

Silicon enhancement mode nanostructures for quantum computing

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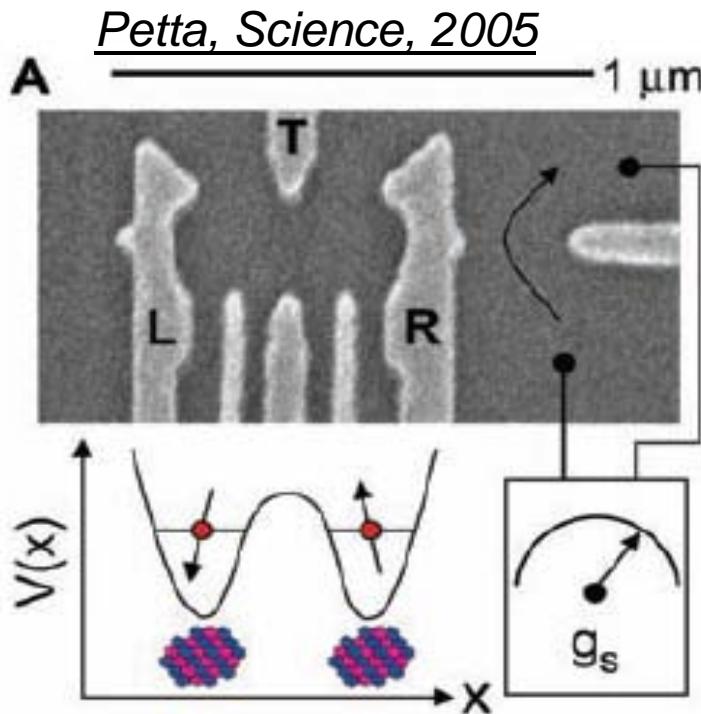


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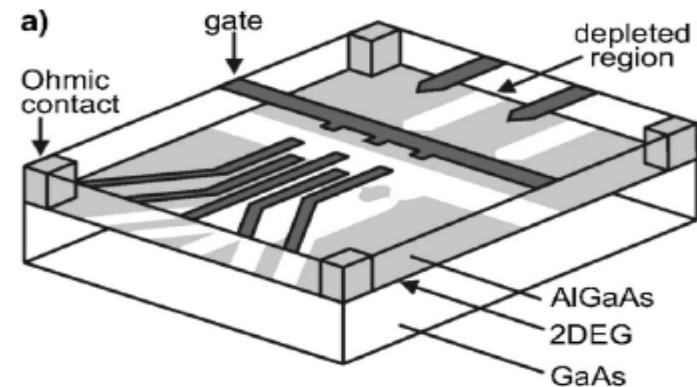


Inspiration for Semiconductor Based Quantum Computing

- Demonstration of GaAs qubits has spurred quantum dot semiconductor qubit research (e.g., Petta et al. in 2005)



Hanson, Rev. Mod. Phys. 2007

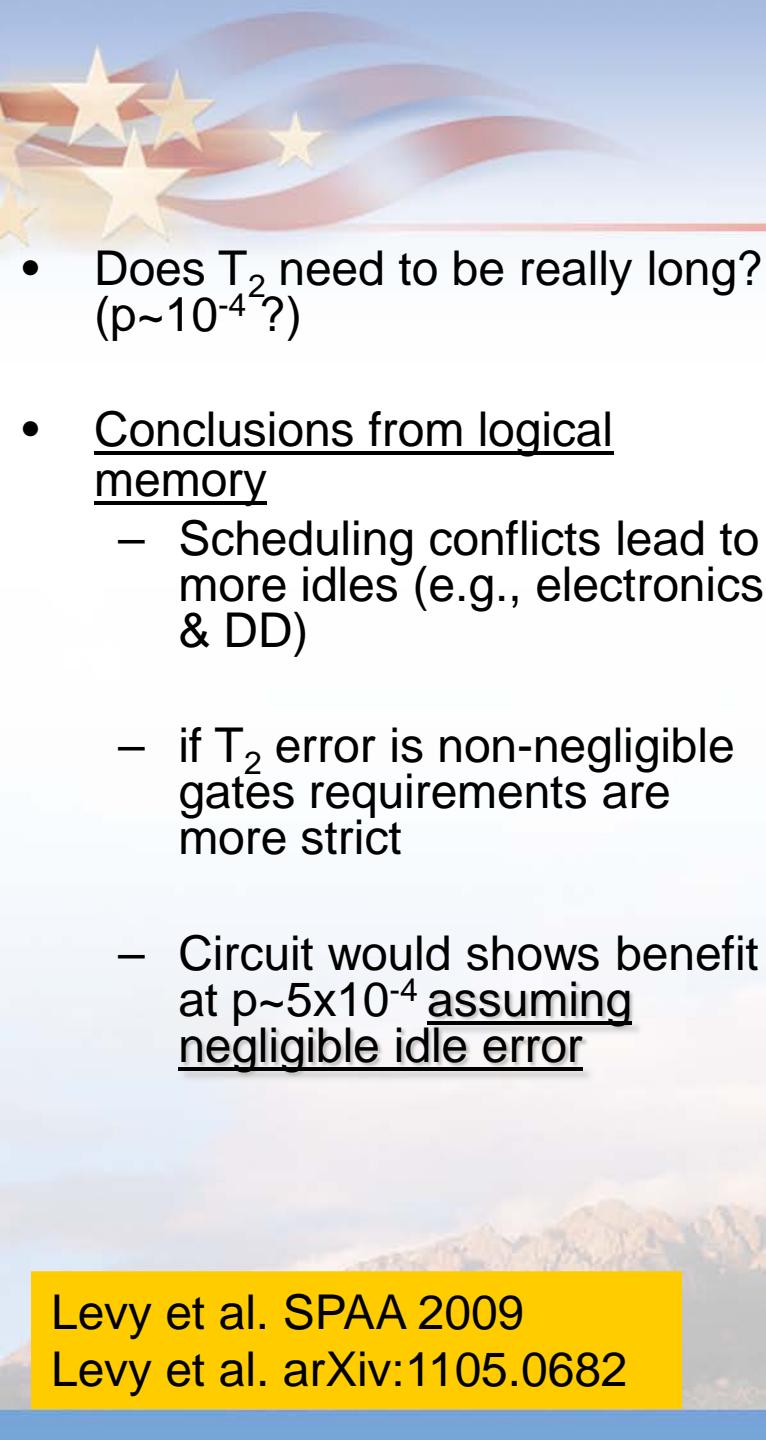


Need

- Isolate singlet triplet system
- Electrically tunable rotations
- Charge sense (fast is desirable)

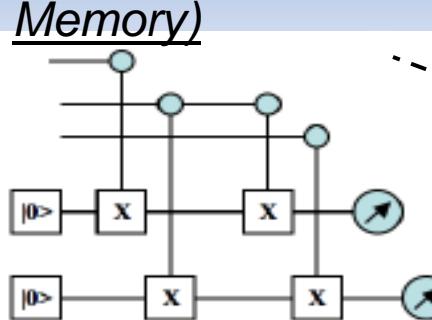


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- Does T_2 need to be really long? ($p \sim 10^{-4}$?)
- Conclusions from logical memory
 - Scheduling conflicts lead to more idles (e.g., electronics & DD)
 - if T_2 error is non-negligible gates requirements are more strict
 - Circuit would shows benefit at $p \sim 5 \times 10^{-4}$ assuming negligible idle error

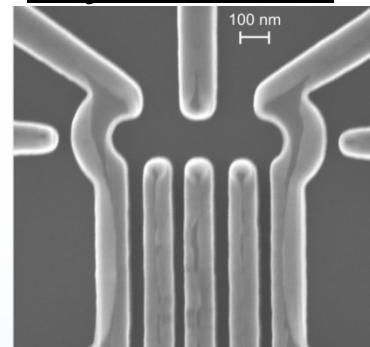
Quantum Circuit (Logical Memory)



Classical-Quantum Interface

Master CPU

Physical Qubit

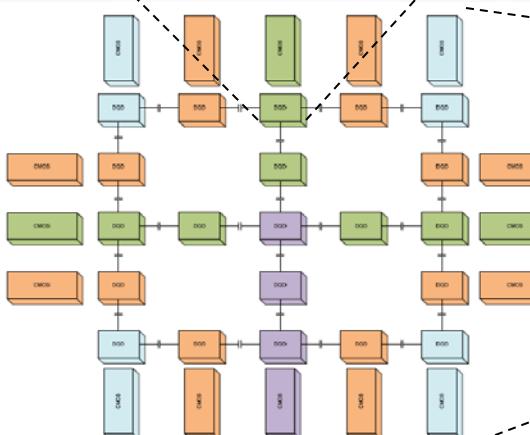


Pulse Generators

Read-Out Circuitry

CMOS Circuits:
De-Serializer
Muxes

1 Logical
Qubits
(21 physical)



Chip Level Circuit (21 qubits)

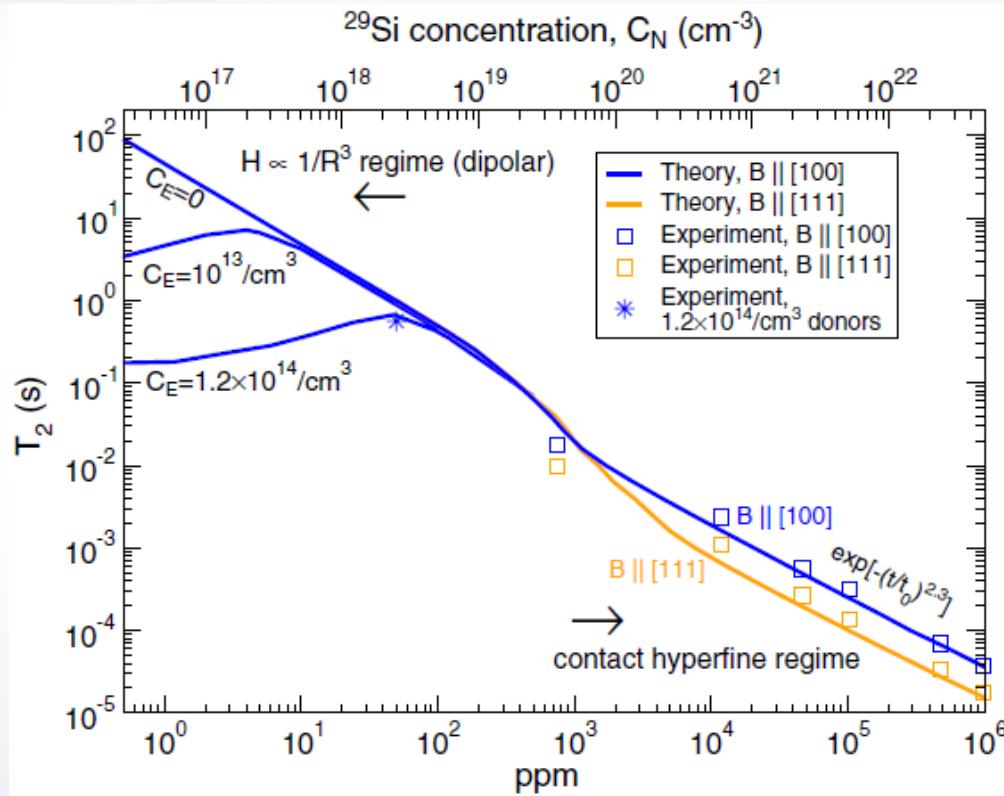
Levy et al. SPAA 2009

Levy et al. arXiv:1105.0682



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Motivation for Silicon Qubits



- Recent device progress in electron spin manipulation (spin read-out)
 - UNSW
 - UCLA
 - HRL
 - U. Wisconsin
- Si isotope enrichment removes nuclear spin, long electron spin T_2
- Long T_2 measured and longer predicted possible

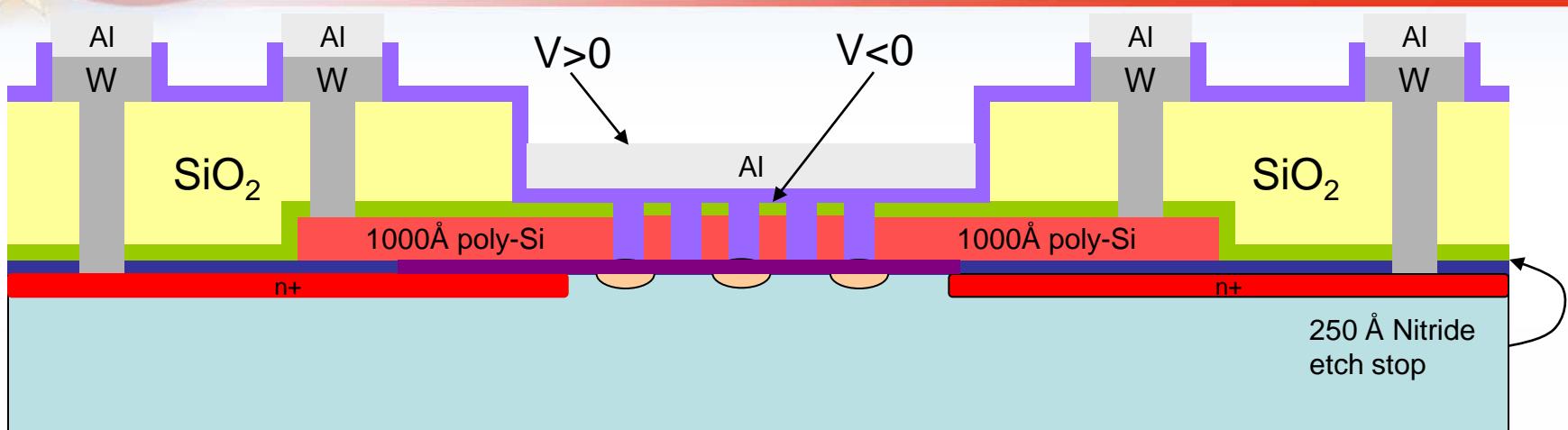


Witzel et al, PRL 105, 187602 (2010)



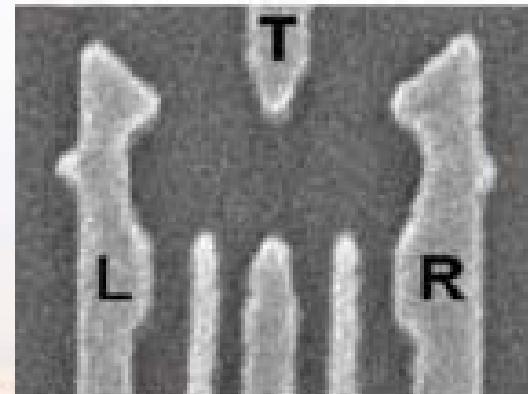
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Enhancement Mode Si Quantum Dots



- Many silicon approaches
- SNL looking at enhancement mode Si foundry approach
 - start w/ MOS, now incorporating donors or SiGe/sSi

GaAs design to Si?



