

# Fuel and Core Testing Plan for a Target Fueled Isotope Production Reactor

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# Fuel and Core Testing Plan for a Target Fueled Isotope Production Reactor

## Topics

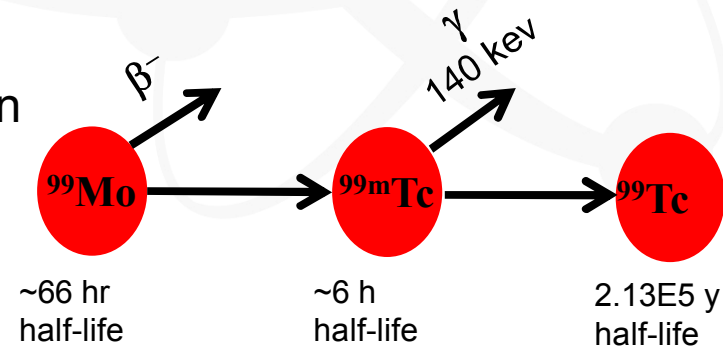
- **Introduction/Reactor Concept Design**
- **Approach to Critical/Low Power Experiments**
- **Fuel Thermo-Hydraulic Tests**
- **Burnup and Transient Fuel Tests**
- **Conclusions**



# Introduction/Reactor Concept Design

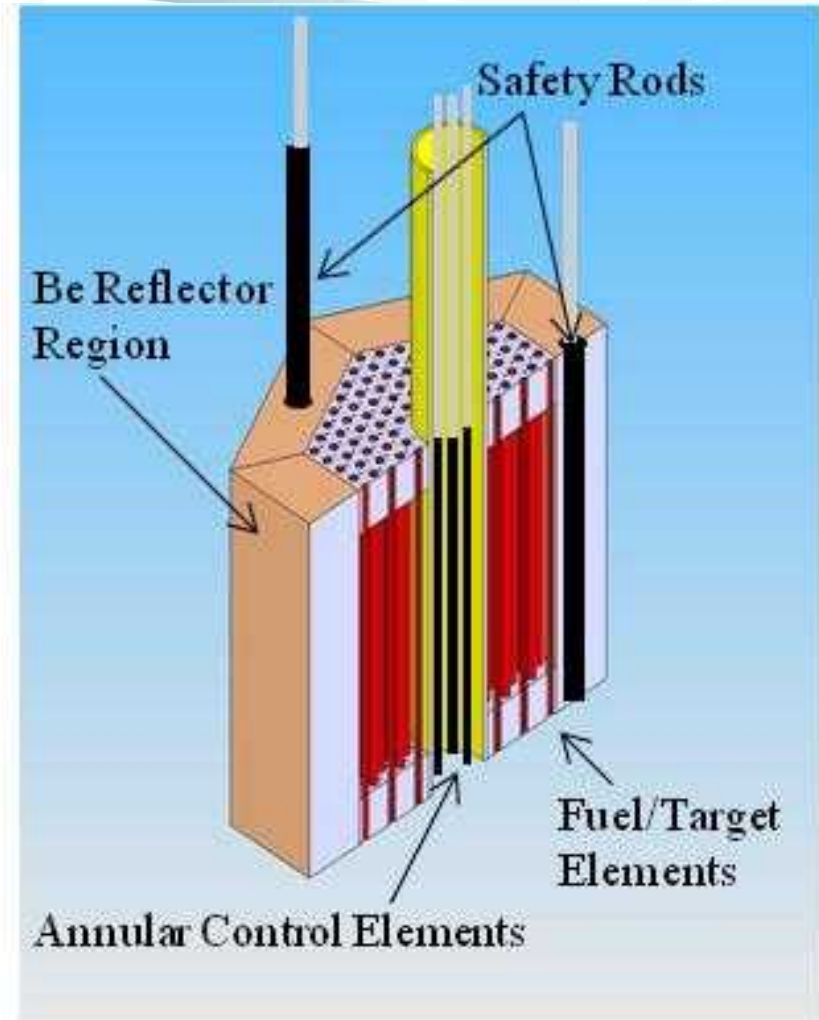
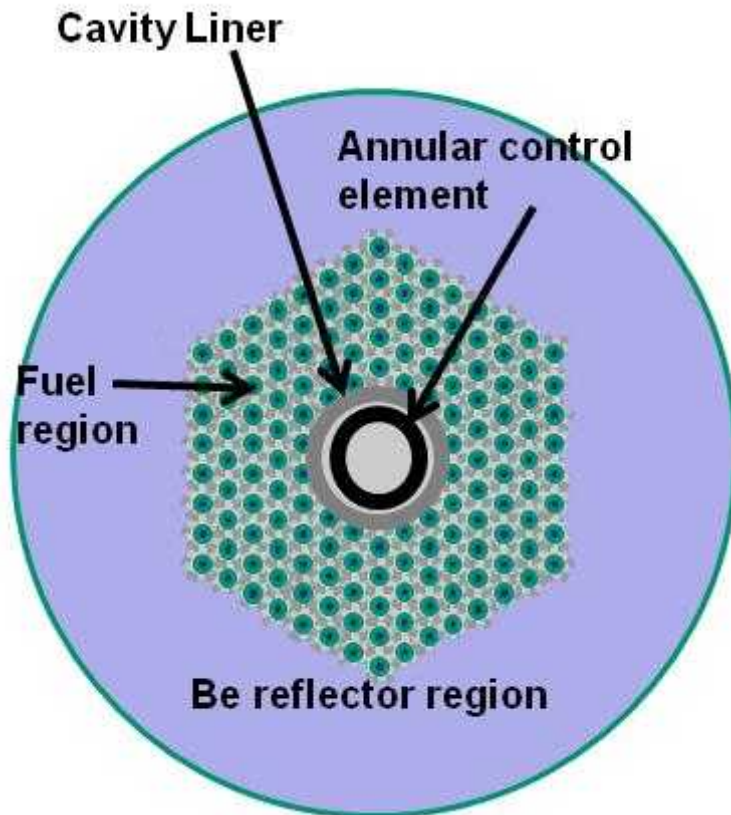
- **The world supply of  $^{99}\text{Mo}$  has become destabilized in recent years**

