



Determining Strength at Ultrahigh Strain Rates

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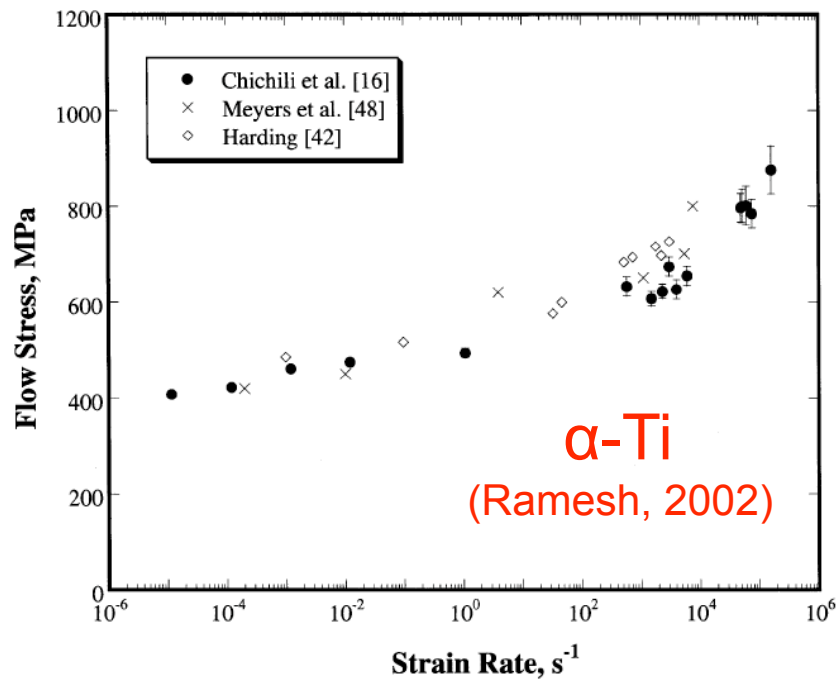
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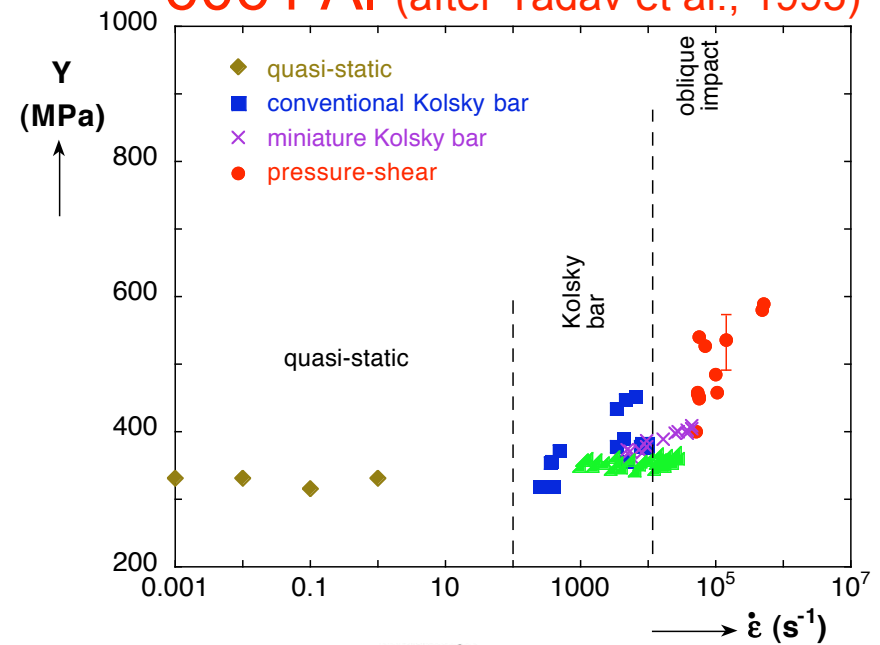
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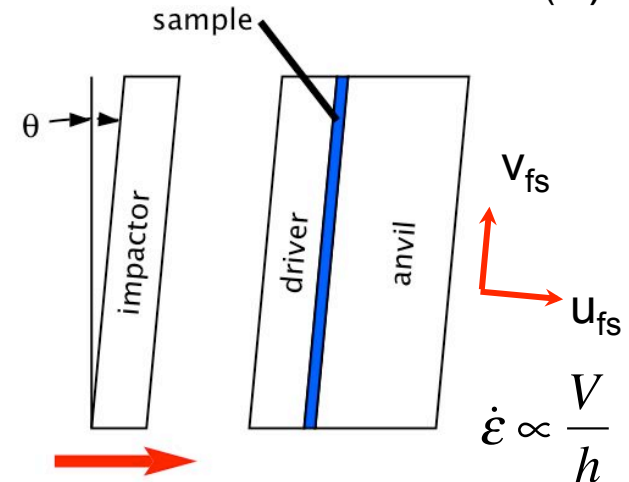
The Mechanics Viewpoint: Strain Rate Dependence



