

CFD Simulation and Performance Analysis of Alternative Designs for High- Temperature Solid Particle Receivers

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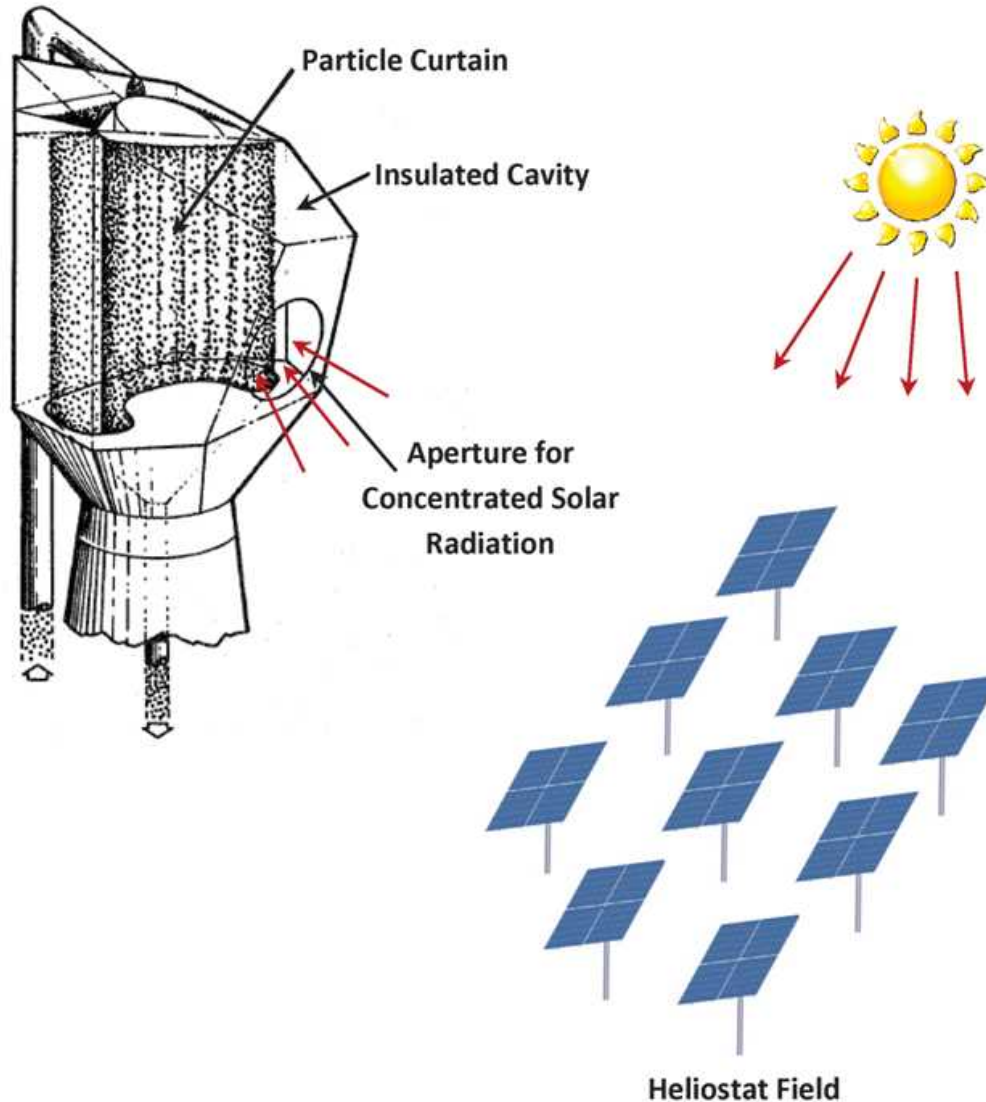
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Overview

- **Introduction**
- **Receivers and Heliostat Fields**
- **CFD Modeling Approach**
- **Results and Analysis**
- **Summary and Ongoing Work**

Solid Particle Receivers





Objectives

- **Compare alternative designs for solid particle receiver**
 - Face-down receiver
 - North-facing receiver
- **Use rigorous computational fluid dynamics models**
 - Account for actual radiance from heliostat field as a boundary condition on the aperture
 - Include particle interaction and recirculation

