



# Resolving Deformation Modes of Nanocrystalline Metals using Continuum Metrics Based on Atomistic Simulations

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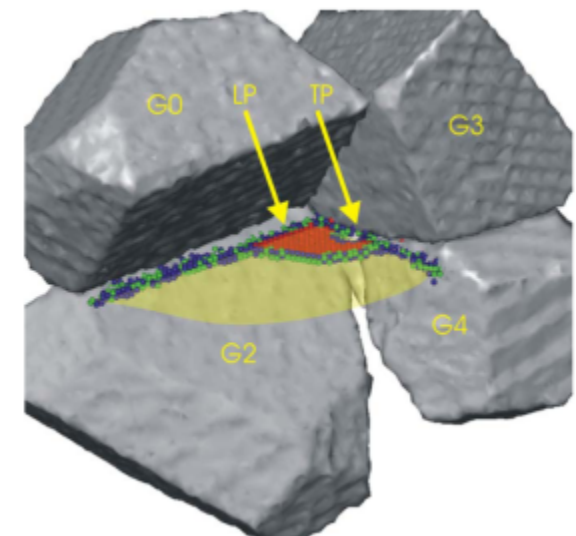
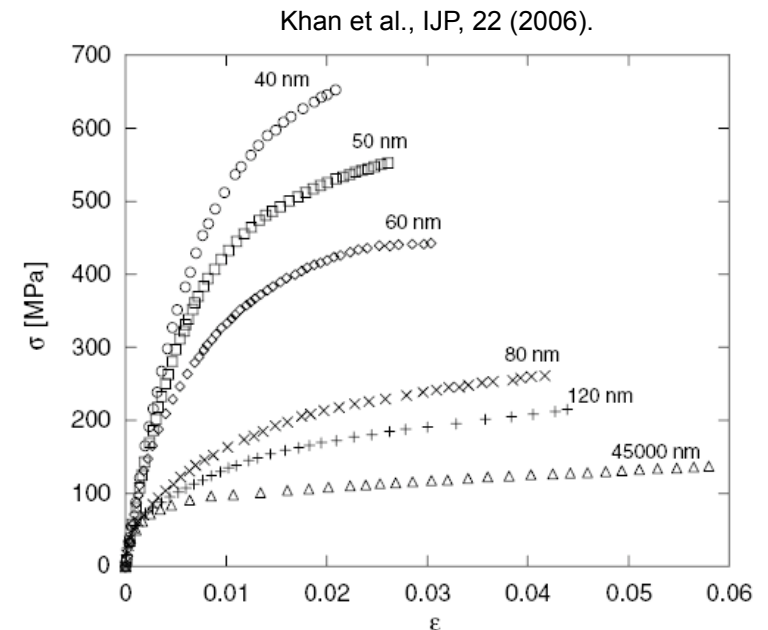
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ICHMM 2011

May 2011

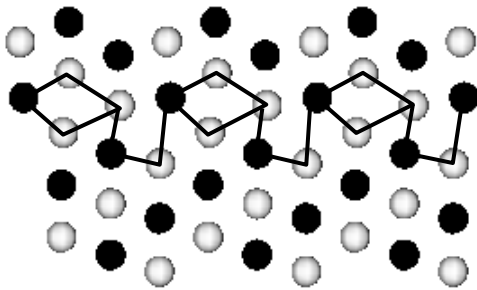
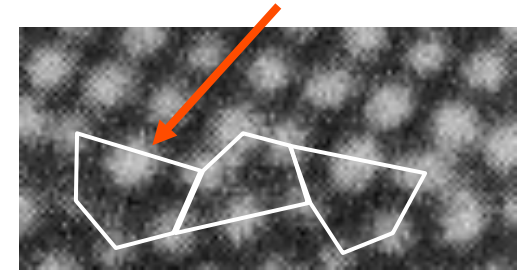
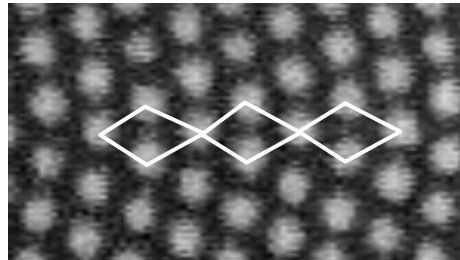
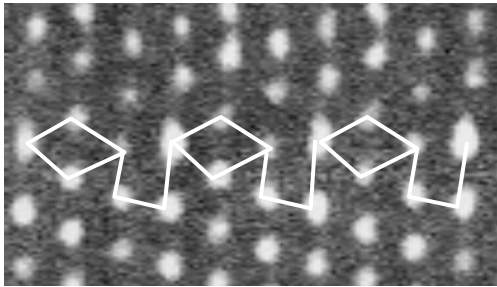
- Mechanical properties of nanocrystalline (NC) materials show potential improvement compared to larger grained polycrystalline materials (e.g. yield strength, fracture/fatigue resistance, and superplasticity).
- Higher number density of atoms are located in GB regions, need a deeper understanding of GB role in deformation processes, both elastic and inelastic.

**Important to understand role of GBs and related deformation mechanisms in nanoscale plasticity**

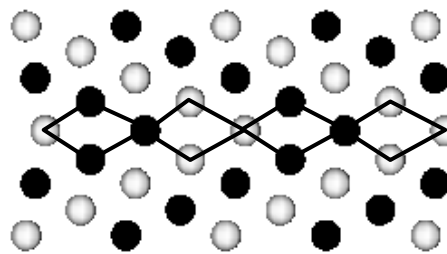


- Interface structures are in agreement with published HRTEM data, e.g. Al (Mills *et al.* (1992) and Medlin *et al.* (1993))

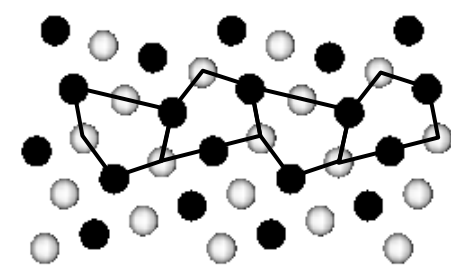
**E Structural Unit**



$\Sigma 3$  (112)  $70.5^\circ$



$\Sigma 11$  (113)  $50.5^\circ$

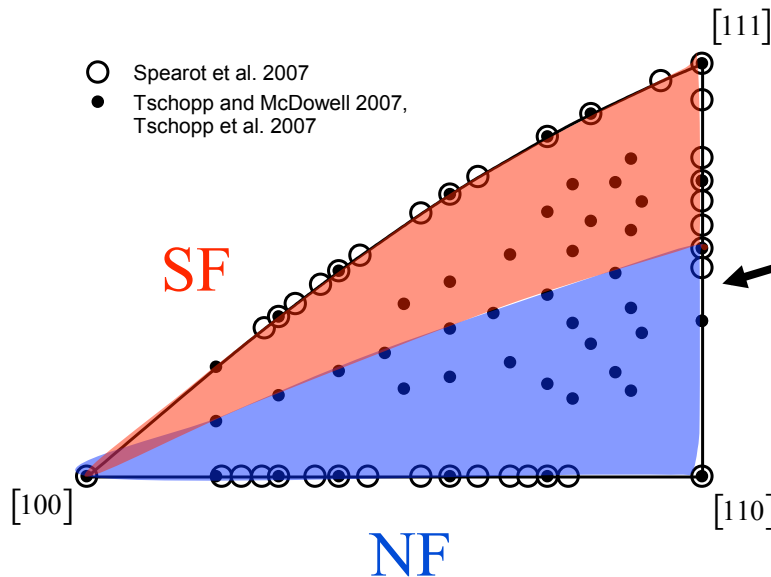


$\Sigma 9$  (221)  $141.1^\circ$

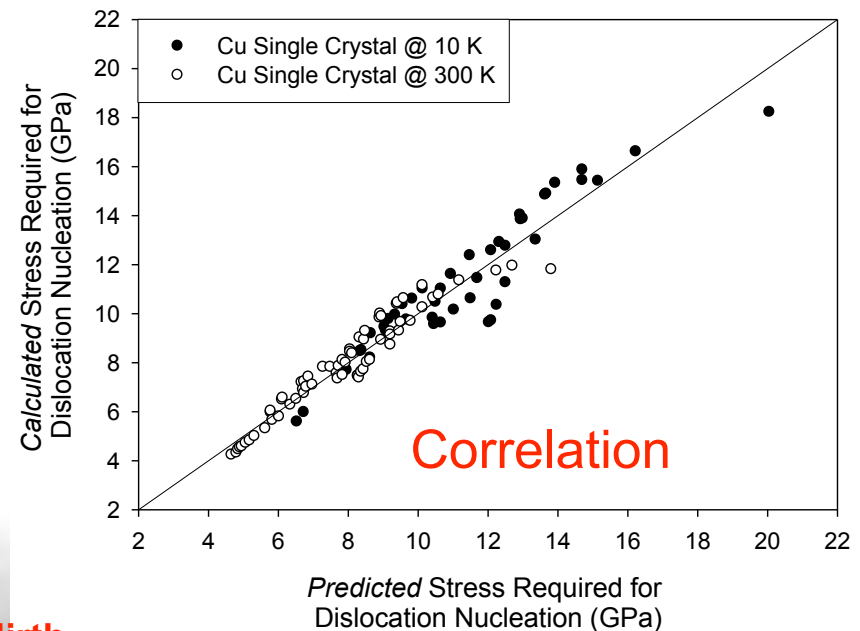
- General (high-angle) interface structure
  - Structural unit model (SUM) (Sutton and Vitek, 1983)
  - High-angle grain boundaries are composed of combinations of structural units from 'favored' orientations

**Spearot, Tschopp, Jacob, McDowell, Acta Materialia, 55 (2007) 705.**

$$\sigma_{max}^{SC} = \begin{cases} \frac{\tau_{ideal}}{\mu_{s,1}SF + \mu_{n,1}NF}, & \text{if } \mu_{s,1}SF + \mu_{n,1}NF \geq \mu_{s,2}SF + \mu_{n,2}NF \\ \frac{\tau_{ideal}}{\mu_{s,2}SF + \mu_{n,2}NF}, & \text{if } \mu_{s,1}SF + \mu_{n,1}NF < \mu_{s,2}SF + \mu_{n,2}NF \end{cases}$$



Dislocation nucleation stresses are best correlated with the Schmid factor or normal factor in different regions of the stereographic triangle.



