

# Understanding the Structure of Nanograined Polycrystalline Materials by *in-situ* and Precession Electron Microscopy

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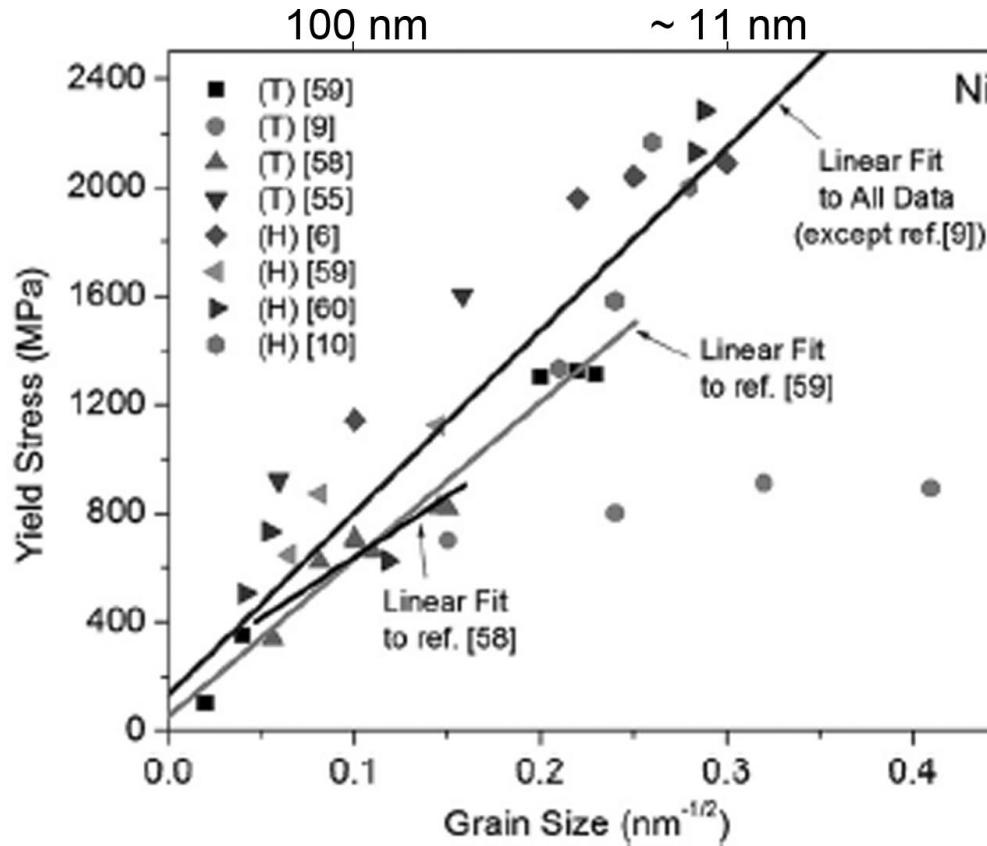
**Khalid Hattar, James A. Knapp**

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# The interest in nanograined metals



- Nanocrystalline metals are attractive because of their high strength.
- Basis for high strength is captured by the Hall – Petch relationship:  $\sigma = \sigma_o + kd^{-1/2}$

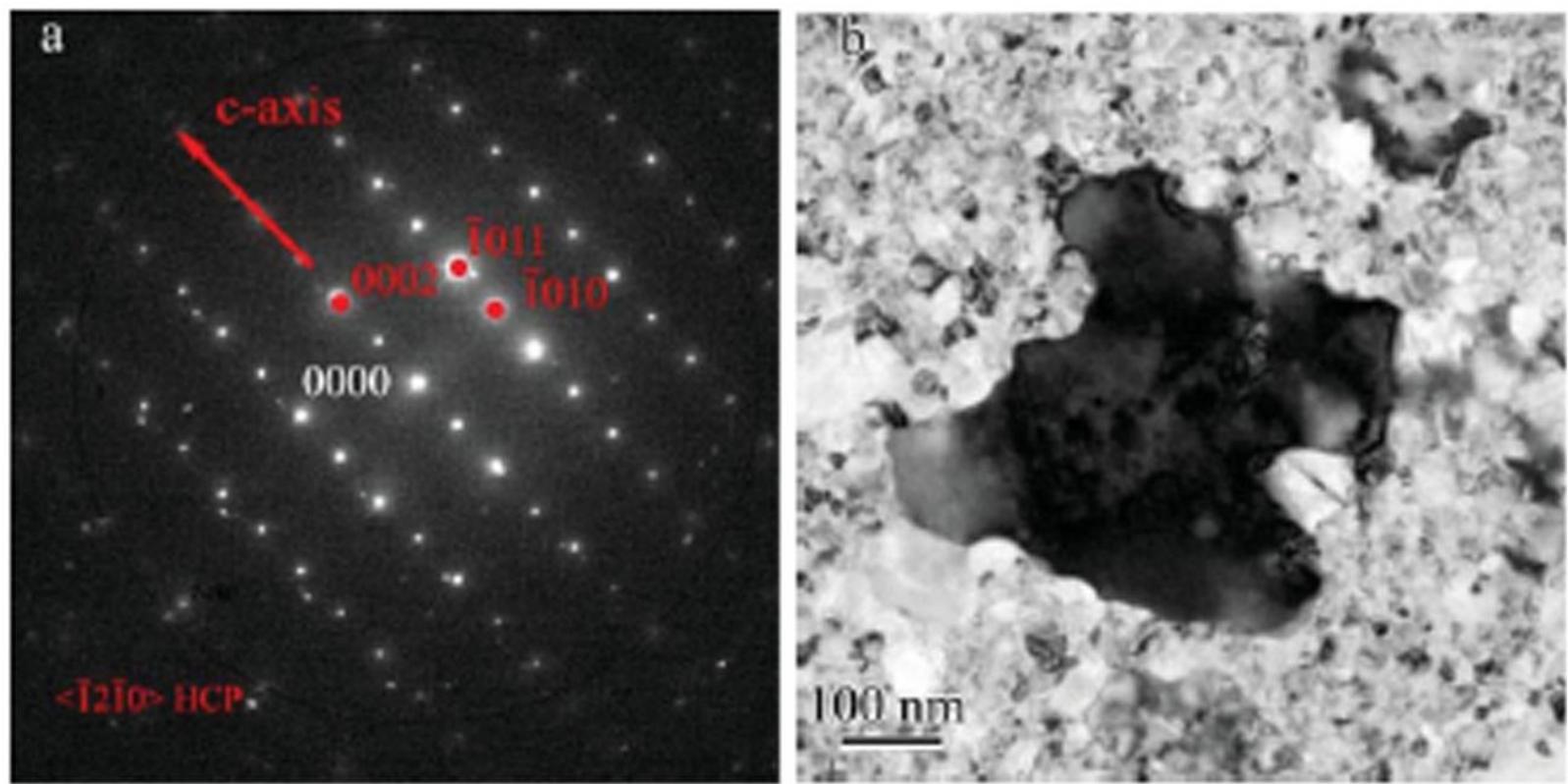
C. E. Carlton, P. J. Ferreira, Acta Materialia 55 (2007), 3749

S. Rajasekhara, L. P. Karjalainen, A. Kyrolainen, P. J. Ferreira, Met. Mater. Trans. 37A (2007), 1202

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# Thermal stability of nanoscale grains



## Nanobeam diffraction of an abnormal grain

K. Hattar, 'Thermal and mechanical stability of fcc nanograined metals', Ph. D. dissertation (2009), The University of Illinois, Urbana-Champaign

L. N. Brewer, D. M. Follstaedt, K. Hattar, J. A. Knapp, M. A. Rodriguez, I. M. Robertson, , Adv. Mater. **22** (2010), 1161

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- i. Is the *hcp* phase nickel present in as-deposited nano-crystalline nickel?
- ii. What is its local texture?
- ii. How does it evolve upon annealing?