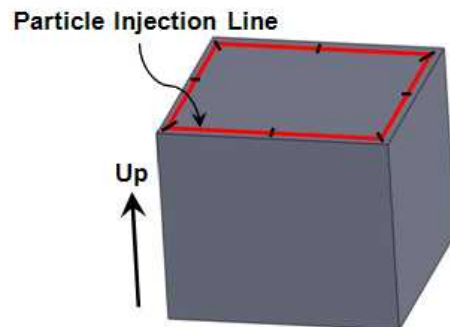
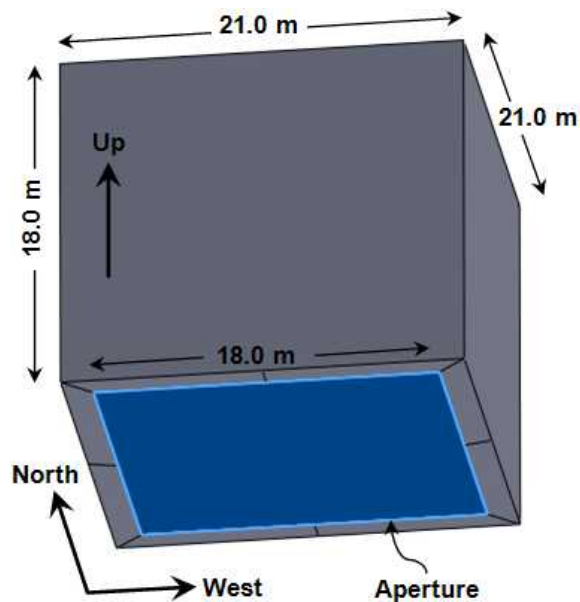


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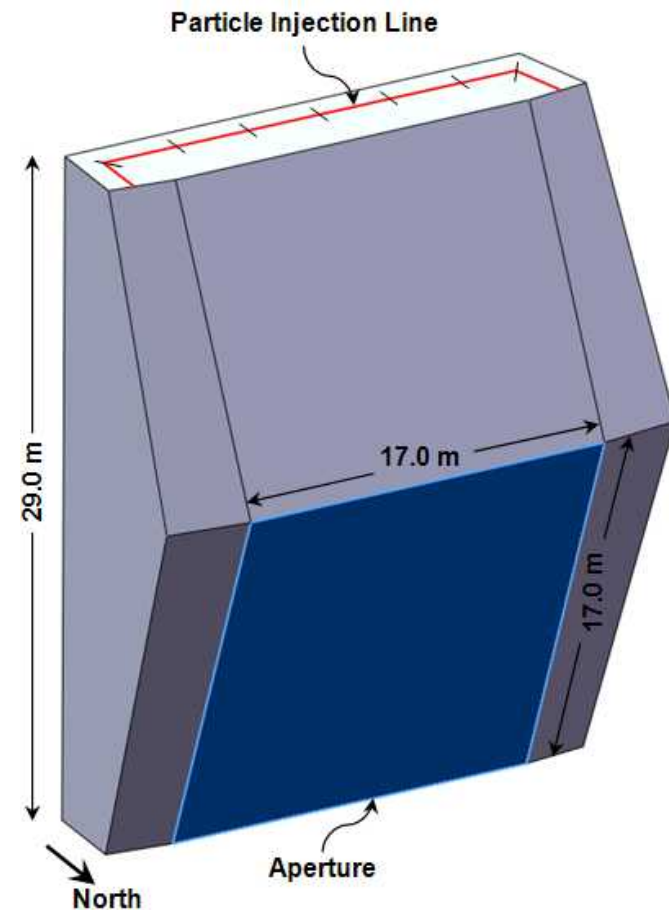
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Receiver Designs