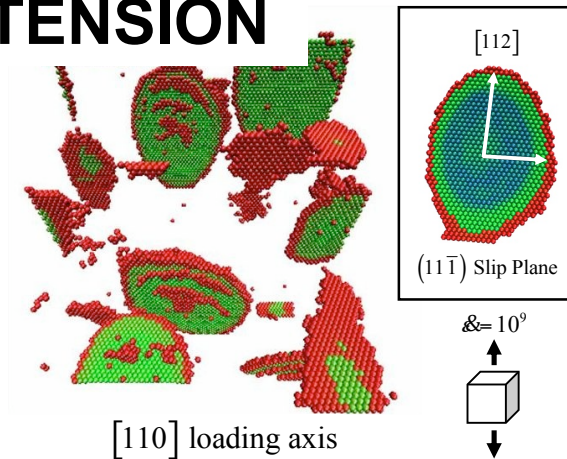
**Boundary heterogeneous nucleation**

$$(\sigma_{max})^{BC} = (1 - \xi D_c)(\sigma_{max})^{SC}$$

**Tschopp, Spearot, McDowell, MSMSE, 15 (2007) 693.**

**Tschopp, Spearot, McDowell, Nabarro Tribute, Ed. J.P. Hirth, Elsevier, 2008, 43.**

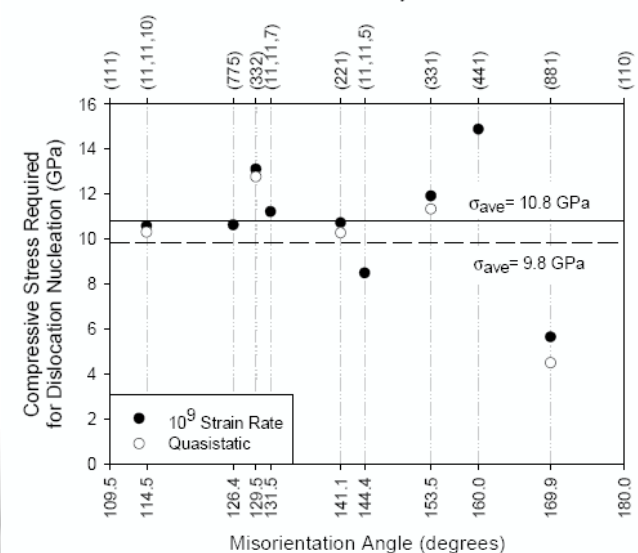
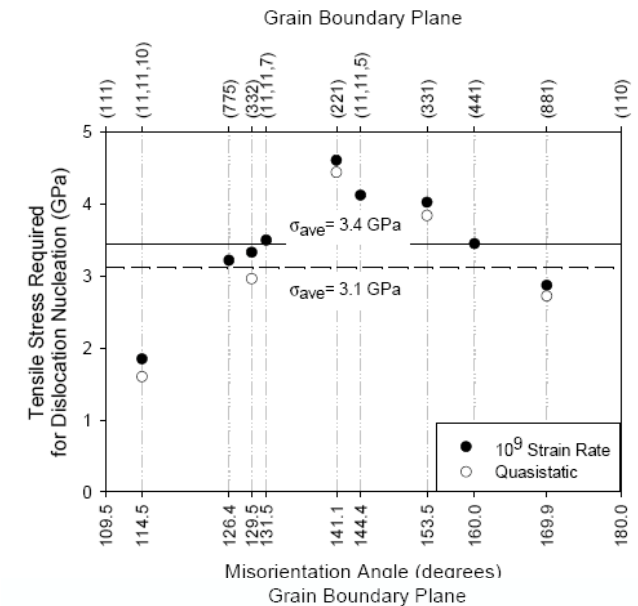
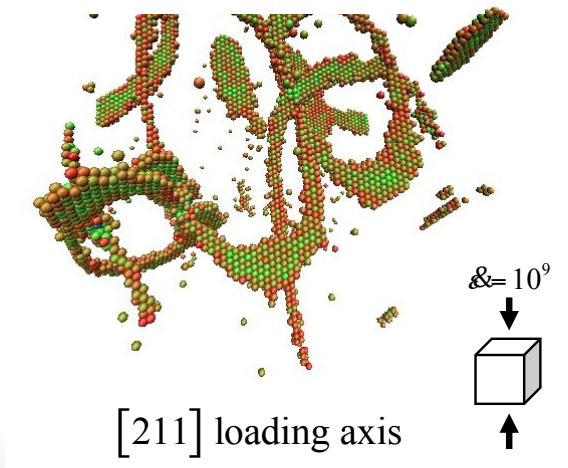
## TENSION

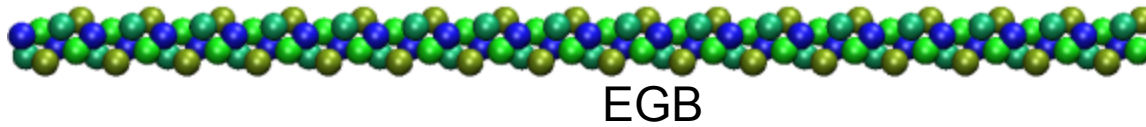


<110> grain  
boundary structures

(Tschopp, Tucker,  
McDowell, Acta Mater.  
2008)

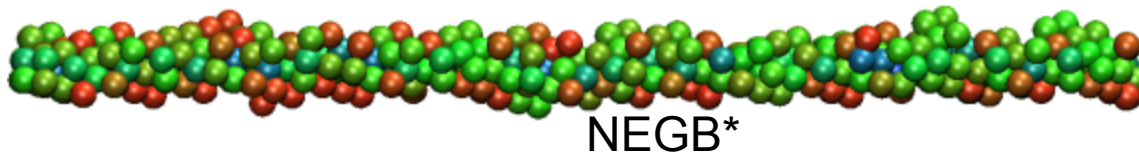
## COMPRESSION





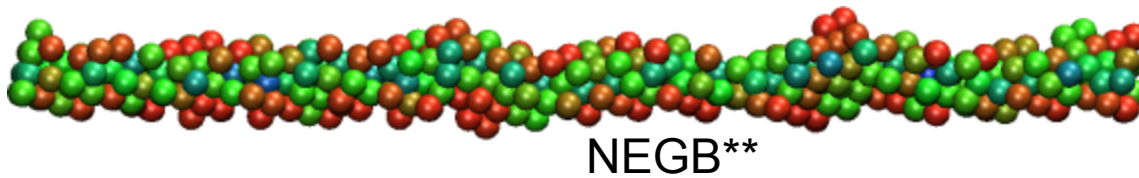
$$\gamma_{GB} = 833 \text{ mJ/m}^2$$

$$FV_{GB} = 6.22\text{e-}04$$



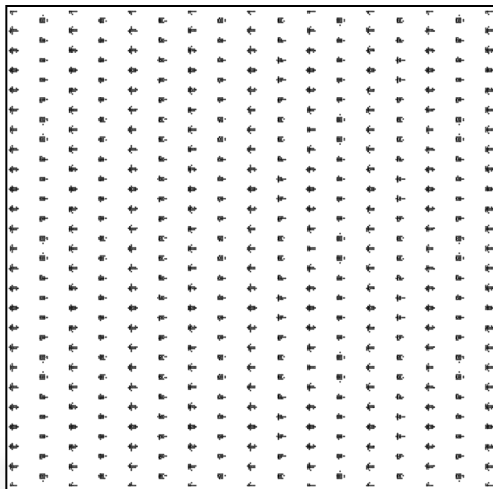
$$\gamma_{GB} = 890 \text{ mJ/m}^2$$

$$FV_{GB} = 6.28\text{e-}04$$

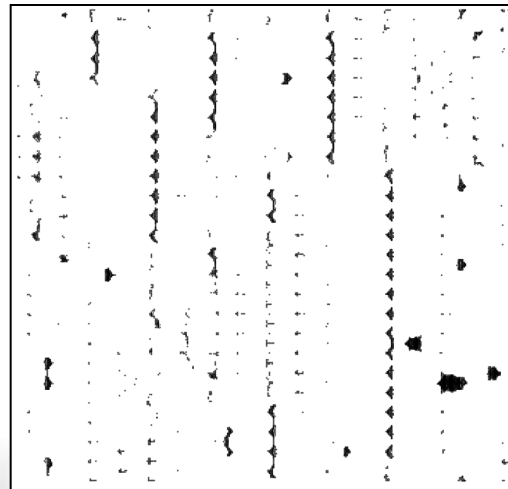


$$\gamma_{GB} = 919 \text{ mJ/m}^2$$

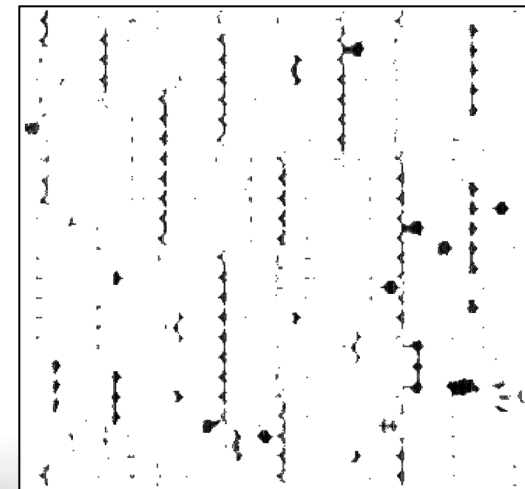
$$FV_{GB} = 7.94\text{e-}04$$



EGB

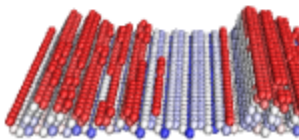
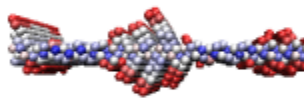
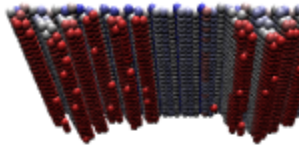


NEGB\*



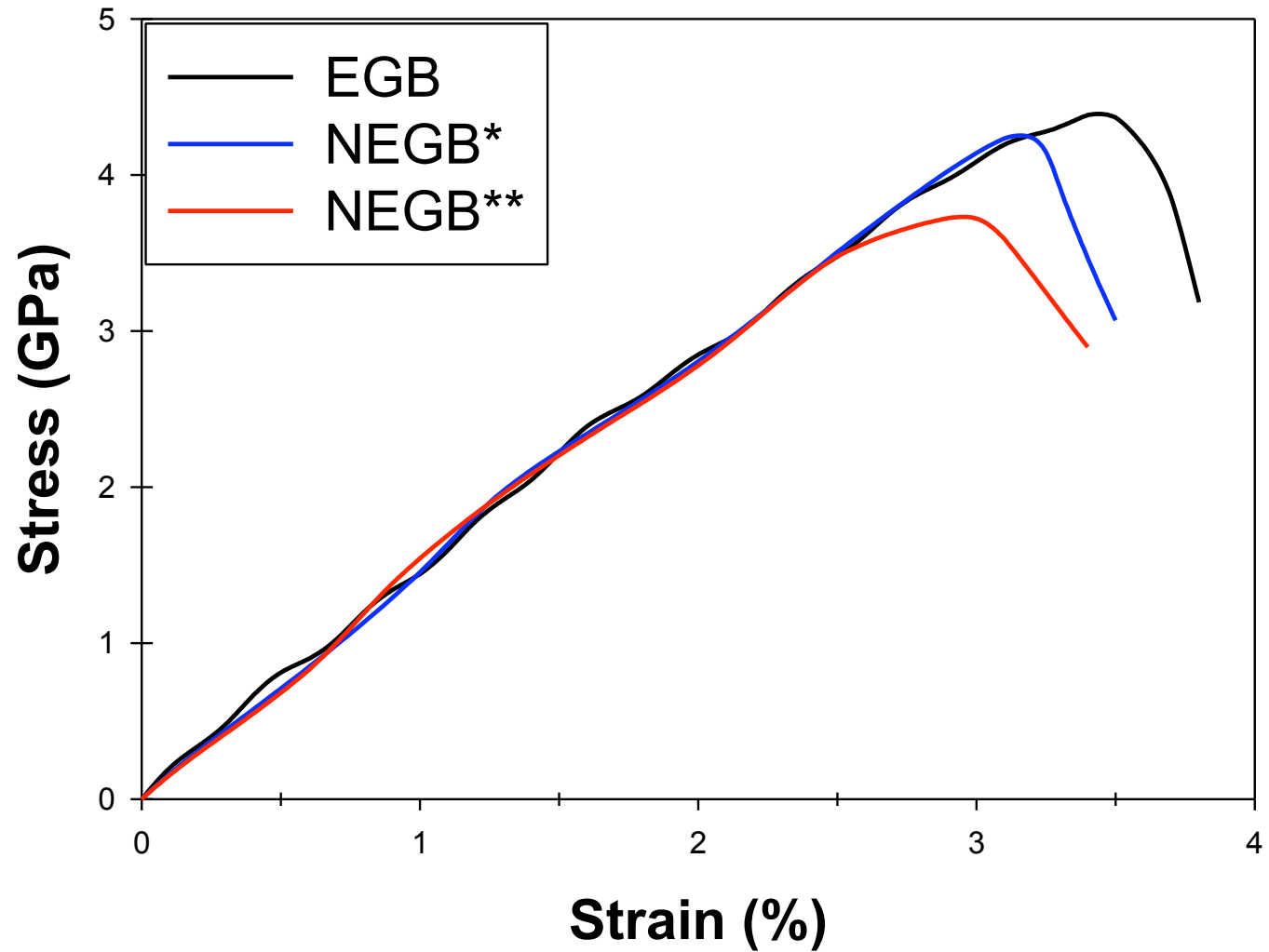
NEGB\*\*

## GB Dislocation Nucle

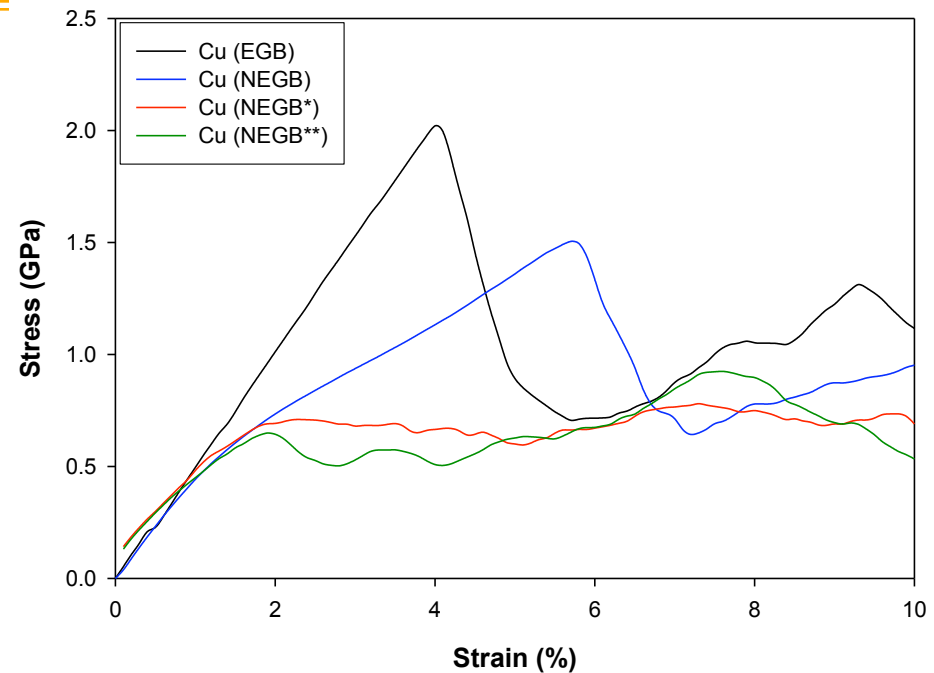
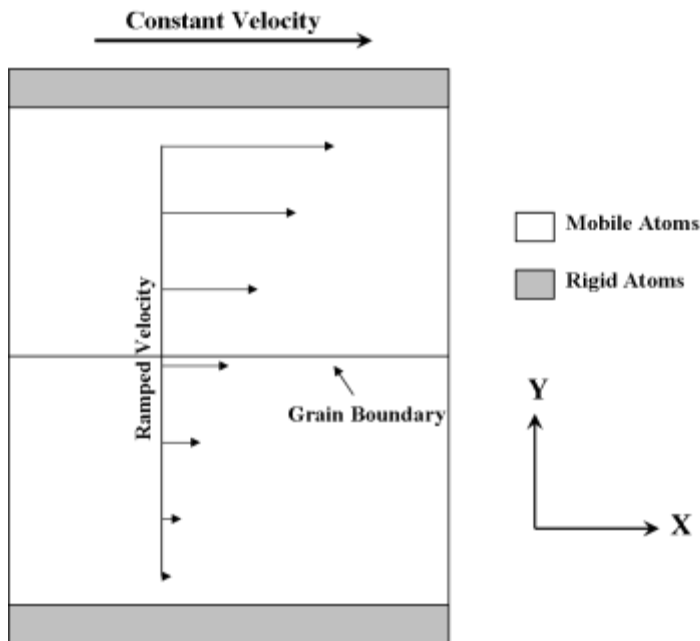


