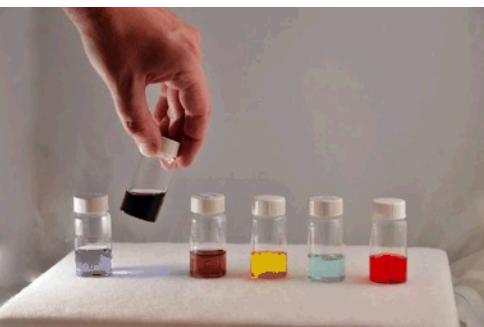
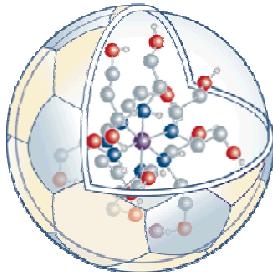


# Tailorable Ionic Materials for Higher Energy Density Redox Flow Batteries



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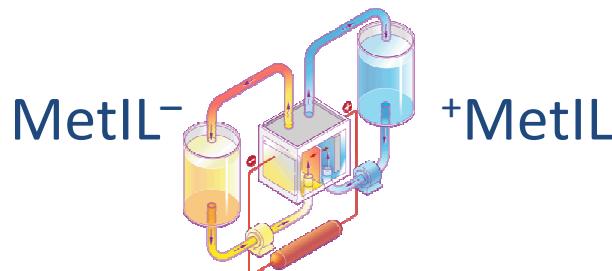
# Project Goals and Approach

**Problem:** Ionic liquid flow batteries suffer from high viscosities, but hold the promise of higher energy densities due to **higher metal concentrations** and **wider voltage windows**.

**Approach:** New multi-valent anode/cathode materials by judicious selection of ligands and anions for lower viscosity AND new SNL rapid prototyping with 3-D printing to quickly evaluate membranes, solutions, and cell designs.

## Target Metrics

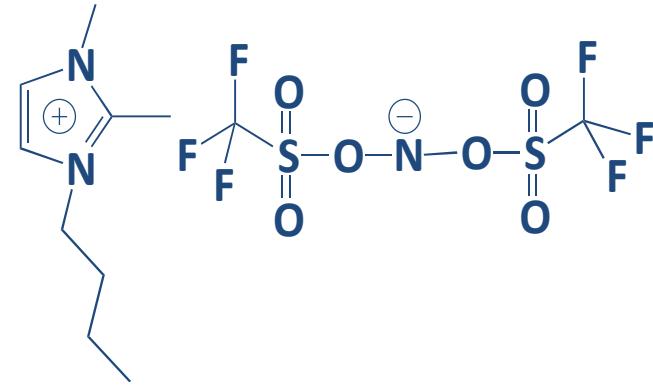
- 59 mV/n separation (n > 1)
- Viscosity < 500 cP
- Conductivity > 0.5 mS cm<sup>-1</sup>
- Open Circuit Potential > 1.5 V



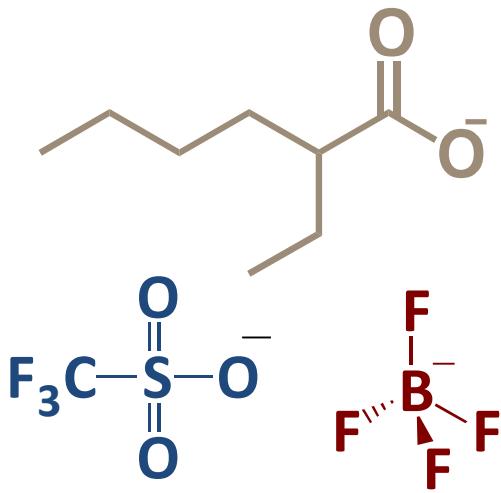
$$\text{Energy Density}_{\text{RFB}} \approx \frac{1}{2} n F V_{\text{cell}} c_{\text{active}}$$

$$\text{ED}_{\text{AQ}} = \frac{1}{2} 1 F 1.5_{\text{cell}} 2_{\text{active}} = 1.5 F$$

$$\text{ED}_{\text{IL}} = \frac{1}{2} 2 F 2_{\text{cell}} 3_{\text{active}} = 6.0 F$$