Motivations

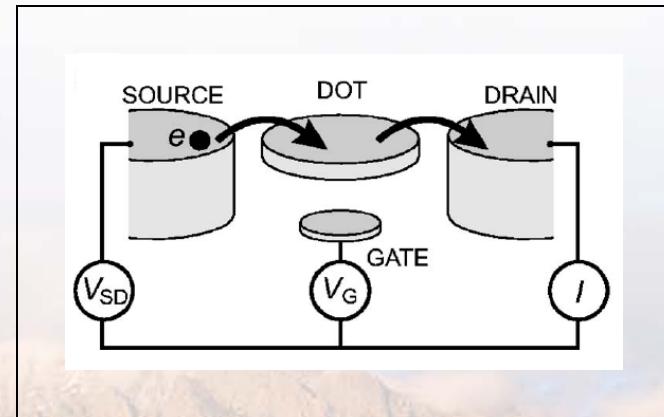
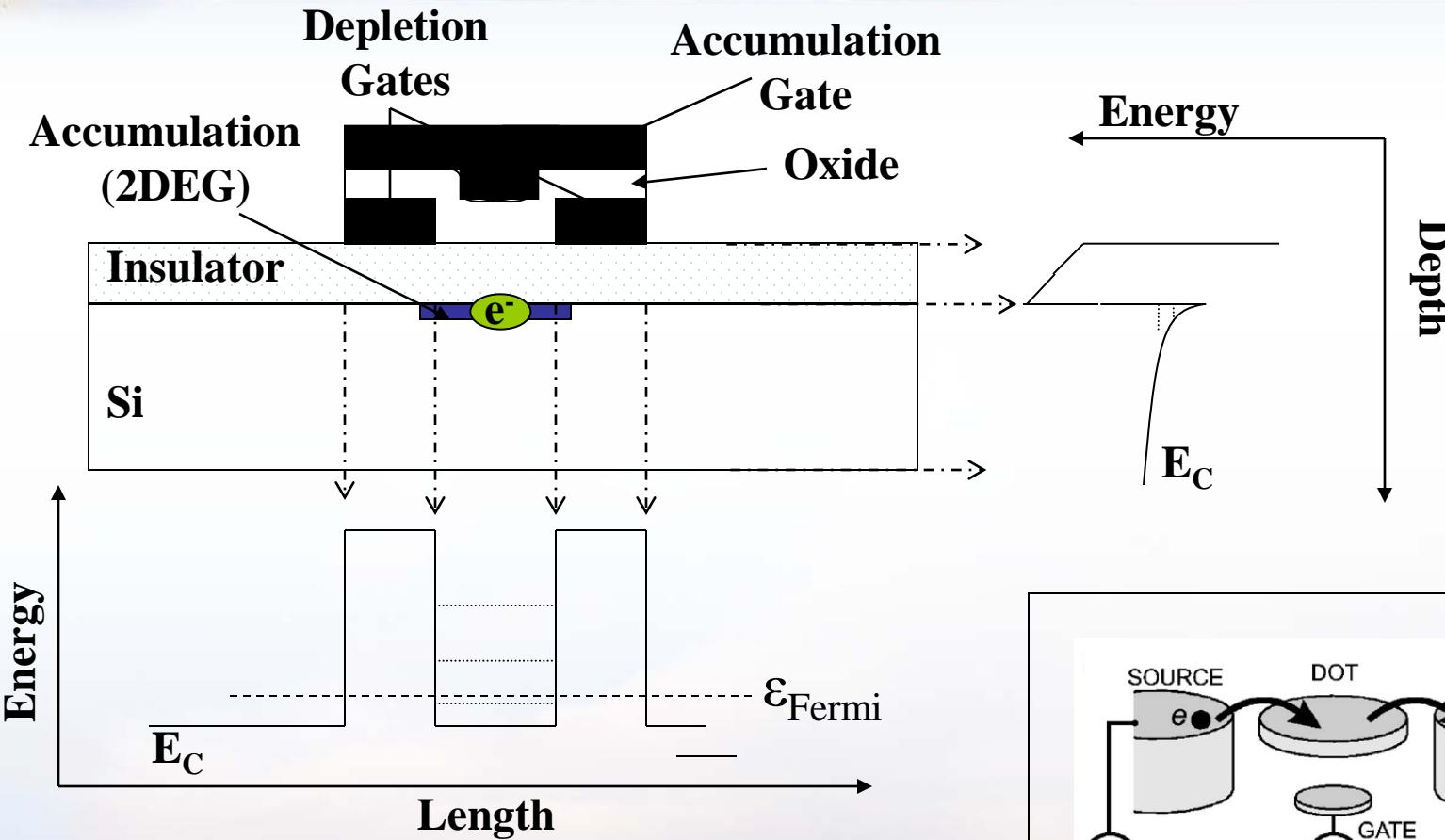
1. Platform is modular design for both donors and SiGe/sSi
2. Tunable parameters (density, valley splitting, g-factor?)
3. Start with MOS:
 - well understood material system
 - overlapped interests for other Si approaches
4. CMOS compatible (MOS)

Petta et al. [2005]



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Enhancement mode quantum dot concept

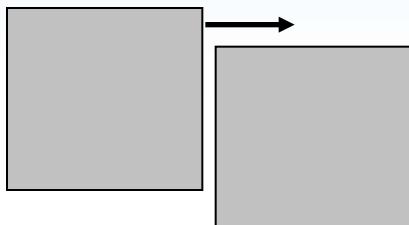


- Structure provides 3D confinement

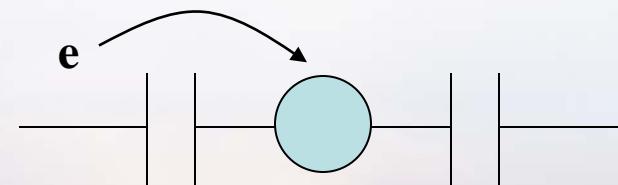
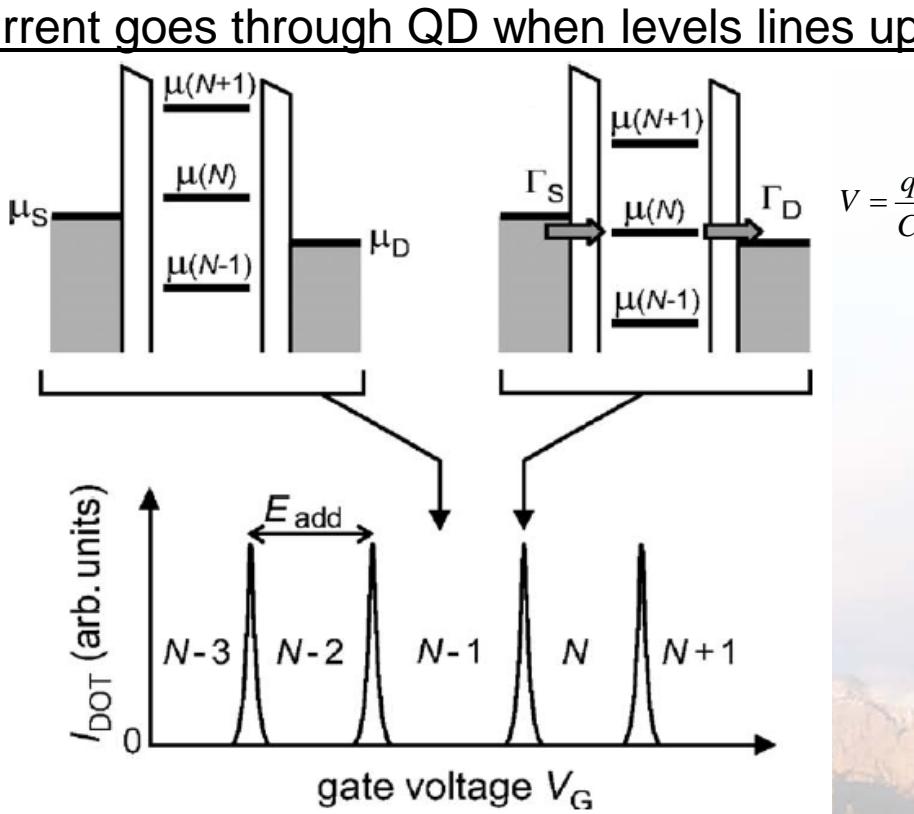


Coulomb blockade

Imbalance in chemical potential produces current



- Equally spaced energy levels related to charging energy of capacitance
- Periodic current resonances produces – “Coulomb blockade”
- Low temperatures required ($T \ll 4K$)

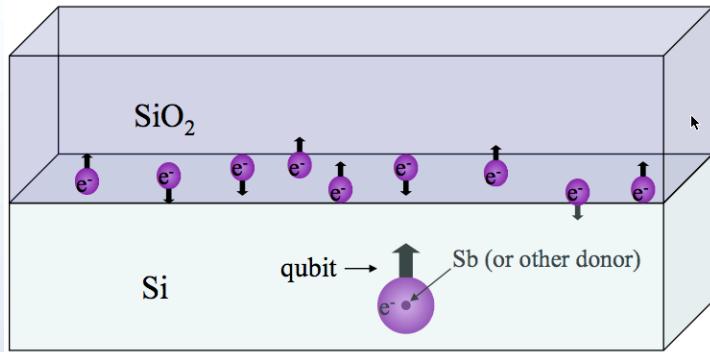
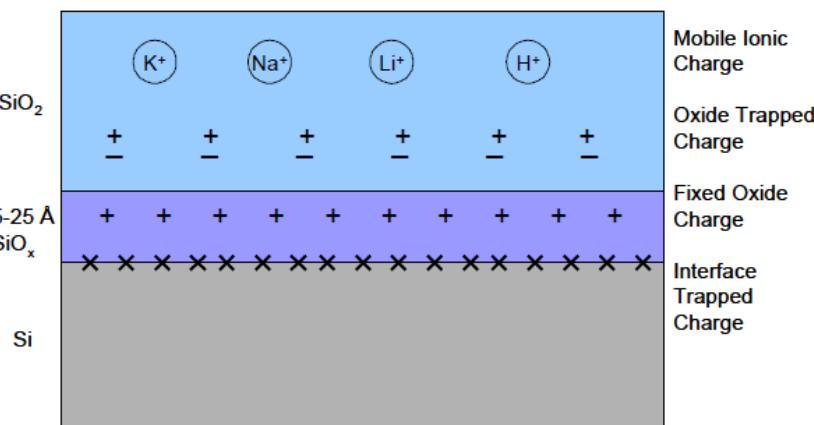


Chemical potential levels are spaced by charging energy



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Early challenge to MOS QDs



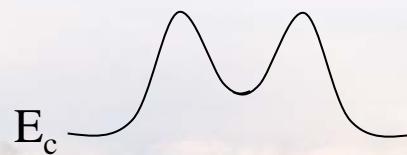
Charge defects & effective mass

1. Uncertain confinement potential
2. Unintentional dots
3. Fluctuators (TLS)

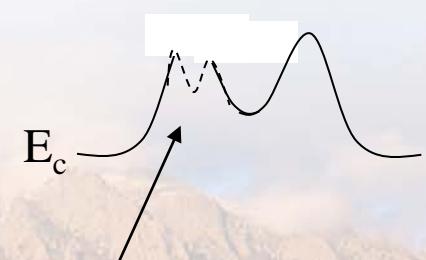
Magnetic defects

1. Non-uniform magnetic field
2. Time varying magnetic field (if not polarizable)

Ideal Barriers



Disorder & unintentional dot



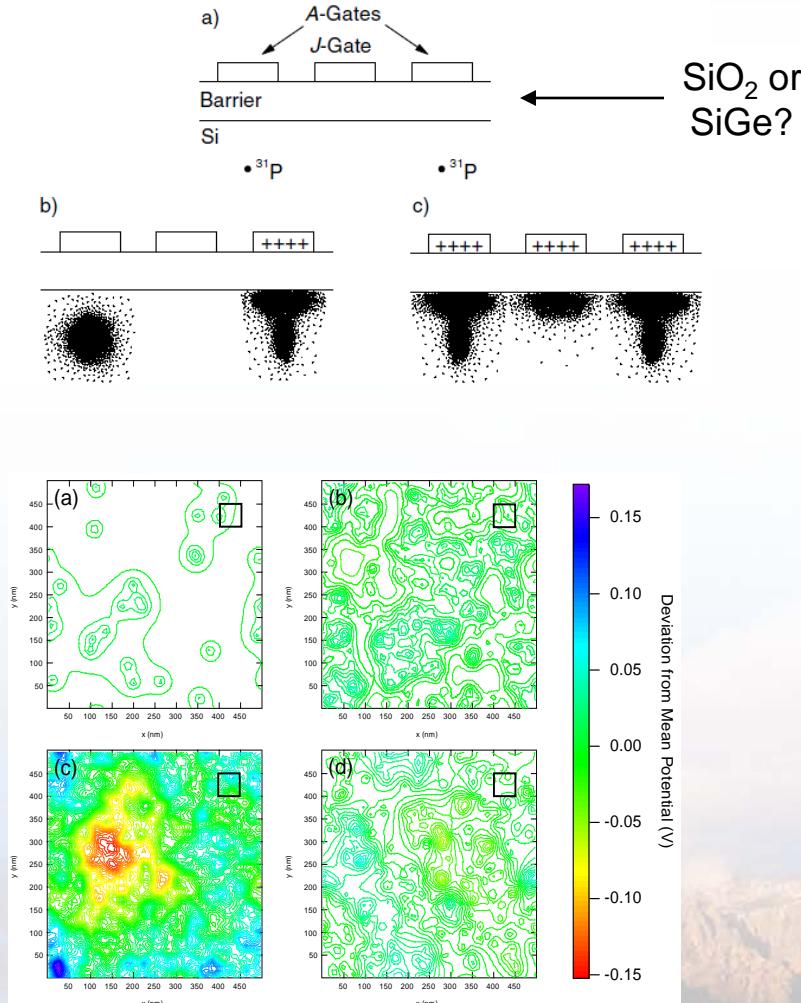
Unintentional dot



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Shared Considerations (Donors)

Donor Device Architectures [e.g. Kane]



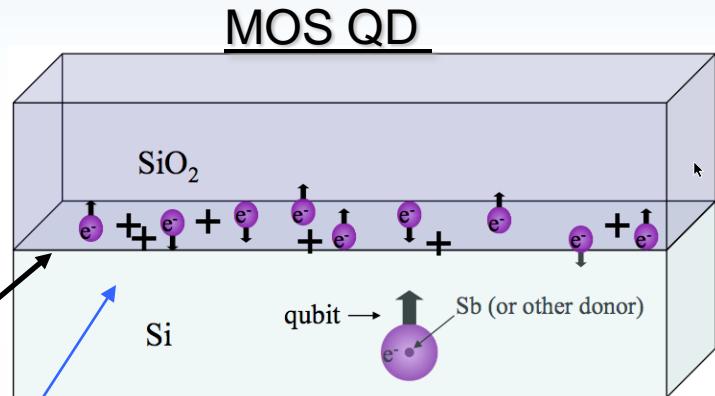
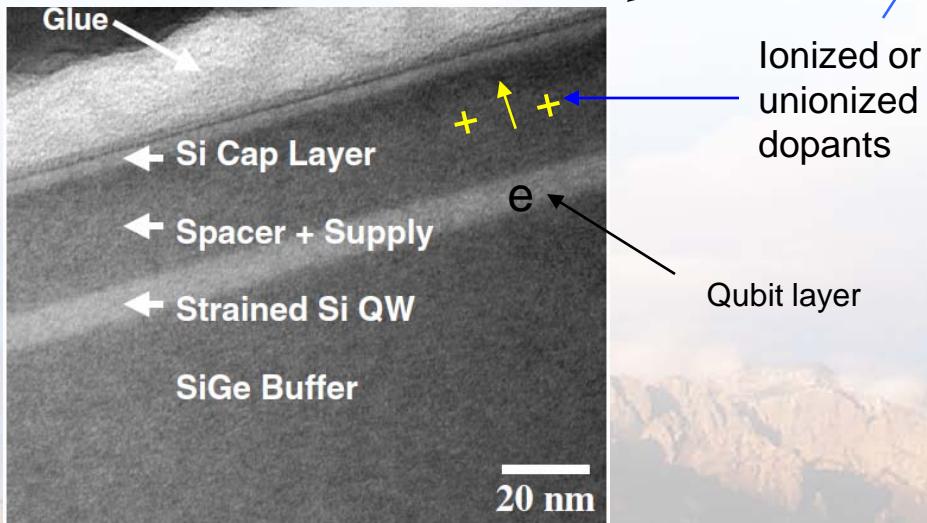
- *Understanding MOS interface is a shared goal for donor architectures*
- *Disorder potential*
- *Interface traps*
- *Effect of magnetic defects?*



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Shared Considerations (SiGe/sSi)

sSi/SiGe Device Architectures

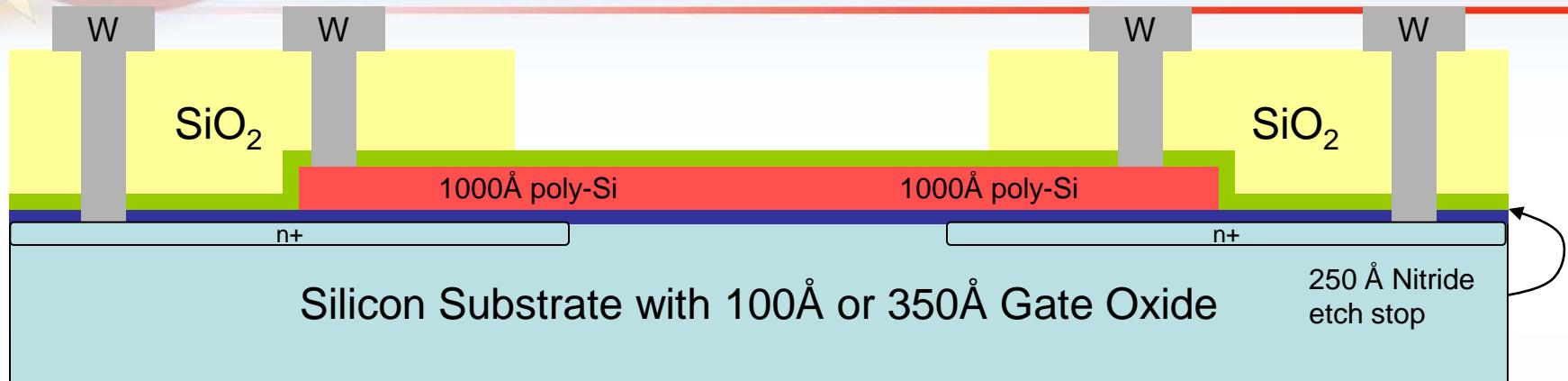


- *MOS interface may provide model system for SiGe/sSi*
- *SiGe distances defects further away... but more defects?!*
- *Modulation doping layer is source of unpaired spins and electrostatic disorder (similar magnitudes?)*
- *Valley splitting*



