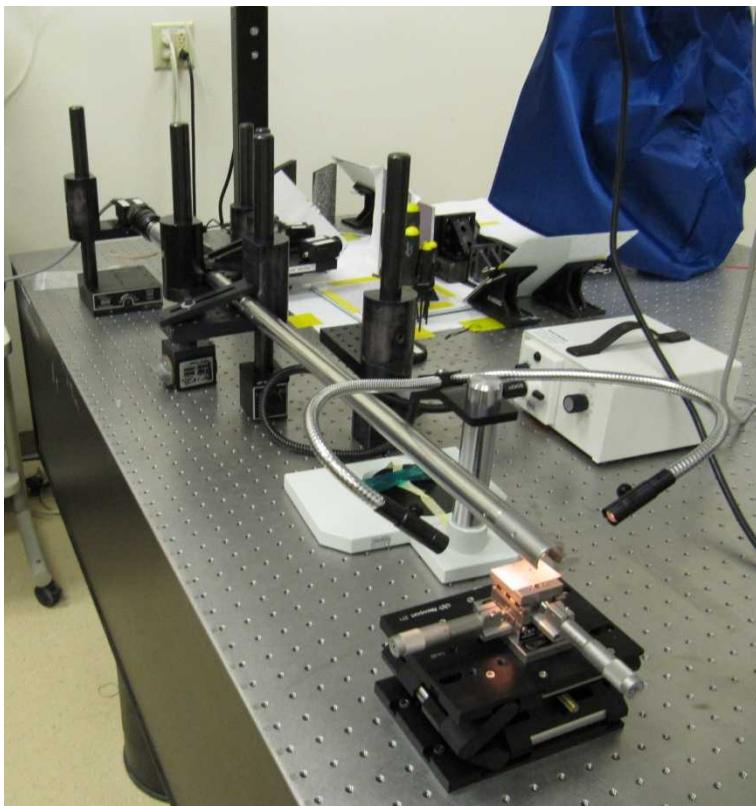


DIC through a rigid borescope

SAND2011-3933C



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Phillip L. Reu
Senior Member Technical Staff



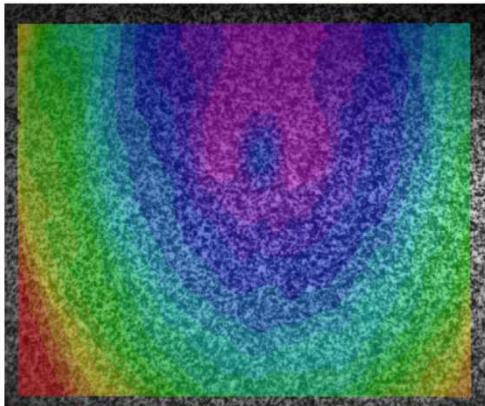
Sandia is a multiprogram laboratory operated by Sandia Corporation, a Lockheed Martin Company,
for the United States Department of Energy under contract DE-AC04-94AL85000.



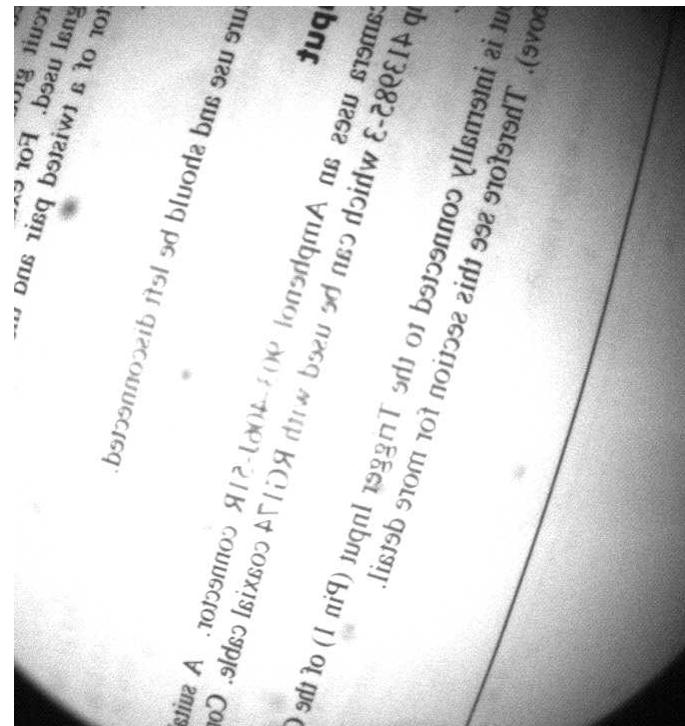
Quantifying and removing the distortions is critical



