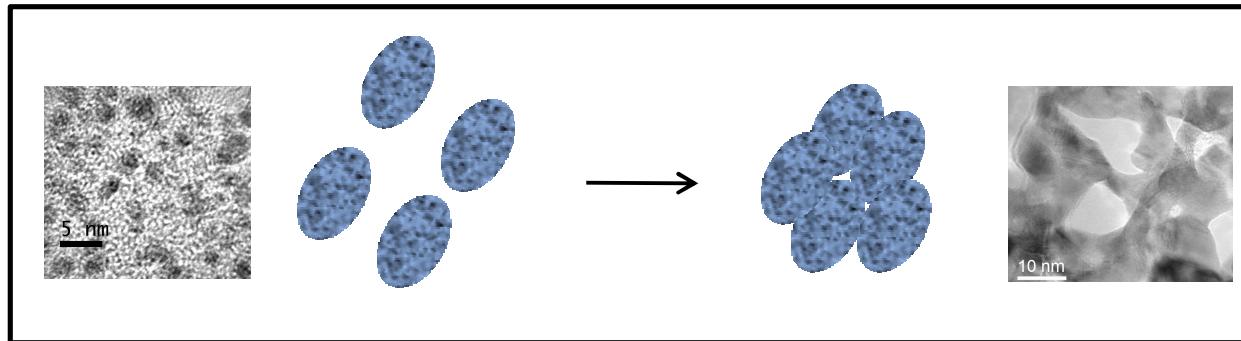


# Nanostructured, nanoporous Palladium alloys from consolidation of dendrimer encapsulated nanoparticles for Hydrogen isotope separation and storage

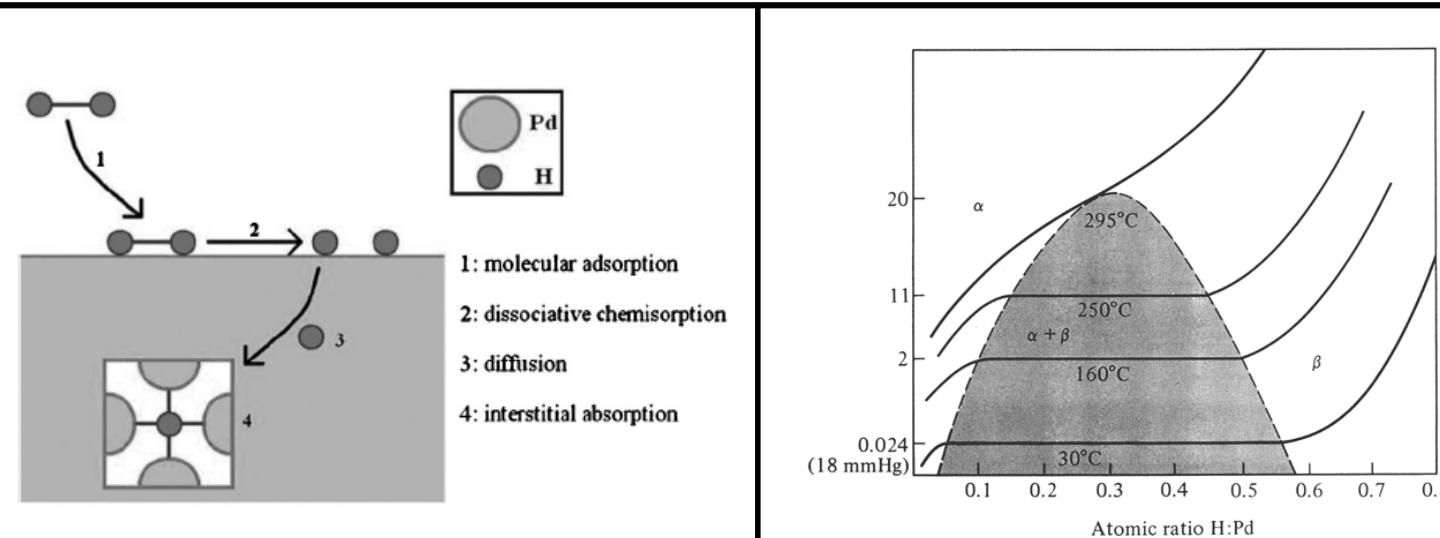
Patrick J. Cappillino, Michelle A. Hekmaty, David B. Robinson



242<sup>nd</sup> ACS National Meeting, Denver, Colorado  
Division of Colloid and Surface Chemistry  
August 28, 2011

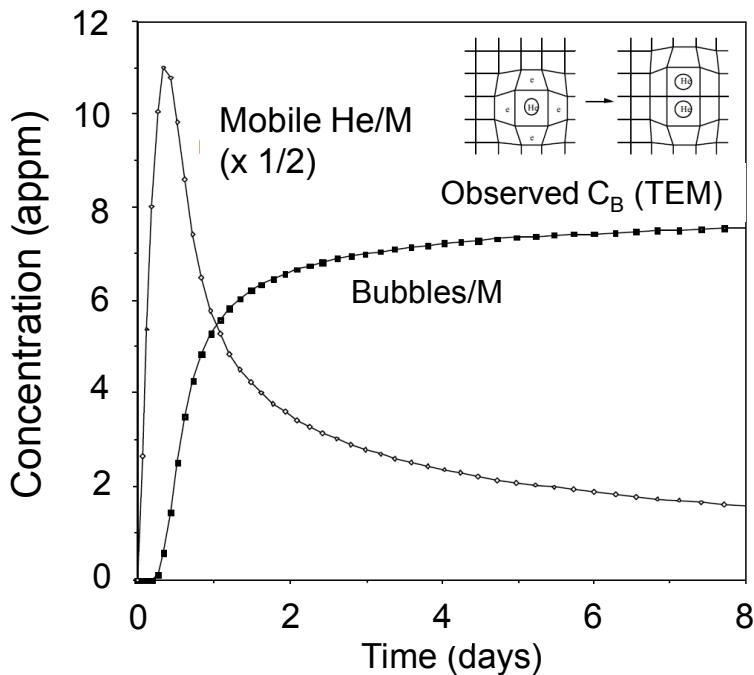
# Pd-H System

- Most extensively researched M-H system (~150 y)
- High solubility and mobility of hydrogen in fcc Pd lattice
- H occupies vacant octahedral sites with  $\text{Pd}_2\text{H}$  stoichiometry accompanied by a lattice expansion
- $\sim 0.6 \text{ mol H/mol Pd}$  near room temperature at  $P \sim 10 - 20 \text{ mmHg}$
- Useful in  $\text{H}_2$  storage, catalysis, electrochemical, chromatographic/membrane isotopic separations
- Very expensive, limited to high-value applications such as hydrogen isotope storage



# Desirable Aspects of Nanoporous Pd and Pd alloys:

- More rapid H<sub>2</sub> transport than bulk (Chromatography)
- High surface area for electrochemical applications
- Greater tolerance to volume change
- In particular, hypothesized to stabilize Pd-<sup>3</sup>H



- <sup>3</sup>He near surface diffuses away
- <sup>3</sup>He in bulk metal nucleates to form bubbles that distort the metal lattice
- <sup>3</sup>He clusters expand and eventually force ejection of metal atoms
- In nanoporous metals all sites are near surface

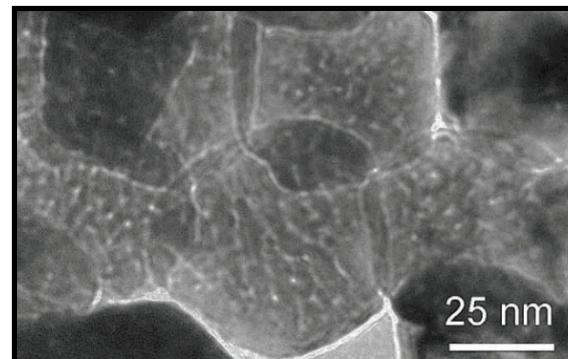


# Porous Pd and Pd alloys: State of the Art and Targets for Improvement

## Pd and $\text{Pd}_{0.9}\text{Rh}_{0.1}$ alloys with 2 nm pores:

- Prepared by surfactant-templated approach
- Lack of pore regularity observed in pure Pd/Pd-rich samples leads to suboptimal surface area
- Pore collapse at  $\sim 150$  C in pure Pd
- Alloys show improved thermal stability ( $\sim 400$  C) but inhomogenous Rh distribution
  - 1) Kinetics of reduction
  - 2) Within miscibility gap

