

Meso-Scale Modeling of Fission Gas Bubble Swelling

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Efraín Hernández-Rivera^{1,2}, Veena Tikare² and
Lumin Wang¹

¹University of Michigan, Ann Arbor MI

²Sandia National Laboratory, Albuquerque NM

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Experimental Motivation

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Simulation Framework

Modeling FG Bubble Swelling

System Thermodynamics

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FG Release by Percolation

Comparison Between Initial Porosities

Nano-fibrous Structures

Conclusion

Release of Gaseous Fission Products

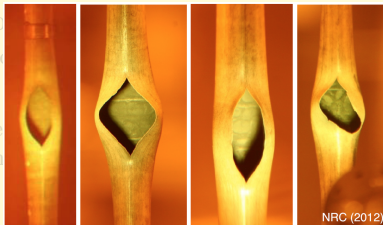
- ▶ Xe and Kr are the main gaseous fission products
 - ▶ Relatively high yields
 - ▶ Low solubility in fuel
- ▶ Nucleates and precipitates as bubbles
 - ▶ Both, inter- and intragranular
- ▶ Fission gas bubbles leads to swelling
 - ▶ Degrade gap conductivity
 - ▶ Clad ballooning and burst
 - ▶ Number and size distribution of bubbles
- ▶ Build up can lower reactivity, i.e. xenon poisoning
 - ▶ Neutron absorber
- ▶ Understanding release mechanisms
 - ▶ Design better (safety and efficiency) fuels
 - ▶ Achieve higher burnups

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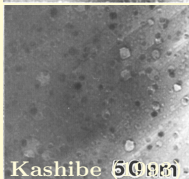
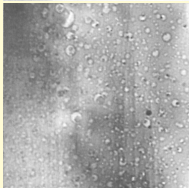
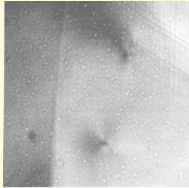
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Accumulation and Release of FG

Intragranular bubbles



Kashibe 500nm

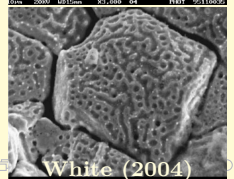
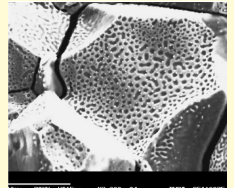
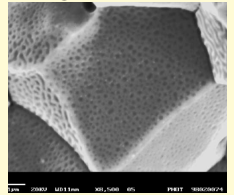
Fission gas within fuel, can be:

- ▶ Dissolved in fuel matrix (lattice)
- ▶ Form intragranular nano-bubbles
- ▶ Form intergranular micro-bubbles

And can be released by:

- ▶ Direct release from fission and knocked-out
- ▶ Diffusion to the surface
- ▶ Percolation of intragranular bubbles

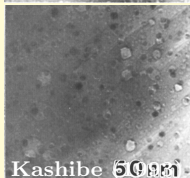
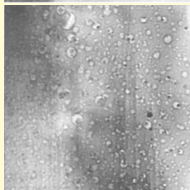
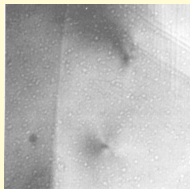
Intergranular bubbles



White (2004)

Accumulation and Release of FG

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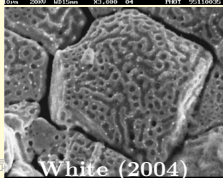
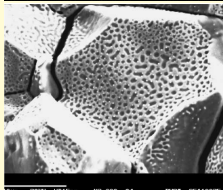
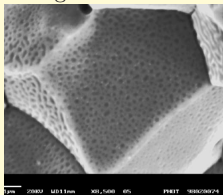
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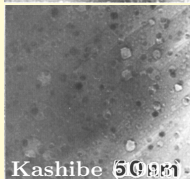
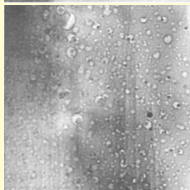
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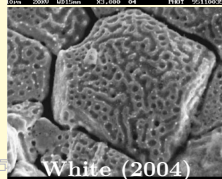
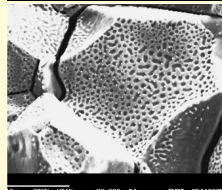
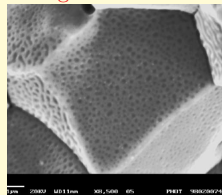
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Intergranular bubbles



