

Application of Research Reactors: Production of Isotopes

Lecture 6

7 June 2011

Dr. Geoffrey Forden

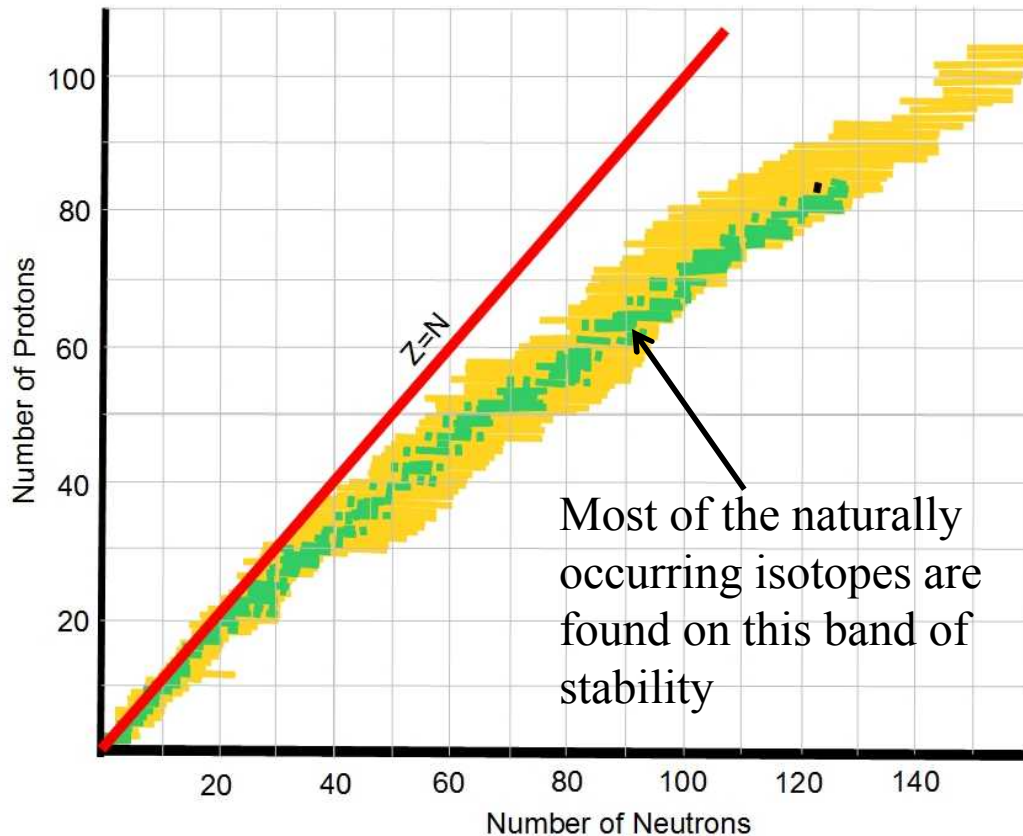
SAND# 2011-3447C



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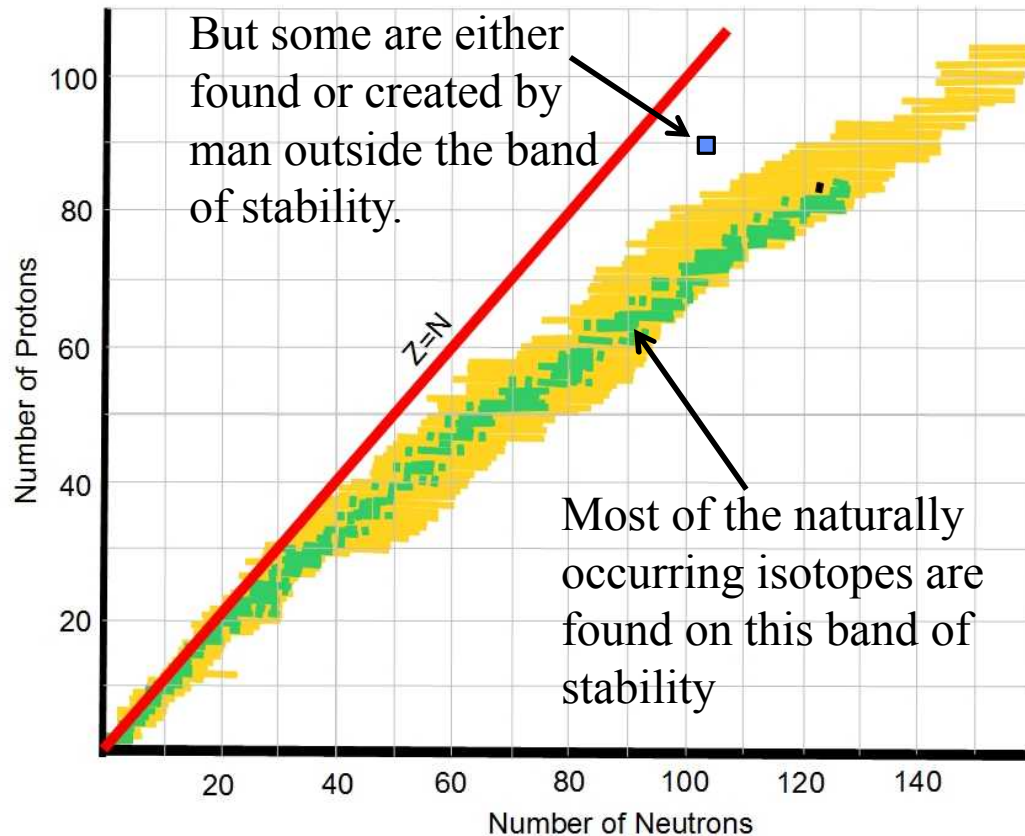


Review: What are Radioisotopes?