6061 Al (after Yadav et al., 1995)

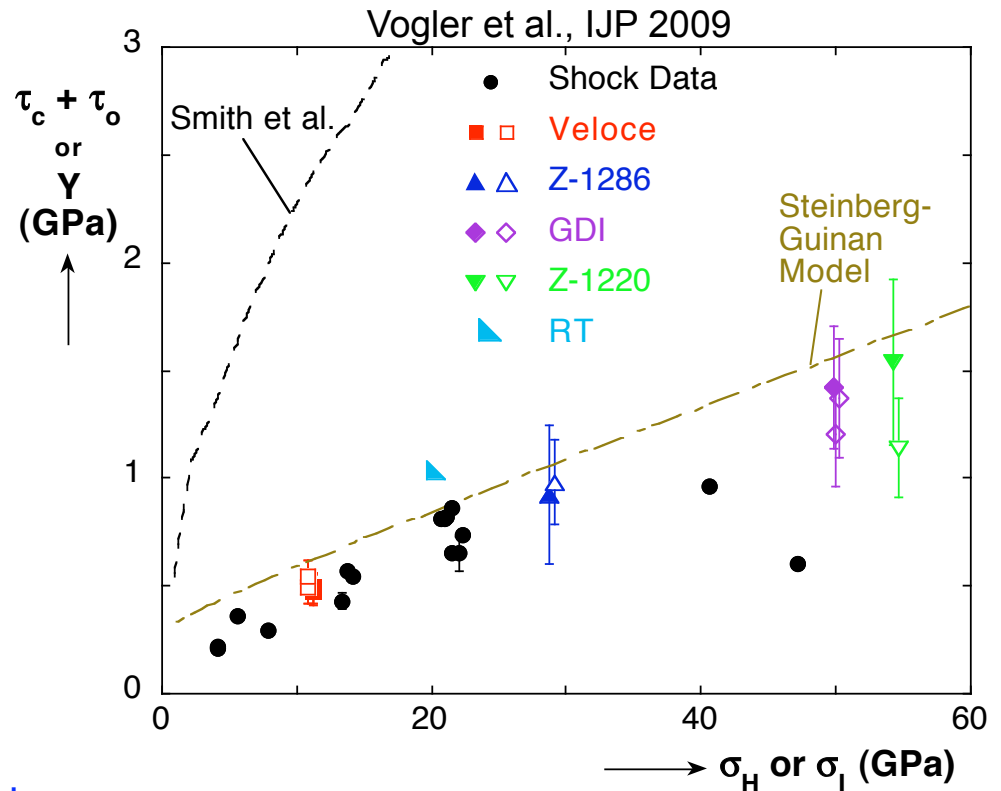
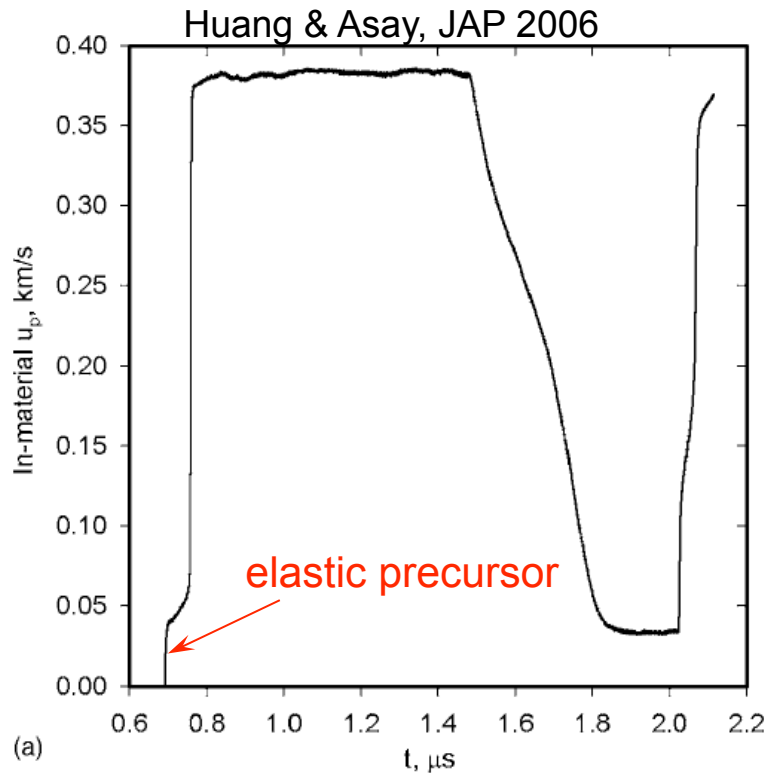


Purdue U., W. Chen





The Shock Physics Viewpoint: Pressure Dependence



- elastic limit of 6061-T6 aluminum in shock experiments suggests minimal rate dependence

Steinberg-Guinan Strength Model (rate-independent version):