White (2004)

Swelling Due to Gaseous FP Bubbles

- ▶ Main difference between a void, concentration of FG
 - ▶ In TEM, differentiated by the feature shape (faceted or sphere)
- ▶ At high temperatures, fission gas diffuses into bubbles
 - ▶ Grows as voids reach bubble
 - ▶ Reaches equilibrium with surface energy as FG reaches bubble
- ▶ For a distribution of bubbles

$$\frac{\Delta V}{V} = \frac{\left(\frac{4\pi}{3}\right) \sum R_i^3 N_i}{1 - \left(\frac{4\pi}{3}\right) \sum R_i^3 N_i}$$

- ▶ Can lead to fuel-clad interactions

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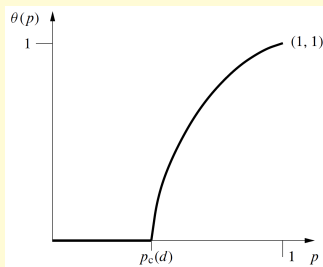
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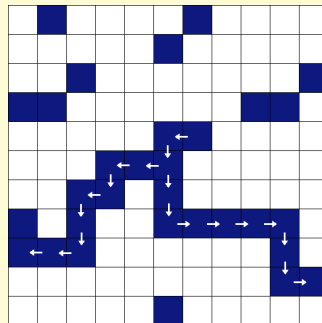
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Fission Gas Release: Percolation Theory

- ▶ Behavior of connected clusters in a random graph
 - ▶ Pour liquid from top
- ▶ Simulate FG release through grain boundary

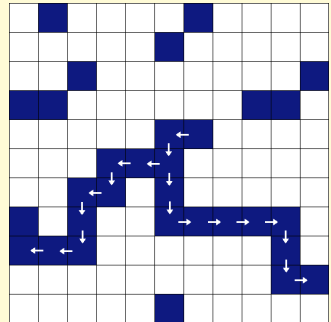
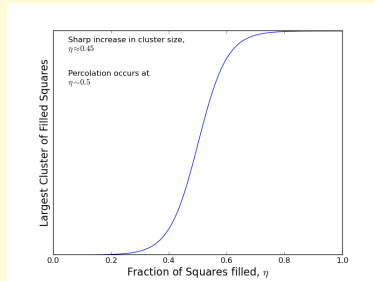


Grimmett (1999)



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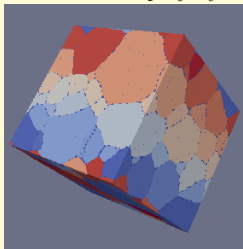
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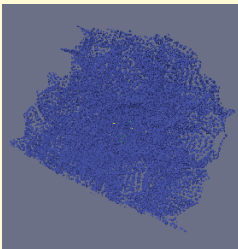
Grain Boundary Bubble Percolation

- ▶ Previous work (*Tikare*), applied percolation model to FG release
- ▶ Potts kMC model simulated microstructural evolution
 - ▶ With similar FG release percolation model
- ▶ Primary gas release mechanism is intergranular bubbles percolation
 - ▶ Percolating feature releases gas to free surface (external or crack)
 - ▶ Intergranular bubble formation is complex