Experimental Setup

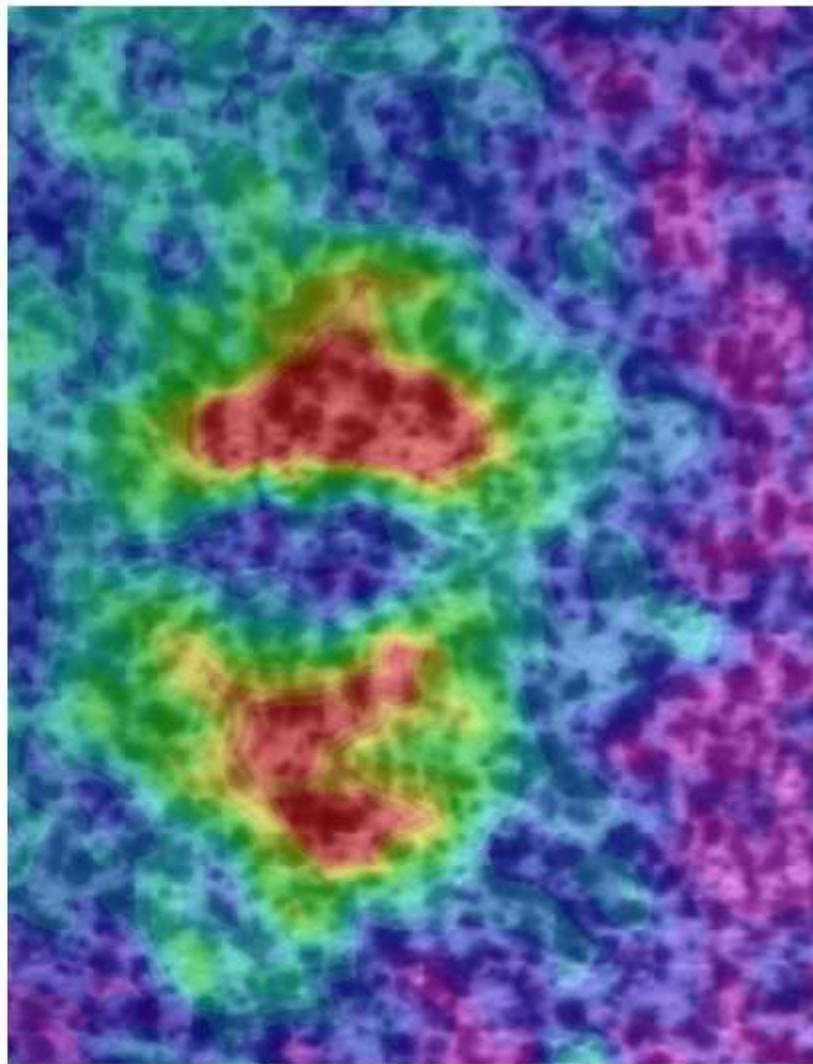
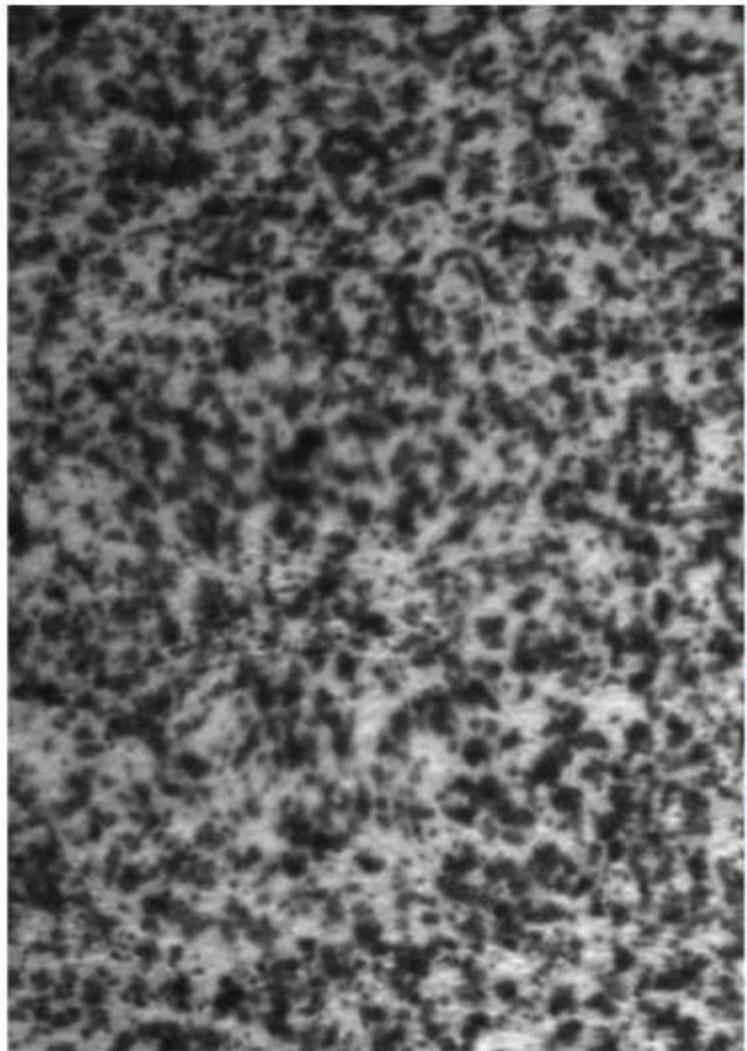


