

# CFD Simulation and Performance Analysis of Alternative Designs for High-Temperature Solid Particle Receivers

**Siri Sahib S. Khalsa<sup>1</sup>, Joshua M. Christian<sup>1</sup>, Gregory J. Kolb<sup>1</sup>,  
Marc Röger<sup>2</sup>, Lars Amsbeck<sup>2</sup>, Clifford K. Ho<sup>1</sup>, Nathan P.  
Siegel<sup>1</sup>, Adam C. Moya<sup>1</sup>**

**<sup>1</sup>Sandia National Laboratories**

**<sup>2</sup>German Aerospace Center (DLR)**



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.



Sandia National Laboratories

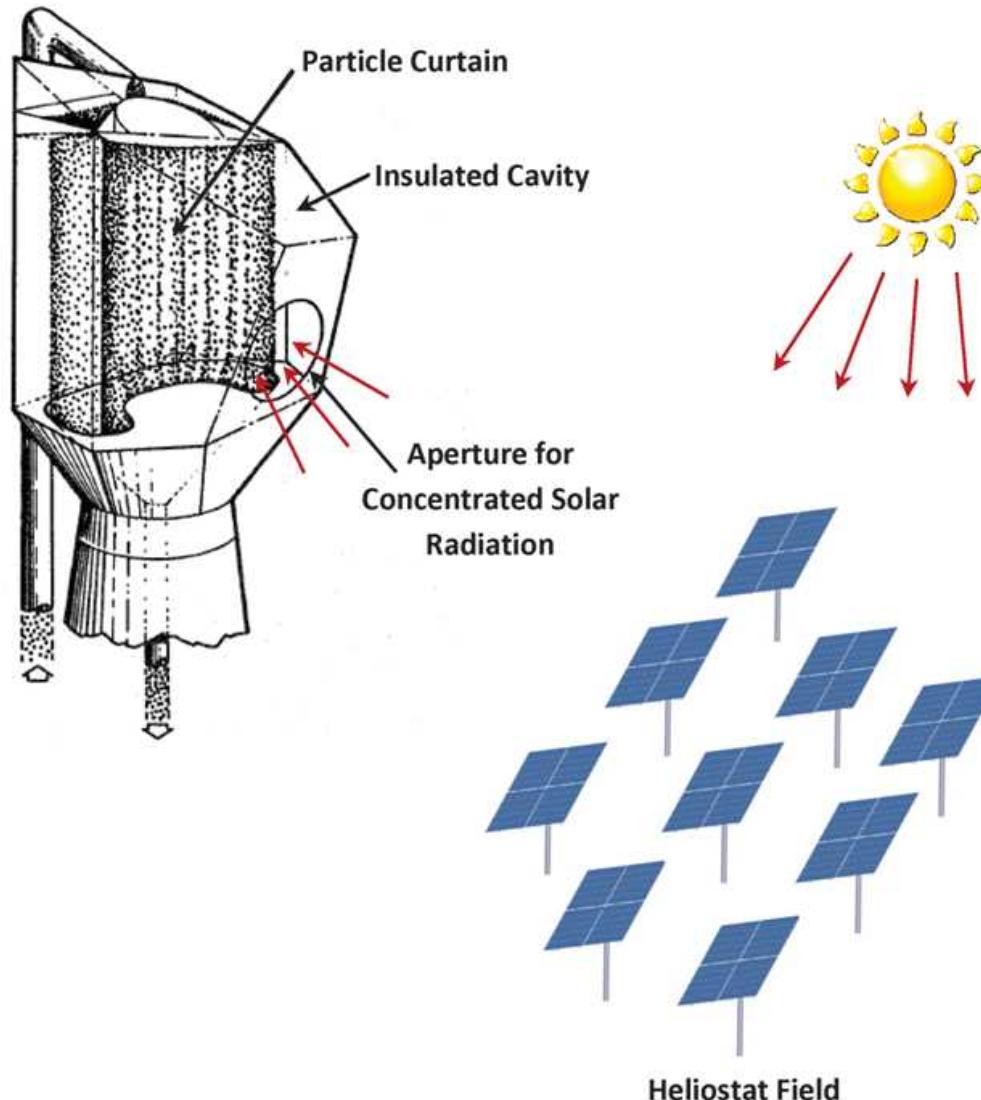


# Overview

---

- Introduction
- Receivers and Heliostat Fields
- CFD Modeling Approach
- Results and Analysis
- Summary and Ongoing Work

