

Reactive Foil Ignition Threshold Dependence on Laser and Foil Properties

R.D. Murphy¹, R.K. Grubbs², R.V. Reeves¹, J.P. McDonald³, E. Jones², and D.P. Adams¹

¹Sandia National Laboratories, Albuquerque, NM USA

²Private

³Dow Corning Corporation, Midland, MI USA

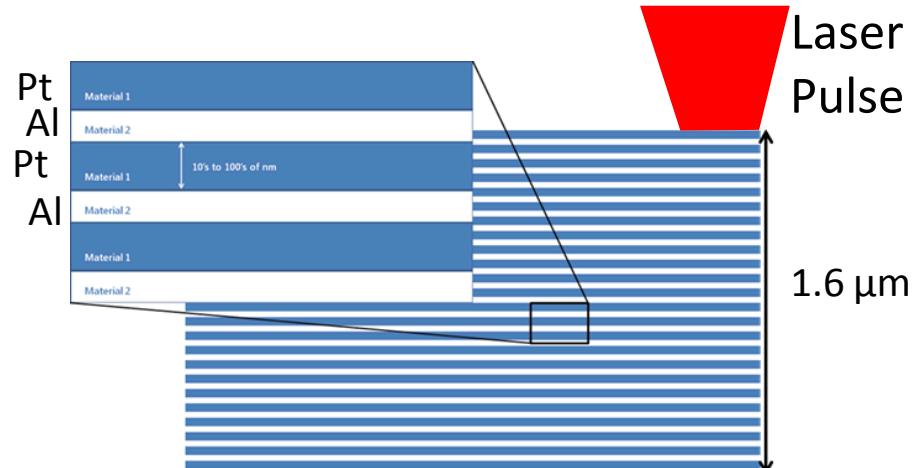


Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

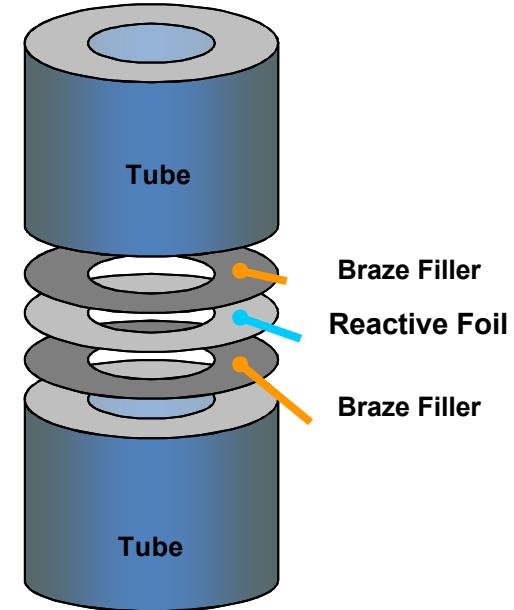
Motivation



- Exothermic heat generation upon ignition.
- Self-propagating reaction.
- Reactive foils may be ignited using shock waves, static discharge, and heating.
- Laser irradiation leads to more control over energy delivered to foil.
- Laser irradiation allows for remote ignition.
- Study effects of ignition on rate of heat input.
- Vary pulse length from femtosecond to millisecond to study effects of heating rate on ignition.



Applications: Joining, Soldering

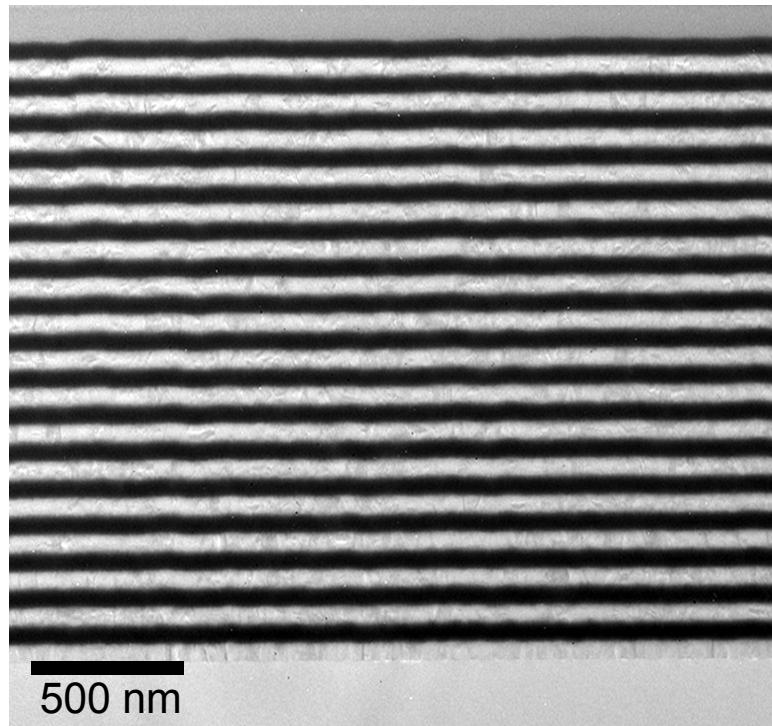


Reactive Multilayers

$\text{Al} + \text{Pt} \rightarrow \text{AlPt}$ (intermetallic phase)

- DC Magnetron sputtered layers
- 10 - 15 Å thickness variation
- 1 to 1 Al/Pt ratio
- Heat of reaction = - 100 kJ/mol
- Adiabatic reaction temperature = 2798 °C
- Reaction onset temperature = 136 °C
- Melting not required for ignition