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How is device made: “Front-end”

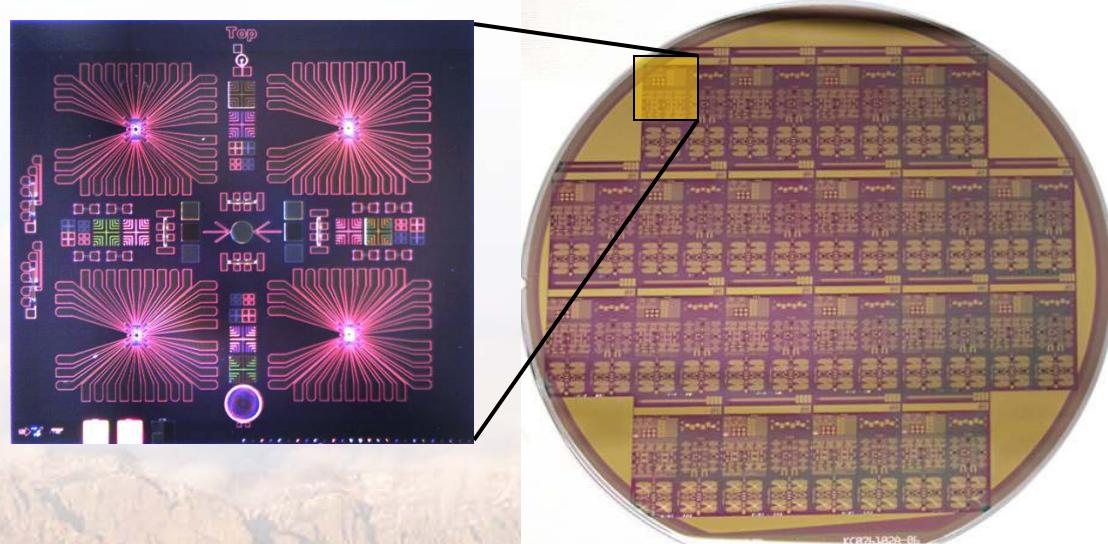


MOS Stack from Si fab

QDs possible with 0.18 Ω m litho

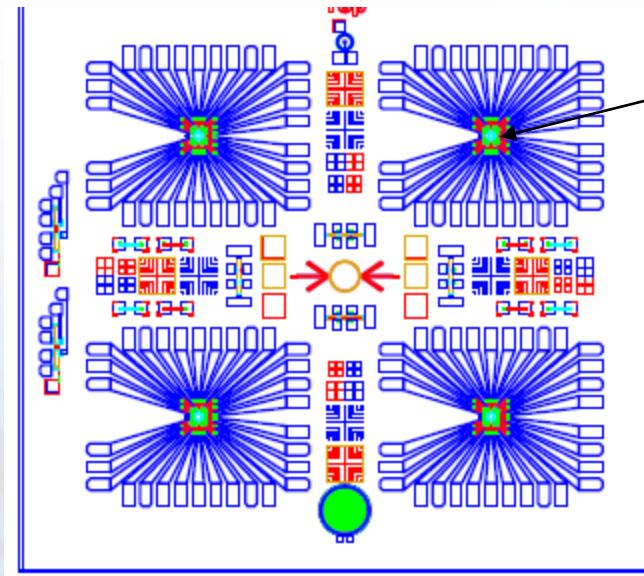
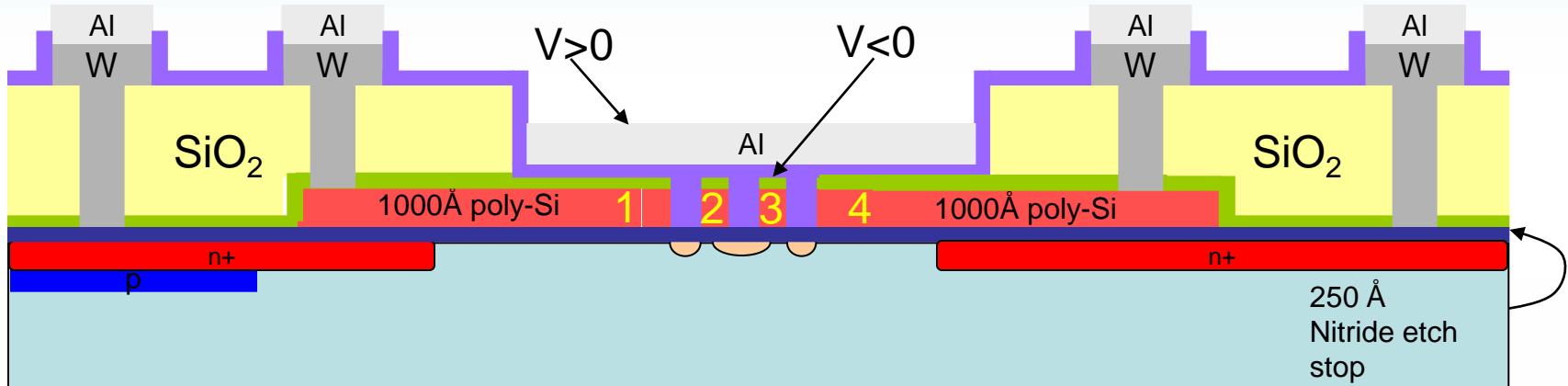
EDMR for external community

7,500 – 15,000 mobility, high resistivity substrates



- Built-in APD for single ion detection
- W metal for “back-end” donor implant & RTA

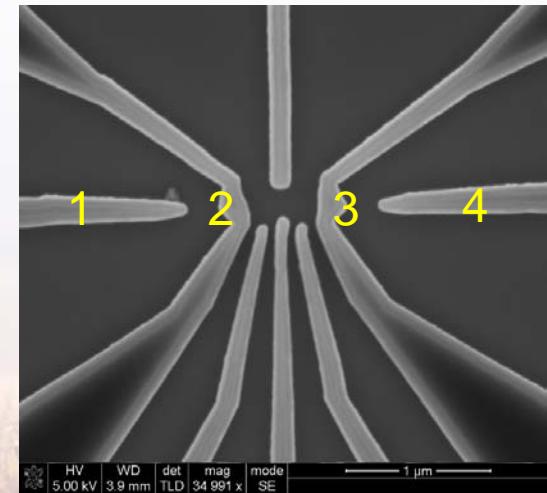
Back-end processing



Micro-fab facility
E-beam lithography
Poly-silicon etch
Aluminum oxide
Top Al gate

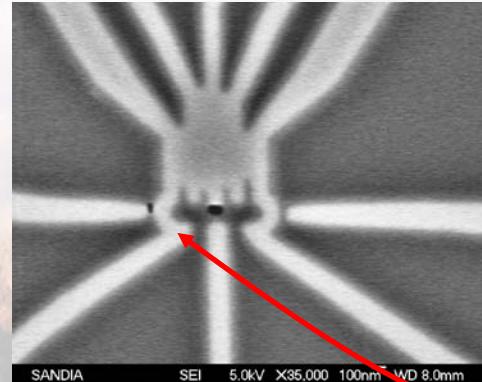
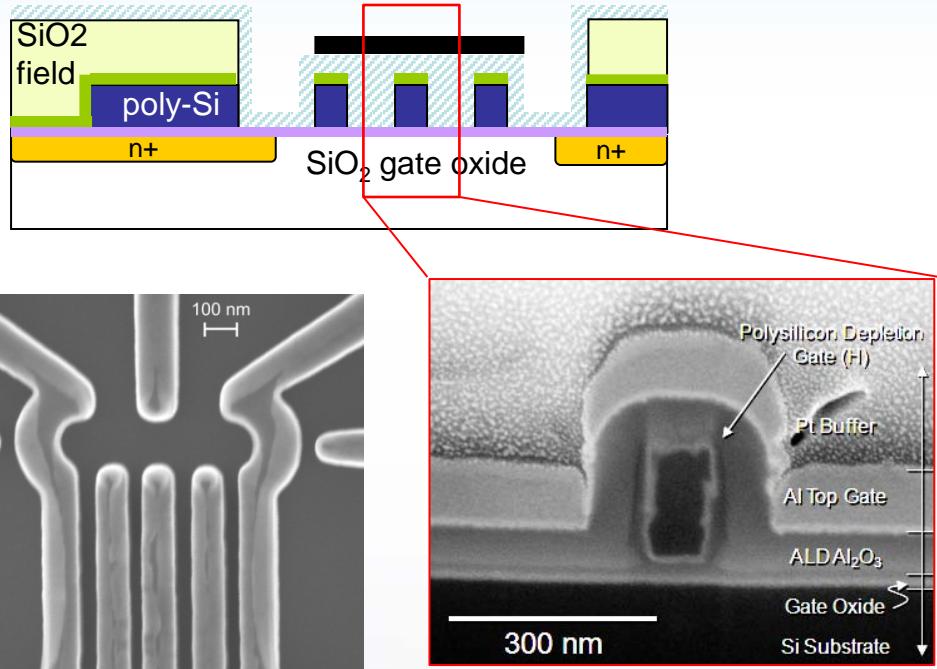
Low parasitic RF die

GaAs design to Si



Process steps & modular drop-in

- MDL processing
- E-beam lithography
- Poly-Si etch
- **EBL for implant window**
- 40-100 kV implant
- Strip metal
- Poly-Si reoxidation
- Deposit ALD Al_2O_3
- Deposit Al gate
- Etch via holes
- Deposit Al pads
- Forming gas anneal

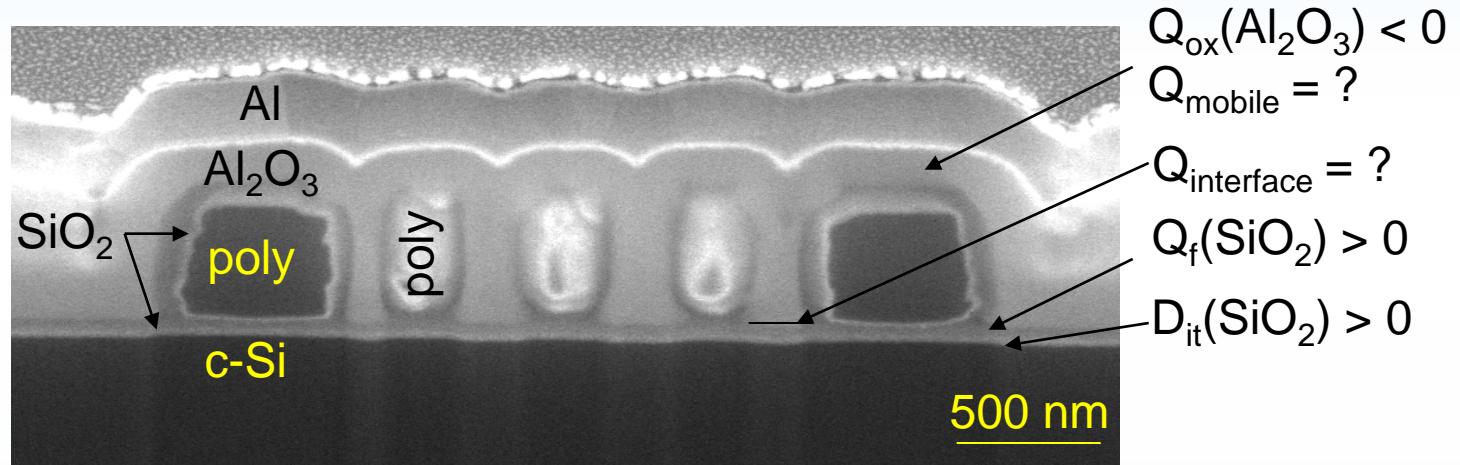
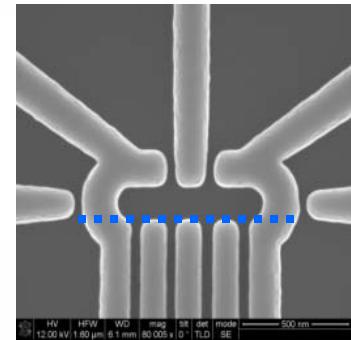


Single ion detectors
successfully integrated with
polysilicon window



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Immediate Challenge: Charge Defects



Si Fab

QD Fab

mobility: ~15,000 (cm²V⁻¹s⁻¹) => ~200

D_{it}: ~10¹⁰ eV⁻¹cm⁻² => ~10¹²

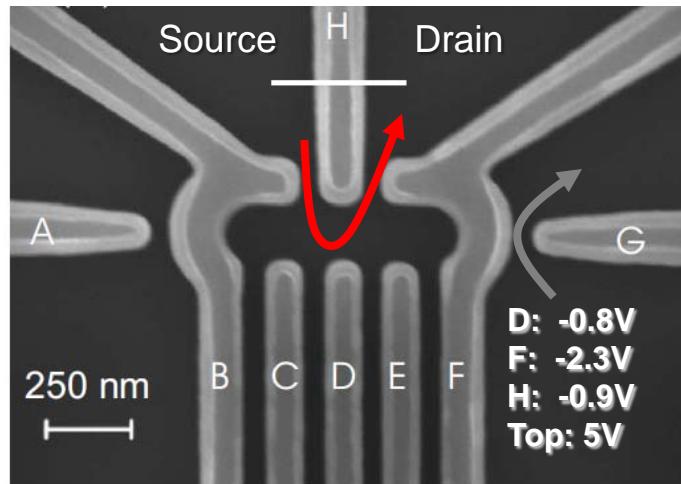
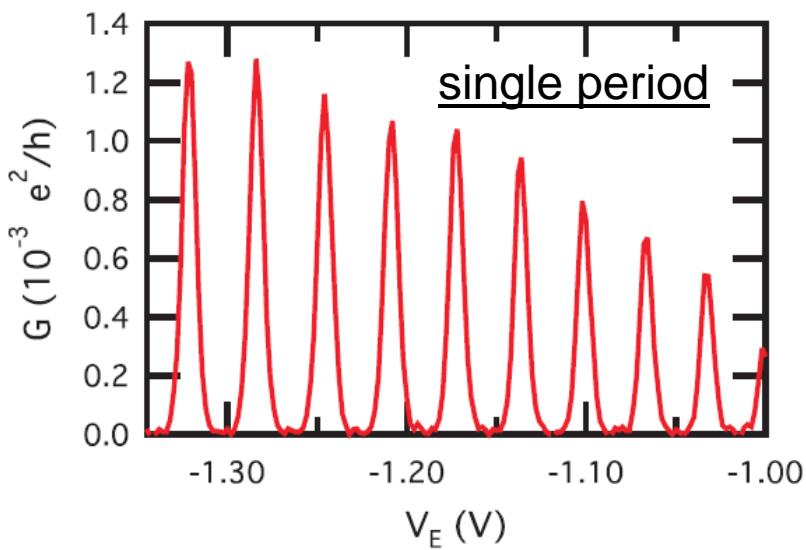
Q_{eff}: ~10¹¹ cm⁻² => ~10¹²

Quantified with C-V [G. Ten Eyck]