- $^{99}\text{Mo}$  is parent nuclide of key medical diagnostic isotope  $^{99\text{m}}\text{Tc}$  used in Single Photon Emission Computed Tomography
- Nominal world demand of  $^{99}\text{Mo}$  is  $\approx 12,000$  six day Curies per week
- To satisfy half the world demand 1.1 MW of continuous isotope target fission power is required, assuming 2 days, post-irradiation for processing and shipping
- A target fueled isotope reactor design has been proposed to meet half the world demand using Low Enriched Uranium (LEU) oxide fuel-targets
- Reactor is in an open pool and relies on natural convection cooling



# Introduction/Reactor Concept Design

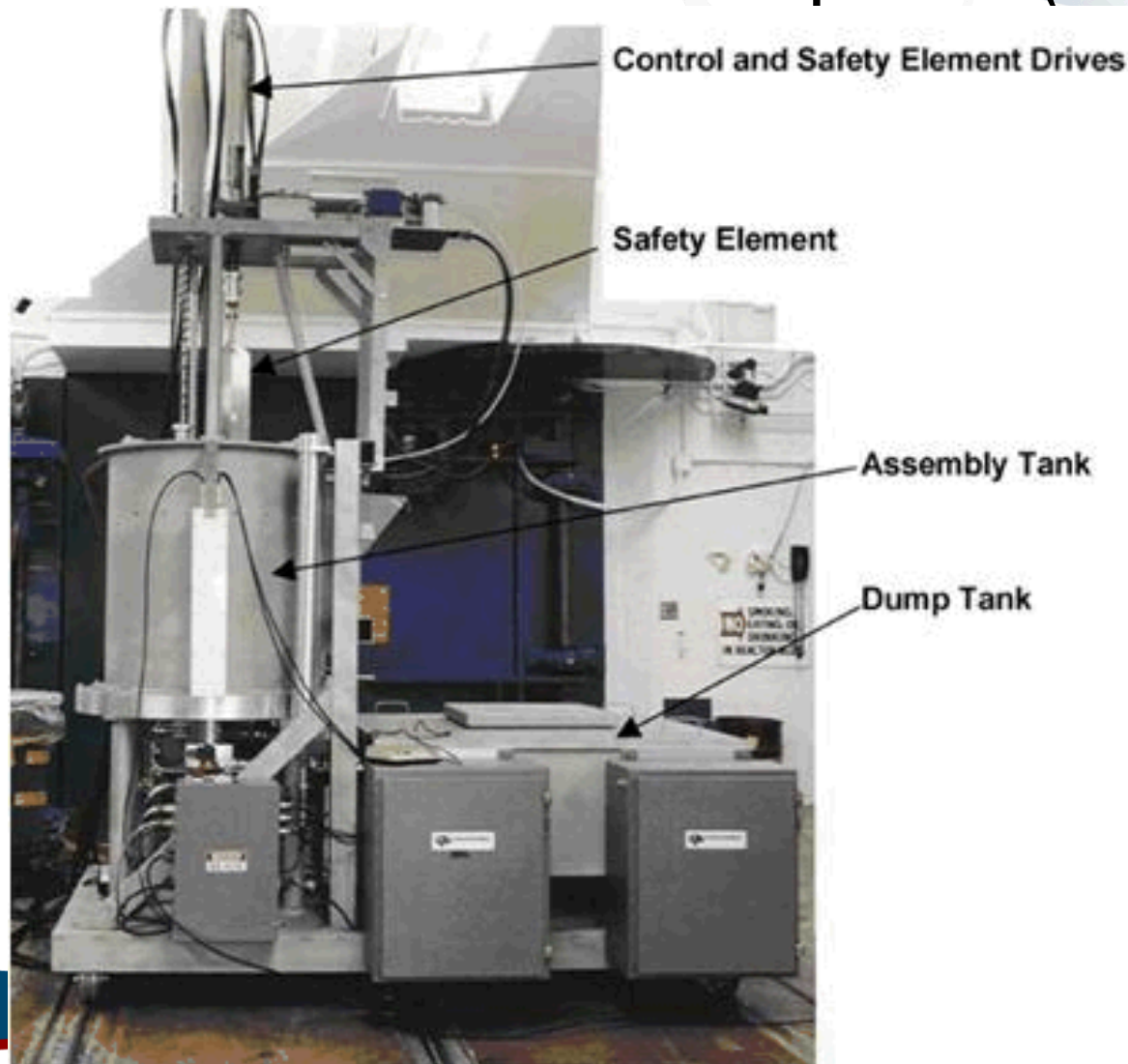
- Fuel-Target Reactor Design





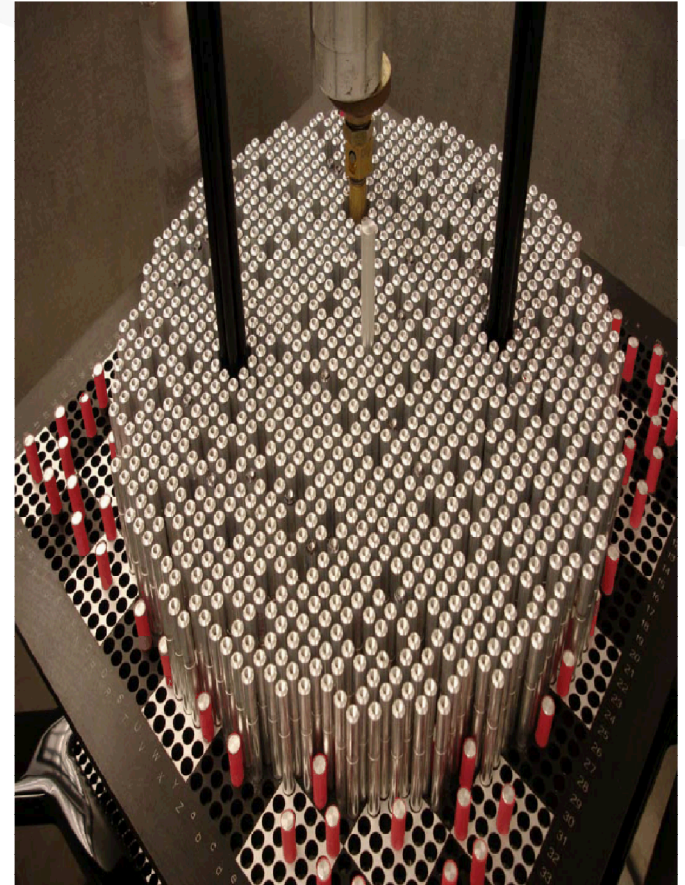
# Approach to Critical Low Power Experiments