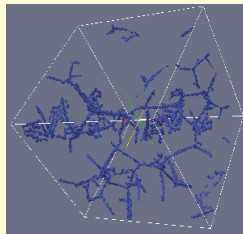
Gas bubbles in polycrystal



Gas bubbles



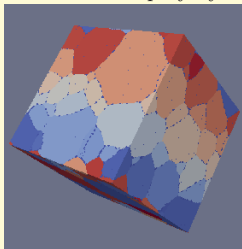
Percolating bubble



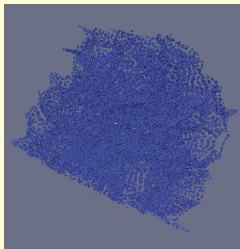
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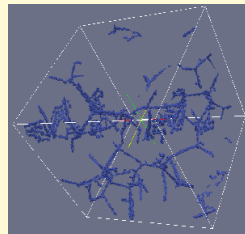
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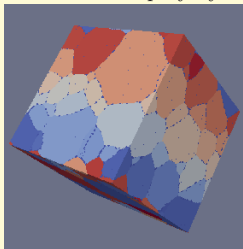
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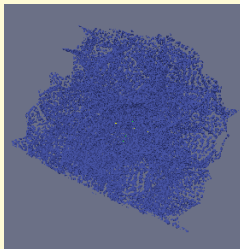
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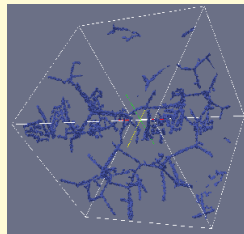
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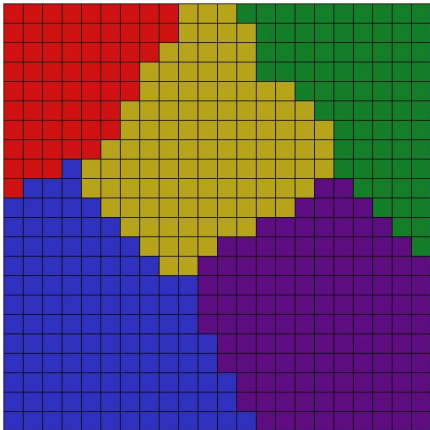
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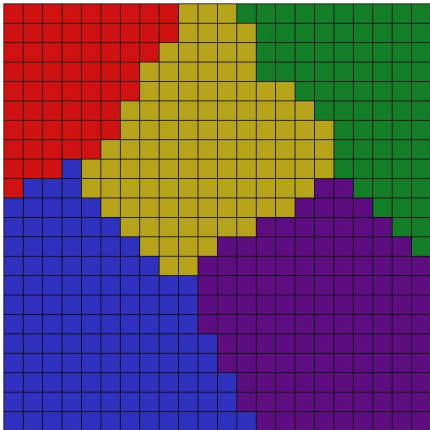
Conclusion

Microstructural Representation



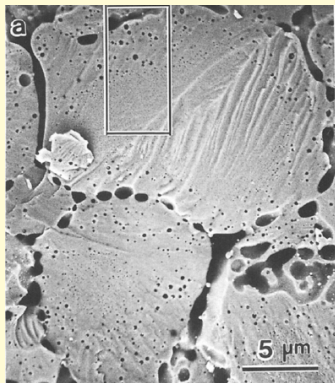
- ▶ 3D digitized microstructure
- ▶ Each color is a different phase/state
 - ▶ Solid grain (orientation)
 - ▶ Gas bubble
 - ▶ Vacuum/void
- ▶ Interfaces, grain boundaries & bubble surfaces are surface between different “colored particles”

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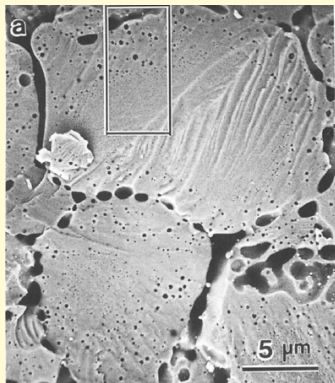
Bubble Nucleation



White (2004)

- ▶ Gases are formed from fission and transmutation events
- ▶ Different “paths” to follow
 - ▶ Direct release
 - ▶ Nucleation and growth of bubble
 - ▶ Resolution into the matrix
 - ▶ Etc.
- ▶ We considered bubbles that have migrated to GB
 - ▶ These nucleate at a given frequency
 - ▶ Once at the GB, they coalesce into large bubble structures

