

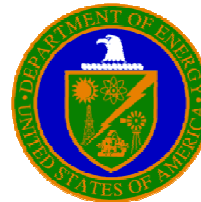
# Reactive Foil Ignition Threshold Dependence on Laser and Foil Properties

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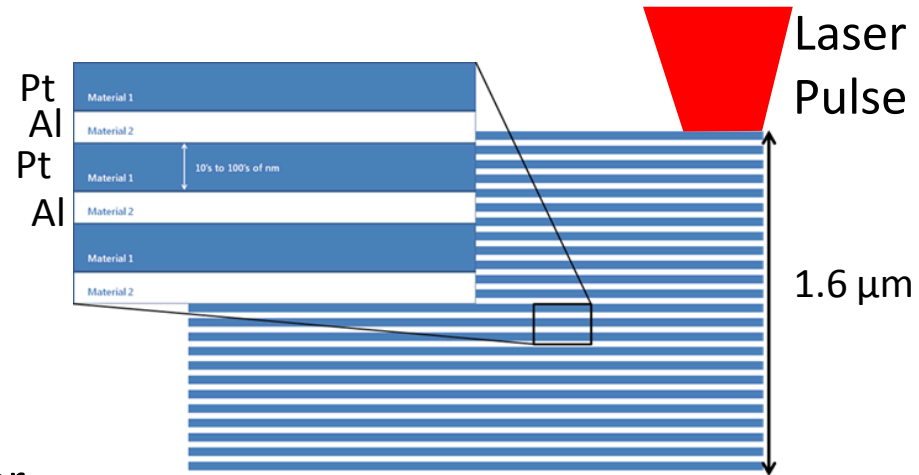
*<sup>3</sup>Dow Corning Corporation, Midland, MI USA*



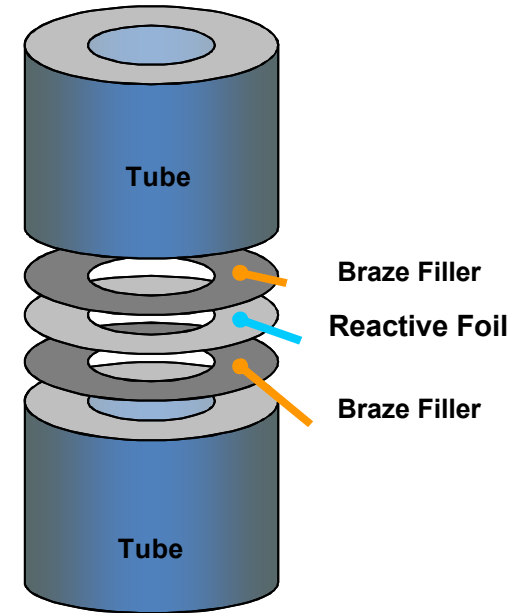
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# Motivation

- Exothermic heat generation upon ignition.
- Self-propagating reaction.
- Reactive foils may be ignited using shock waves, static discharge, and heating.
- Laser irradiation leads to more control over energy delivered to foil.
- Laser irradiation allows for remote ignition.
- Study effects of ignition on rate of heat input.
- Vary pulse length from femtosecond to millisecond to study effects of heating rate on ignition.



Applications: Joining, Soldering

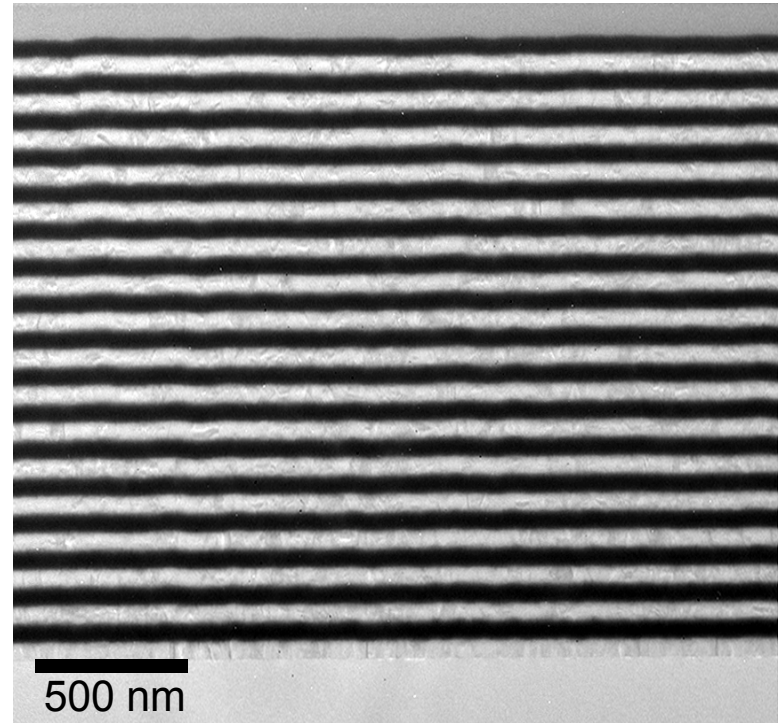


# Reactive Multilayers

$\text{Al} + \text{Pt} \rightarrow \text{AlPt}$  (intermetallic phase)

- DC Magnetron sputtered layers
- 10 - 15 Å thickness variation
- 1 to 1 Al/Pt ratio
- Heat of reaction = - 100 kJ/mol
- Adiabatic reaction temperature = 2798 °C
- Reaction onset temperature = 136 °C
- Melting not required for ignition

