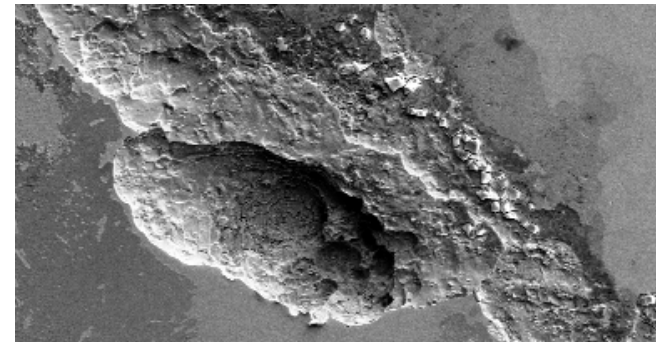
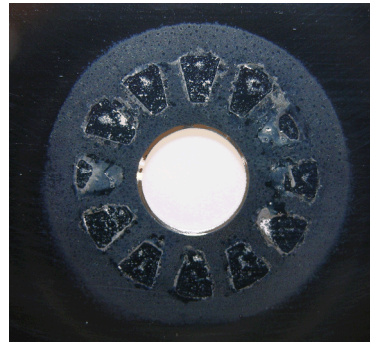


Exceptional service in the national interest

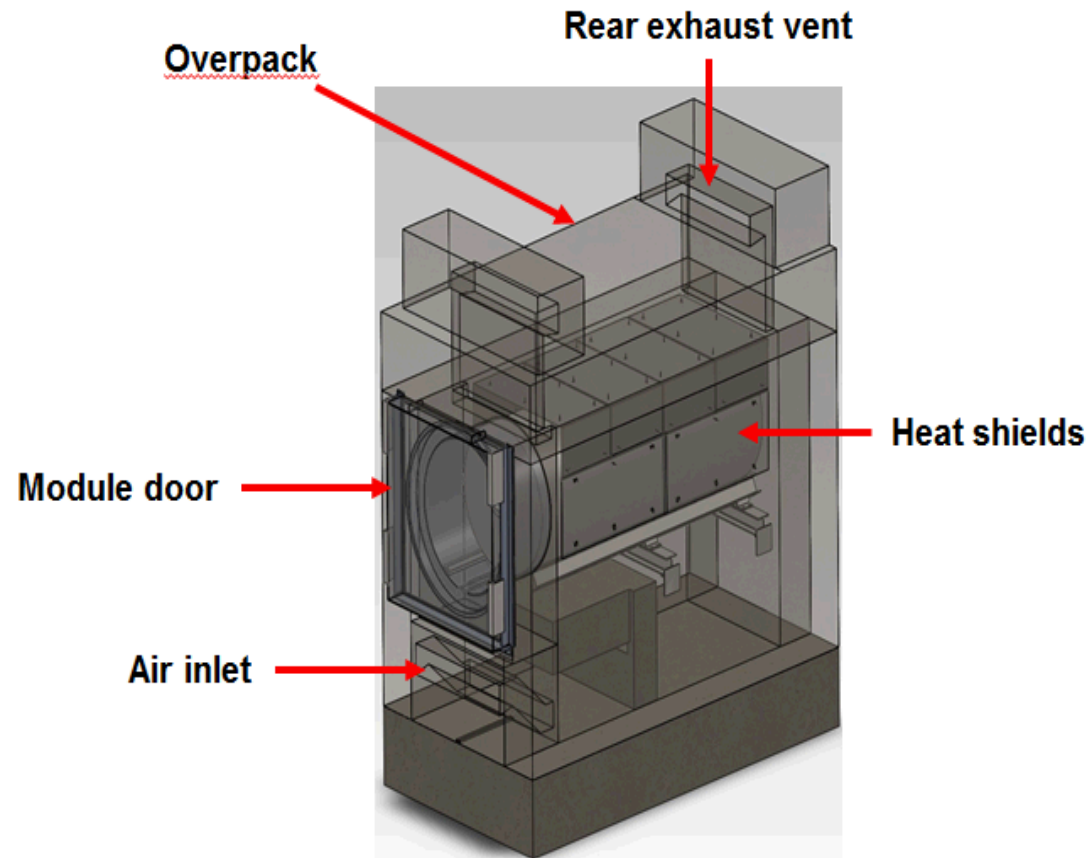


Localized Corrosion Performance of Used Nuclear Fuel Materials from Atmospherically Deposited Salts

