



Smart Microfabricated Preconcentrator (and Other Micro Analytical Detection Components & Systems)

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**Workshop on Novel Sampling and Sensing
for Improving Food Safety**

Georgia Tech, Atlanta, GA, June 16-17, 2011



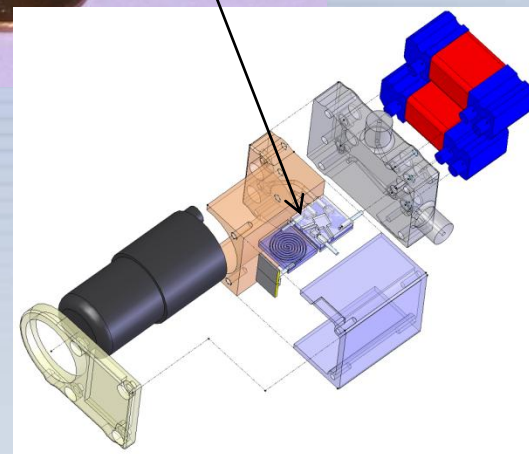
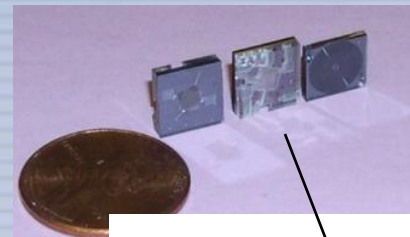
Overview of MicroAnalytical Systems: Handheld, MEMS-Based, Portable Detection



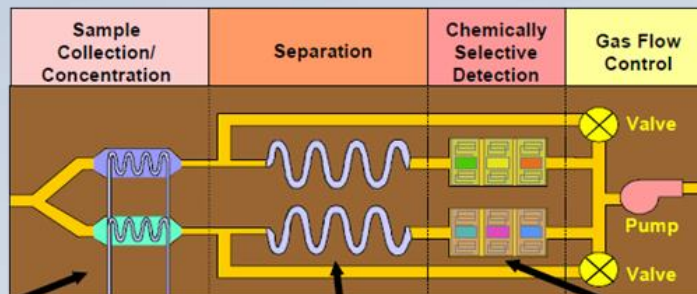
Sandia's MicroChemLab
SVOCs, solvents, water, FAMES
IEEE Sensors Journal, 6 (3) 784-795 (2006).



www.defiant-tech.com



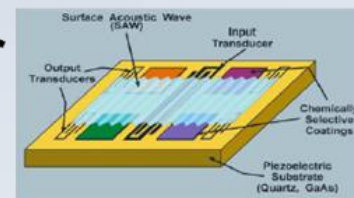
Sandia's Phase II MGA (DARPA)
SVOCs, VOCs
Transducers 2009, 1666-1669.



Trap



Separate



Detect



Sandia's Phase IV MGA (for DARPA & DTRA) Components and System

Valve Array 1

Electrostatic
active valve

Valve Section

GC Column

Valve Array 2

GC Column Section

Preconcentrators

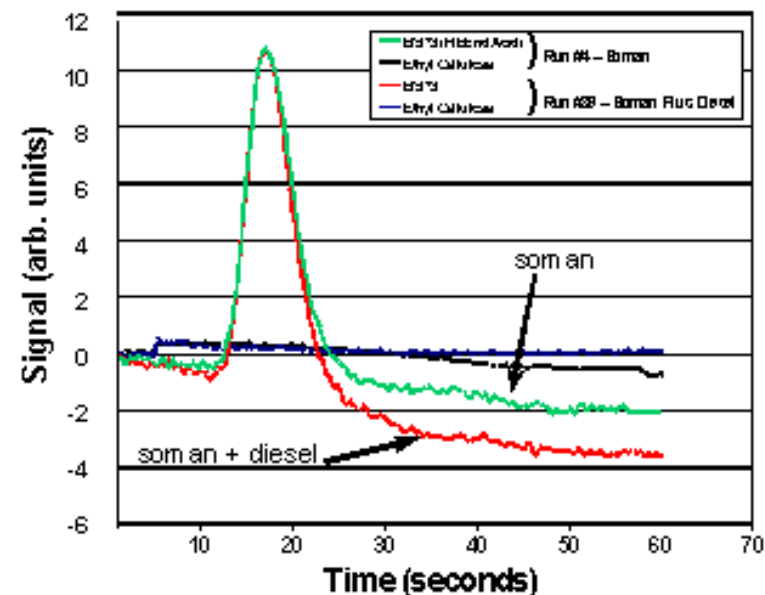
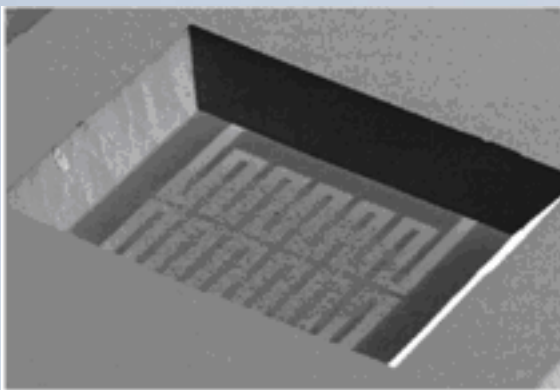
Preconcentrators