EGB

$$\sigma_{\max} = 4.38$$



# Shear Results



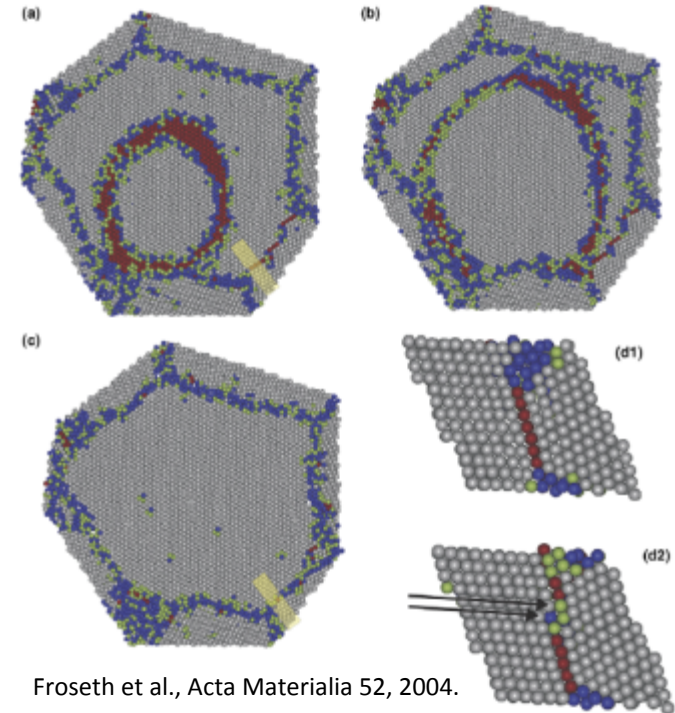
- 2D periodic boundary conditions (parallel to GB plane)
- 'Constrained' free vertical faces
- Constant applied velocity deformation
- $10^9 \text{ s}^{-1}$  constant shear strain rate
- NVT at 10 K

- Grain boundary sliding and significant atomic shuffling occurs in all boundaries
- Behavior is nearly elastic-perfectly plastic
- Reordering and restructuring processes during hardening stage of NEGBs

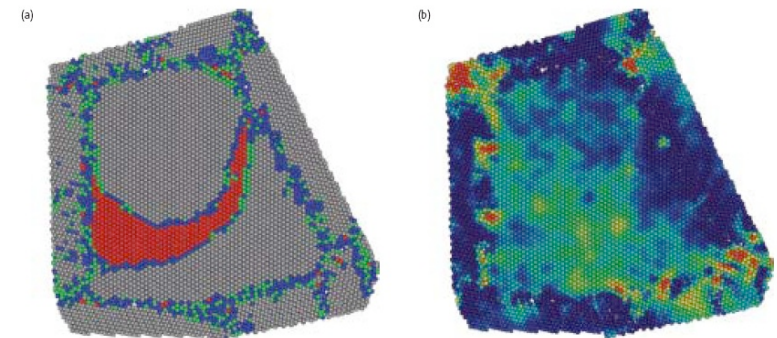
- ✓ Non-Schmid effects
- ✓ Tension-compression asymmetry
- ✓ Competing/combined effects of
  - GB reordering, shuffling/sliding, and/or migration
  - dislocation nucleation/absorption
- Sensitive to GB network
- Affected by excess free volume – NEGB structures

**\*\*Deformation mechanisms are also thermally activated, which poses challenges for direct MD simulation of multiple mechanisms with different activation enthalpies.**

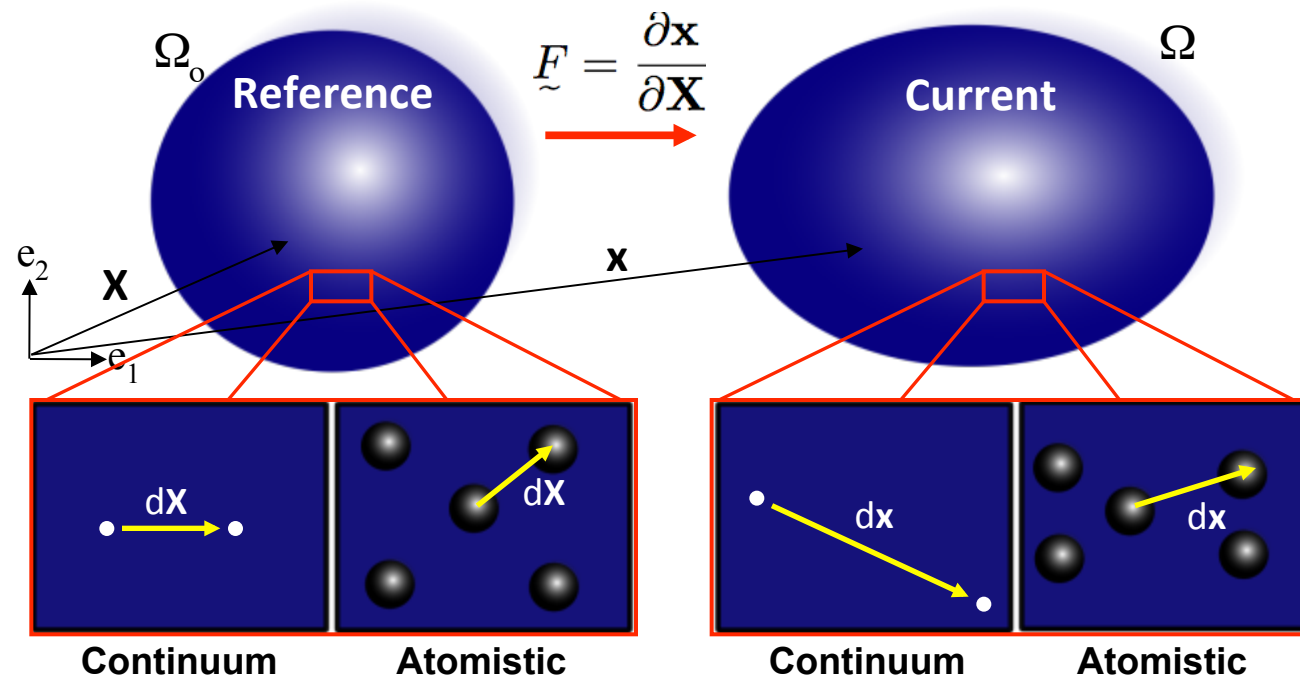
## Dislocation Nucleation



## GB/TJ Migration



Van Swygenhoven and Derlet., PRB 64, 2001.



Deformation Gradient  $F_{iI} = \frac{\partial x_i}{\partial X_I} \rightarrow dx_i = F_{iI} dX_I$



$$\sum_{\beta=1}^n (x_i^{\alpha\beta} X_M^{\alpha\beta} - F_{iI}^{\alpha} X_I^{\alpha\beta} X_M^{\alpha\beta}) = 0$$

where

$$\omega_{iM}^{\alpha} = \sum_{\beta=1}^n x_i^{\alpha\beta} X_M^{\alpha\beta} \quad \text{and} \quad \eta_{IM}^{\alpha} = \sum_{\beta=1}^n X_I^{\alpha\beta} X_M^{\alpha\beta}$$

$$\longrightarrow \boxed{F_{iI}^{\alpha} = \omega_{iM}^{\alpha} (\eta^{\alpha})_{MI}^{-1}}$$

\* Zimmerman et al., IJSS (2009)

Deformation Gradient



See also Gullett et al. MSMSE (2008),  
Hartley and Mishin (2005)

$$\bullet \quad \underline{\underline{F}} = \underline{\underline{R}} \underline{\underline{U}} \quad \text{where} \quad \underline{\underline{R}} = \underline{\underline{R}}_{sym} + \underline{\underline{R}}_{skew}$$

$$\longrightarrow \underline{\underline{R}}_{skew} = \frac{1}{2}(\underline{\underline{R}} - \underline{\underline{R}}^T) \longrightarrow \boxed{\phi_k} = -\frac{1}{2}\epsilon_{ijk}(\underline{\underline{R}}_{skew})_{ij}$$

microrotation vector

$$\bullet \quad \underline{\underline{L}} = \underline{\underline{D}} + \underline{\underline{W}}$$

$$\longrightarrow \underline{\underline{W}} = \frac{1}{2}(\underline{\underline{L}} - \underline{\underline{L}}^T) \longrightarrow \boxed{\omega_k} = -\frac{1}{2}\epsilon_{ijk}\underline{\underline{W}}_{ij}$$

vorticity vector

- Tucker, G.J., Zimmerman, J.A., and McDowell, D.L., MSMSE 18(1) 2010, 015002.
- Tucker, G.J., Zimmerman, J.A., and McDowell, D.L., submitted to Int. J. Engineering Science in memoriam to C. Eringen, July 2010.

## Metal plasticity at the nanoscale is complex

- Various deformation mechanisms
- Use of centrosymmetry, slip vector, etc. is complicated in terms of characterization and visualization of high density of evolving line defects

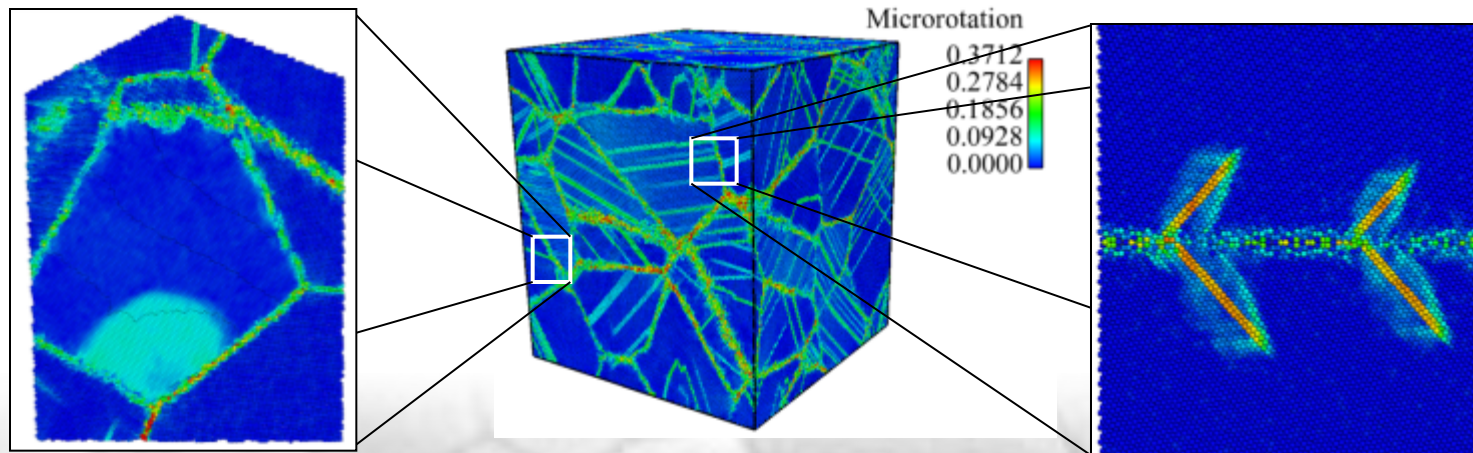
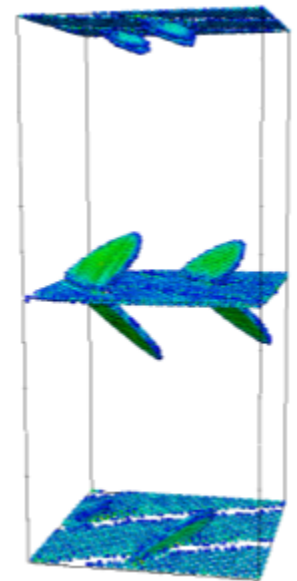
## Informing continuum models