Robinson, D.B.; Int. J. Hydrogen Energ. 34 (2009), p. 5585



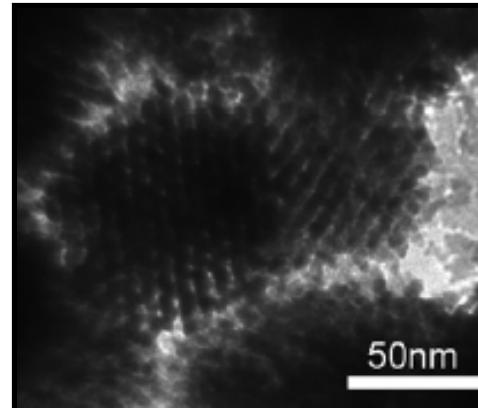
mesoporous Pd

Surface area  
 $= 16 \text{ m}^2/\text{g}$

## Goals for improved material:

- Higher surface area ( $50 \text{ m}^2/\text{g} \sim 100\%$  of metal atoms within 2 nm of surface)
- Uniform composition  $\rightarrow$  uniformly stable
- Better control of nanoscale composition (Rh at the surface) – control thermodynamics and kinetics of hydriding

mesoporous  $\text{Pd}_{0.9}\text{Rh}_{0.1}$



Surface area  
 $= 20 \text{ m}^2/\text{g}$

Robinson, D.B.; Int. J. Hydrogen Energ. 35 (2010), p. 5423



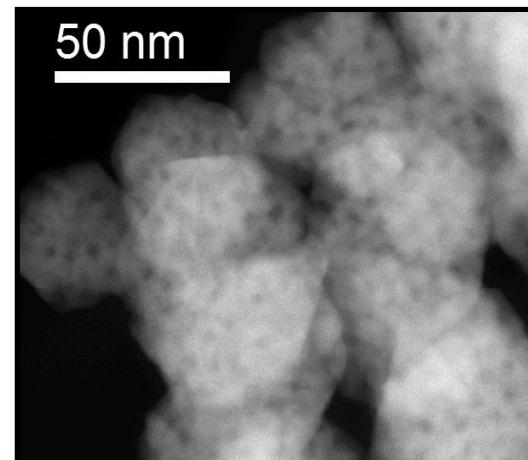
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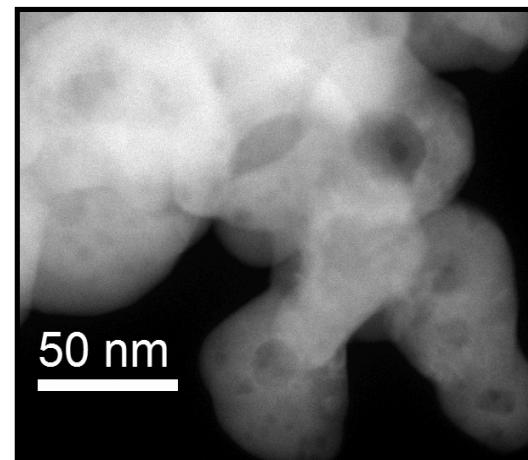
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50 C

mesoporous Pd



150 C

Arslan *et al.*, J. Am. Chem. Soc. (2011), p. 9144

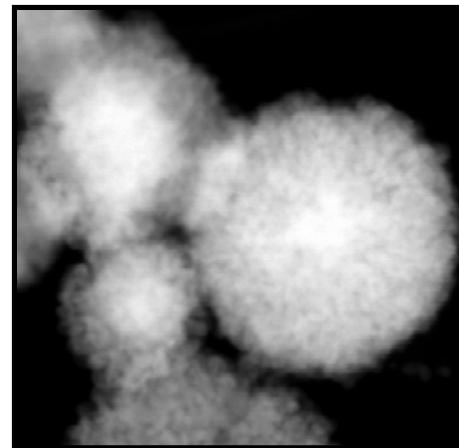
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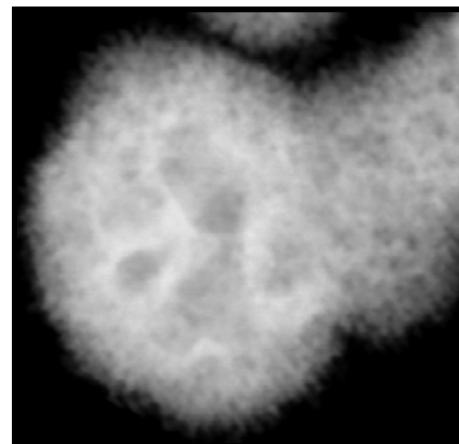
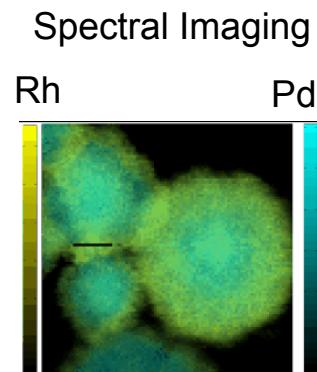
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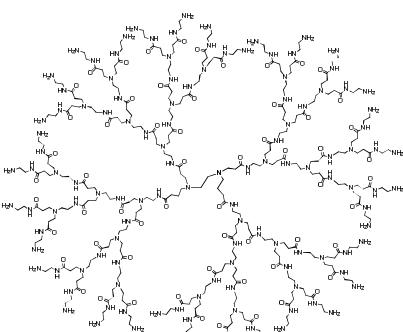
## Mesoporous $\text{Pd}_{0.9}\text{Rh}_{0.1}$ , 200°C



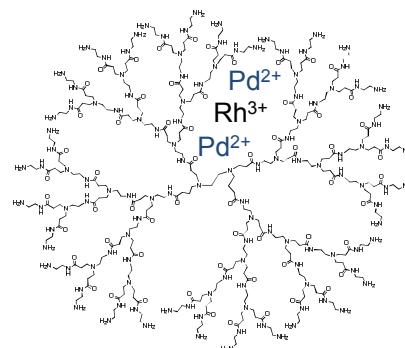
Ong *et al.*, in submission



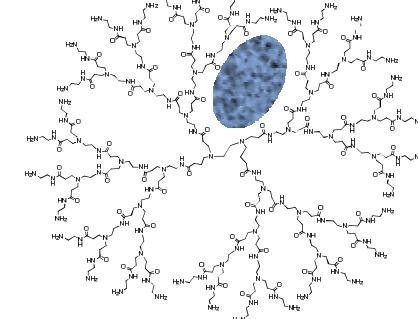
# Dendrimer Encapsulated Nanoparticles (DEN)



Load with metal salt

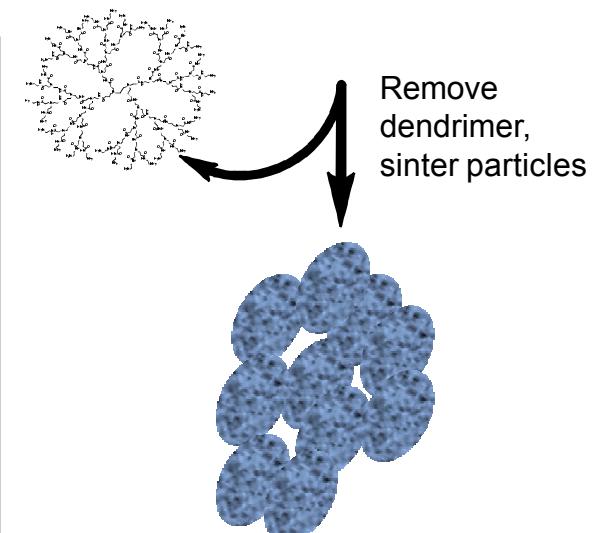


Reduce metal



G3-PAMAM

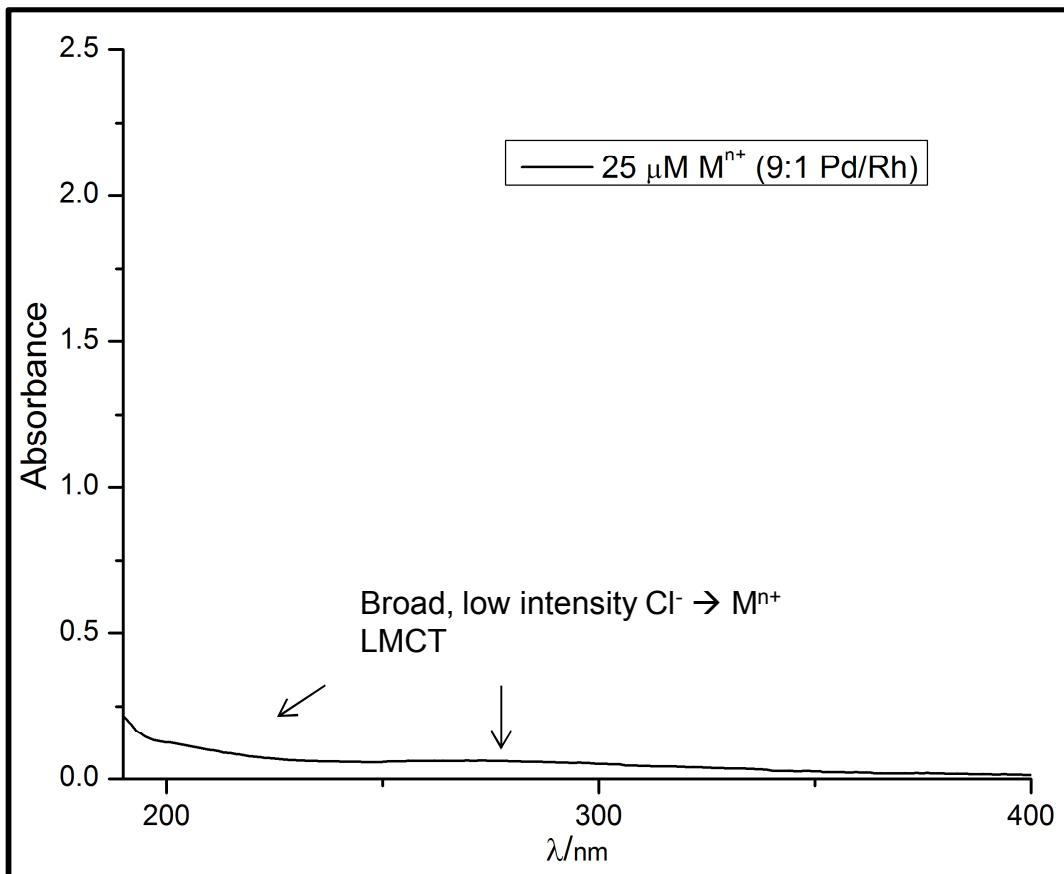
- Dendrimers are commercially available, highly branched, organic polymers
- Addition of metal salts → coordinate to interior tertiary amines
- Reduction of metal yields uniform ~1-3 nm NP
- Removal of dendrimer causes sintering of NP → porous material
- Uniform NP composition → uniform sintered material composition
- Core/shell NP → segregation of metals at small scale with uniformity at larger scale