High Mag GC

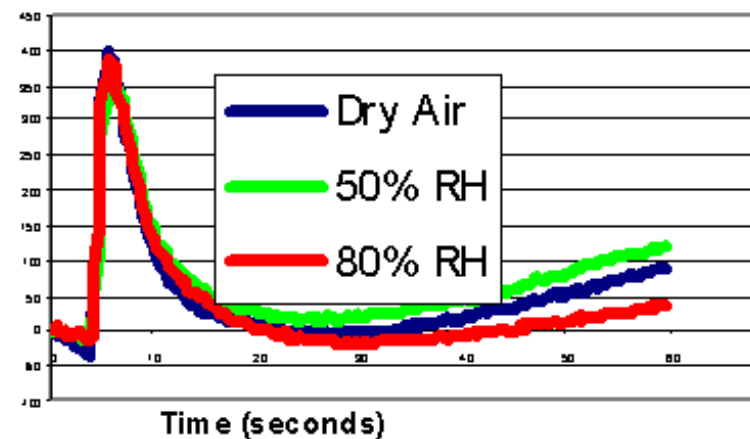


Planar MicroFabricated Preconcentrators

- **High efficiency adsorbent platform**
 - 2000°C/W; 10msec ramp
- **Minimal flow restriction**
 - 5 psig, 200 mL/min
- **Concentrate targets**
- **Reject interferants**
- **A non-mechanical GC injector**