Optical Distortions

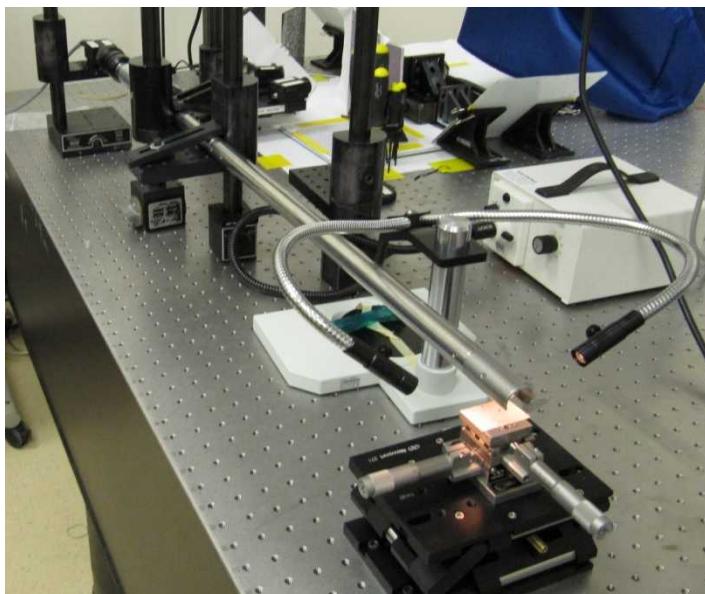
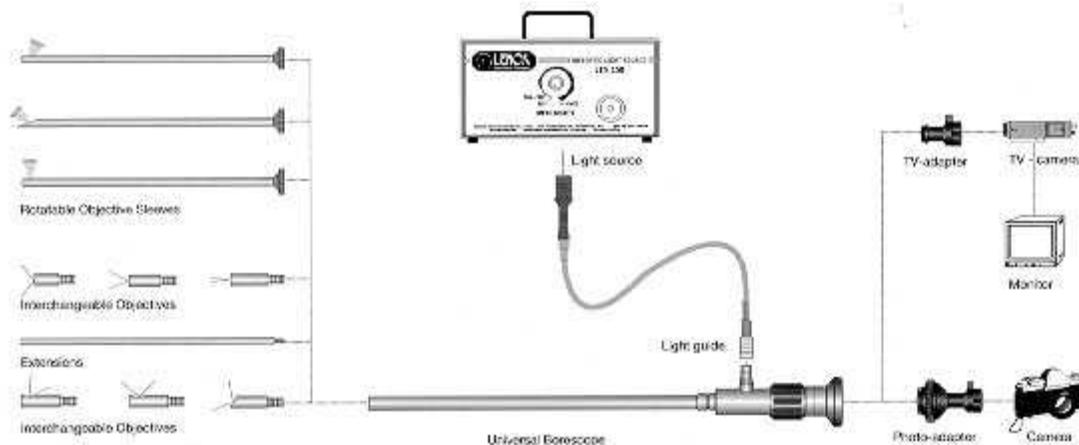


Imaging Through a Borescope

The lens distortions can be seen by looking at the images



A Lennox rigid sectional borescope was used for testing



- 15/16 inch diameter
- 1-meter length for short section
- 2.8 meters full-length for these tests
- Extendable beyond 6 meters

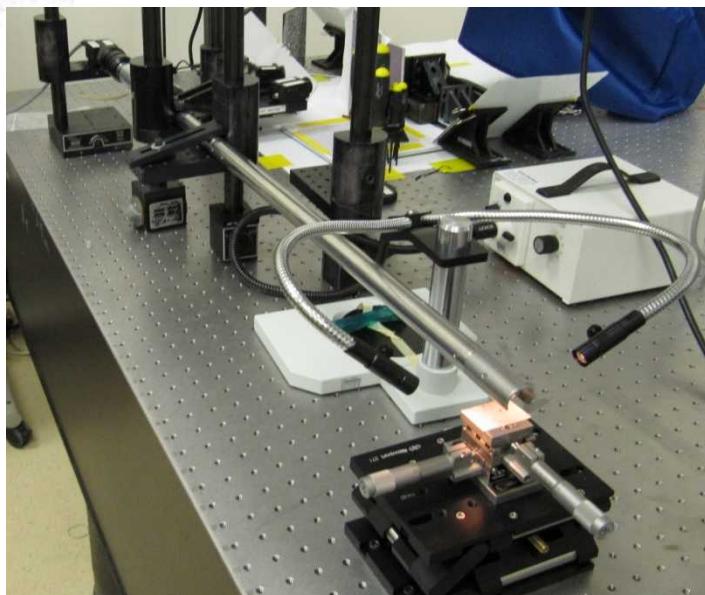
Issues with the Setup

1. Camera mounting was for a 1/3" CCD chip. This created vignetting.
2. All the lenses were dirty!
3. There was a lens issue in the last segment.