Face-Down Receiver

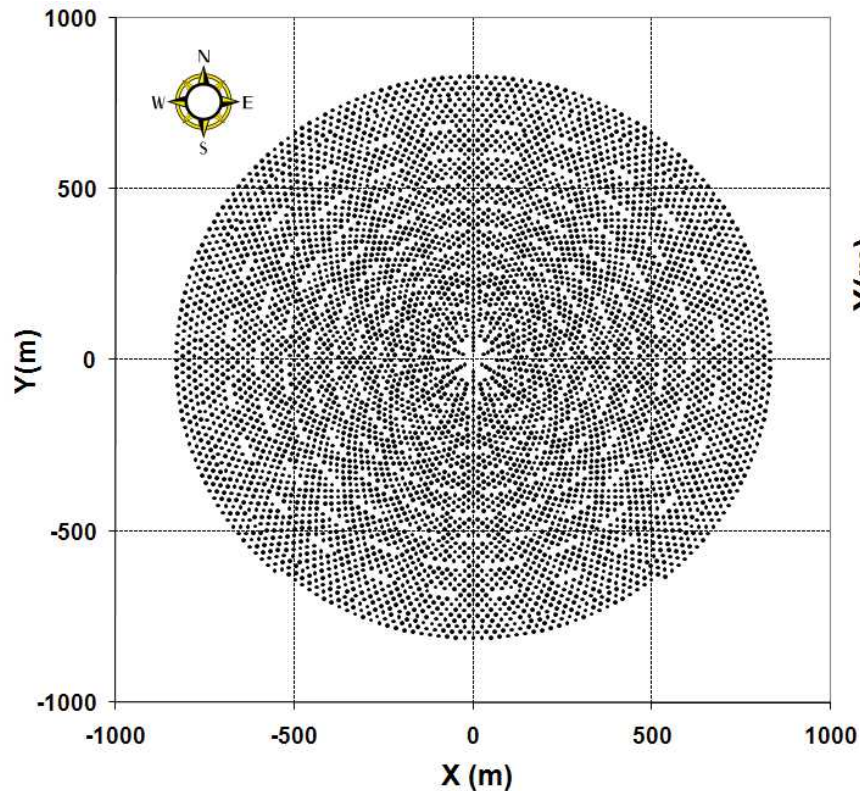


North-Facing Receiver



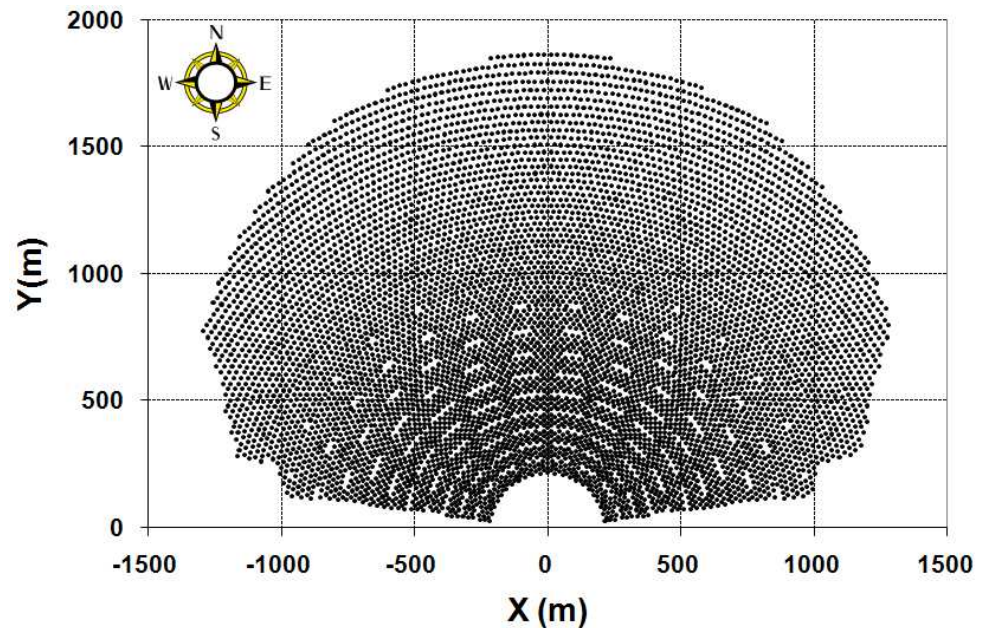
Heliostat Fields

Surround-Field



5,922 Heliostats
417 MWth at Solar Noon, 3/22