Porous network of fused nanoparticles



## Synthesis of DEN: G3-Pd<sub>0.9</sub>Rh<sub>0.1</sub>

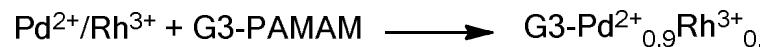
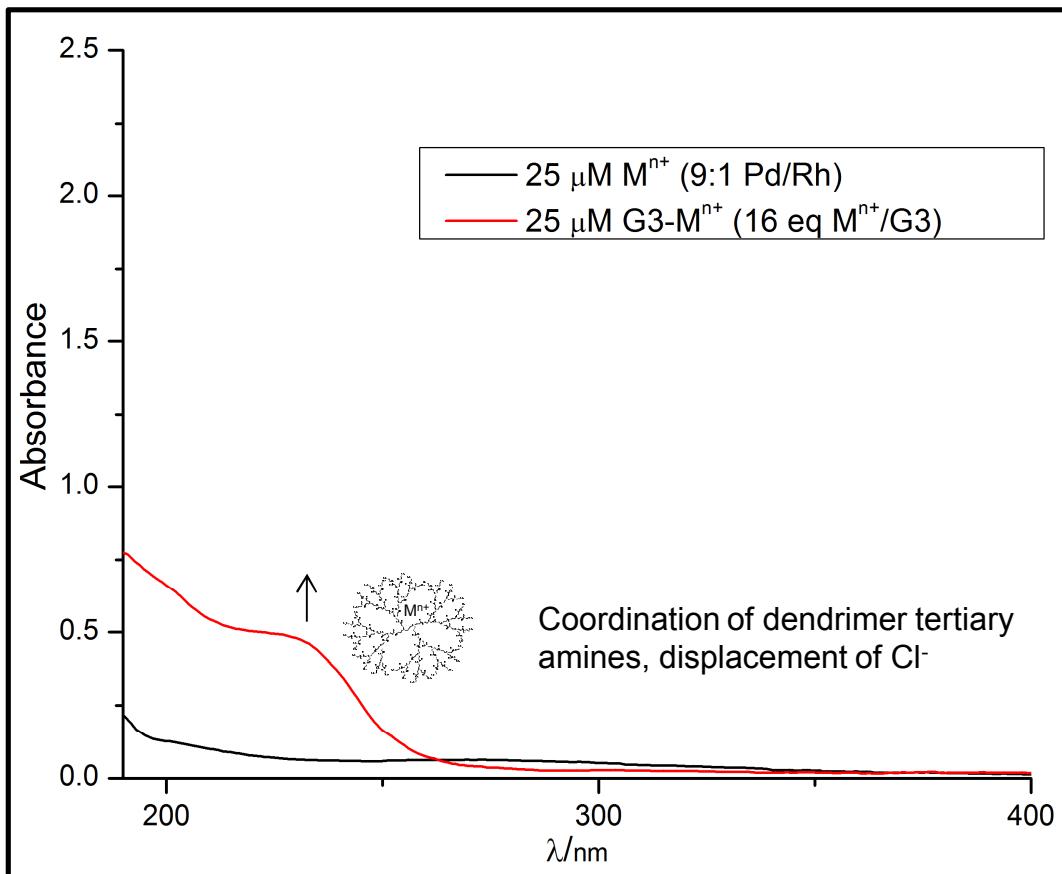


Synthesis of DEN followed by UV/vis spectroscopy:

- absorbance of aqueous metal salts ( $\text{K}_2\text{PdCl}_4$  and  $\text{RhCl}_3$ ) at ~210 nm and ~280 nm
- Addition of metal salt solution to dendrimer solution, more intense chromophore, ~240 nm
- Reduction of metal with  $\text{NaBH}_4$  (10 eq.), disappearance at ~240 nm, intense feature at ~200 nm



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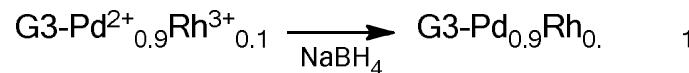
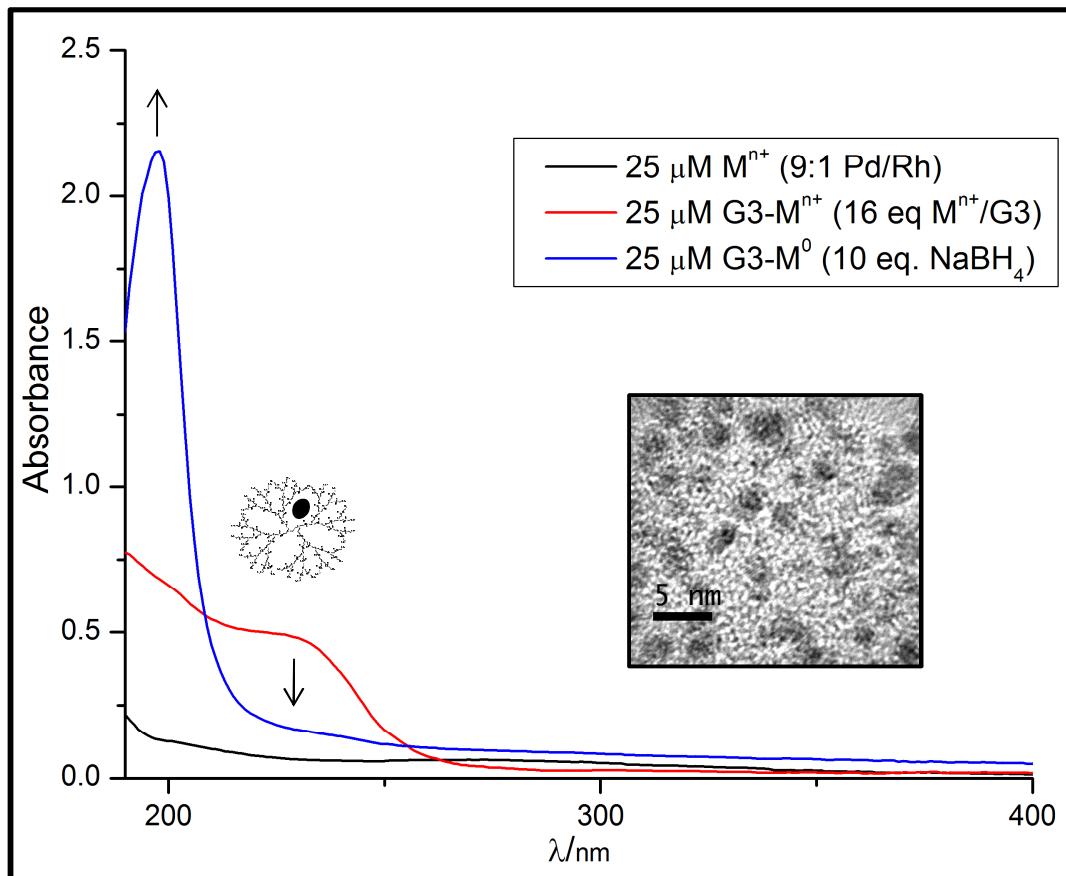


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- *Addition of metal salt solution to dendrimer solution, more intense chromophore,  $\sim 240 \text{ nm}$*
- Reduction of metal with  $\text{NaBH}_4$  (10 eq.), disappearance at  $\sim 240 \text{ nm}$ , intense feature at  $\sim 200 \text{ nm}$