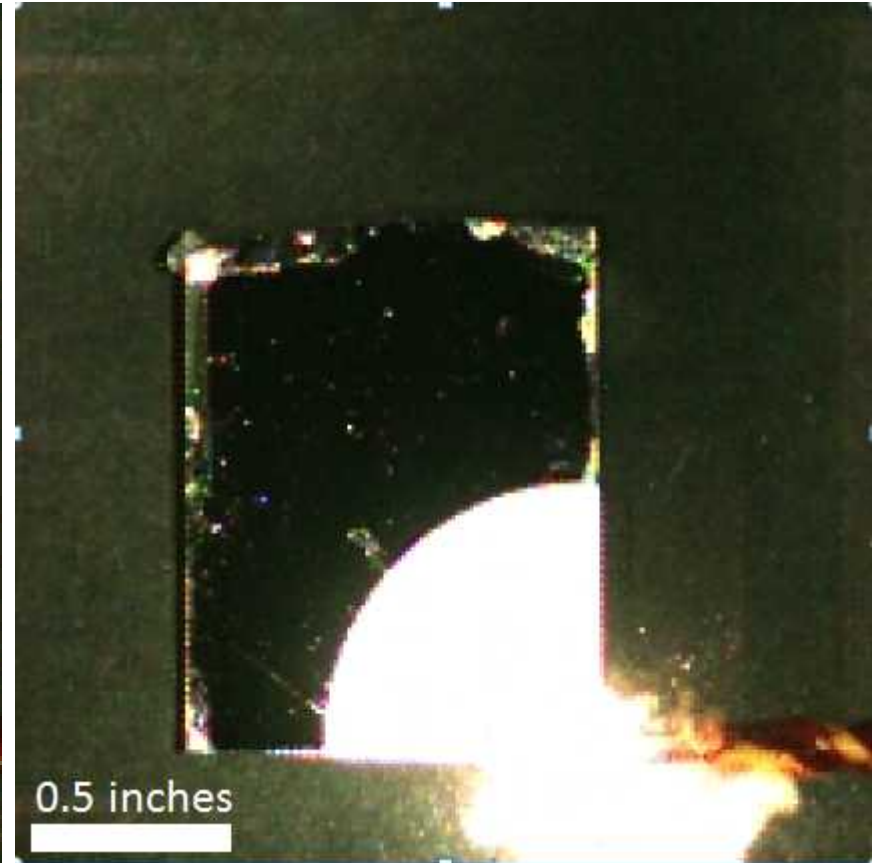
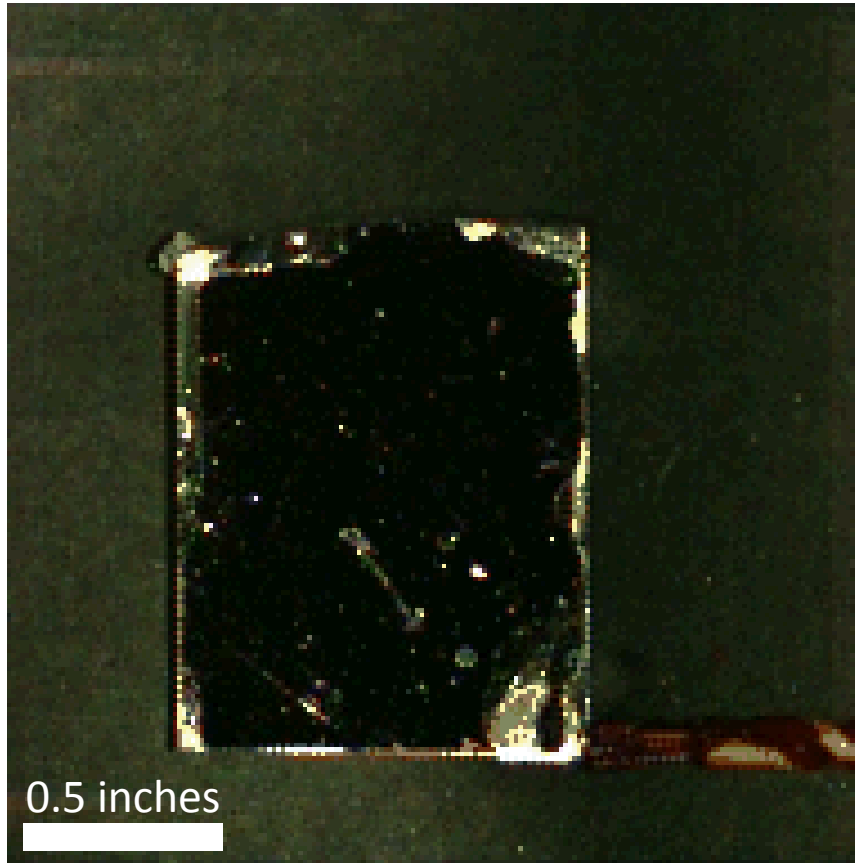
Al/Pt multilayer  
TEM Cross-section



