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Monodisperse droplet generation for microscale mass transport studies

Christine C. Roberts¹, Rekha R. Rao², Anne M. Grillet¹, Carlos F. Jove-Colon³, Carlton F. Brooks¹, Martin B. Nemer¹

¹Thermal and Fluid Experimental Sciences, MS 0345

²Thermal and Fluid Processes, MS 0836

³Radiological Consequence Management and Response Technologies

Sandia National Laboratories

AICHE Annual Meeting, Minneapolis, MN

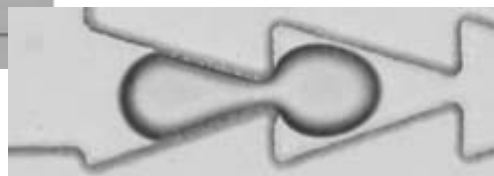
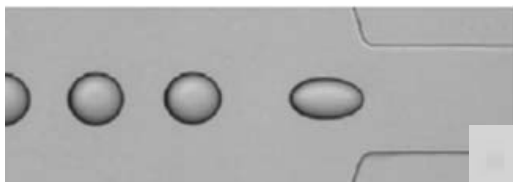


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Introduction

- Microfluidic devices are useful tools for probing liquid-liquid interactions

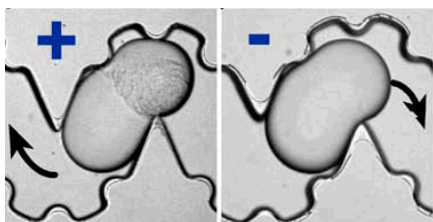


Microfluidic Interfacial Tensometers

Cabral and Hudson, *Lab Chip*, 2006

Liu, Yap, Nguyen, *Phys Rev E*, 2009

- Understanding liquid-liquid interactions can aid design of microfluidic devices

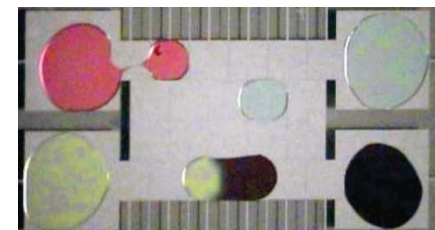


Mixing rate affects blood clotting in a microfluidic device

Pompano, *Biophysical Journal*, 2008

Electrowetting moves drops across a channel

Wheeler, *Science*, 2008



Project Outline: Probing mass transfer to drops

- Reliable creation of monodisperse drops
- Measure and understand the flow field in/around the droplets
- Measure and understand species mass transfer to droplets

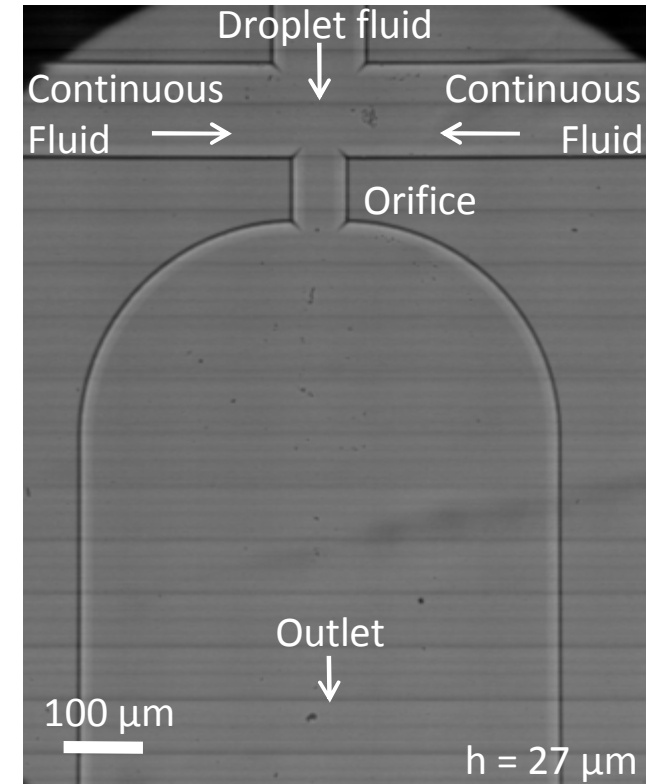
Evaluate a thin channel flow-focusing device for the above tasks

Creation of monodisperse droplets

- **Flow focusing device¹**
 - Thin channels ($w_{\text{or}} = 100 \mu\text{m}$, $h = 27 \mu\text{m}$)
 - Optional OTS coating
- **Fluids studied:**

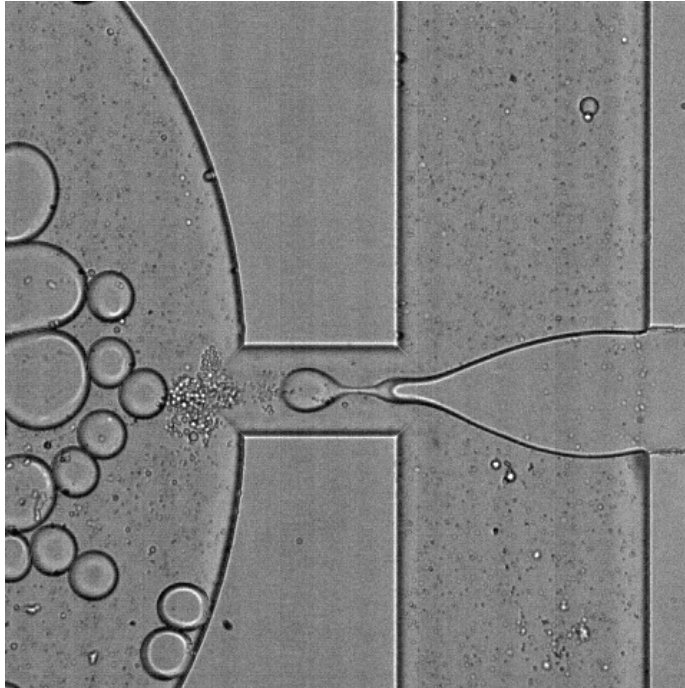
Inner fluid	Outer fluid	$\lambda = \mu_i/\mu_o$
PDMS	Water	9.6 - 96
Water	PDMS	0.05 – 0.1
Water	Dodecane	0.74

- **Image using a high speed Phantom camera**
 - 6000 frames/sec, 8 μs exposure time

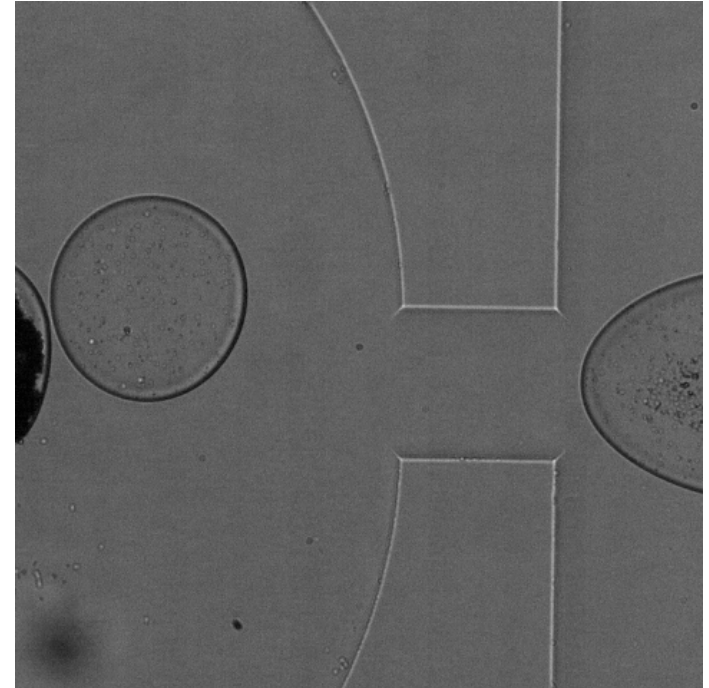


¹S.L.³ Anna, N. Bontoux, and H.A. Stone, Appl. Phys. Lett. **82**, 364 (2003).

Creation of monodisperse droplets



20 cst PDMS in water
 $Q_i = 0.05 \text{ mL/hr}$ $Q_o = 2 \text{ mL/hr}$
Orifice width = $70 \mu\text{m}$
Slowed 200 x

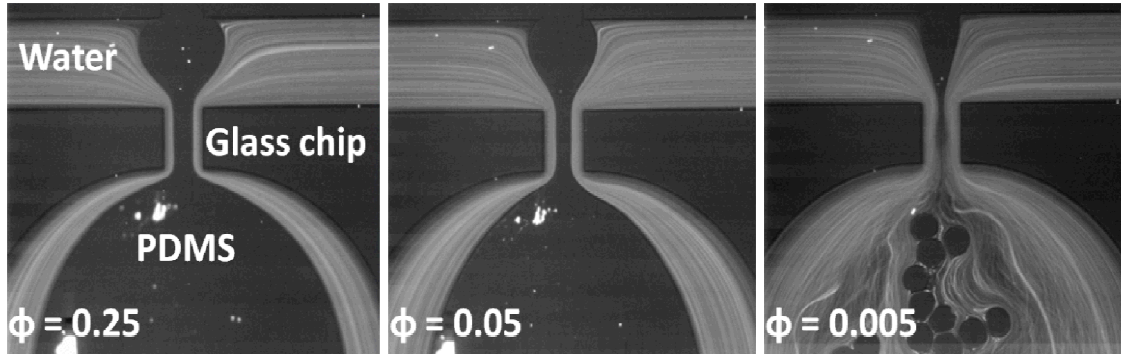


Water in dodecane
 $Q_i = 0.1 \text{ mL/hr}$ $Q_o = 0.5 \text{ mL/hr}$
Orifice width = $120 \mu\text{m}$
Slowed 200 x

1 μm polystyrene particles added to the water phase to image the flow

Streaming

Decreasing inner flow rate $\longrightarrow$



When $Q_{\text{drop}} / Q_{\text{continuous}}$ gets large, no drops form.