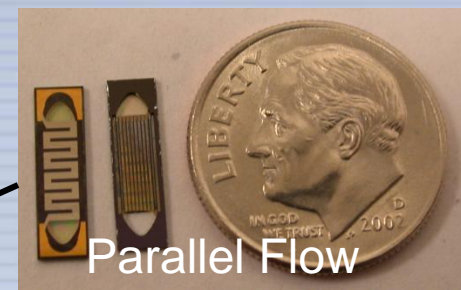
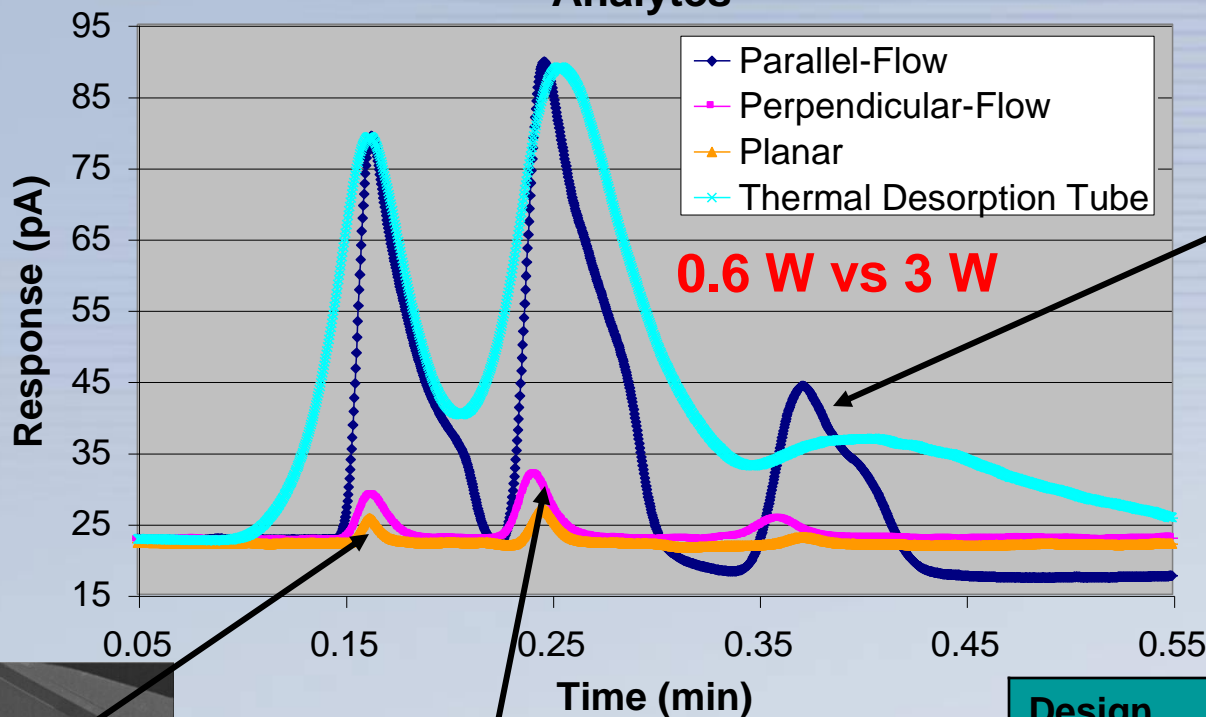
Signal (arb. units)



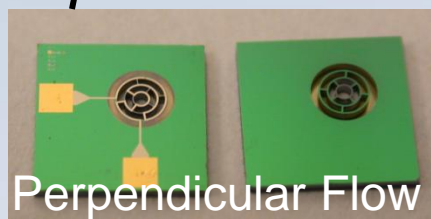
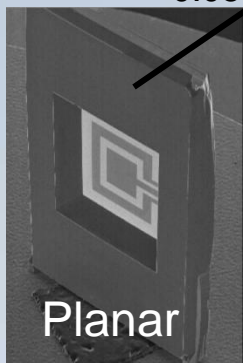


Comparison of sample collectors with SVOC coating: Superior collection and desorption to conventional VOC-tuned design for volatile TICs

Preconcentrator Device Comparison with TIC Analytes



VOC identification bacterial pathogens:
M. Bruins et al., Eur J Clin Microbiol Infect Dis, 28, 775-780 (2009)

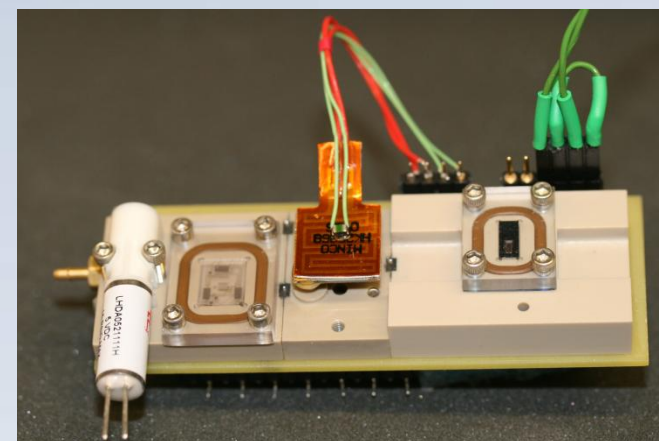
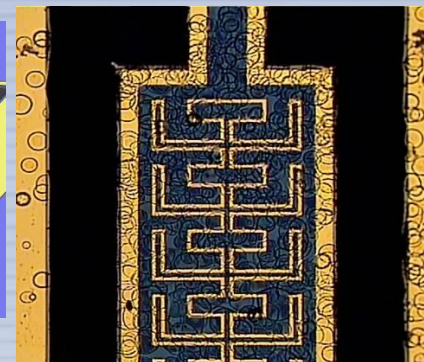
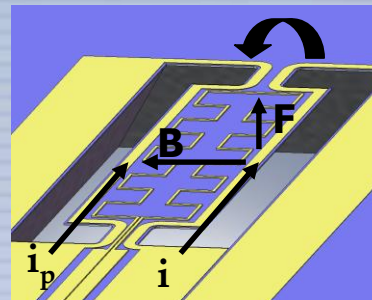