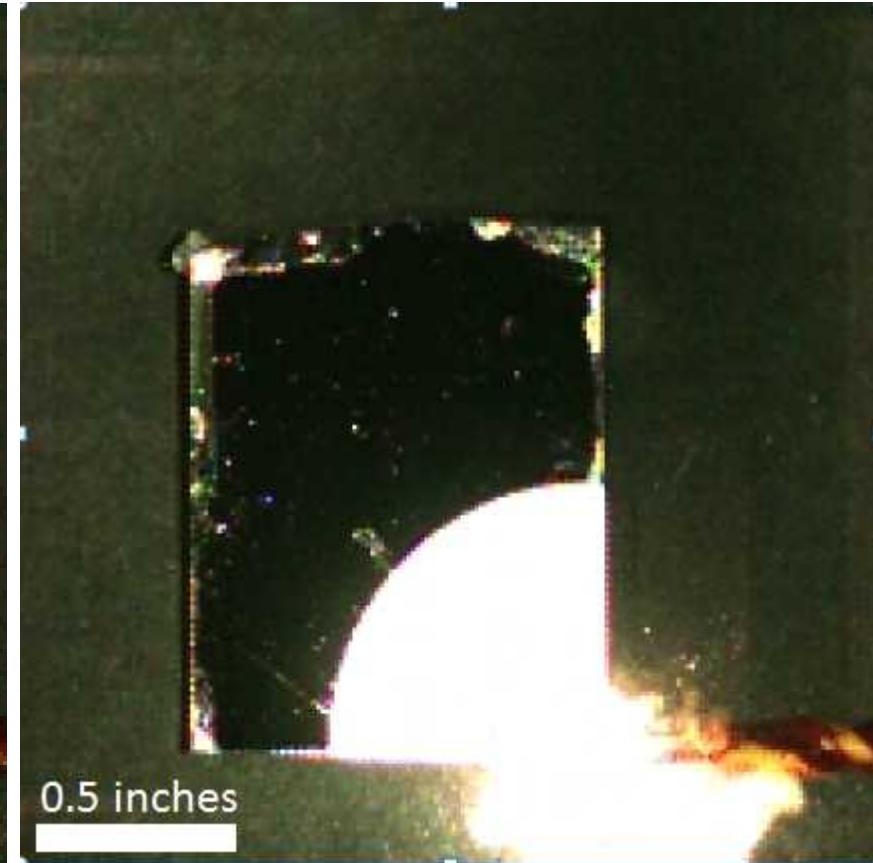
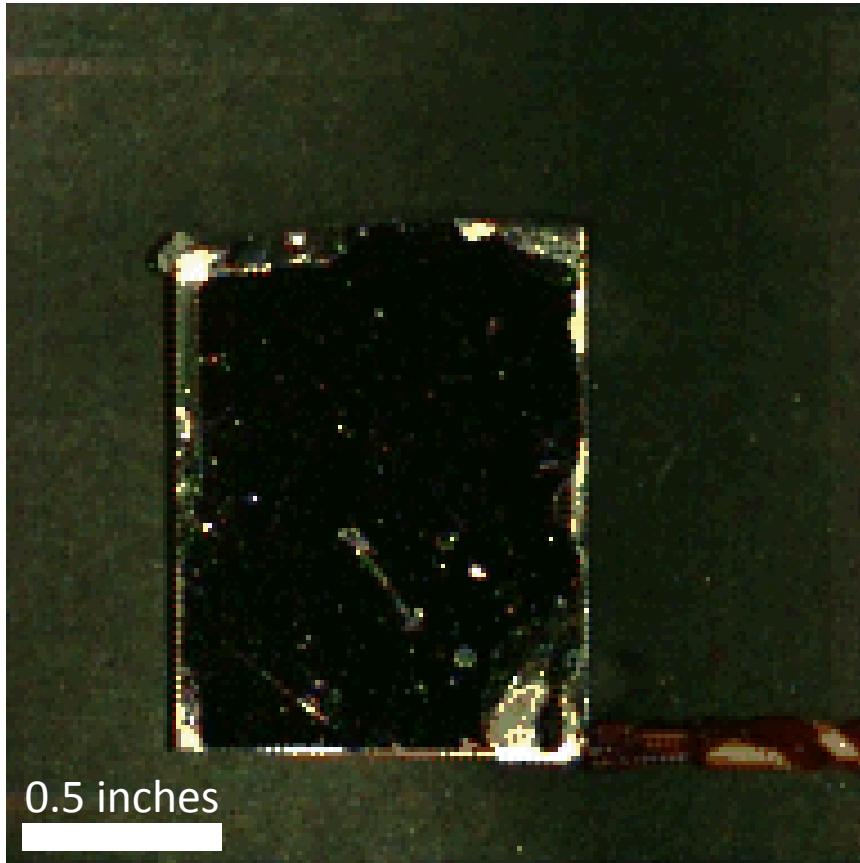
Al/Pt multilayer
TEM Cross-section