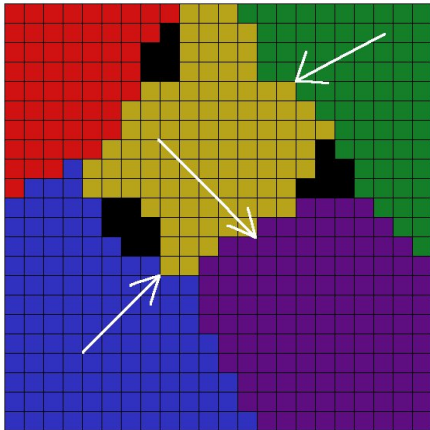
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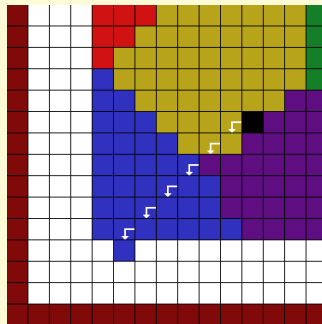
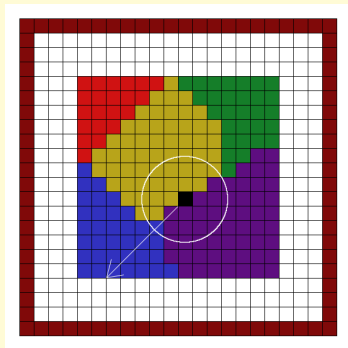
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Bulk Volumetric Swelling

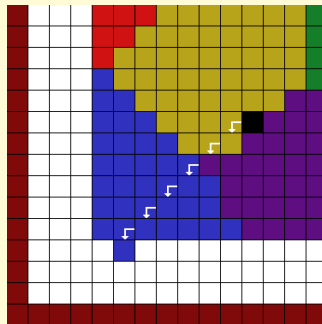
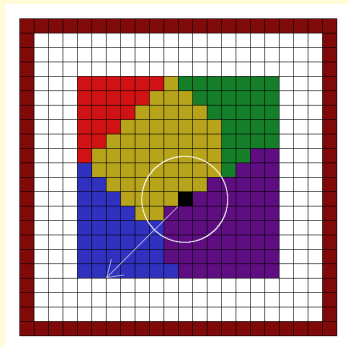


- ▶ Swelling simulated by a site exchange mechanism
- ▶ Choosing a random direction

$$p_x = \cos(\phi) \sin(\theta) \quad p_y = \sin(\phi) \sin(\theta) \quad p_z = \cos(\theta)$$

- ▶ Essentially, “reverse” sintering [*García-Cardona, Tikare (2011)*]

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Equations of State and Kinetics

- ▶ EOS defines energy of system

$$E = \underbrace{\sum_{i=1}^N (D_{i=ts} + G_{i=dg})}_{\text{Volumetric energy terms}} + \underbrace{\sum_{i=1}^N \sum_{j=1}^n \alpha_i (1 - \delta_i)}_{\text{Interfacial energy terms}}$$

- ▶ Evolution simulated by statistical rearrangement of ensemble
 - ▶ Energy change used to determine thermodynamics of the change
- ▶ To determine the probability of a kinetic event taking place

$$p_{event} = \frac{r_{event}}{n_{sites}\omega} = \underbrace{\exp\left(-\frac{\Delta E}{k_B T}\right)}_{\text{Boltzmann Distribution}}$$

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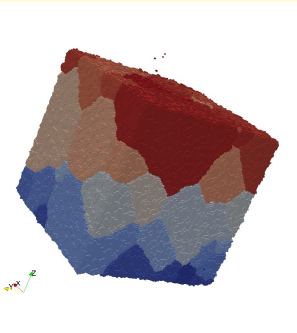
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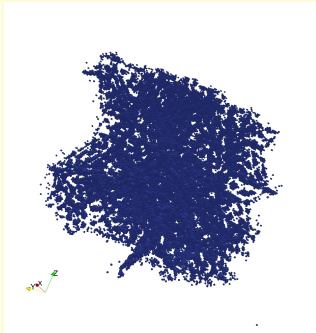
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Microstructural and Volumetric Changes