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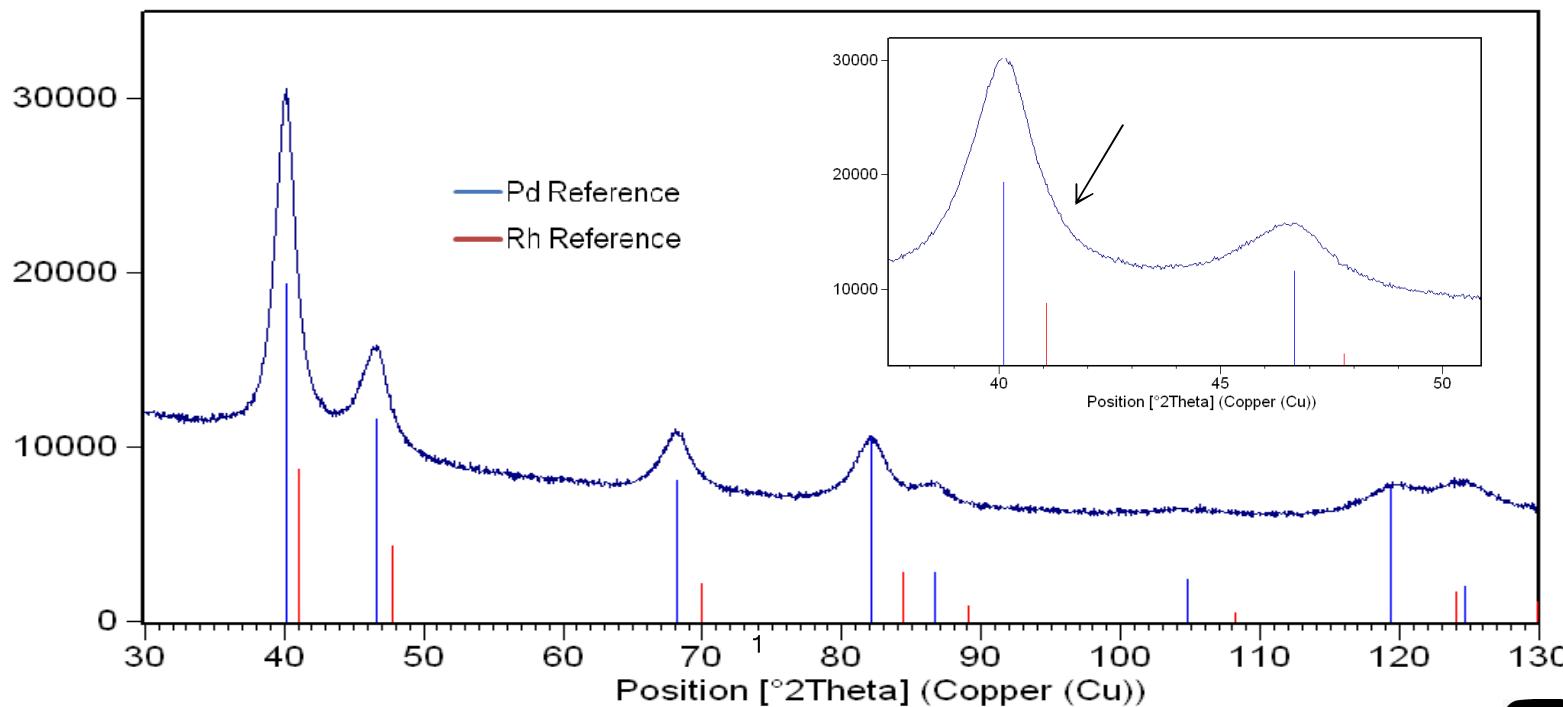
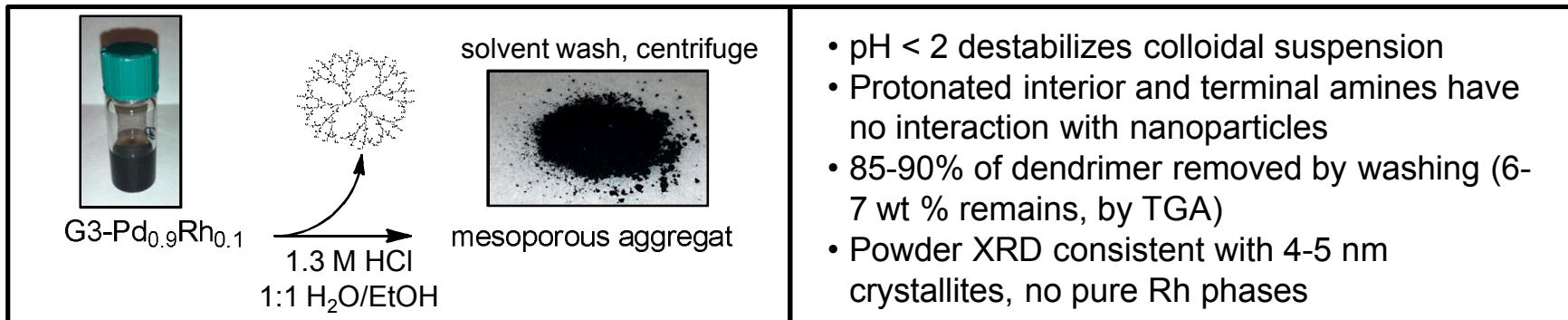


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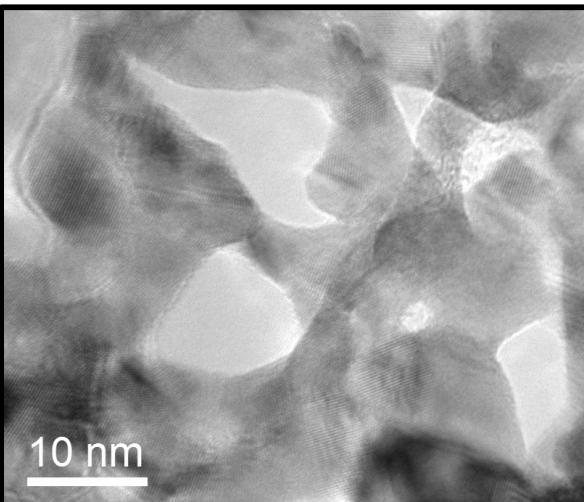
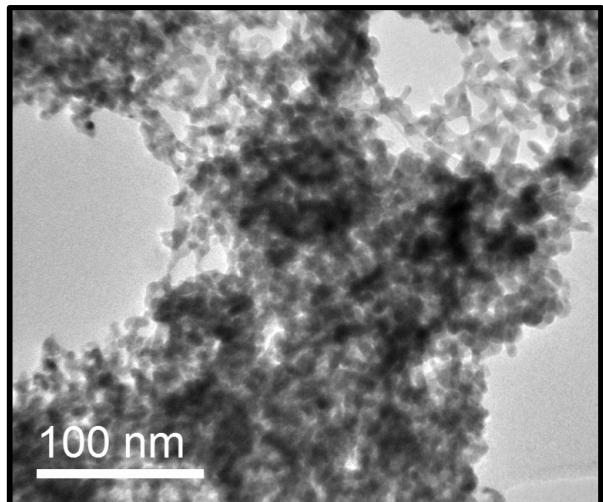
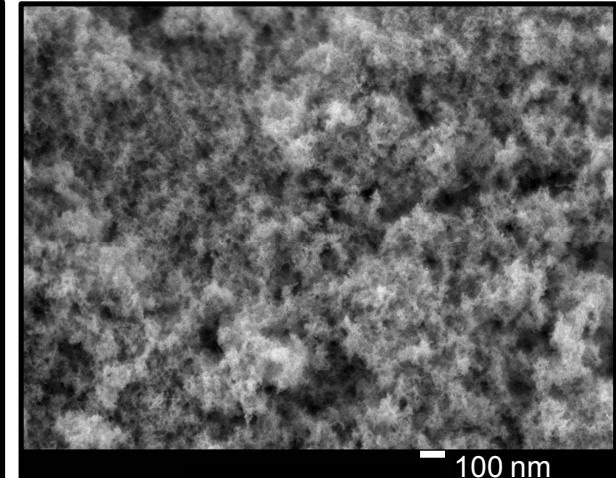
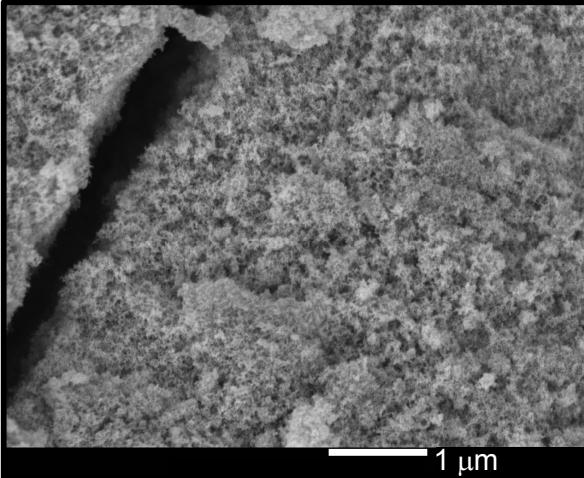
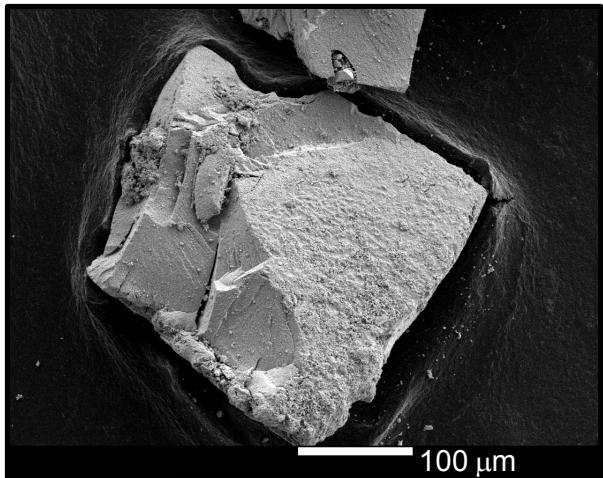
## Mild Sintering Step: Low pH Removal of Dendrimer