# Role of the Anion

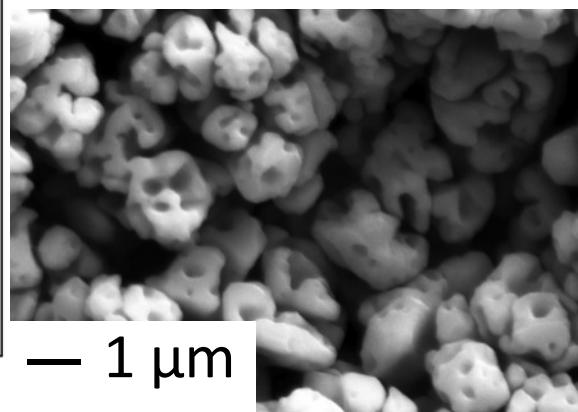
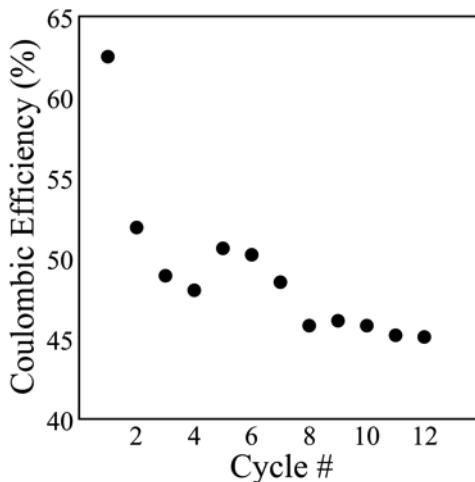
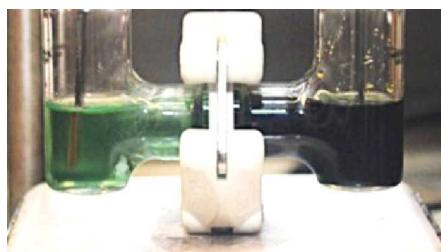
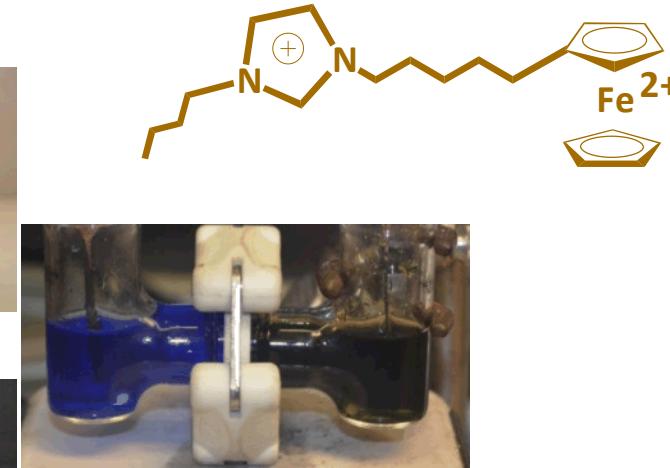
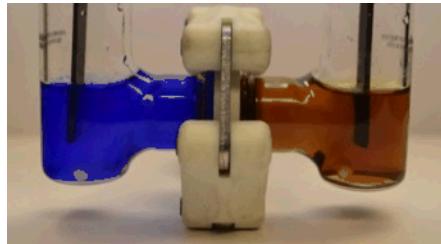
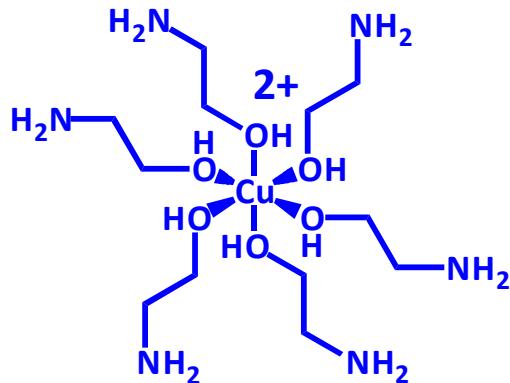


EA ethanolamine  
DEA diethanolamine



Ligand	Anion 1	Anion 2	State at 25 °C	$\sigma$ [mS/cm]	$\Delta E$ [mV]
EA			Liquid	0.207	244
EA			Solid	---	158
EA			Solid	---	158
EA			Liquid	6.80	102
EA			Solid	---	256
EA			Liquid	0.586	187
DEA			Liquid	0.014	522
DEA			Liquid	0.067	566
DEA			Solid	---	507
DEA			Liquid	1.05	150
DEA			Liquid	0.210	159
DEA			Liquid	0.142	201

# Static Cell Testing

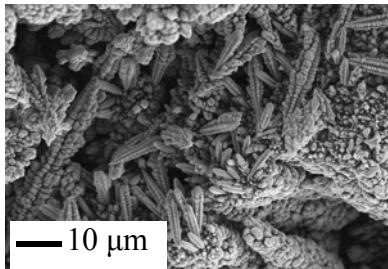


Partially irreversible copper plating on the electrode results in a lower coulombic efficiency. However this reversibility can be controlled by utilizing different anions.