Kirsten Norman

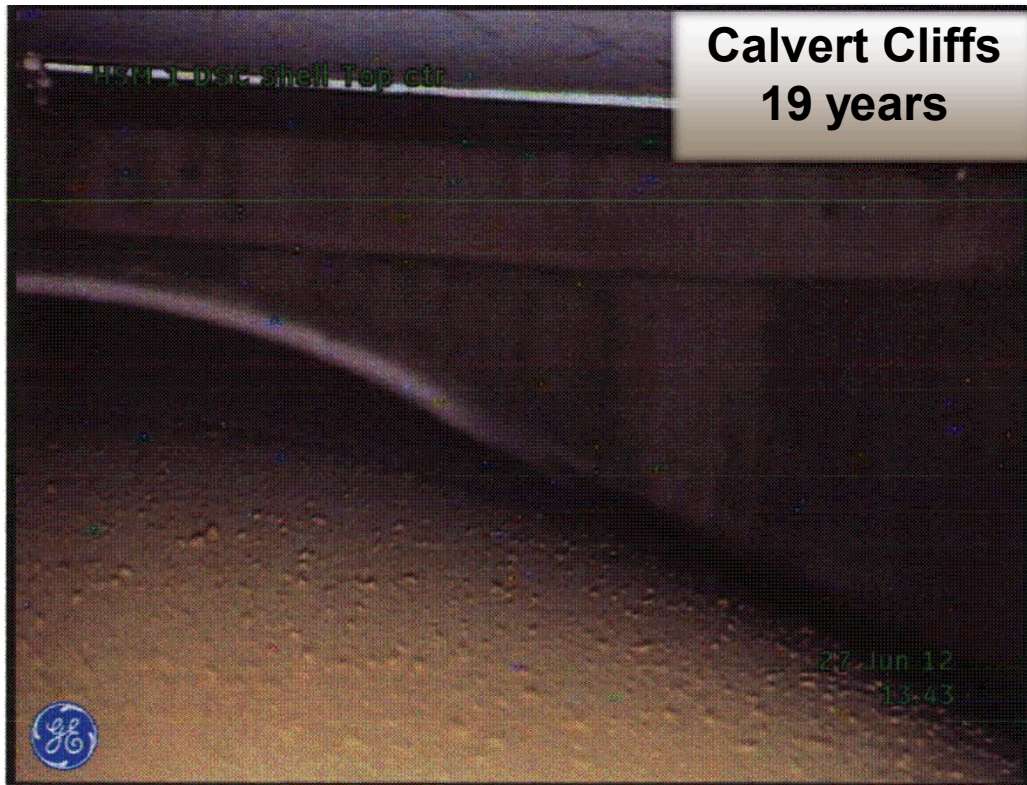
Sandia National Laboratories

Is localized attack a concern for dry UNF storage containers?



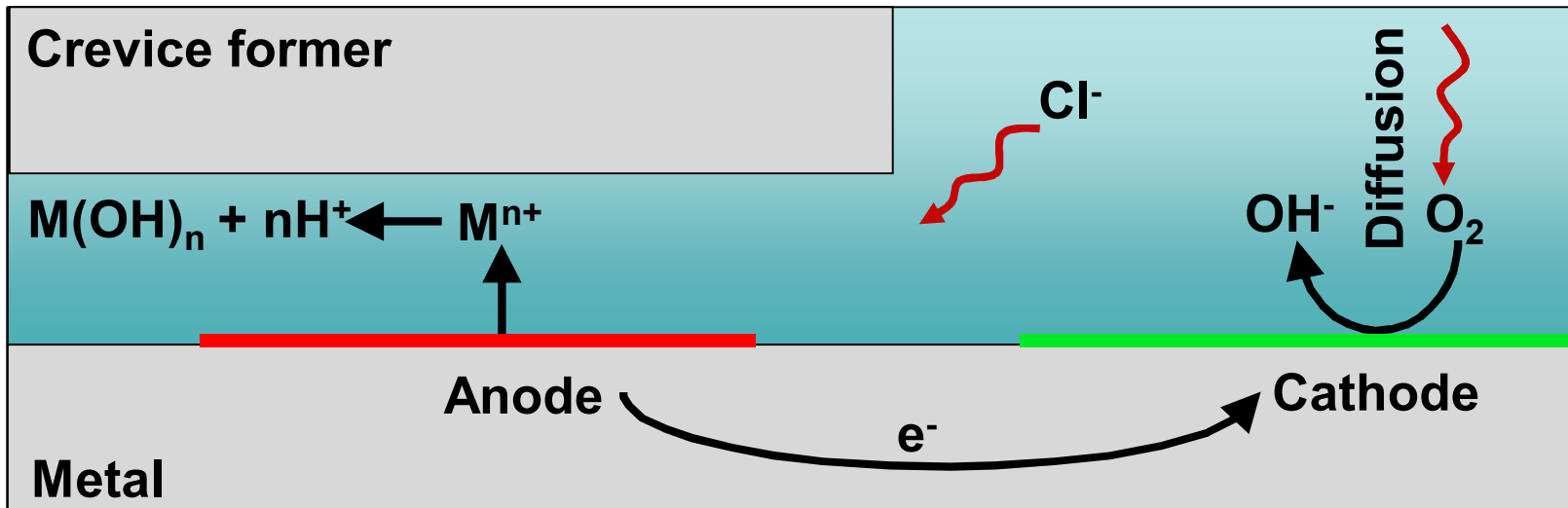
- Dry storage containers for used nuclear fuel will continue to be atmospherically exposed for long time periods
- Over time, dust accumulates due to passive ventilation
- Water soluble salts in dust could deliquesce, forming a liquid brine causing localized attack