The experimental setup used a 5-MP camera with a 75-mm relay lens

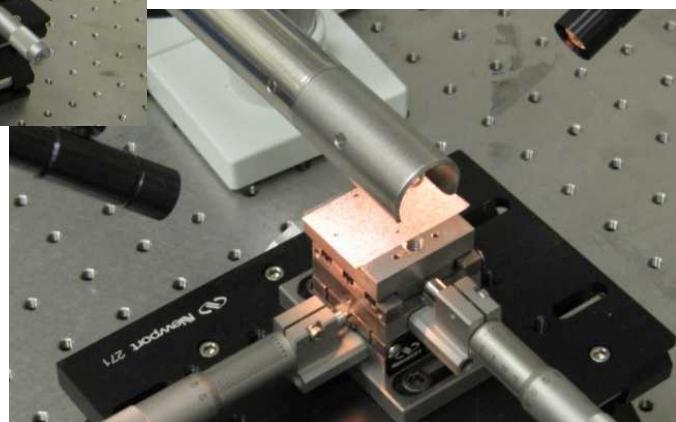


A 75-mm lens was used to relay the image from the eyepiece to the camera detector.

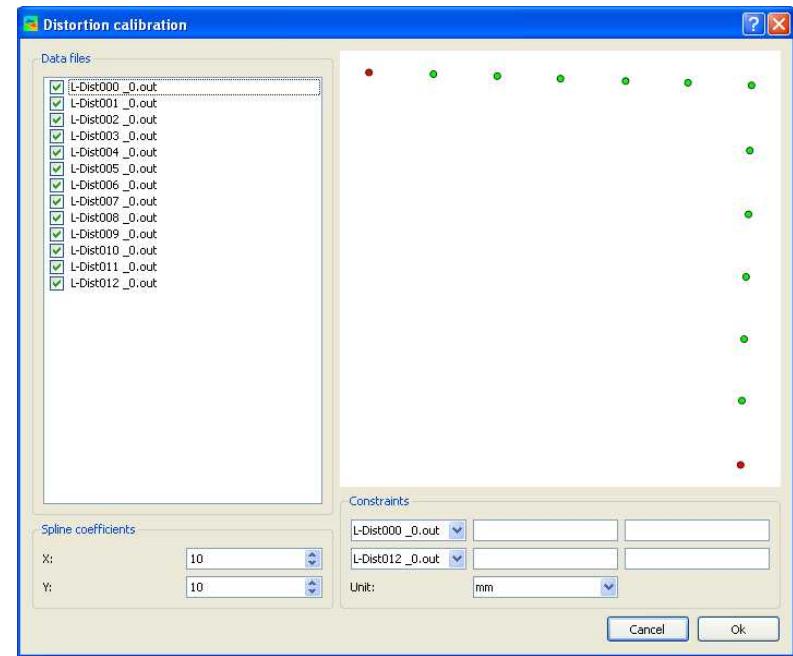
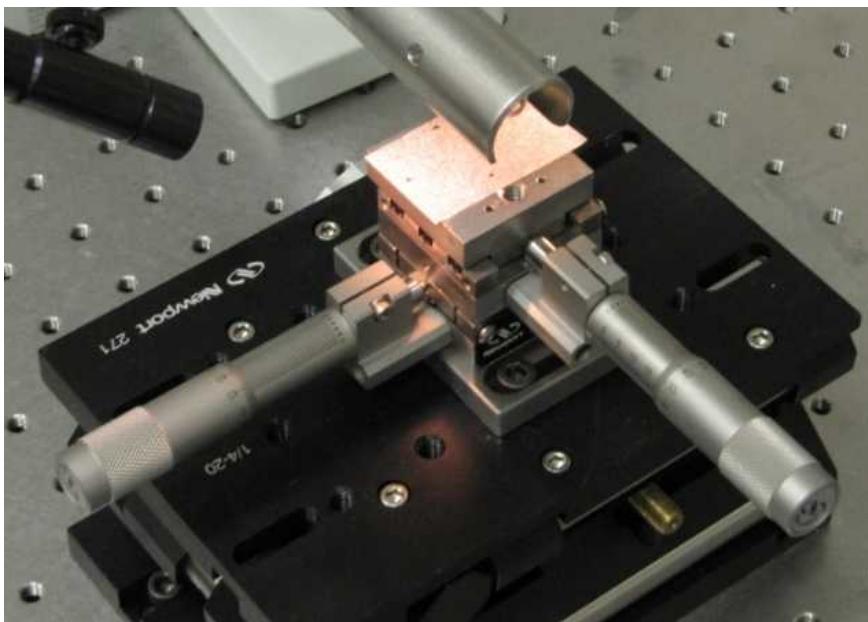


FOV = 20 mm

A stage is used to make controlled translations for distortion correction.