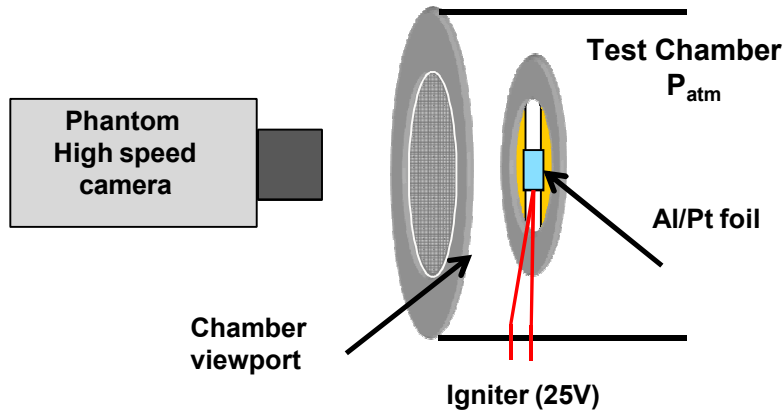
# Ignition and Reaction Propagation

Ignition by capacitive discharge

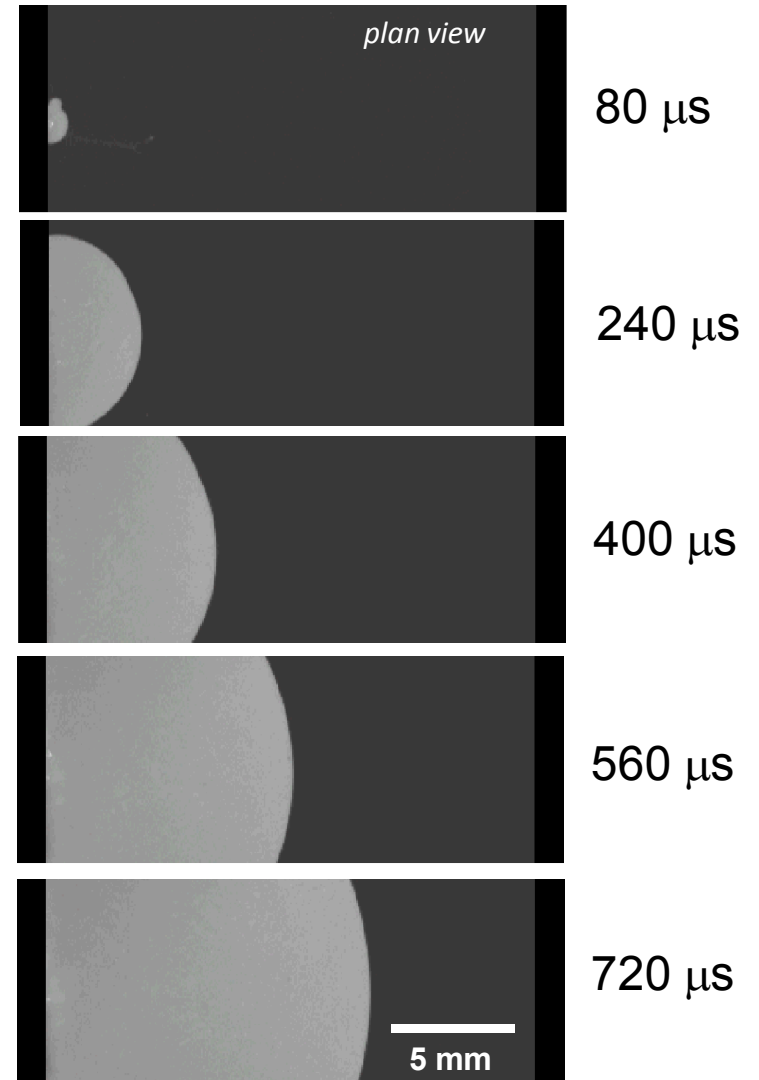
~ 600 microseconds after ignition



# Imaging Reaction Propagation

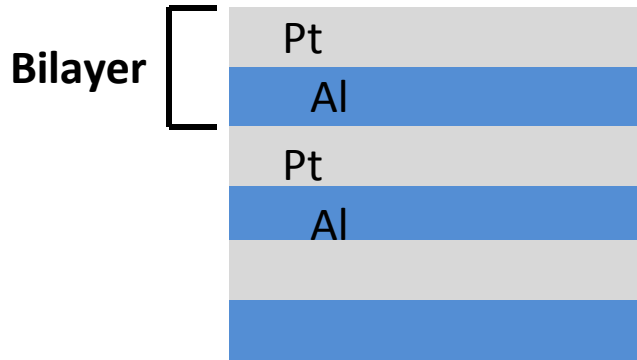


*Equiatomic Al/Pt, bilayer thickness = 50 nm*

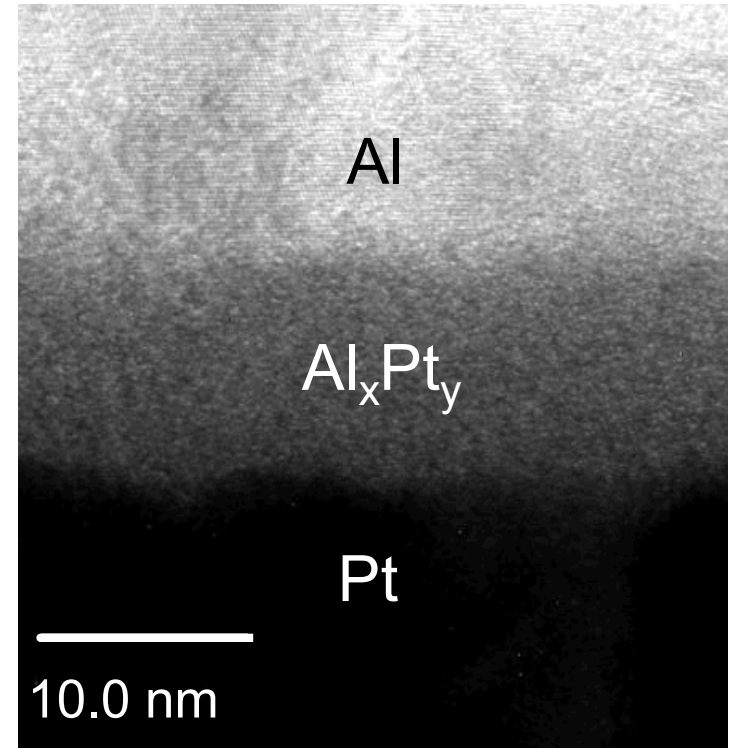