# Electron Microscopy

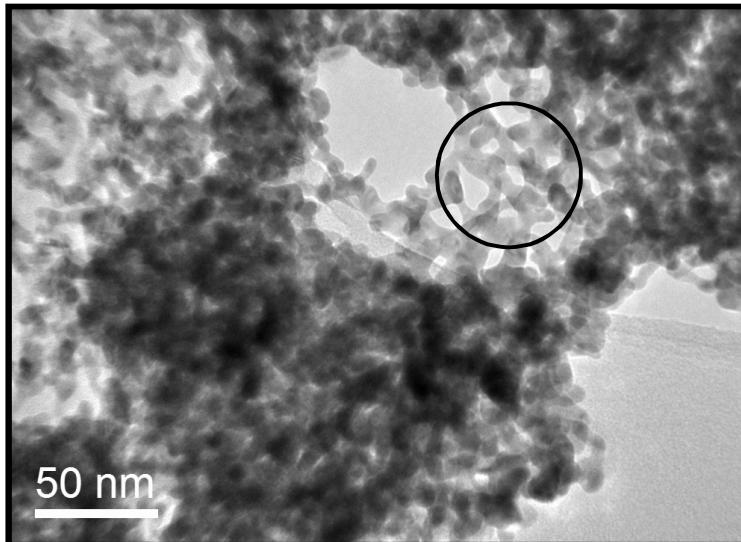
## G3-Pd<sub>0.9</sub>Rh<sub>0.1</sub>



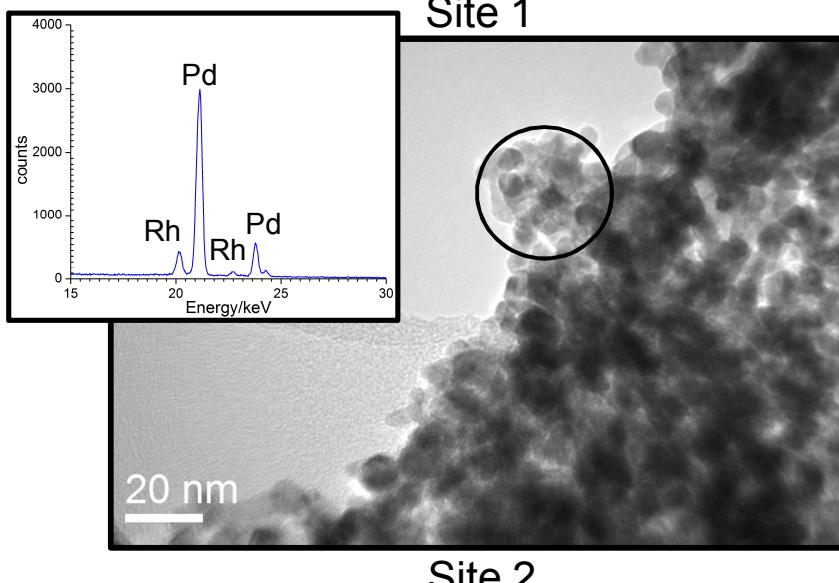
- Low Magnification:
  - Porous/sponge-like
  - Very large particles
- High Magnification:
  - hard sintering gives rise to 5-10 nm ligaments
  - broad pore size distribution



# Compositionally Uniform Sintered Material



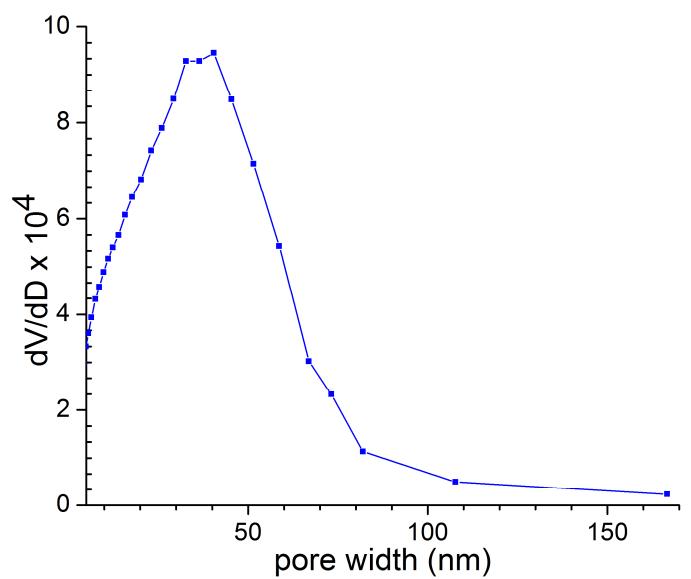
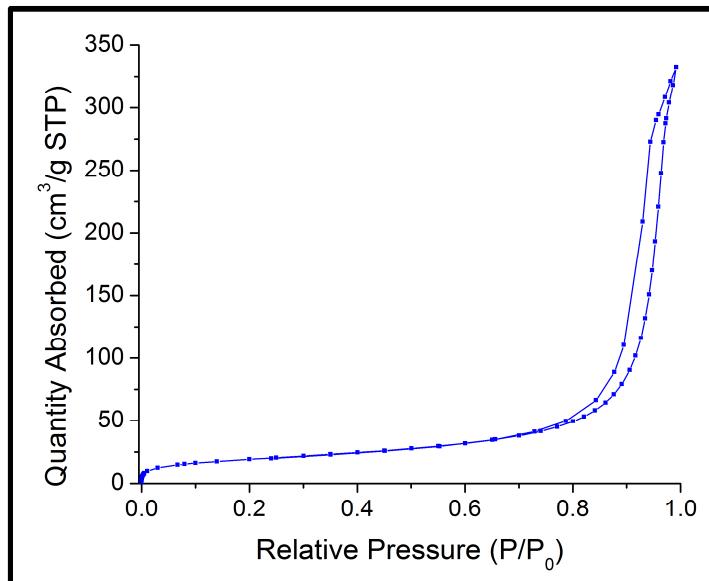
- All EDS spectra show composition within 1% of nominal
- XPS → large area sampled, within 1% of nominal
- Key aspect for reliable, predictable H-storage properties
- *Prediction:* thermally stable pore structure throughout



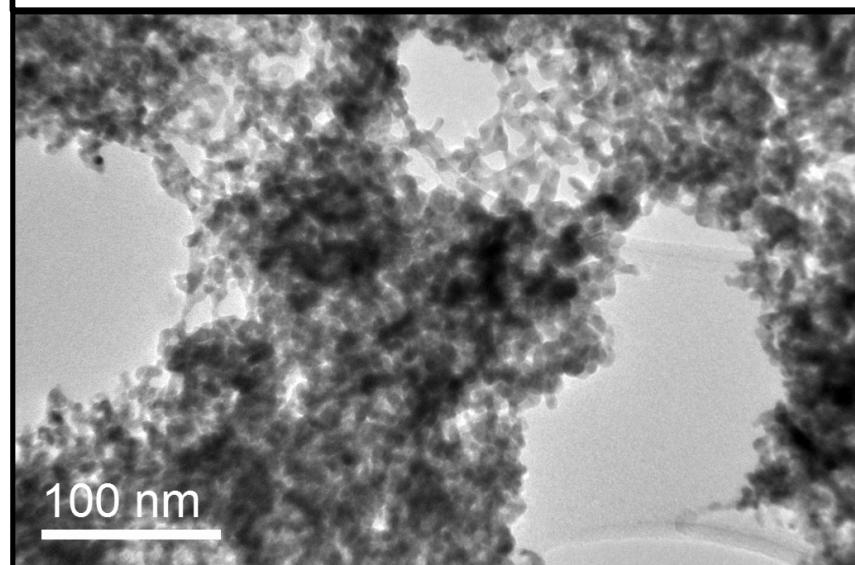
	Pd (wt %)	Rh (wt %)
Site 1	90.4	9.6
Site 2	91.0	9.0
XPS	89.8	10.2
Nominal	90.9	9.1

# Nitrogen Porosimetry

## G3-Pd<sub>0.9</sub>Rh<sub>0.1</sub>



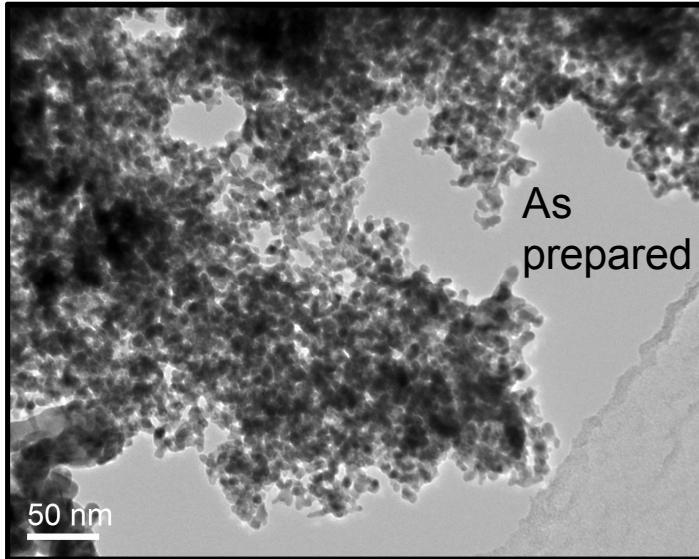
- Bulk measurement provides generally good agreement with microscopy
- Mesoporous, high specific surface area: 68  $\text{m}^2/\text{g}$  (BET)
- High pore volume: 0.5  $\text{cm}^3/\text{g}$  (BJH & single point)
- Most of pore volume b/n 20 and 60 nm, peak near 40 nm
- Average pore diameter: 22-26 nm