**Both phase and texture in nanograined materials are not fully understood**

# Available electron diffraction techniques

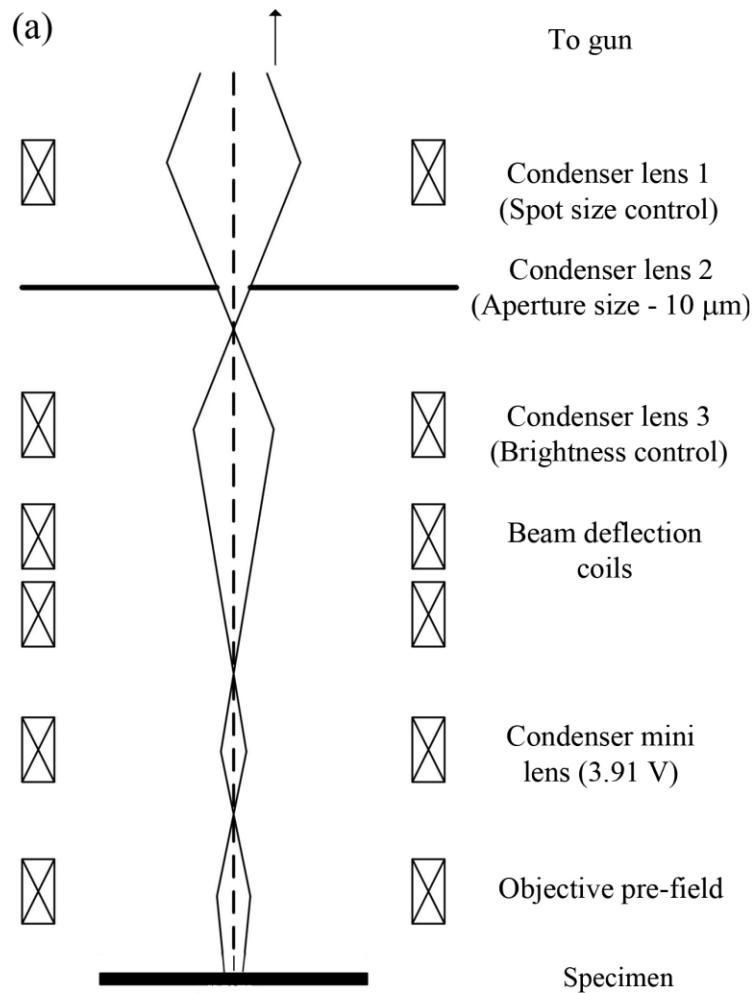
Technique	Advantages	Disadvantages
EBSD (SEM)	<ul style="list-style-type: none"><li>- Statistically significant</li><li>- Accurate</li></ul>	<ul style="list-style-type: none"><li>- Difficult to accurately index nanoscale grains (&lt; 30 nm)</li><li>- Sample dependent</li></ul>
Kikuchi maps (TEM/STEM)	<ul style="list-style-type: none"><li>- Analysis of individual nanoscale particles</li></ul>	<ul style="list-style-type: none"><li>- Time consuming</li><li>- Pole-piece gap constraint</li><li>- Difficult to automate</li></ul>
Nanobeam diffraction (NBD)	<ul style="list-style-type: none"><li>- Faster than Kikuchi maps</li><li>- Analysis of nanoscale grains</li></ul>	<ul style="list-style-type: none"><li>- Slower than EBSD</li><li>- Difficult to automate</li></ul>
Convergent beam diffraction (CBED)	<ul style="list-style-type: none"><li>- Spatial resolution</li><li>- Symmetry information</li></ul>	<ul style="list-style-type: none"><li>- Local heating</li><li>- Complex patterns</li></ul>

Difficult to characterize nanocrystalline metals

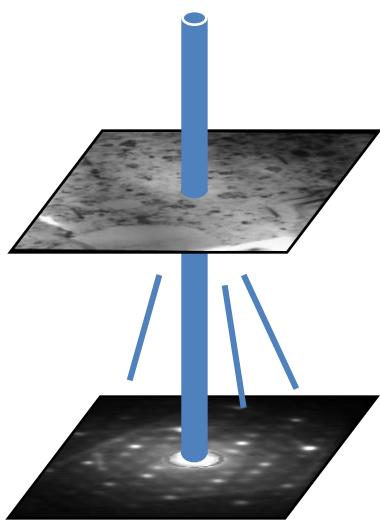
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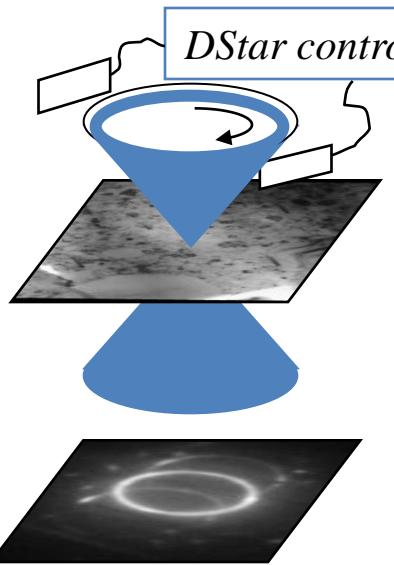
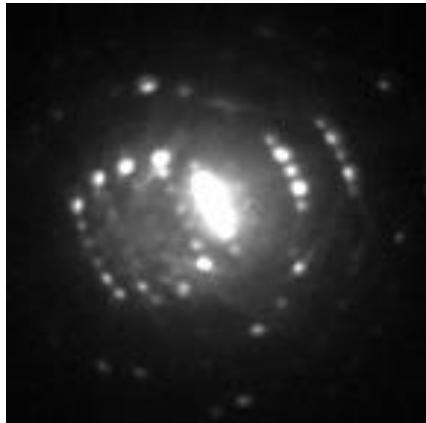
## Creating a near parallel nanoscale probe



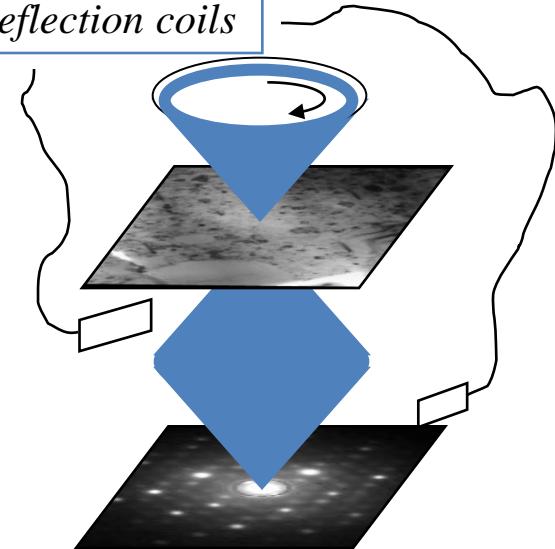
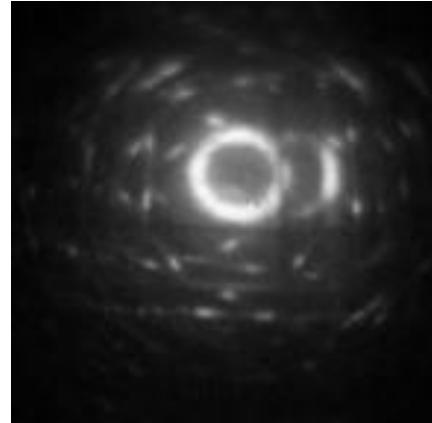
# Precession microscopy