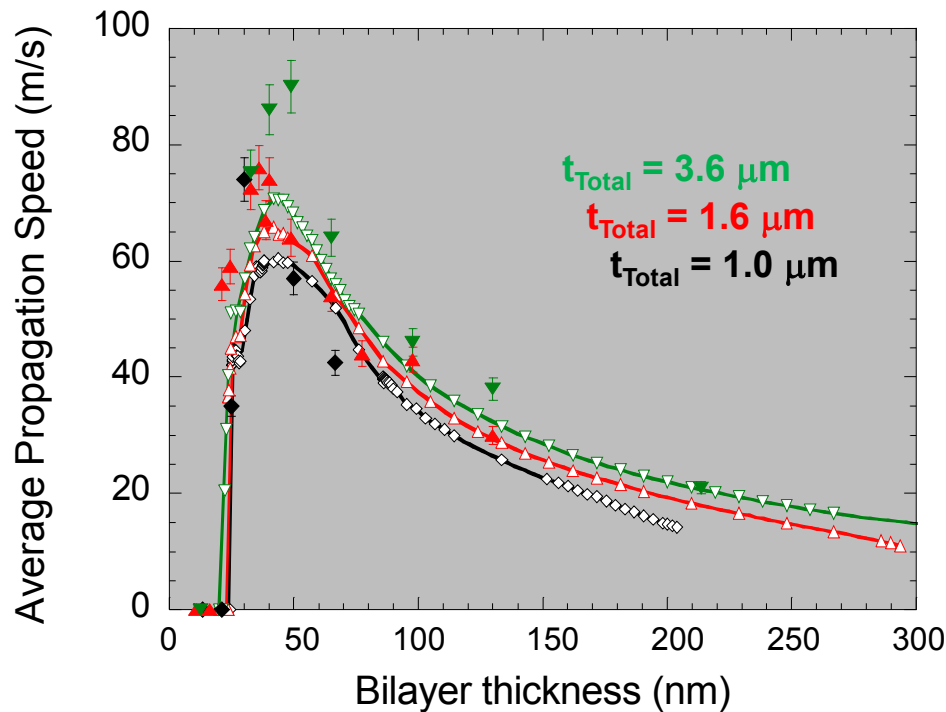


- Point ignition in air.
- Tested as freestanding foils.
- Room temperature.
- High speed photography of steady-state propagation.

# Bilayer Dependence



- Propagation speed increases with decreasing bilayer thickness.
- Shorter diffusion distances lead to shorter reaction times.
- Pre-mixing affects propagation speed of thinnest bilayers.