# Solid Particle Receivers





# Objectives

- **Compare alternative designs for solid particle receiver**
  - Face-down receiver
  - North-facing receiver
- **Use rigorous computational fluid dynamics models**
  - Account for actual radiance from heliostat field as a boundary condition on the aperture
  - Include particle interaction and recirculation



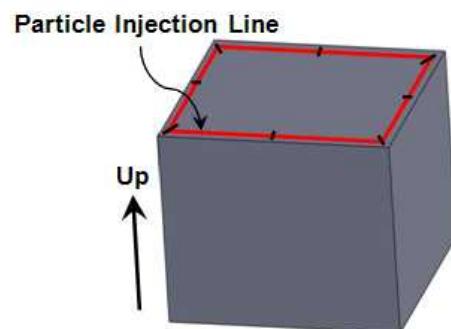
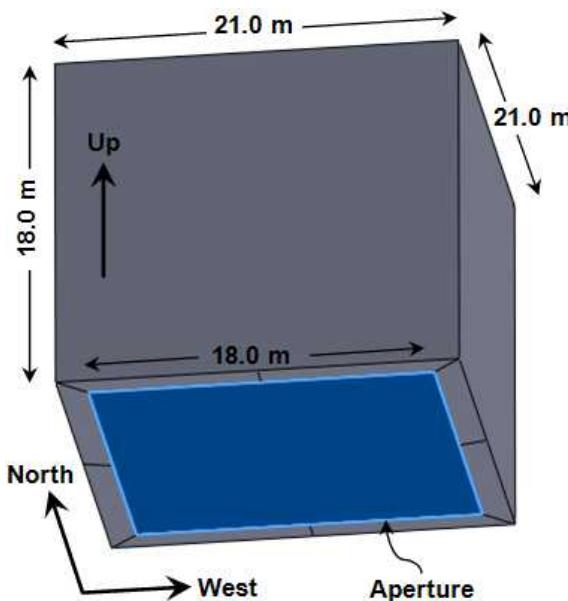
# Overview

- Introduction
- Receivers and Heliostat Fields
- CFD Modeling Approach
- Results and Analysis
- Summary and Ongoing Work