Droplet flow must be unstable in the orifice for breakup

Timescale for viscous thread breakup:

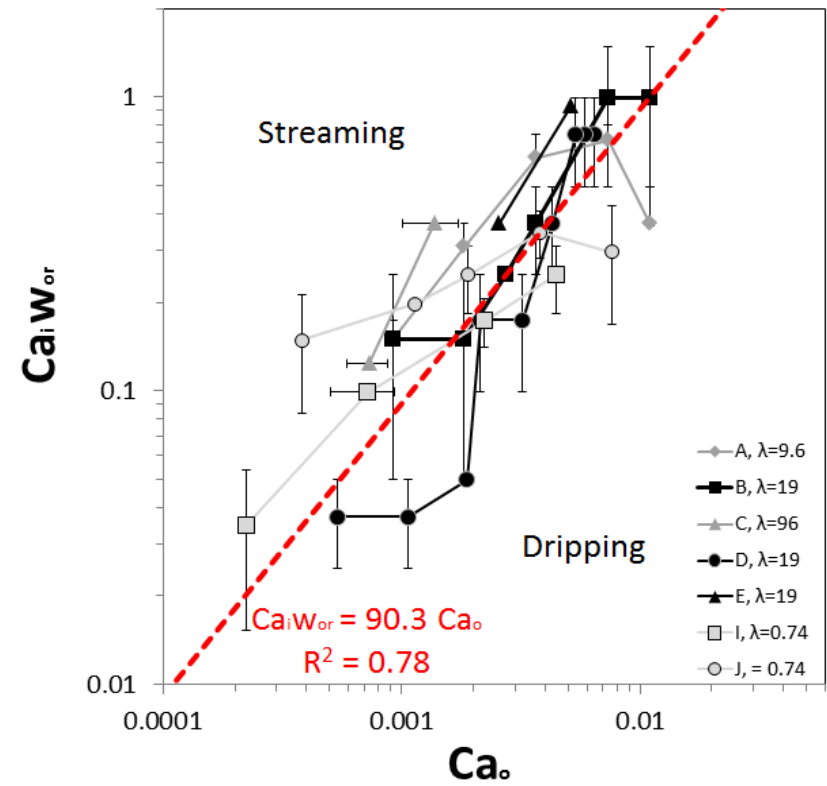
$$t_{vc} \propto \mu_i w_i / \gamma Ca_o$$

Timescale in the orifice:

$$t_{or} = L_{or} U_i = L_{or} Q_i / h w_i$$

Condition for breakup:

$$Ca_o \propto \frac{\mu_i Q_i}{\gamma L_{or} h} = \frac{Ca_i w_{or}}{L_{or}}$$



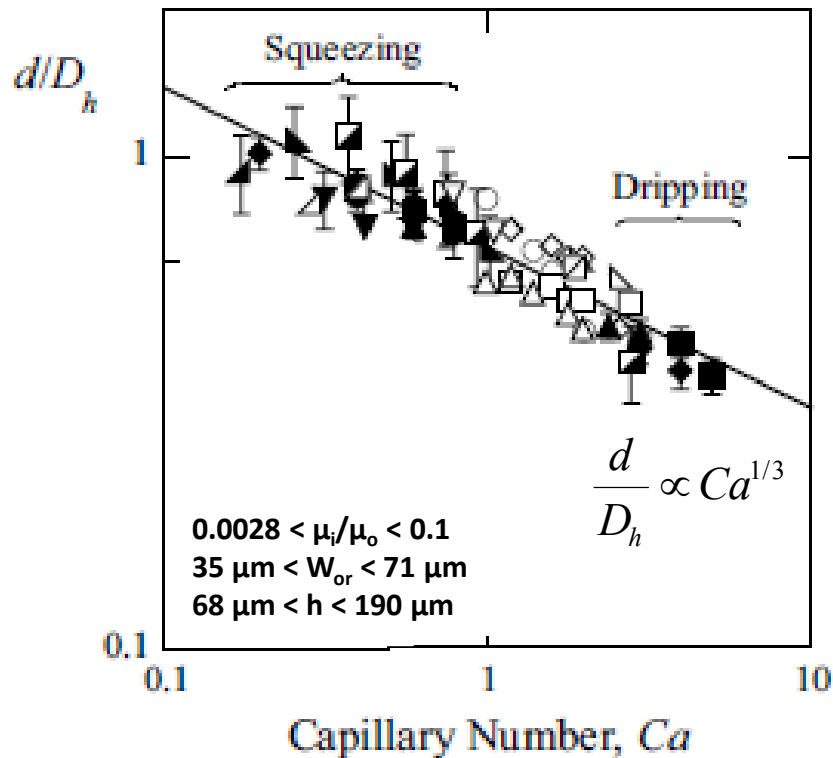
Control of drop size

Water in Oil

Lee, Walker and Anna,
Phys. Fluids, 21, 032103 (2009):

$$Ca_{Anna} = \frac{\mu_c a}{\sigma} \frac{\Delta U}{\Delta z} = \frac{\mu_c a}{\sigma h} \frac{Q_c}{\Delta z} \left(\frac{1}{w_{or}} - \frac{1}{2w_c} \right)$$