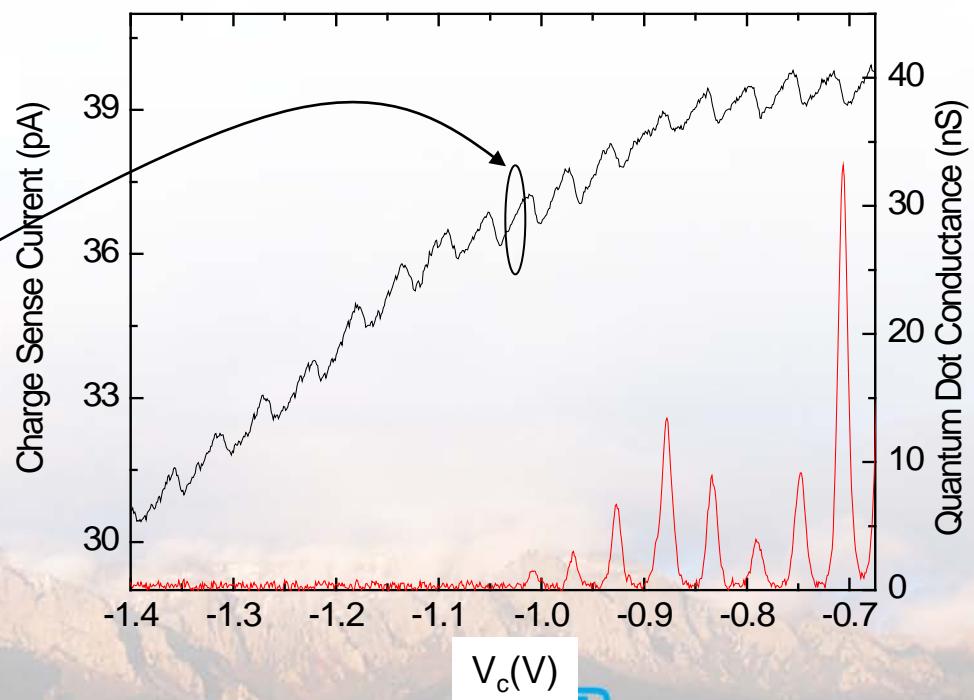


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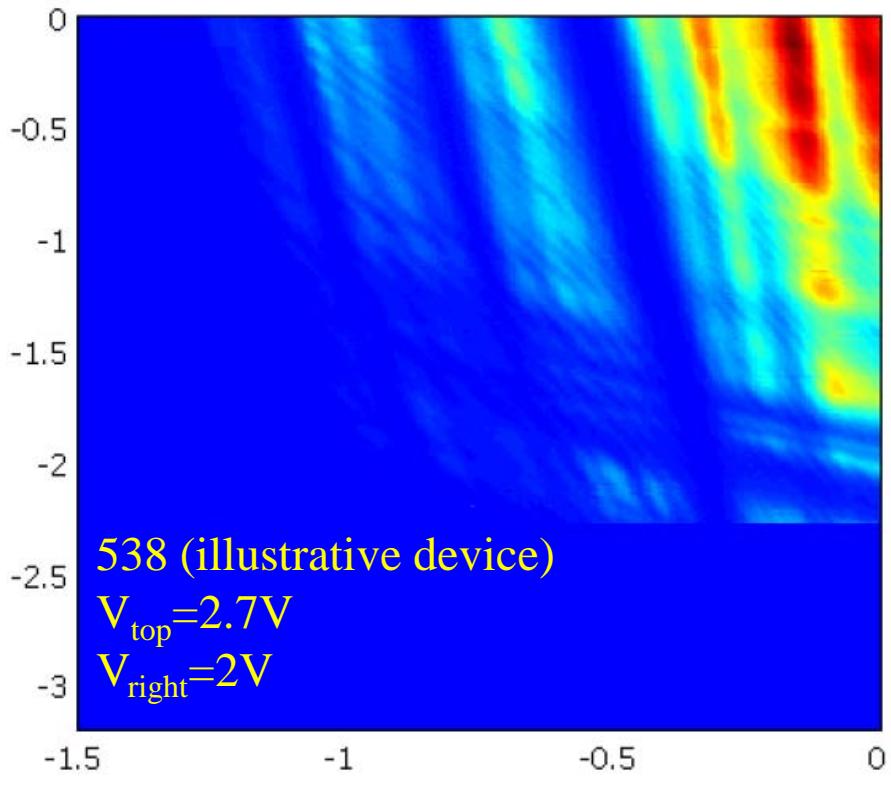
Sandia quantum dot platform



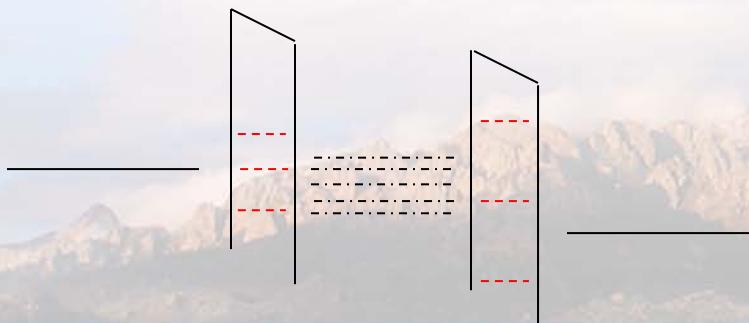
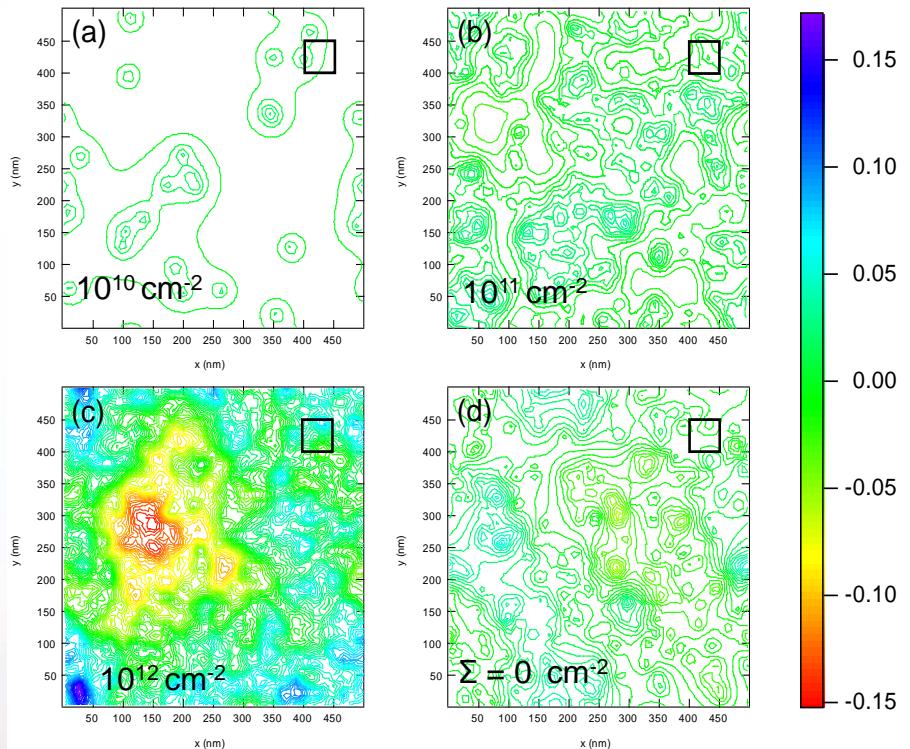
Improved processes (test stack):
Mobility: $8,000$ ($\text{cm}^2\text{V}^{-1}\text{s}^{-1}$) [$T \sim 4\text{K}$]
 D_{it} : $2.9 \times 10^{10} \text{ eV}^{-1}\text{cm}^{-2}$
 Q_{ox} : $1.1 \times 10^{11} \text{ cm}^{-2}$
 ~ 2 charges per QD ($r = 25 \text{ nm}$)



Disorder

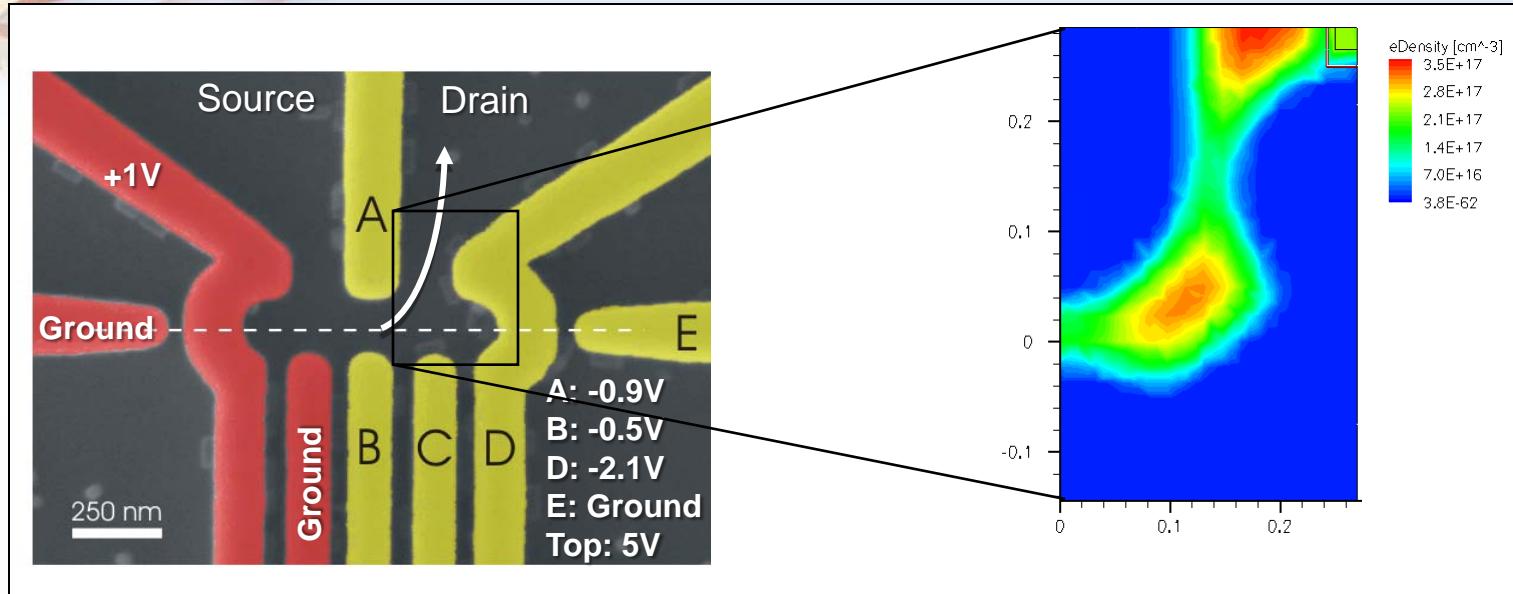


RMS fluctuations approach GaAs at 10^{11} cm^{-2}

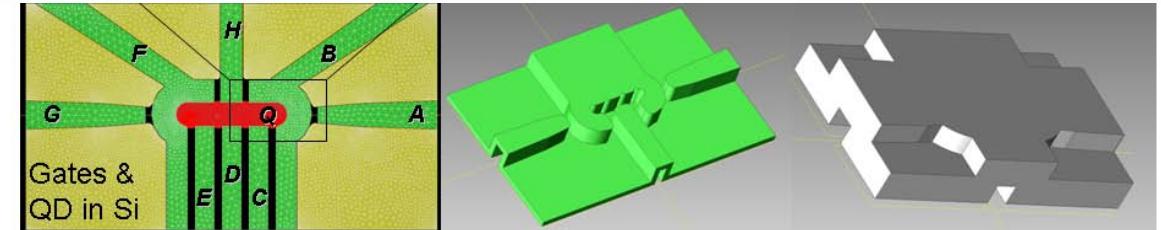


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Lithographic dot verification

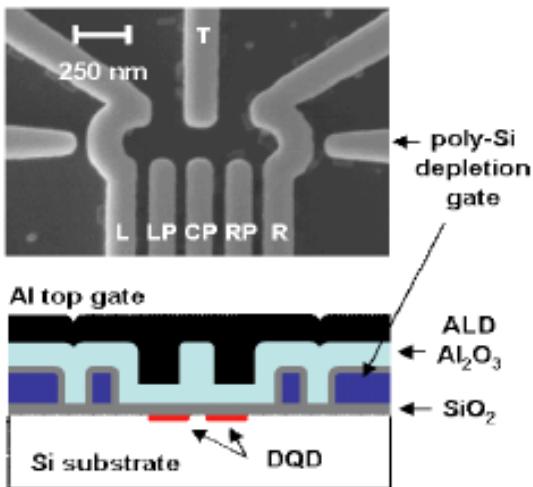


Gate	experiment [aF]	Model [aF]
A	6	6.2
B	3.2	3.3
C	3.3	3.4
D	7.2	7.3
Top	14.6	14.4

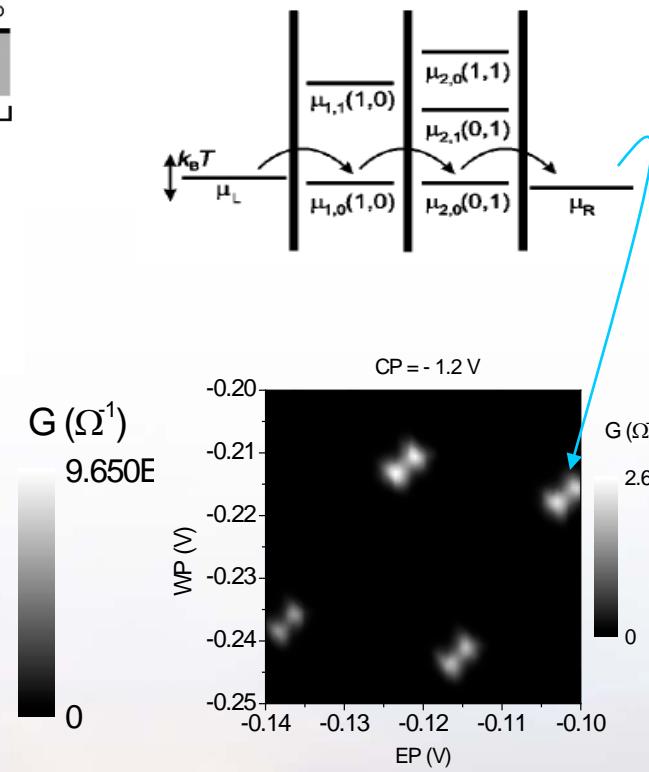
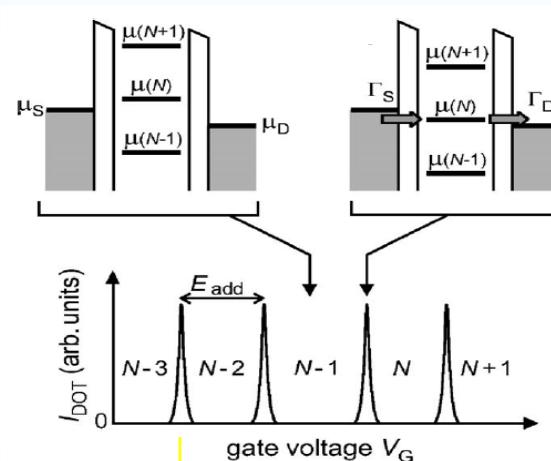
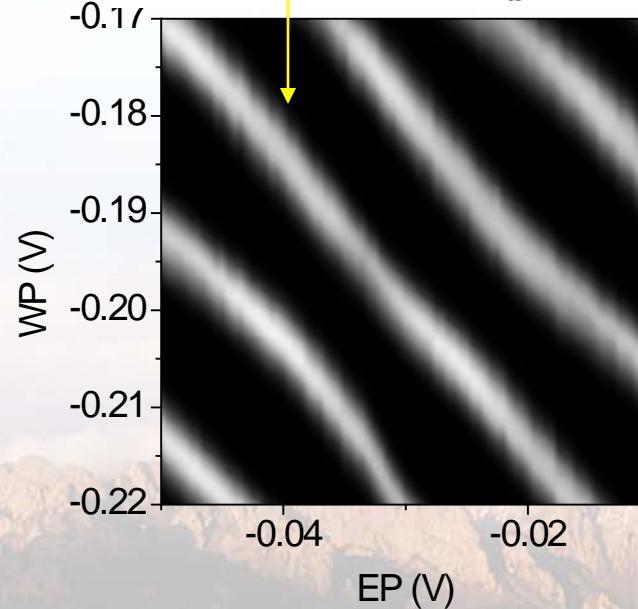


- Measured capacitances are consistent with lithographically formed dots
- Signal is consistent with 3D capacitance estimates for coupling

Reconfigurable Dot with Gates

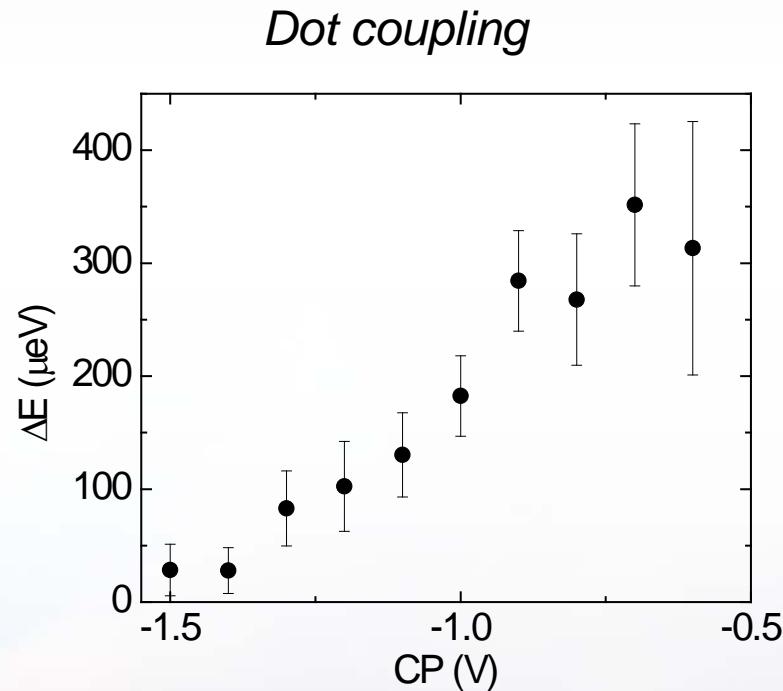
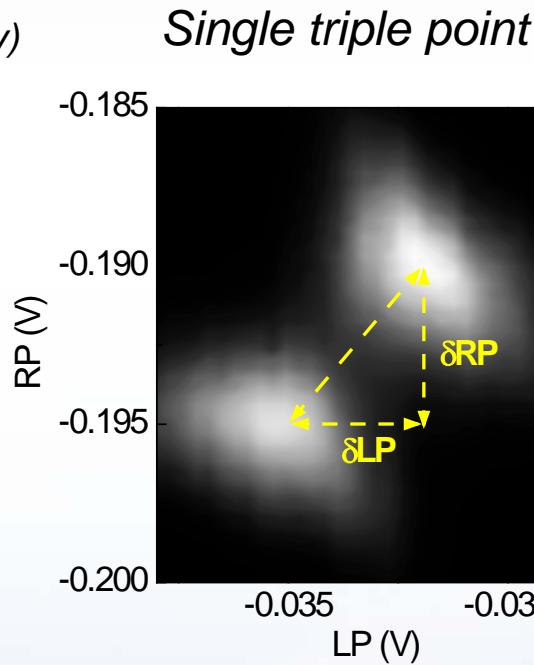