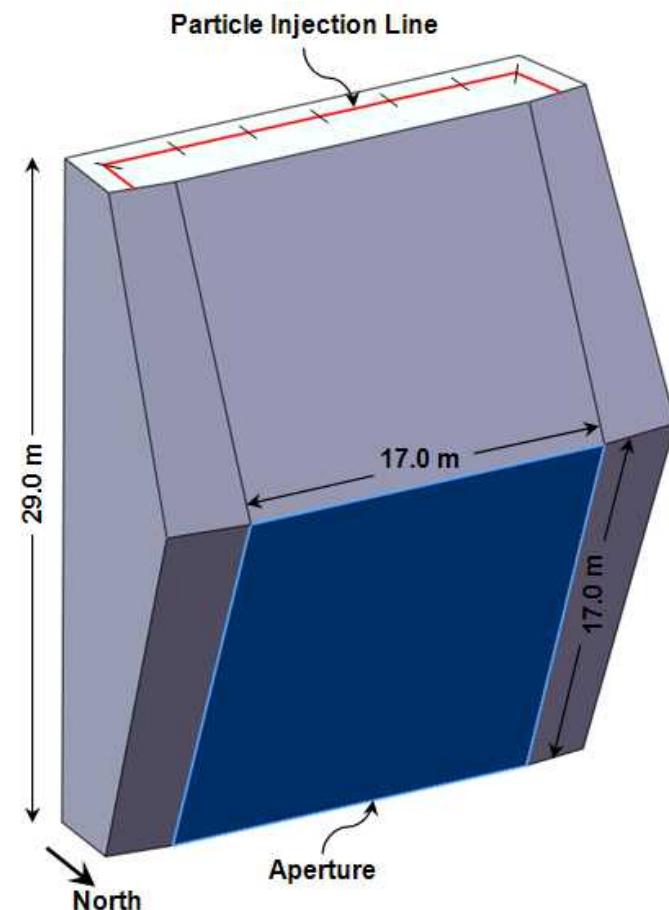


# Receiver Designs

## Face-Down Receiver

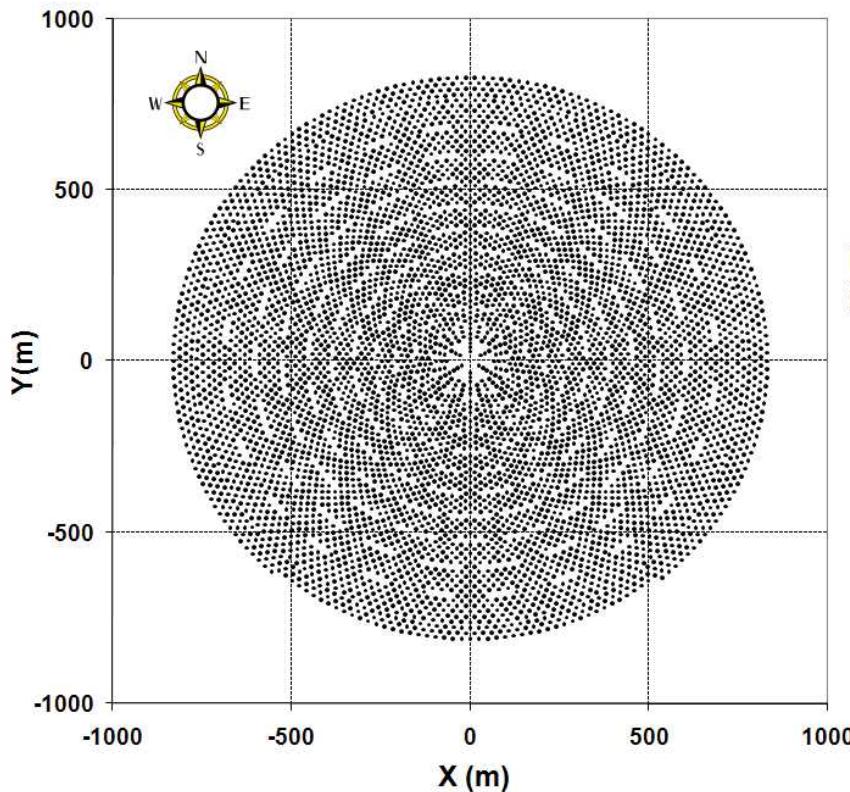


## North-Facing Receiver



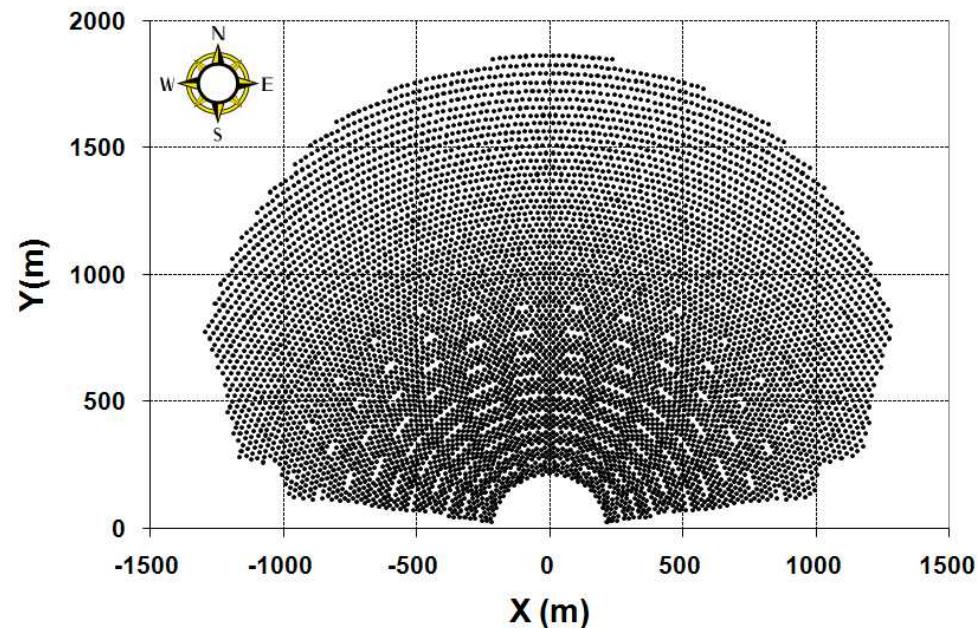
# Heliosat Fields

## Surround-Field



5,922 Heliostats  
417 MWth at Solar Noon, 3/22  
Tower Height = 280 m

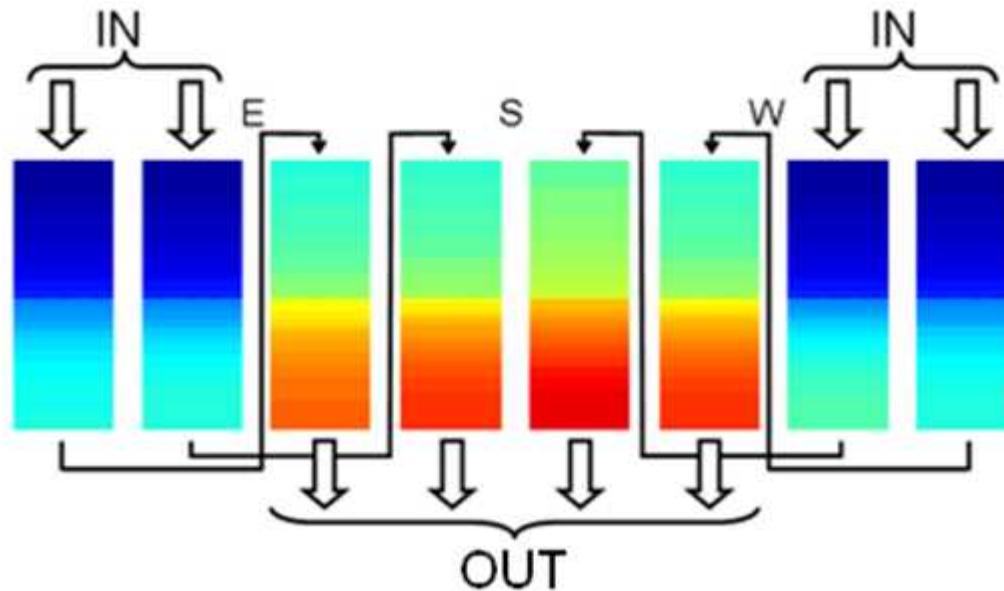
## North-Field



7,183 Heliostats  
487 MWth at Solar Noon, 3/22  
Tower Height = 290 m

# Particle Recirculation

## Recirculation Pattern for Solar Noon



## Mass Flow Rates:

- North-Facing Receiver = 582 kg/s
- Face-Down Receiver = 596 kg/s

From: Röger, M., L. Amsbeck, B. Gobereit, and R. Buck. 2011. "Face-Down Solid Particle Receiver Using Recirculation". In press, J. Sol. Energy Eng.