Dust present on UNF containers

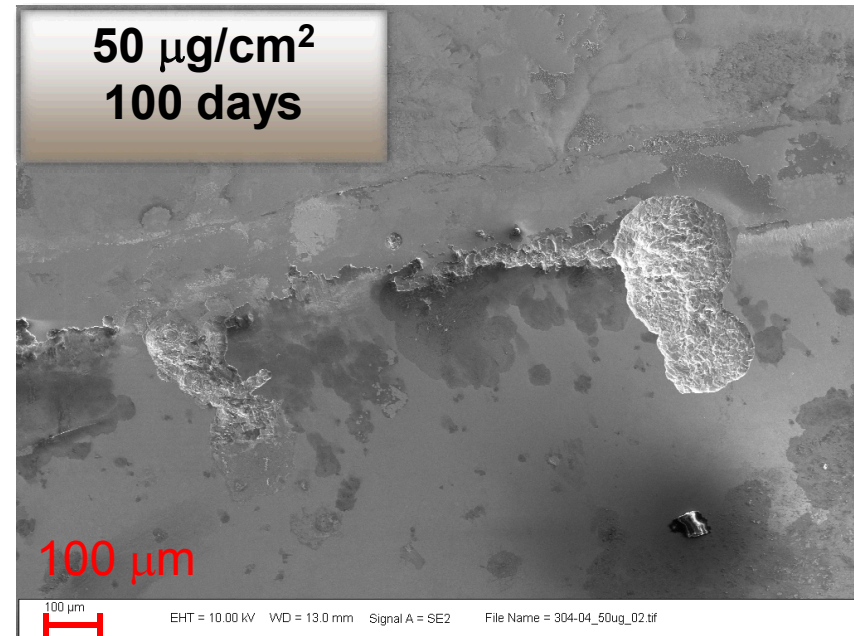


**EPRI March 2013 particulate
analysis shows low chloride
content**

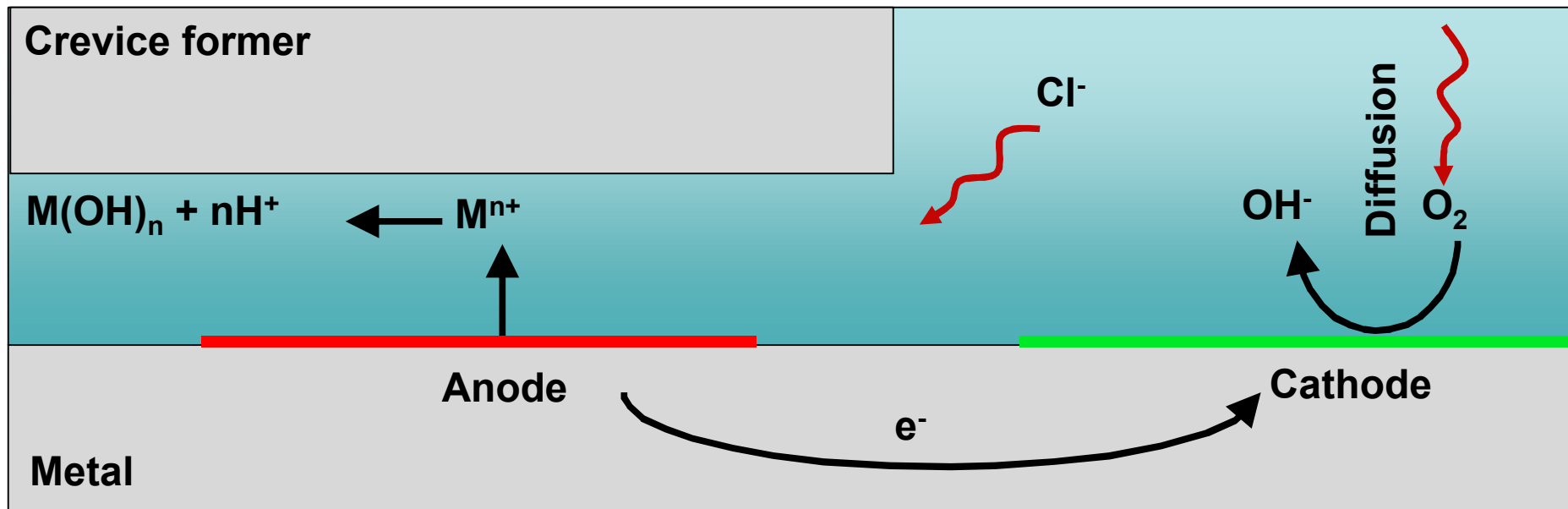
How crevice corrosion works



- Occurs in small areas with stagnant solution, mass transport limitation
- Metal ion dissolution in crevice leads to local acidification from water hydrolysis
- Charge imbalance, attraction of negative ions like Cl^- to maintain charge neutrality



Possible extensive localized corrosion with a thin brine layer?

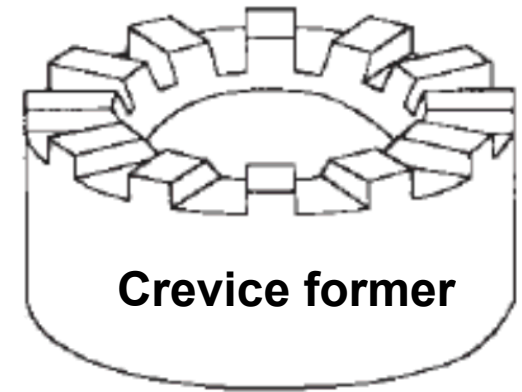
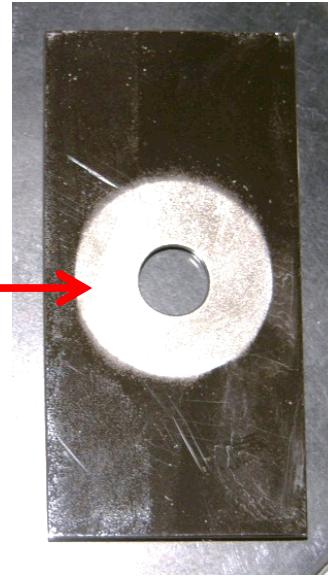
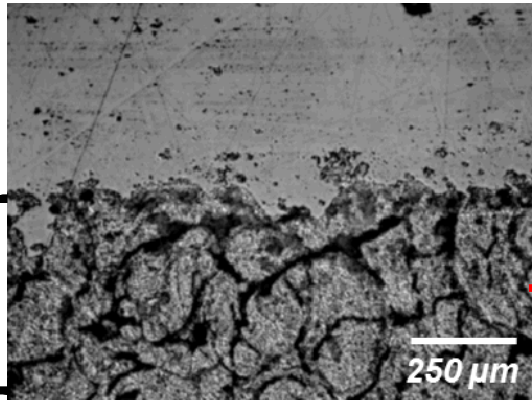


Ability for crevice corrosion to initiate and/or propagate is limited by available active outside surface area.

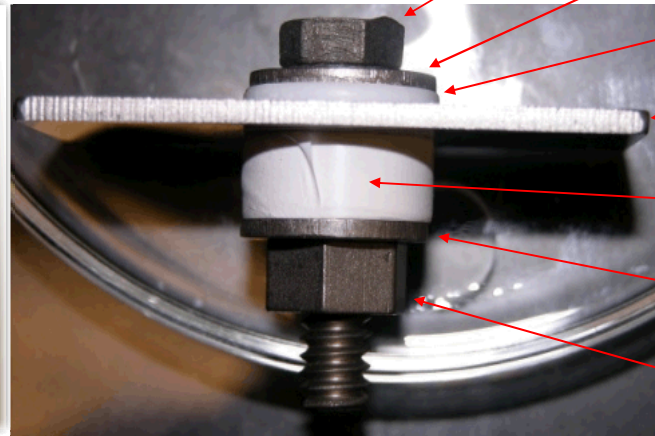
- Cathodic capacity limitation outside crevice¹
- Relocation of cathode inside crevice²

Multiple crevice former assembly

50/50
NaCl-KCl
Salt layer



- 304SS with mirror finish
- Salt deposited via airbrush in 50, 100, and 200 $\mu\text{g}/\text{cm}^2$ loadings ($\sim 1\mu\text{m}$ thick)
- PTFE coated crevice former assembly torqued to 70 in.-lbs.