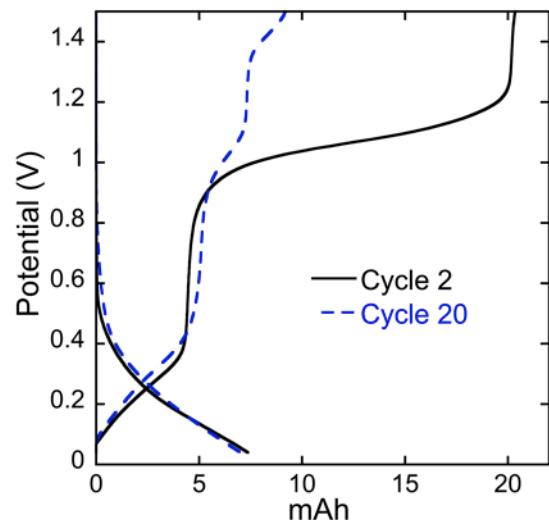
**Copper and Iron are relatively plentiful and inexpensive.**

# Copper Plating

EA

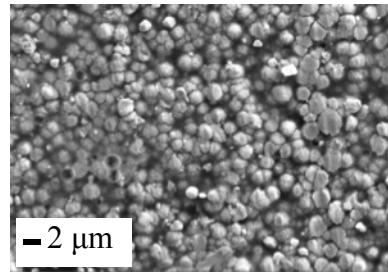


$\text{BF}_4^-$



Ligand  
Change

DEA

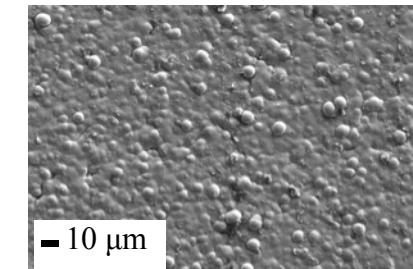


$\text{BF}_4^-$

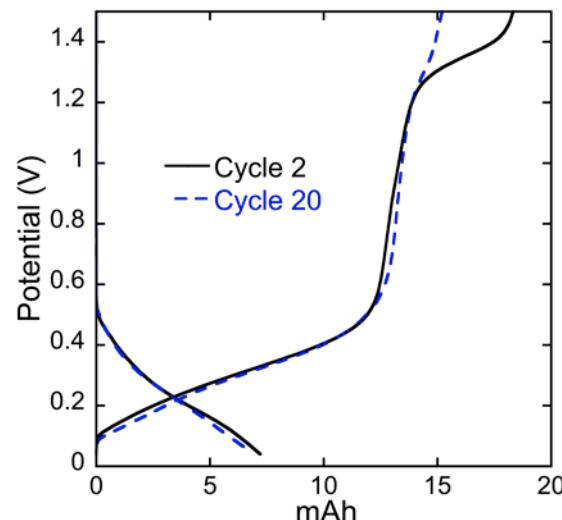
Ligand  