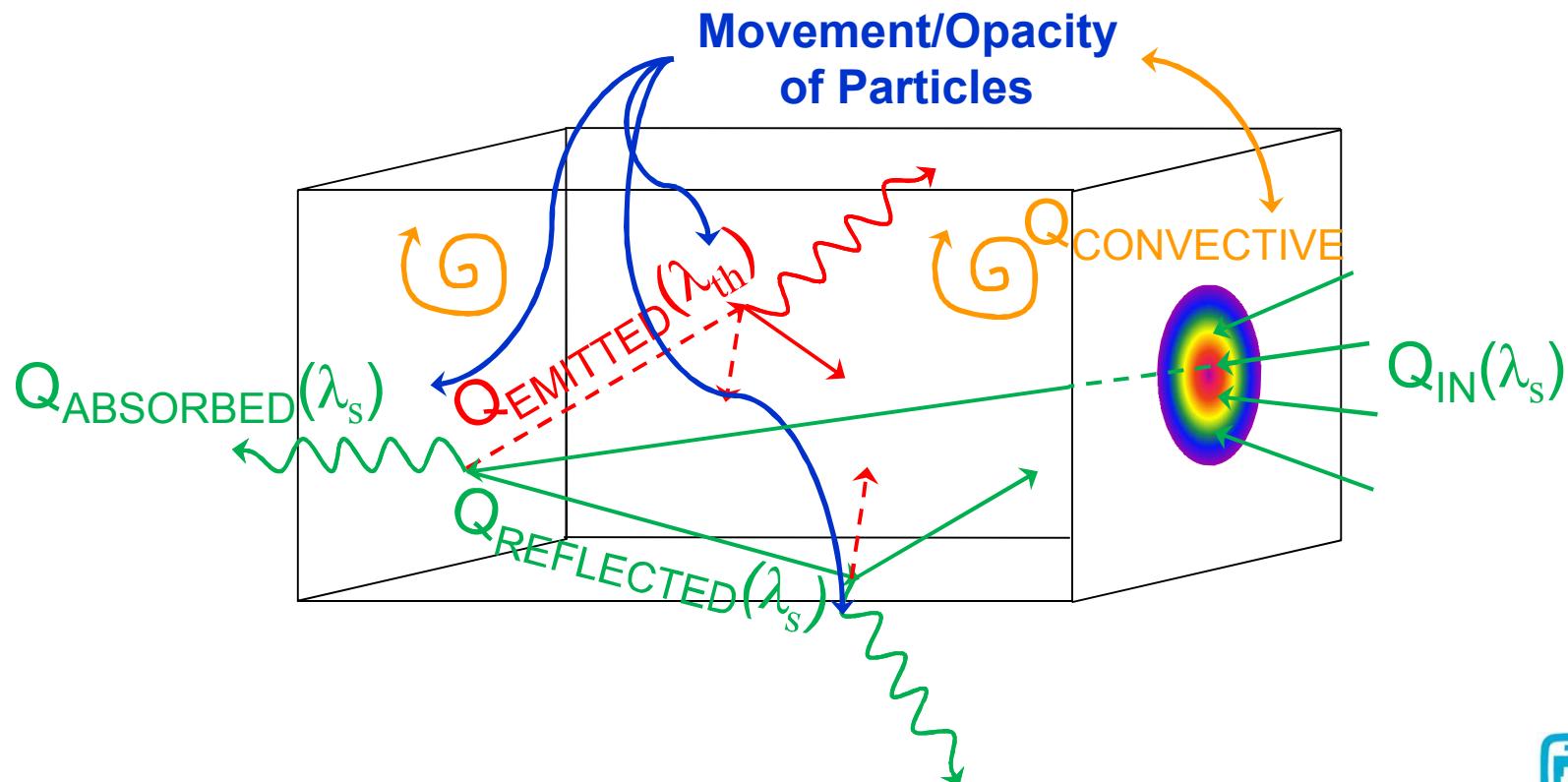


# Overview

- Introduction
- Receivers and Heliostat Fields
- CFD Modeling Approach
- Results and Analysis
- Summary and Ongoing Work

# Radiance Boundary Conditions

Particles in receiver requires full coupling of solar and thermal processes.