- Sandia National Laboratories' Critical Experiment (CX) Assembly



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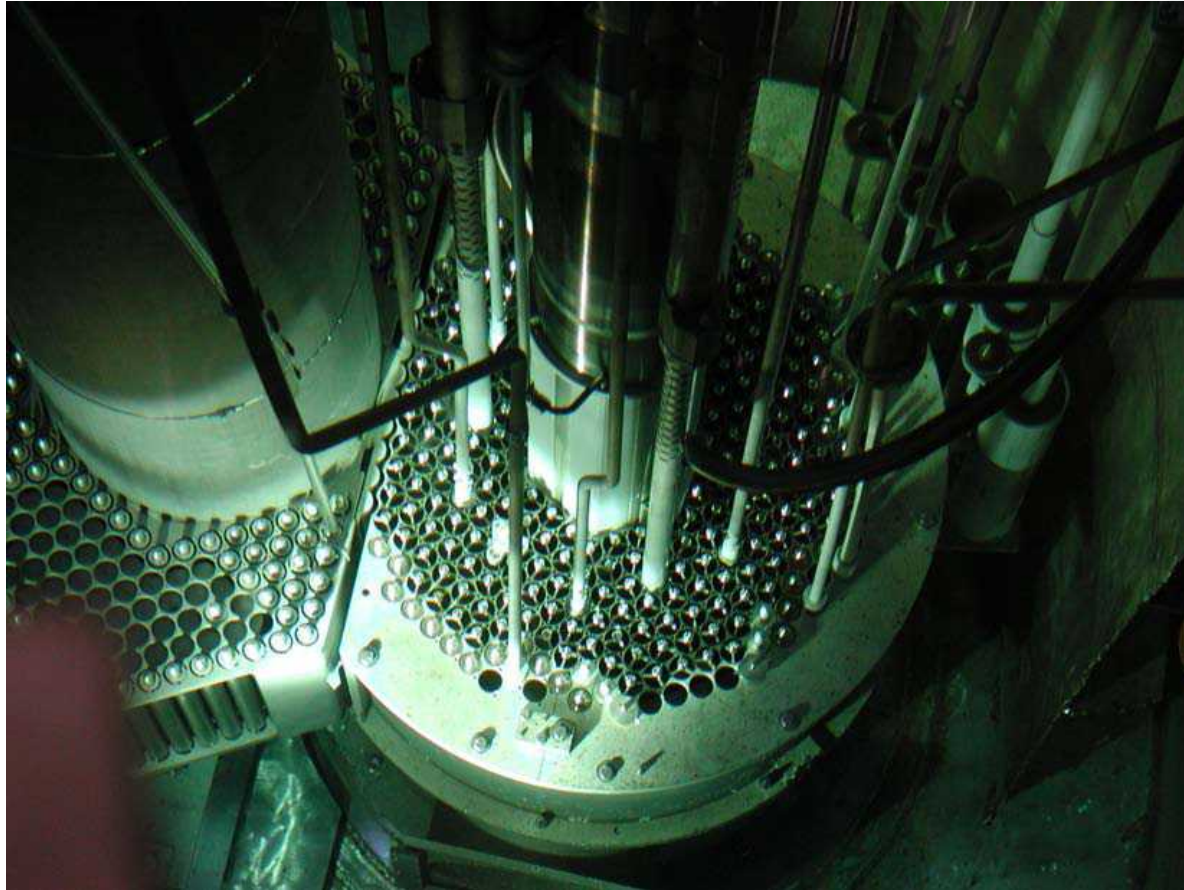
# Fuel Thermo-Hydraulic Tests

- **Open pool reactor power is limited by heat transfer from fuel/targets to pool water**
  - Confirming the calculated Minimum Critical Heat Flux can be supported experimentally outside of a reactor core.
  - A tri-lattice of inert (i.e. no fissile material) fuel/target elements will be setup in a deep (~6 m) pool.
  - The elements will be electrically heated to the range of peak element power calculated to occur during normal and accident conditions.
  - The average fuel/target element power is anticipated to be 10 kW per element up to a maximum of 38 kW. Based on calculations this would equate to a  $\text{UO}_2$  matrix temperature of about  $1200^\circ\text{C}$ .
  - The coolant channel inlet temperature will be controlled to simulate a coolant loop return and the coolant channel outlet temperature will be measured. Optical data will be collected and analyzed to estimate outlet channel coolant density.