TG = 5.0V
T = -0.3V
CP = -1.2V
R = -2.0V



Double quantum dot tunneling strength

(L. Tracy)



- $\Delta E = E_{cm} + 2t$, at lowest CP, $t = 0 \rightarrow C_m = 6 \text{ aF}$
- Can tune t from $< 14 \text{ ueV}$ to possibly $\sim 150 \text{ ueV}$
- All the basic functionality for the qubit demonstrated. Need few electron S/T



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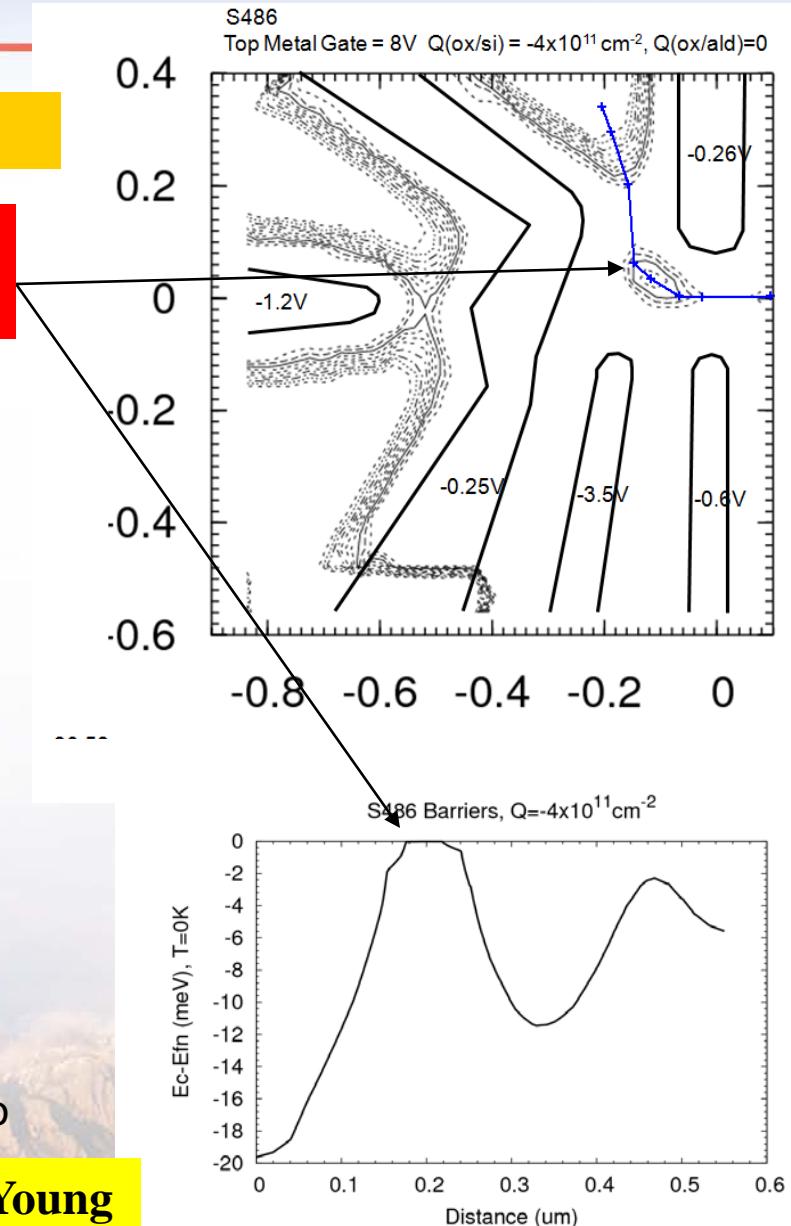
Challenges to achieving few electron

C_{top} agree with simulation (+/-20%) at 32 electrons

Challenge: More negative bias to reduce $N_{electron}$
ALSO results in wider tunnel barriers

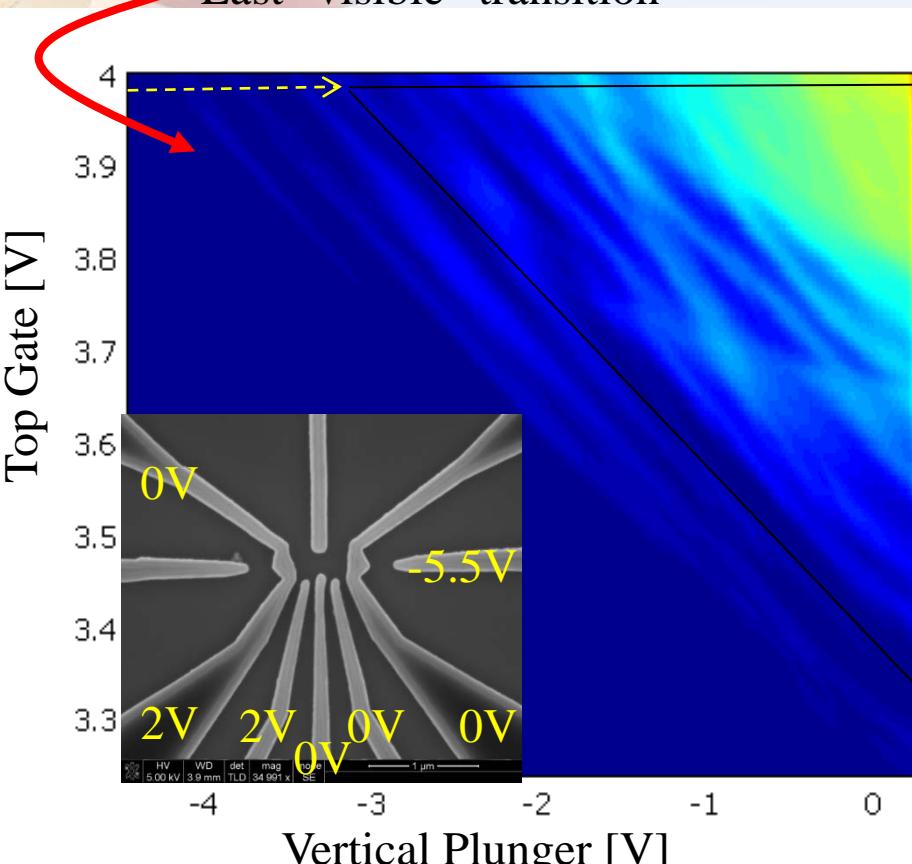
Approach

- Tunnel barrier
 - Design of gates as open as possible
 - Charge sensing technique
- Modeling: very good for analysis and qualitative design but not predictive
 - Trying to develop predictive design
- Intelligent trial & error
 - Each scan ~ 1 day
 - Many scans to get tuned-up (large voltage space)
 - Can be order of 60 days to push a sample to limit & do all checks without success

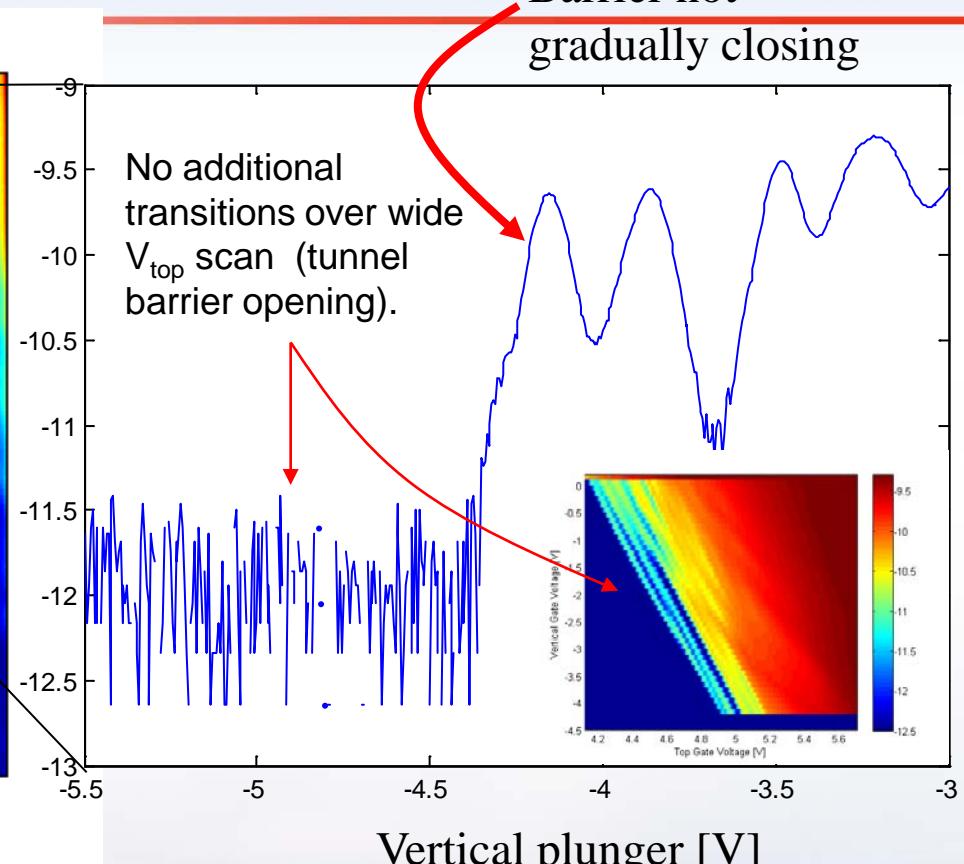


Wider tunnel barrier

Last “visible” transition



Abrupt turn-off.
Barrier not
gradually closing



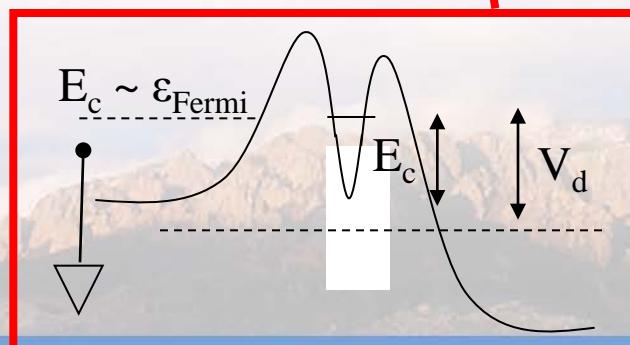
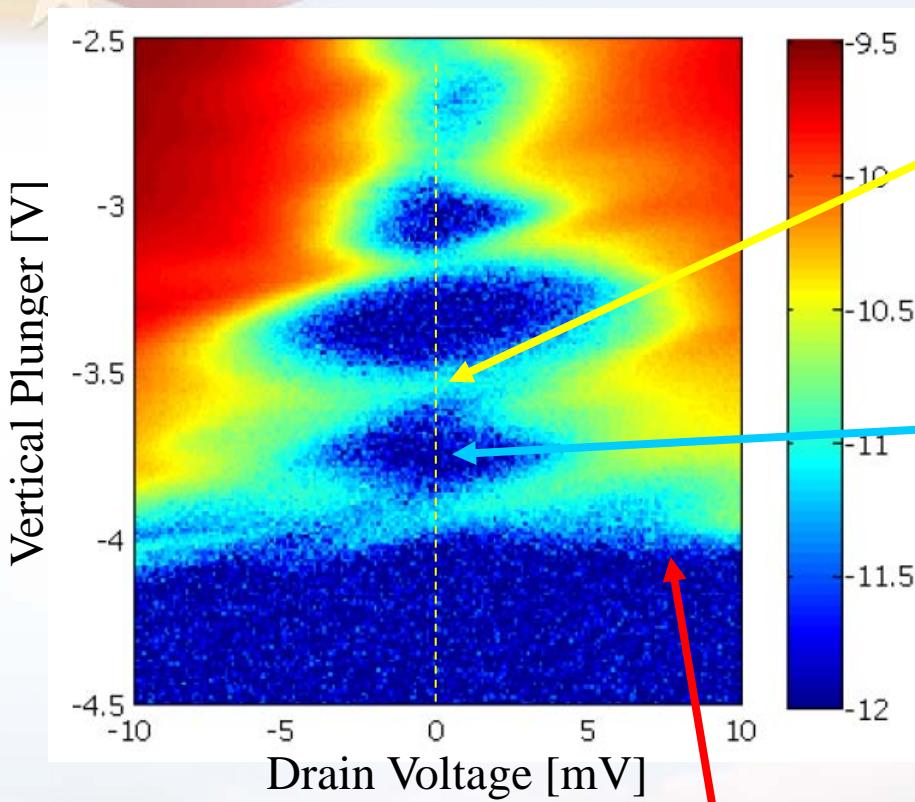
- Edge of transport through dot observed
- Several possible reasons
 - tunnel barrier is gradually turning off (often the case)
 - Last electron
- This case is not gradual and no additional transitions are observed over reasonably large V_{top} scan

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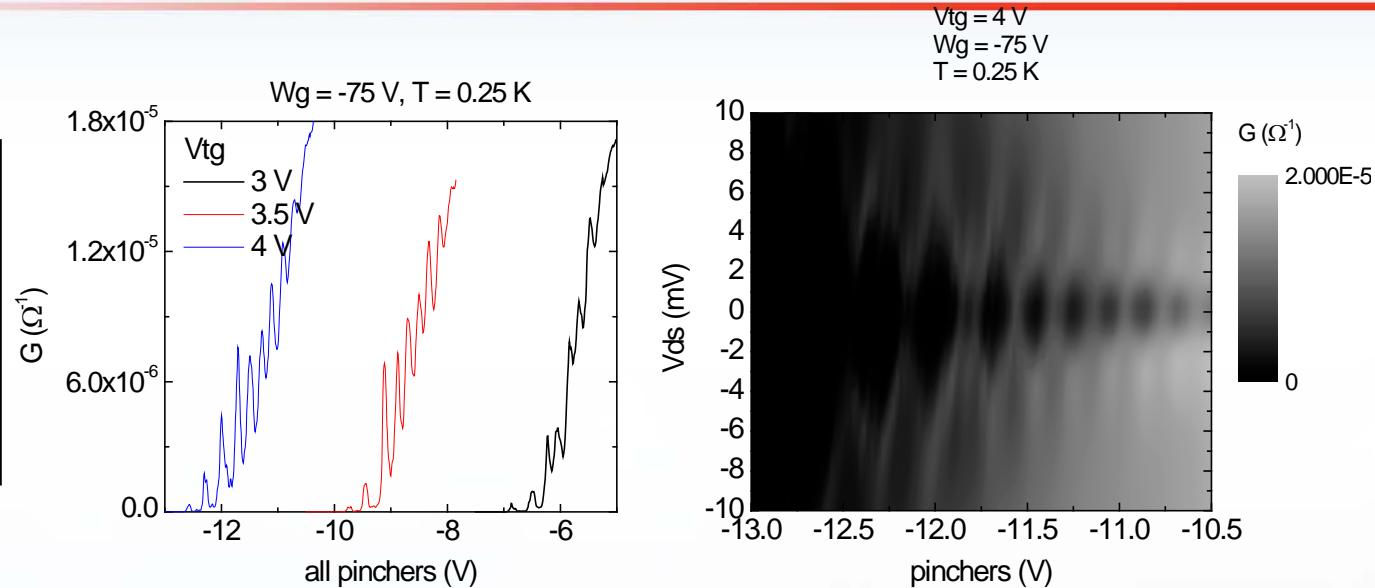
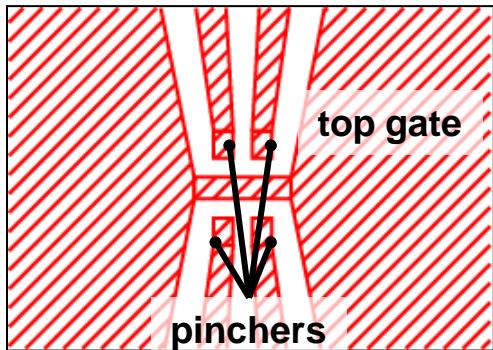
Charging energy and tunnel barrier probe



- No transitions observed at high V_{sd} beyond -4V on plunger
- V_{sd} can be set that all levels in dot can empty
- Edge of opening corresponds to line-up of energy level with Fermi energy
- Ideal case, well depth is no greater than Fermi energy
- Largest charging energy approximately equal to Fermi energy (5-6 meV)
- This sample examined up to $\sim 2^*$ Fermi energy
- $C_{\text{top-meas}} \sim 2.6 \text{ aF}$ ($C_{\text{top-sim-}N=1} = 2.2 \text{ aF}$)
- Three measurements suggestive of $N=1$
 - Other groups have used this as a test of $N=1$

Last electron in MOS?