$$D_h = \frac{2w_{or}h}{h + w_{or}}$$

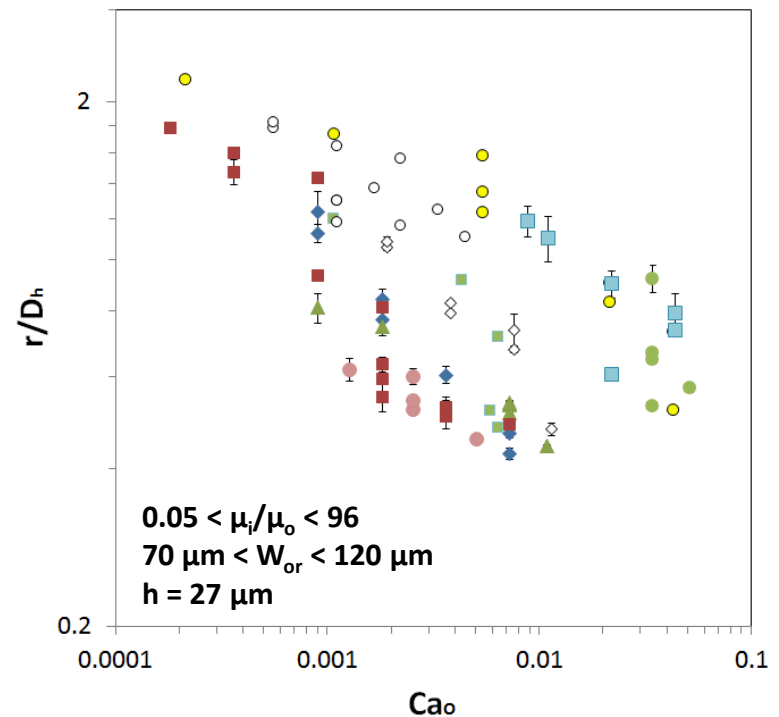


Water in Oil

+

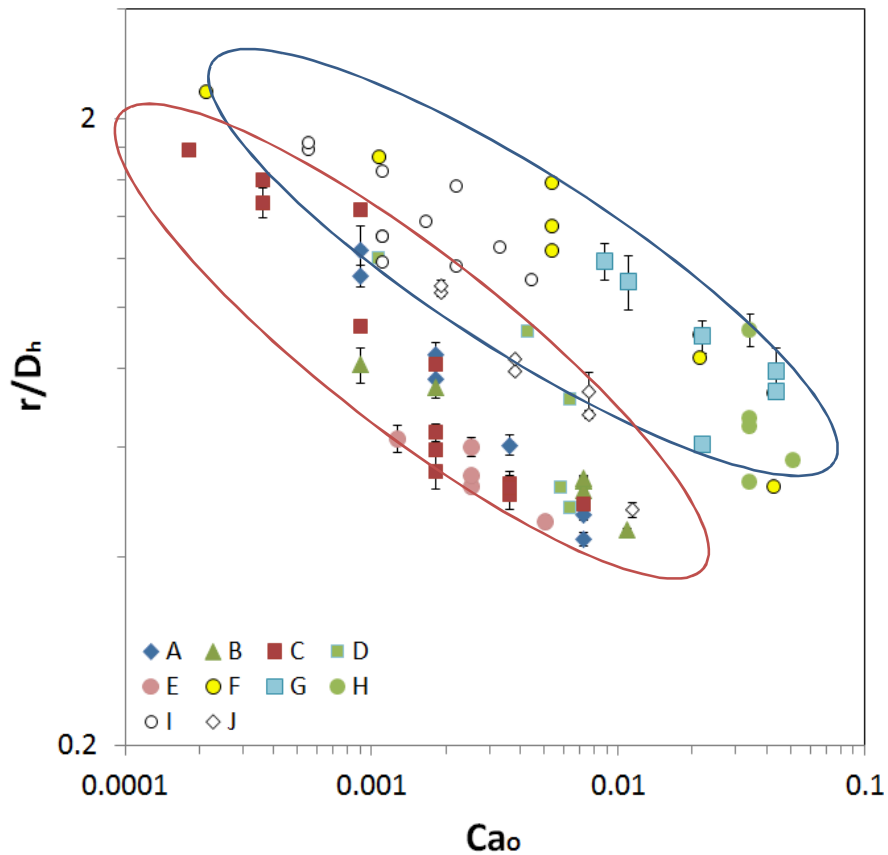
Oil in water

$$Ca_o = \mu_o Q_o / h w_{or} \gamma$$



Control of drop size

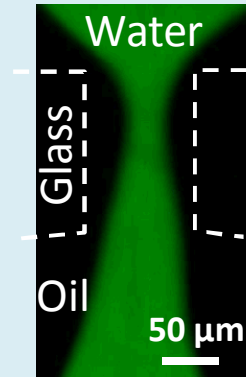
$$Ca_o = \mu_o Q_o / h w_{or} \gamma$$



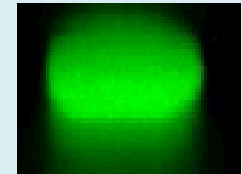
OTS Coated Device

Water in PDMS, $0.05 < \mu_i/\mu_o < 0.1$

Water in Dodecane, $\mu_i/\mu_o = 0.74$



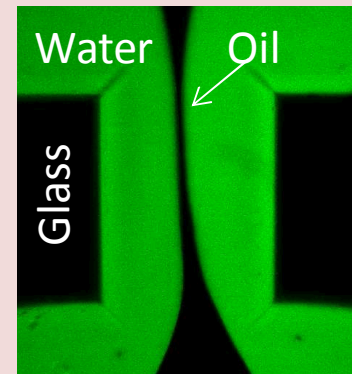
Top View



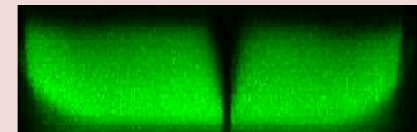
Side View

Non-Coated Device

PDMS in water, $9.6 < \mu_i/\mu_o < 96$

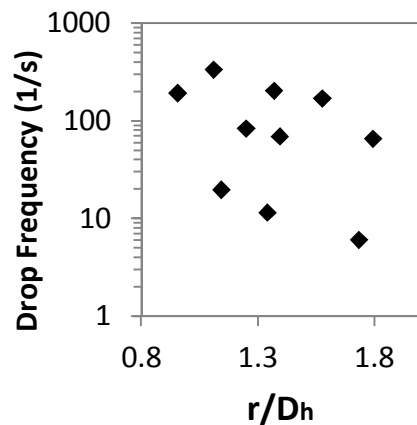
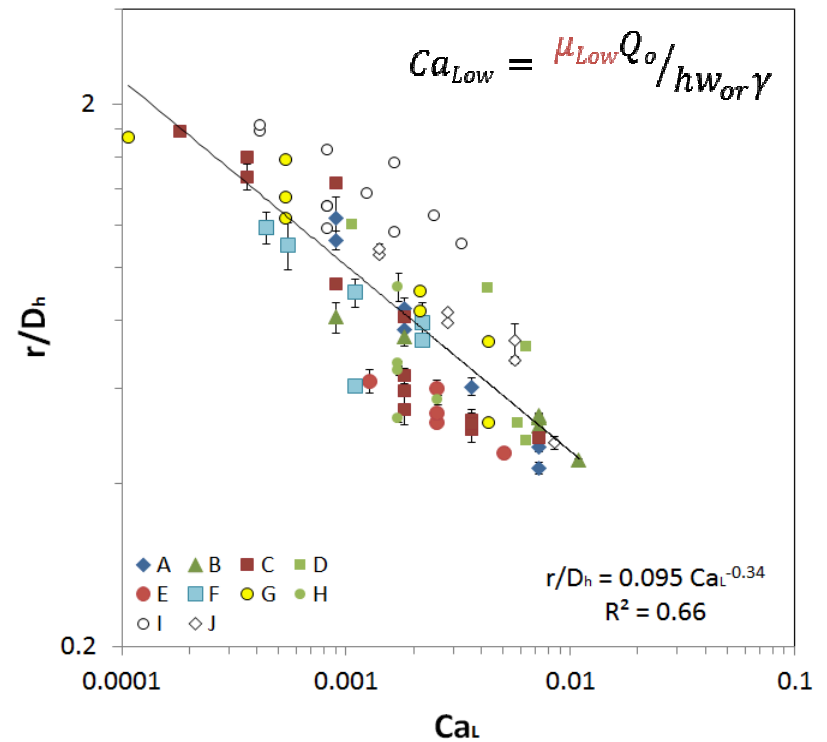
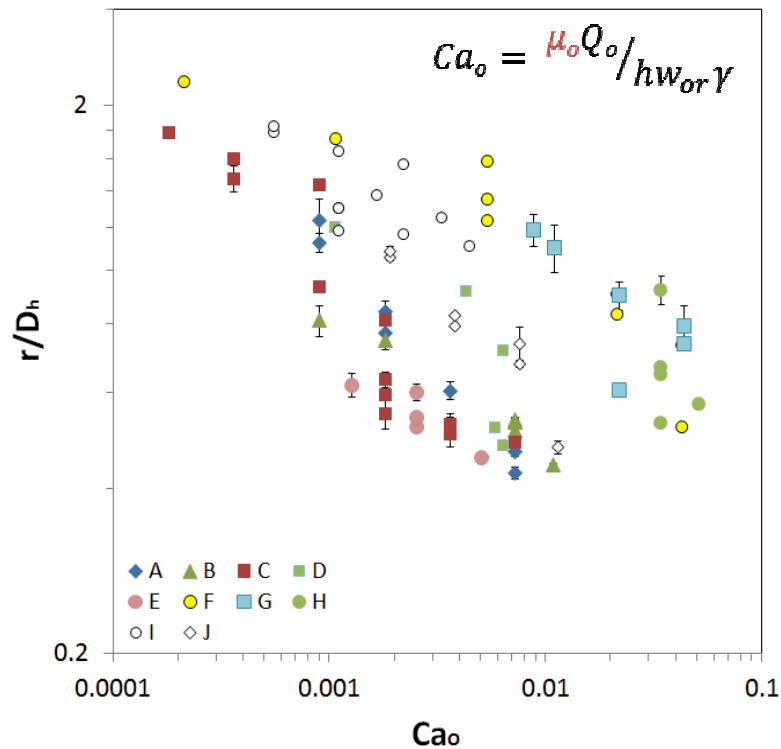


Top View



Side View

Control of drop size

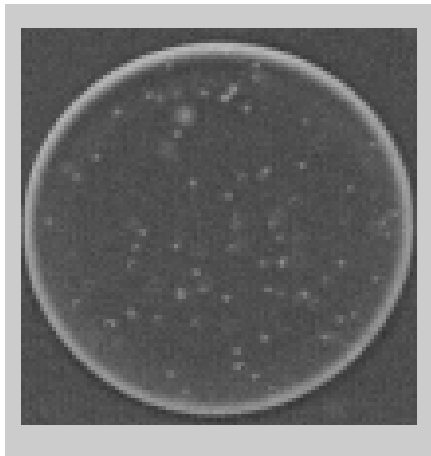


Outer flow rate = control of drop size
Inner flow rate = control of drop spacing

Flow Visualization

Particles added to the water phase show the flow circulation profile in the droplets

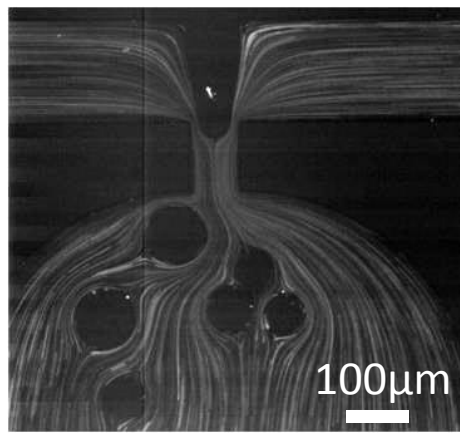
Preliminary results indicate a mobile liquid-liquid interface



Drop velocity = V_D
Center streamline velocity / $V_D = -2$
Edge streamline velocity / $V_D = 2.5$