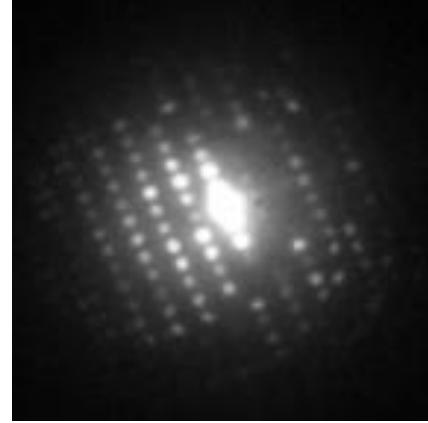
Standard setting



$\frac{1}{2}$  Precession



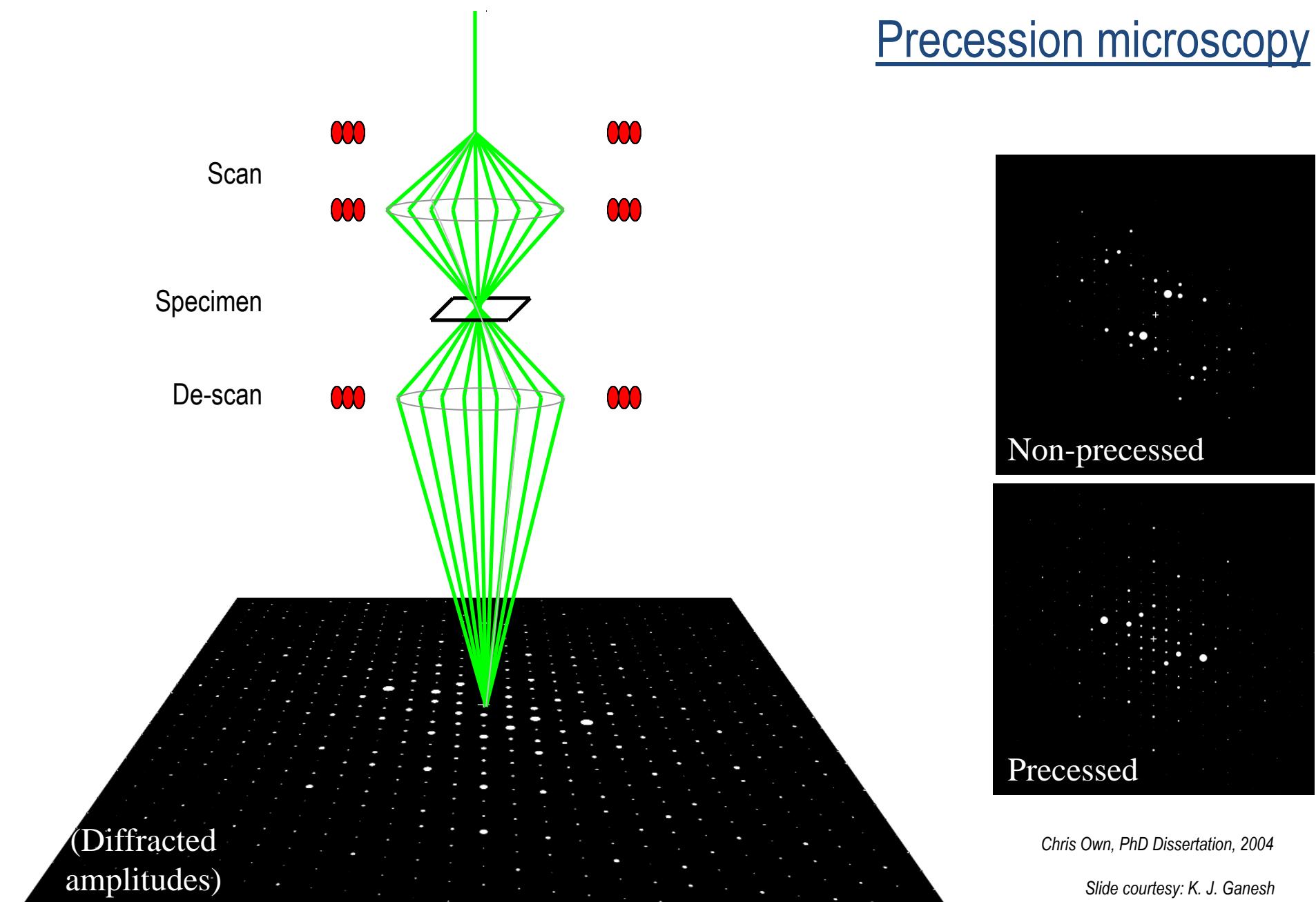
Full precession



R. Vincent, P.A. Midgley, *Ultramicroscopy*, 53 (1994) 271

Slide Courtesy: E.F. Rauch

# Precession microscopy



Chris Own, PhD Dissertation, 2004

Slide courtesy: K. J. Ganesh

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## **Advantages:**

- i. < 10 nm spatial resolution
- ii. Near kinematical electron diffraction
- iii. Symmetry ambiguities are resolved
- iv. Fast and automated acquisition (at least 200 grains in 15 minutes)
- v. Template generation and matching

**Apply precession microscopy to characterize  
nanocrystalline nickel!**

## **Sample preparation:**

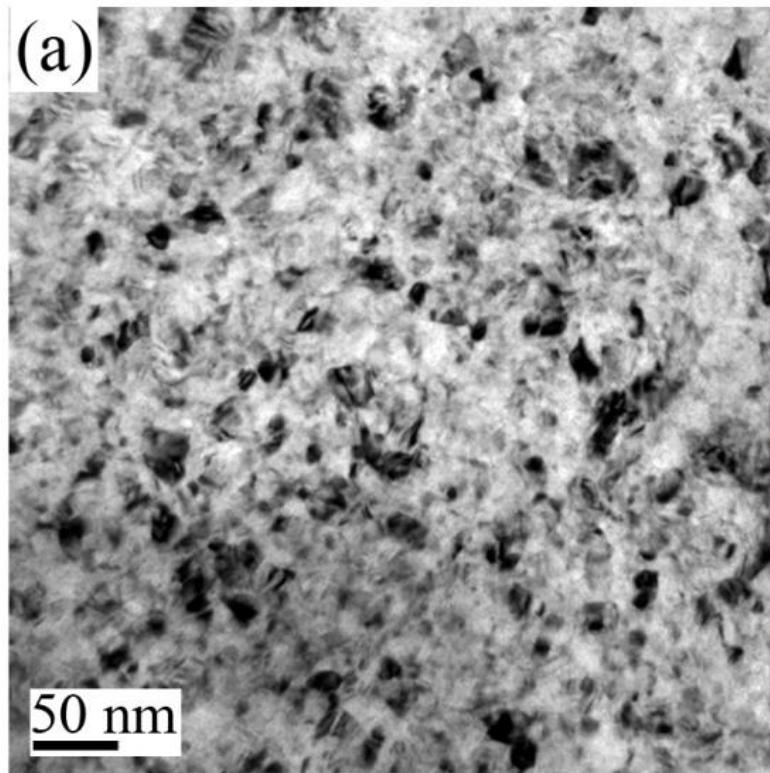
- Pulsed Laser Deposition of 50 nm nickel film on NaCl <001> substrates
- Athene® thin bar grid glued to the film
- NaCl <001> substrate was dissolved away in de-ionized water