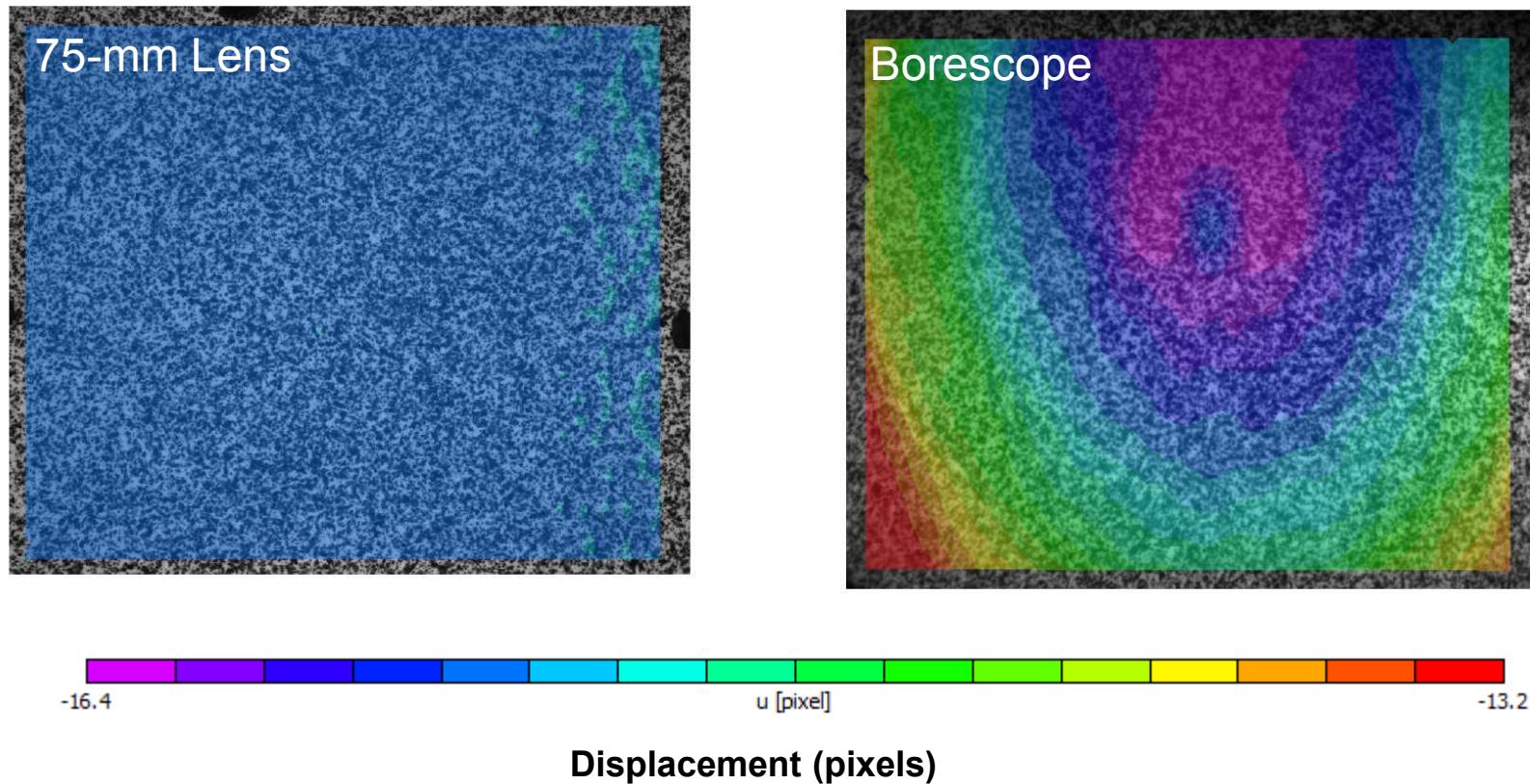


Controlled in-plane translations are required to correct the distortions



- The flat and rigid speckle pattern were translated 0.3 mm in perpendicular directions.
- The software fits a spline function (10 coefficients) to remove the distortions and scale the results.