Design	t90 to 200C	Power
Planar	10 msec	100 mW
3D	0.6-1 sec	200-600 mW
Tubular	~minutes	~watts



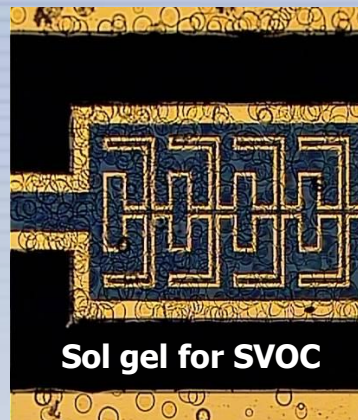
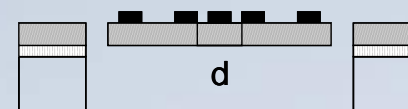
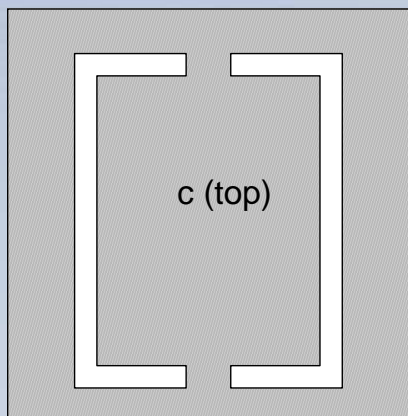
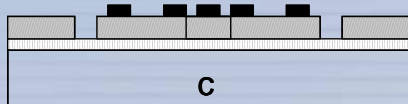
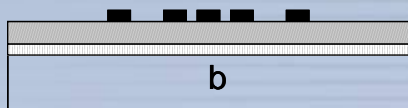
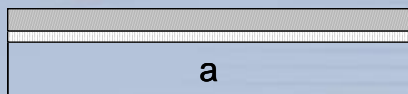
Smart Microfabricated Chemical Preconcentrator

- Preconcentration for field detection
- **The Smart Preconcentrator (SPC) combines sensing & preconcentration**
- SPC is the first PC to autonomously decide when to initiate an analysis
- **0.6 second collection at LC50 of Sarin; <50 ppb LOD**
- SOI fabrication
- Modular microsystem packaging
- **Self-tuning control/sense circuit**
- Theory for optimization



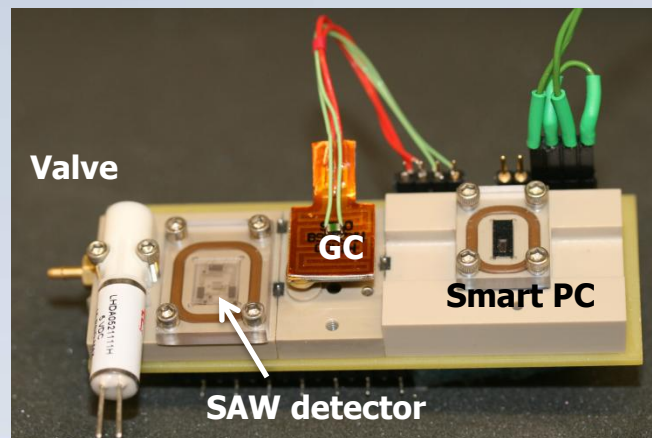
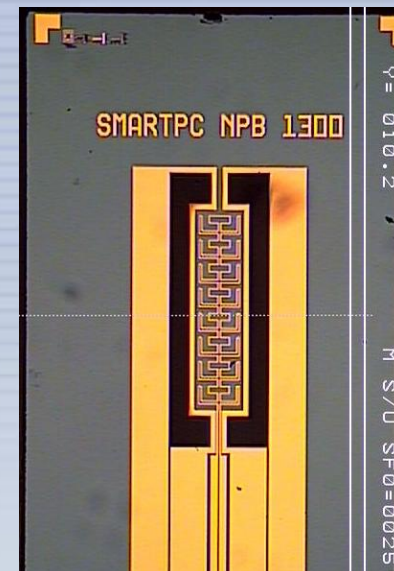


