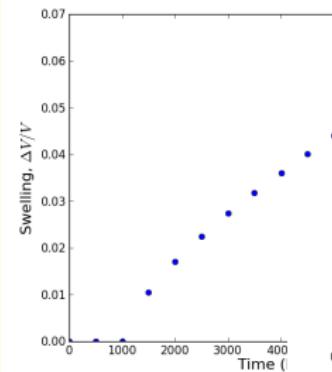


$$\frac{\Delta V}{V} = \frac{2(R_{gb}/a)(R_{gb}/\mathcal{R})^2}{1 - 2(R_{gb}/a)(R_{gb}/\mathcal{R})^2}$$

Agrees with *Kagana*,
~ 83% lower swelling for
interlinkage

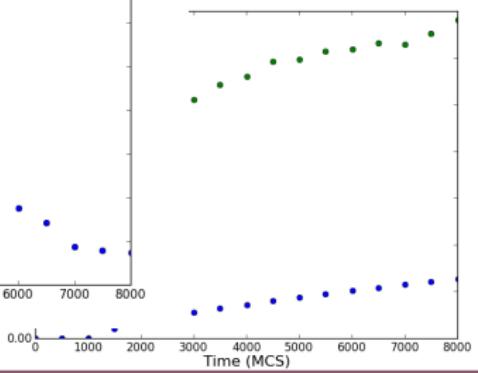
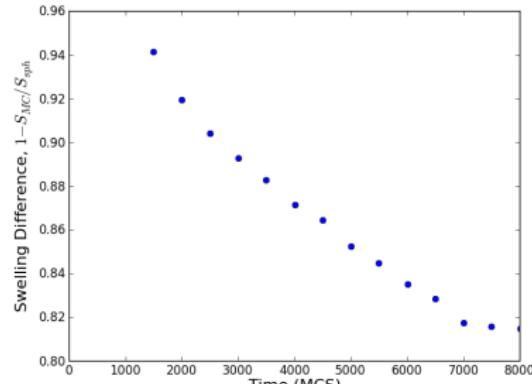


Gas Bubble Swelling

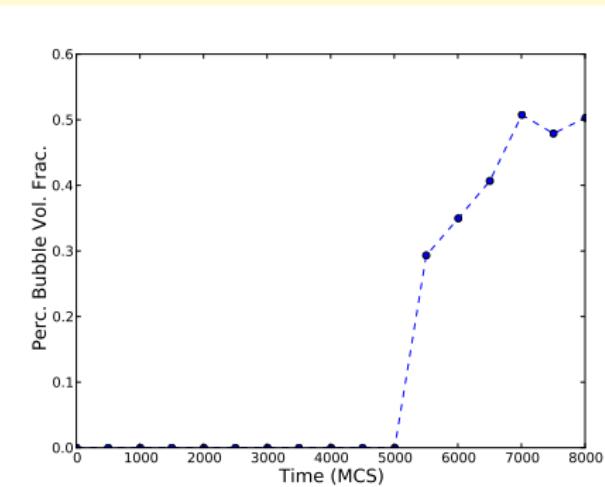
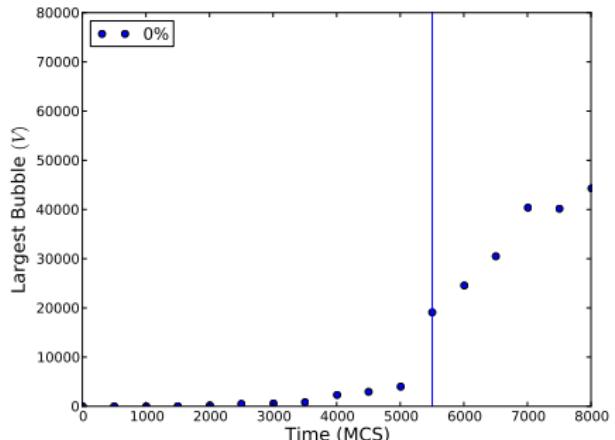