# Overview

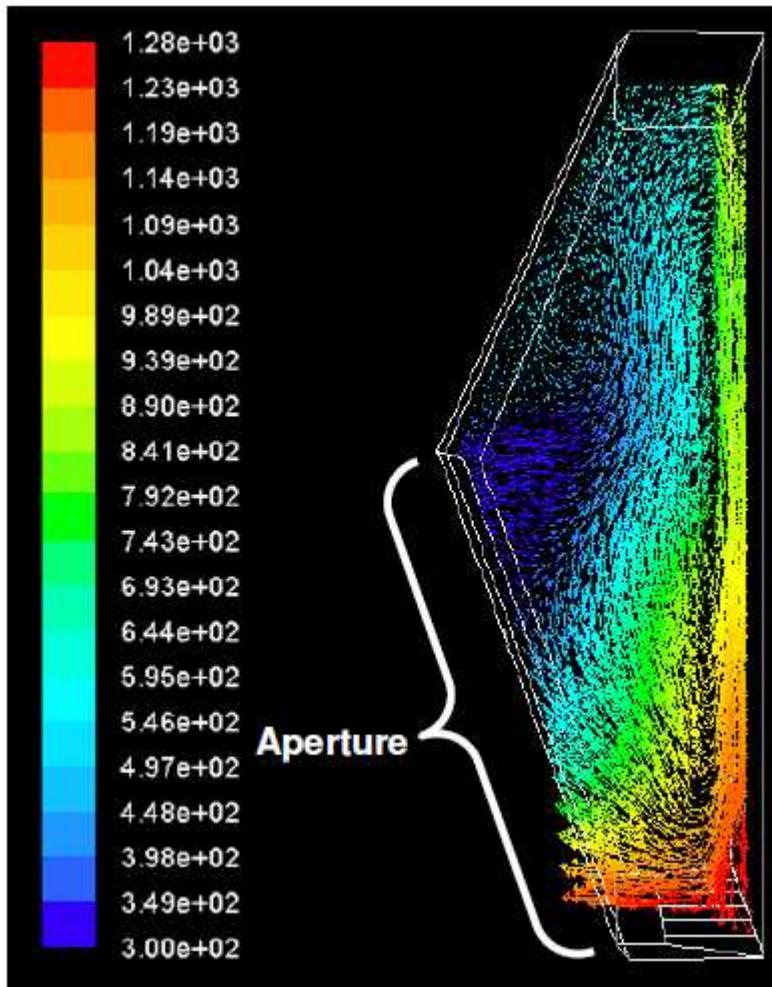
- Introduction
- Receivers and Heliostat Fields
- CFD Modeling Approach
- Results and Analysis
- Summary and Ongoing Work

# Results – Solar Noon on March 22

	North-Facing Receiver	Face-Down Receiver
<b>Particle Injection Temperature</b>	300°C	300°C
<b>Particle Equilibrium Temperature at Outlet</b>	819°C	769°C
<b>Radiative Losses</b>	6.5%	<b>11.4%</b>
<b>Convective Losses</b>	<b>20.9%</b>	9.6%
<b>Thermal Efficiency</b>	72.3%	78.9%

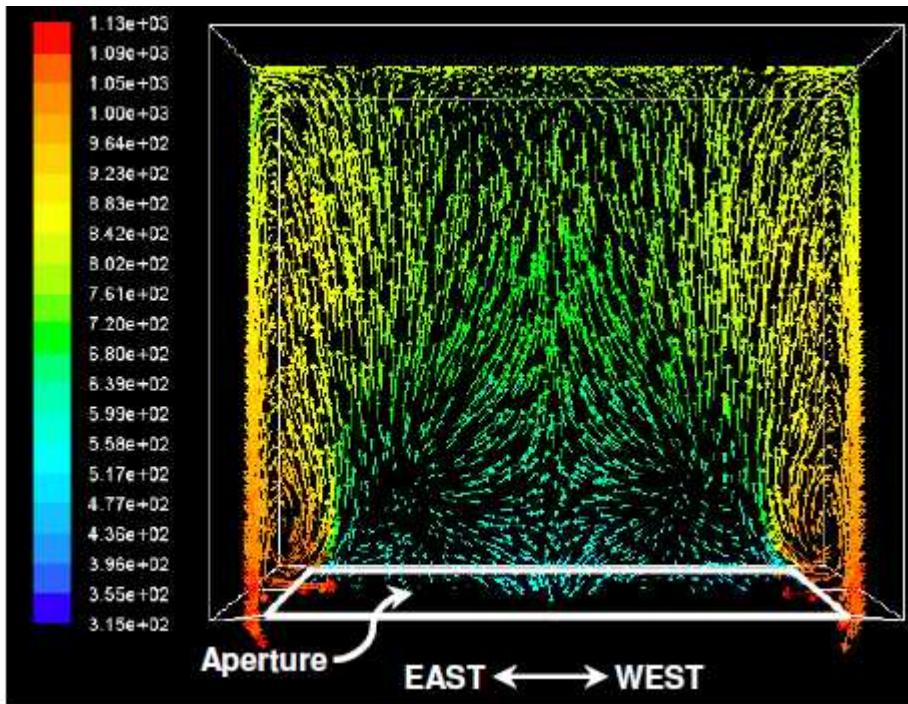
# Air Velocity Vectors Colored by Air Temperature (K)