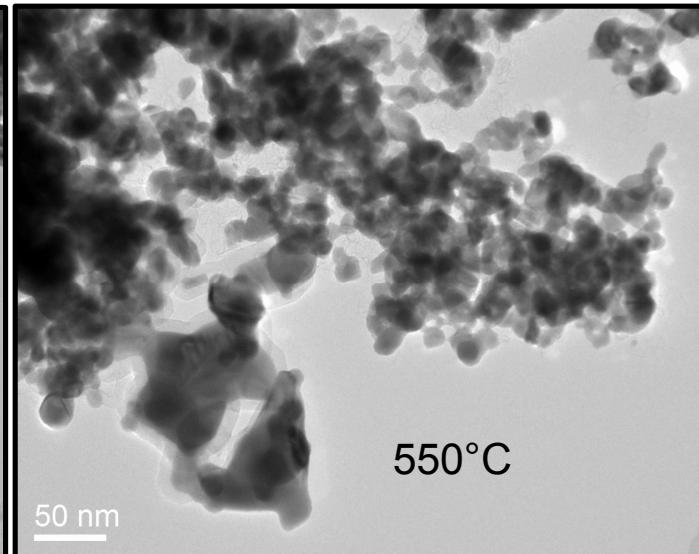
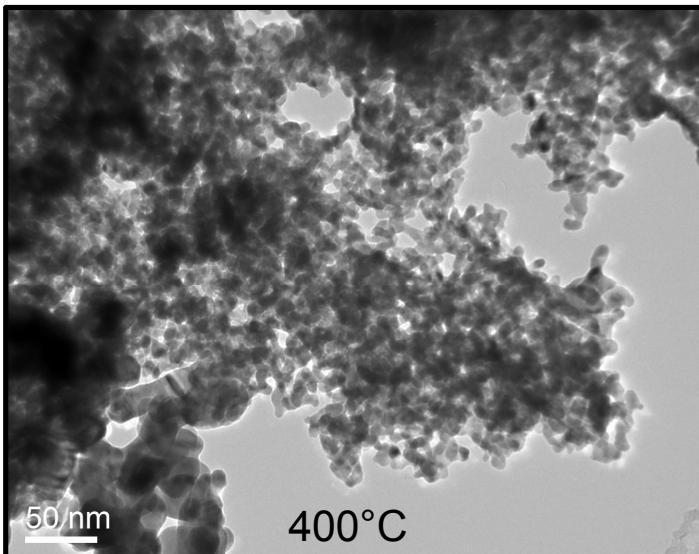


# *In situ* heating

## G3-Pd<sub>0.9</sub>Rh<sub>0.1</sub>

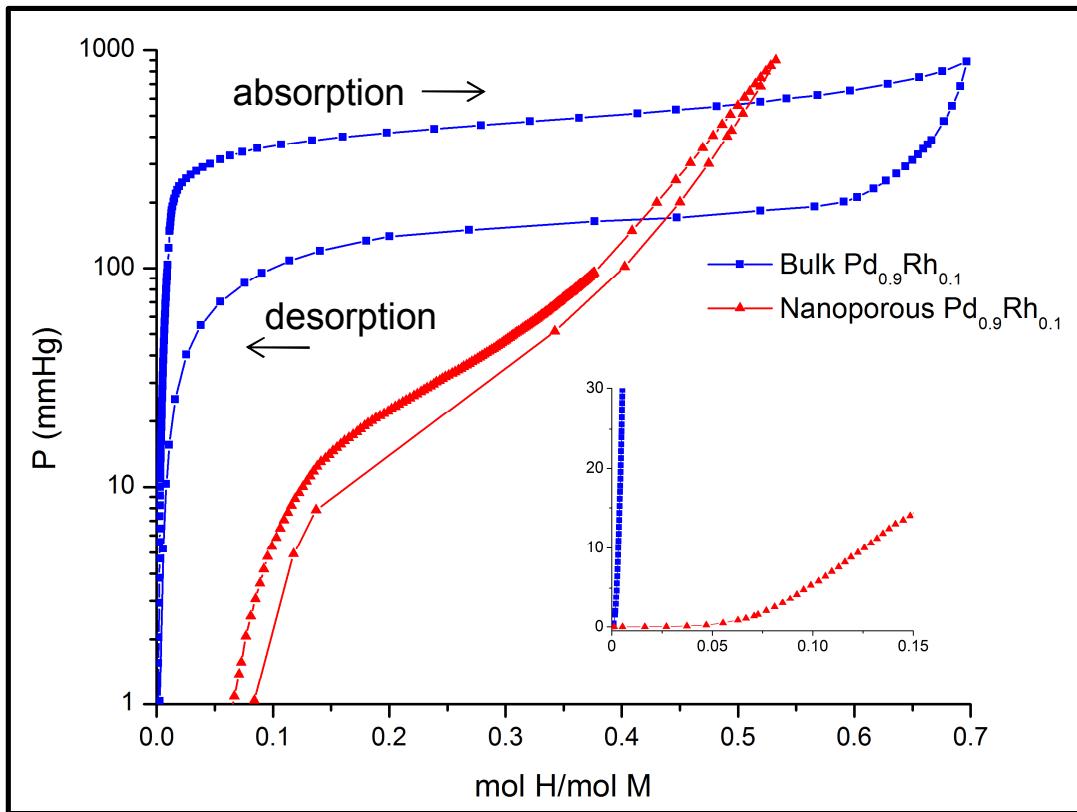


- Pore structure intact to 400°C
- No low temperature collapse indicative of pure Pd
- Both alloying metal and larger average pore size contribute to more stable pores
- Suggest removal of residual organic material (200-250°C) is possible without collapse of pores



# H<sub>2</sub> Storage Properties

## G3-Pd<sub>0.9</sub>Rh<sub>0.1</sub>



- Nanoporous material has somewhat lower H<sub>2</sub> capacity than bulk (~1 micron PS)
- Sloping P<sub>plat</sub> similar <10 nm Pd NP
- Low P storage is higher than bulk (crossover ~ 0.5 mol H/mol M)
- Considerably less hysteresis → pore volume facilitates volume change
- Significant surface adsorption of H<sub>2</sub> in porous material, not in bulk