$$\frac{\Delta V}{V} = \frac{2(R_{gb}/a)}{1 - 2(R_{gb}/a)}$$

Agrees with *Kagana*,
~ 83% lower swelling
interlinkage



Bubble Evolution

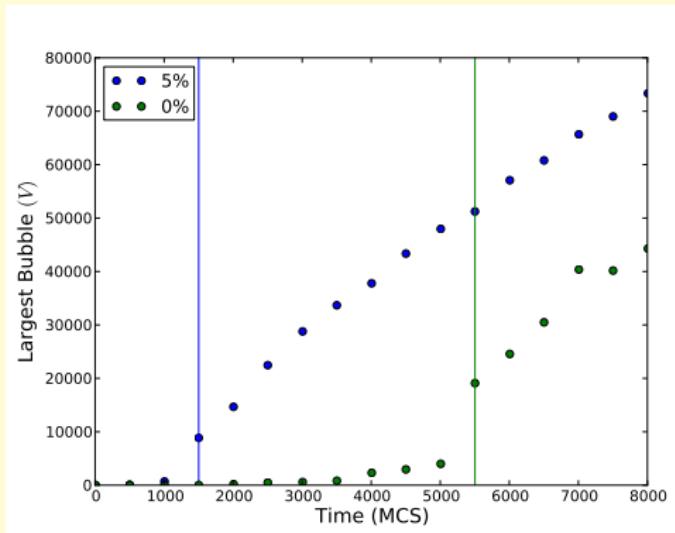


- ▶ Substantial increase in bubble volume
- ▶ Abrupt increase in volume at $t = t_{perc} \approx 5500$

Initial Porosity of 5%

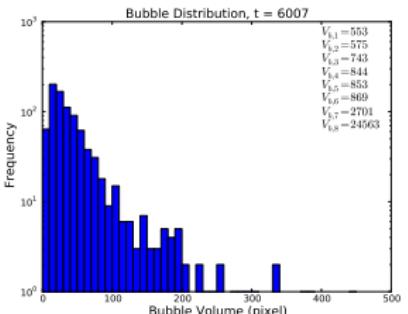
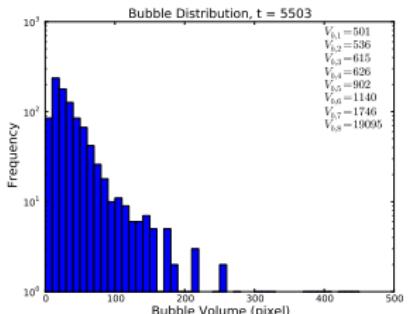
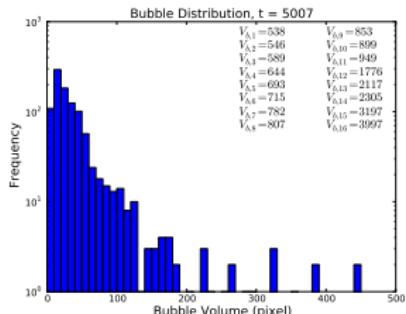
- ▶ Initial porosity has significant consequences
 - ▶ Percolation time significantly reduced
 - ▶ Percolation happens with smaller bubbles