Titanium Bolt

Titanium washer

PTFE washer

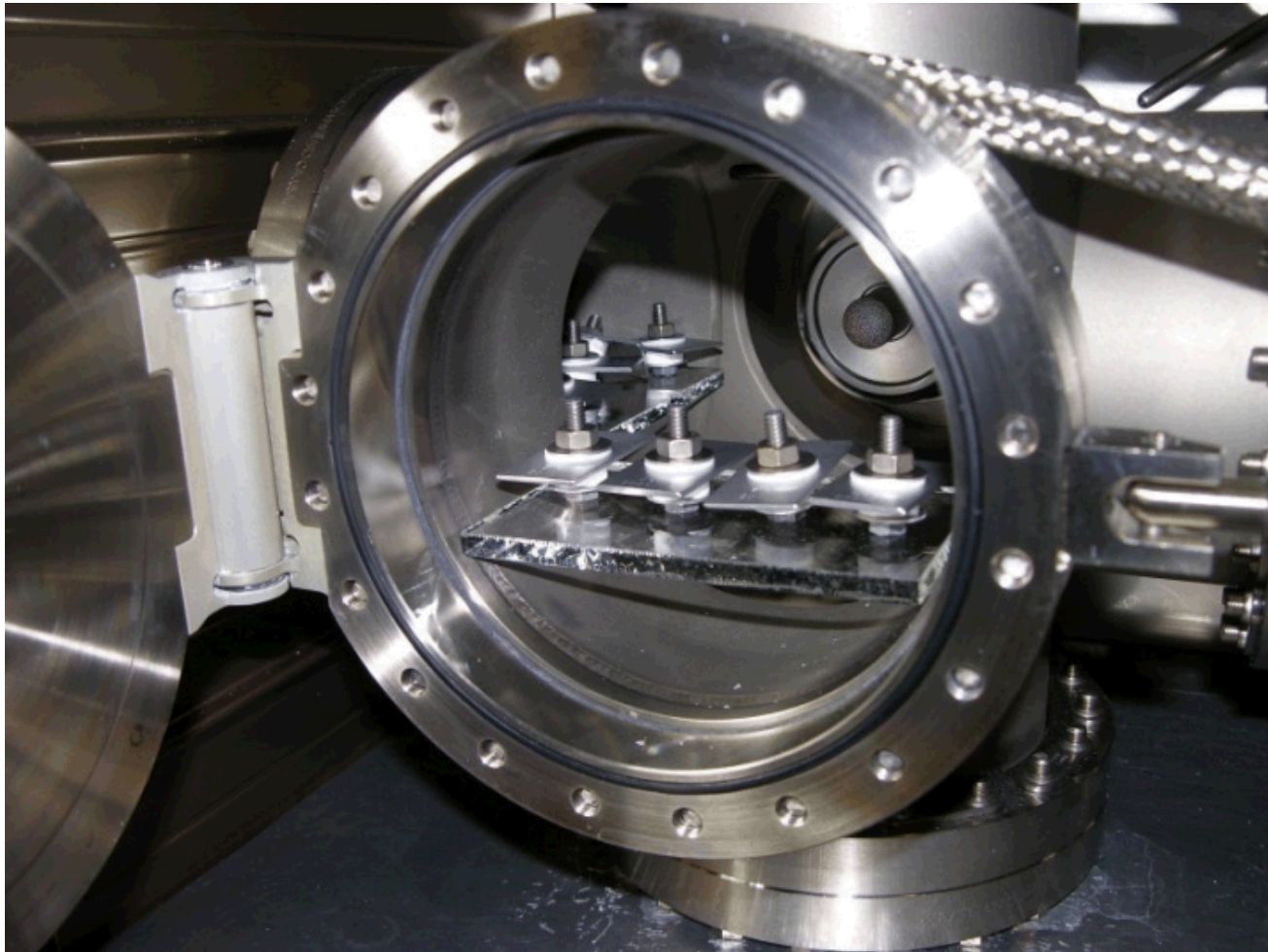
Coupon

Crevice former

Titanium washer

Titanium nut

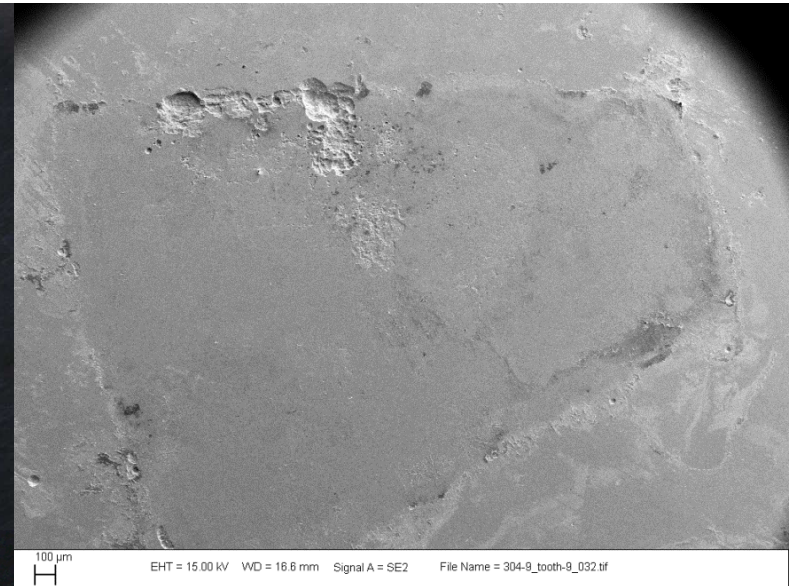