## **Microstructure evaluation:**

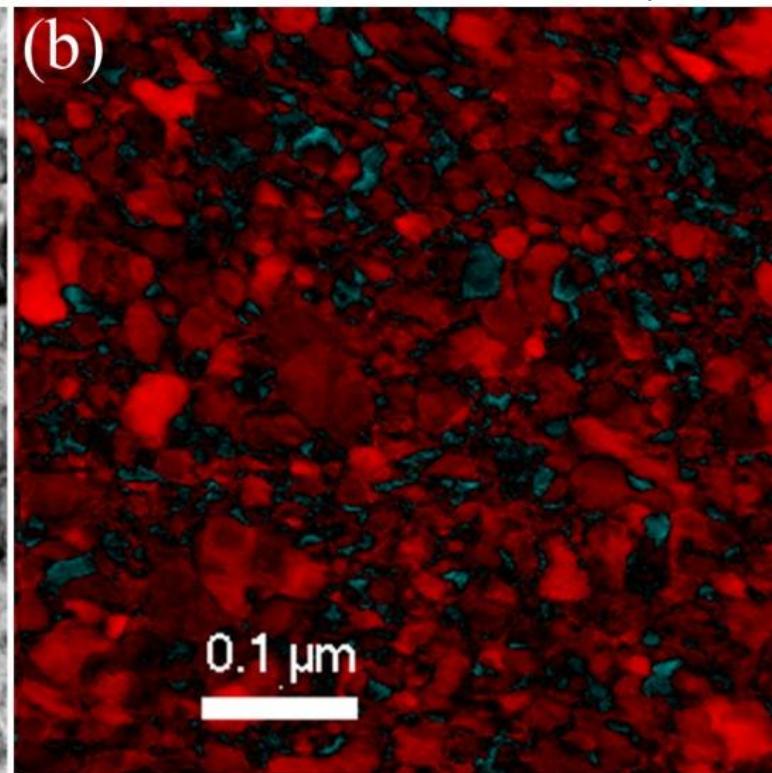
- Diffraction data acquisition by precession microscopy
- Phase and texture analysis

# hcp grain size and phase fraction

BF – TEM



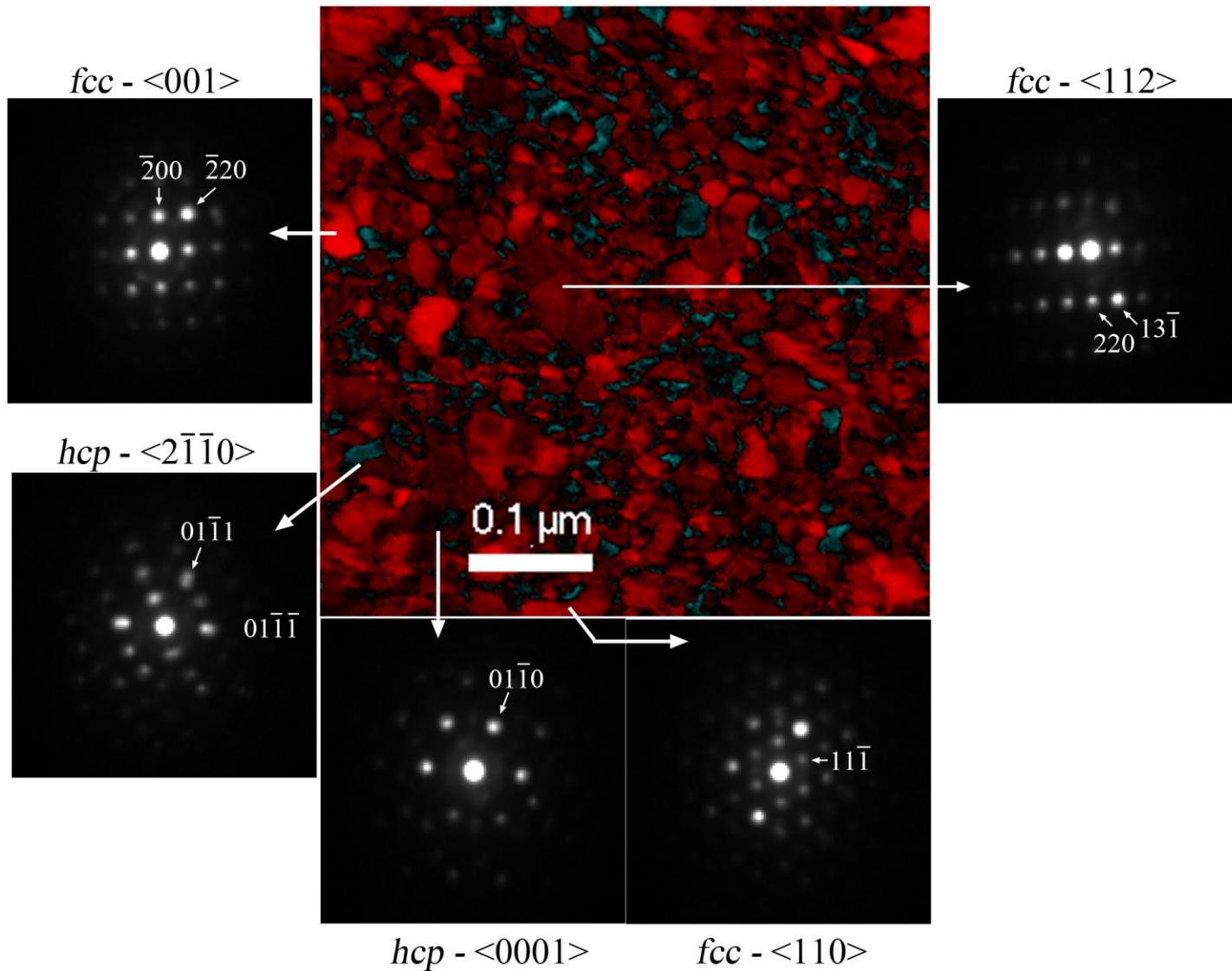
Re-constructed phase and reliability map



*fcc* phase      *hcp* phase

- 831 *hcp* phase grains (in  $0.75 \mu\text{m}^2$ )
- Average *hcp* grain size : 10.3 nm
- Average *hcp* phase percentage: 9.0%