$$\frac{t_{perc}^{\rho=95\%}}{t_{perc}^{\rho=100\%}} \sim 27\%$$

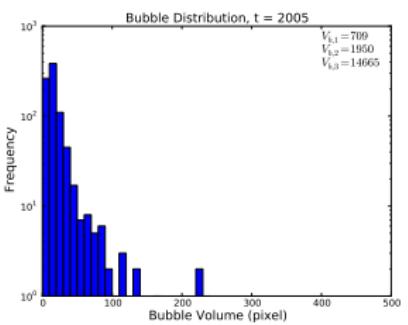
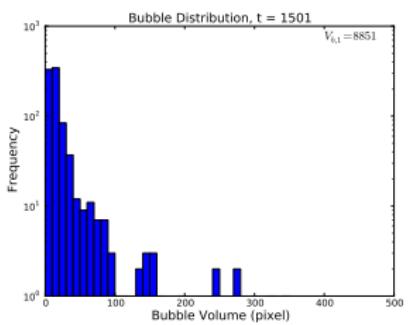
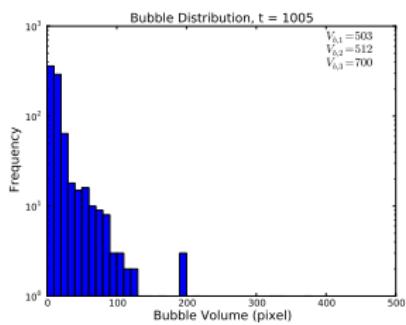