(K. Eng & L. Tracy)

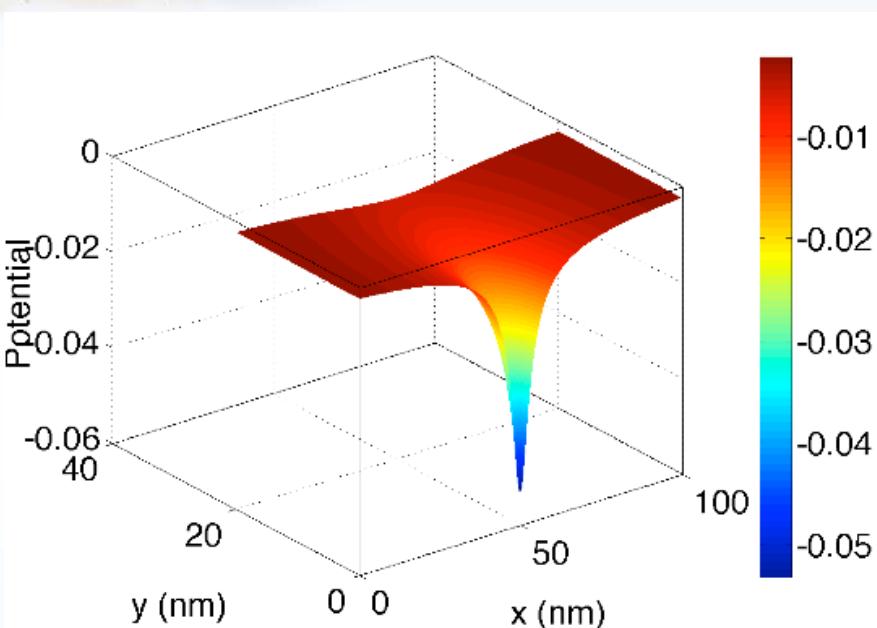


- Common in MOS for E_c to become very large as N is reduced
- This structure is 180 nm with negative top gate bias



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Last electron modeling

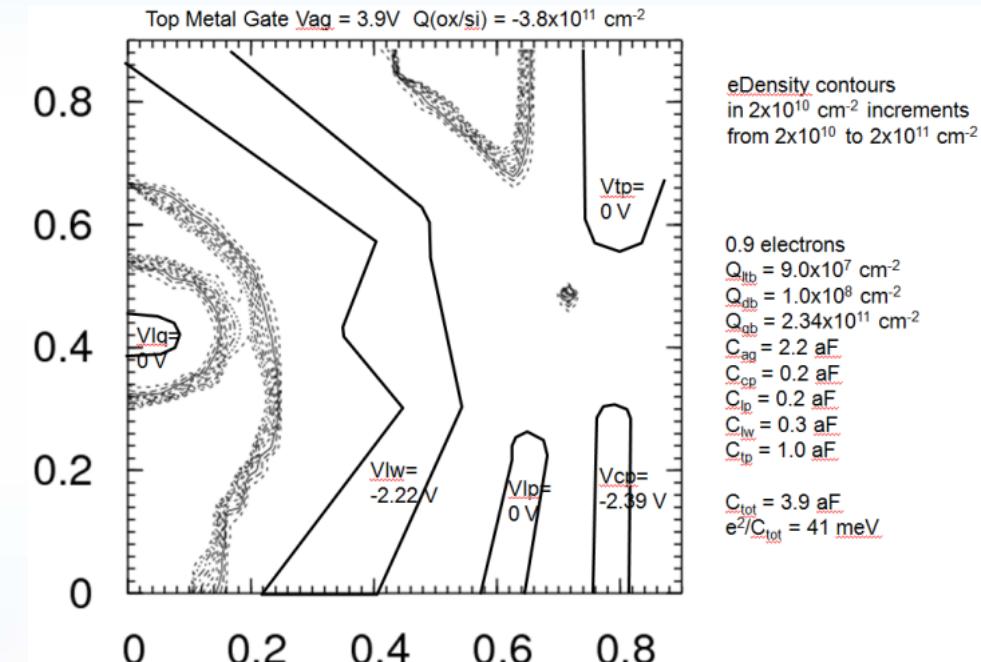


D_{it} or Q_{ox} ($\text{cm}^{-2}\text{eV}^{-1}$) or (cm^{-2})

$1 \times 10^{10} \rightarrow 0.04 \text{ per QD}$

$1 \times 10^{11} \rightarrow 0.4 \text{ per QD}$

$1 \times 10^{12} \rightarrow 4 \text{ per QD}$



CI modification to TCAD

- Single positive charge at SiO₂ interface can strongly localize electron & large binding E
- Last transitions jump in charging energy? Operate in closed shell N>1?
- But electrostatic dot is also predicted to be very small!!
 - Similar sizes predicted (~20 nm x 20 nm)

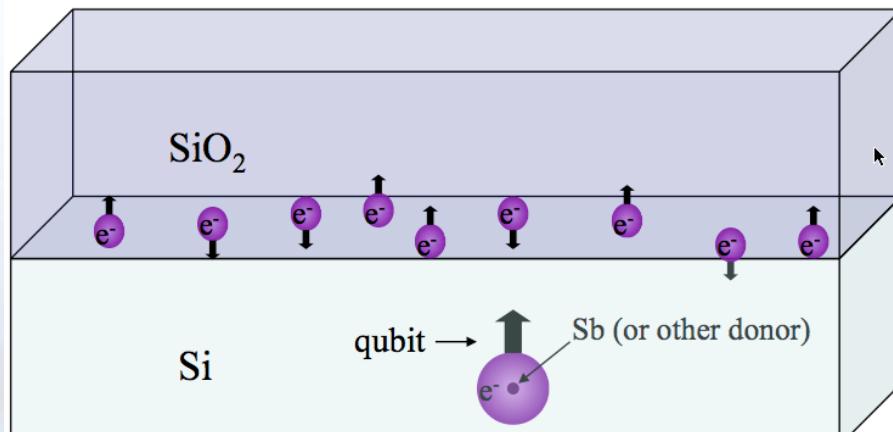


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Other considerations: Decoherence near Oxide

Schenkel et al. APL (2004)

Sample	Interface	Peak depth (nm)	T_1 (ms)	T_2 (ms)
120 keV	Si/SiO ₂	50	15±2	0.30±0.03
120 keV	Si—H	50	16±2	0.75±0.04
400 keV	Si/SiO ₂	150	16±1	1.5±0.1
400 keV	Si—H	150	14±1	2.1±0.1



SiO₂ from SNL (2010)

<u>d</u> (nm)	<u>T_2</u> (SNL SiO ₂)	
25	490 μ s	99.95% ²⁸ Si
100	520 μ s	

- T_2 not as long as bulk
- Some potential variation in T_2 oxide to oxide but problem persists
 - Preliminary result
- Resolvable with sufficient B-field and low enough temperature?

Doubt: decoherence just not well understood

- understand problem
- eliminate decoherence



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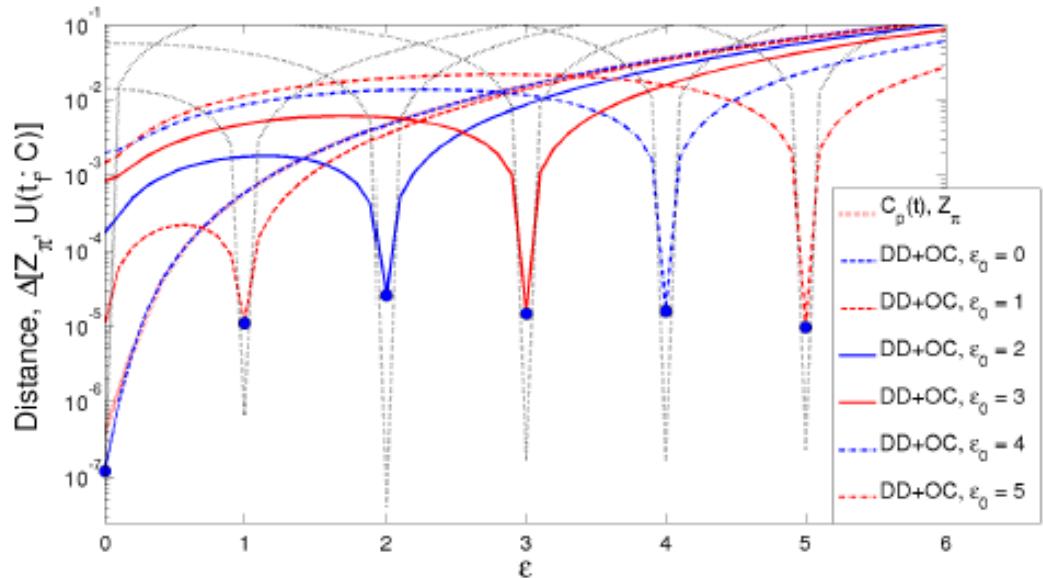
Optimal Control & Dynamical Decoupling for idle

Control
↓

Uncontrolled
rotation from
spin bath

$$H = \sigma_z C_z(t) + \epsilon \sigma_x$$

$$\theta(t) = \int_0^t \vec{C}(\tau) d\tau$$



Passini et al => 1st and 2nd order
(parameter independent)

Grace => DD+OC produces improved
DD or more robust OC

$$\mathcal{F}: 0.99 \rightarrow 0.9999$$

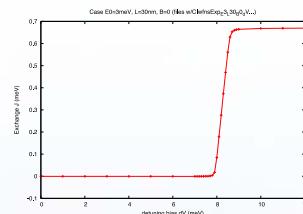
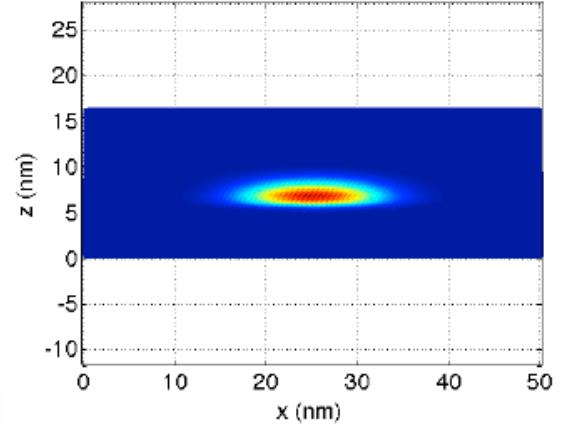
Grace et al., arXiv:1105.2358



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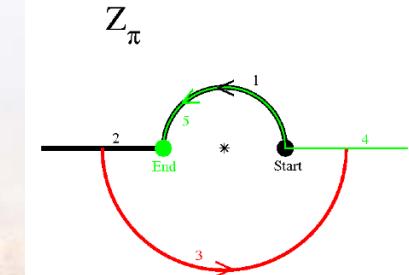
X-gate & dynamically corrected gates (DCG)

$E=20 \text{ MV/m}$



$$Z_\pi := \tilde{Z}_\pi(\omega) \cdot \tilde{I}[\tau] \cdot \tilde{Z}_\pi(\omega/2) \cdot \tilde{I}[\tau] \cdot \tilde{Z}_\pi(\omega)$$

- Hahn-echo works because spin bath of first half is strongly correlated with second
 - Z-I-Z-I
- DCG sometimes leads to different configurations Z-I-Z-X

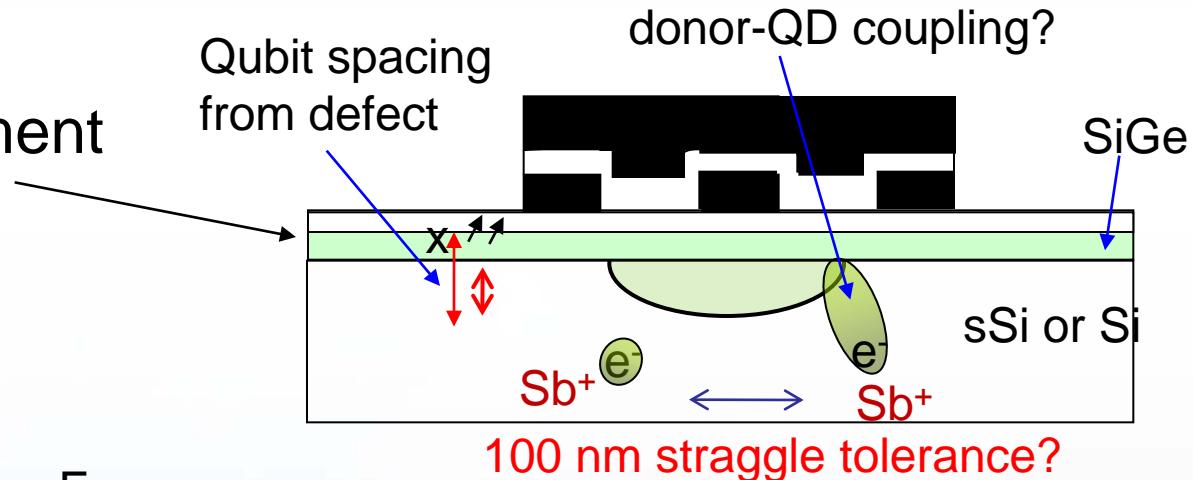


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Alternate modes of SNL platform for increased Distance from Surface (Donors & sSi/SiGe)

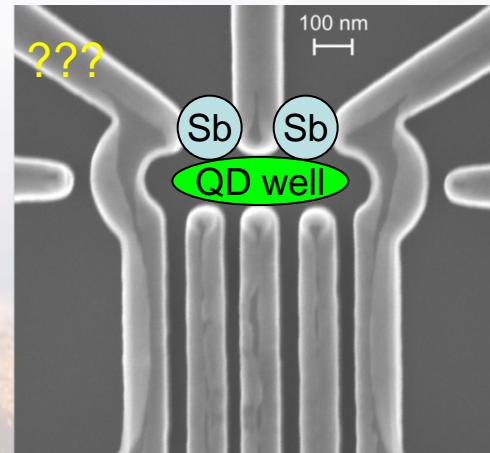
- sSi/SiGe Enhancement Mode Approach

- Push defects away



- Donors

- Long T_2 at depth & large E_{vs}
 - How can we couple to donors?