The uncorrected distortion with 0.3 mm translation was ± 3 pixels

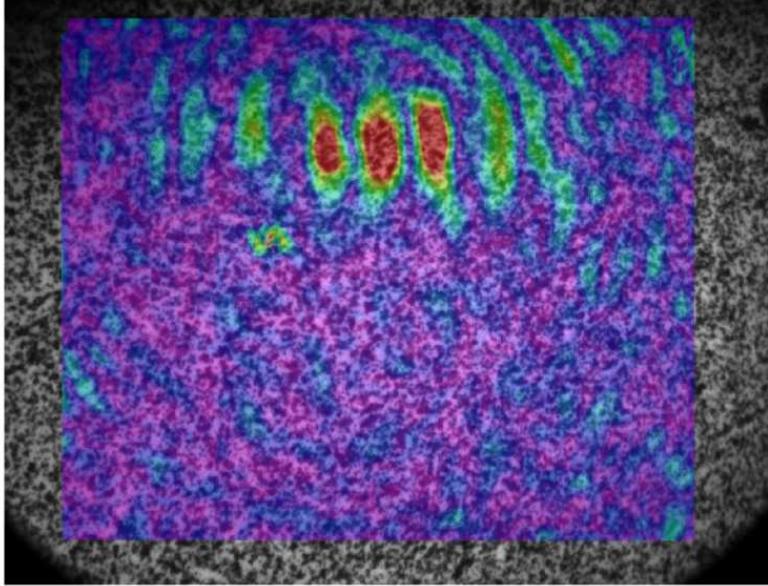


Similar magnitudes in the y-direction

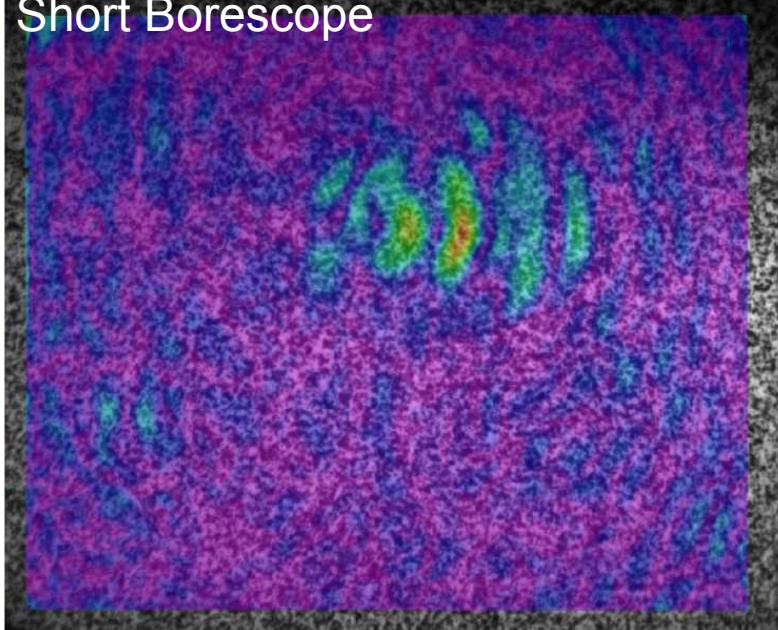
The distortions can be greatly improved... ± 0.3 pixels