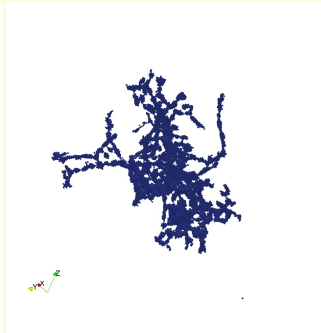
Swollen microstructure



Gas bubbles



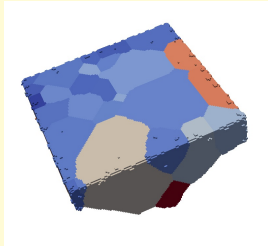
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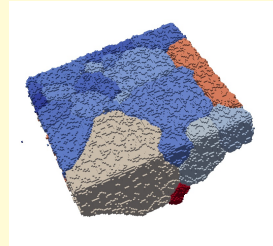
- ▶ Percolation starts when bubble density is $\sim 3\%$
- ▶ Percolating bubble is $\sim 30\%$ of bubble volume

Stages of Percolation

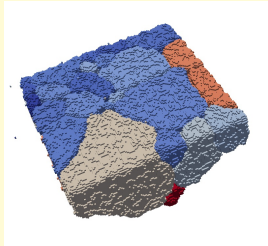
Initial Microstructure (time = 0 MCS)



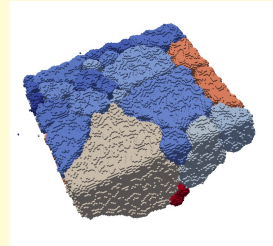
Early Stage (5503 MCS)



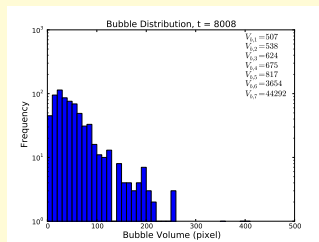
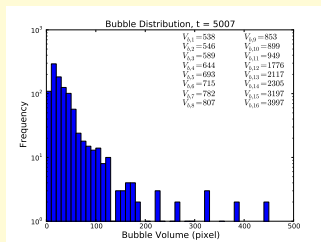
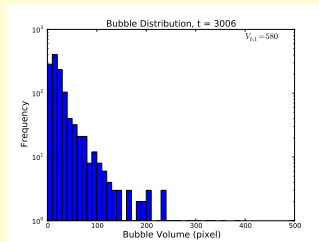
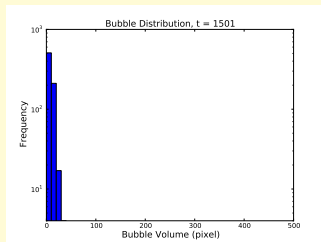
Moderate Stage (9000 MCS)



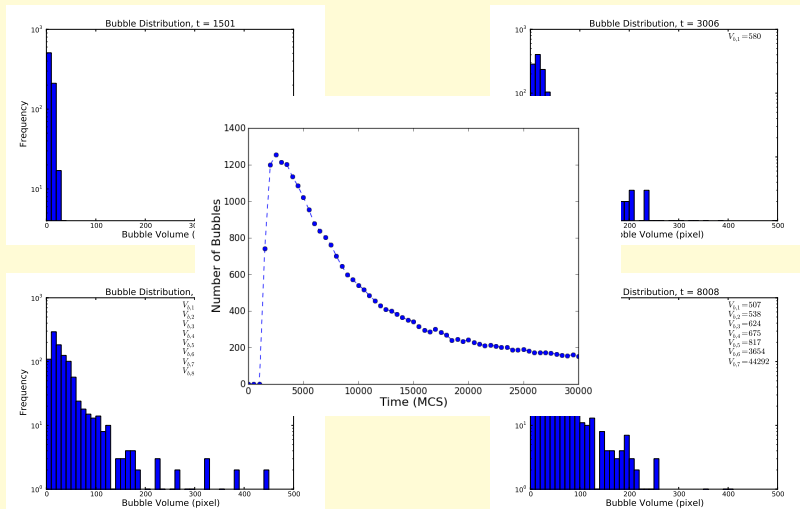
Advanced Stage (24006 MCS)