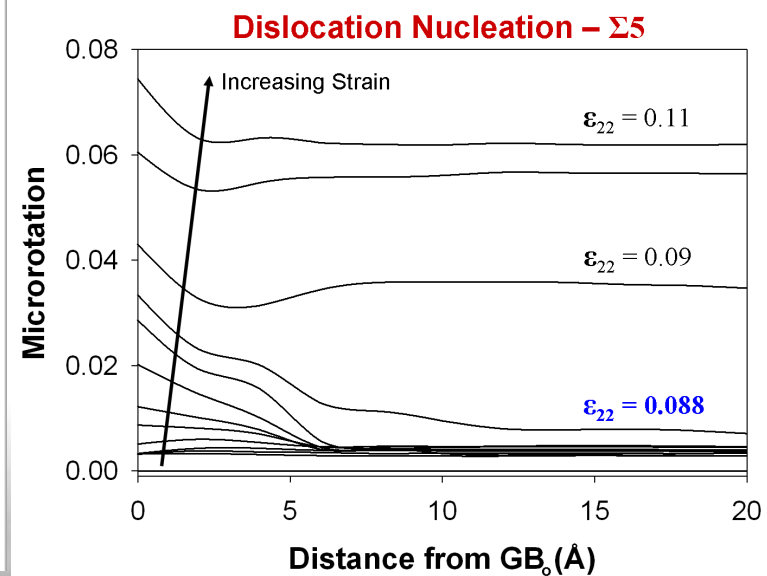
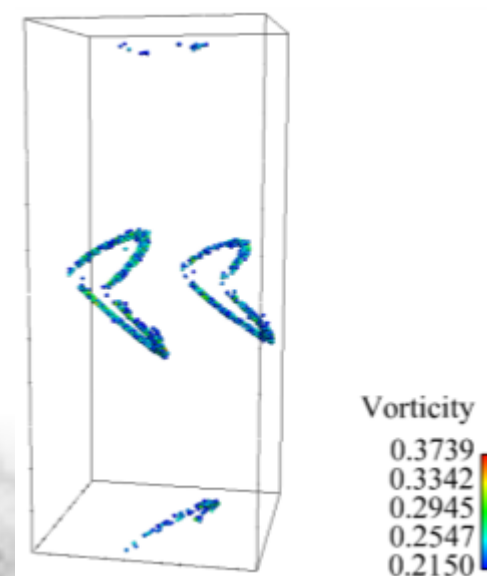
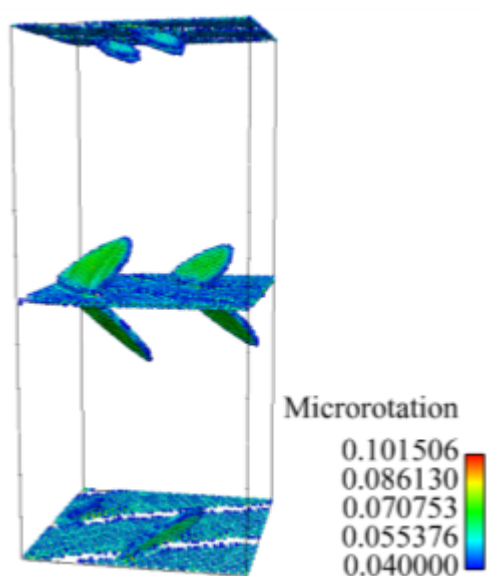
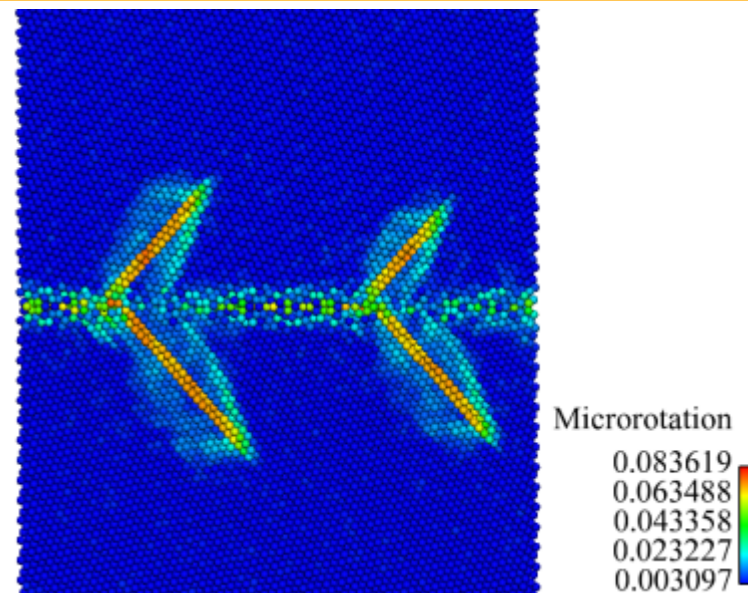
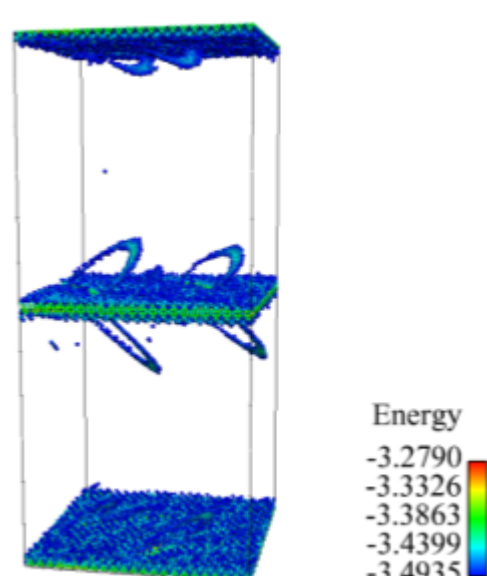
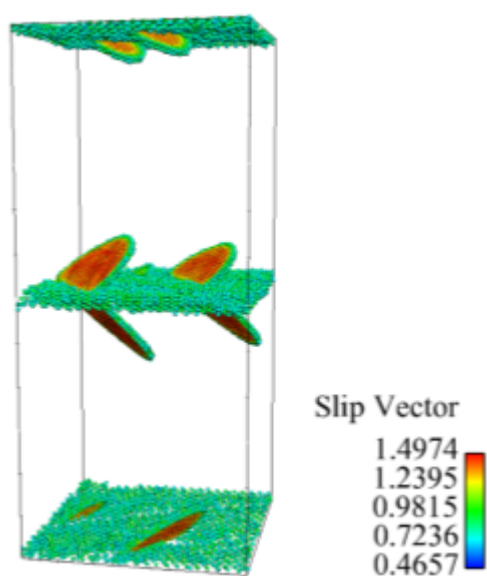
- Kinematics of continuum description can perhaps be bridged in terms of understanding based on statistical fields from atomistic simulations
- Check assumptions, trends from proposed continuum constitutive models (e.g., Khan et al. (2006), Capolungo et al. (2007), Wei and Anand (2004) and Wei et al. (2006))

## Some connections

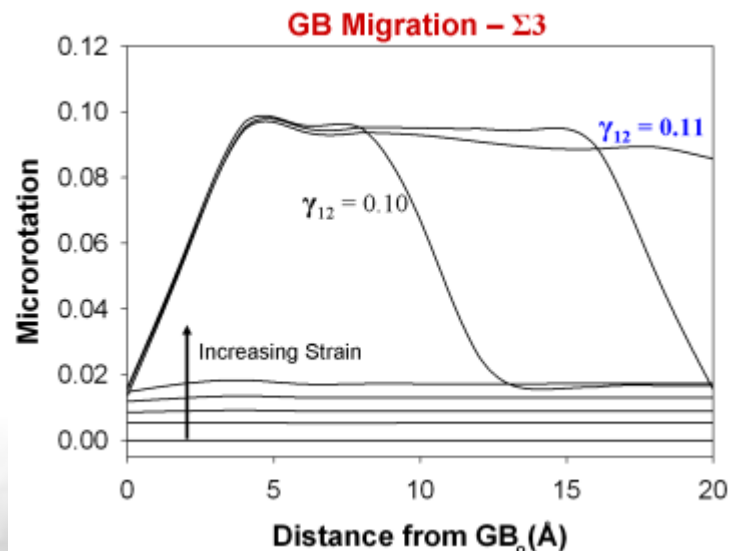
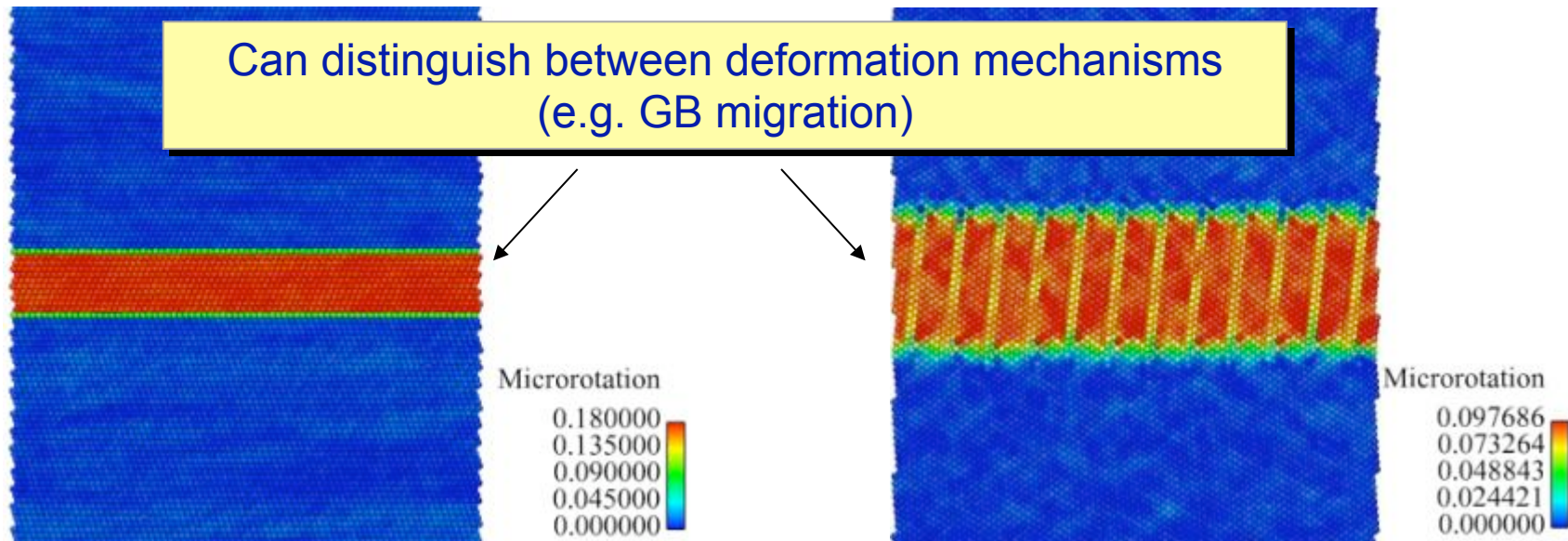
- microrotation ( $\phi$ ) and its gradient [Atomistics]
- micro- strain and torsion-flexure tensors [Continuum]

- ❖ Formulate continuum metrics for use in atomistic simulation analysis
- ❖ Investigate the evolution of metrics for various deformation mechanisms
- ❖ Resolve nanocrystalline copper deformation using continuum metrics
  - ❖ Dislocation Nucleation
  - ❖ GB Sliding/Atomic Shuffling