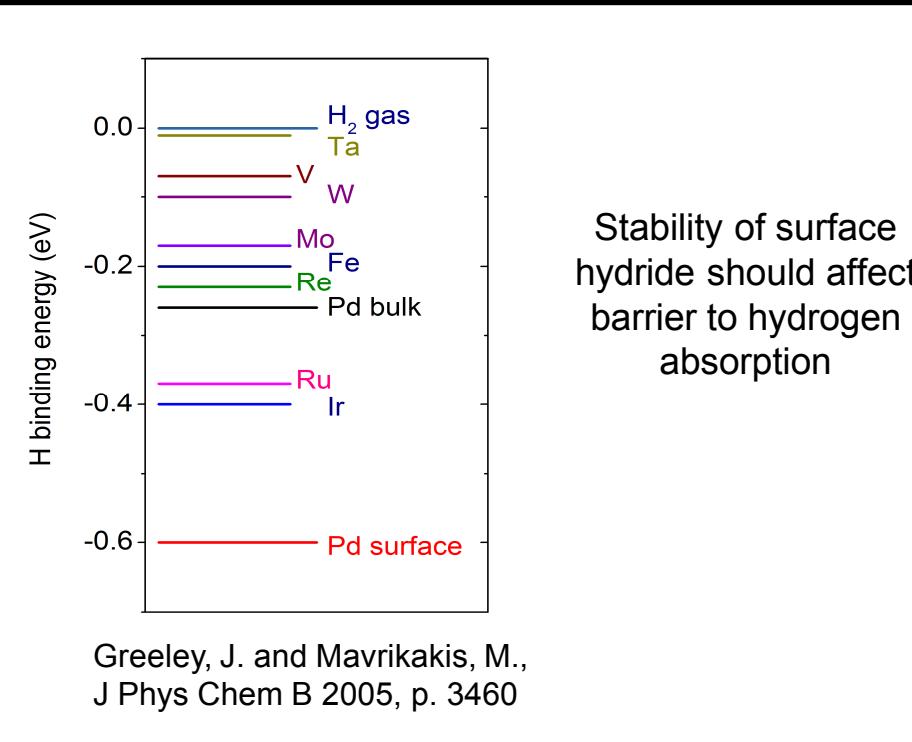




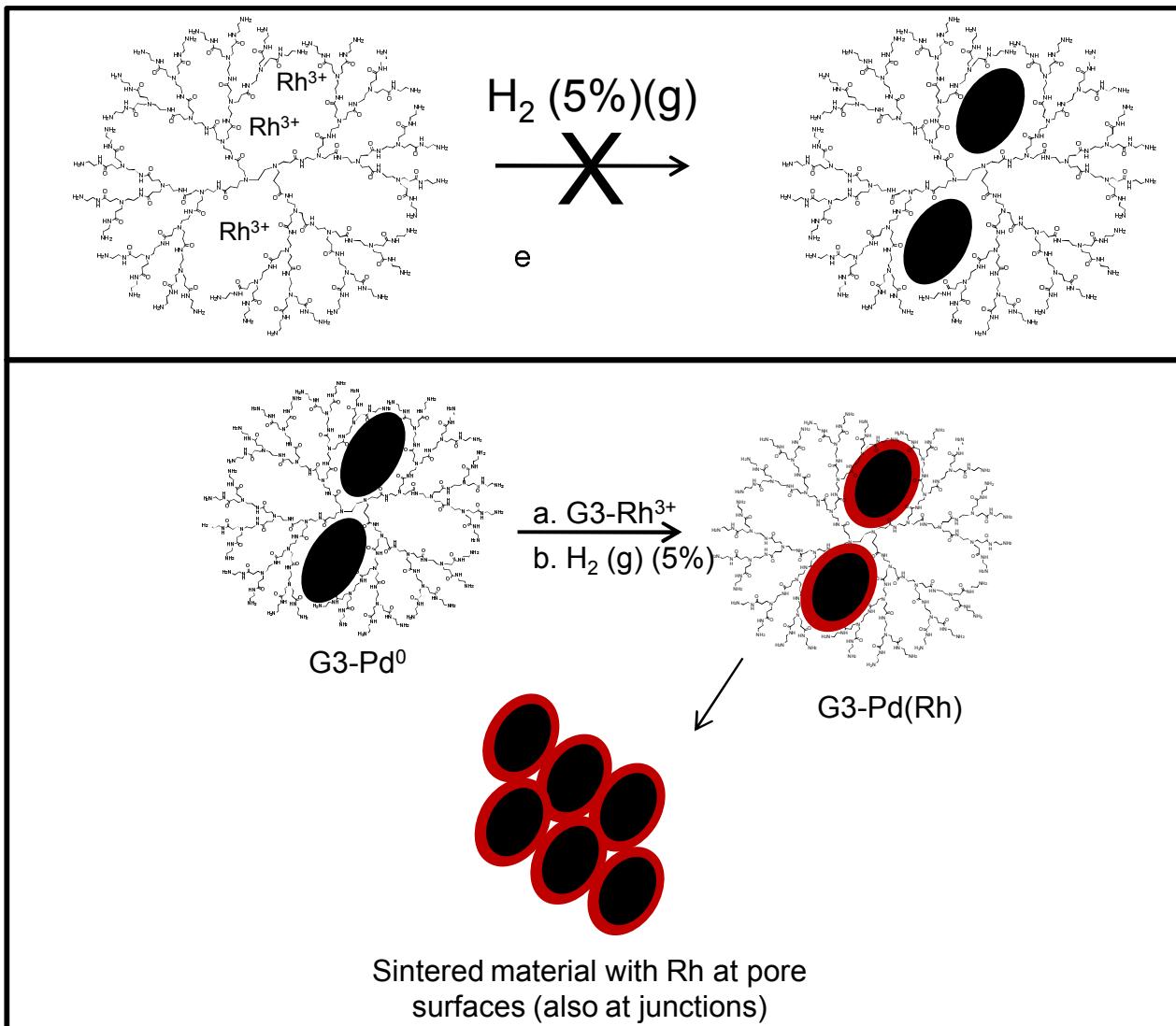
## Nanostructured Material: Rh at pore surfaces

### Motivation:

- Surface Rh may impart thermal stability
- Effect on thermodynamics of  $H_2$  storage (more Pd-like PCT)
- Kinetics of hydriding affected by surface, subsurface alloy

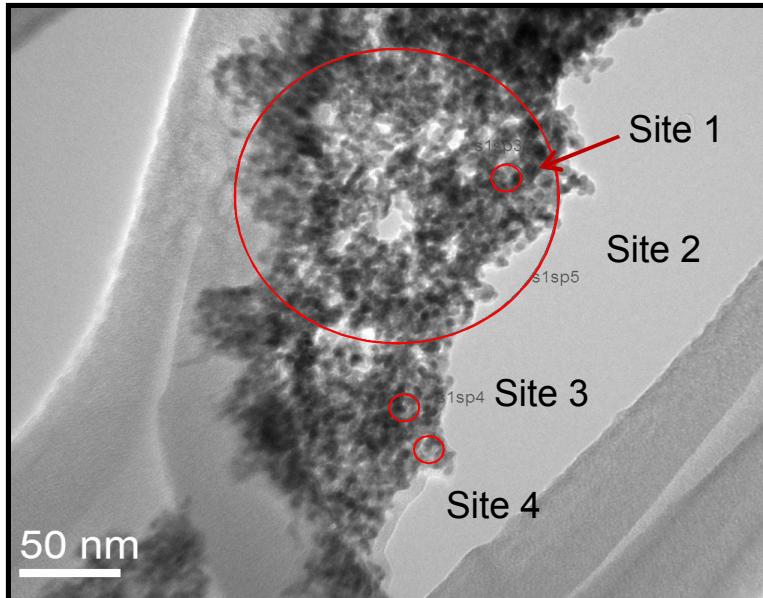


# Strategy for Synthesis





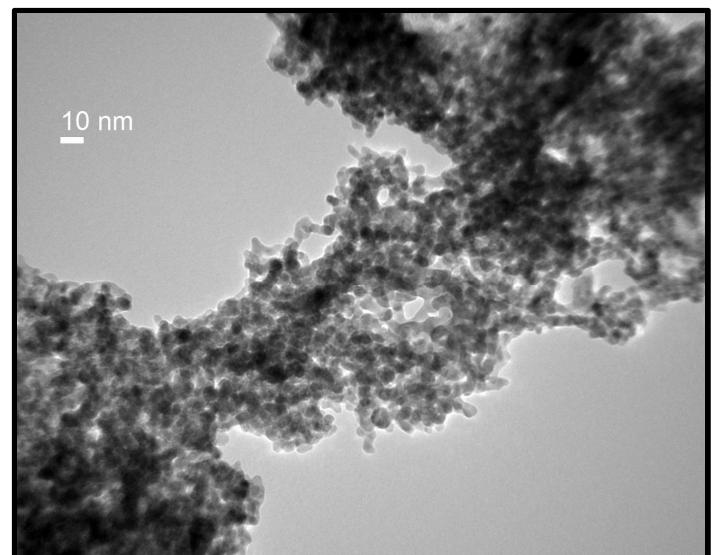
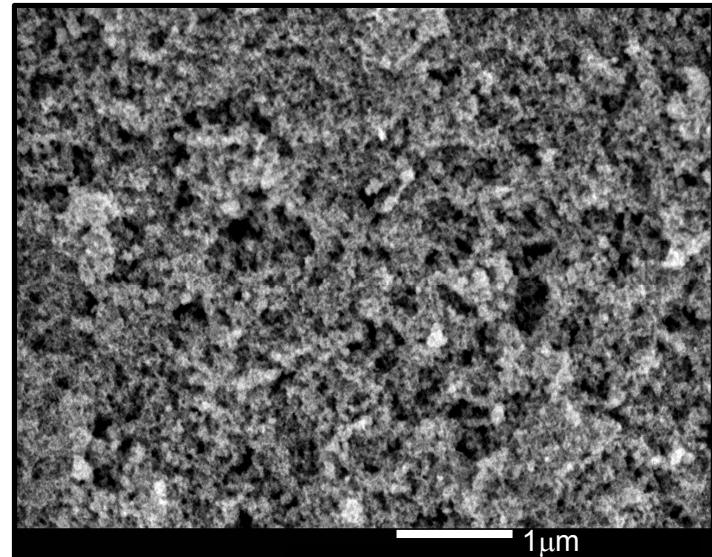
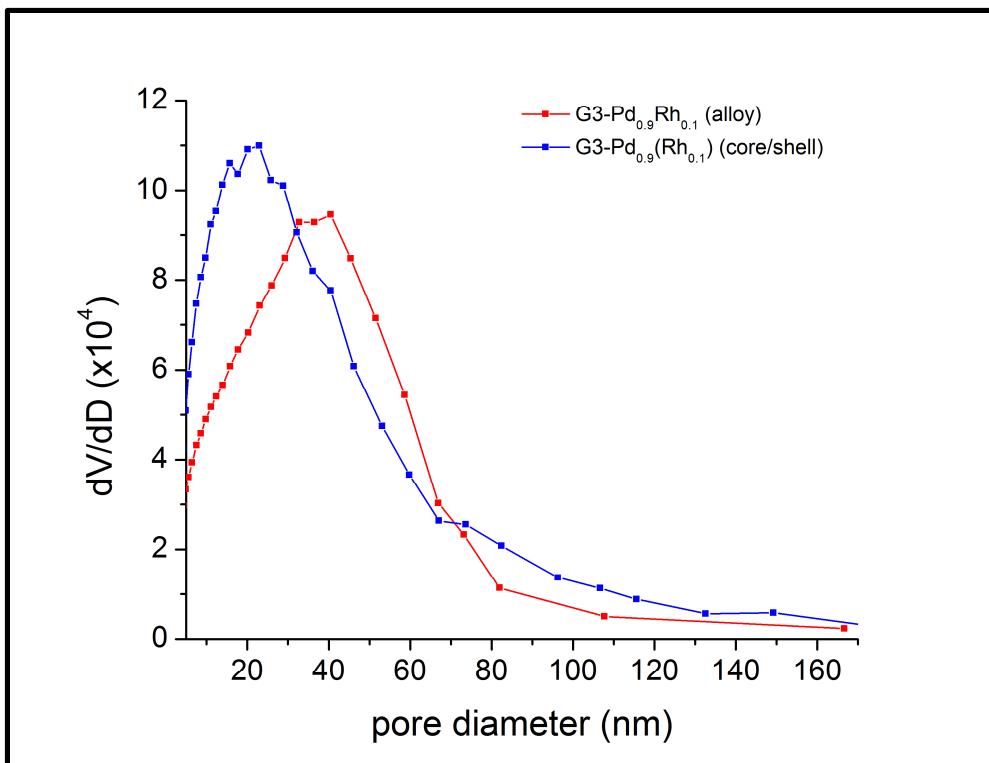
## Elemental Analysis G3-Pd<sub>0.9</sub>(Rh)<sub>0.1</sub>