Fabrication, coating, packaging



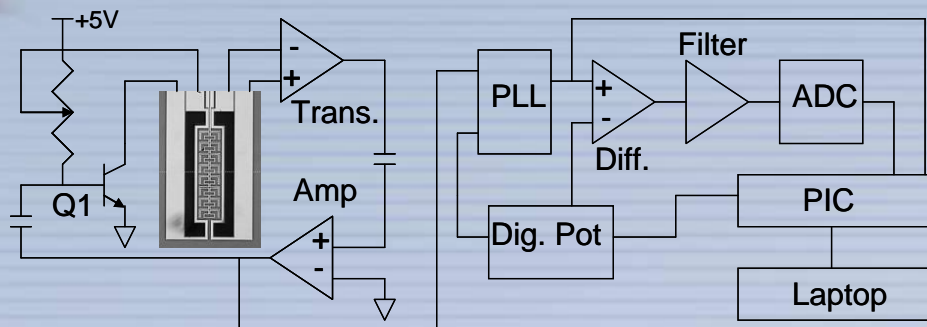
Sol gel for SVOC

Can be coated for VOCs

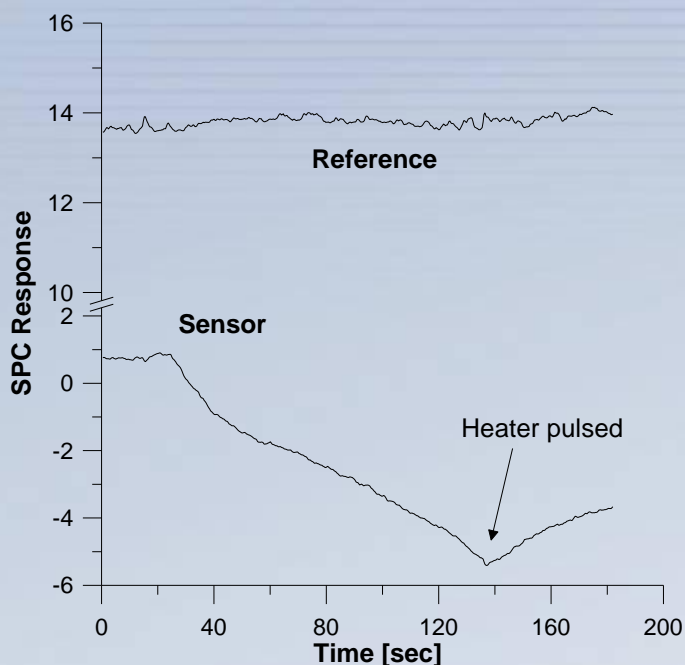




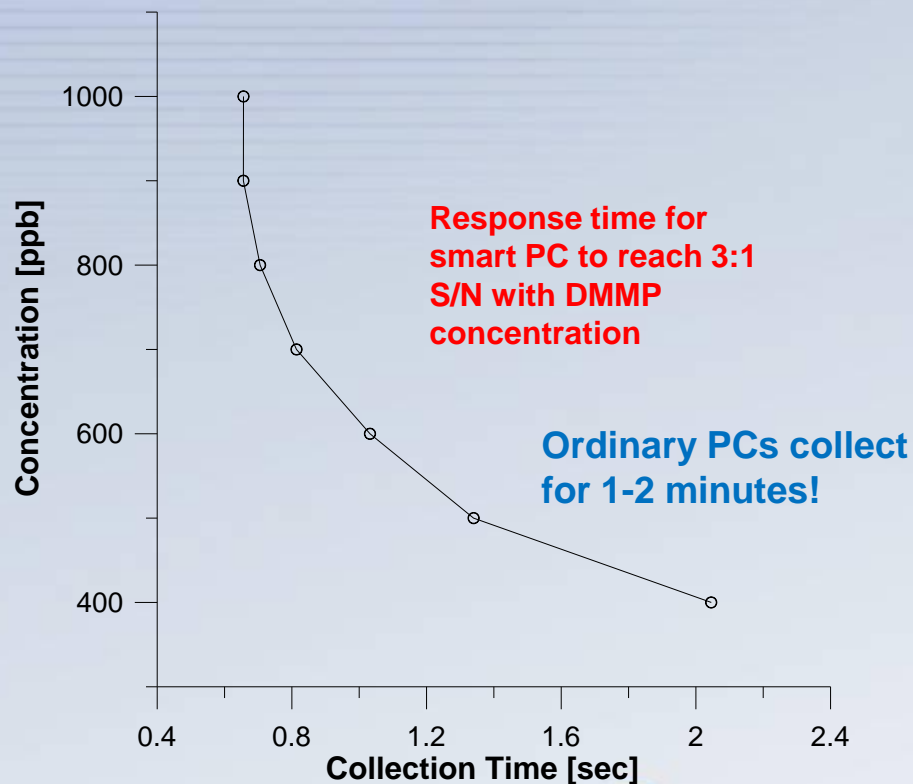
Smart PC cuts minutes off analyses and increases system dynamic range