Porous: Gas Bubble Distribution

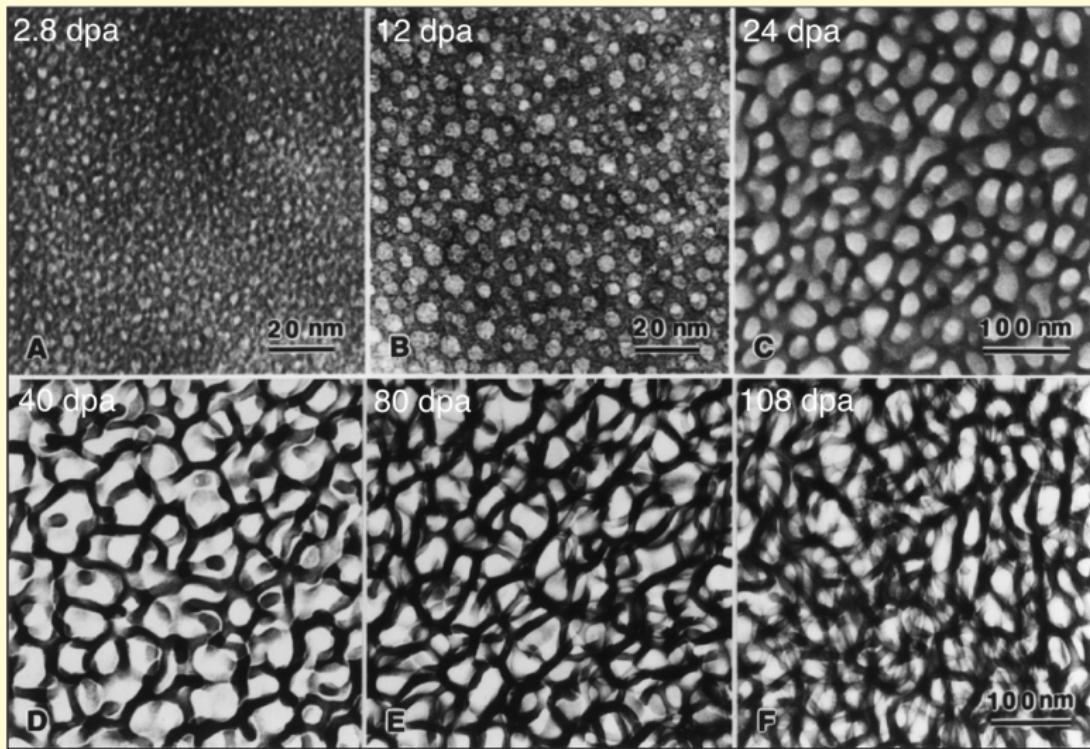
Porosity = 0%



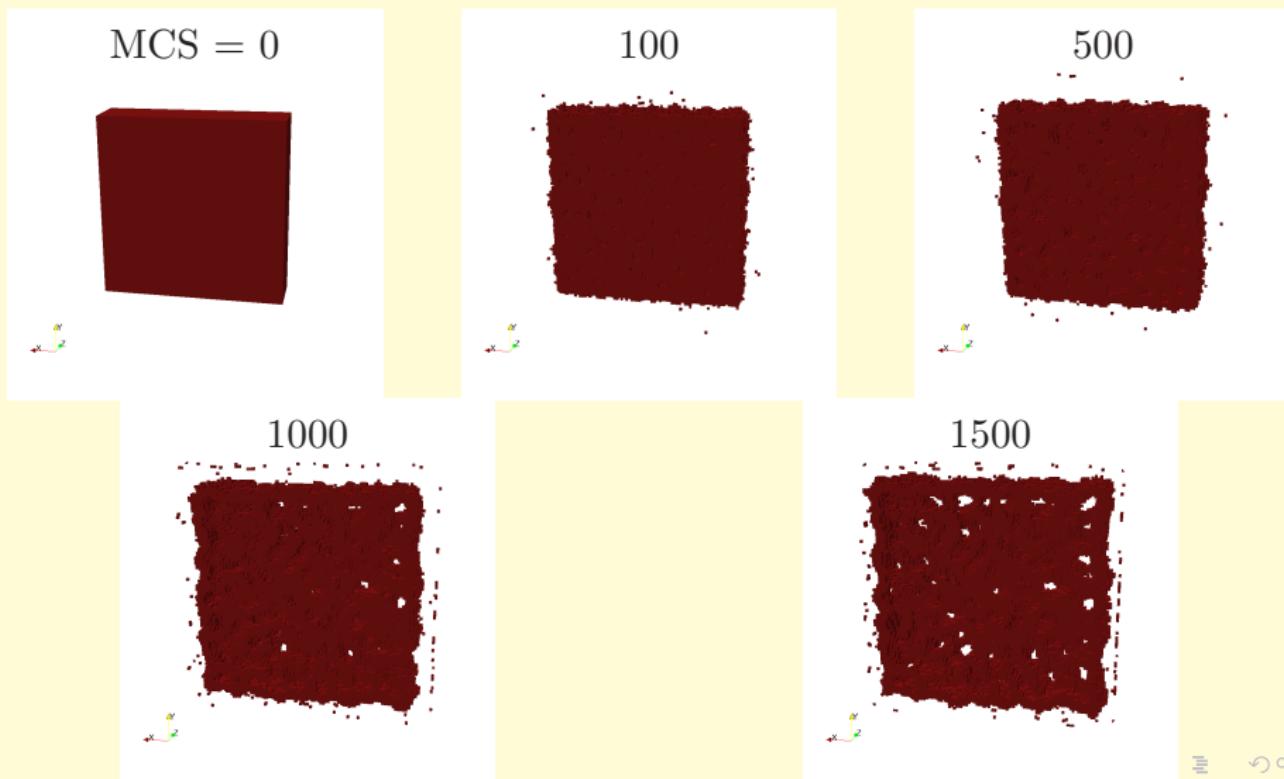
Porosity = 5%



Self-assembled Nano-porous Structures I



Self-assembled Nano-porous Structures II



Outline

Introduction

 Experimental Motivation

 Previous Work

Model Development

 Simulation Framework

 Modeling FG Bubble Swelling

 System Thermodynamics

Results and Analysis

 Microstructural Evolution

 FG Release by Percolation

 Comparison Between Initial Porosities

 Nano-fibrous Structures

Conclusion

Summary

- ▶ Monte Carlo swelling model is able to simulate microstructural evolution of bubble gas swollen fuels
- ▶ Intergranular bubble formation and interlinkage is a complex behavior
- ▶ Percolation depends on microstructure, e.g. grain size
 - ▶ It also seems like volumetric swelling has an effect on percolation
- ▶ Simple swelling model seems suitable to simulate extreme volumetric swelling, leading to high porosity nano-porous structures
- ▶ Further parameterization studies needed to fully understand the capabilities of the model

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Sandia National Laboratory

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Thanks!

Questions?