	Pd (wt %)	Rh (wt %)
Site 1	95	5
Site 2	93	7
Site 3	93	7
Site 4	98	2
SEM	90	10
XPS	91	9
Nominal	91	9

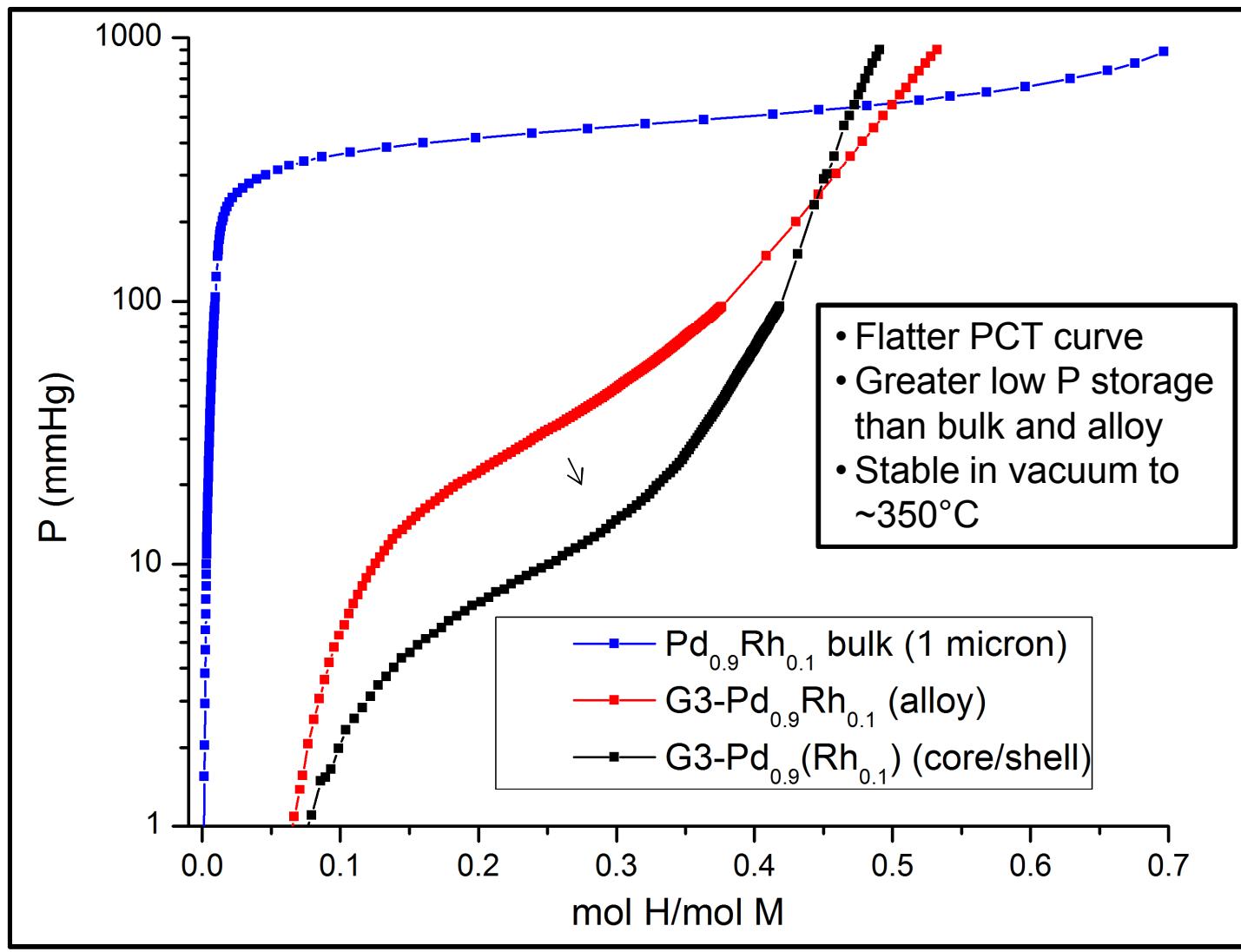
- Close to nominal composition at large scale (SEM, XPS)
- Somewhat inhomogeneous at small scale
- Consistent with some segregation of Rh

# Characterization of G3-Pd<sub>0.9</sub>(Rh)<sub>0.1</sub> (Core/shell)



- 83 m<sup>2</sup>/g surface area
- Morphology very similar to alloy
- Pore Size Distribution similar to alloy

# G3-Pd<sub>0.9</sub>(Rh)<sub>0.1</sub> H<sub>2</sub> storage properties



Bulk Pd<sub>0.9</sub>Rh<sub>0.1</sub> provided by N. Yang

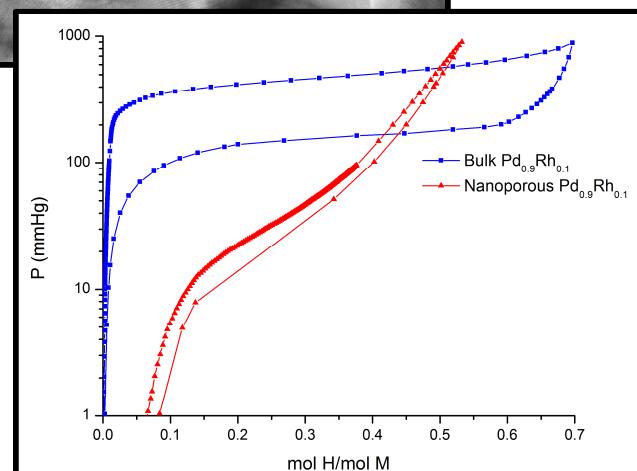
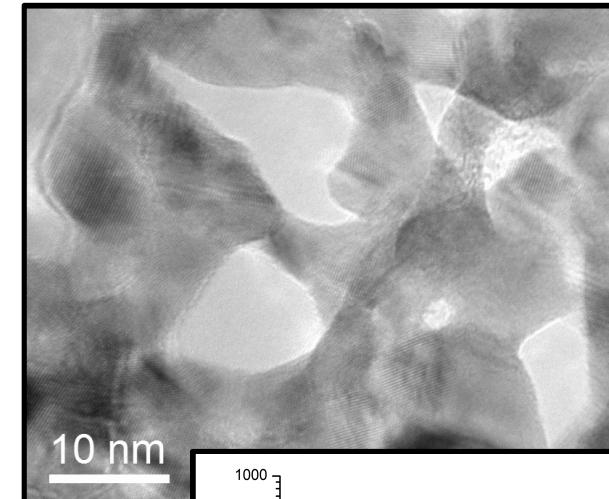
# Summary and Outlook

## Highlights:

- New, unsupported, high surface area Pd alloys prepared for Hydrogen isotope storage
- Compositional uniformity leads to uniformly stable pore structure (~400°C)
- H<sub>2</sub> storage thermodynamics similar to previous reports for nanocrystalline/nanoporous Pd alloys
- Much faster kinetics of H-loading compared to bulk alloy
- Core/shell precursor leads to flatter, more Pd-like H<sub>2</sub> storage

## Future Work:

- Spectral imaging of alloy and core/shell material
- More detailed kinetics (isotope exchange)
- <sup>3</sup>He implantation, evolution
- Hierarchical Pores



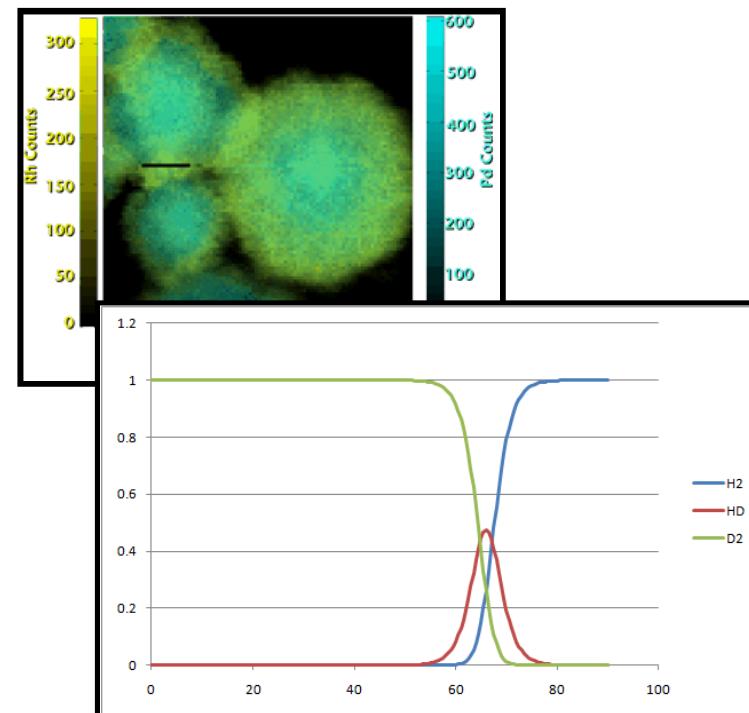
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## Acknowledgments

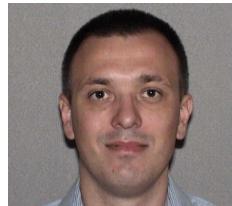
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David Robinson



Michelle Hekmaty



Vitalie Stavila



Nancy Yang



Benjamin Jacobs, Protochips, Inc.