## North-Facing Receiver

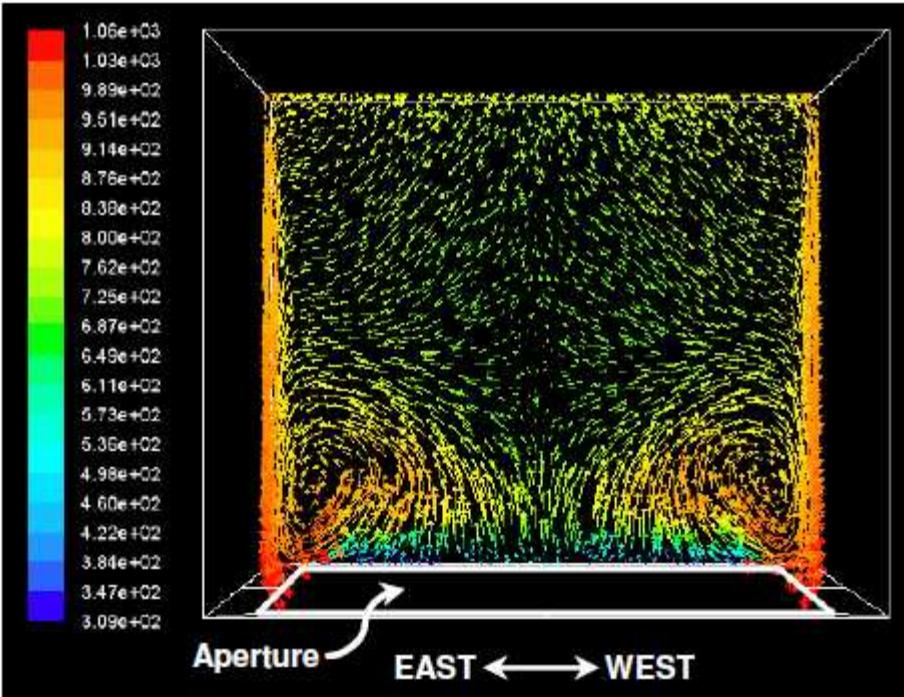


# Air Velocity Vectors Colored by Air Temperature (K)

## Face-Down Receiver



Plane at Aperture Center



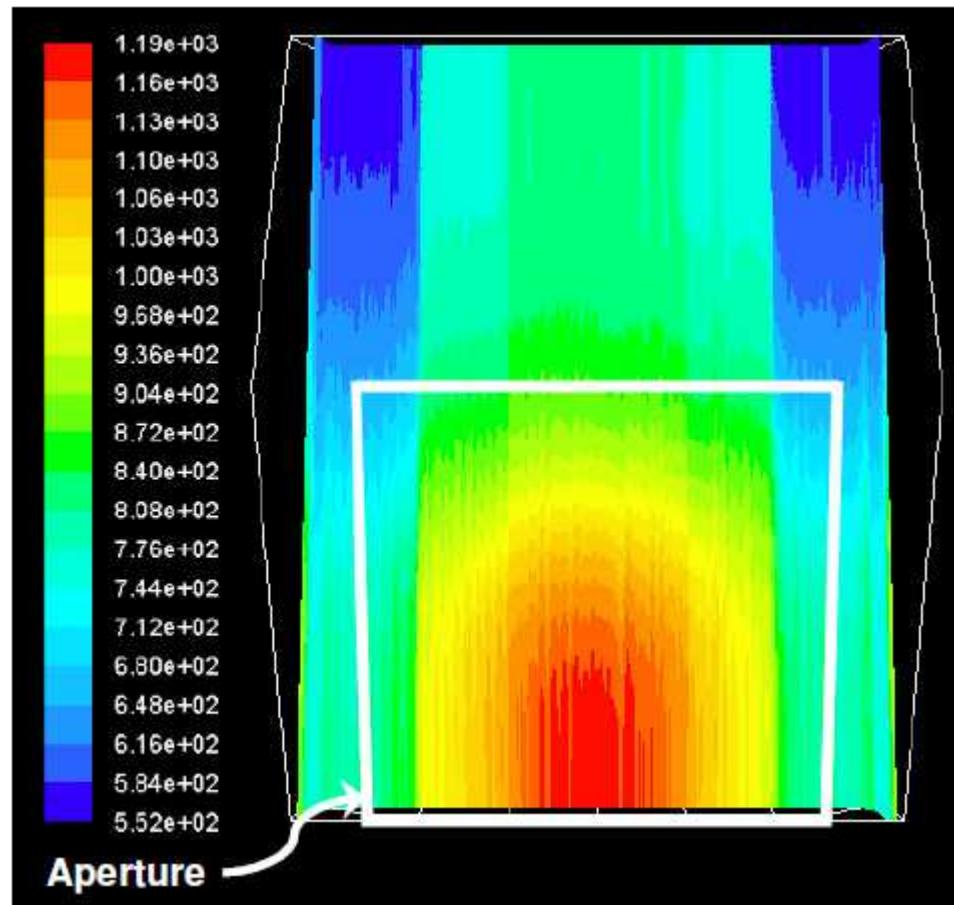
Plane 7.5m South of  
Aperture Center

# Results – Solar Noon on March 22

	North-Facing Receiver	Face-Down Receiver
<b>Particle Injection Temperature</b>	300°C	300°C
<b>Particle Equilibrium Temperature at Outlet</b>	819°C	769°C
<b>Radiative Losses</b>	6.5%	<b>11.4%</b>
<b>Convective Losses</b>	<b>20.9%</b>	9.6%
<b>Thermal Efficiency</b>	72.3%	78.9%
<b>Particle Curtain Opacity</b>	98.6%	76.1%

# Particle Tracks Colored by Particle Temperature (K)

North-Facing Receiver





# Overview

- Introduction
- Receivers and Heliostat Fields
- CFD Modeling Approach
- Results and Analysis
- Summary and Ongoing Work



# Summary

- Solid particle receivers capable of yielding temperatures > nitrate-salt HTF
- Rigorous CFD simulations of alternative receiver designs performed

Results	North-Facing Receiver	Face-Down Receiver
Radiative Losses	6.5%	11.4%
Convective Losses	20.9%	9.6%
Thermal Efficiency	72.3%	78.9%



# Ongoing Work

- **Reduce losses from both receiver configurations:**
  - Aperture nod angle and size
  - Particle curtain location
  - Particle curtain opacity (Chen et al., 2007; Siegel et al., 2010)
  - Particle recirculation pattern (Röger et al., 2011)
  - Particle diameter (Chen et al., 2007)
  - “Suction-recirculation” device (Kolb, 2009)