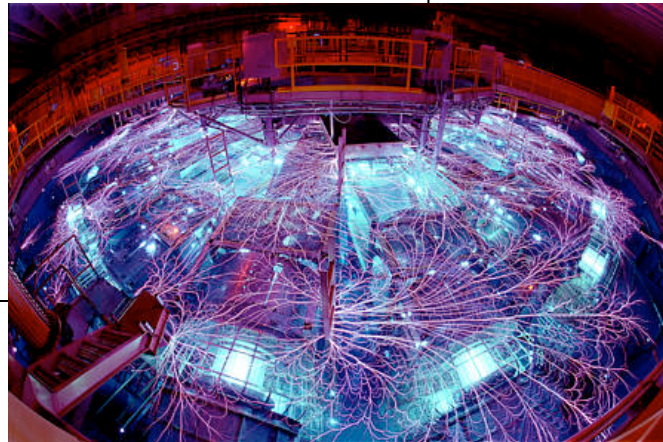
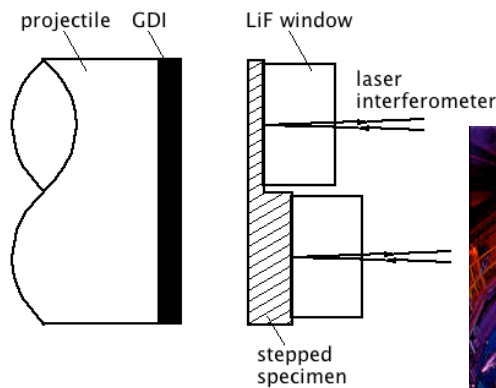
$$\frac{Y}{Y_o} = \left(1 + \beta(\epsilon_p + \epsilon_i)\right)^n \frac{G(P,T)}{G_o}$$

$$G(P,T) = G_o + \frac{\partial G}{\partial P} \frac{P}{\eta^{1/3}} + \frac{\partial G}{\partial T} (T - T_o)$$