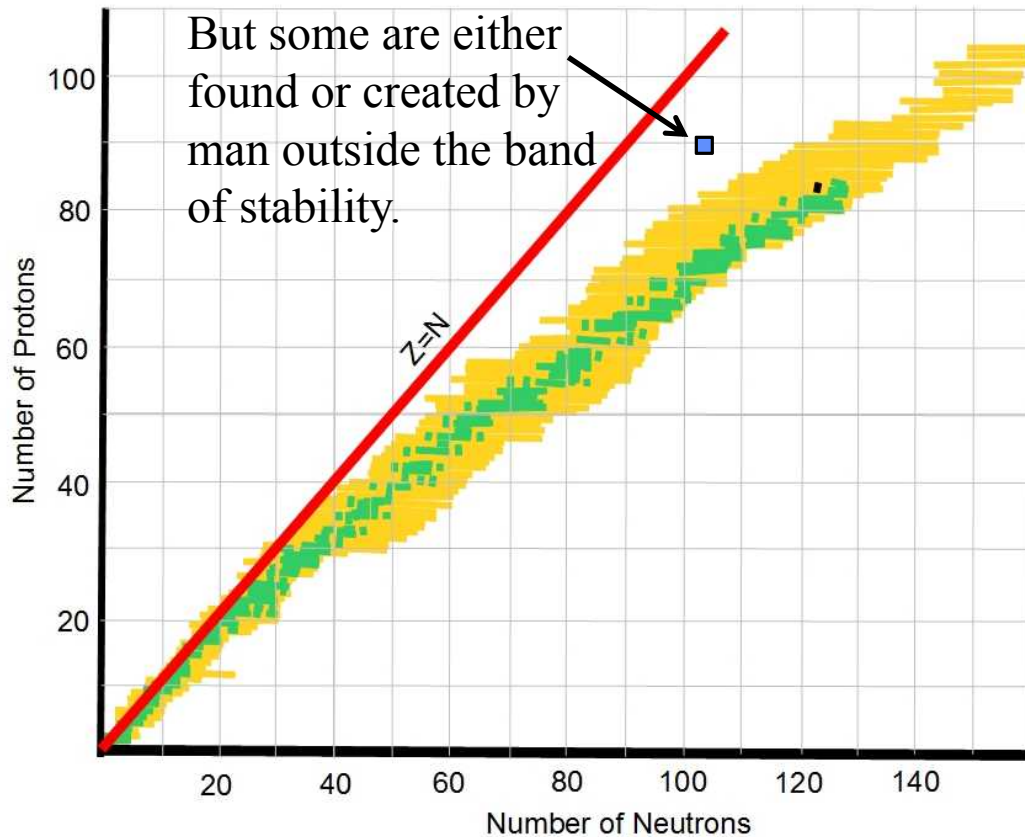
Source: Geoff Forden, based on <http://www.phy.ornl.gov/hrbif/science/abc/>

Review: What are Radioisotopes?

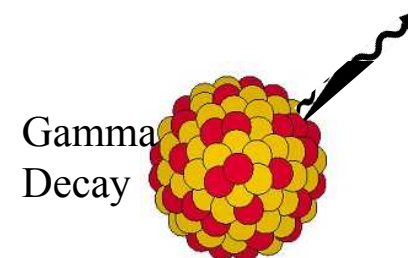
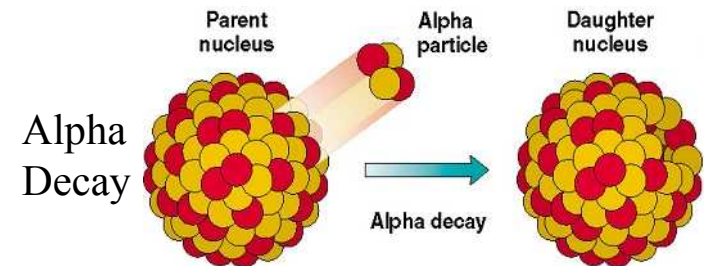
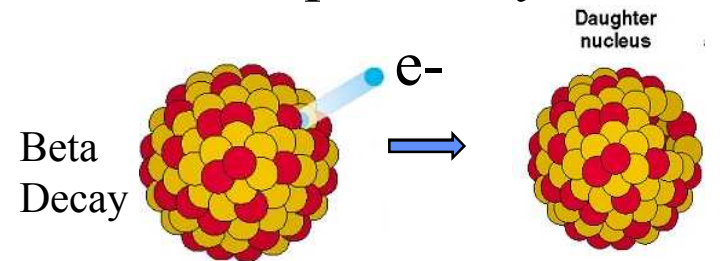


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Review: What are Radioisotopes?

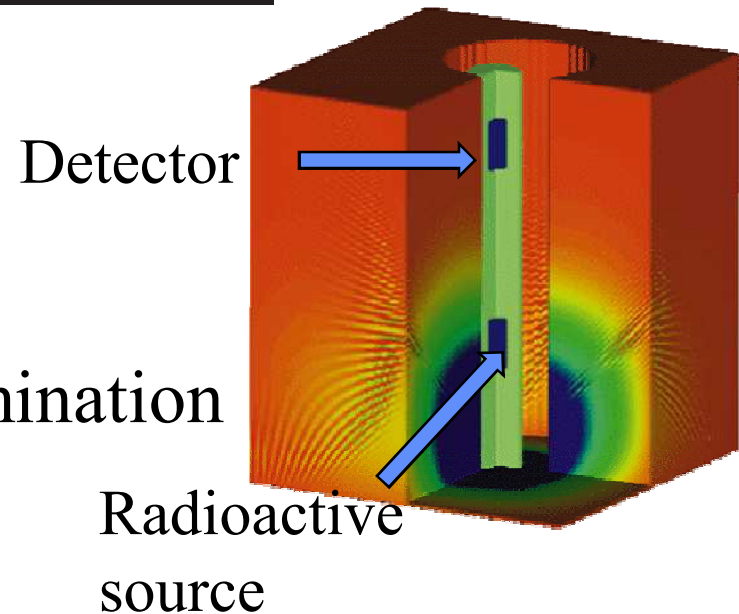
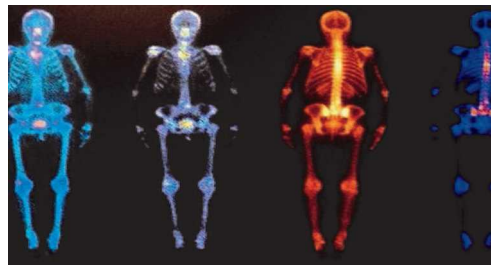


Example decays:



Uses of Radioisotopes:

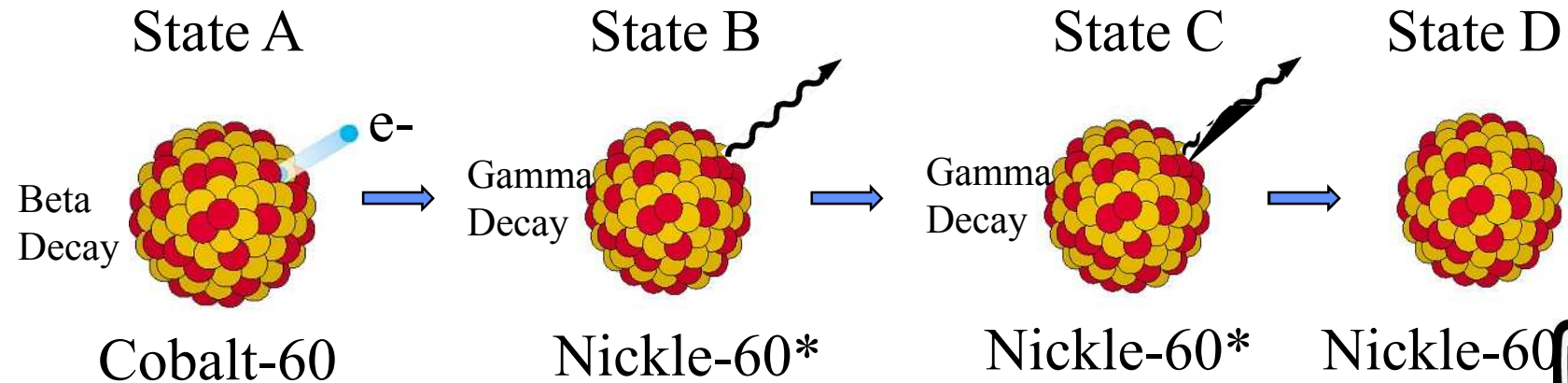
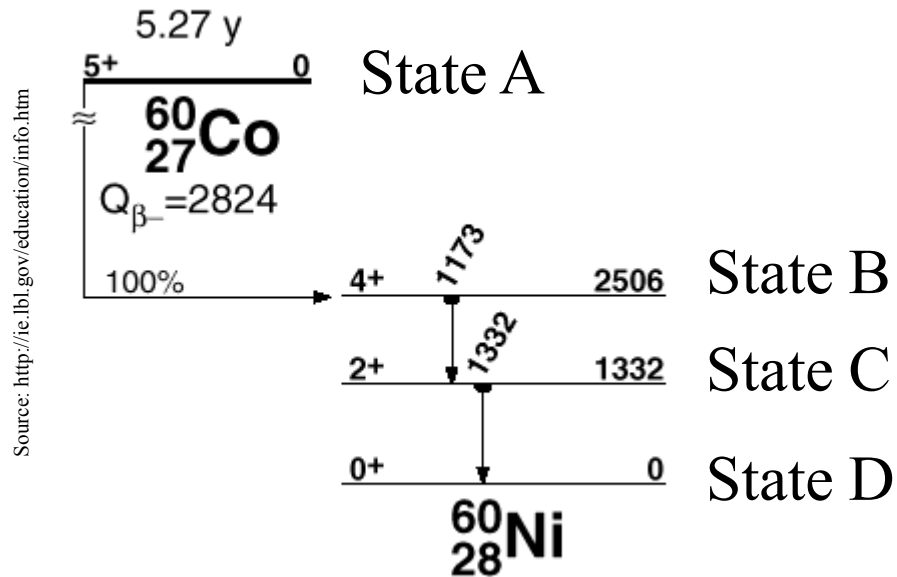
- Medical
 - Imaging (diagnostic)
 - Cancer Treatment
- Industrial
 - Nuclear reactor start-up
 - Well Logging
 - Material/Structural Inspection
 - Elemental Composition Determination
 - Sterilization
- Research
 - From Basic to Applied



Source: https://computation.llnl.gov/casc/well_log/NWL.html

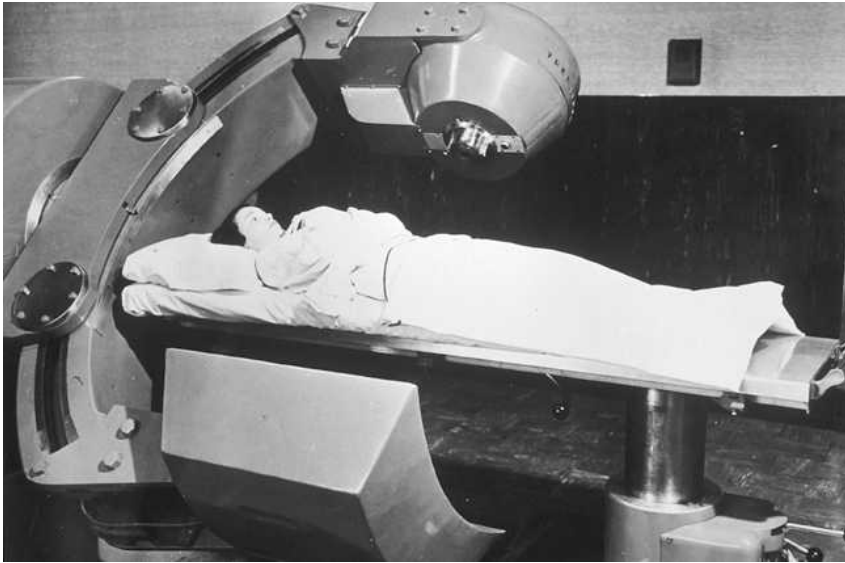
* Image source: SNL, https://ip.sandia.gov/files/files/u146/of1020_Medical_Isotope_Data_Sheet_SAND_2010-1108P.pdf

Examples of Isotope Uses: Cobalt 60 (^{60}Co)

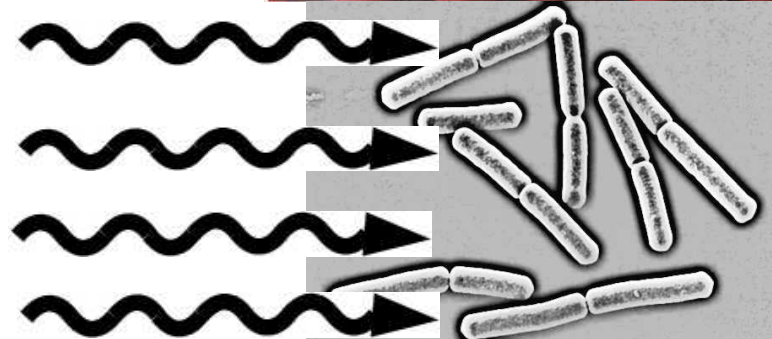


Examples of Isotope Uses: Cobalt 60 (^{60}Co)