Tower Height = 280 m

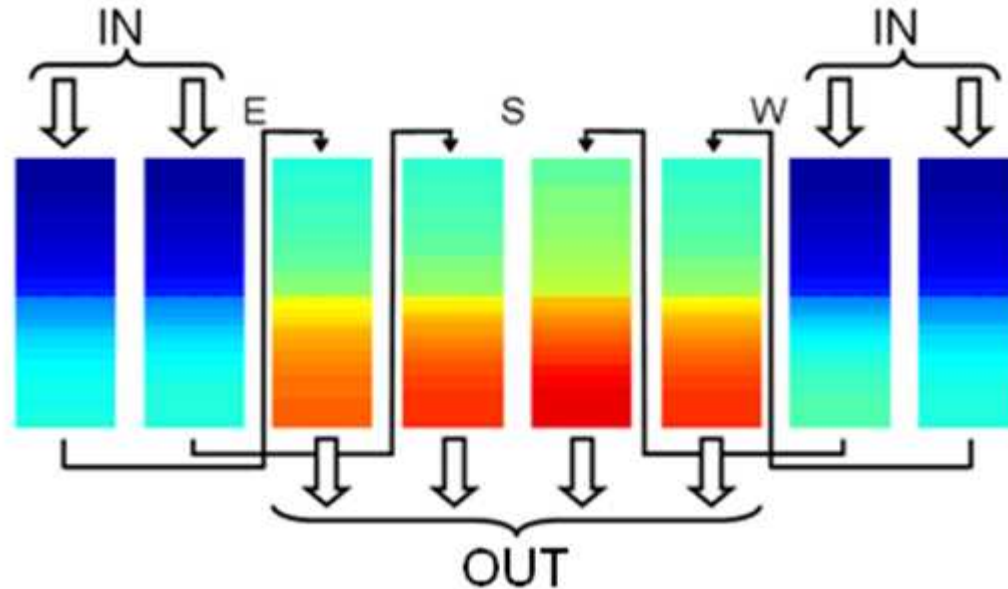
North-Field



7,183 Heliostats
487 MWth at Solar Noon, 3/22
Tower Height = 290 m

Particle Recirculation

Recirculation Pattern for Solar Noon



Mass Flow Rates:

- North-Facing Receiver = 582 kg/s
- Face-Down Receiver = 596 kg/s

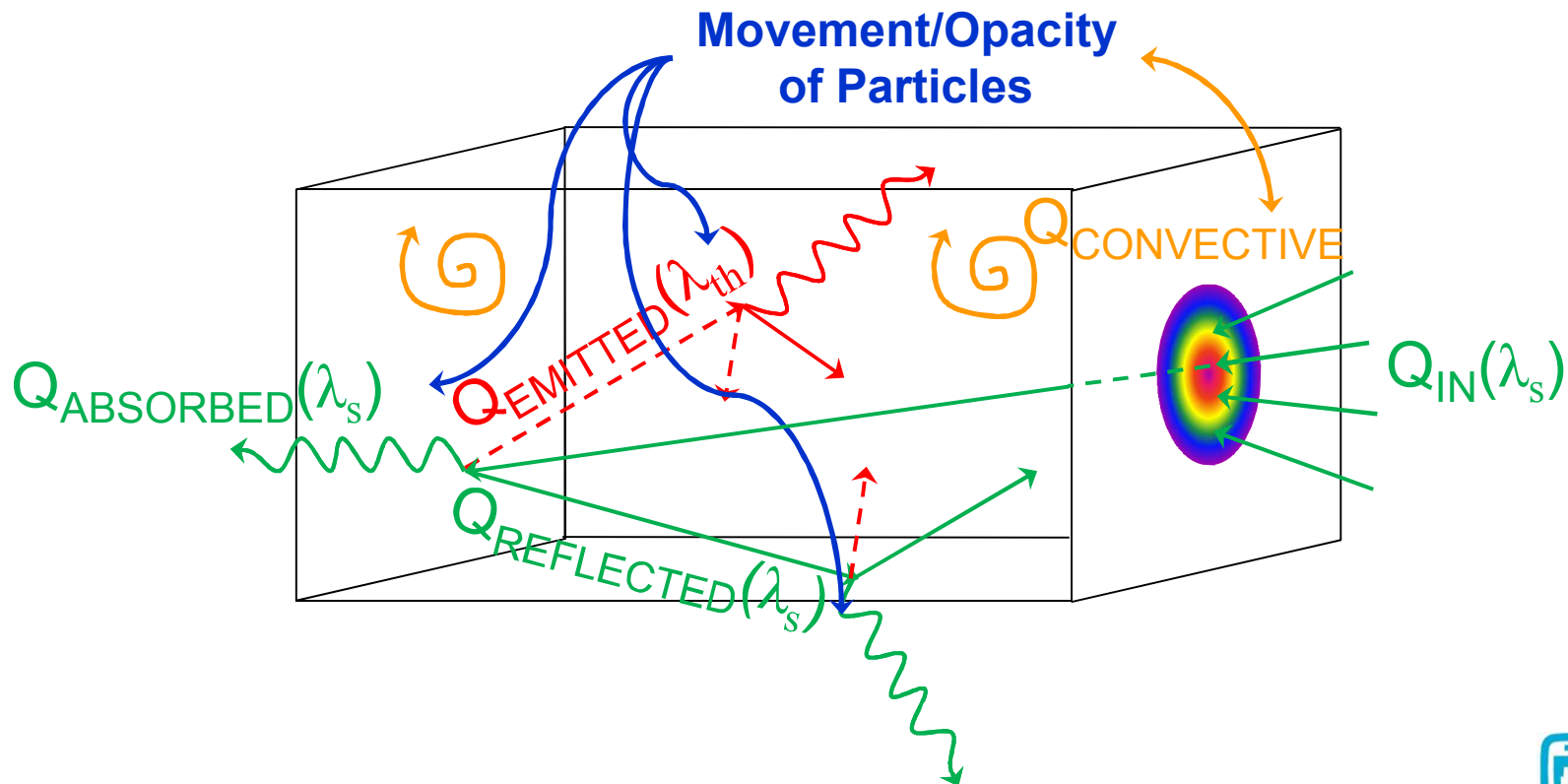


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Radiance Boundary Conditions

Particles in receiver requires full coupling of solar and thermal processes.





Overview

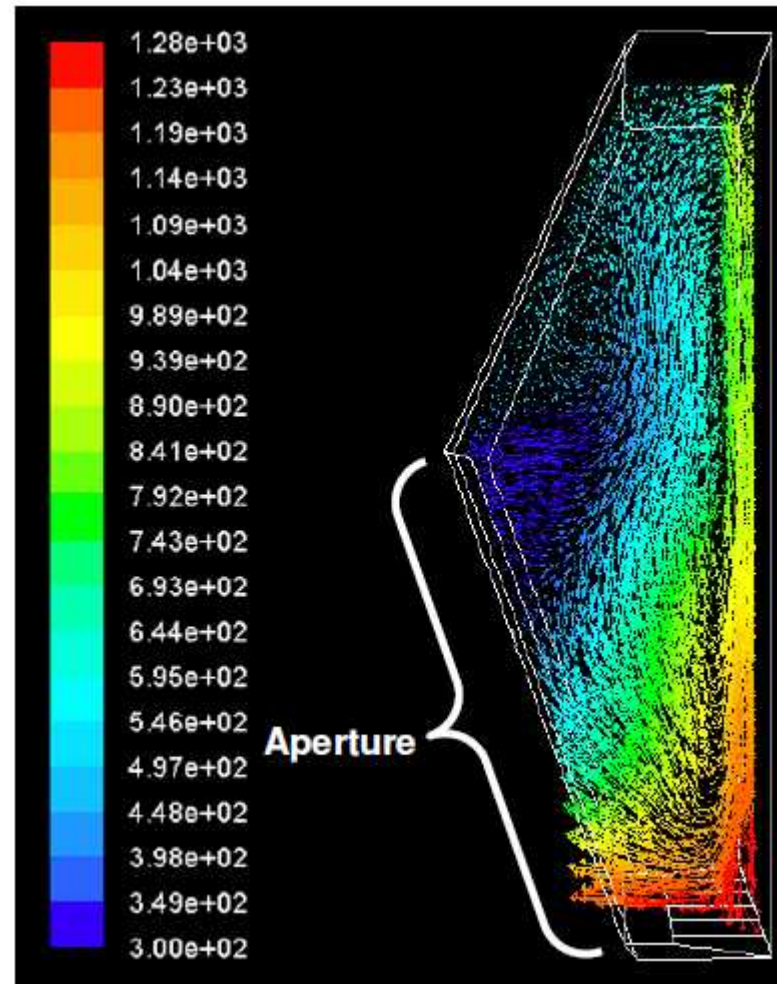
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Results – Solar Noon on March 22