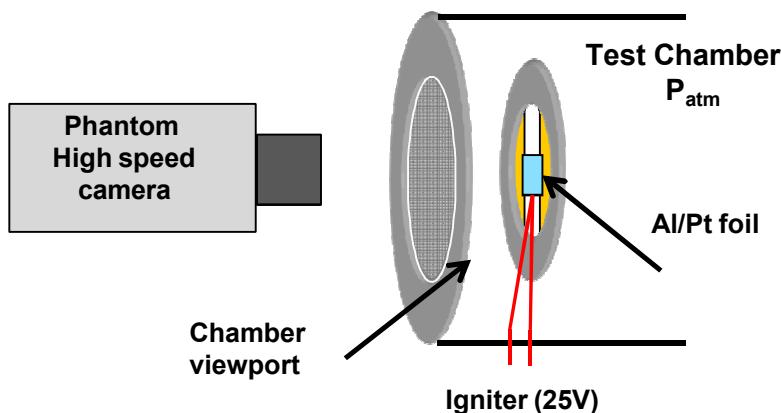
Ignition and Reaction Propagation

Ignition by capacitive discharge

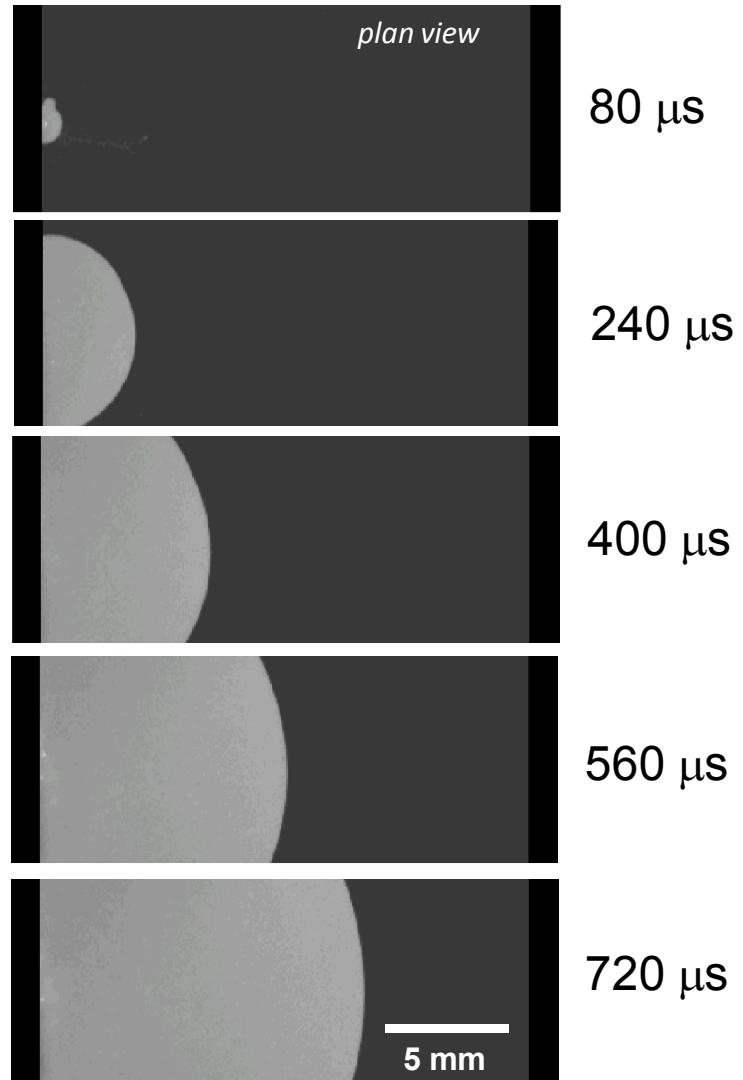
~ 600 microseconds after ignition



Imaging Reaction Propagation

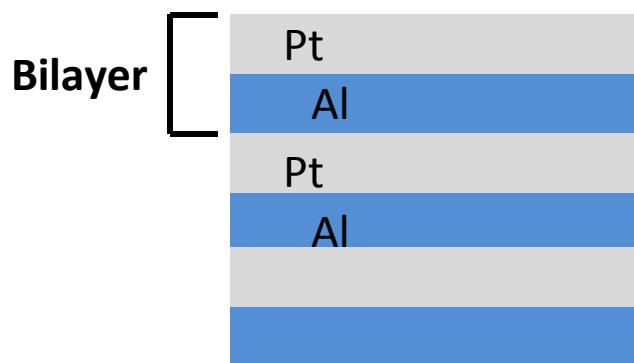


Equiatomic Al/Pt, bilayer thickness = 50 nm

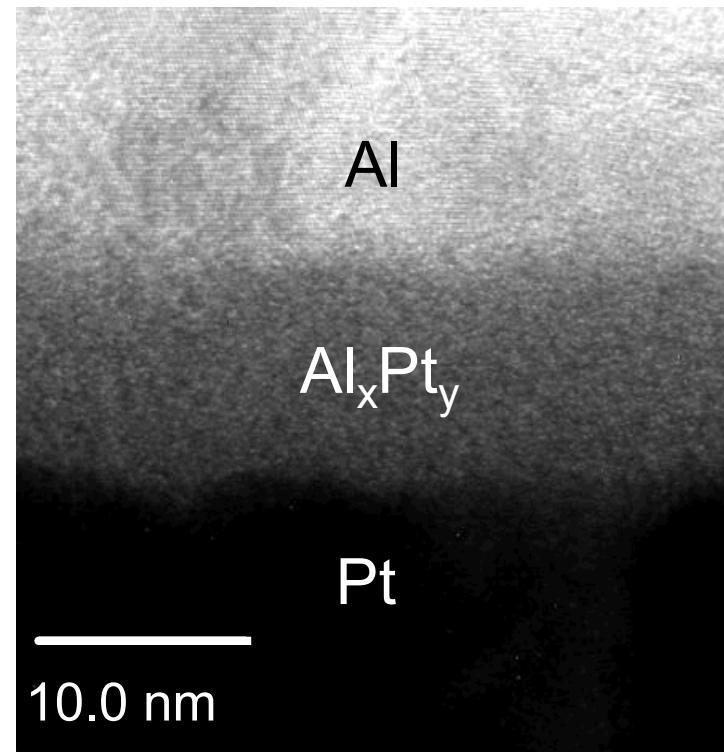