Gamma Therapy

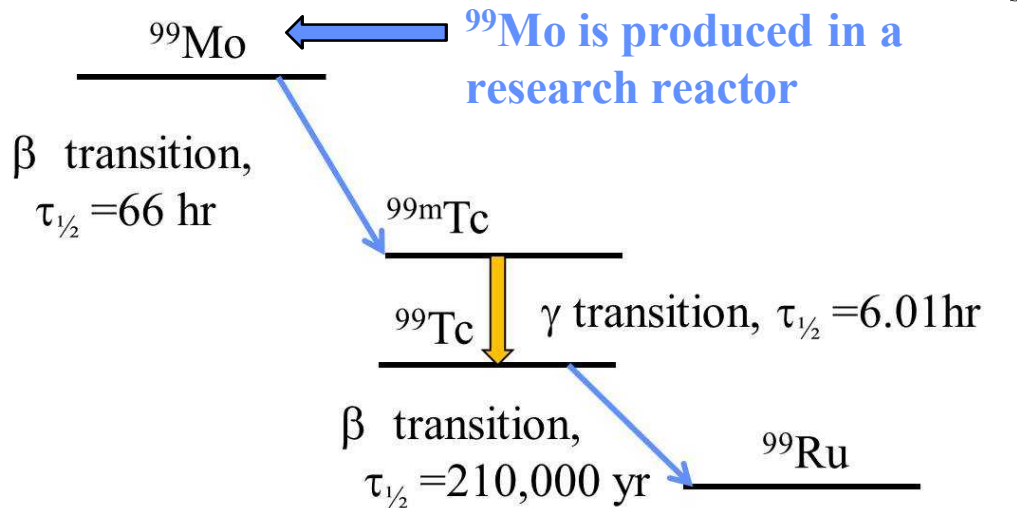


Food preservation



Examples of Isotope Uses: Molybdenum-99

Source: G. Forden based on information from <http://www.phy.ornl.gov/hrifb/science/abc>

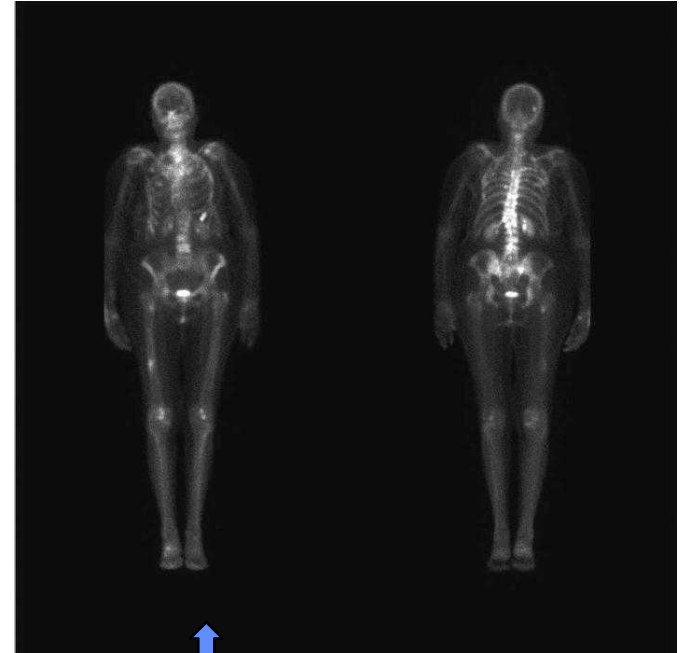


$^{99\text{m}}\text{Tc}$ is separated from the ^{99}Mo every 6 hours

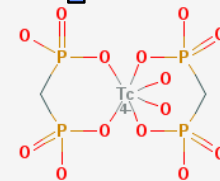


$^{99\text{m}}\text{Tc}$ is chemically combined to form $^{99\text{m}}\text{Tc}$ -Methyl diphosphonate

Source: <http://www.ncbi.nlm.nih.gov/books/NBK13505/figure/A8818/?report=objectonly>

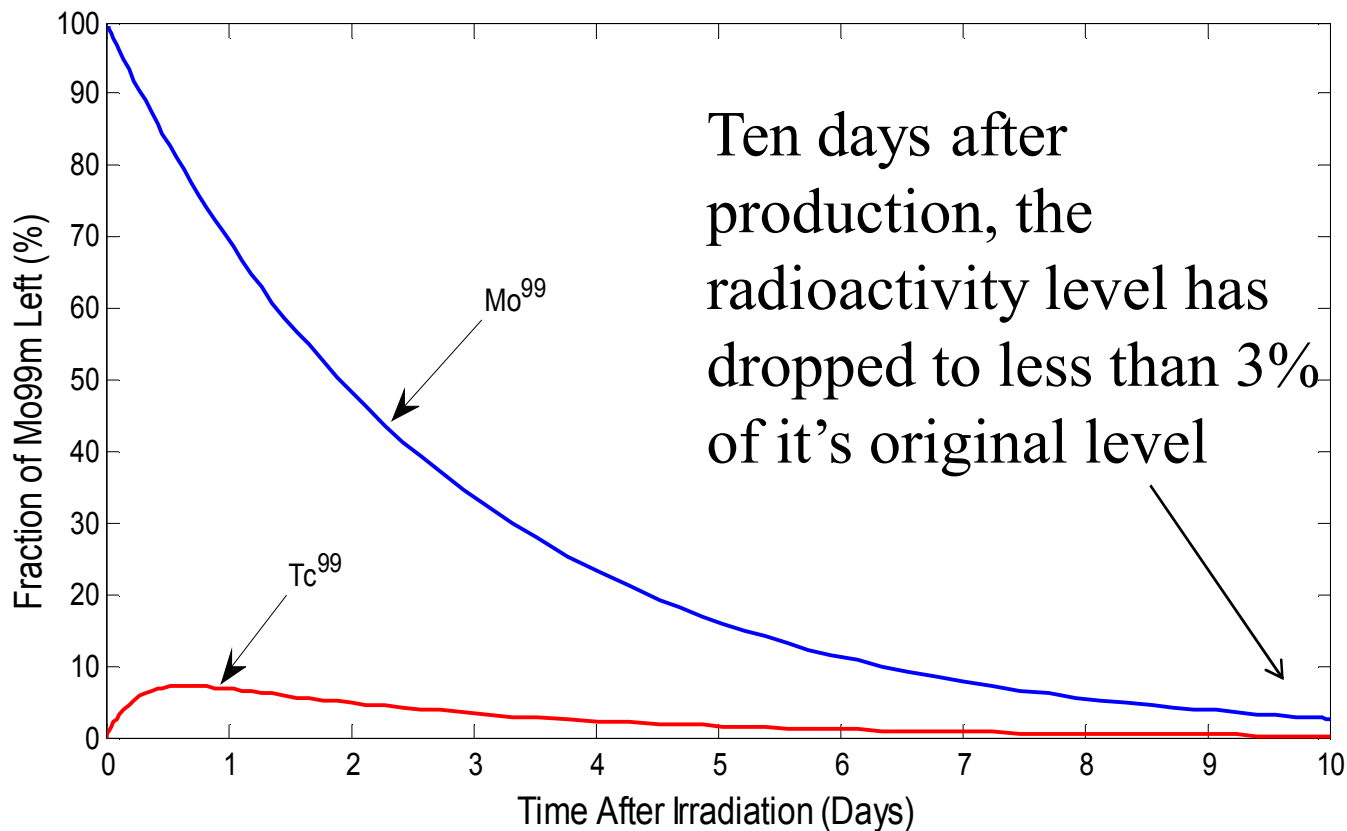


$^{99\text{m}}\text{TcMDP}$ preferentially attaches itself to bone cancer.