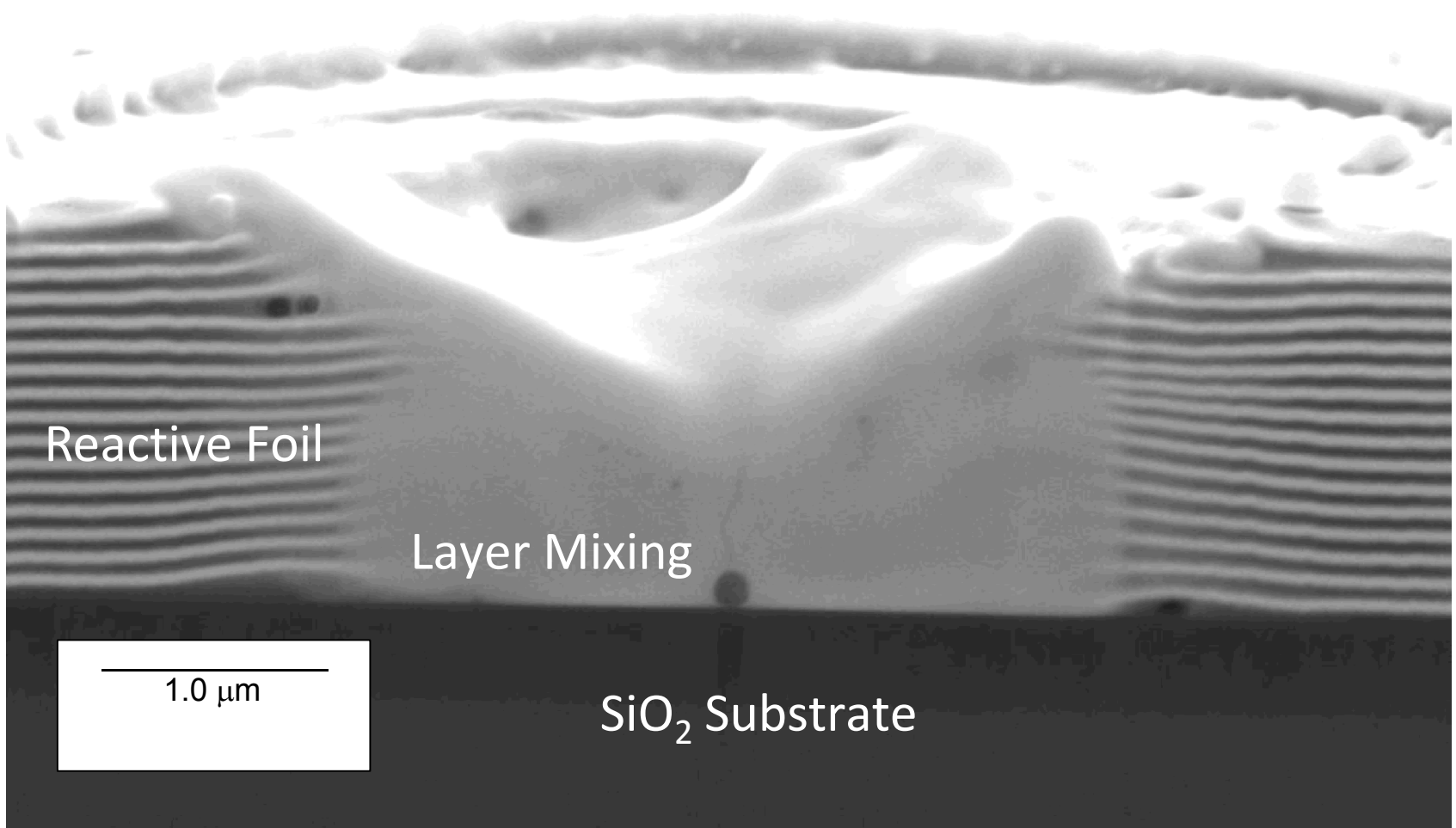


# Laser Irradiation

100 fs pulse



SEM Cross-section



Reactive Foil

Layer Mixing

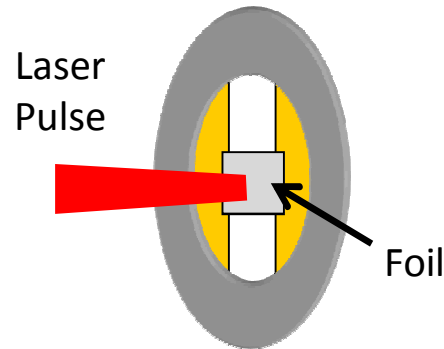
1.0 μm

SiO<sub>2</sub> Substrate

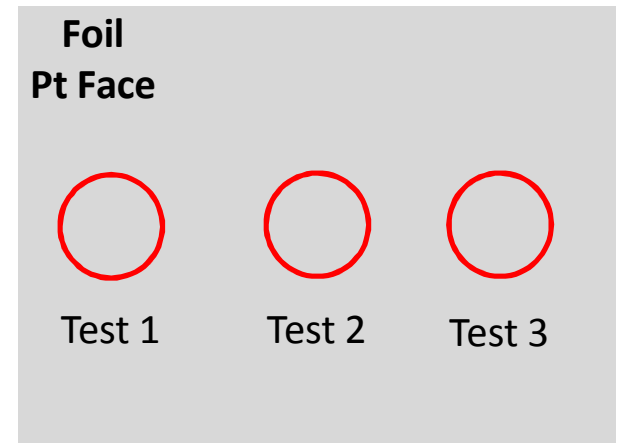
Al/Pt Irradiated at 80% ignition threshold

# Determining Laser Ignition Threshold

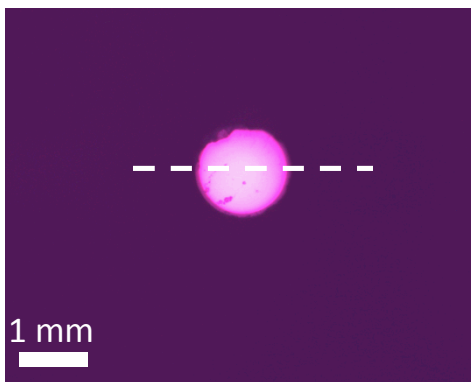
- Foil not on substrate
- Single Pulse Irradiation
- Flat-top Beam Profile
- Irradiate Pt side



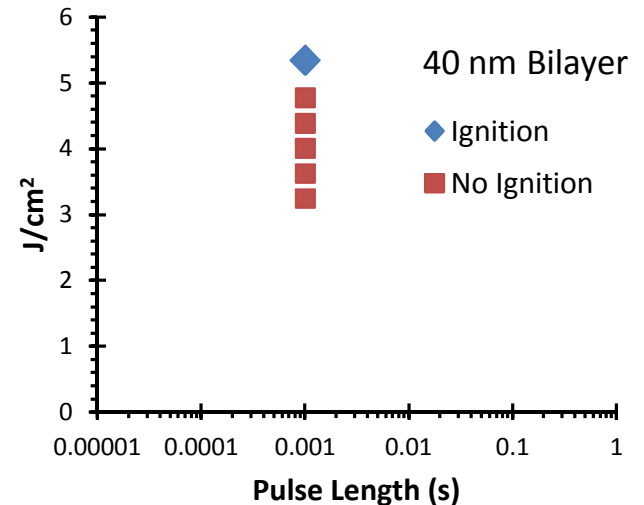
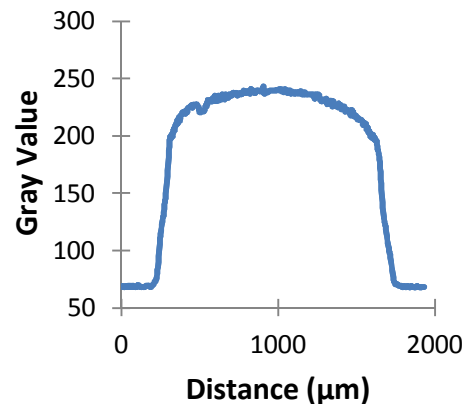
- Laser energy is increased until foil ignites.
- Non-irradiated region of sample is used for each test.