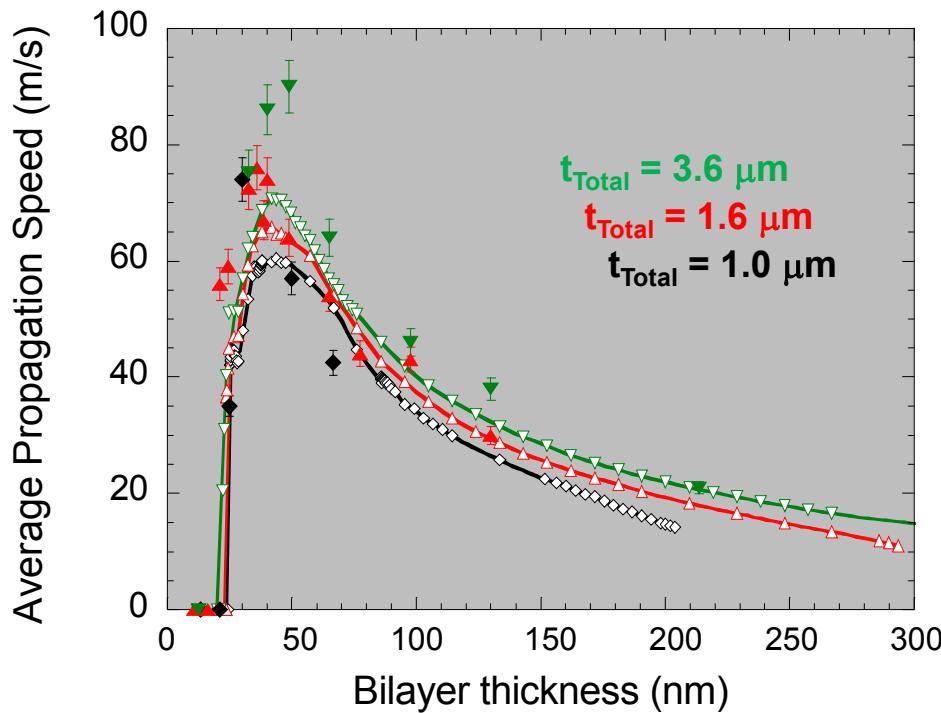


- Point ignition in air.
- Tested as freestanding foils.
- Room temperature.
- High speed photography of steady-state propagation.

Bilayer Dependence



- Propagation speed increases with decreasing bilayer thickness.
- Shorter diffusion distances lead to shorter reaction times.
- Pre-mixing affects propagation speed of thinnest bilayers.