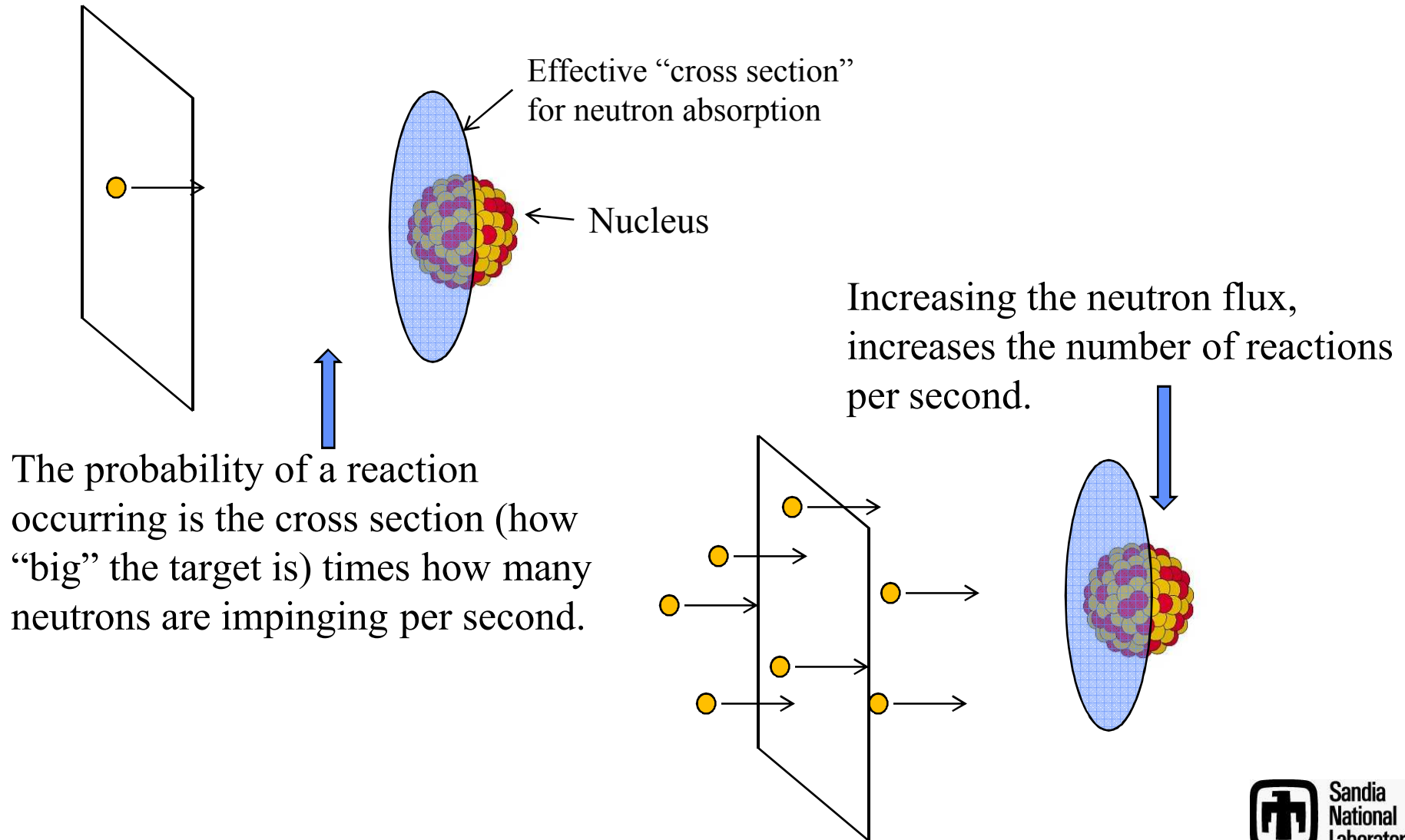


Some of these radioisotopes are very short lived:

Molbdenum-99 is a very common medical isotope—but it has a lifetime of less than 3 days



Research Reactors—with their high neutron fluxes—are ideal for producing these isotopes:

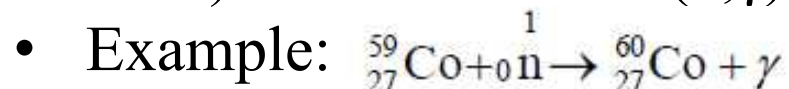




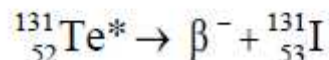
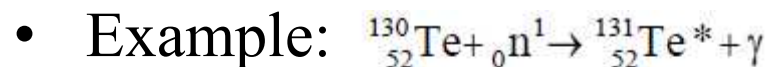
Radioisotope Production: Types of Production Mechanisms

- Neutron Capture

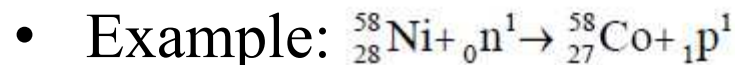
- ${}^N\text{X} + \text{n} \rightarrow {}^{N+1}\text{X} + \gamma$ Usually, these reactions use slow (or thermal neutrons) Also known as “(n,γ)”



- ${}^N\text{X} + \text{n} \rightarrow {}^{N+1}\text{X} + \gamma \rightarrow {}^{N+1}\text{Y} + \beta$ Here the final product, ${}^{N+1}\text{Y}$, can be separated out chemically. Here too thermal neutrons are mainly used. Also known as “(n,γ) → β”