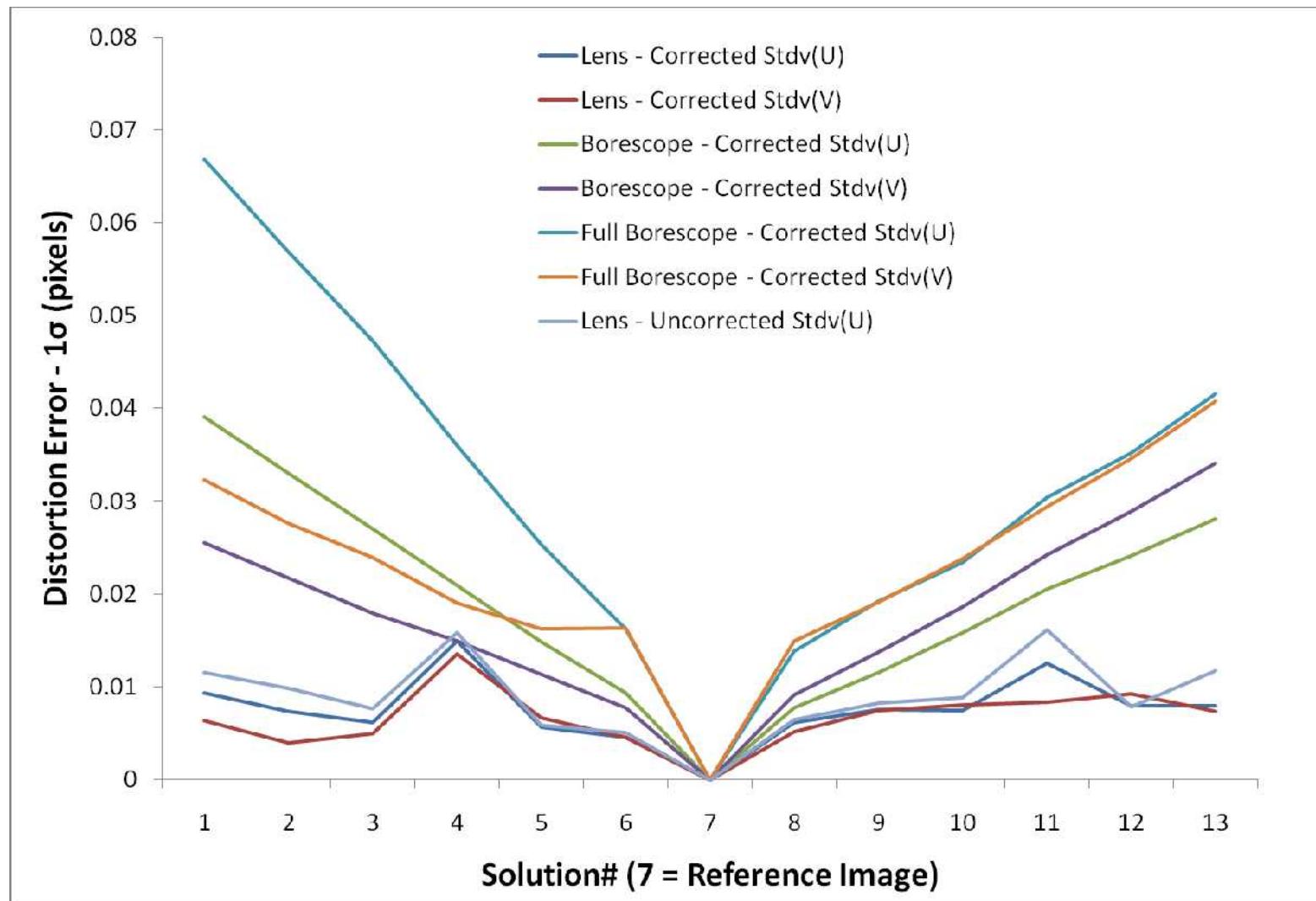
Full Borescope



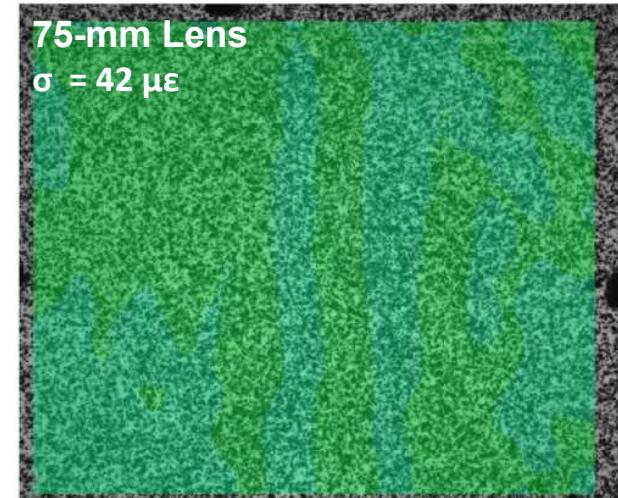
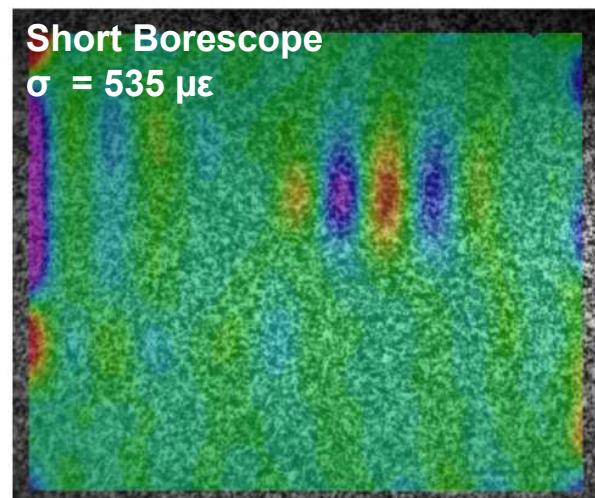
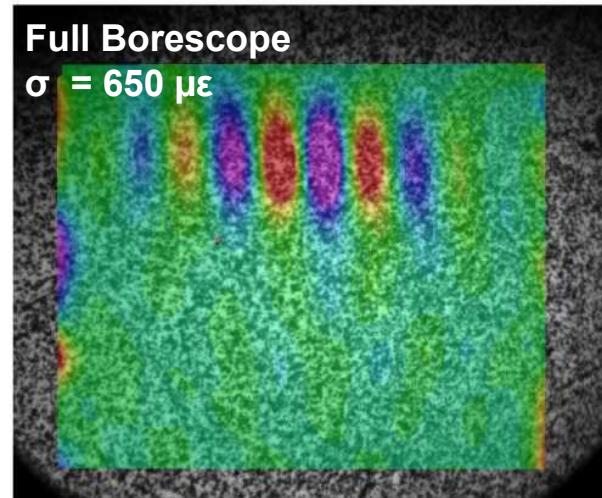
Short Borescope