	North-Facing Receiver	Face-Down Receiver
Particle Injection Temperature	300°C	300°C
Particle Equilibrium Temperature at Outlet	819°C	769°C
Radiative Losses	6.5%	11.4%
Convective Losses	20.9%	9.6%
Thermal Efficiency	72.3%	78.9%

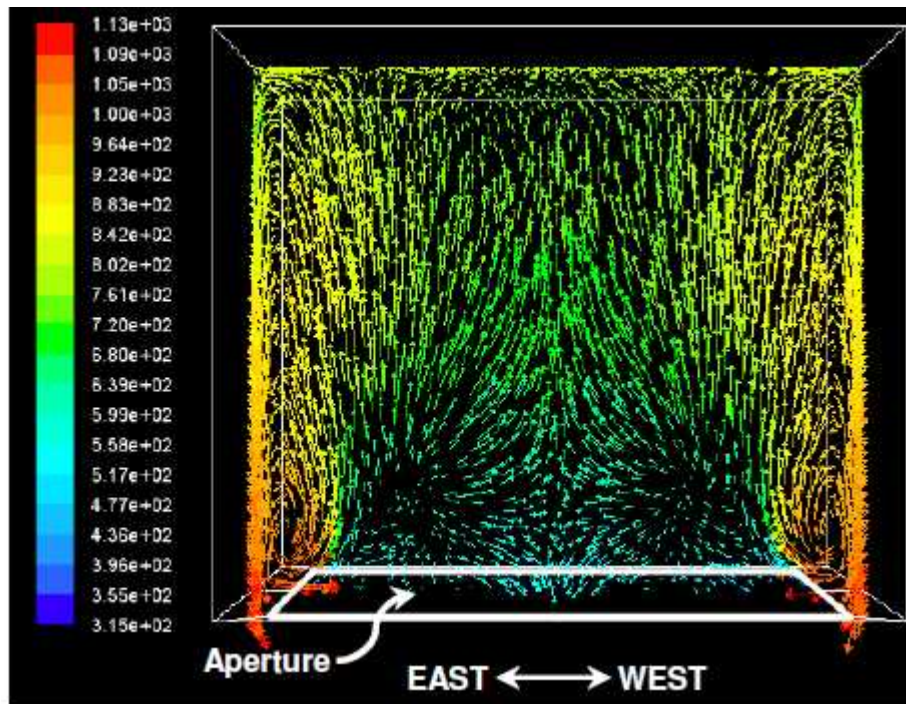
Air Velocity Vectors Colored by Air Temperature (K)