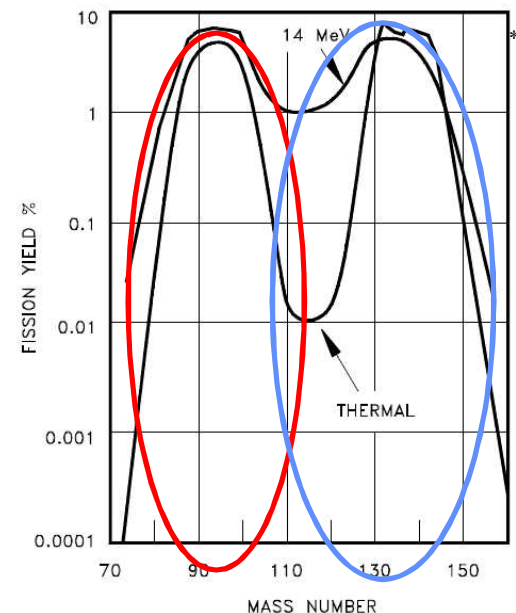
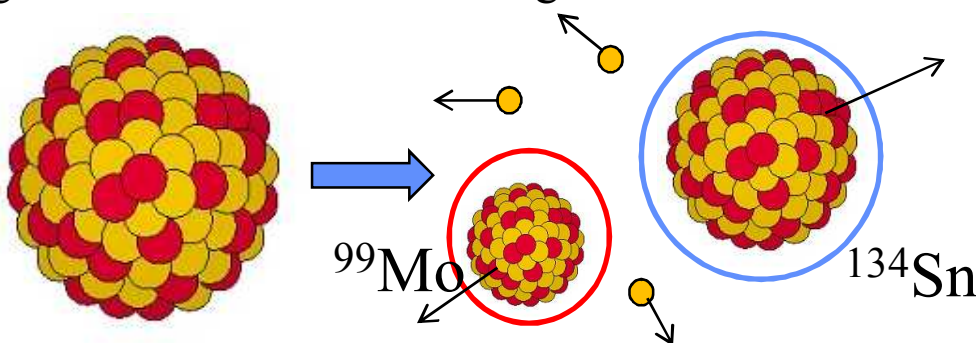
- ${}^N\text{X} + \text{n} \rightarrow {}^{N+1}\text{X} + \gamma \rightarrow {}^{N+1}\text{Z} + \text{p}$ These reactors usually use “fast” neutrons; neutrons with more energy than some threshold



Isotope production reactions (continued)

- Neutron Capture (con't)
 - Multistage reactions: repeated absorption of a neutron by the same nucleus; these require much longer irradiation times.
 - Example: $^{186}\text{W} (n,\gamma) ^{187}\text{W} (n,\gamma) ^{188}\text{W}$
- Fission Products
 - $^{235}\text{U} + n \rightarrow \text{fission products} + \text{neutrons}$

Fissioning U nuclei break into one large and one “small” nuclei:



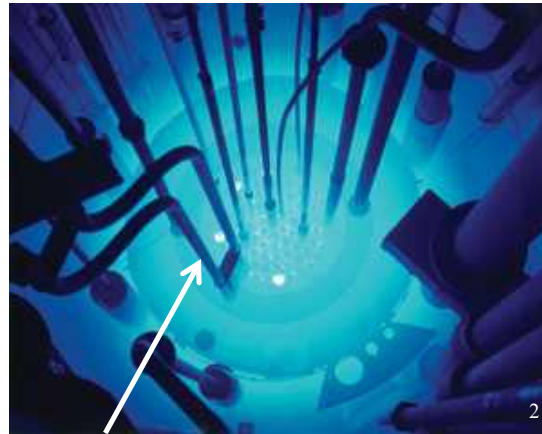
Radioisotope production/use sequence:

Package target element:



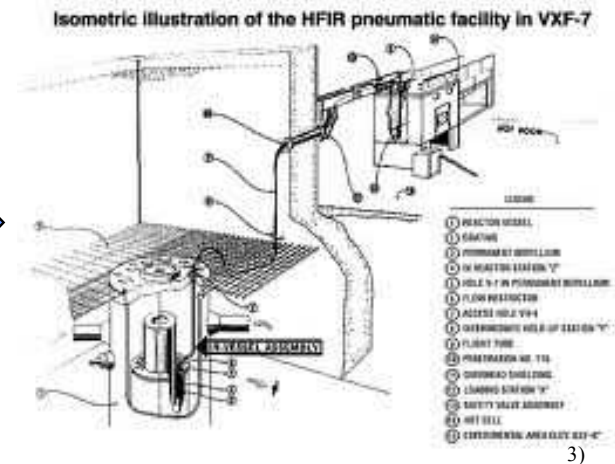
Irradiating different elements can change their physical characteristics

Irradiate target



Insert target into the core through a variety of possible channels

Transporting product



The irradiated target can be transported by pneumatic tube directly from the reactor or transported in a canister (by hand)

- 1) http://www.ornl.gov/ornlhome/print/feature_print.cfm?FeatureNumber=f20101228-04;
- 2) <https://www.llnl.gov/str/Dec07/libby.html;>
- 3) neutrons.ornl.gov/facilities/HFIR/experiment.shtml

Radioisotope production/use sequence (con't):

Processing irradiated targets



Quality Control of product



Proper disposition of waste produced

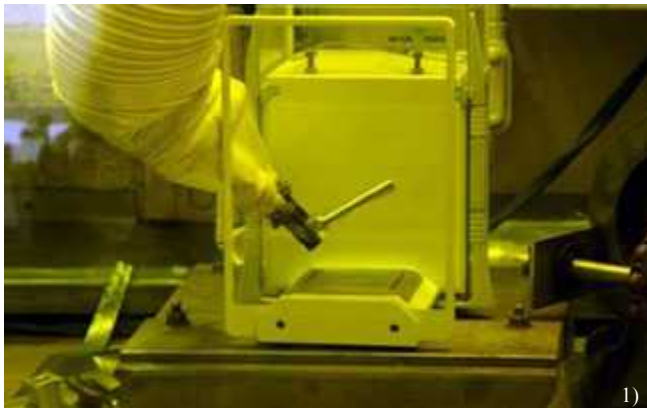


Image sources: 1) https://inlportal.inl.gov/portal/server.pt?open=514&objID=1269&mode=2&featurestory=DA_62145
2) http://troopers.ny.gov/forensic_science/Lab_Sections/TOXICOLOGY/
3) http://www-naweb.iaea.org/naweb/iaea.org/naweb/physics/research_reactors/database/rr%20data%20base/datasets/utilization/isotope_prod.html
4) <http://www.etec.energy.gov/history/Major-Operations/Support-Ops/RMHF-History.html>

Radioisotope production/use sequence (con't):

Package produced source



Use of radioactive sources



Take back/recovery of old radioactive sources



Unless radioactive sources are properly disposed of they can end up in society and harm people