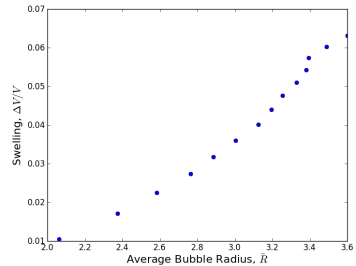
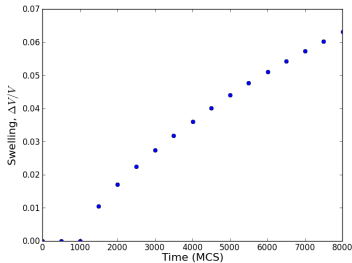
Gas Bubble Distribution



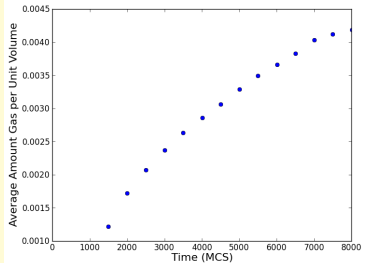
Gas Bubble Distribution



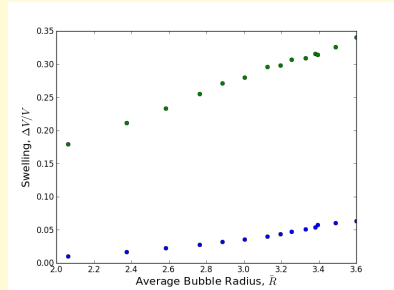
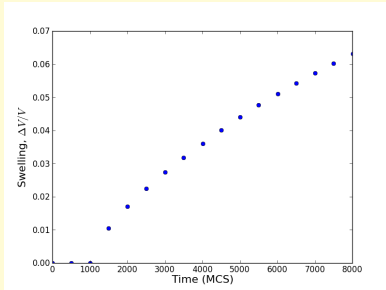
Gas Bubble Swelling



$$\frac{\Delta V}{V} \approx \frac{4\pi R_b^3}{3} N_b$$

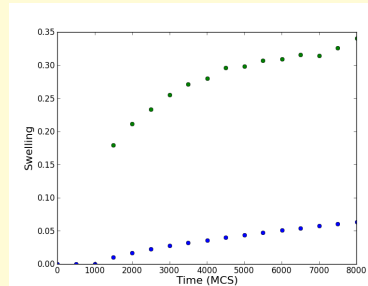


Gas Bubble Swelling

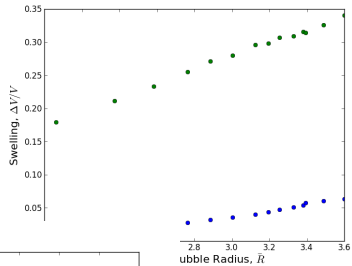
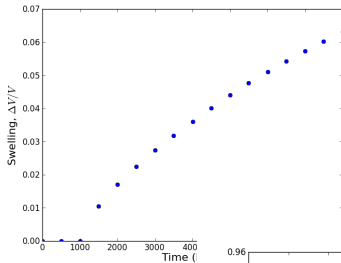


$$\frac{\Delta V}{V} = \frac{2(R_{gb}/a)(R_{gb}/\mathcal{R})^2}{1 - 2(R_{gb}/a)(R_{gb}/\mathcal{R})^2}$$