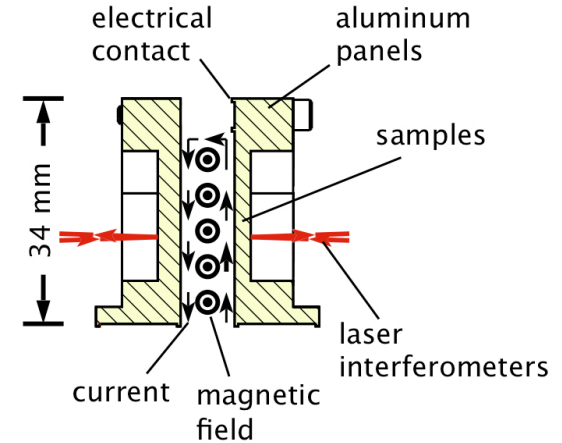


Ramp Loading Techniques Can Access Rates of 10^6 s^{-1} and Above

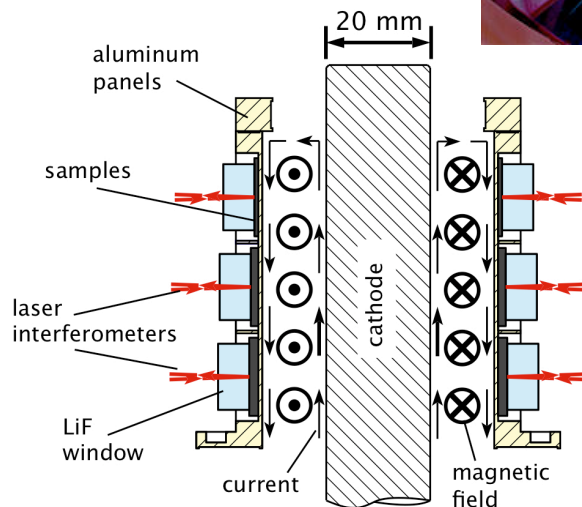
Graded Density Impactor, Barker, 1984



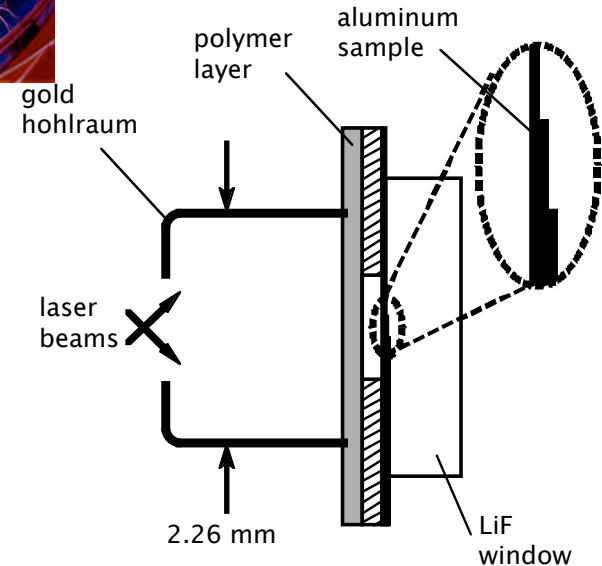
Magnetic Loading - Veloce



Magnetic Loading - Z



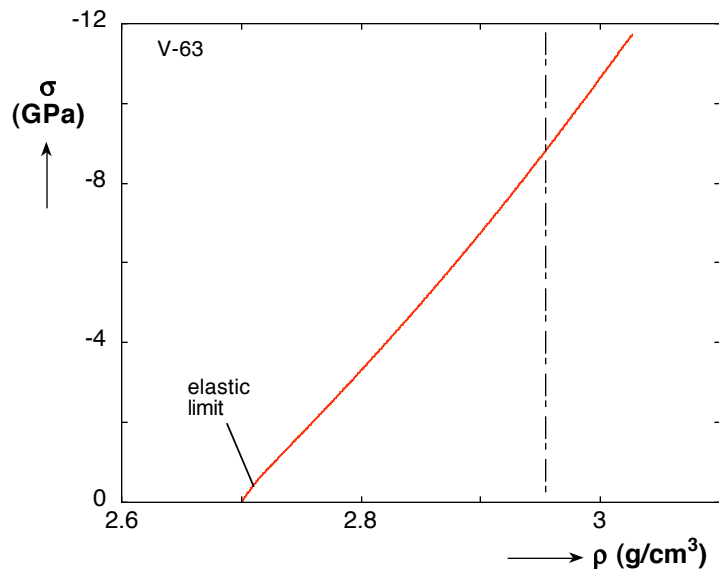
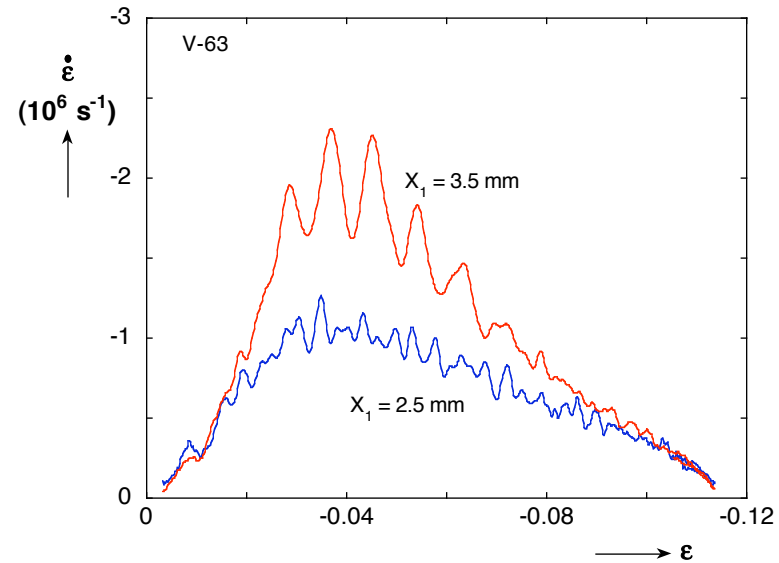
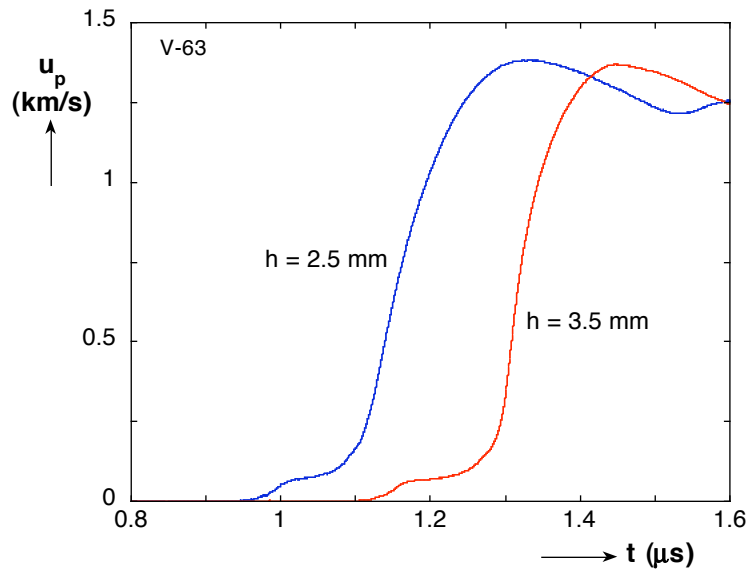
Laser-Driven Plasma



Smith et al., 2007



Results for an Experiment on Veloce

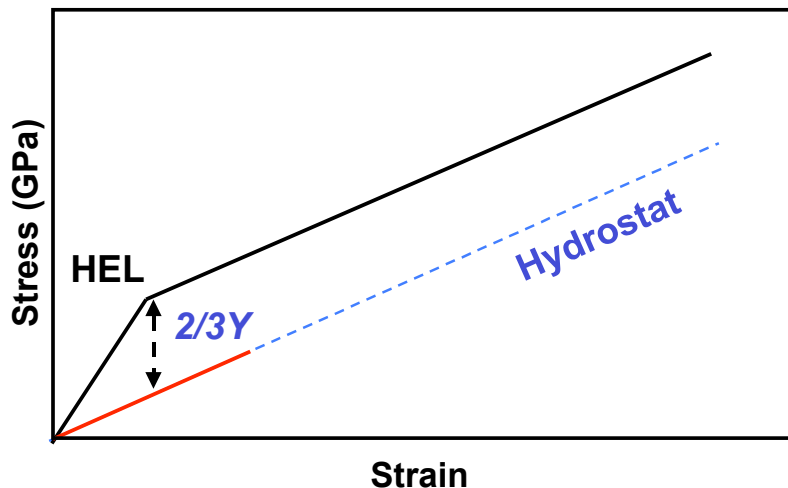


- free surface velocities measured for multiple sample thicknesses with VISAR
- iterative characteristics analysis used to determine uniaxial strain material response, $\sigma = \sigma(\epsilon)$
- estimate strain rate based on velocity measurements - relatively constant for 2.5 and 3.5 mm