1) http://www-naweb.iaea.org/naweb/physics/research_reactors/database/rr%20data%20base/datasets/utilization/isotope_prod.html

2) <http://radioisotopes.pnnl.gov/about.stm>

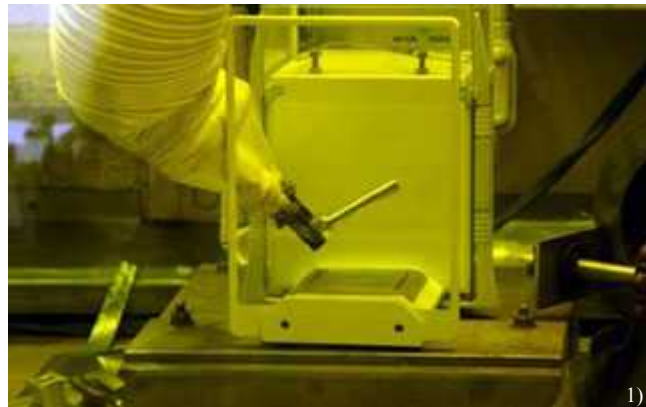
3) <http://www.arb.ca.gov/cap/manuals/cntrldev/baghouse/301baghouse.htm>

4) <http://www.epa.gov/rpdweb00/source-reduction-management/sources.html>

An independent regulatory agency helps keep all these steps Safe, Secure, and Safeguarded.



Is the reactor being run in a safe and secure fashion? Is it fulfilling its international obligations?



Is the production facility properly ventilated? Are the operators properly trained?



Are the end users licensed? Do they regularly account for their sources?

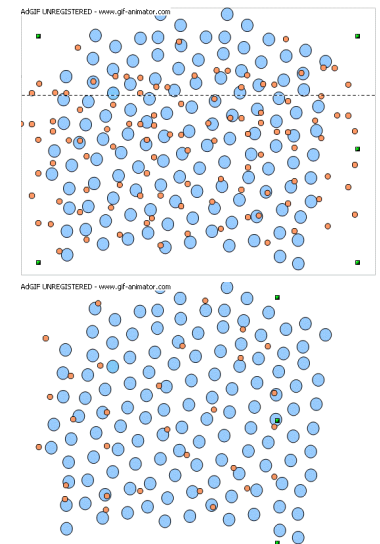
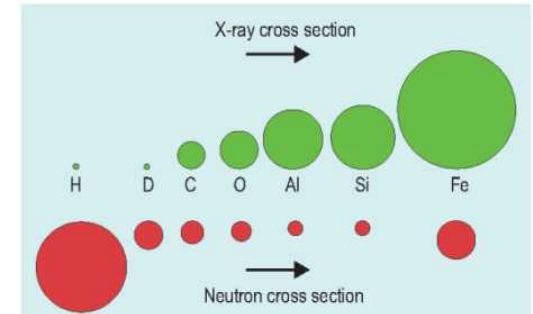
- 1) https://inlportal.inl.gov/portal/server.pt?open=514&objID=1269&mode=2&featurestory=DA_62145
- 2) <https://www.llnl.gov/str/Dec07/libby.html>
- 3) <http://www.epa.gov/rpdweb00/source-reduction-management/sources.html>

Production Details and Reactor Parameters

http://www.ncnr.nist.gov/AnnualReport/FY2003_html/RH2/

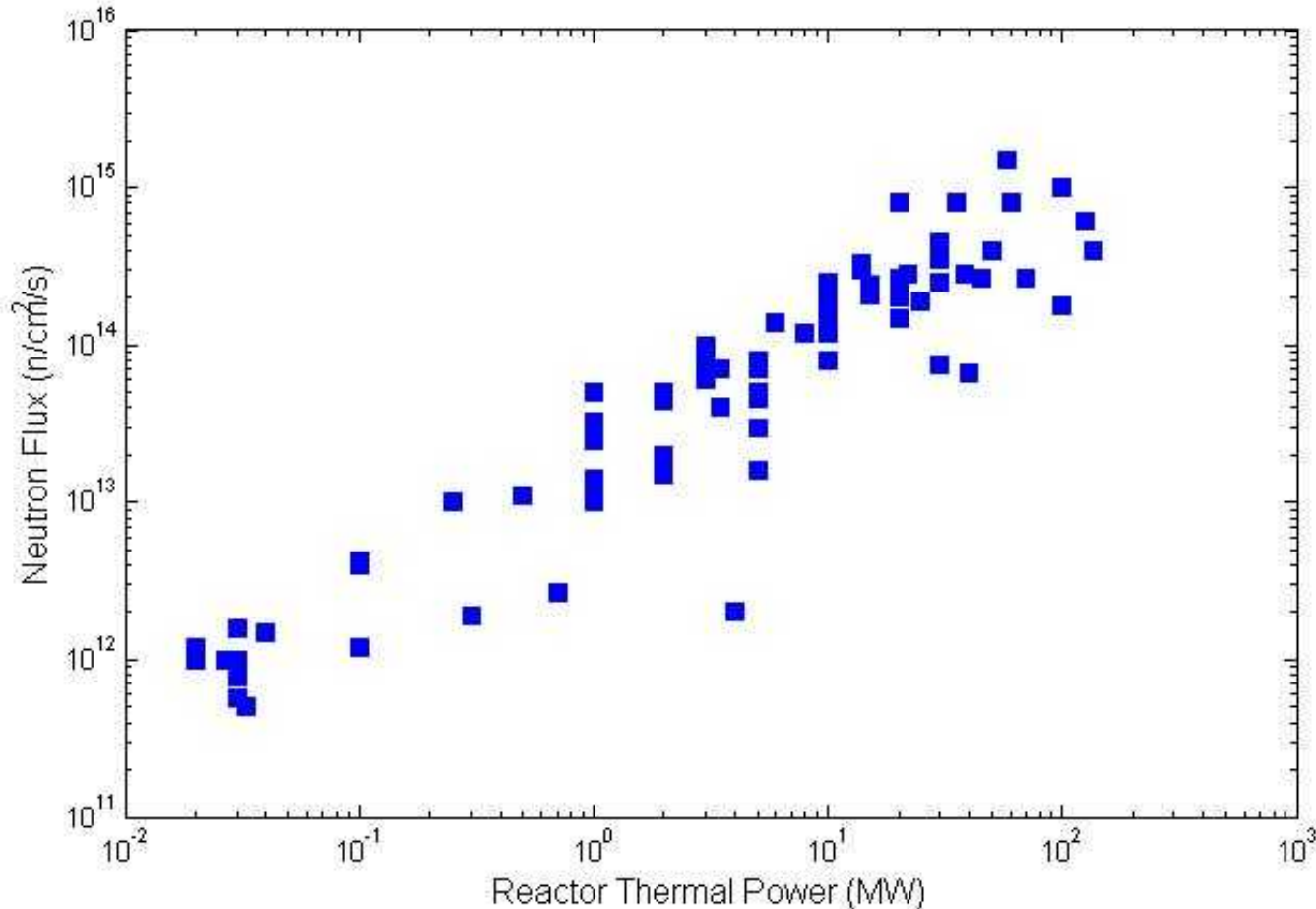
Things that effect the production of radioisotopes:

- The “cross section” for the reaction—how likely the reaction is to happen
- The neutron flux—how many (thermal) neutrons are in the reactor at any given moment
- The amount of material in the target/time spent being irradiated



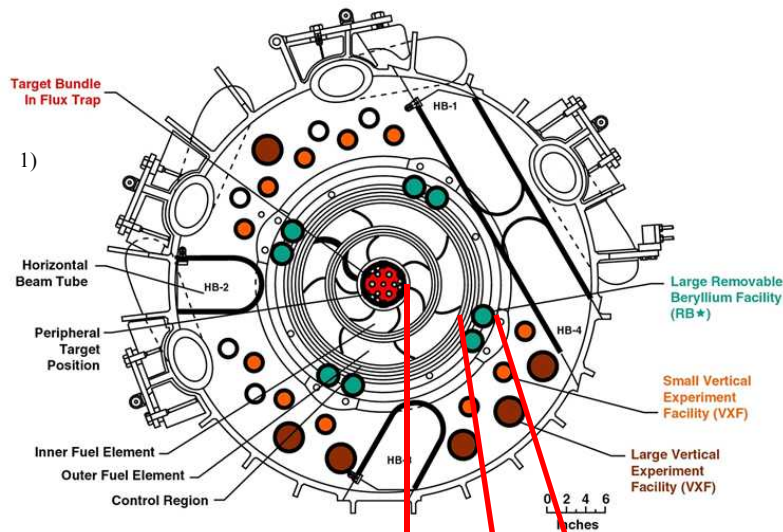
Source: G. Forden

Many things influence the neutron flux: Reactor Power

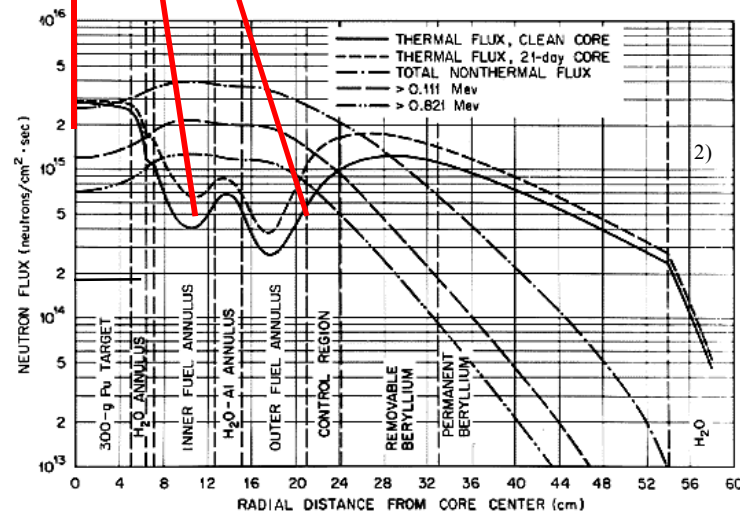


Source: G. Forden, based on data at <http://nucleus.iaea.org/RRDB/RR/ReactorSearch.aspx?rf=1>

Many things influence the neutron flux: Position inside the core



The highest flux occurs at the center of the core, but this is fairly small and the number of targets you can place there is low.



For a given production reaction...

...an equilibrium is established between production and decay of the desired isotope:

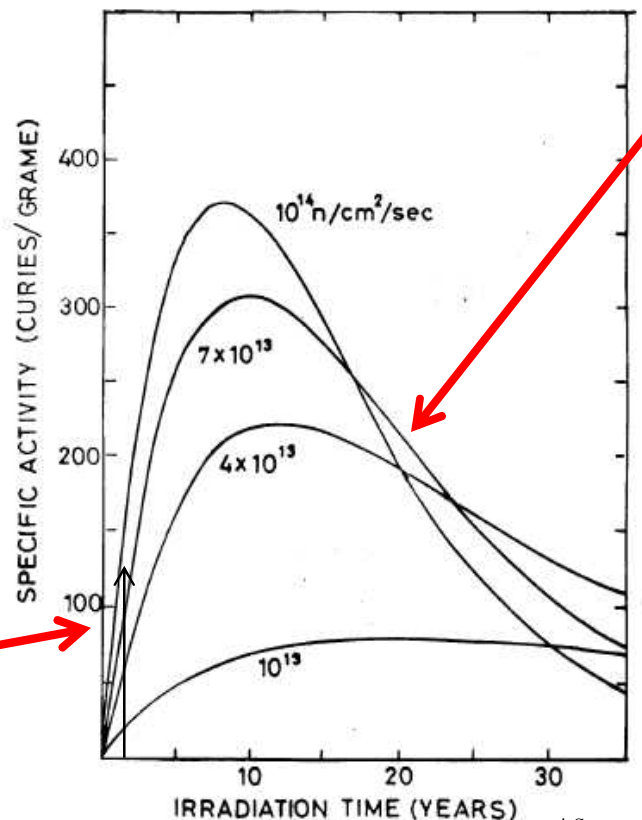
Example:



^{60}Co has a lifetime of 5.3 yr

Argentina's reactor, with a flux of 2×10^{14} , is used to irradiate for 18, 24, or 36 months.

For times very small compared to the lifetime of the product, the specific activity increases almost linearly with flux.



The remaining ^{59}Co (nuclei that have **not** been transmuted) are starting to disappear and those ^{60}Co that have been reduced are decaying.

* Source: IAEA-TECDOC-1340



Considerations before starting a radioisotope production program:

- **Economics of indigenous production**
 - Does it make sense to import or produce (medical/industrial) isotopes indigenously?
 - Are there local industries that might use radioisotopes?
 - Outreach programs to educate local industries on potential benefits of radioisotopes
- **Human capabilities and infrastructure**
 - develop the human infrastructure to produce and use radioisotopes



Questions?

Thank you for your attention!