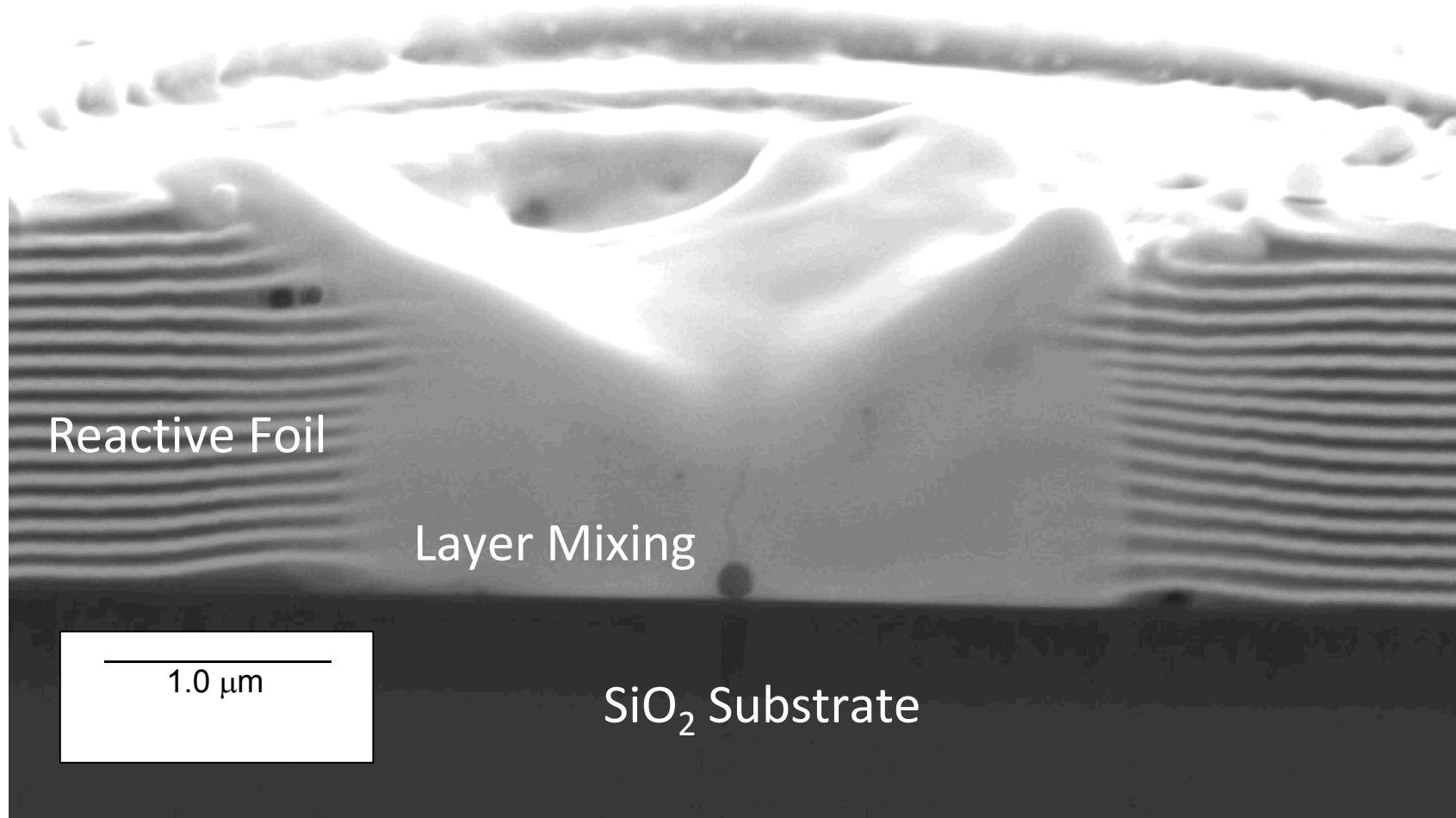


Laser Irradiation

100 fs pulse



SEM Cross-section



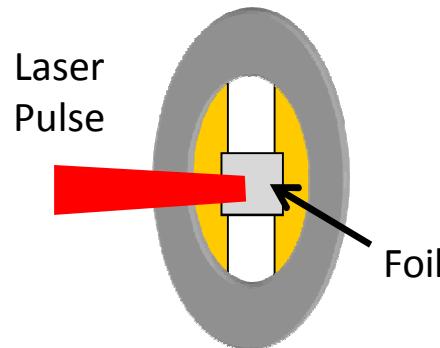
1.0 μm

SiO₂ Substrate

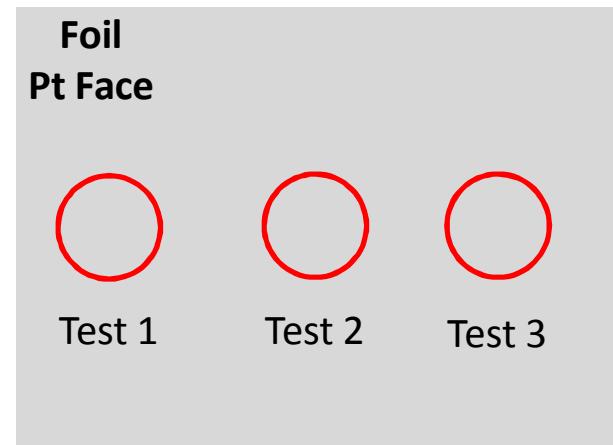
Al/Pt Irradiated at 80% ignition threshold

Determining Laser Ignition Threshold

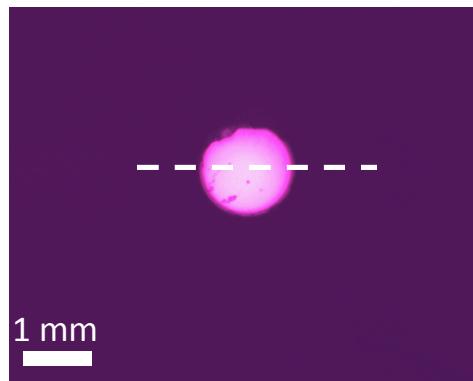
- Foil not on substrate
- Single Pulse Irradiation
- Flat-top Beam Profile
- Irradiate Pt side



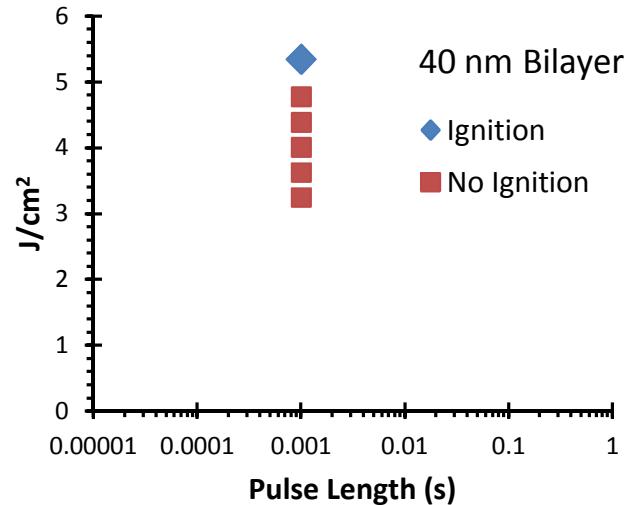
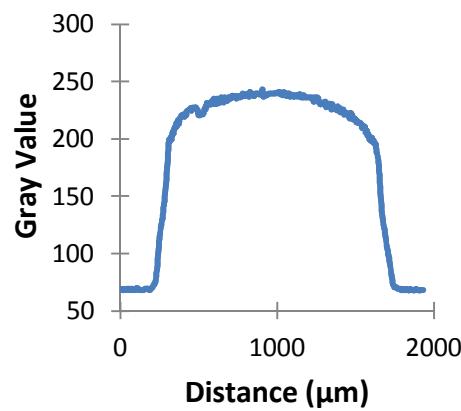
- Laser energy is increased until foil ignites.
- Non-irradiated region of sample is used for each test.