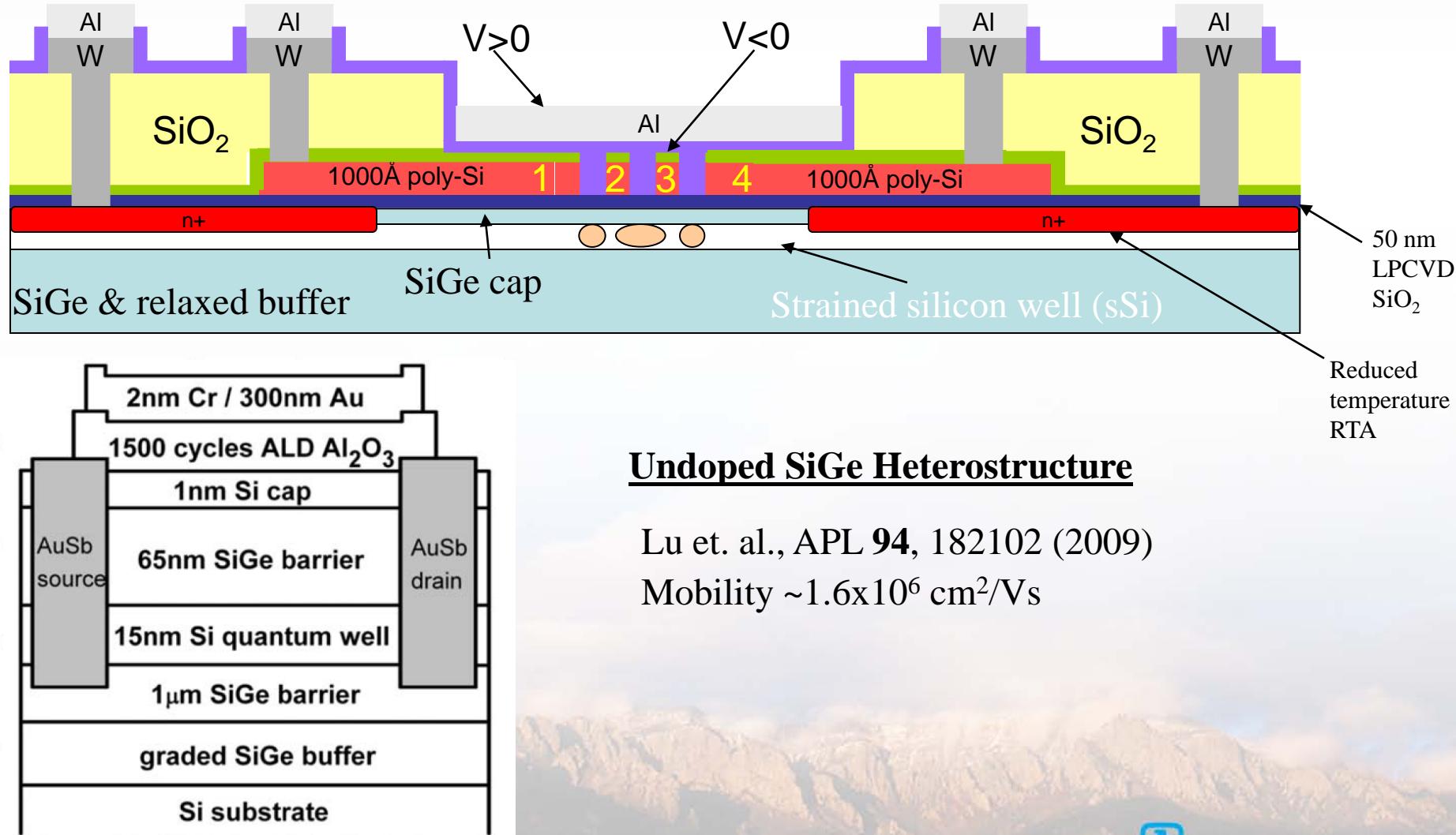


Bishop et al (in preparation)

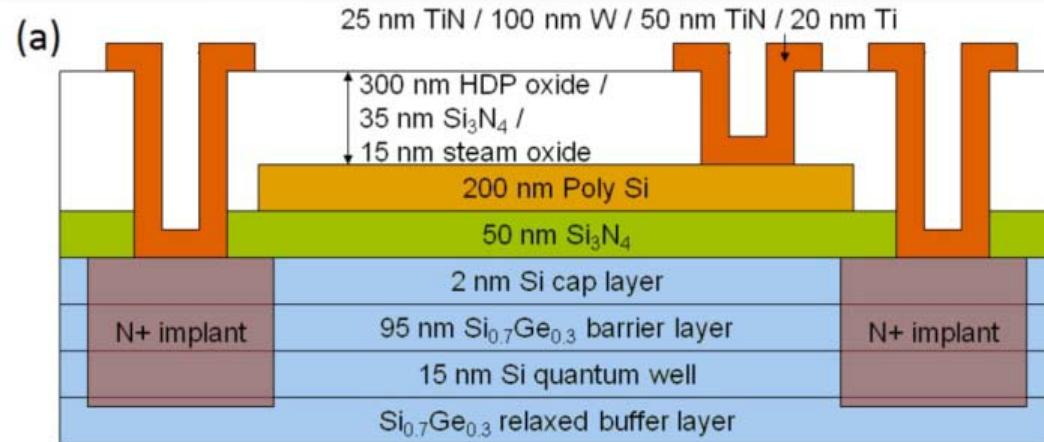


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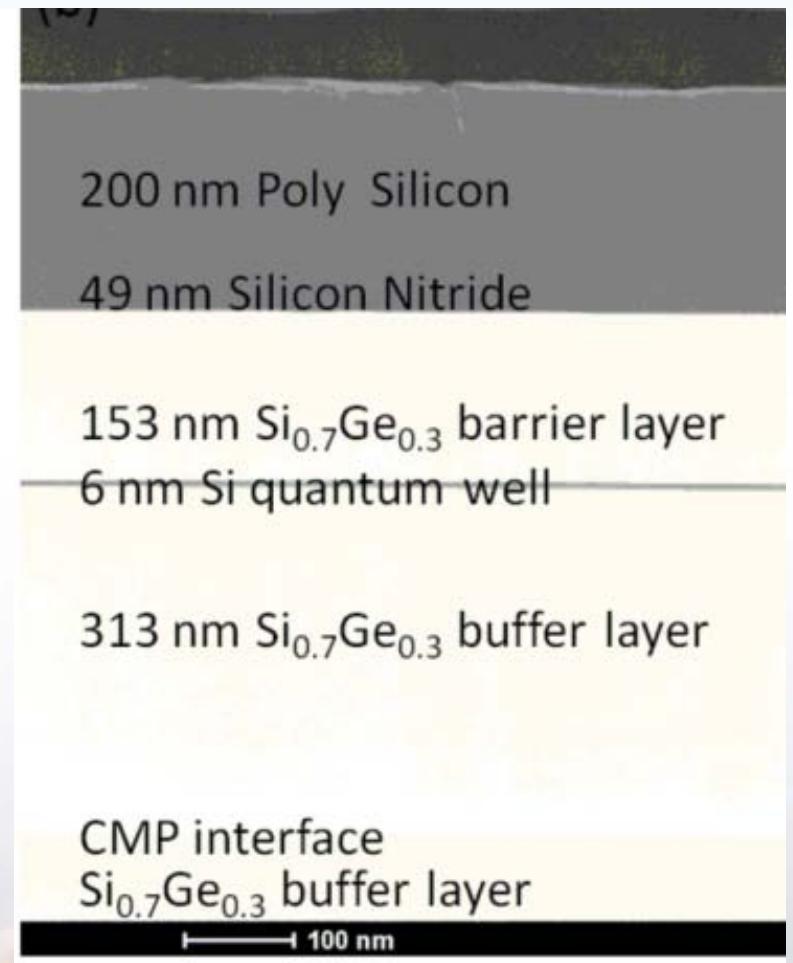
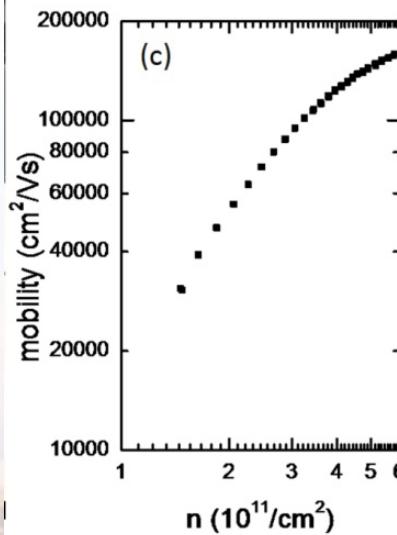
Enhancement Mode SiGe/sSi: High Mobility & Modular Change to MOS Flow



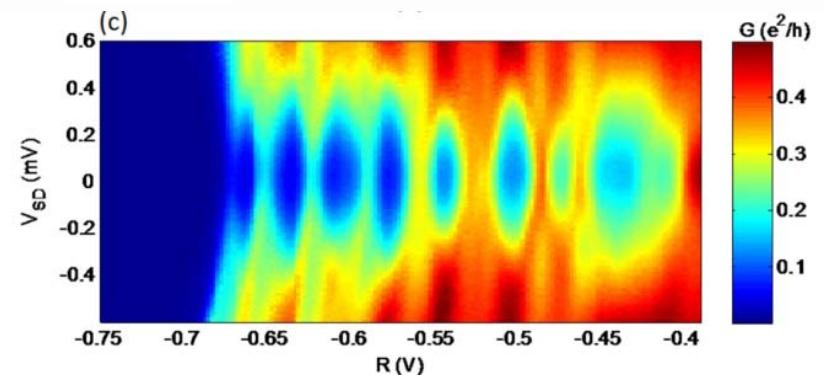
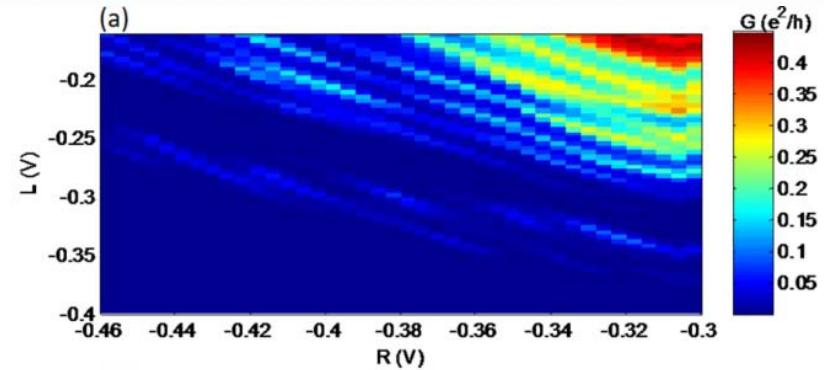
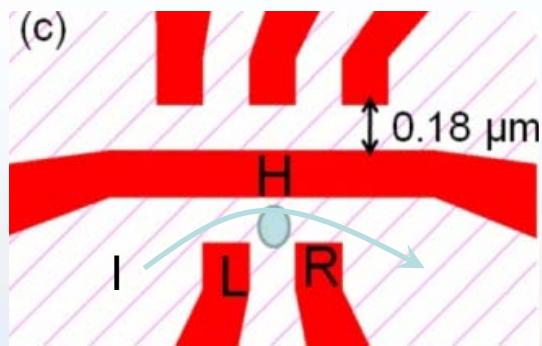
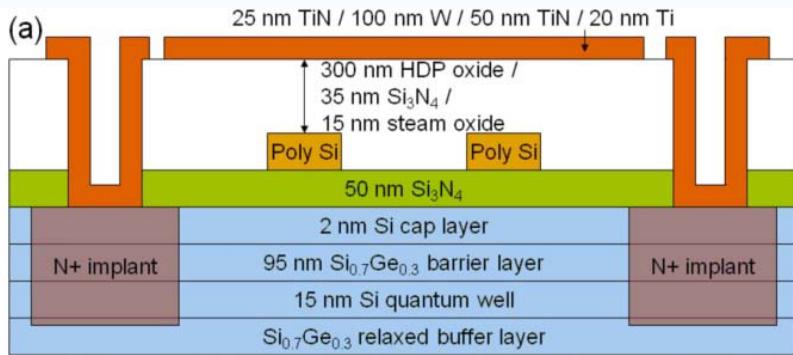
Back to the fab: SiGe/sSi



- Modifications:
 1. Substrate
 2. Gate dielectric
 3. Implant & anneals
- Questions:
 1. Ge/Si diffusion
 2. Surface pinning
 3. Mobility



Transport through SiGe/sSi dot



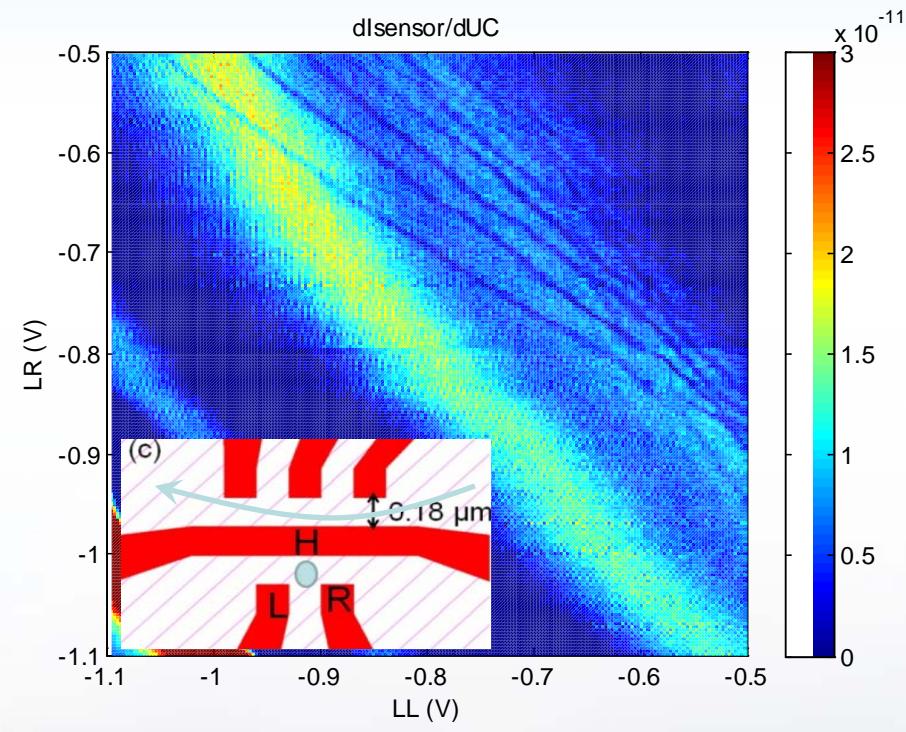
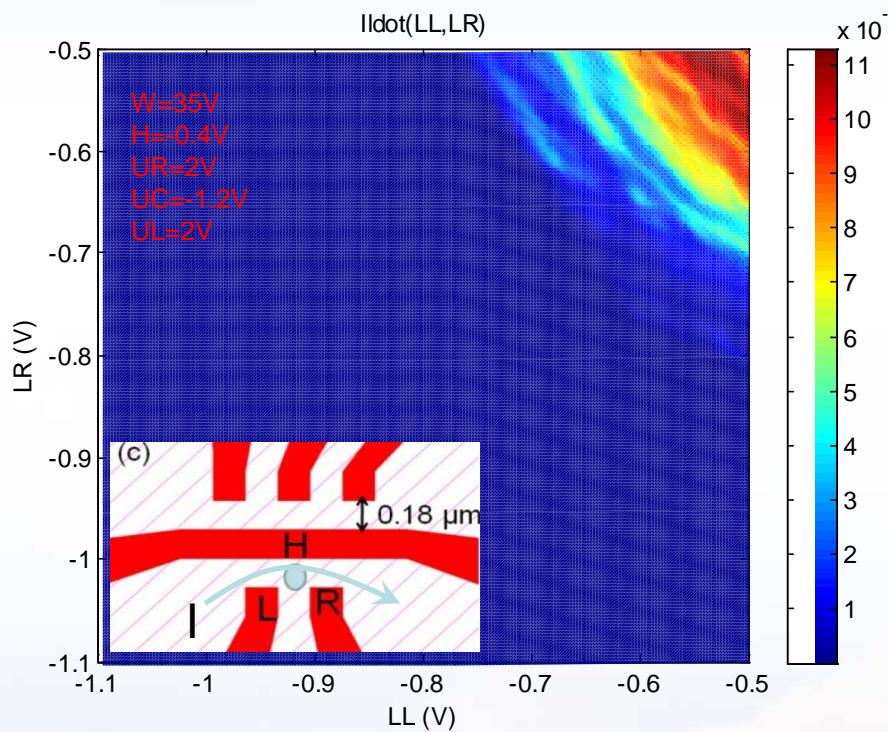
- Double top gated quantum dot w/ DUV lithography
- Relatively regular CB observed w/ small charging energy

Lu et al, (in preparation)



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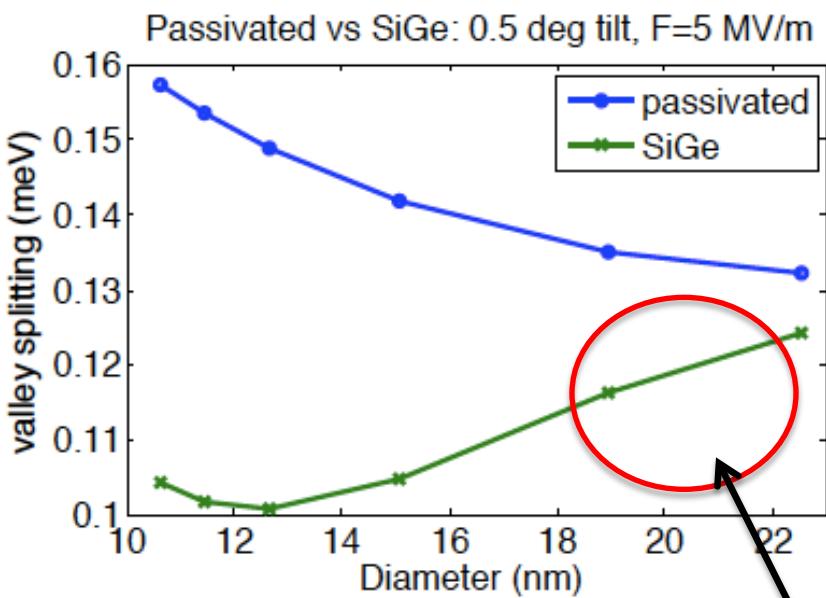
Charge sensing: last transition