Agrees with *Kagana*,
~ 83% lower swelling for
interlinkage

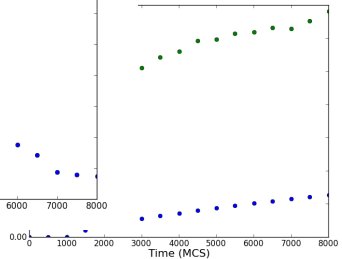
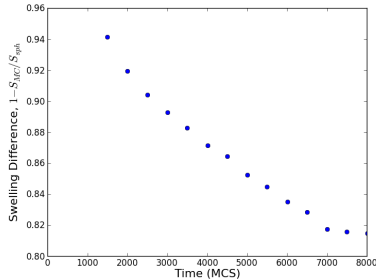


Gas Bubble Swelling

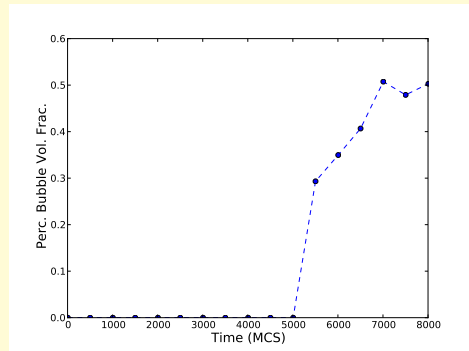
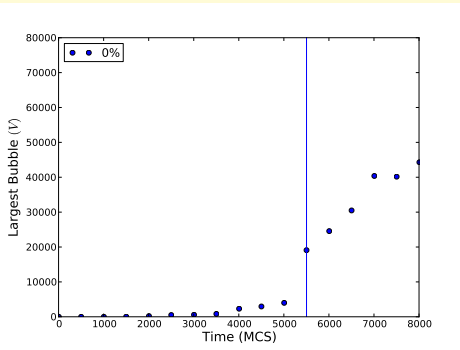


$$\frac{\Delta V}{V} = \frac{2(R_{gb}/a)}{1 - 2(R_{gb}/a)}$$

Agrees with *Kagana*,
 $\sim 83\%$ lower swelling
interlinkage



Bubble Evolution



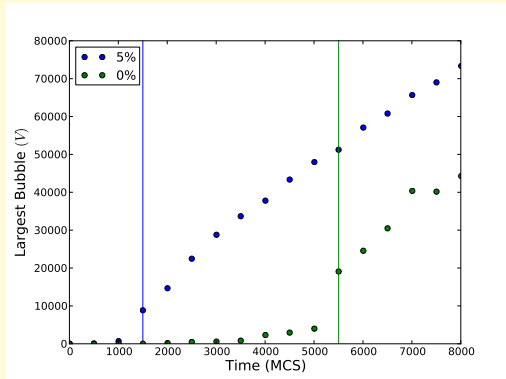
- ▶ Substantial increase in bubble volume
- ▶ Abrupt increase in volume at $t = t_{perc} \approx 5500$

Initial Porosity of 5%

- ▶ Initial porosity has significant consequences
 - ▶ Percolation time significantly reduced

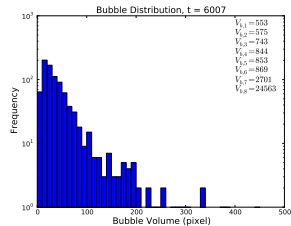
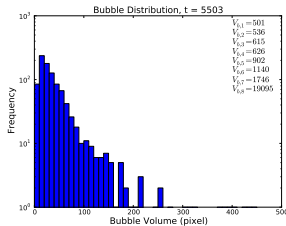
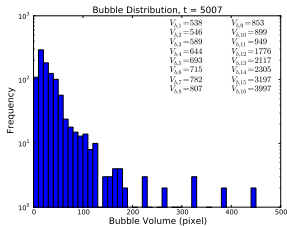
$$\frac{t_{perc}^{\rho=95\%}}{t_{perc}^{\rho=100\%}} \sim 27\%$$