Comparison to Hydrostat

Fowles, G. R. (1961). "Shock wave compression of hardened and annealed 2024 aluminum," *J. Appl. Phys.* **32**, 1475-1487.



$$Y = 1.5(\sigma_x(\rho, T) - P(\rho, T))$$

compare shock state to
hydrostatic state at same
density (with appropriate
thermal corrections)

applied to ramp loading: Al - Barker (1984), Smith et al. (2007)
Mo - Reisman et al. (2001)
W - Chhabildas & Barker (1988)
diamond - Bradley et al. (2009)

good: simple, continuous measurement, compliments other techniques

bad: difference of two large numbers, uncertainties in hydrostat



The Issue of Temperature

- temperature along the isentrope calculated using thermodynamic relationships and the EOS
- non-isentropic processes occur in experiments (viscosity, strength, etc.)
- therefore, must account for irreversible processes
- focus on heating due to plastic work



Calculation of Temperature Change Due to Plastic Work

some preliminary equations:

deviatoric stress

$$\begin{aligned}\sigma'_{ij} &= \sigma_{ij} - \frac{1}{3} \delta_{ij} \sigma_{kk} \\ &= \sigma_{ij} - \frac{1}{3} \delta_{ij} \bar{\sigma} \quad \leftarrow \text{mean stress}\end{aligned}$$

flow stress

$$\begin{aligned}Y &= -\frac{3}{2} \sigma'_{11} \\ &= \frac{3}{2} (-\sigma_{11} - P)\end{aligned}$$

rate of deformation tensor

$$D_{ij} = \frac{1}{2} \left(\frac{dv_i}{dx_j} + \frac{dv_j}{dx_i} \right)$$

work equations:

rate of work

$$\frac{dW}{dt} = \sigma_{ij} D_{ij} = \frac{dW_V}{dt} + \frac{dW_D}{dt}$$

volumetric rate of work

$$\frac{dW_V}{dt} = -P D_{ii}$$

deviatoric rate of work

$$\begin{aligned}\frac{dW_D}{dt} &= \sigma'_{ij} D'_{ij} \\ &= \frac{2}{3} Y \frac{\dot{\rho}}{\rho}\end{aligned}$$

assumption:
deviatoric elastic strain energy is small

$$\frac{dW_D}{dt} \approx \frac{dW_P}{dt}$$



Calculation of Temperature Change Due to Plastic Work (2)

temperature calculation along the quasi-isentrope:

$$dT = \frac{1}{c_v} \left(\frac{dW_V}{\rho} + \frac{dW_P}{\rho} \right) = \frac{1}{c_v} \left(\frac{bT}{\rho^2} d\rho + \beta \frac{2Y}{3\rho^2} d\rho \right)$$

temperature change along the isentrope

heating due to plastic work

Taylor-Quinney factor (assumed= 1)

$$b = \left. \frac{\partial P}{\partial T} \right|_V = 3\alpha K_T$$

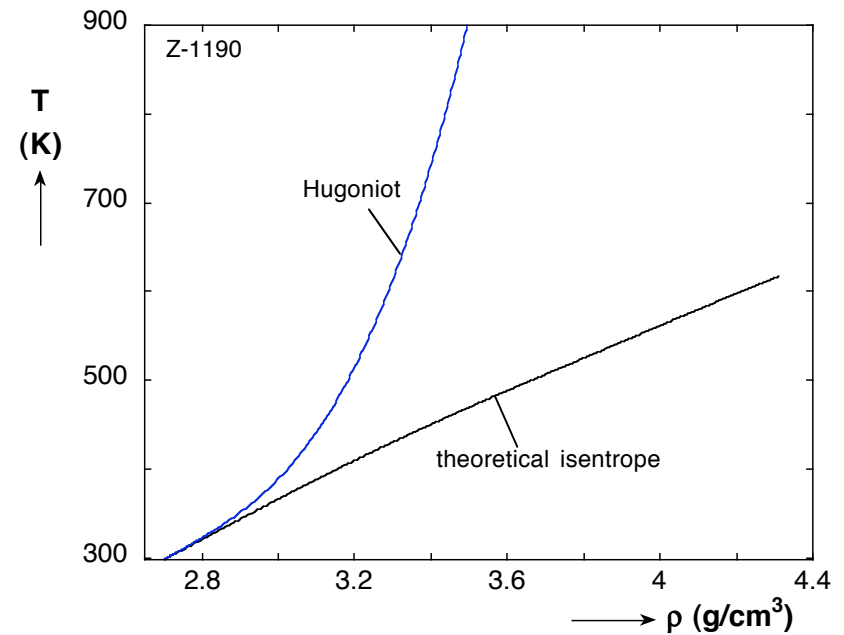
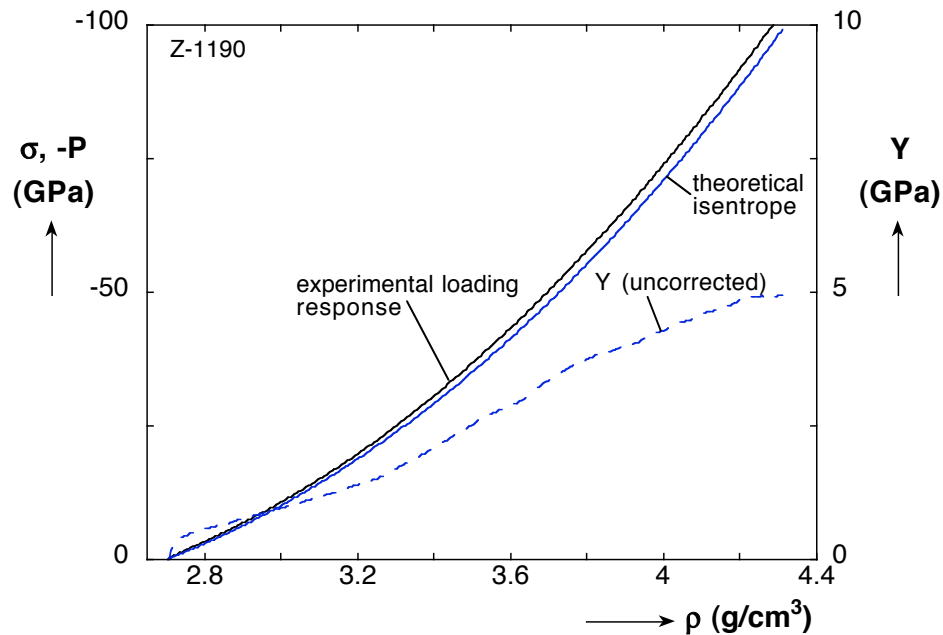
pressure calculation:

$$dP = \frac{K_S}{\rho} d\rho + \beta \frac{b}{c_v \rho} dW_P = \frac{K_S}{\rho} d\rho + \beta \frac{2bY}{3c_v \rho^2} d\rho$$
$$\Gamma = \frac{b}{c_v \rho}$$



Strength Calculations from AI Results of Davis (2006)

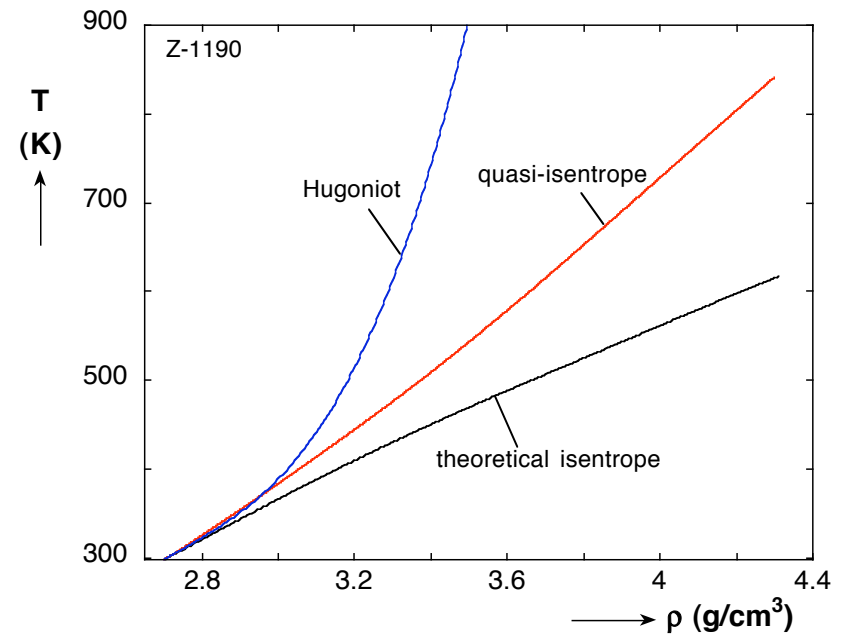
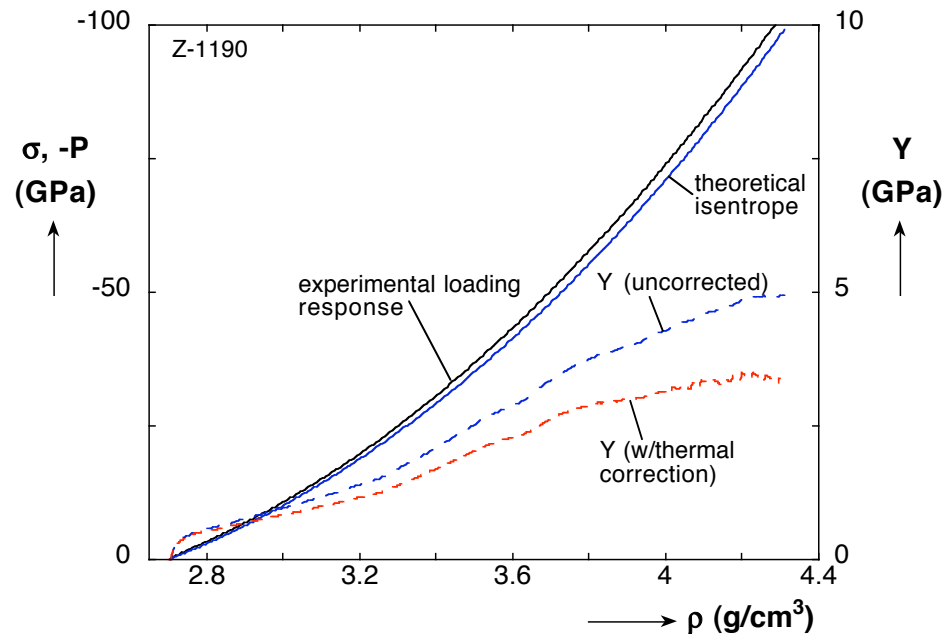
- Experimental data - Davis, J.-P. (2006). *J. Appl. Phys.* **99**, 103512.
- Sesame 3700 EOS - Kerley, G. I. (1987). *Int. J. Impact Eng.* **5**, 441-449.