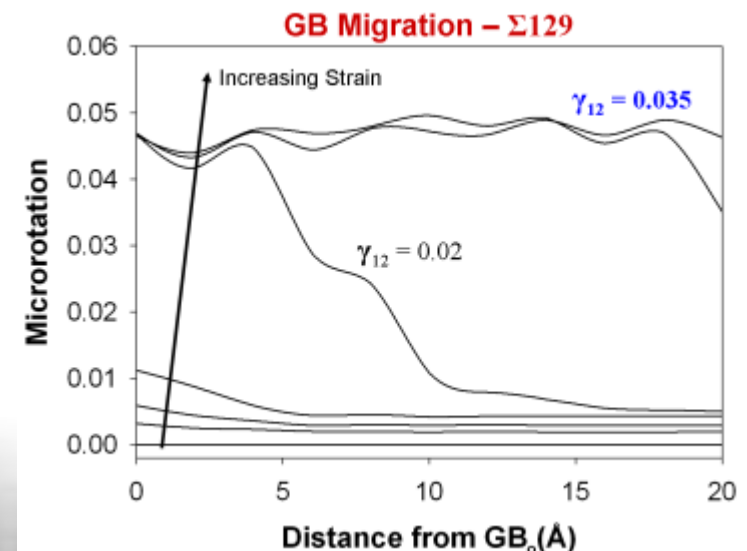




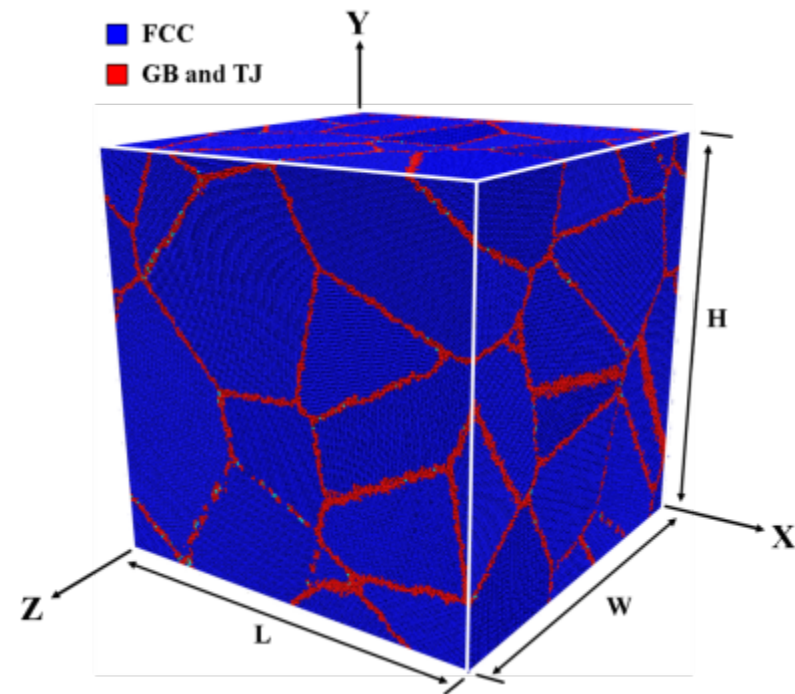
Can distinguish between deformation mechanisms  
(e.g. GB migration)



Average  
microrotation  
over slices ||  
to boundary



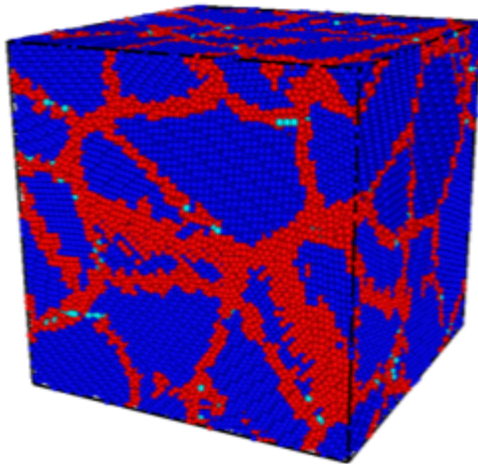
- 3D periodic simulation domain
  - Orthogonal Box with edges oriented along X,Y,Z axis
  - Voronoi<sup>1</sup> tessellation to partition domain into grains
  - 25 grains
- Average Grain size= 5 - 15 nm
  - Lattice orientations chosen randomly for each grain



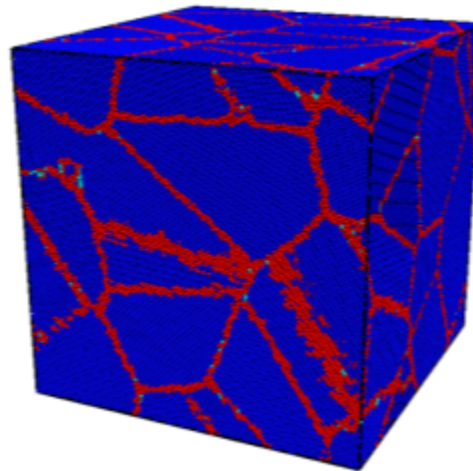
$$\langle g \rangle = \sqrt[3]{\frac{LHW}{n}}$$

<sup>1</sup> Voro++, <http://math.lbl.gov/voro++/>

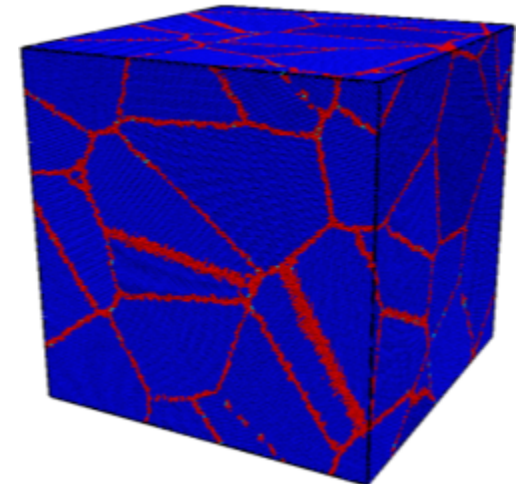
■ FCC      ■ Other



$\langle d_{gr} \rangle = 5\text{nm}$

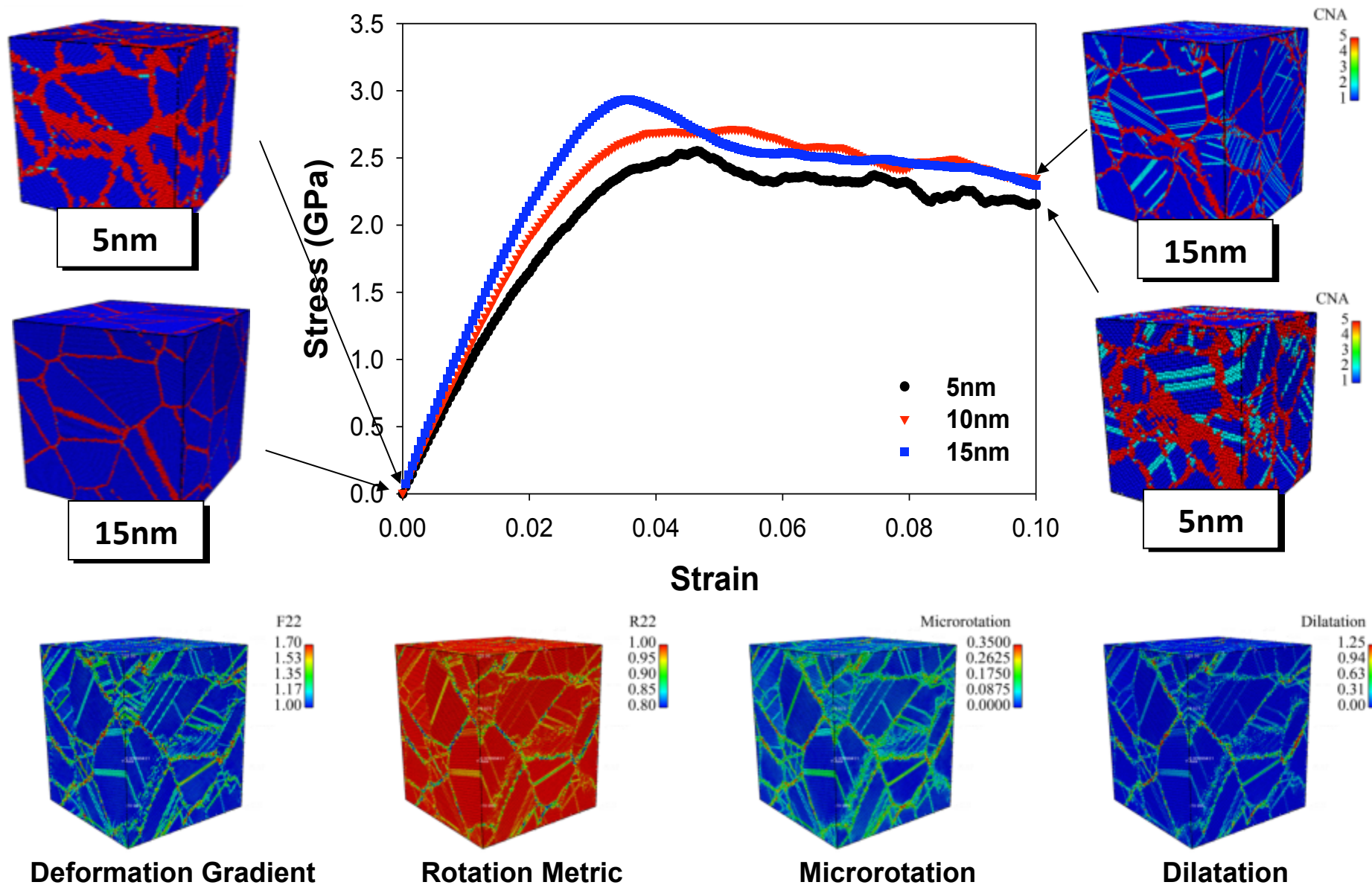


$\langle d_{gr} \rangle = 10\text{nm}$

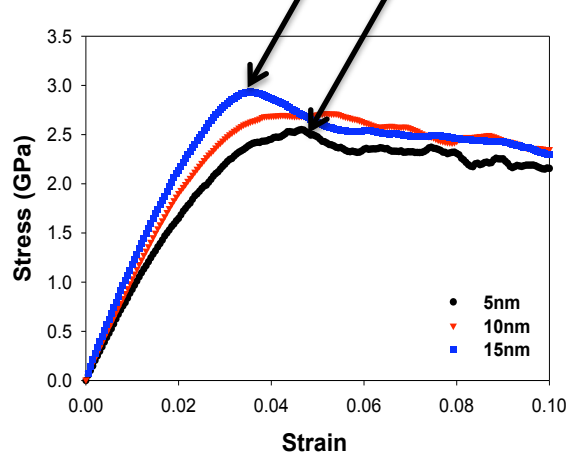
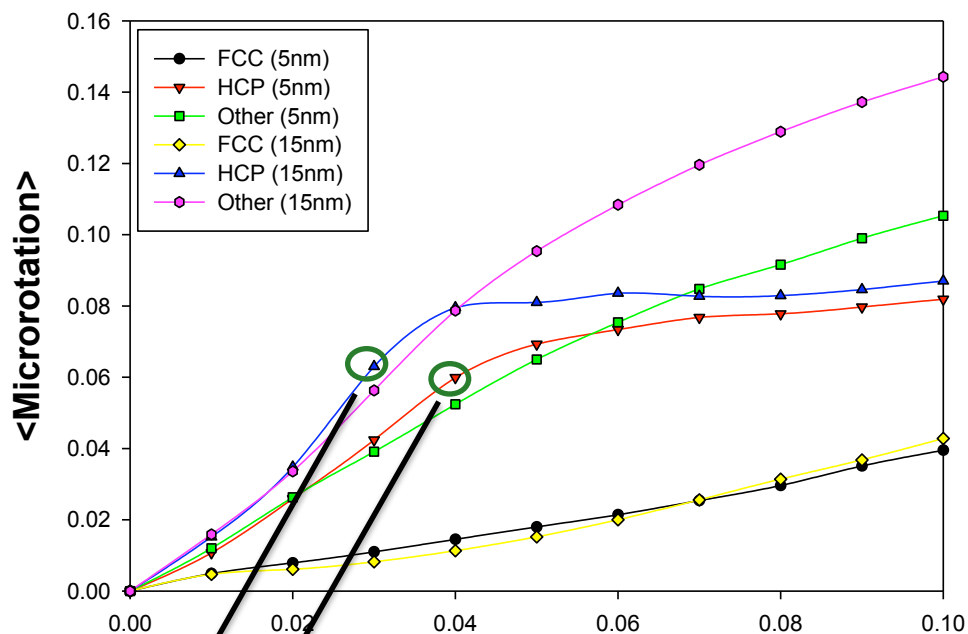


$\langle d_{gr} \rangle = 15\text{nm}$

- Full 3D nanocrystalline structure (Voronoi Tessellation, random lattice orientations)
- 3D periodic BCs
- Atom overlap deletion and equilibration for 50 ps
- Uniaxial tension at 10K under NPT, const strain rate  $10^9 \text{ s}^{-1}$
- Analysis of deformation mechanisms using microscale continuum metrics



## Phase averaged microrotation



Strain

$$\text{microrotation} \equiv \vec{\phi}^\alpha = -\frac{1}{2} \varepsilon(R_{skew}^\alpha)$$