Autotune circuit used in smart PC gas sensing. Gain goes to 11.



Smart PC response to 400 ppbv DMMP

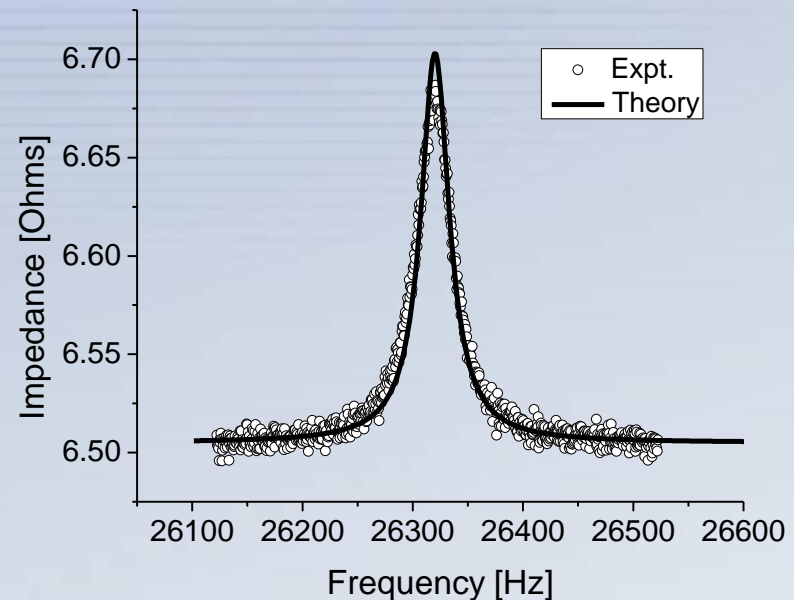
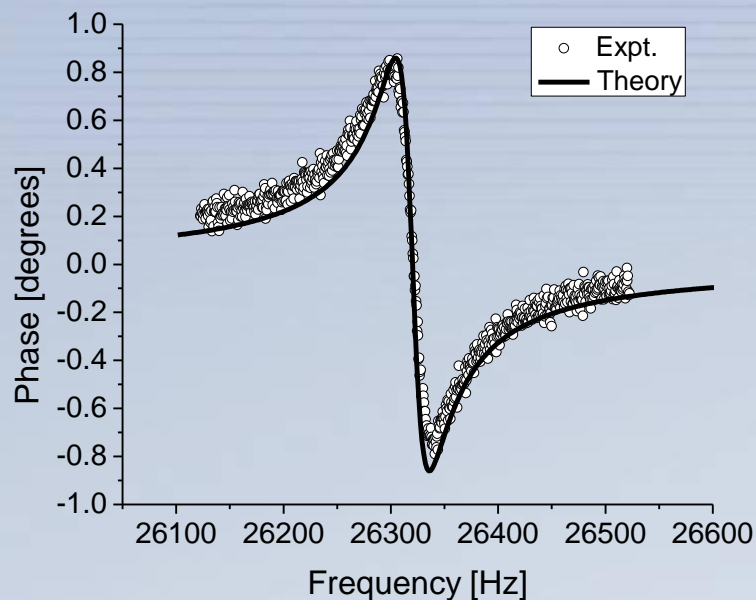




Analytical theory of operation

- Theory allows rapid optimization for new apps

Manginell et al., *JMEMS* **17** (6) 1396-1407 (2008).