Change

Anion  
Change

DEA

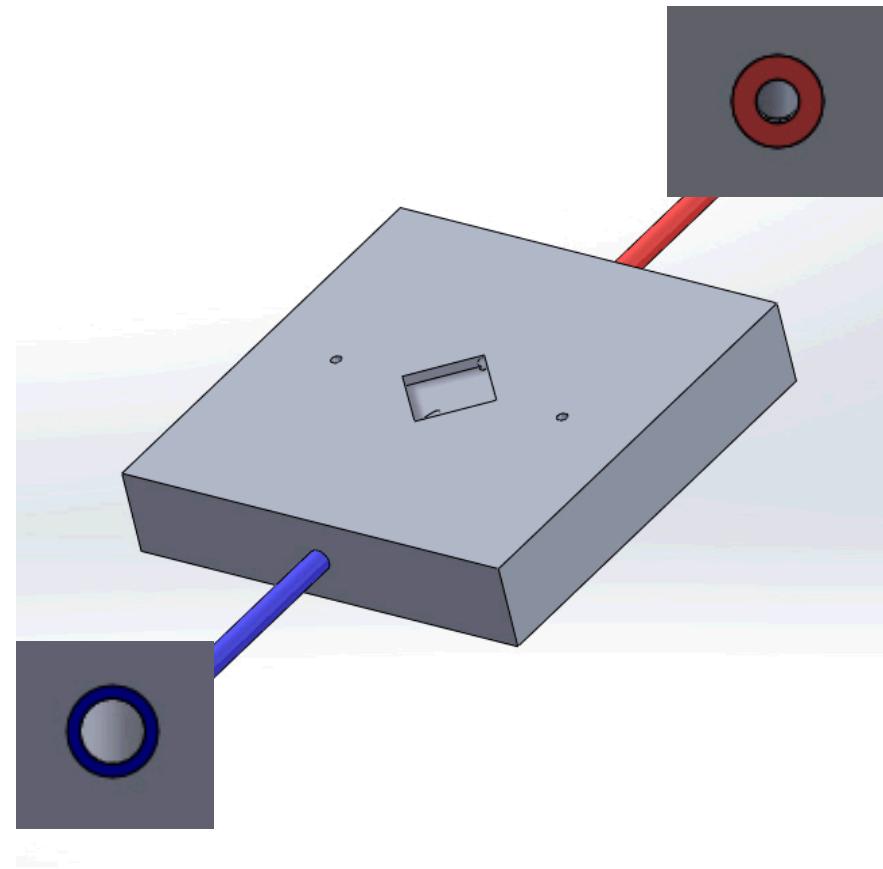
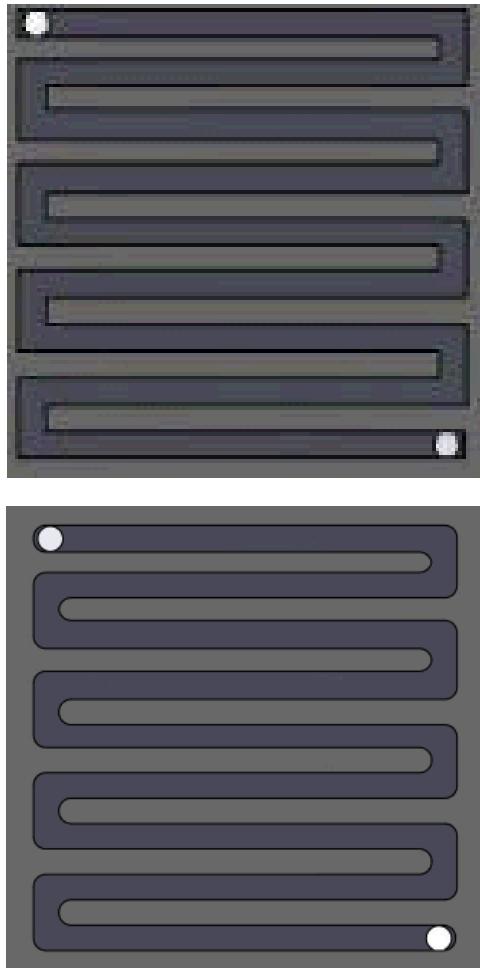


$\text{CF}_3\text{SO}_3^-$



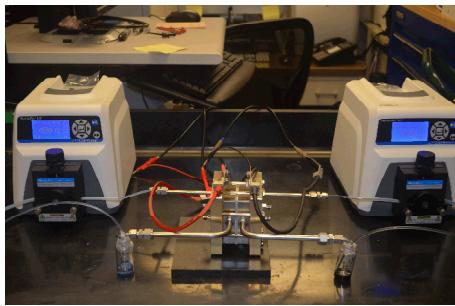
Significant improvements in the battery performance were achieved and three oxidation states of copper have now been utilized.