5nm

15nm

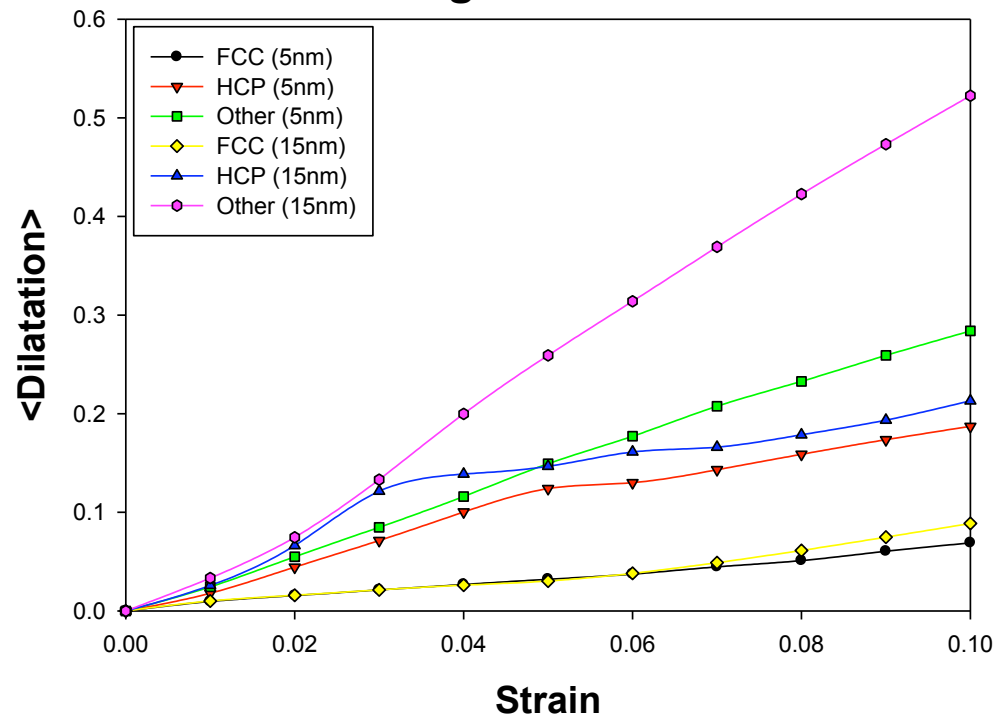
Microrotation

0.2685  
0.2014  
0.1342  
0.0671  
0.0000

Microrotation

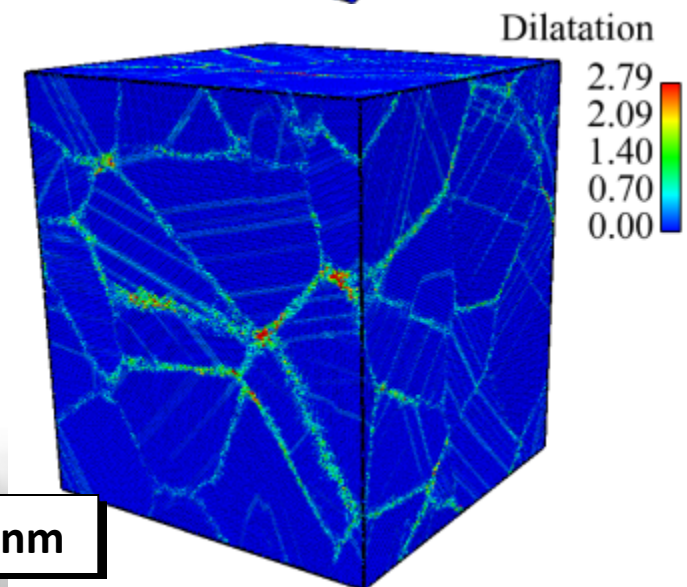
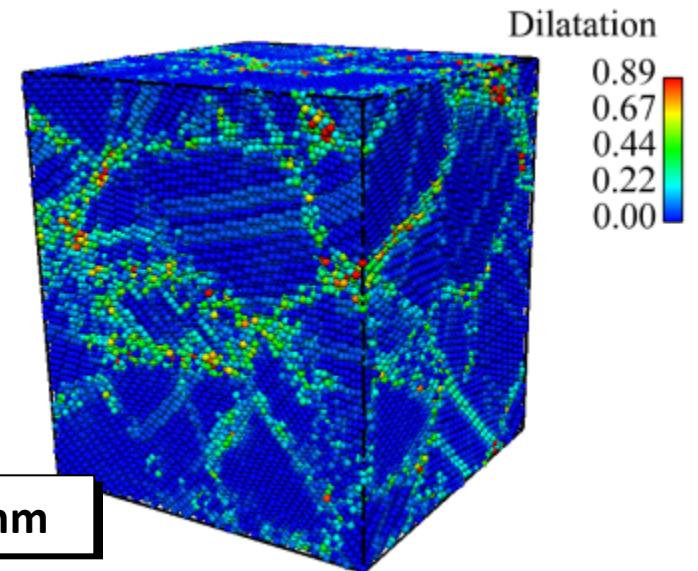
0.3712  
0.2784  
0.1856  
0.0928  
0.0000