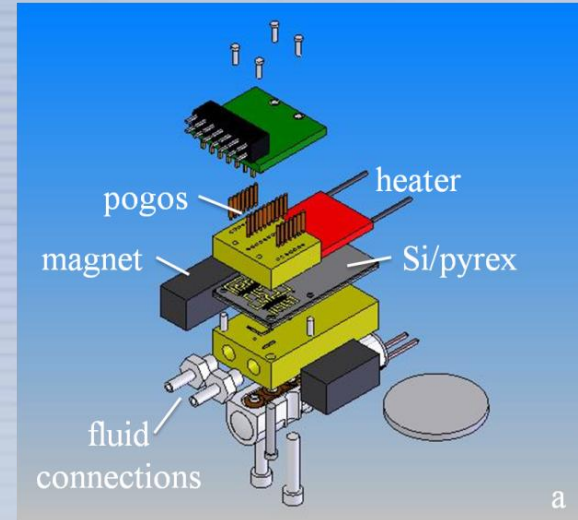
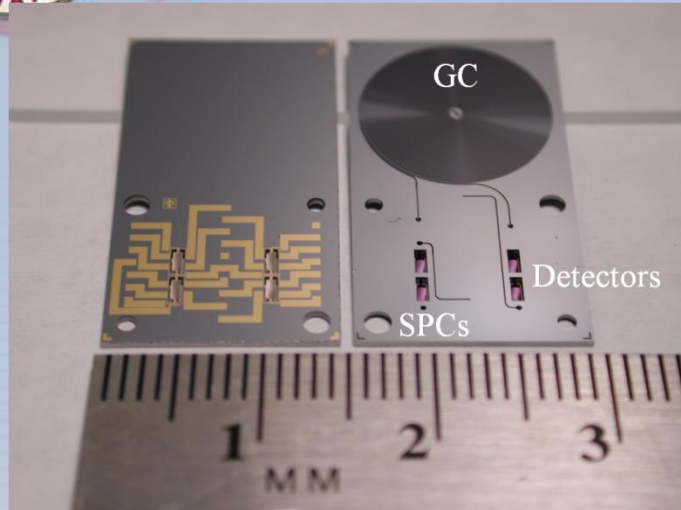


$$z = \sqrt{\left(R_o + (I_m \omega_o)^{-1} \cdot \frac{2r^2 \zeta (BwL)^2}{(1-r^2)^2 + (2r\zeta)^2} \right)^2 + \left((I_m \omega_o)^{-1} \cdot \frac{(1-r^2)r(BwL)^2}{(1-r^2)^2 + (2r\zeta)^2} \right)^2}$$

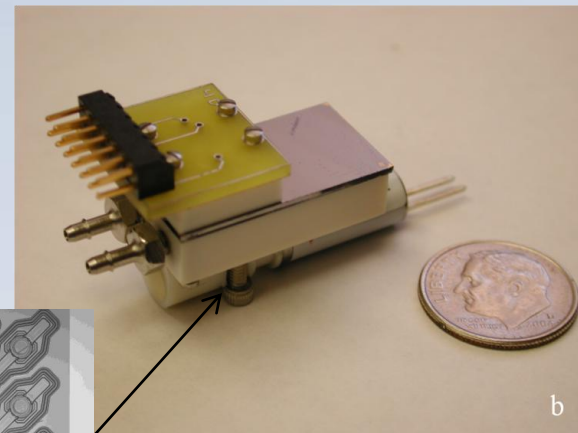
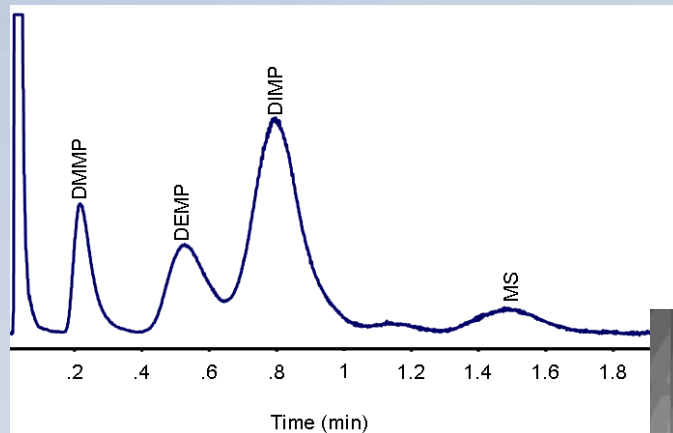