Focused Beam



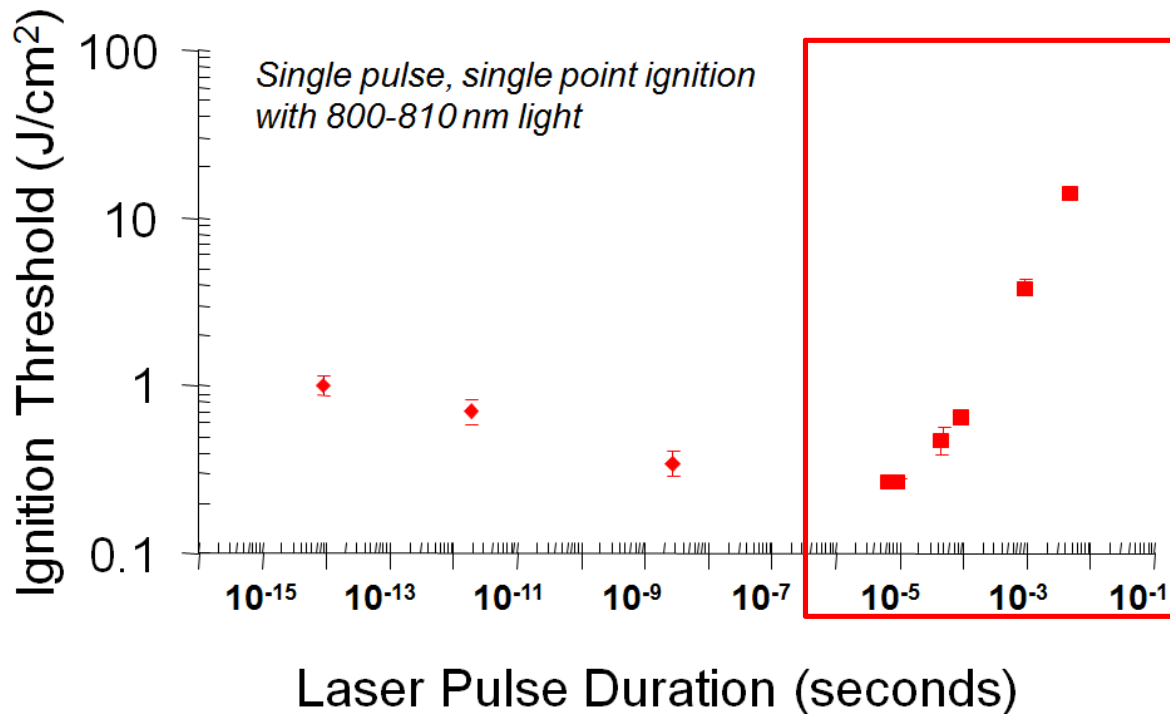
Beam Profile



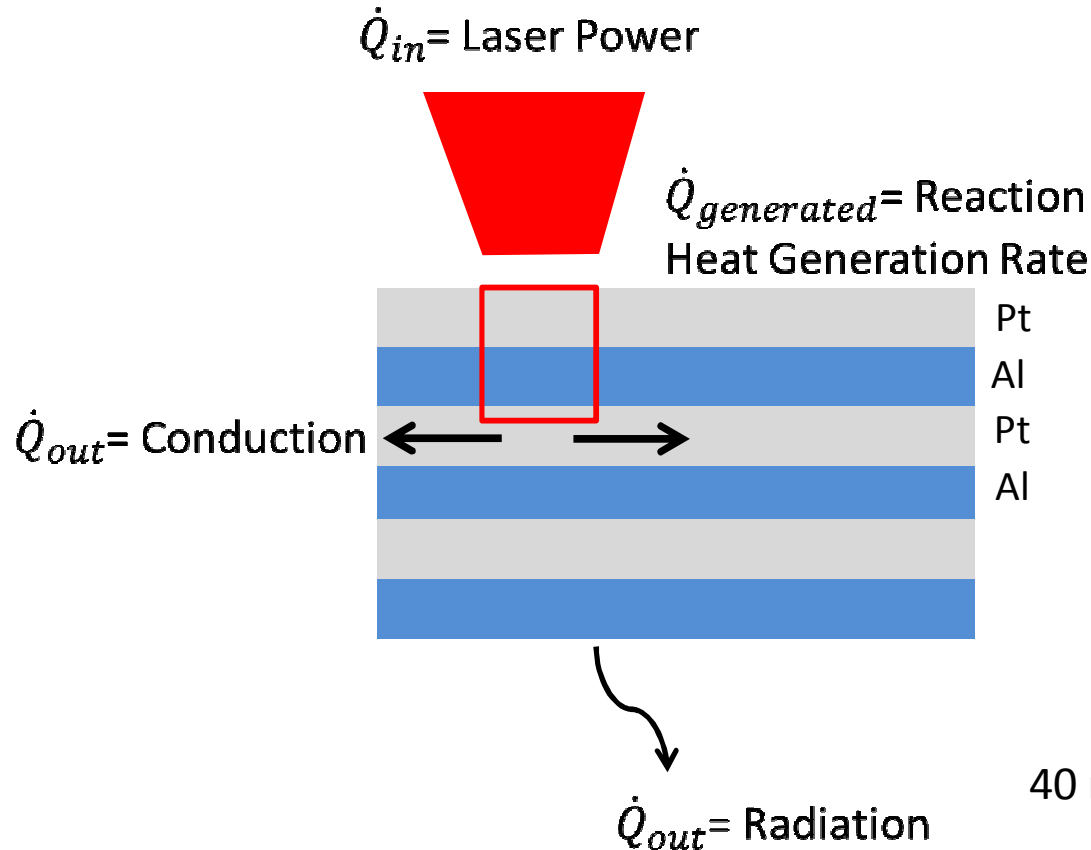


# Laser Ignition Threshold

- Foil laser ignition threshold depends on pulse length.
- Laser-material interaction mechanisms depend on pulse length.
- Femtosecond and nanosecond thresholds may be strongly affected by material ablation.
- Bilayer thickness = 123 nm