# Burnup and Transient Fuel Tests

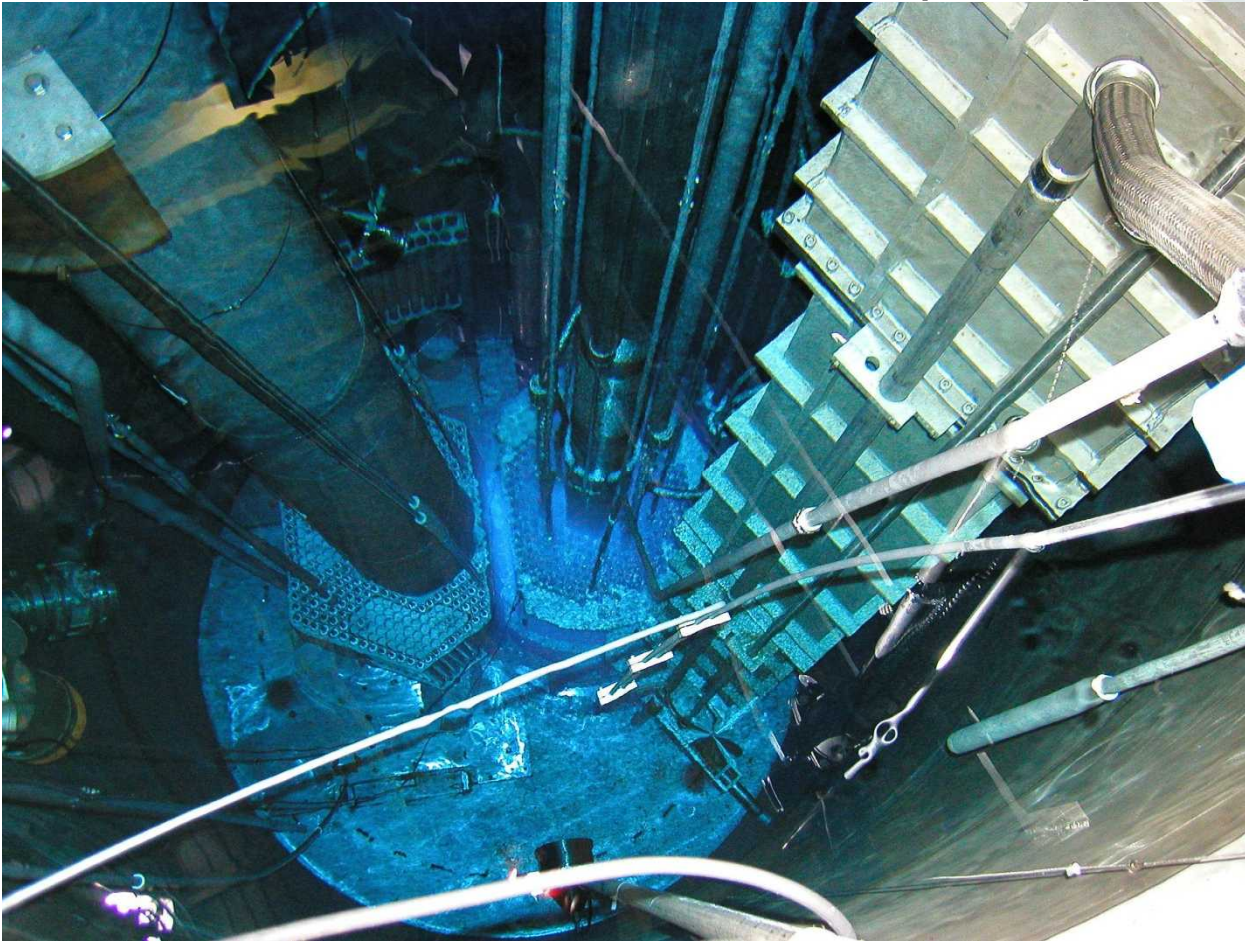
- Sandia Annular Core Research Reactor (ACRR)





# Burnup and Transient Fuel Tests

- Sandia Annular Core Research Reactor (ACRR)



# Conclusions

- **A thorough and planned testing schedule for a medical isotope production reactor can be executed at Sandia National Laboratories in the US.**
- **Approach to critical and low power testing will help establish key operating parameters of the reactor system.**
- **Out of core thermo-hydraulic tests will help establish reactor power limits.**
- **Burnup and transient tests can be conducted at Sandia's research reactor.**
- **The tests will validate design calculations, inform the final design choices and support the licensing process.**

# Questions

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