Focused Beam

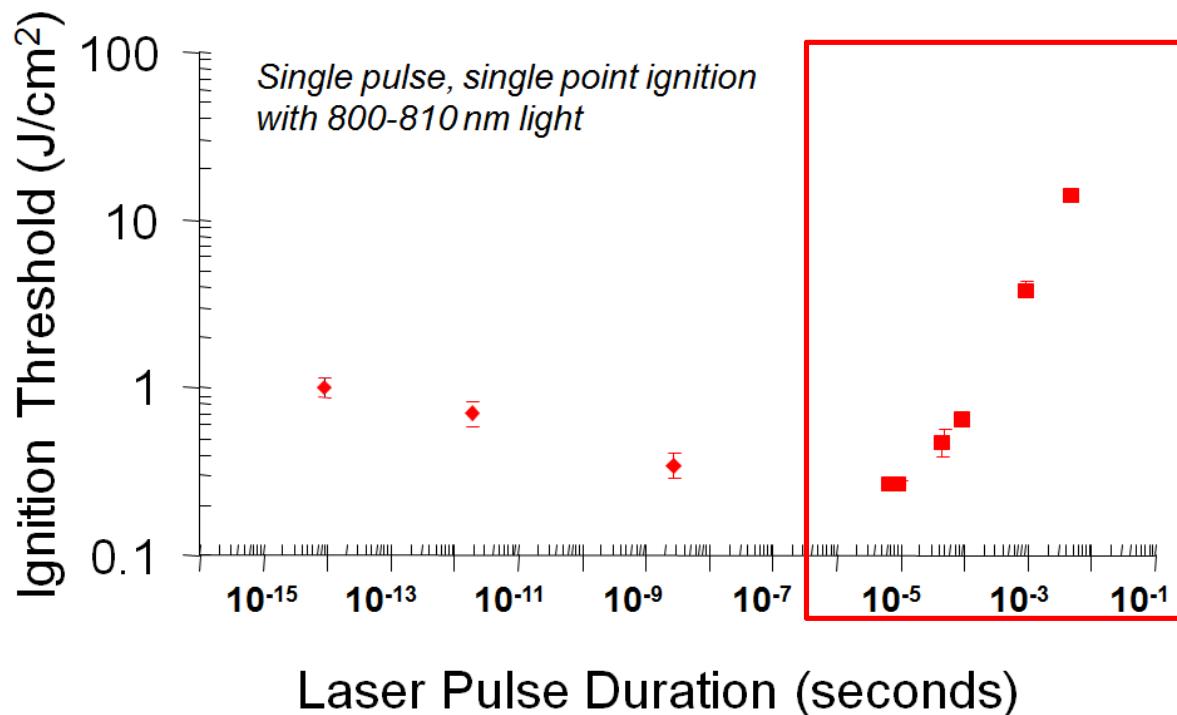


Beam Profile



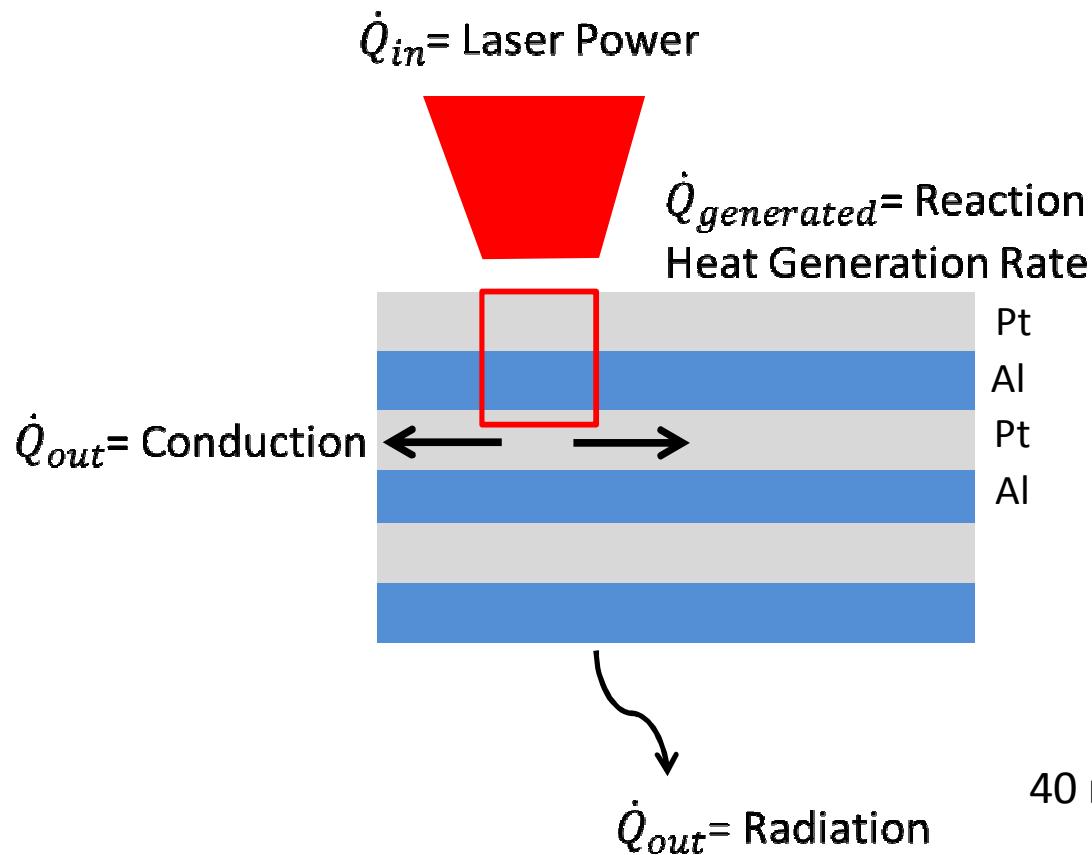
Laser Ignition Threshold

- Foil laser ignition threshold depends on pulse length.
- Laser-material interaction mechanisms depend on pulse length.
- Femtosecond and nanosecond thresholds may be strongly affected by material ablation.
- Bilayer thickness = 123 nm