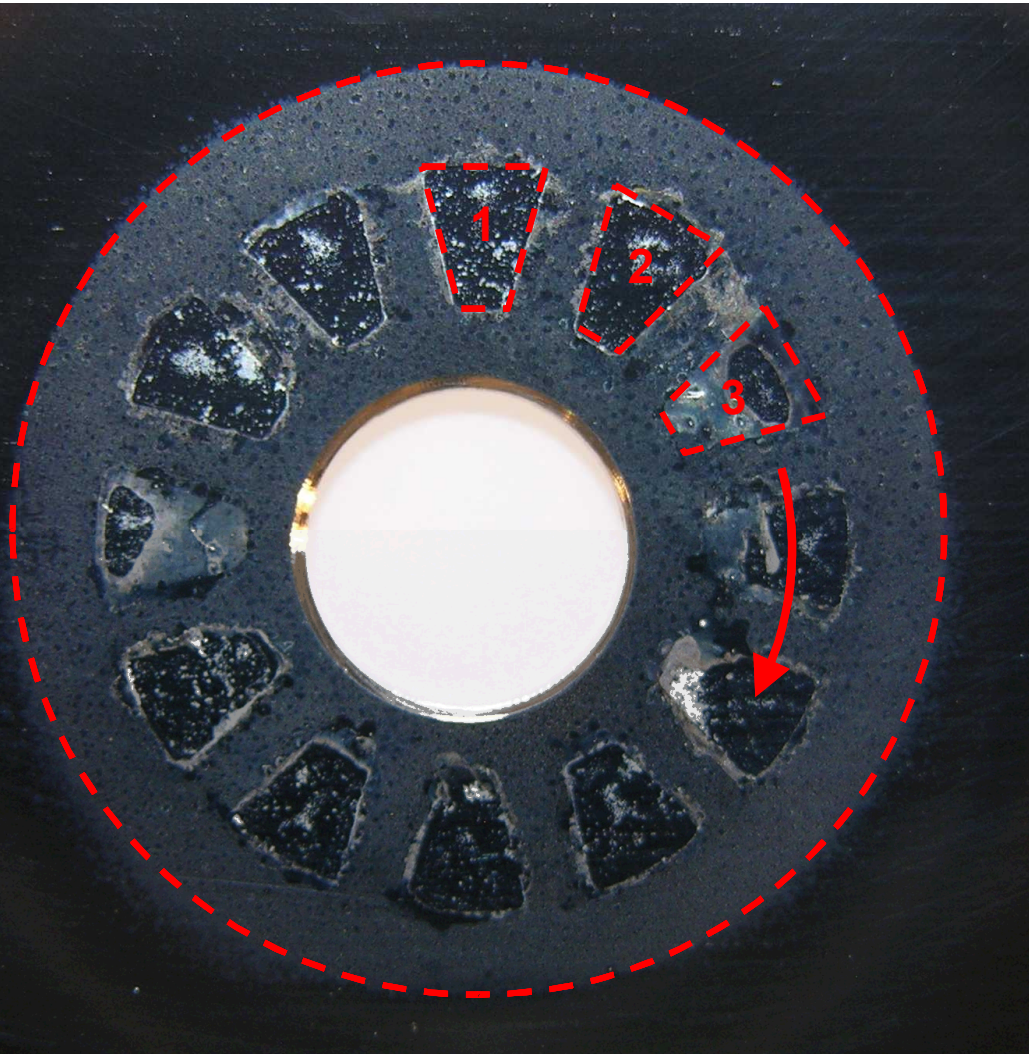
Exposure chamber



Conditions

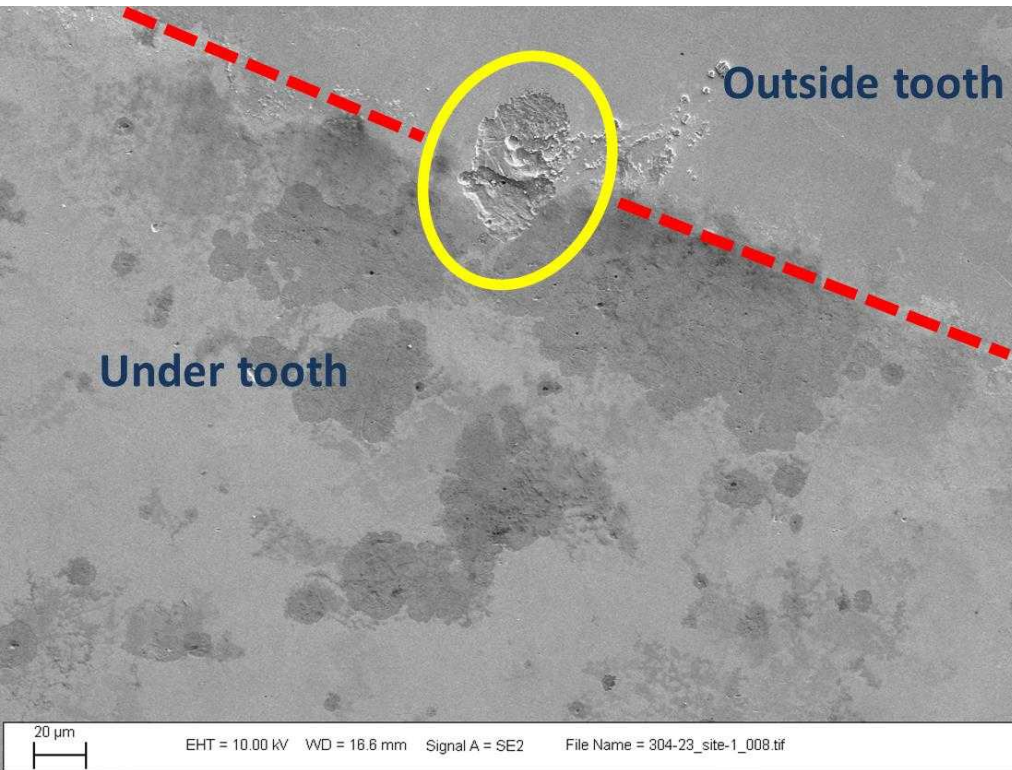
$T=105\text{ C}$, $T_d \approx 94.5\text{ C}$ (pure steam) for 7, 14, 25, 50, or 100 days