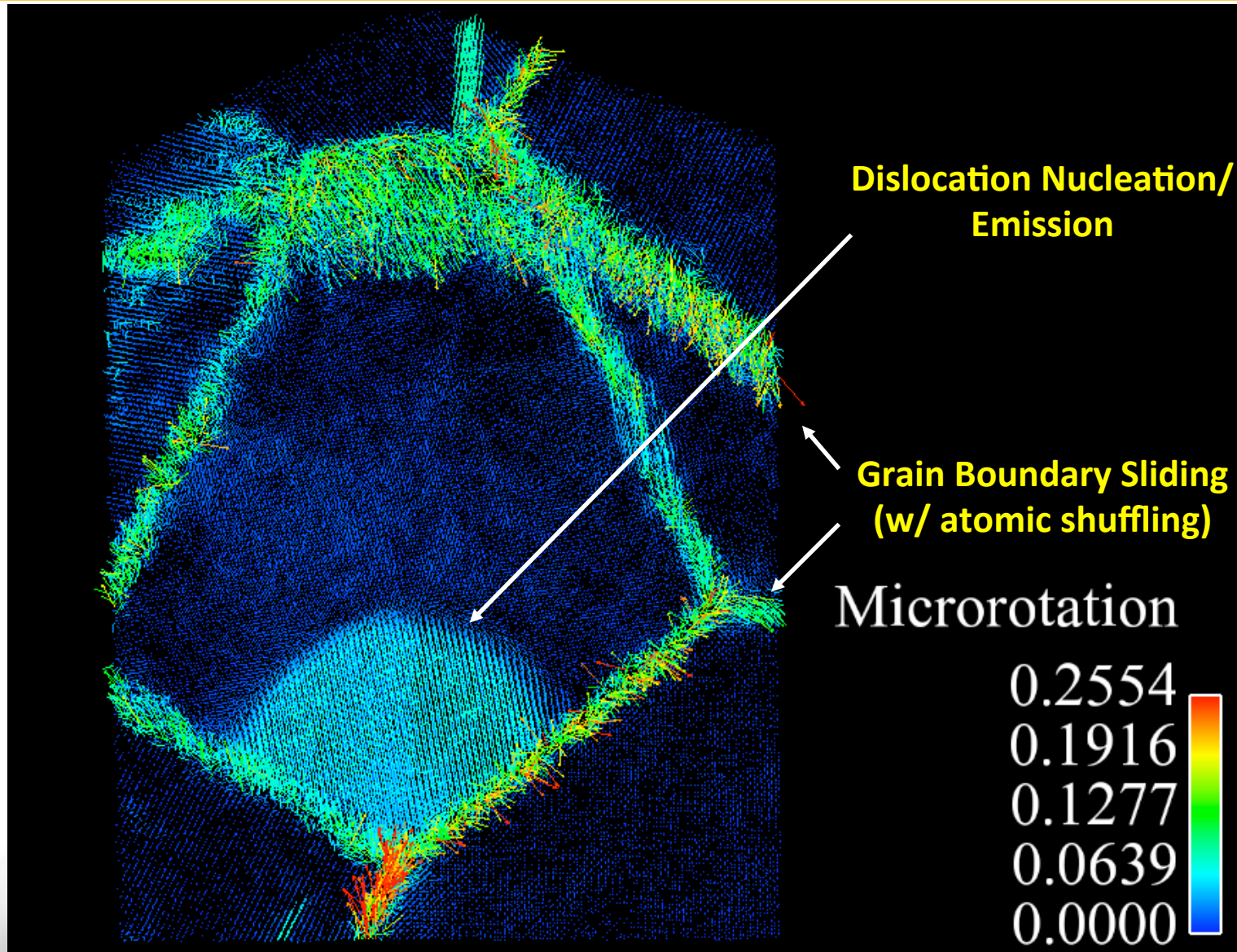
## Phase averaged dilatation

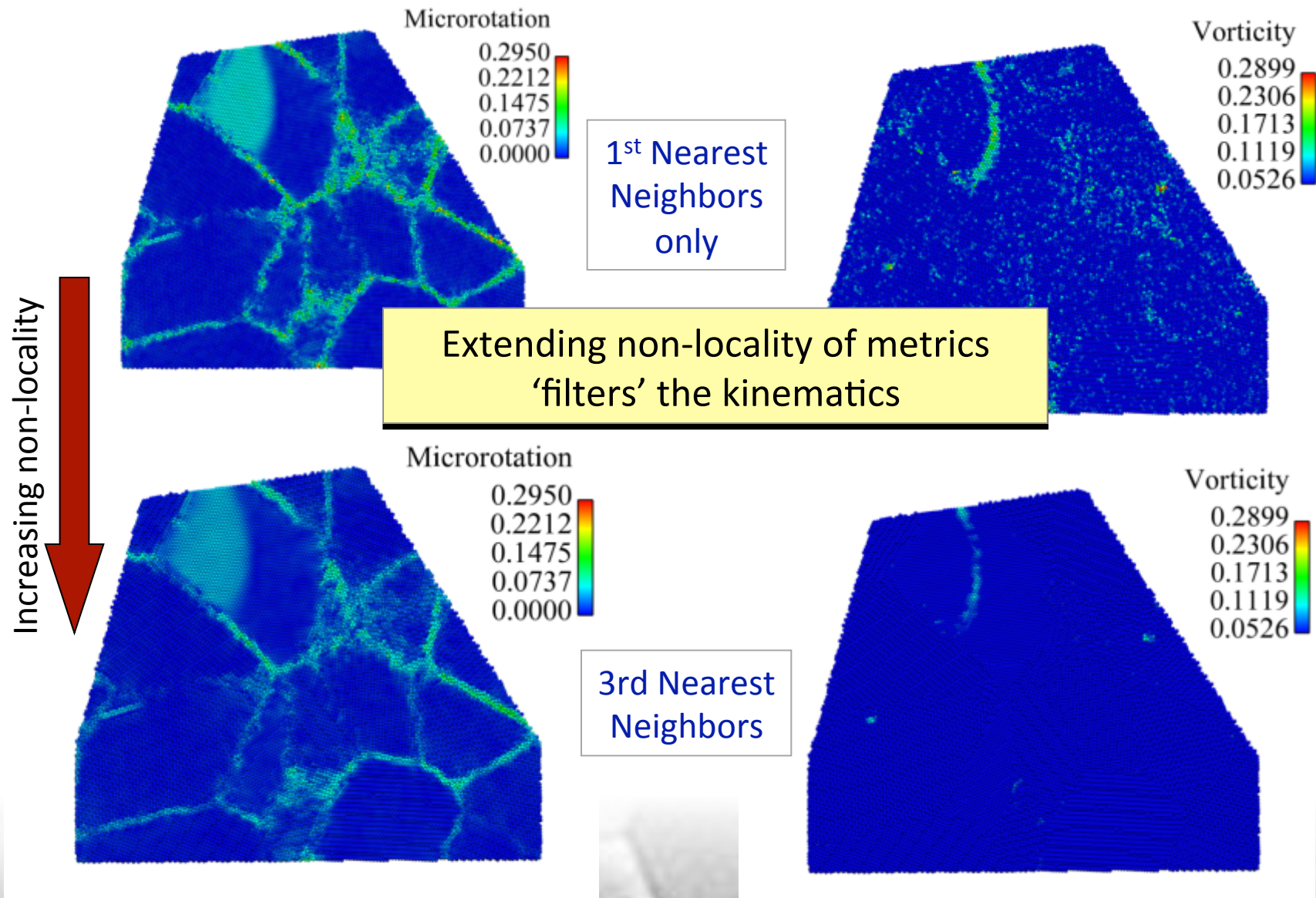


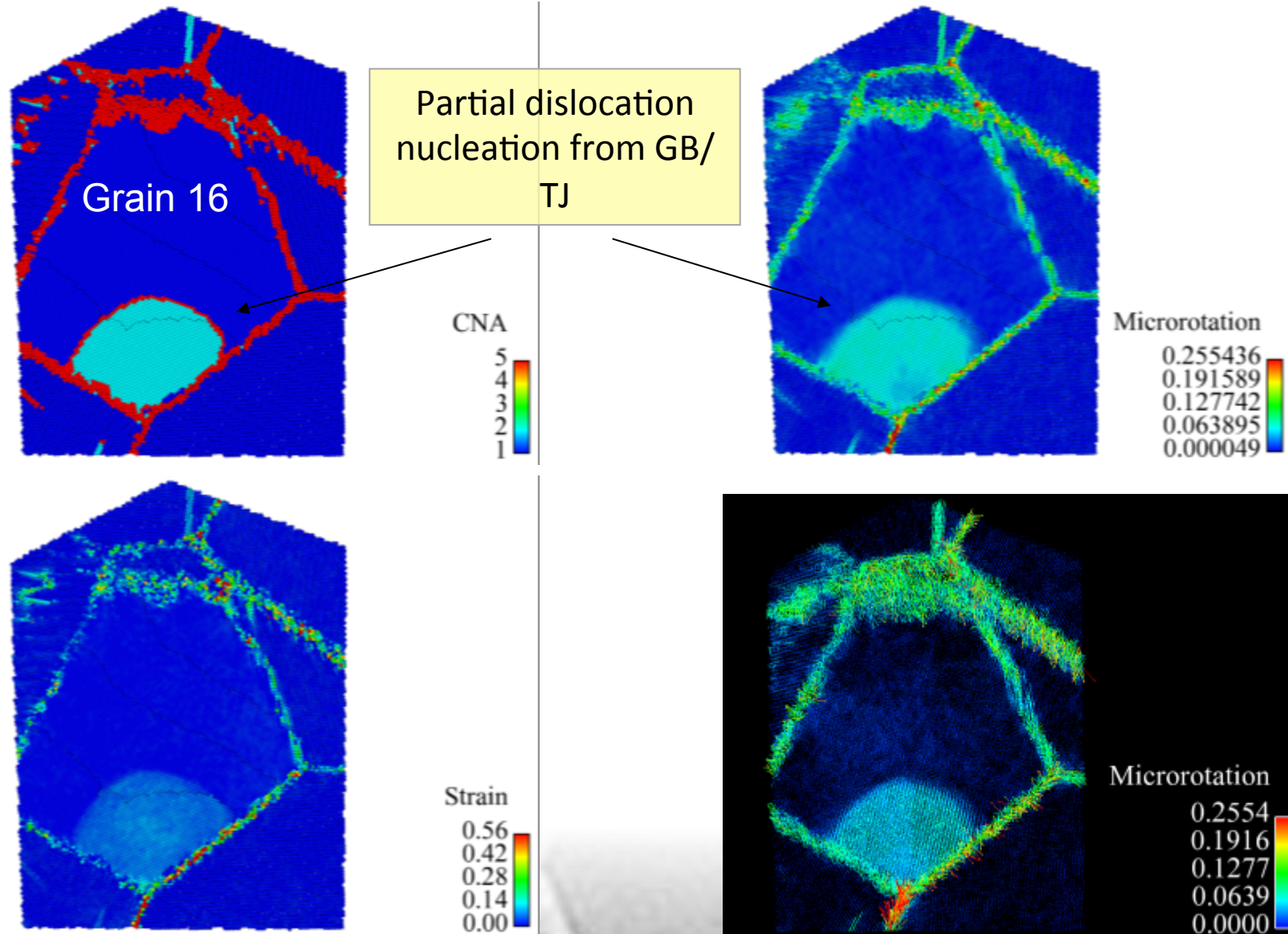
$$\tilde{E} = \frac{1}{2} [\tilde{F}^T \tilde{F} - \tilde{I}]$$

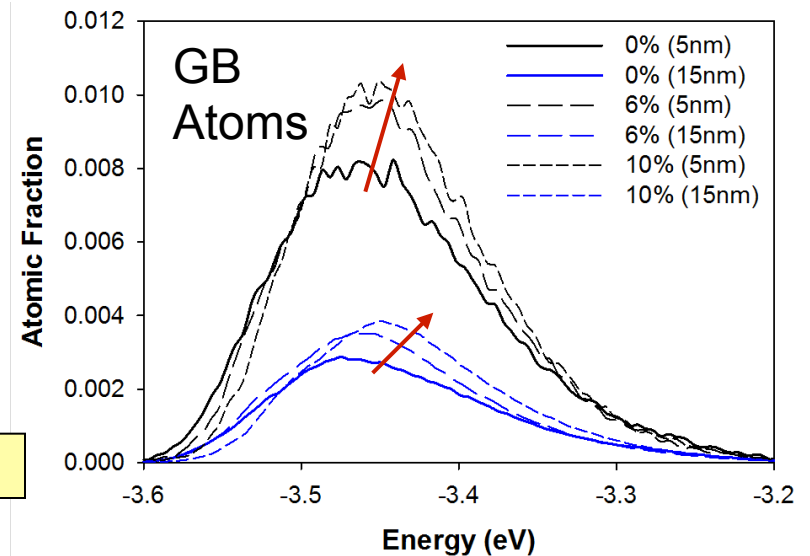
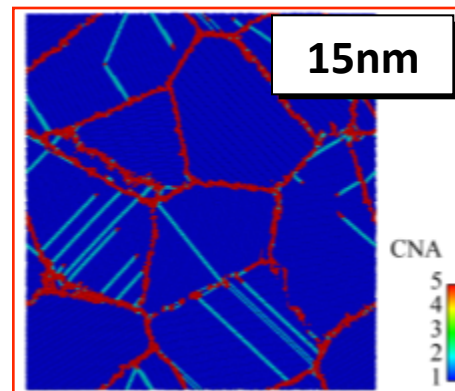
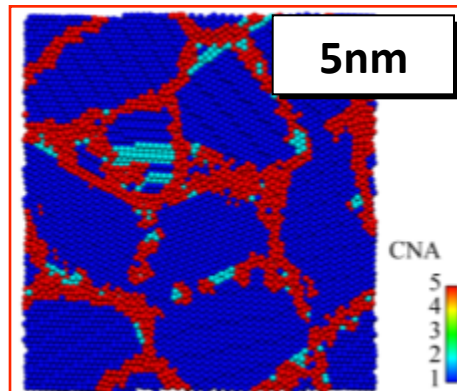
$$\longrightarrow \text{dilatation} \equiv e^\alpha = \text{tr}(\tilde{E}^\alpha)$$



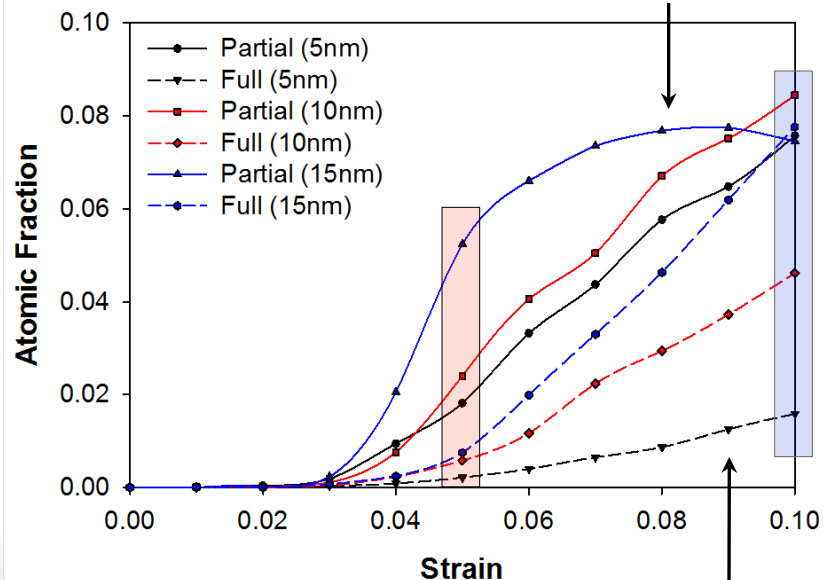






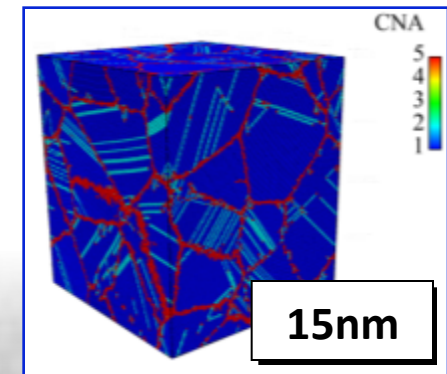
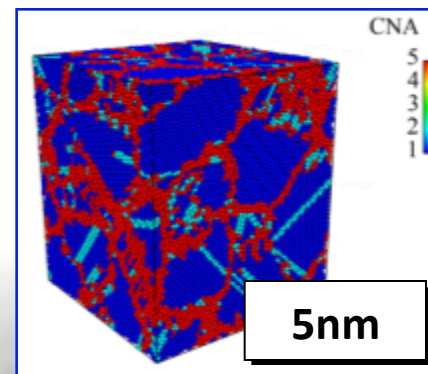


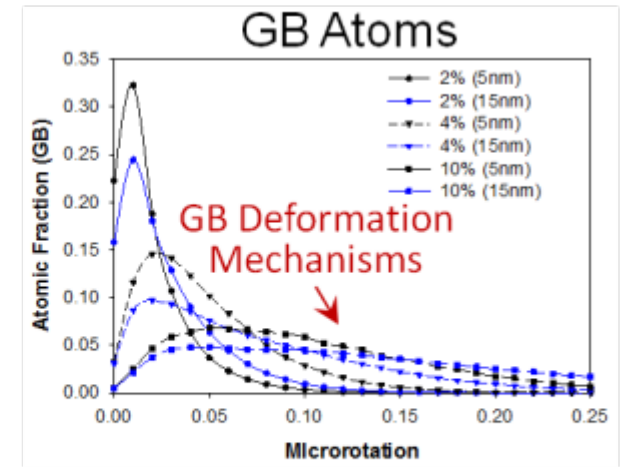
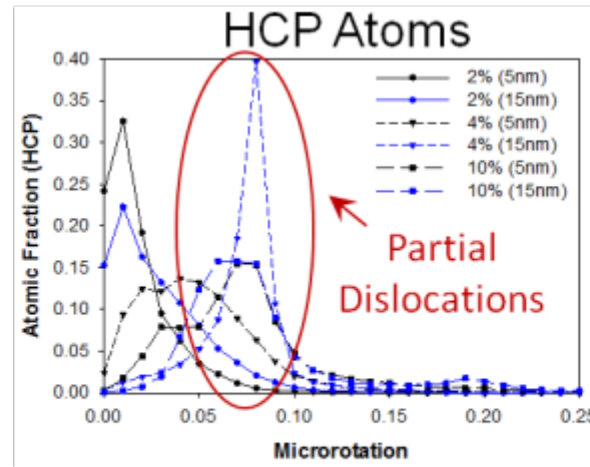
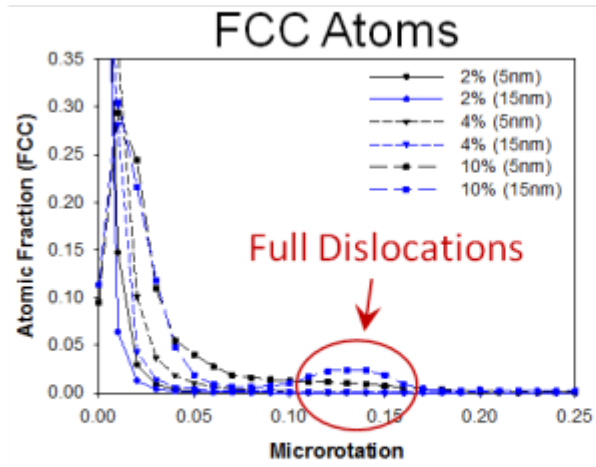
Plateau of Partial Dislocations in 15nm structure



Limited Full Dislocations in 5nm structure

- Lower concentration and lower energy GBs in 15nm NC configuration than in the 5nm structure at 0% tensile strain
- GB deformation is dominant and begins at lower strains – 5nm
- Continuous GB accommodation with dislocation slip – 15nm