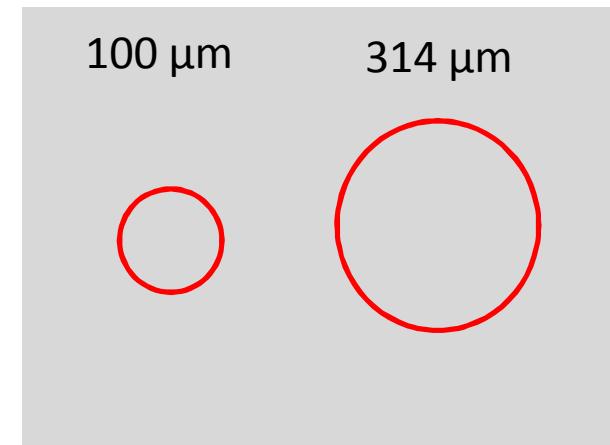


Heat Flow and Interaction Volume

Change interaction volume



Laser Spot Size



Total thickness = $1.6 \mu\text{m}$

Bilayer Thickness



40 nm

65 nm

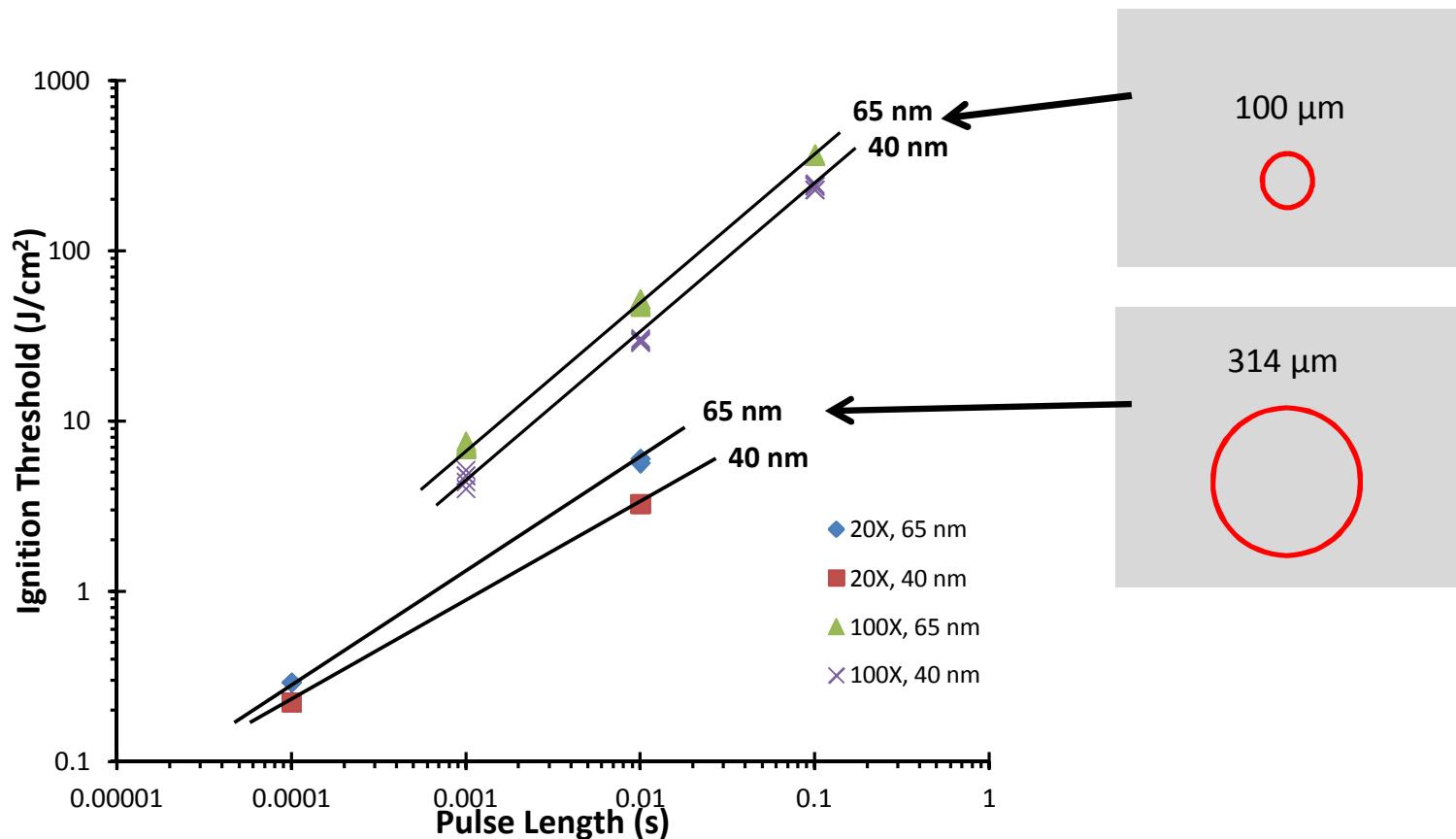
Pt
Al

Pt
Al

Pt
Al

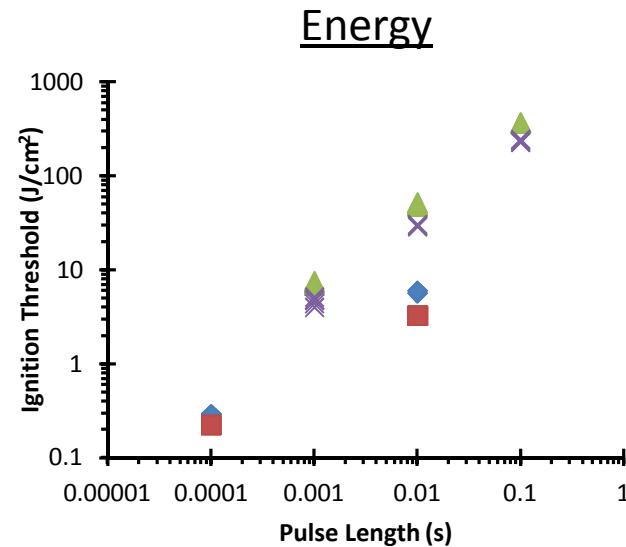
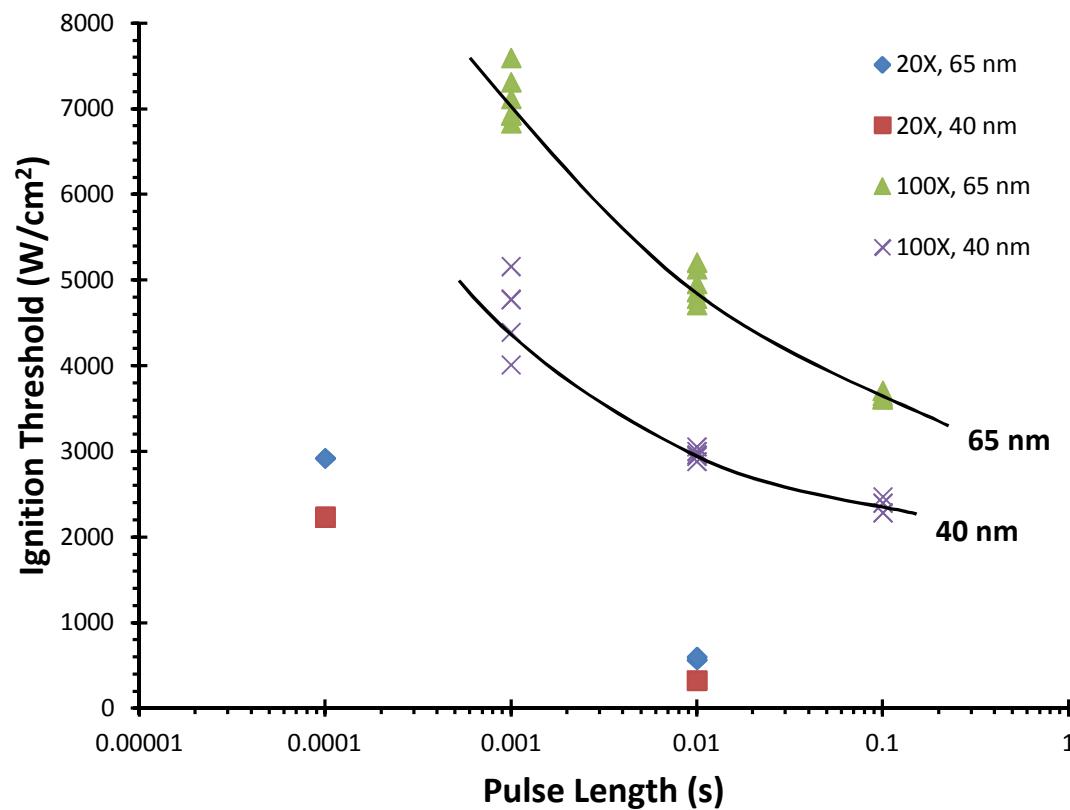
Energy Density Threshold

- Energy density (J/cm^2) calculated using total laser pulse E and focused laser area.
- Ignition threshold depends on laser spot size and bilayer thickness.
- Larger interaction volume and larger volume-specific interfacial surface area lower the threshold.

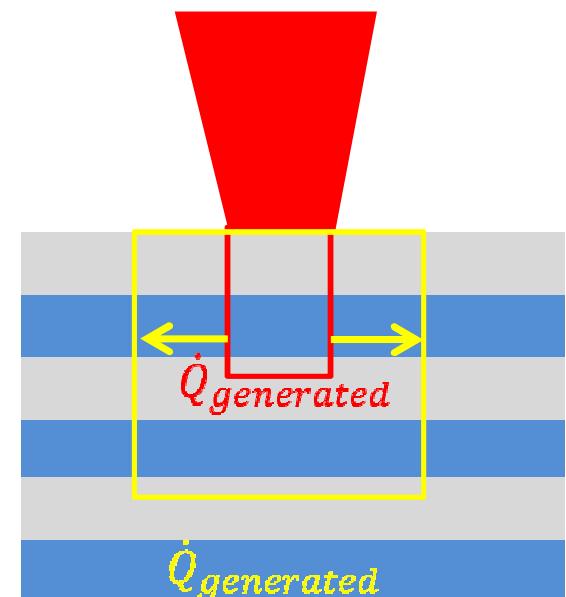


Intensity Threshold

- Intensity (W/cm^2) calculated using energy density and pulse length.
- Ignition threshold depends on intensity.
- Longer pulse lengths lower the intensity threshold.
- Longer pulse length may increase interaction volume via conduction.



$\dot{Q}_{\text{generated}} = \text{I}_{\text{ave}}$



Conclusions

- Reactive foils are ignited using single laser pulses.
- Laser pulse lengths ranging from femtoseconds to milliseconds can ignite foils.
- Laser ignition threshold depends on pulse duration, laser spot size, and foil bilayer thickness.
- Increasing laser spot size and decreasing bilayer thickness increases the volume-specific interfacial surface area, leading to decreased ignition threshold.
- Dependence of threshold on laser pulse duration likely due to competition between rate of heat input delivered by laser pulse and heat conductive losses.