Samples post exposure

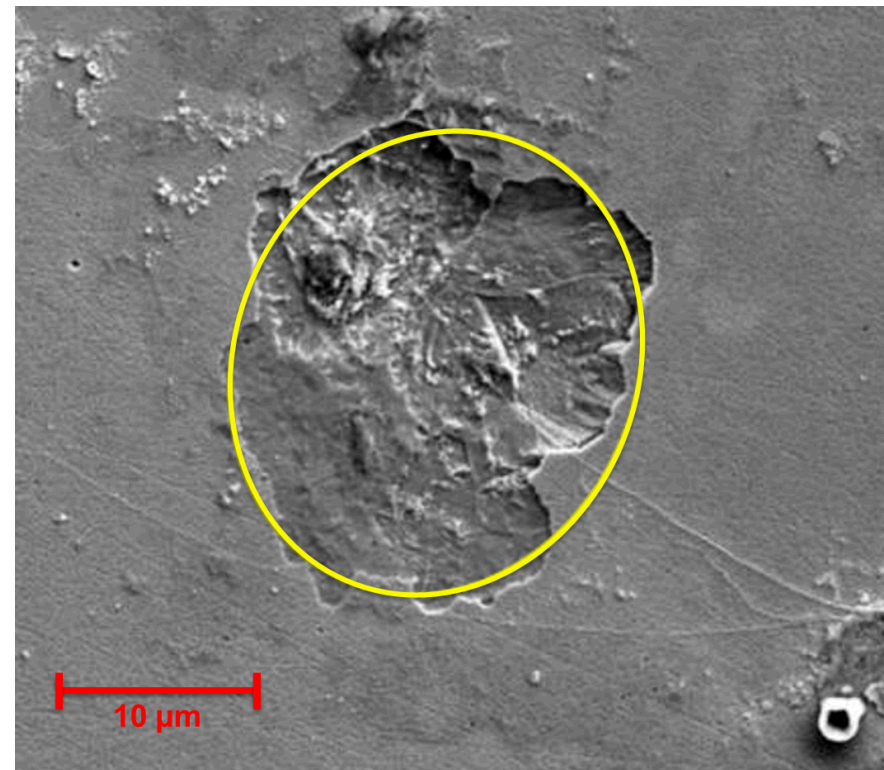


Crevice corrosion sites around the edge of each tooth were evaluated using SEM images.

Data collection approach

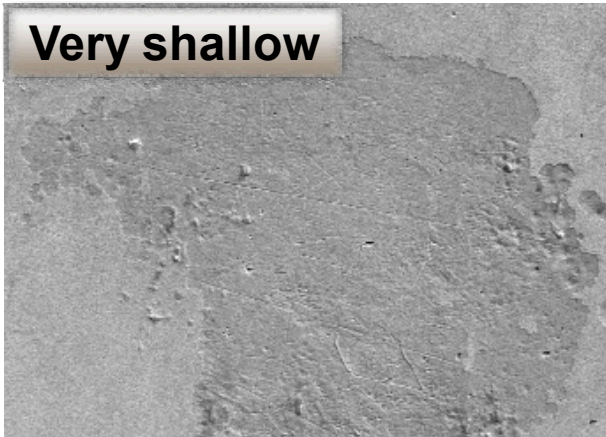


Area estimating by fitting an oval to the site.