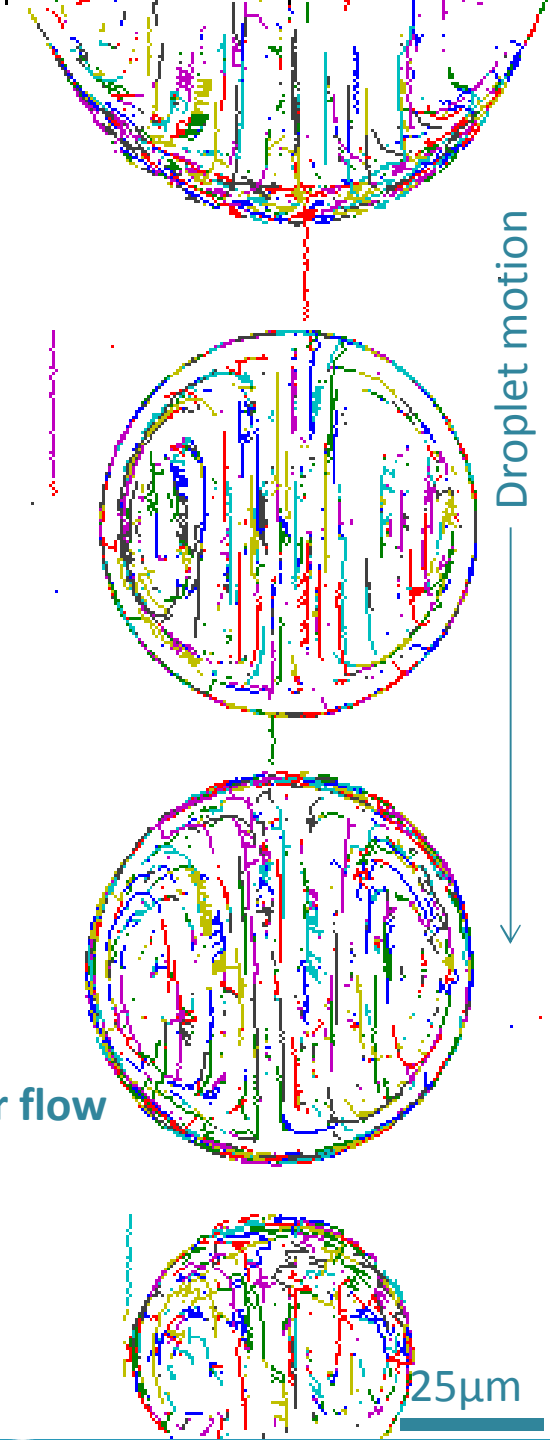


Water in dodecane
Drop frame of reference
Slowed 300x



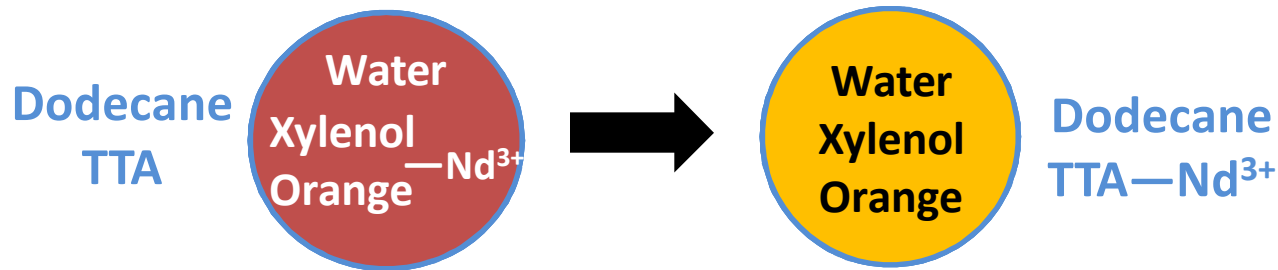
PDMS in water

Also can
visualize outer flow

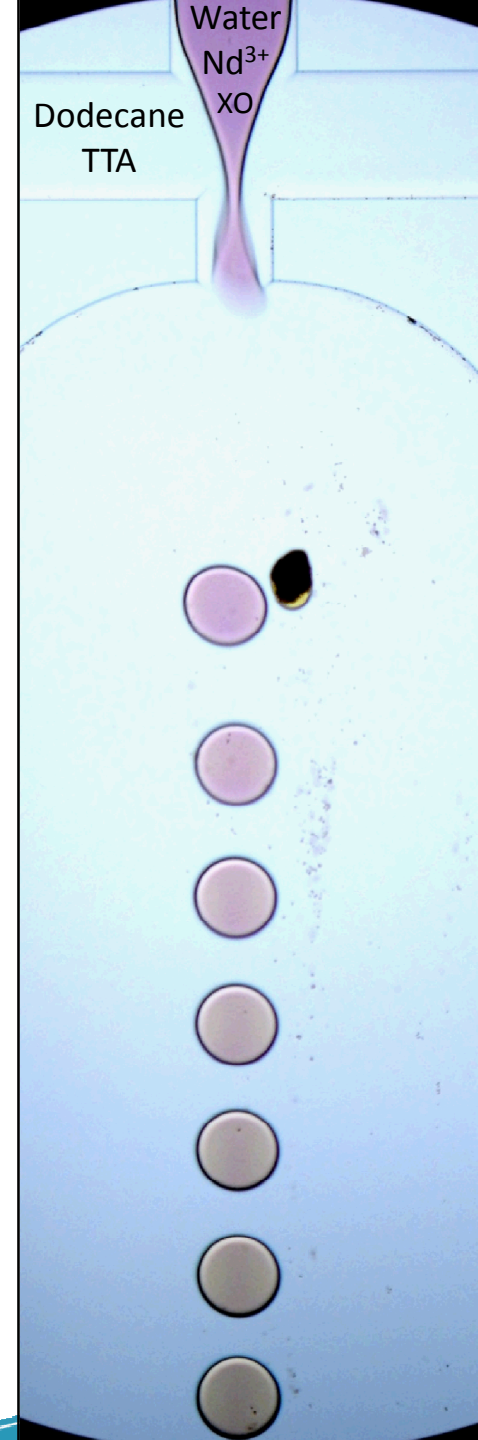
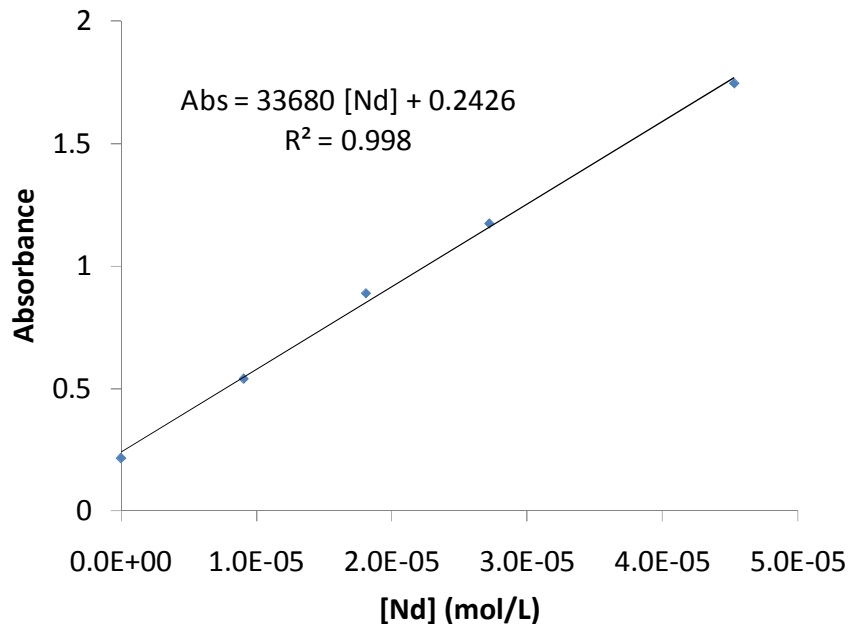


Quantitative Mass Transfer

Model system (buffered pH = 5.5):



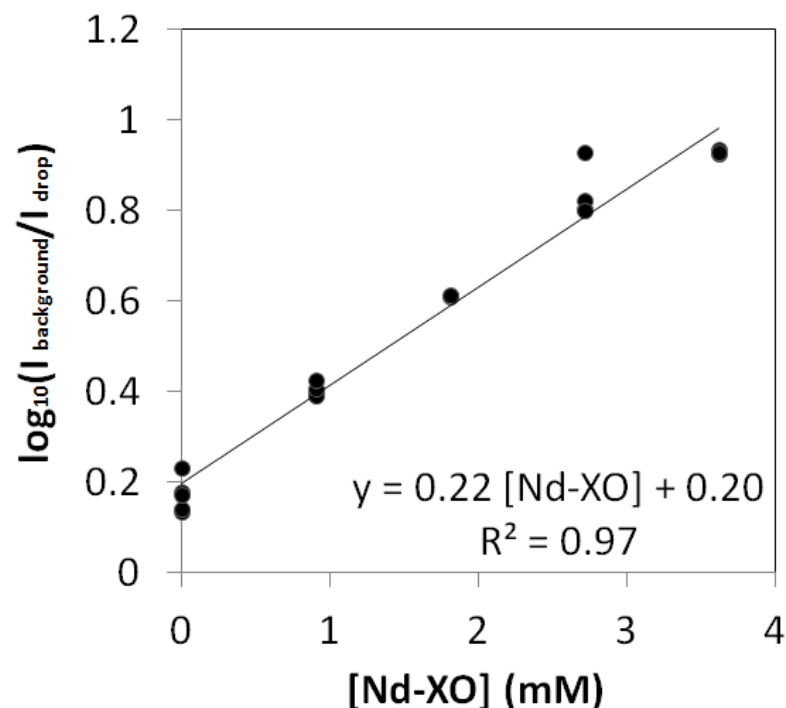
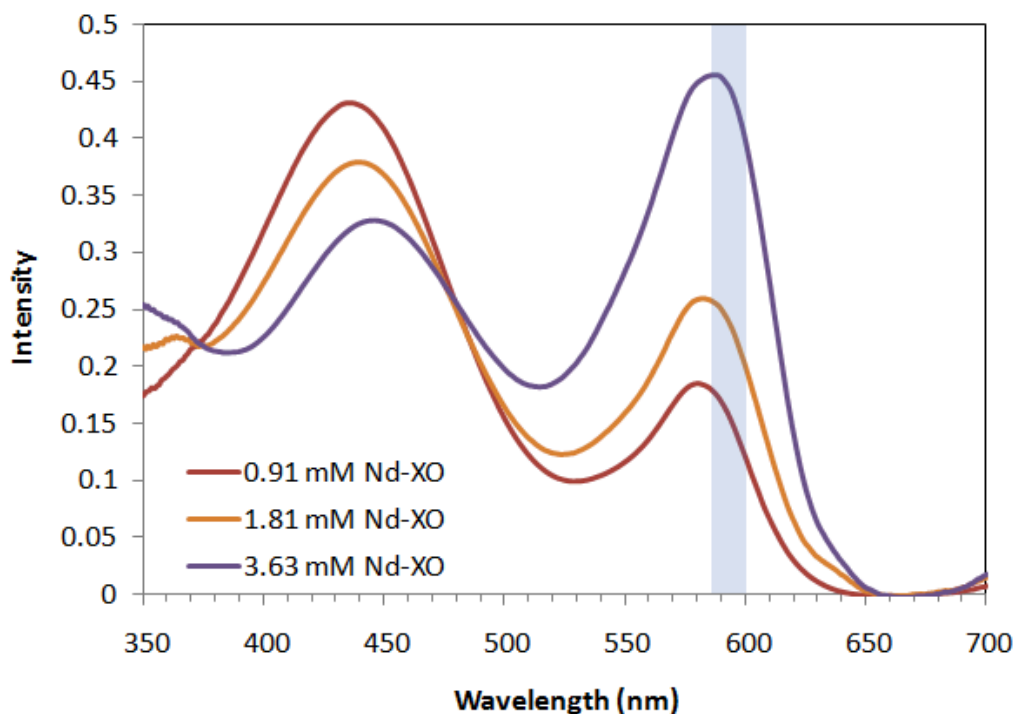
Pink (598-609 nm) light absorbance is linear with [Nd]:



Quantitative Mass Transfer

Bandpass filter

— Only image 590 nm light using Phantom camera

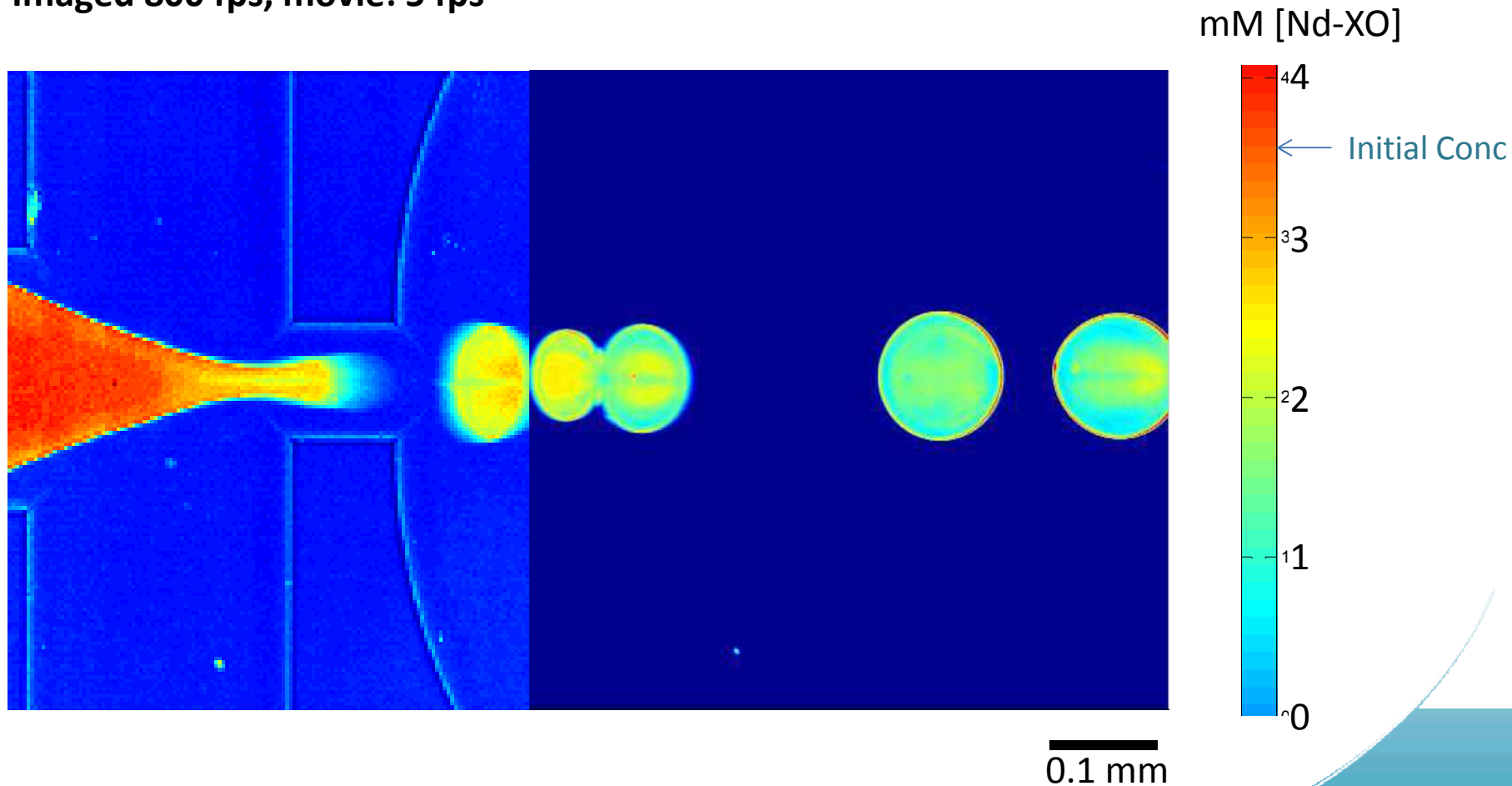


Quantitative Mass Transfer

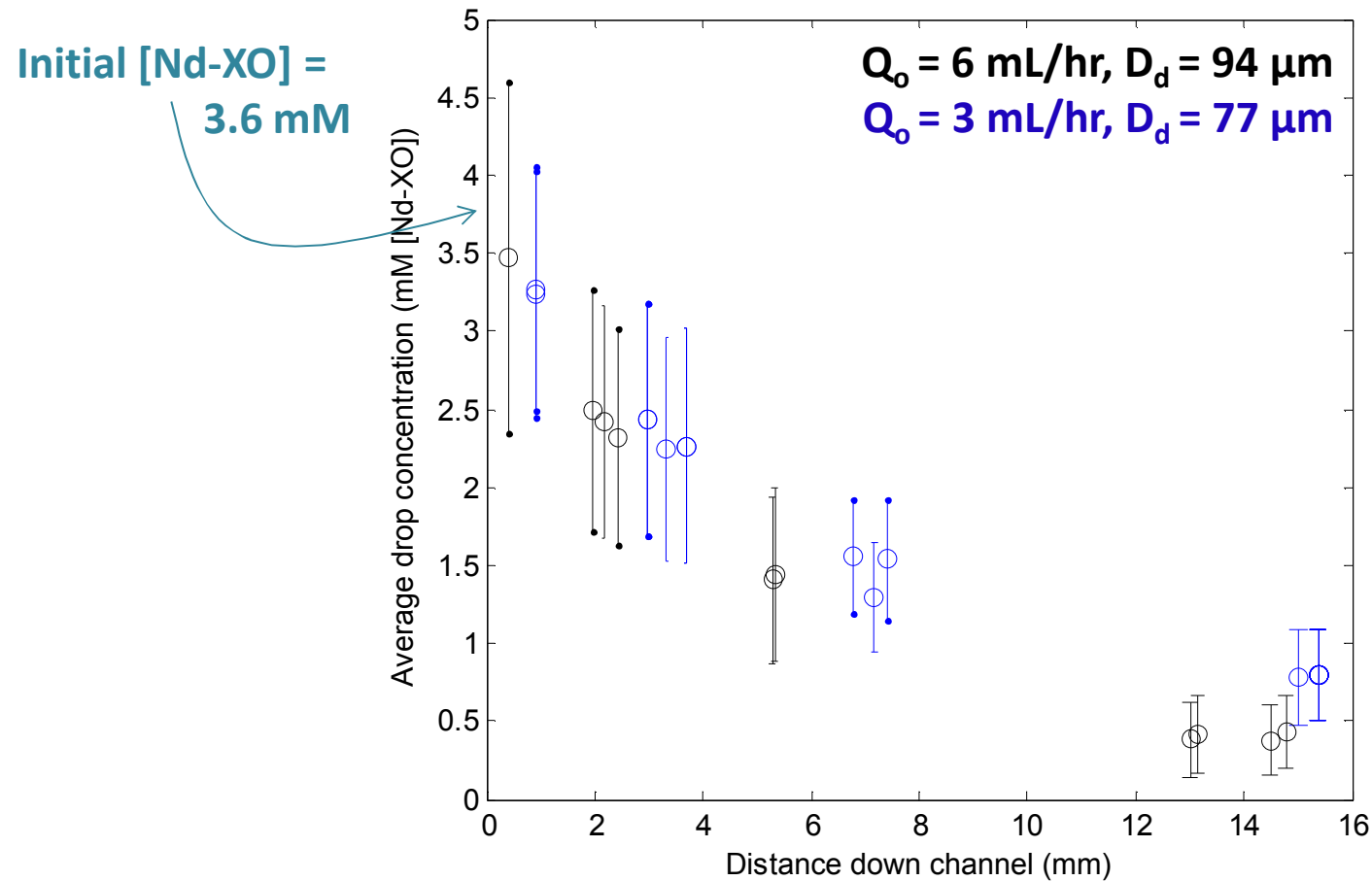
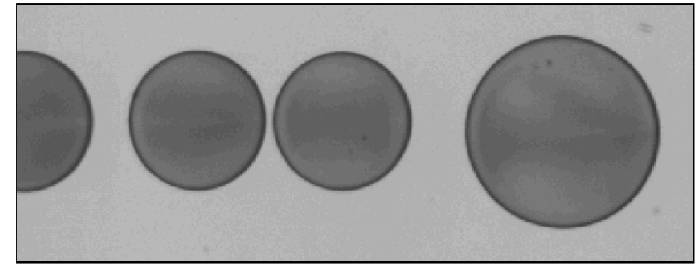
Continuous flow: 1.5 mL/hr 0.2 M HTTA, 10^{-2} M TBP in dodecane

Droplet flow: 0.5 mL/hr 3.6 mM Nd, 10 mM XO in water

Imaged 800 fps, movie: 5 fps



Mass transfer

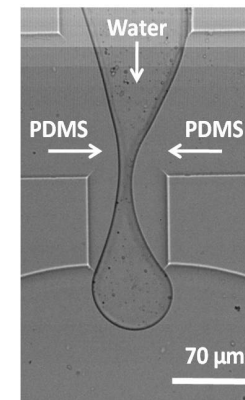


Conclusions

Thin flow-focusing devices create monodisperse emulsions

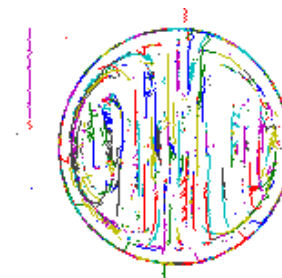
Independent control of droplet size, frequency

Better understand Ca_{Low}



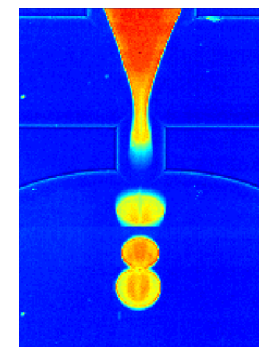
“Simple” flow field in/outside of drops can be measured using particle tracking

How do surface active species influence the droplet flow?