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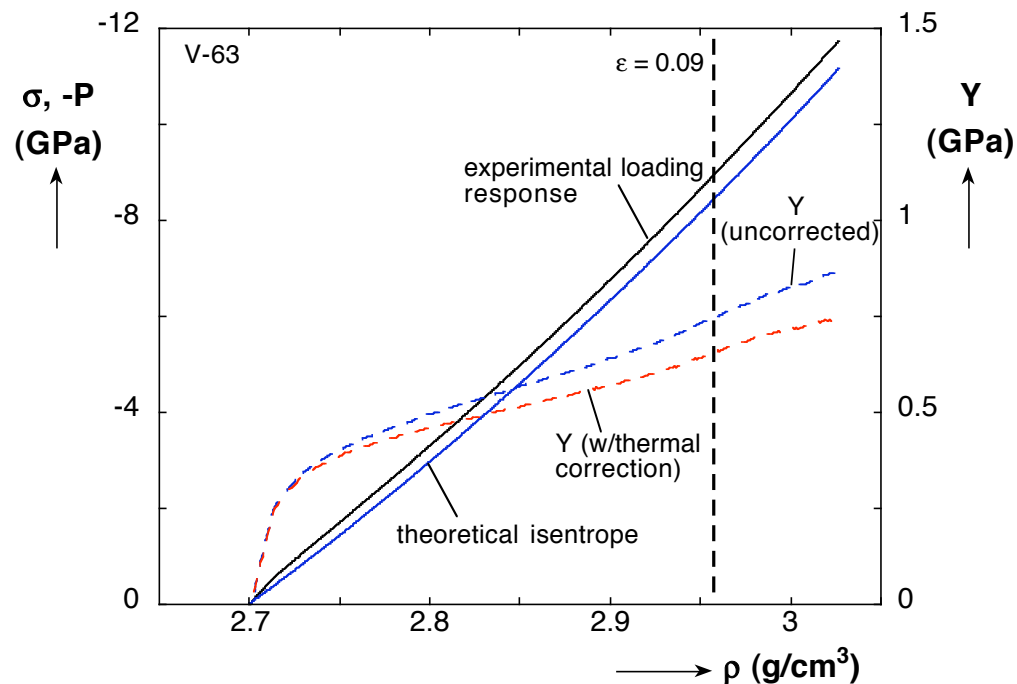
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heating due to plastic work has significant effect on apparent strength and temperature



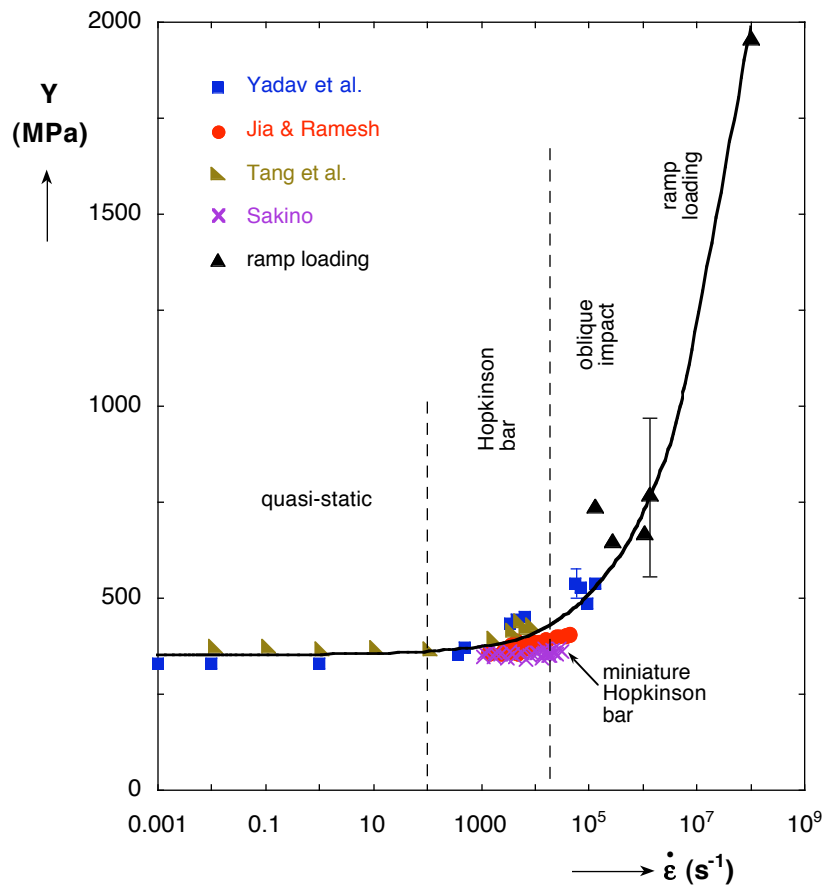
Velocities and Strain Rates for Veloce Experiment