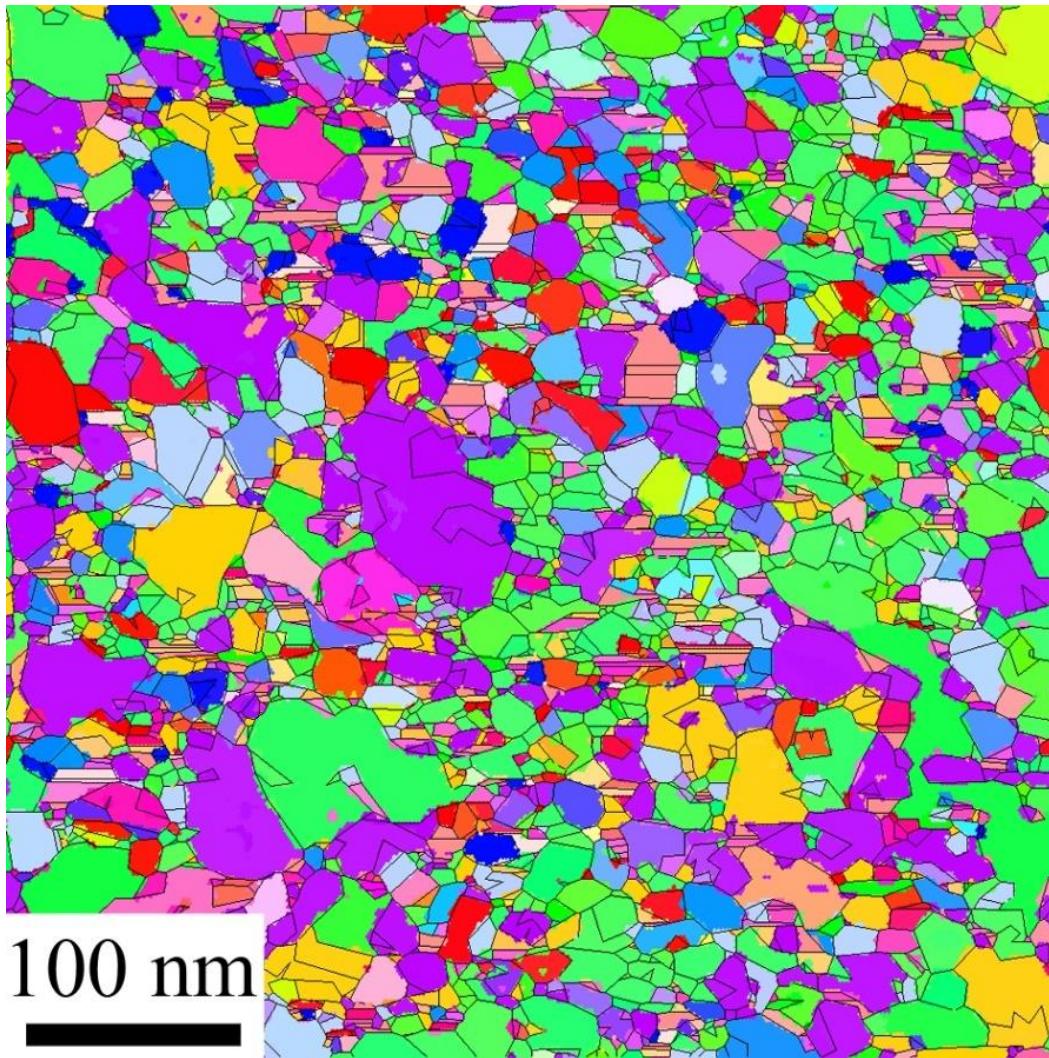
# Phase analysis of 50 nm PLD - Ni film



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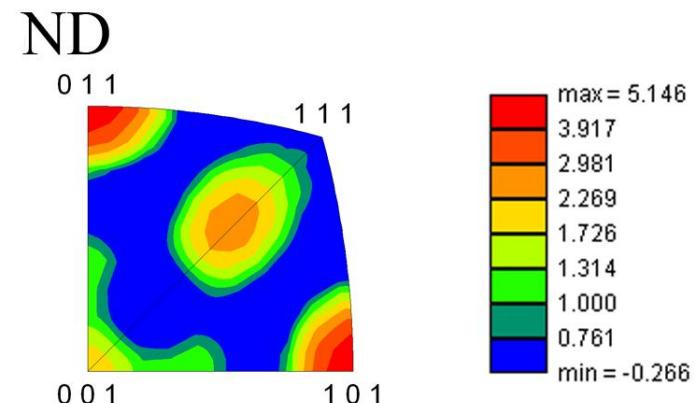
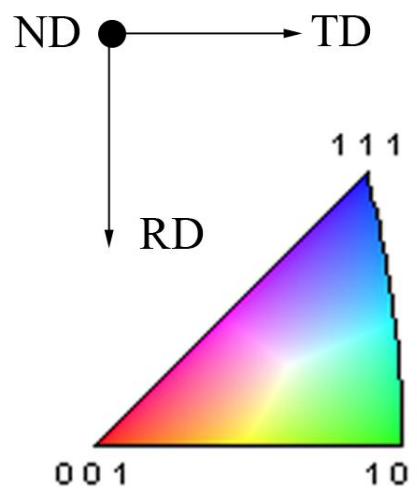
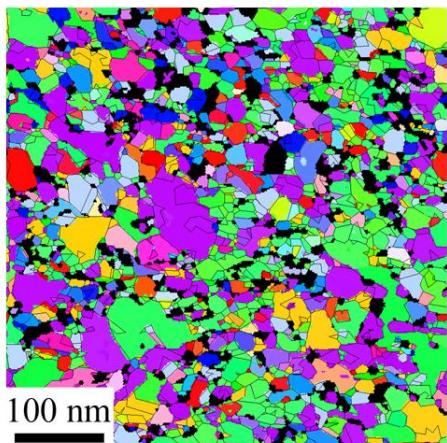
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# Texture of 50 nm PLD – Ni film

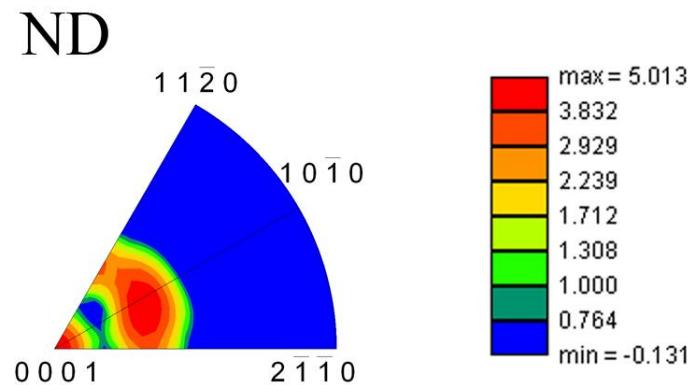
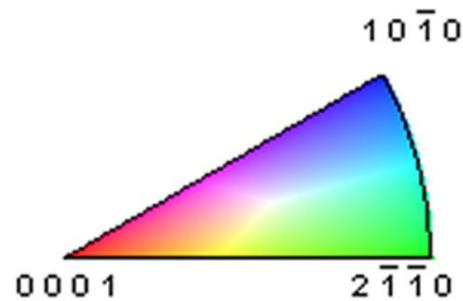
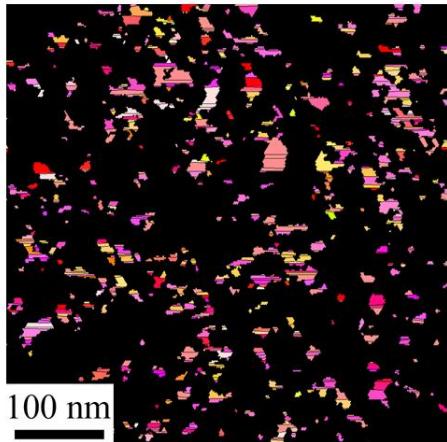


# Texture of 50 nm PLD – Ni film

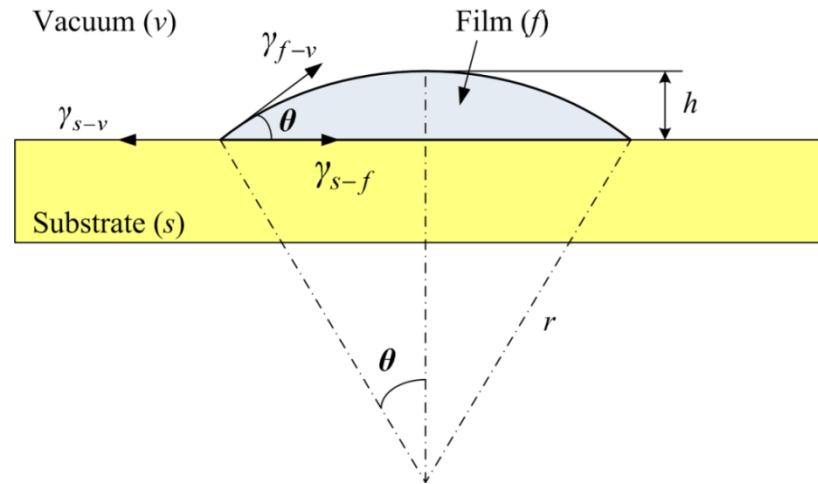
## fcc nickel phase



## hcp nickel phase



- i. Why is *hcp* phase nickel present?
- ii. Why the observed texture?