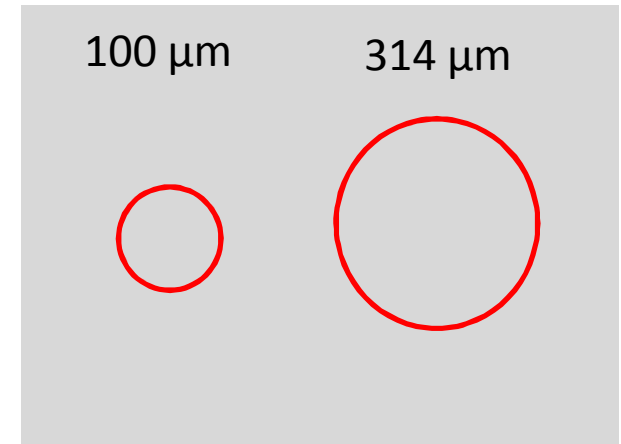


# Heat Flow and Interaction Volume



Change interaction volume

Laser Spot Size



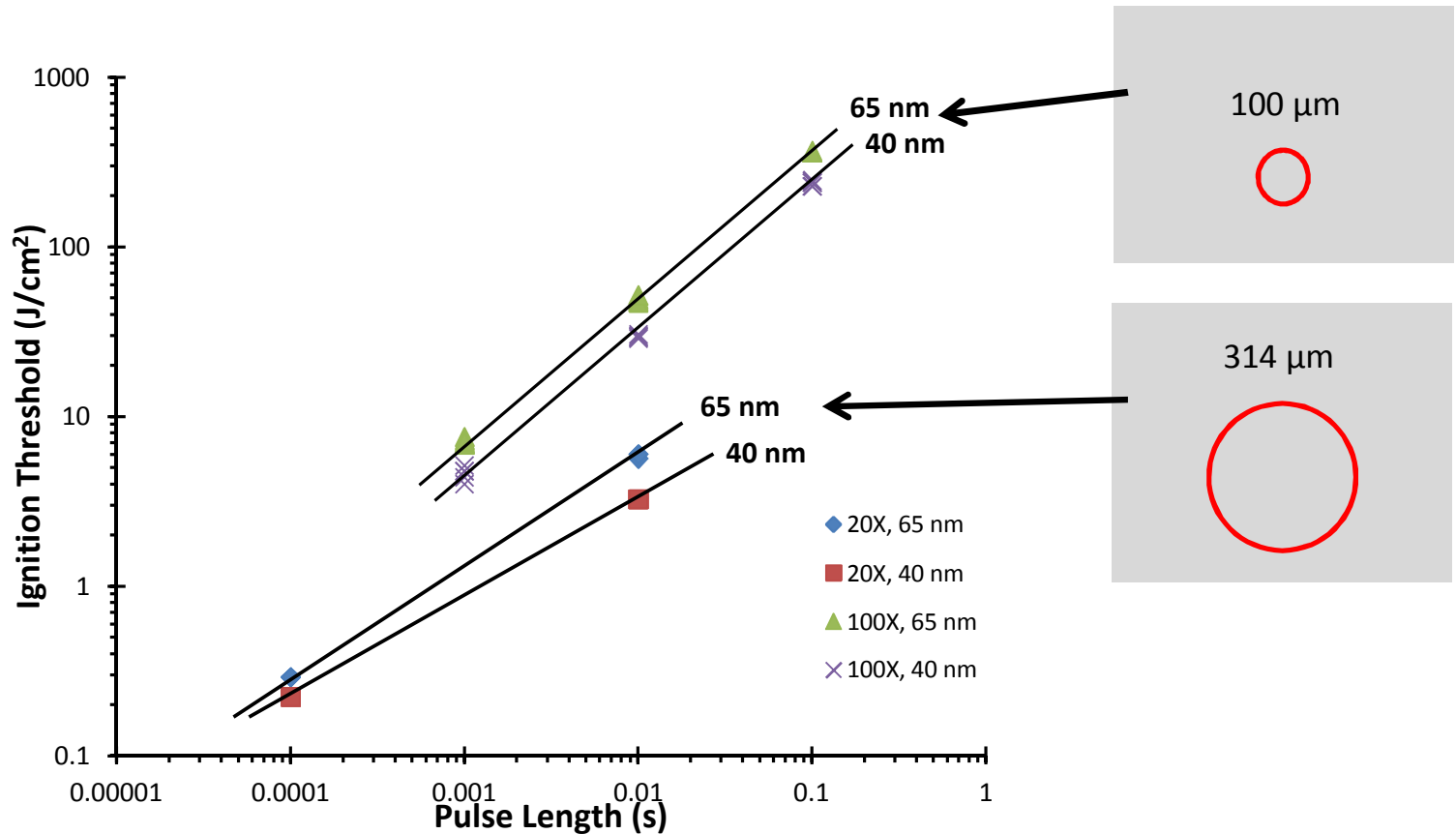
Total thickness = 1.6  $\mu\text{m}$

Bilayer Thickness



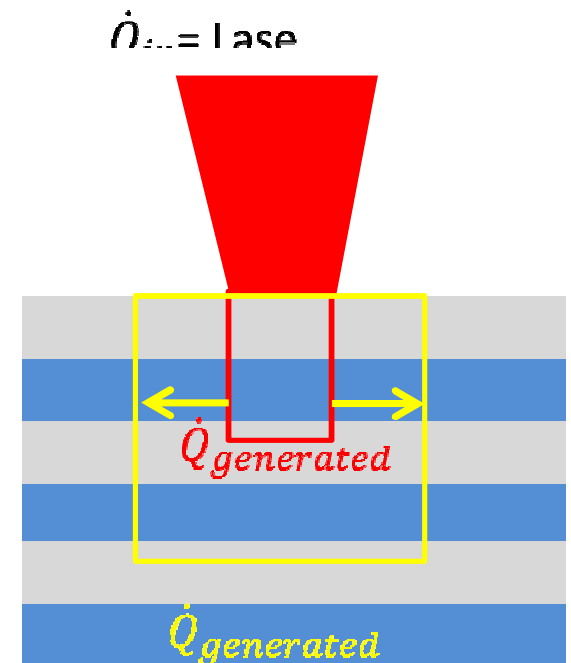
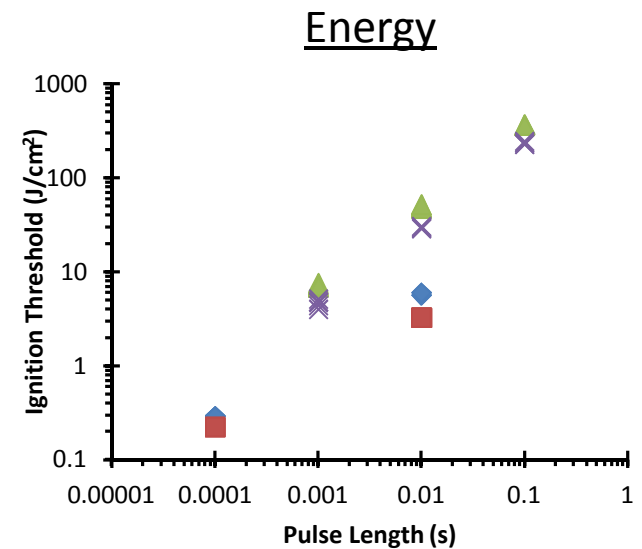
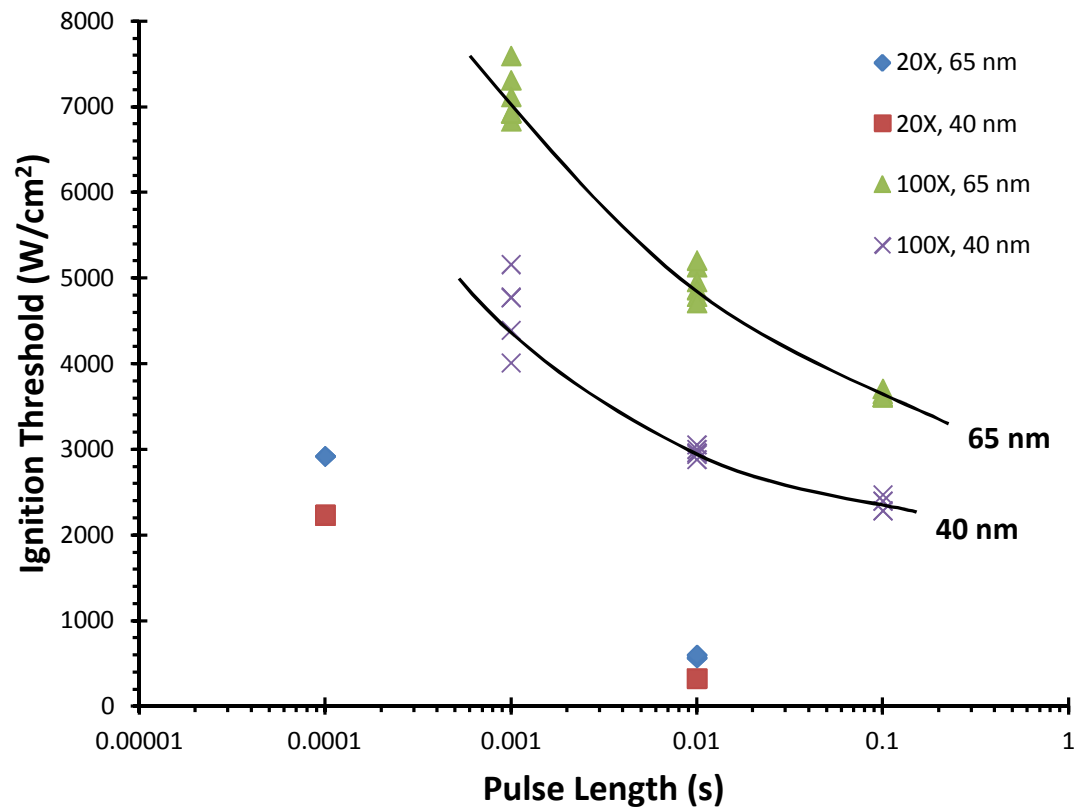
# Energy Density Threshold

- Energy density ( $\text{J}/\text{cm}^2$ ) calculated using total laser pulse  $E$  and focused laser area.
- Ignition threshold depends on laser spot size and bilayer thickness.
- Larger interaction volume and larger volume-specific interfacial surface area lower the threshold.



# Intensity Threshold

- Intensity ( $\text{W}/\text{cm}^2$ ) calculated using energy density and pulse length.
- Ignition threshold depends on intensity.
- Longer pulse lengths lower the intensity threshold.
- Longer pulse length may increase interaction volume via conduction.



# Conclusions

- Reactive foils are ignited using single laser pulses.
- Laser pulse lengths ranging from femtoseconds to milliseconds can ignite foils.
- Laser ignition threshold depends on pulse duration, laser spot size, and foil bilayer thickness.
- Increasing laser spot size and decreasing bilayer thickness increases the volume-specific interfacial surface area, leading to decreased ignition threshold.
- Dependence of threshold on laser pulse duration likely due to competition between rate of heat input delivered by laser pulse and heat conductive losses.