  - “Aerowindow” (Tan et al., 2009)



# Supplemental Slides



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.



Sandia National Laboratories

# Assumptions for Optimization of Receivers and Heliostat Fields

Heliostat Costs	\$177 /m <sup>2</sup>
Tower Costs <sup>1</sup>	\$557,000 x exp(1.2·h <sub>T</sub> /110m)
Receiver Cost	\$109,000 /MWth
Land Cost	\$3 /m <sup>2</sup>
Annuity	0.0988
O&M Costs	2 %/year of total investment
Heliostat Reflective Area	121 m <sup>2</sup> per heliostat (11m x 11m)
Heliostat Reflectivity	0.87
Heliostat Slope Error	1.835 mrad (mirror normal)
Heliostat Facet Canting	All canted to slant range
Receiver Aperture Shape	Rectangular
Required Peak Output	350 MWth
Site Latitude	34.5°N

<sup>1</sup> h<sub>T</sub>: tower height in m

# Receiver and Heliostat Field Optimization Results

	North-Facing Receiver	Face-Down Receiver
Field Type	North	Surround
Power into Receiver at Solar Noon	487 MWth	417 MWth
Number of Heliostats	7,183	5,922
Tower Height	290 m	280 m
Aperture Nod Angle (Down from Horizontal)	20°	90° (face-down)
Aperture Size	17m x 17m	18m x 18m



# Particle Properties

<b>Density</b>	3550 kg/m <sup>3</sup>
<b>Specific Heat (J/kg/K)</b>	$-7.309 \times 10^{-4}T^2 + 1.608T + 372.4$ , <i>for <math>273 &lt; T \leq 1173K</math></i>  $1255$ , <i>for <math>T &gt; 1173K</math></i>
<b>Thermal Conductivity</b>	2.0 W/m/K
<b>Emissivity</b>	0.93
<b>Scattering Factor</b>	0.3
<b>Mean Diameter</b>	697 $\mu$ m