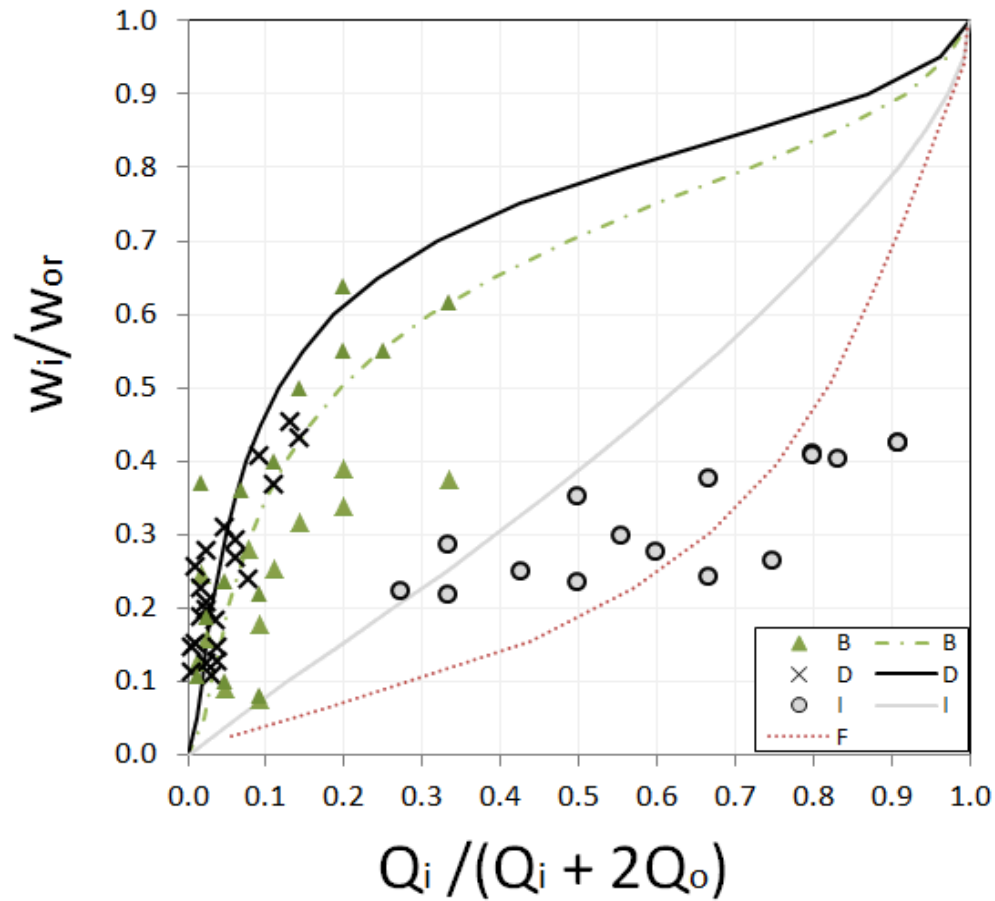
Mass transfer can be quantitatively imaged

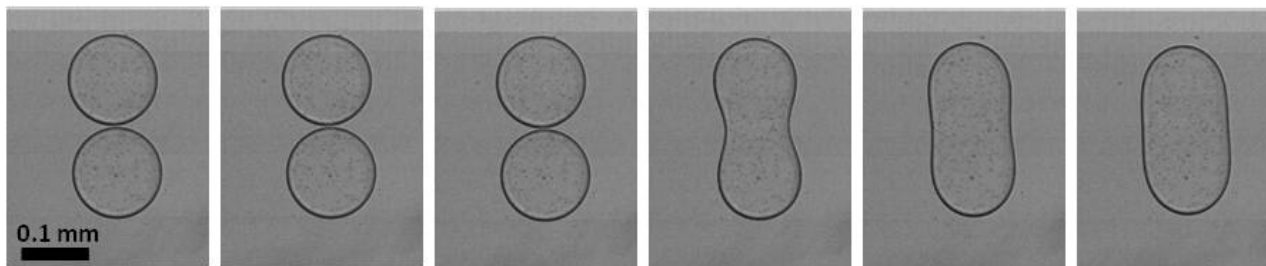
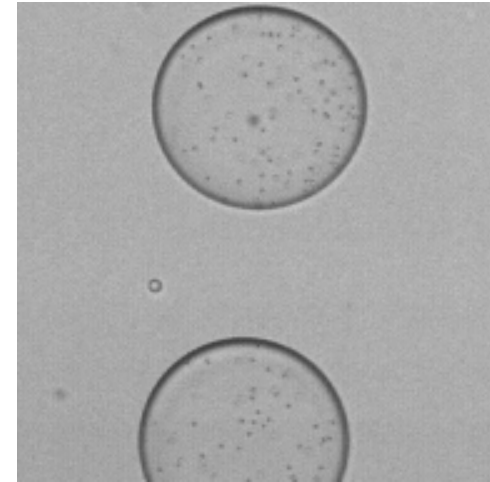
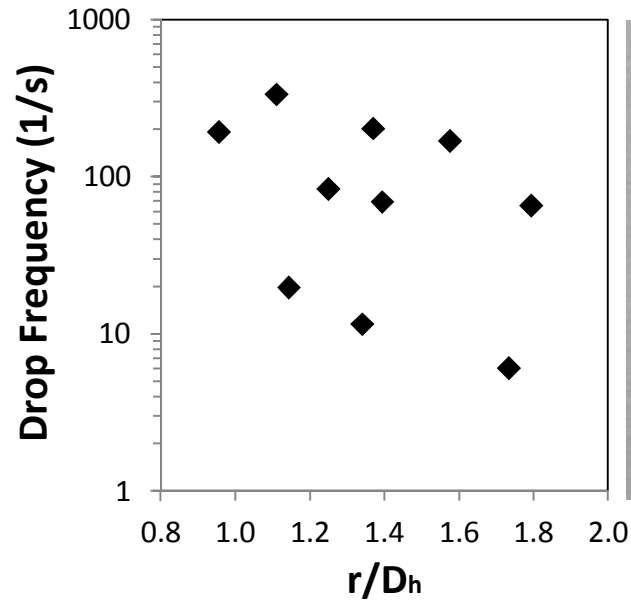
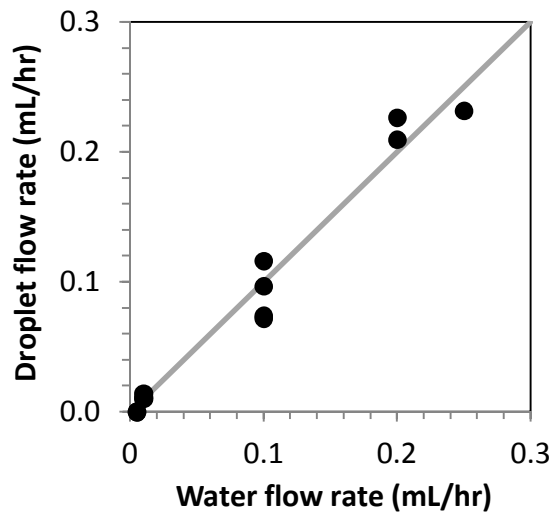
Thin channels simplify image analysis