# Design Considerations

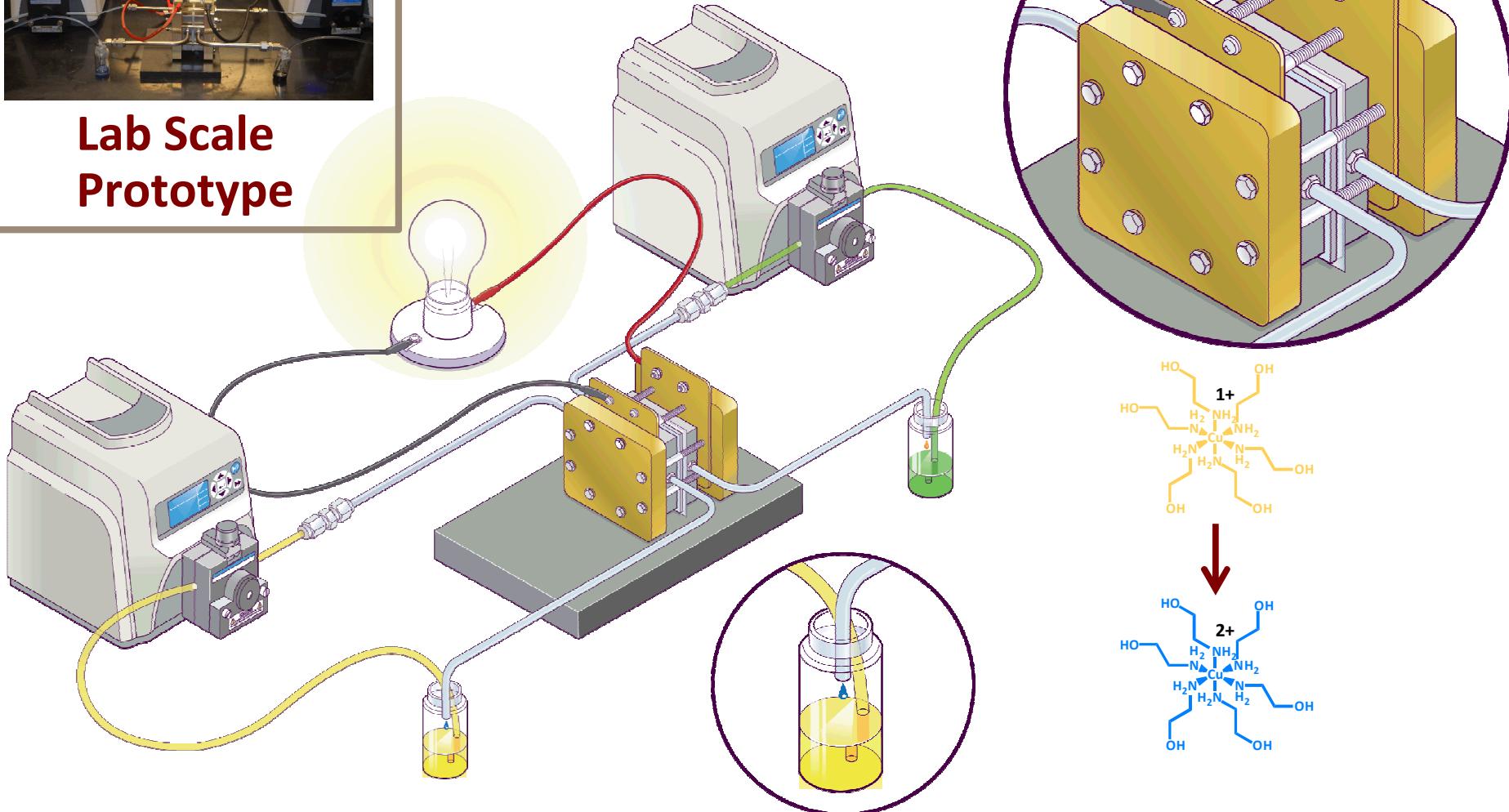


**Back pressures were reduced from 100 psi to zero with a 500 cP fluid. Membranes typically rupture at 40-60 psi.**

# Ionic Liquid RFB Prototype



Lab Scale  
Prototype

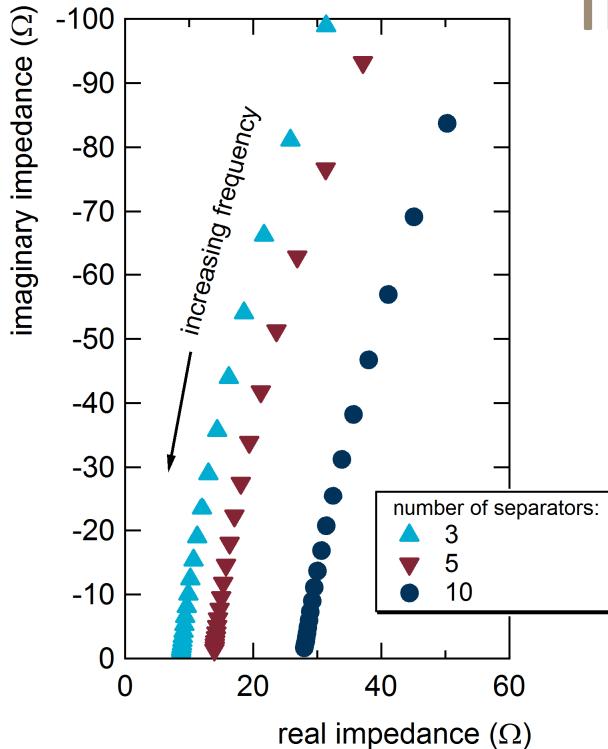


# Membrane/Separator Characterization

## Electrochemical Impedance Spectroscopy Used to Measure

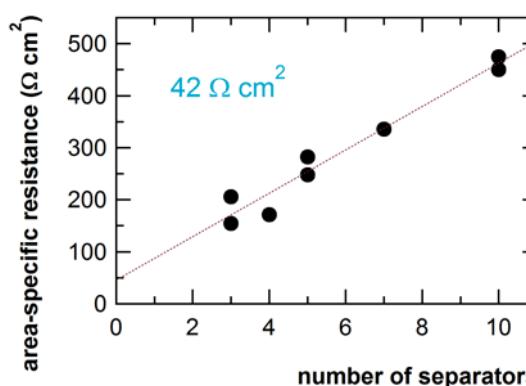
### Through-Plane Resistance

- Impedance spectra gives through-plane resistance of cell, which includes contact resistance with electrodes
- Several membranes are stacked, and a plot of resistance vs. number of membranes is linear.
- Technique verified by comparing to published results.

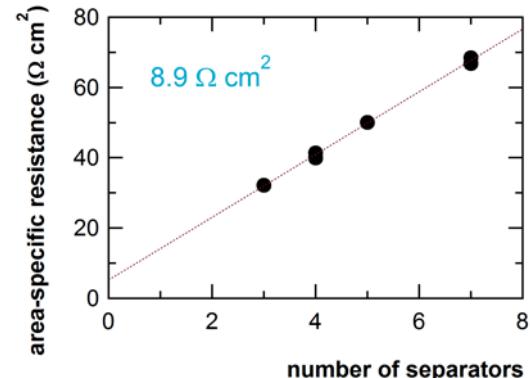


Ionic liquid with nanoporous polycarbonate membrane: effect of pore size is observed.

Nuclepore (15-nm)