**Assumption:** Volmer-Weber type polycrystalline film growth

- **intrinsic stresses**
  - recrystallization
  - impurities
  - grain boundaries
- **substrate/film lattice mismatch**

$$\Delta G_{film} = V_{film} \Delta G_v + A_{film} \cdot \gamma_{f-v} + A_{interface} \cdot (\gamma_{s-f} - \gamma_{s-v}) + \sigma_{gb} A_{interface} h + G_s + G_E$$

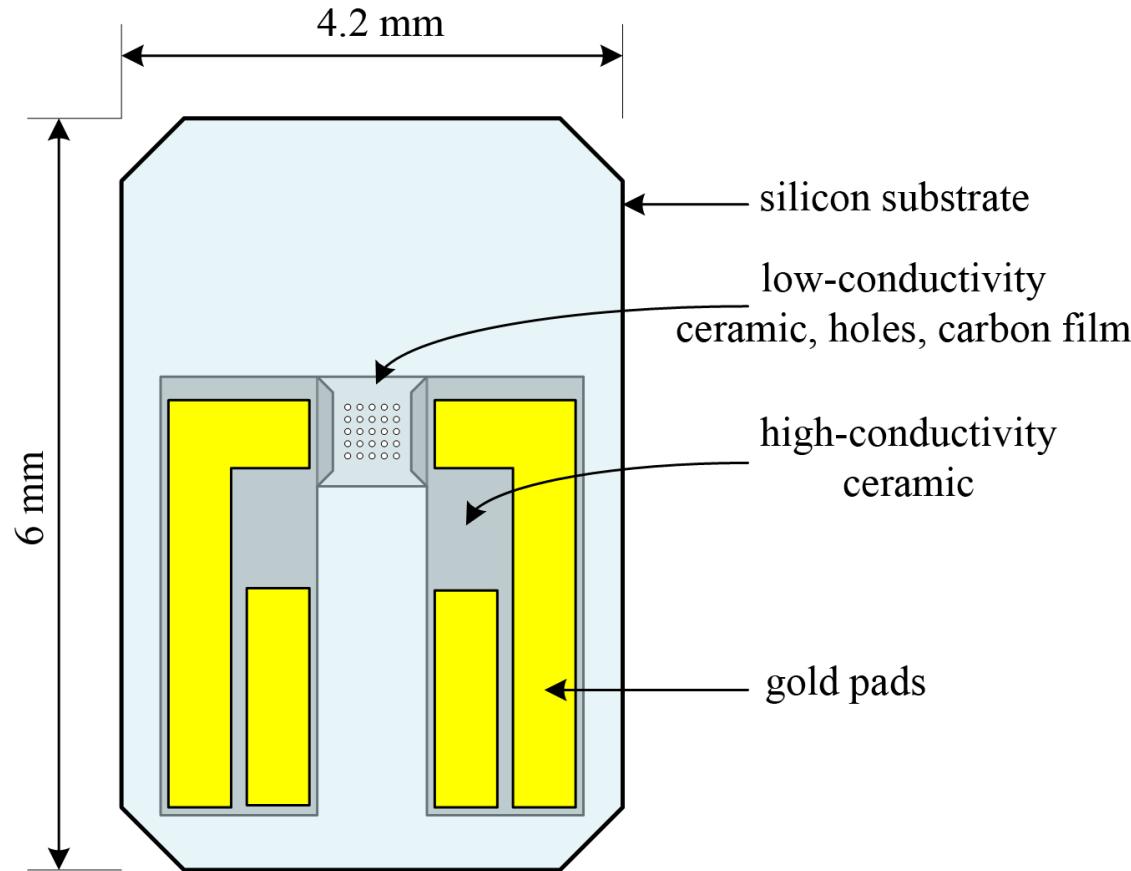
$$\Delta G_v = - \left( \frac{RT}{V_{crystal}} \right) \cdot \ln(\xi)$$

$$\sigma_{gb} = \frac{E}{(1-v)} \frac{\delta}{d}$$

$$G_s = \frac{1}{2} \left[ M_x \left( \varepsilon_x - \frac{b}{S} \right)^2 + M_y \left( \varepsilon_y - \frac{b}{S} \right)^2 + G_{xy} \gamma^2 \right] A_{interface} \cdot h$$

$$G_E = \frac{A_{interface} G_{xy} b}{4\pi(1-v)} \frac{2}{S} \log\left(\frac{\beta h}{b}\right)$$

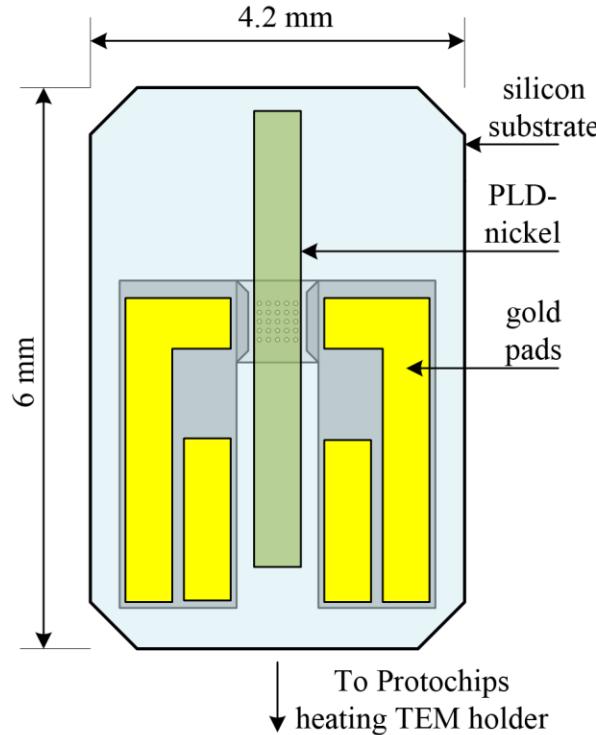
- in-situ annealing in Aduro™ Protochips devices
- Acquisition of diffraction data by precession microscopy