The correction for the borescope is not complete. Errors still remain.



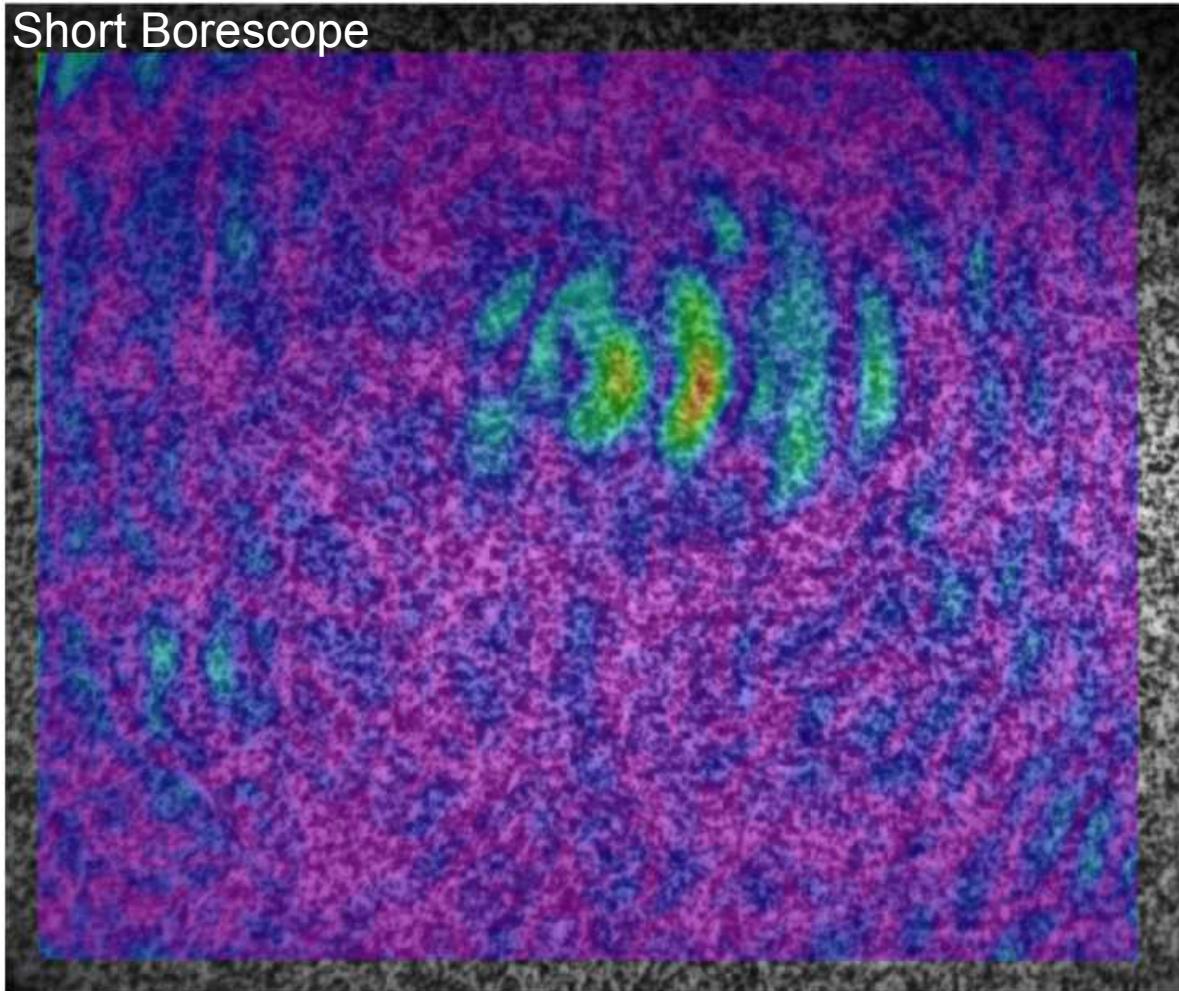
The strain errors are relatively large due to the local nature of the distortions



A better borescope would need to be built to do DIC!



Short Borescope



Questions?