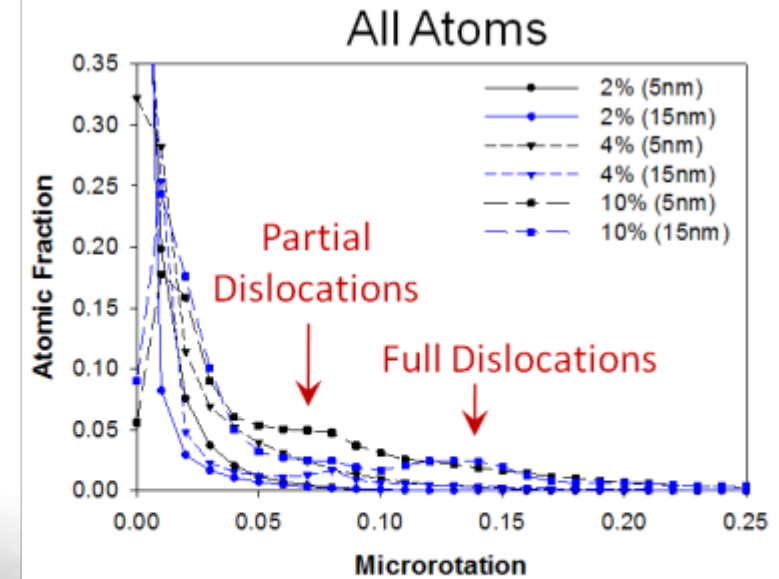
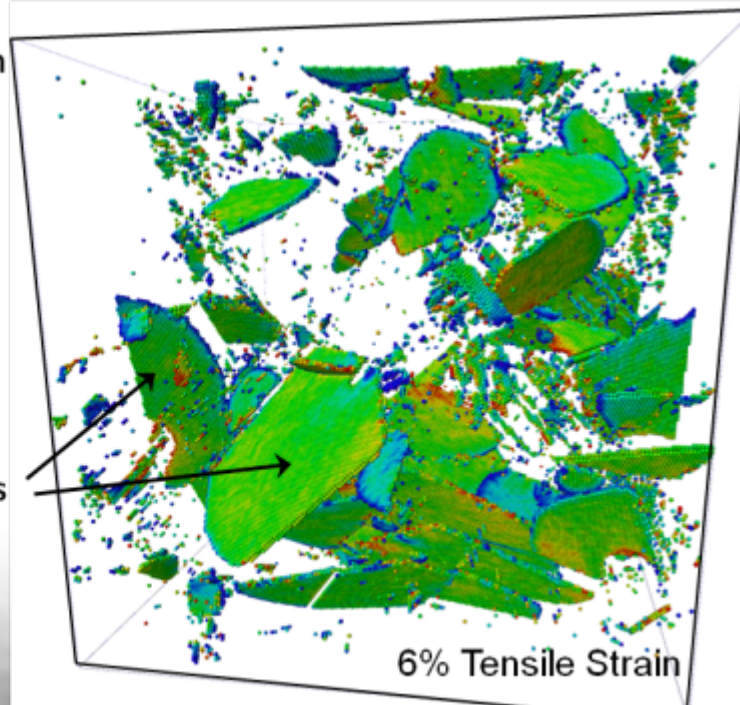


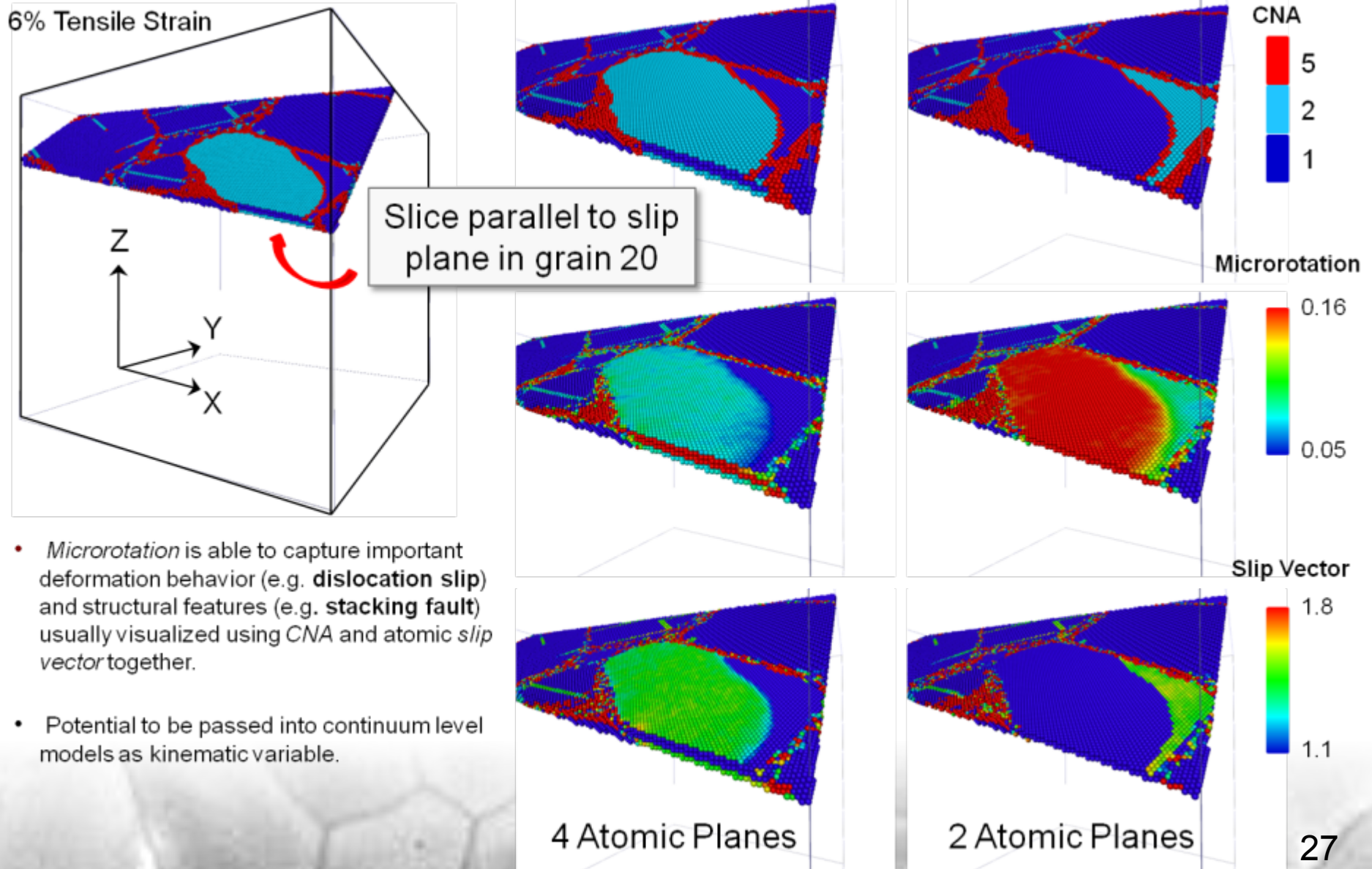


Microrotation



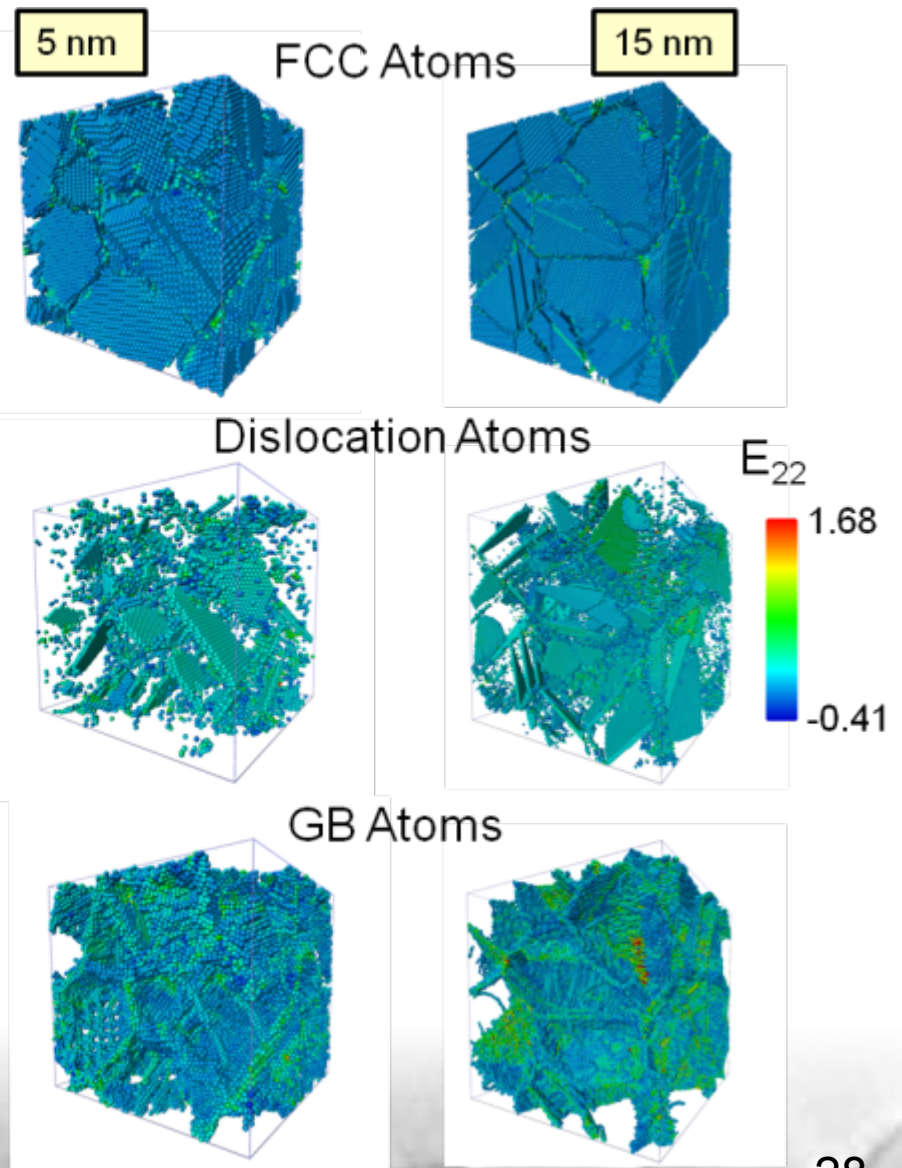
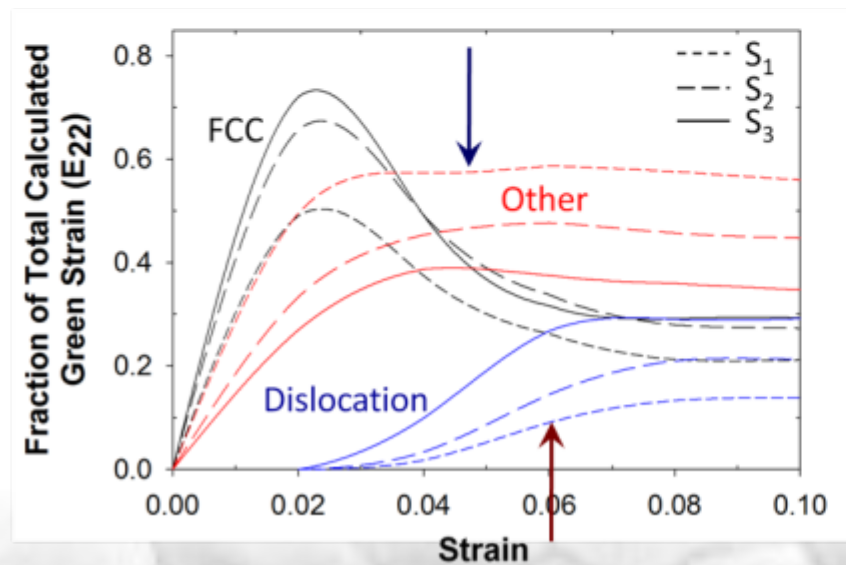
Stacking Faults





## Green Strain Tensor $\mathbf{E} = \frac{1}{2}(\mathbf{F}^T \cdot \mathbf{F} - \mathbf{I})$

- $E_{22}$  from all atom in a phase (e.g. FCC, GB, Dislocation) added together.
- Overall, GBs account for a higher fraction of tensile strain in smaller grain structures. In contrast, *dislocation activity accounts for a higher fraction in larger grain structures.*



- Different mechanisms provide distinct kinematic signatures and a sense of deformation history is captured by certain metrics.
  - The non-locality of various mechanisms can be probed by employing the volume-averaging scheme using atomic neighbor lists (*1<sup>st</sup>, 2<sup>nd</sup>, 3<sup>rd</sup>, and reference/current*).
  - Insight into complex deformation landscape in NC materials is provided through the implementation of microscale continuum metrics, and we can begin to resolve mechanism contributions to overall deformation.
  - Deformation avalanches are of interest (inversion points and plateaus), also from point of view of distribution of shedding of microkinetic energy.
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- ❖ Investigate tension/compression asymmetry and stress-state dependent behaviors
  - ❖ Quantify the distribution of dislocation slip vs. GB processes during deformation as a function of grain size.





- **NSF CMMI #0758265** - Multiresolution, Coarse-Grained Modeling of 3D Dislocation Nucleation and Migration (metrics)
- **NSF DMI #1030103** - Methods for Atomistic Input into Initial Yield and Plastic Flow Criteria for Nanocrystalline Materials (nanocrystals)
- **Dr. Jonathan Zimmerman** (*Sandia National Labs*)
- Sandia National Laboratories (*EPSRI Internship – Summer 2008*)
- Carter N. Paden Jr. Distinguished Chair in Metals Processing
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