# *in-situ* heating and Precession microscopy

## Sample preparation:

- Pulsed Laser Deposition of 25 nm nickel film on Aduro™ Protochips devices

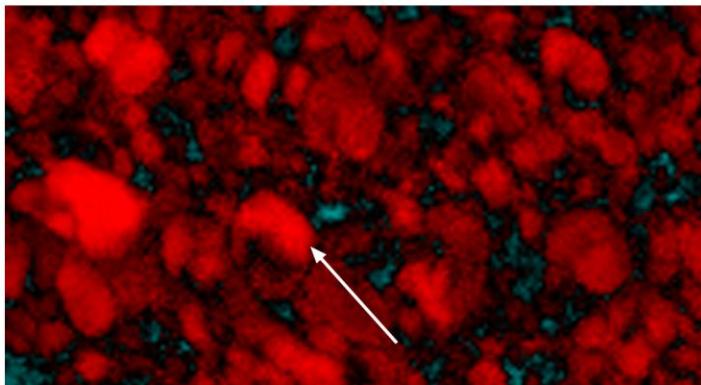


## *In-situ* heating and Precession microscopy:

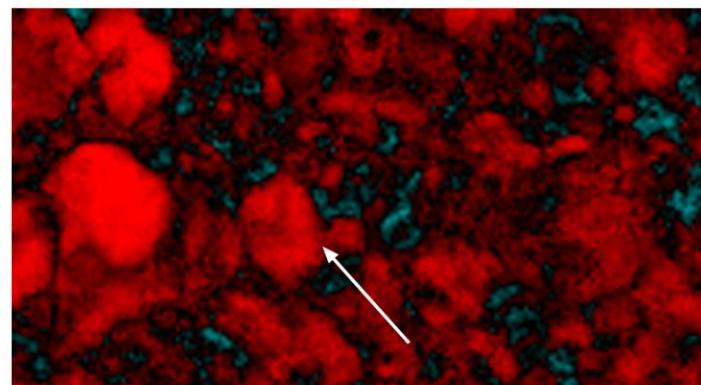
- Isothermal heating at 700 °C
- Diffraction data acquisition at room temperature, 5, 25 and 45 minutes of annealing