- $Y \approx 0.66 \text{ GPa}$
- $P \approx 8.5 \text{ GPa}$
- temperature rise due to plastic work about 10% effect on Y but miniscule effect on quasi-isentrope



Strain Rate Dependence - Initial Take



- ramp loading results extend strength data for aluminum above 10^6 s^{-1}
- data consistent with strong rate sensitivity beginning around 10^4 s^{-1}



The Effect of Pressure

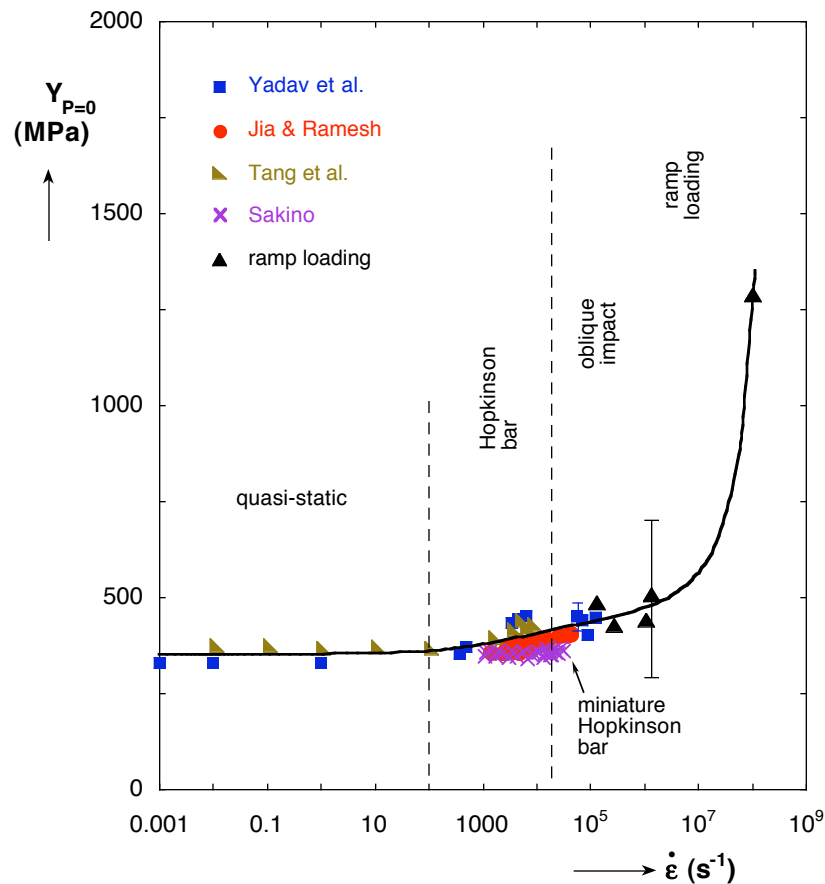
- range of pressures for different techniques:
 - negligible for quasi-static regime
 - negligible for Hopkinson bar experiments
 - ~3 GPa for pressure-shear experiments
 - ~8.5 GPa for ramp loading experiments
- theoretical arguments suggest strain rate should scale with shear modulus, which increases with pressure
- estimate zero-pressure flow stress using

$$Y_{P=0} = \frac{G_o}{G(P)} Y$$

- lowers Y by about 34% for ramp loading and about 17% for pressure-shear



Strain Rate Dependence - The Effect of Pressure



- zero-pressure flow strengths suggest that strong strain rate sensitivity doesn't occur until $\sim 10^7 \text{ s}^{-1}$
- scaling is very simplistic and may not be entirely accurate



Pressure Effects in Other Materials

- pressure ~constant in pressure-shear experiments (3-5 GPa),
- thus, pressure effect will be less in most other materials (which will have higher bulk modulus than aluminum)
- for ramp loading to a constant strain level, pressure effects in aluminum, copper, and tantalum are comparable (at $\epsilon=0.09$, $P=9, 16$, and 20 GPa, respectively)



Conclusions

- ramp loading can be used to extend strength measurements to strain rates well above those for other techniques
- must account for heating due to plastic work to obtain correct strength value
- when comparing ramp loading results to quasi-static and Hopkinson bar data, it is necessary to account for the mean stress (hydrostatic pressure)
- in pressure-shear experiments, this effect is non-negligible for aluminum but small for most other materials
- data suggests strong rate sensitivity doesn't occur in 6061-T6 aluminum until strain rates of $\sim 10^7 \text{ s}^{-1}$