- ▶ Percolation happens with smaller bubbles

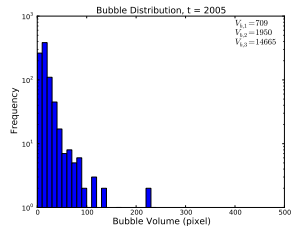
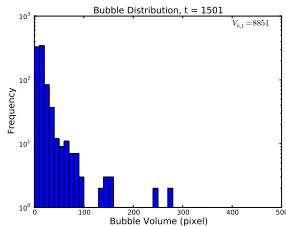
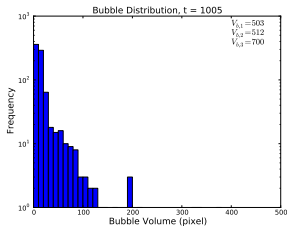


Porous: Gas Bubble Distribution

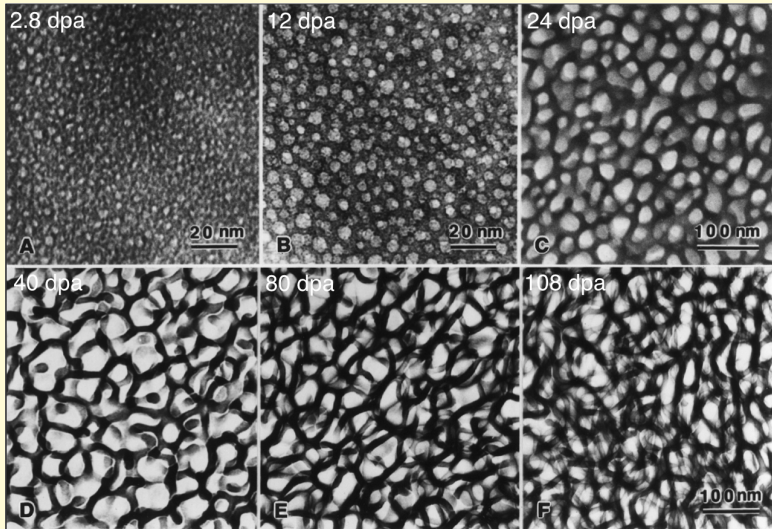
Porosity = 0%



Porosity = 5%



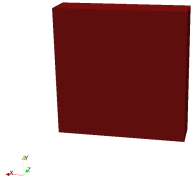
Self-assembled Nano-porous Structures I



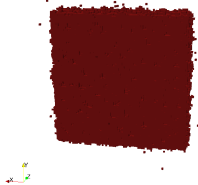
Navigation icons: back, forward, search, and other presentation controls.

Self-assembled Nano-porous Structures II

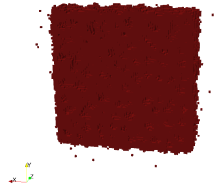
MCS = 0



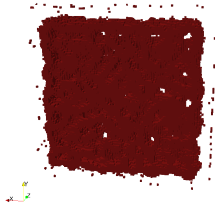
100



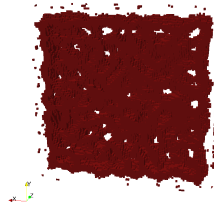
500



1000



1500



Outline

Introduction

- Experimental Motivation

- Previous Work

Model Development

- Simulation Framework

- Modeling FG Bubble Swelling

- System Thermodynamics

Results and Analysis

- Microstructural Evolution

- FG Release by Percolation

- Comparison Between Initial Porosities

- Nano-fibrous Structures

Conclusion

Summary

- ▶ Monte Carlo swelling model is able to simulate microstructural evolution of bubble gas swollen fuels
- ▶ Intergranular bubble formation and interlinkage is a complex behavior
- ▶ Percolation depends on microstructure, e.g. grain size
 - ▶ It also seems like volumetric swelling has an effect on percolation
- ▶ Simple swelling model seems suitable to simulate extreme volumetric swelling, leading to high porosity nano-porous structures
- ▶ Further parameterization studies needed to fully understand the capabilities of the model

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Rackham Graduate School of UM
Sandia National Laboratory

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Thanks!

Questions?