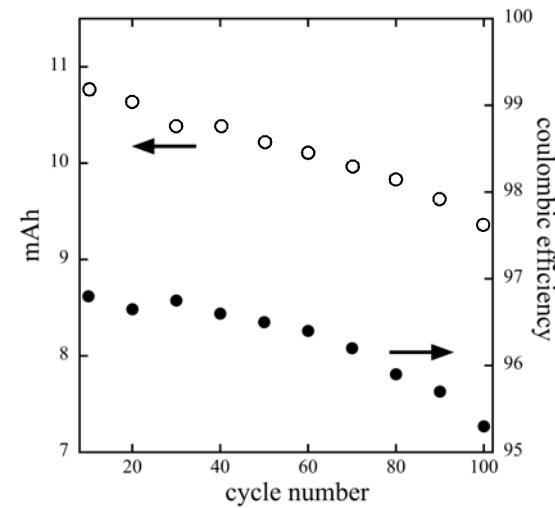
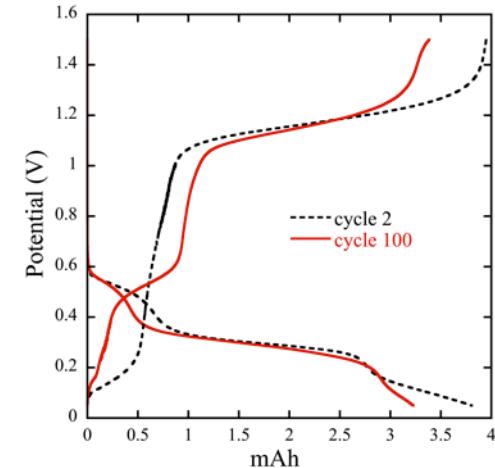
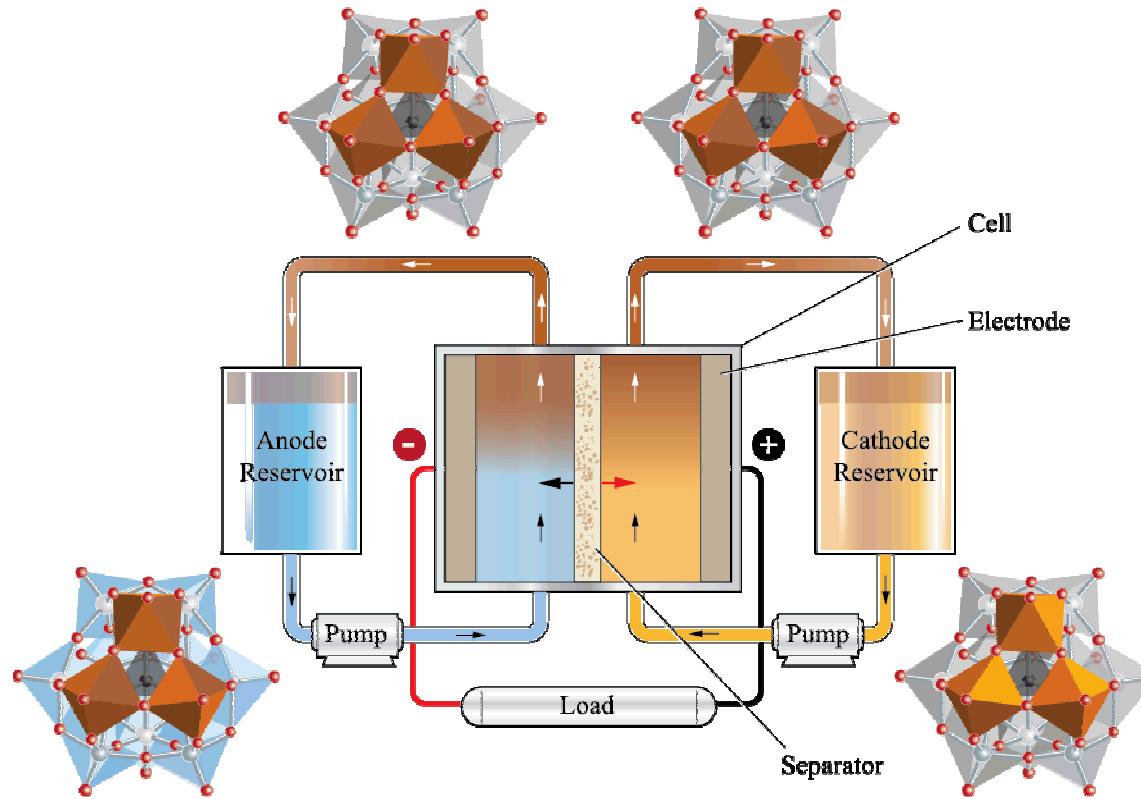
Nuclepore (50-nm)



# Anion Development Work

## Highlights

- Coulombic efficiencies  $>95\%$  with low capacity fading
- Three-electron process
- “Self-healing” compounds



# Summary/Conclusions

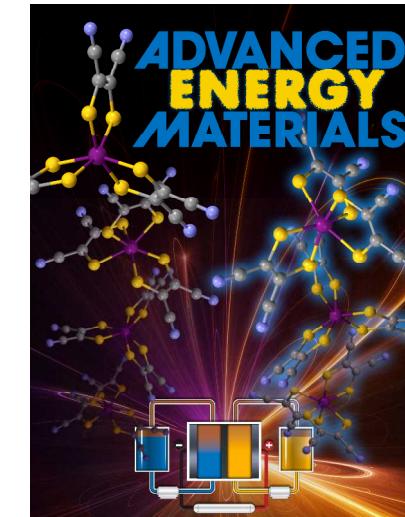
## FY13 Accomplishments

- Published five papers in peer-reviewed journals and filed two patents
- Static cell testing shows that improvements in performance can be achieved through the judicious choice of ligands and anions.
- Developed new three-electron redox multi-valent solutions using SNL prototyping platform
- Demonstrated redox multi-valent solution in a battery with >50% improvement in utilization of the material to store charge.

## FY14 Plans

Use newly developed platform:

- to demonstrate laboratory-scale prototypes targeted towards commercialization
- maximize electron transfer and
- minimize back pressures associated with viscous fluids



# Acknowledgments

- Sean Hearne, Sandia Program Manager
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