# *in-situ* heating and Precession microscopy

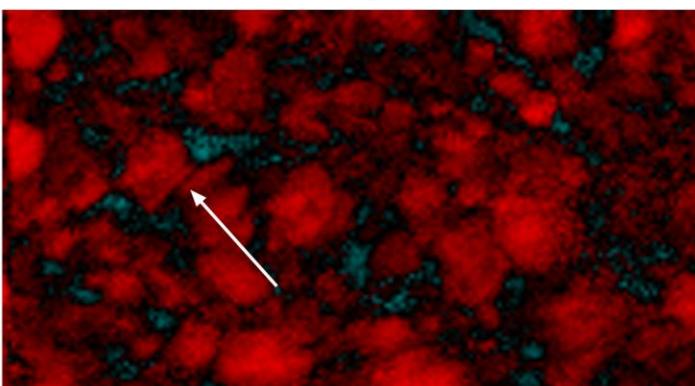
## Room temperature



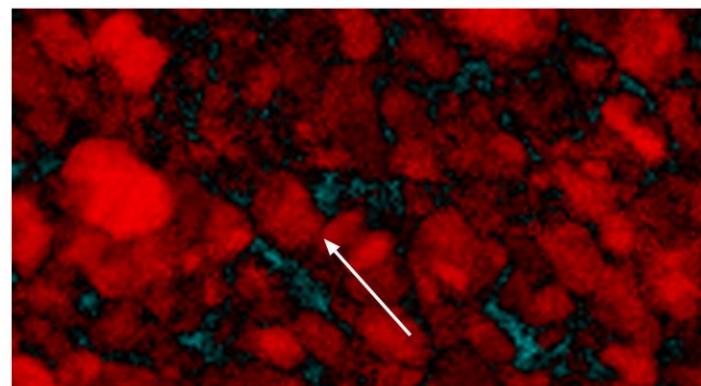
5 minutes, 700 C



25 minutes, 700 C



45 minutes, 700 C

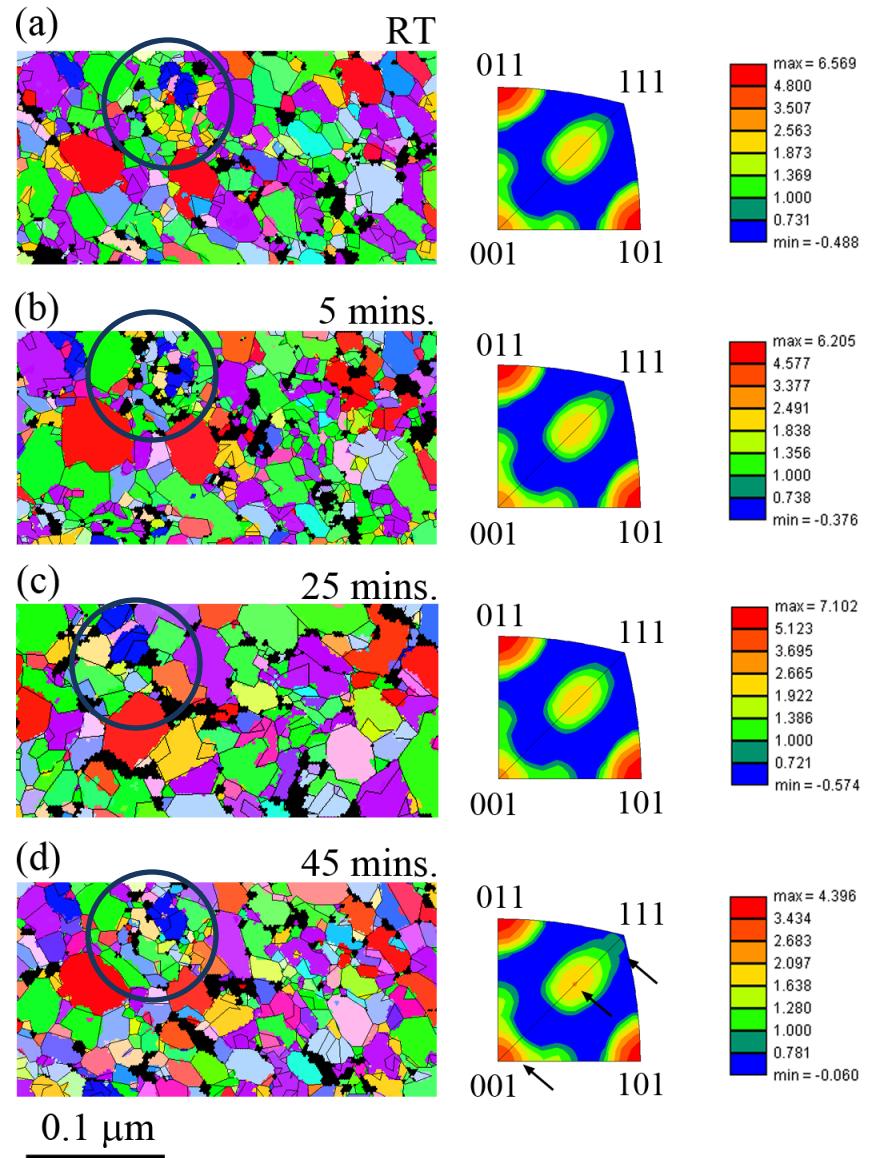


0.1  $\mu$ m

■ *fcc* - phase

## ■ *hcp* - phase

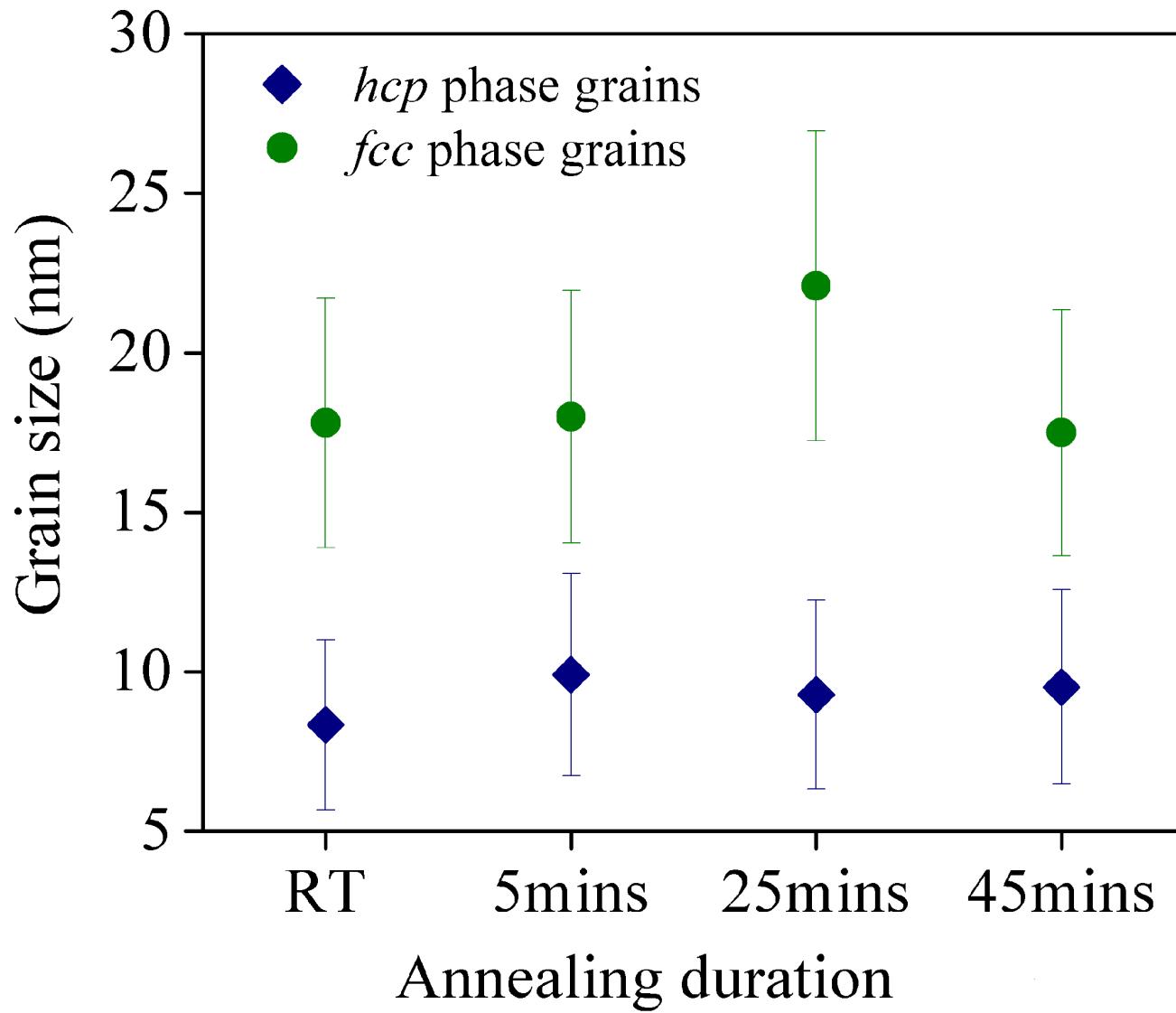
# Texture evolution – fcc phase

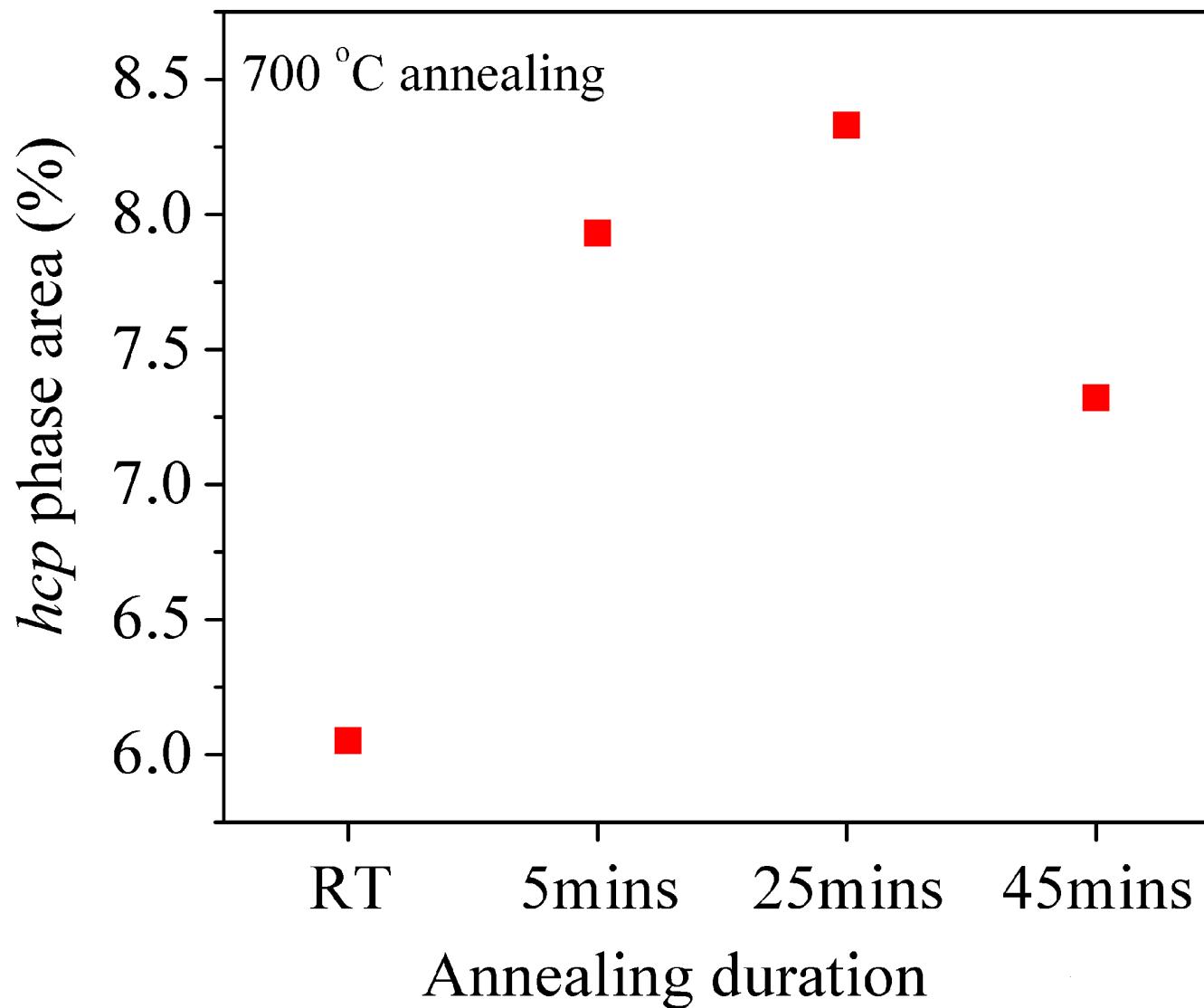


$<011> // \text{ND}$

Progression  
of  
annealing

$<001> // \text{ND}$ ,  
 $<112> // \text{ND}$





- i. Nanoscale *hcp* nickel phase in as-deposited 50 nm film
- ii. Approximately 10 nm in size, and with close to  $<0001>$  // ND texture
- iii. Nanoscale *fcc* nickel phase is approximately 20 nm size,  $<011>$  // ND texture
- iv. *fcc* nickel phase texture evolves from  $<011>$  // ND to  $<001>$  // ND and  $<112>$  // ND texture on isothermal annealing

## Possible directions of future research

- i. Analysis of the grain boundary types
- ii. Influence of film thickness
- iii. Texture and phase evolution in free-standing nickel films
- iv. Texture evolution in constrained and free-standing metal films
- v. Microstructure evolution in ion-irradiated materials