Monolithic Integration: New DARPA valves could make system even smaller

Smart PC (SPC) as PC and detector



Manginell et al., Sensors, 2011, Open Access Journal – to appear soon



MGA Valves

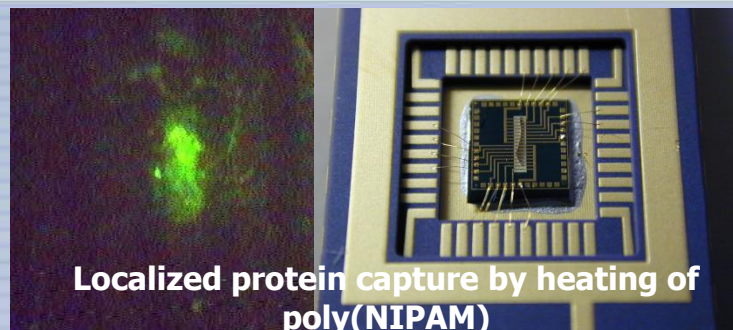
Replace Lee valve and block



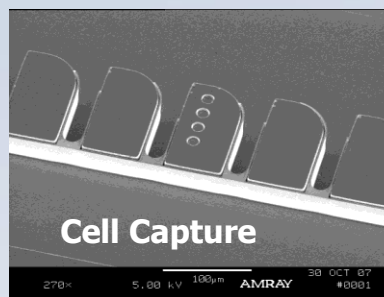
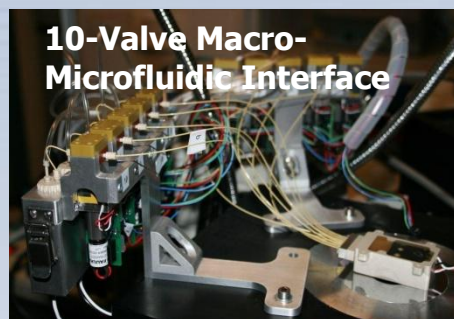
Other Devices for Chemical & Biological Detection



Manginell et al., accepted to Rev of Sci. Instr.



D. L. Huber et al., Science, **301**, 352-354 (2003)



C. D. James et al., Biomedical Microdevices, **11**, 693-700 (2009)



Acknowledgments

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- **Sandia is a multiprogram laboratory operated by Sandia Corporation, a Lockheed Martin Company, for the United States Department of Energy under Contract DE-AC04-94AL85000.**



Summary

A variety of micro and meso samplers have been developed

- Gas samplers for SVOC, VOC, light gases (H_2S , methane, etc)
- The smart PC offers very rapid warning mode operation
- Liquid systems for cell capture, FAMEs, biological preconcentration, detection

VOC ID of bacterial pathogens has been demonstrated in literature

- 3D PCs can collect VOCs effectively even with specific SVOC coatings
- Smart PCs will collect VOCs with commercial adsorbents
- New detectors (ionization) can easily detect VOCs to sub ppb levels

Integrated, portable, fast systems have been developed

- Less than 1 minute with GC separations, shorter times with smart PC
- Military, DARPA, DTRA
- Monolithic integration
- Pharmaceutical
- Water

Potential for food safety applications – and food quality

- Bacteria, mycotoxins
- Pesticides, herbicides
- Taints
- Quality of coffee, wine, beer, food
- Interested in collaboration