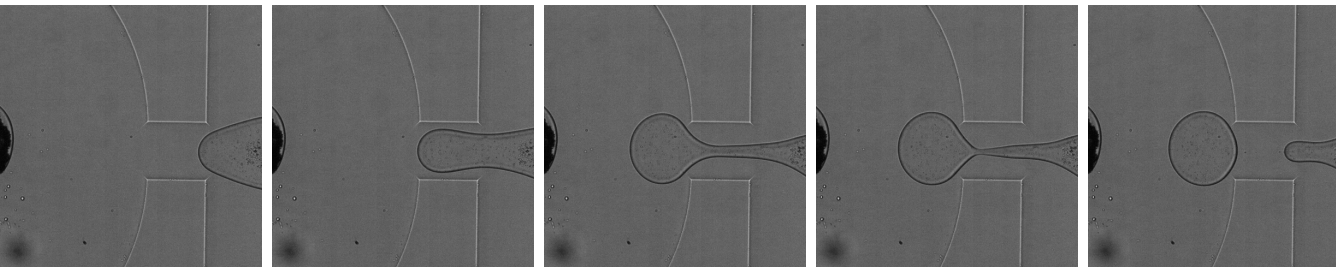
Backup Slides

Streaming: Inner flow width

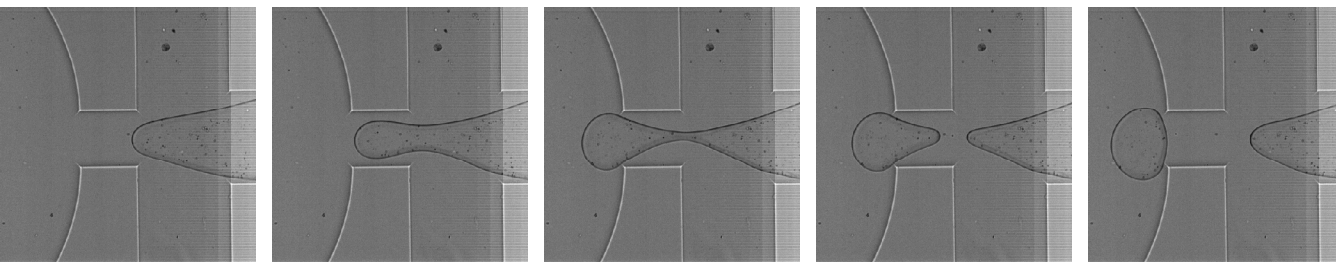




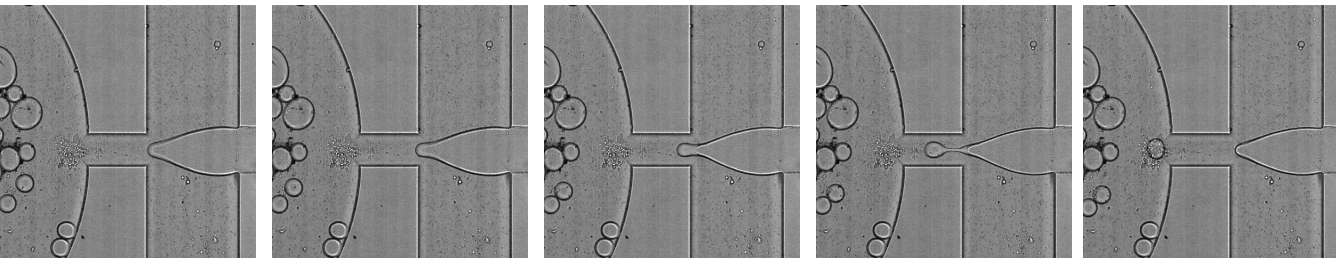
Case	Inner fluid	ν_i (cSt)	Outer fluid	ν_o (cSt)	λ	σ (mN/m)	w_{or} (μm)	$2a$ (μm)	Δz (μm)	h (μm)
A	PDMS	10	water	1	9.6	40	70	100	200	27
B	PDMS	20	water	1	19	40	70	100	200	27
C	PDMS	100	water	1	96	40	70	100	200	27
D	PDMS	20	water	1	19	40	120	200	200	27
E	PDMS	20	water	1	19	40	100	100	200	27
F	water	1	PDMS	10	0.1	40	120	200	200	27
G	water	1	PDMS	20	0.05	40	120	200	200	27
H	water	1	PDMS	20	0.05	40	70	100	200	27
I	water	1	dodecane	1.8	0.74	52	120	200	200	27
J	water	1	dodecane	1.8	0.74	52	70	200	200	27



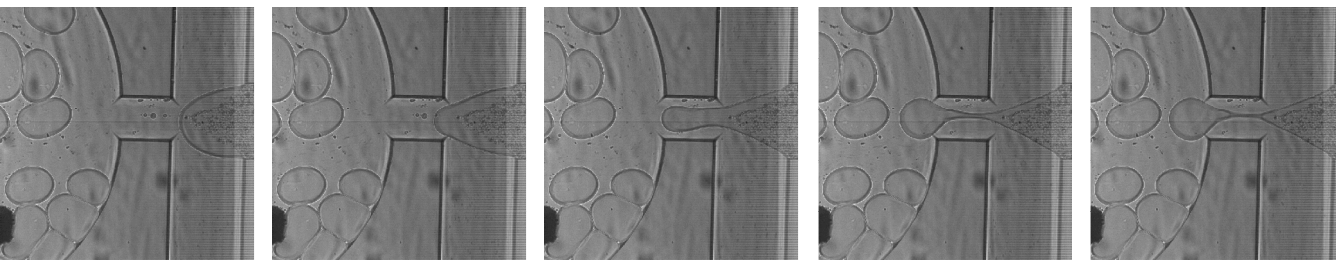
Water in dodecane
 $Wor = 120 \mu m$
 0.01, 0.5



Water in 10 cst PDMS
 $Wor = 120 \mu m$
 0.25, 0.1



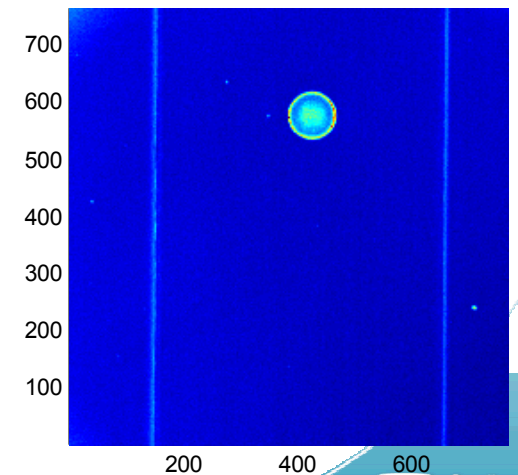
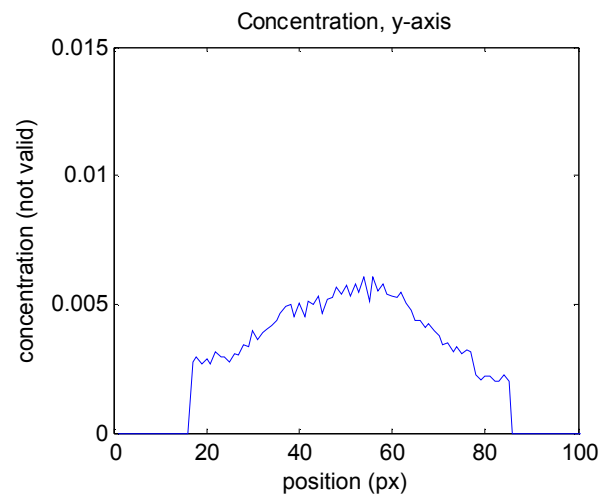
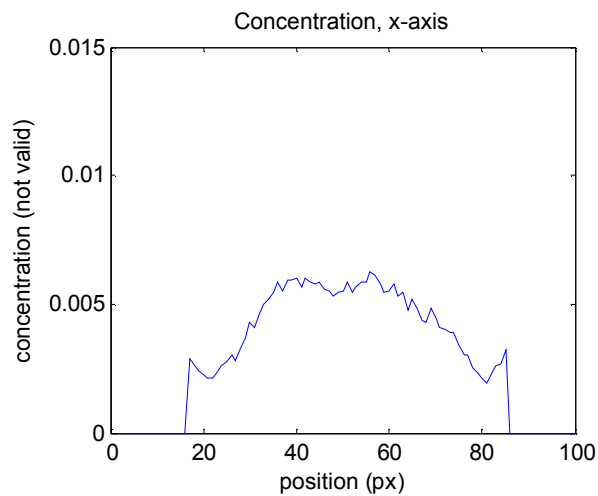
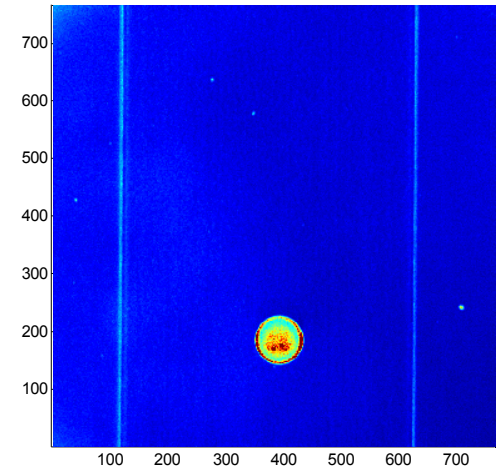
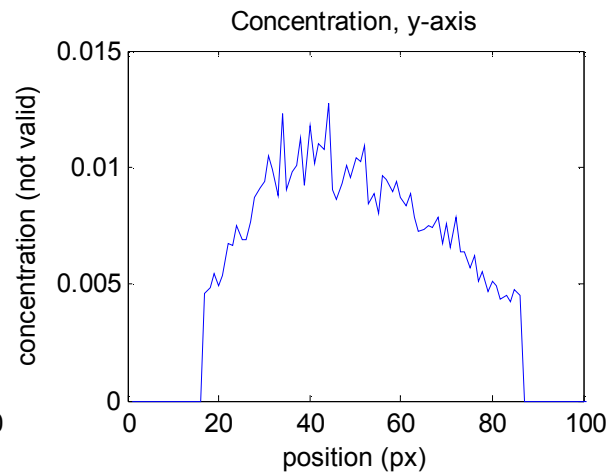
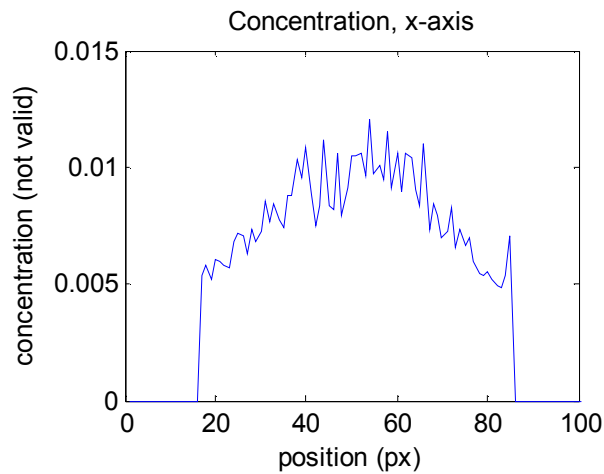
10 cst PDMS in water
 $Wor = 70 \mu m$
 2, 0.01