- Threshold shifts seen in these devices (tested ~ 5)
- New charge configuration looks different
- Opposite channel used as charge sensor
- Last transition in region of high sensitivity of sensor
 - looks like the last electron



Few electron energetics



Roughness

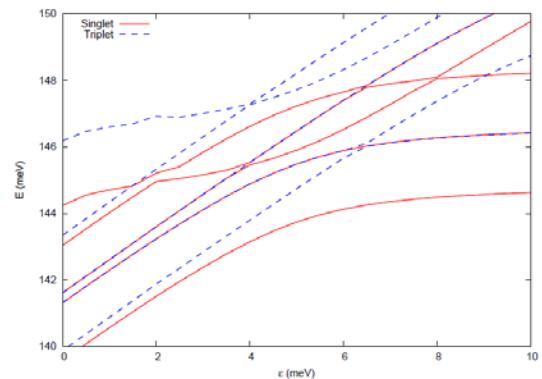
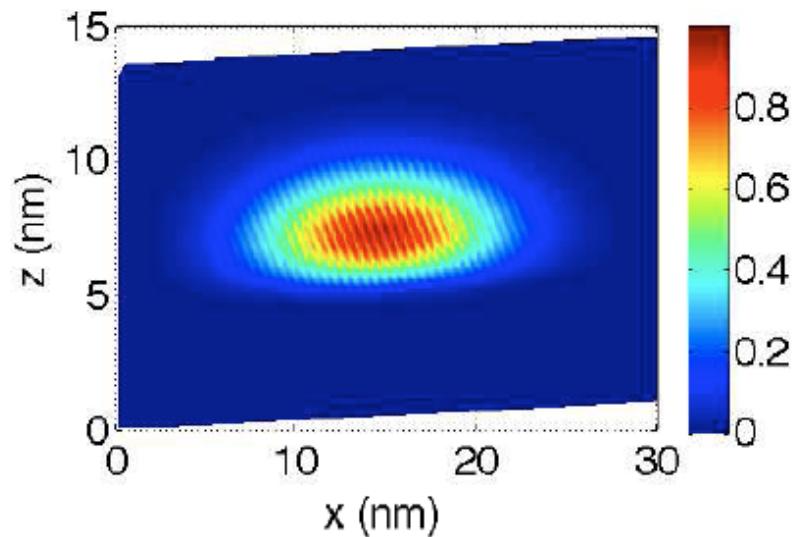
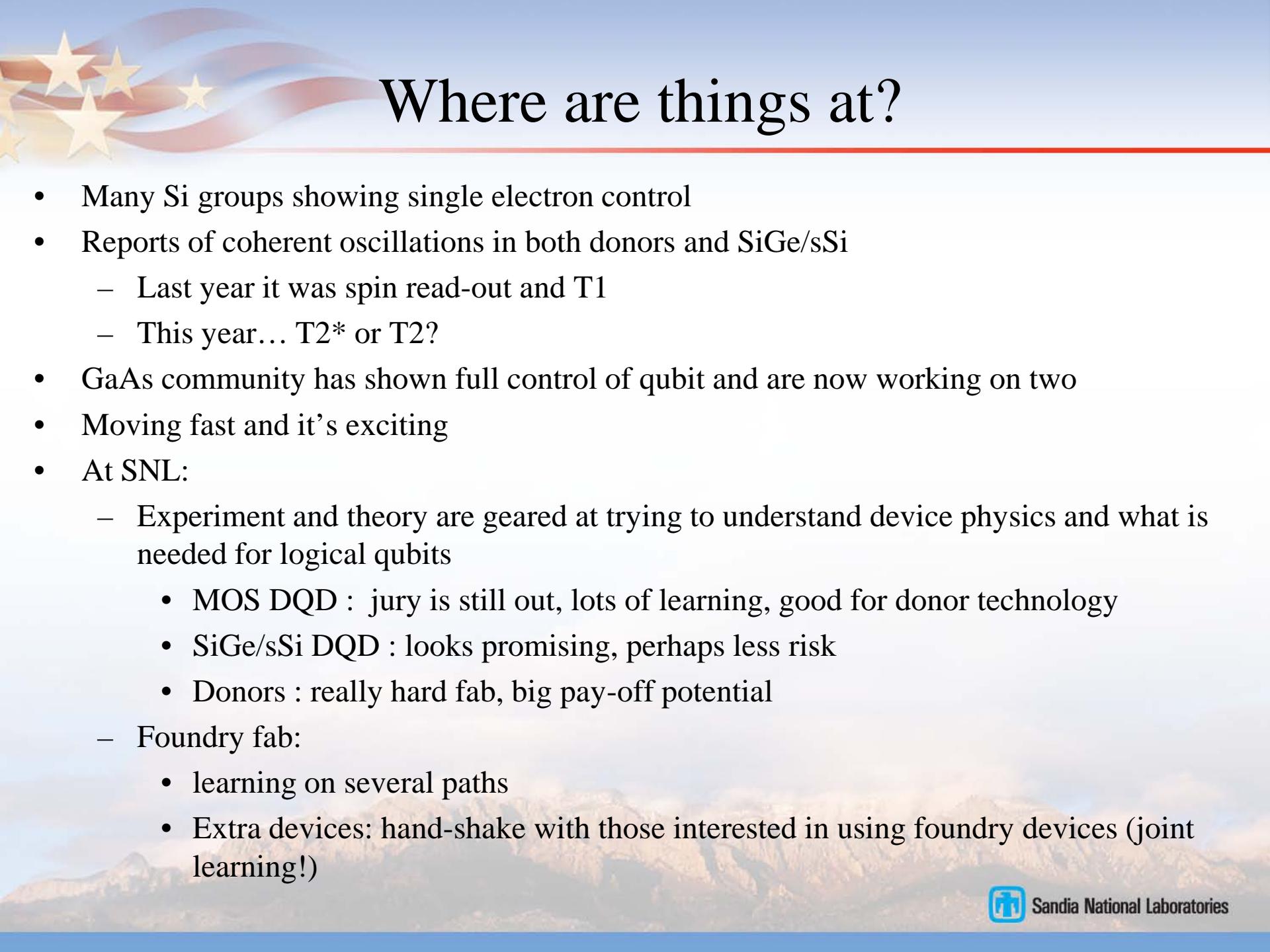


FIG. 2: Energy levels of a silicon (passivated-surface) DQD as a function of detuning parameter ϵ . $L = 20$ nm, $a = 0.0001$ eV/nm 2 , and $E_z = 20$ meV/nm.

- Evidence suggests that VS can be big enough
- Ge and Ge profile dependence not well understood
- Atomistic modeling + CI : looking in to question
- Big phase space with E-field & processing
- Experimental tools: addition energy, spin filling, S/T sensing



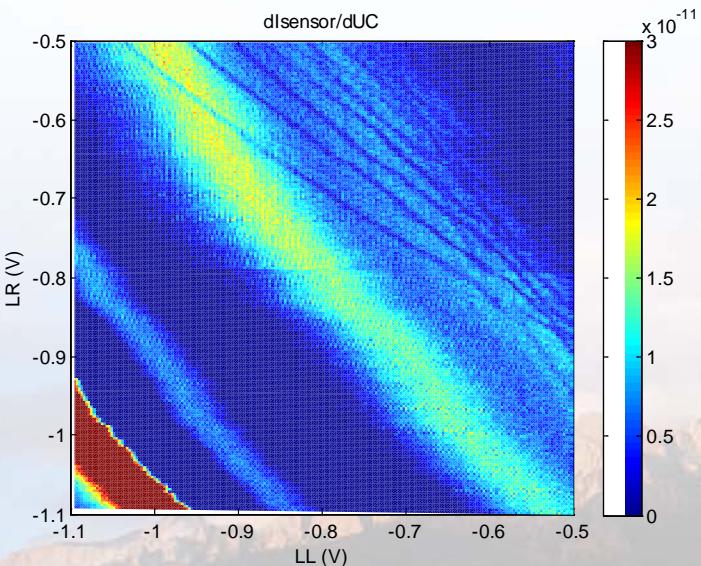
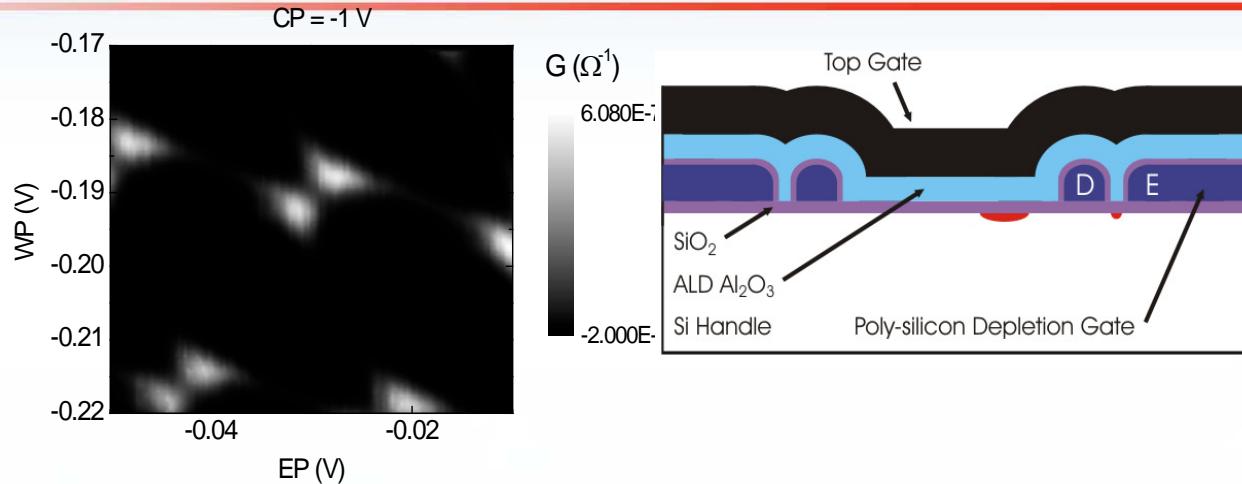
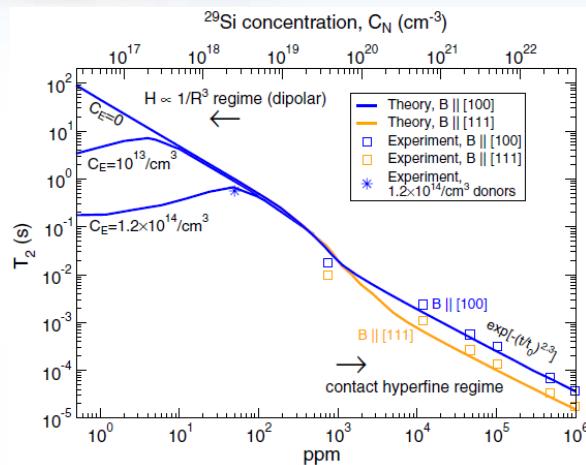


Where are things at?

- Many Si groups showing single electron control
- Reports of coherent oscillations in both donors and SiGe/sSi
 - Last year it was spin read-out and T1
 - This year... T2* or T2?
- GaAs community has shown full control of qubit and are now working on two
- Moving fast and it's exciting
- At SNL:
 - Experiment and theory are geared at trying to understand device physics and what is needed for logical qubits
 - MOS DQD : jury is still out, lots of learning, good for donor technology
 - SiGe/sSi DQD : looks promising, perhaps less risk
 - Donors : really hard fab, big pay-off potential
 - Foundry fab:
 - learning on several paths
 - Extra devices: hand-shake with those interested in using foundry devices (joint learning!)



Summary



- Lateral, QD platform demonstrated
 - Low damage for MOS ($Q_f \sim 10^{11} \text{ cm}^{-2}$, $D_{it} \sim 10^{10} \text{ cm}^{-2} \text{ eV}^{-1}$, mobility ~ 8000)
 - 150,000 mobility for SiGe/sSi
- Double quantum dot, charge sensing low electron number
 - Last electron charge sensed
- Decoherence times can be long in Si
 - Relationship to impurities and enrichment well understood
 - DD, DCG and OC show promise to reach logical circuit requirements
- Lots still to do:
 - Few electron charge sensed DQD (S/T)
 - Si QD physics (e.g., valleys)
 - Decoherence near oxide/Si interface??



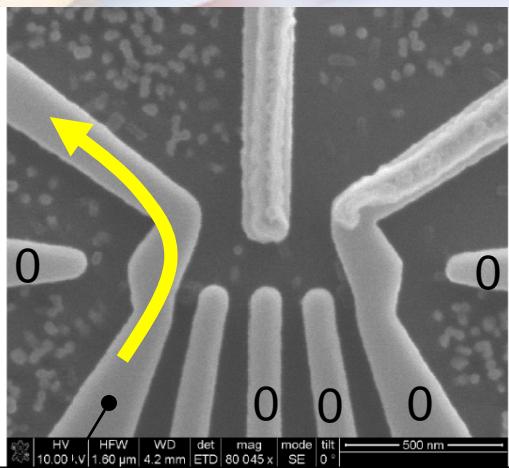


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 - U. Sherbrooke (M. Pioro-Ladriere)

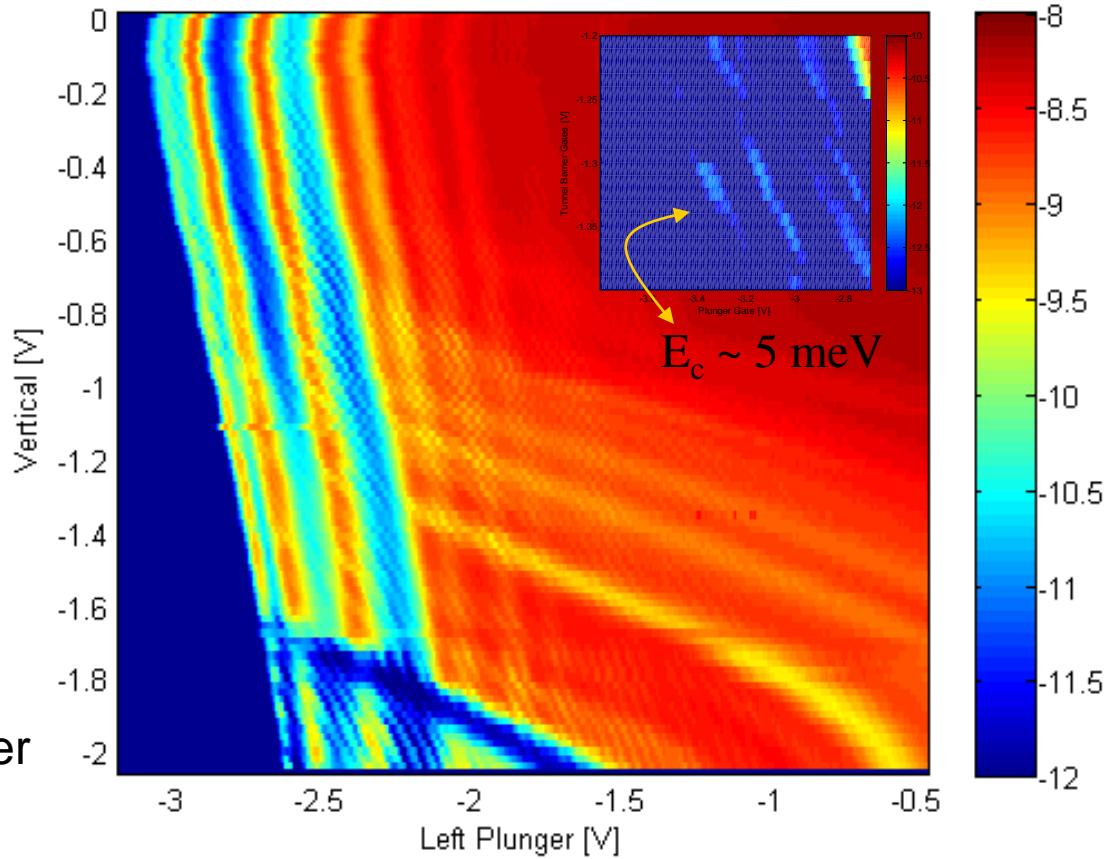


Disorder and ideal behavior



$$V = 1.9 \text{ V}$$
$$V_{\text{top}} = -0.1$$

Now band diagram model of disorder



- Top gate capacitance measured to be $\sim 27 \text{ aF}$ in 35 nm SiO_2 structure ($R \sim 90 \text{ nm}$)
- Threshold of dot region $\sim 1.4 \text{ V}$
- Very simplistic estimates with depletion from gates & C_{measured} : $N_{\text{elec}} < 10$ electrons
- Number of electrons is ambiguous because of uncertainties in values like V_{th} and $C(V)$
 - Charge sensing will be important to verify electron number



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