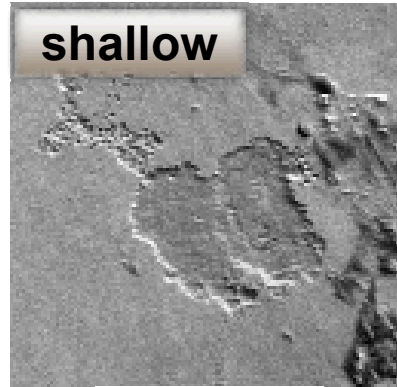
Site characterization

Very shallow



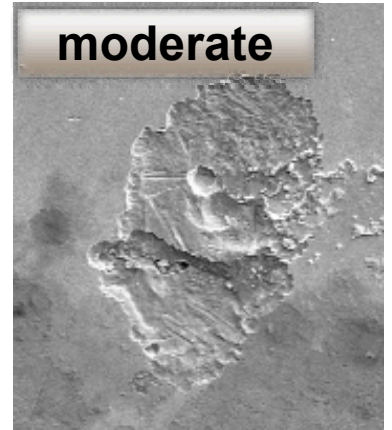
20 μm

shallow



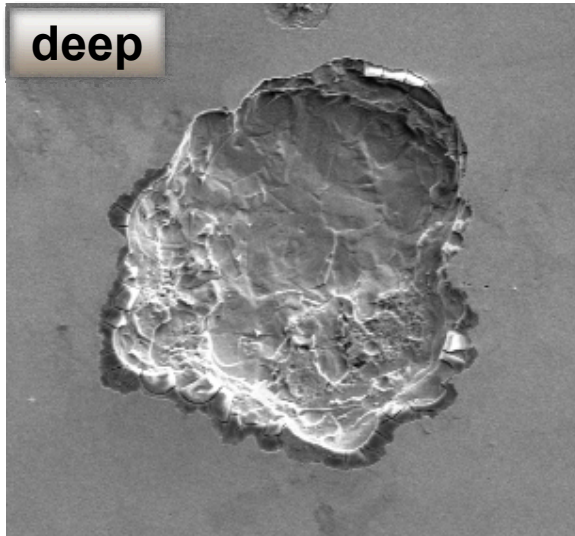
20 μm

moderate



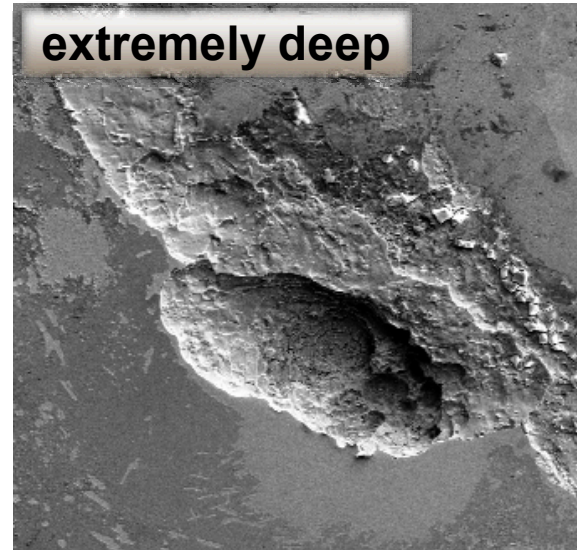
20 μm

deep



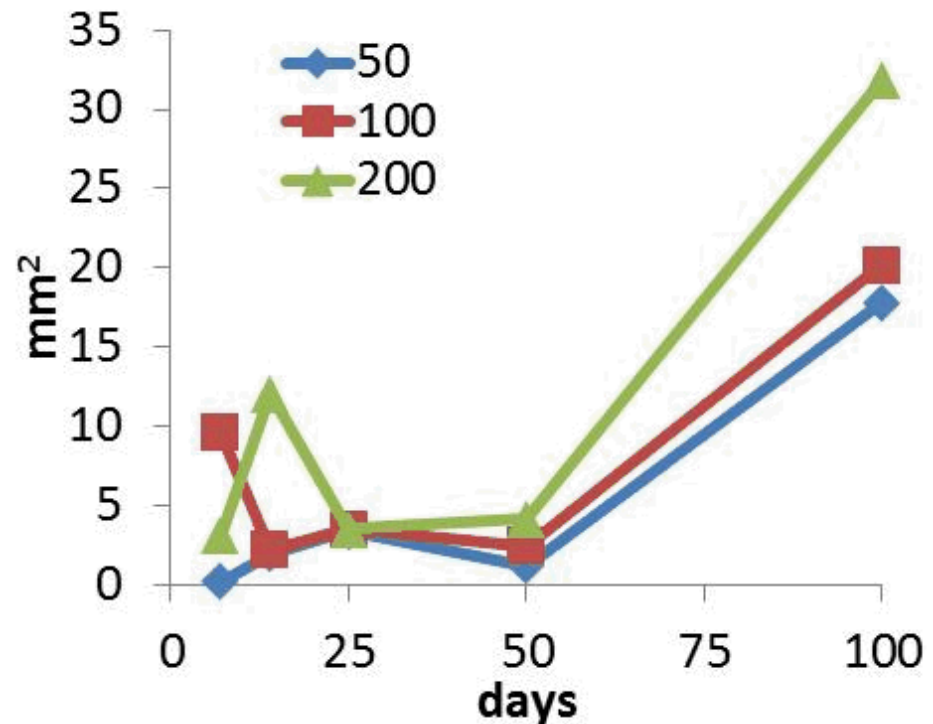
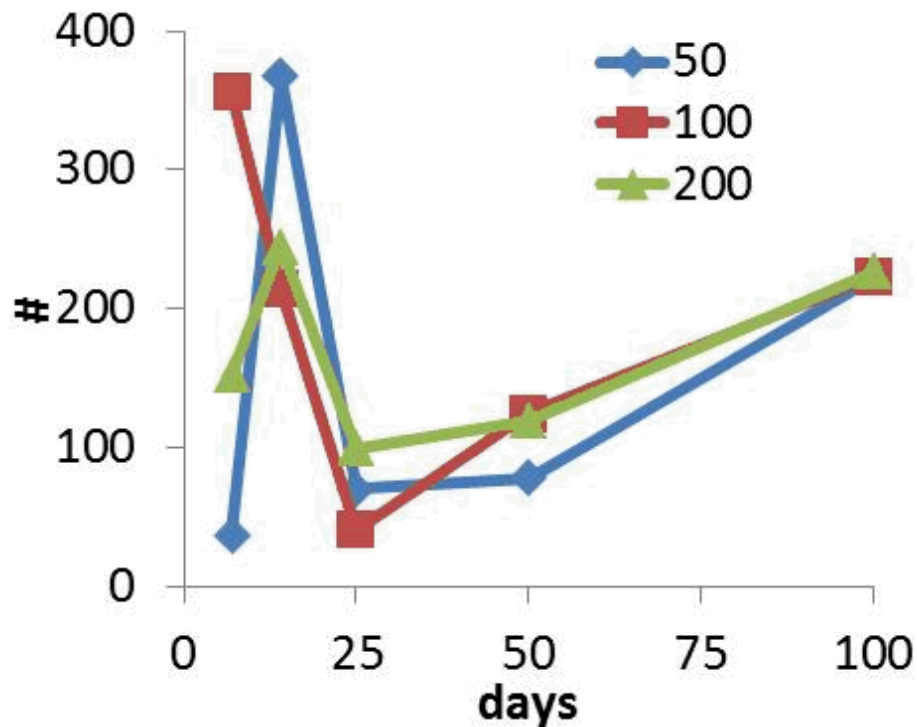
20 μm