20 cst PDMS in water
 $Wor = 120 \mu m$
 1, 0.005

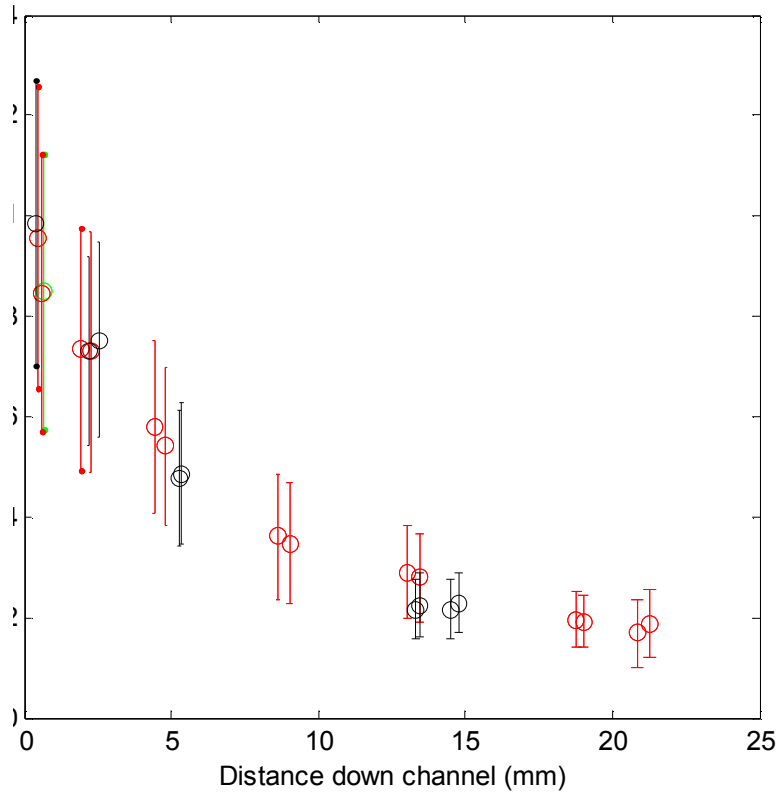
“Concentration” in a drop

4 mL/hr, 0.1 mL/hr



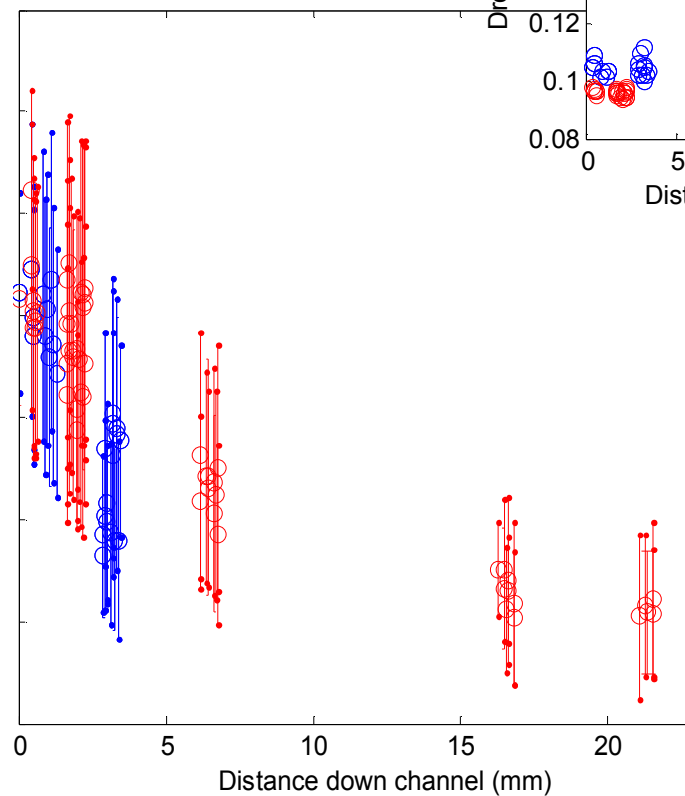
“Concentration” down the channel

No coalescence

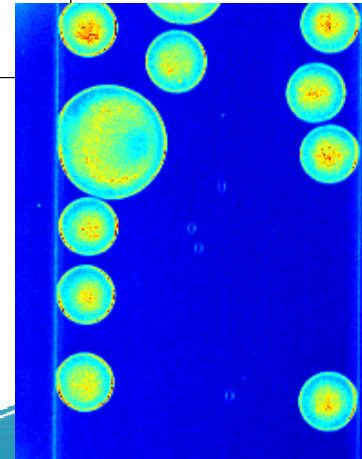
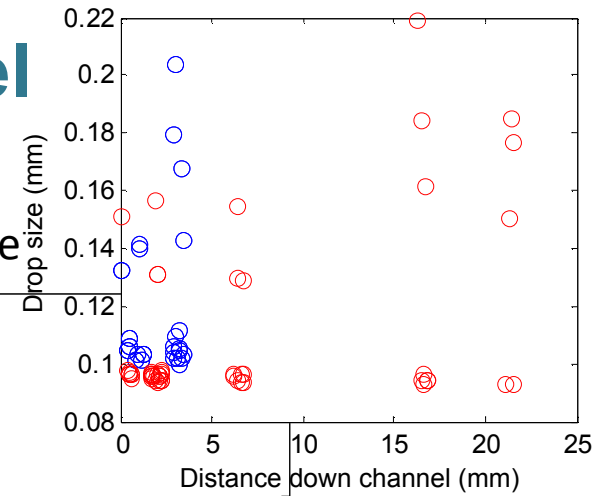


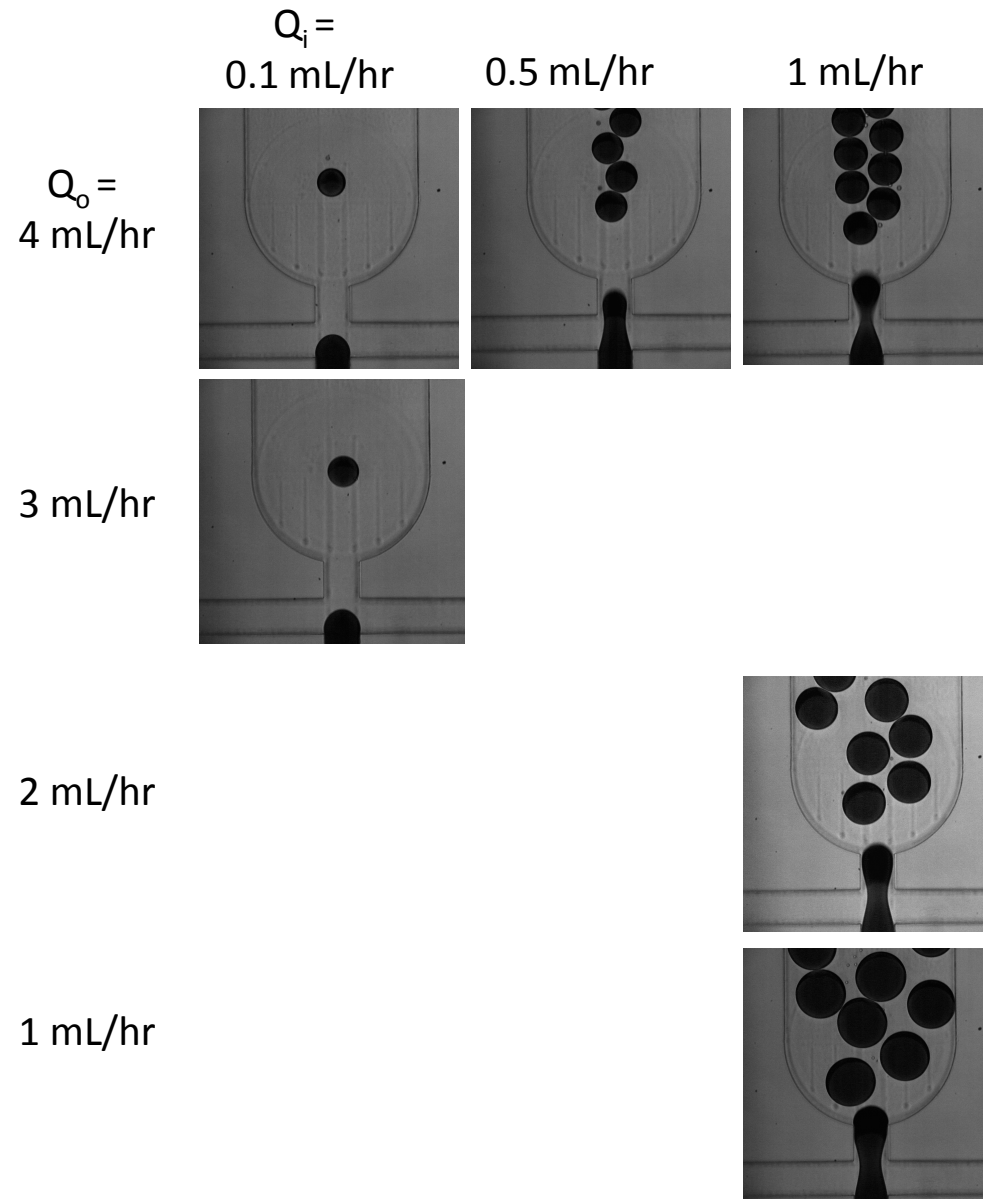
4 mL/hr, 0.1 mL/hr
3 mL/hr, 0.1 mL/hr

Coalescence



4 mL/hr, 0.5 mL/hr
4 mL/hr, 1 mL/hr





Diffusion Coefficients: Nd-XO in Water

Next to each other in inlet channel:
0.5 mL/hr pure water
0.5 mL/hr water + Nd-XO

Concentration analyzed over 5 cross sections, various distances down channel