extremely deep



100 μm

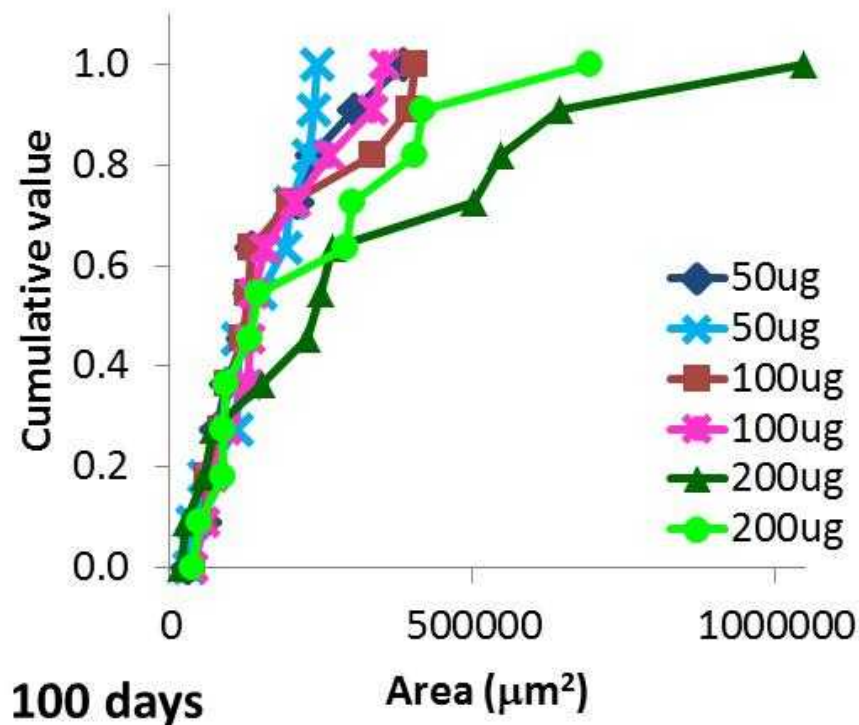
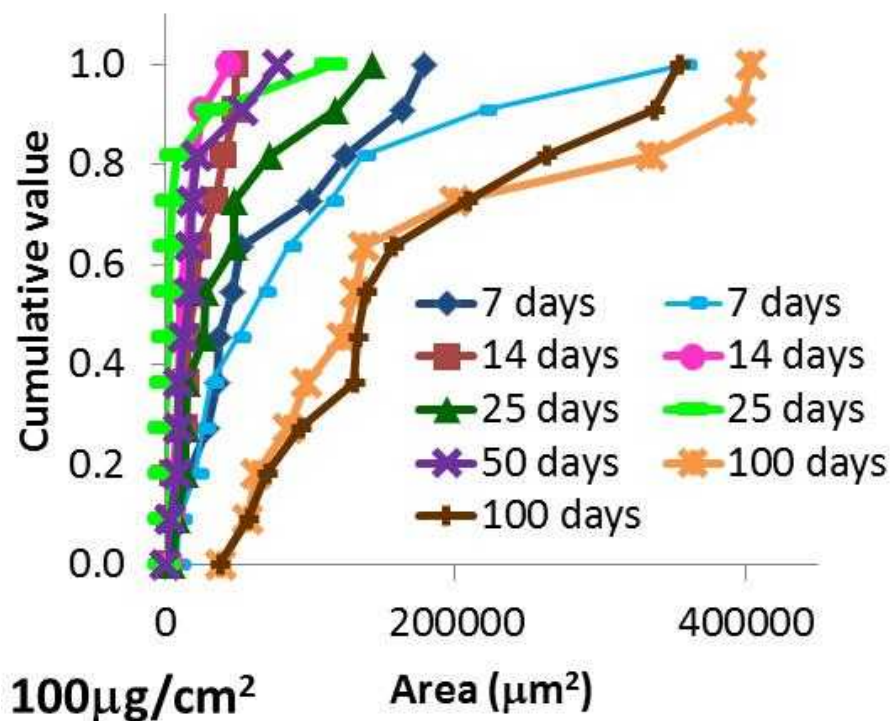
Total sites and area over time



Observations

- From 7-25 days, no correlation between sites and loading, exposure time
- Increase in sites with time from 25-100 days, all less than 7-25 exposure times
- General trend of increasing area with salt loading
- No correlation between area and time from 7-50 days

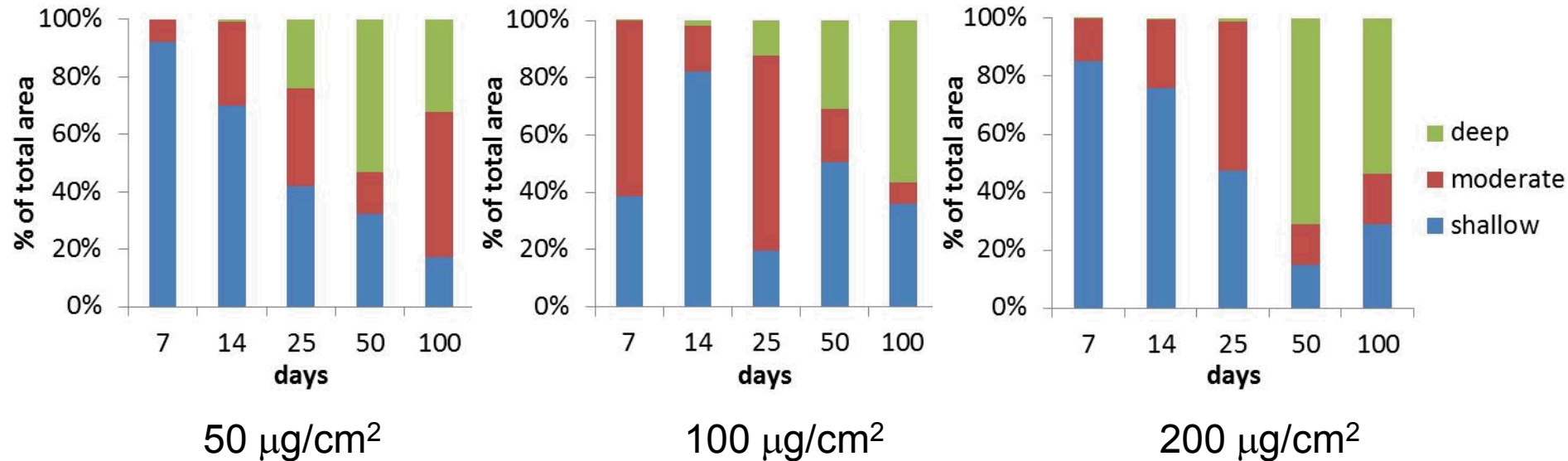
Site and area distribution by tooth



Observations

- Large variation in tooth area
- Within same loading (left), difference in area distribution between replicates
- Within same exposure time (right), similar distribution range except for $200 \mu\text{g}$ samples

Site severity over time



Observations

- General increase in site severity over time for all mass loadings.
- If can estimate total volume loss may see general trend of increasing attack over time for all time exposures.

Conclusions

- Data set is inconclusive regarding stifling
- General increase in site area over time shows corrosion increase
- 3D measurement of sites may show better relationship between exposure time and extent of corrosive attack
- How to demonstrate stifling?

Acknowledgements

Dave Enos, PI - technical guidance

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Bonnie McKenzie - electron microscopy

Sam Lucero - salt deposition and experimental setup