North-Facing Receiver

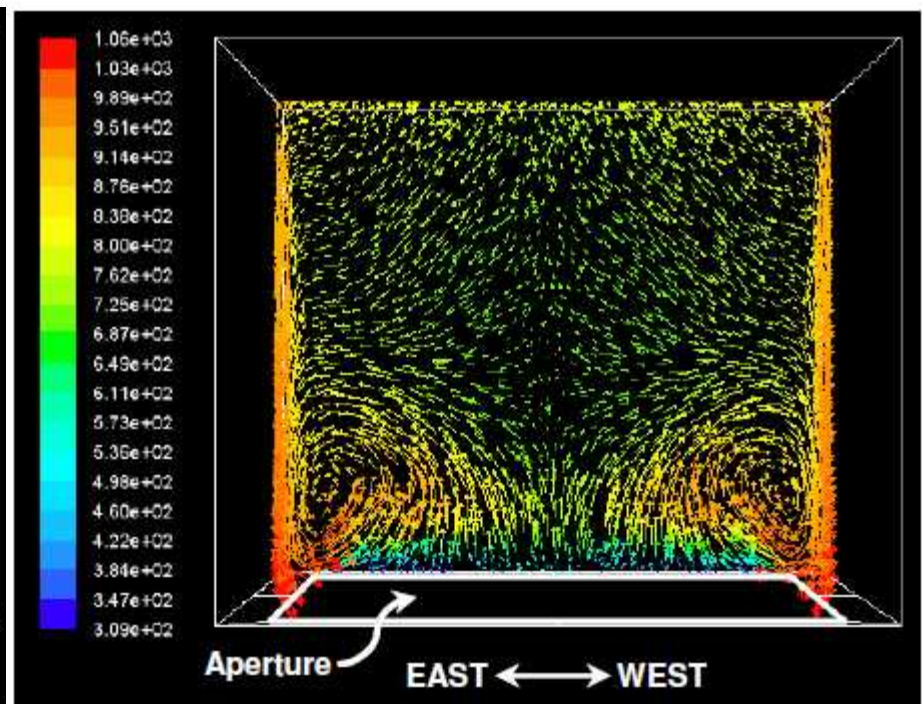


Air Velocity Vectors Colored by Air Temperature (K)

Face-Down Receiver



Plane at Aperture Center



Plane 7.5m South of Aperture Center

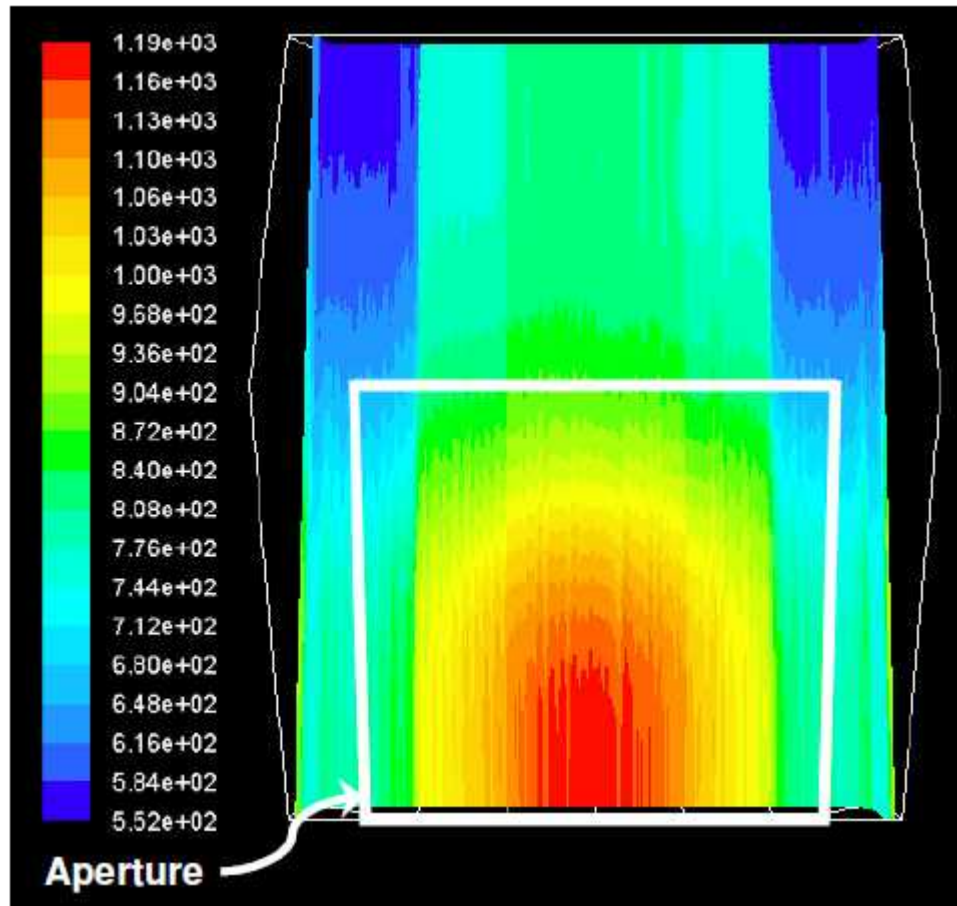


Results – Solar Noon on March 22

	North-Facing Receiver	Face-Down Receiver
Particle Injection Temperature	300°C	300°C
Particle Equilibrium Temperature at Outlet	819°C	769°C
Radiative Losses	6.5%	11.4%
Convective Losses	20.9%	9.6%
Thermal Efficiency	72.3%	78.9%
Particle Curtain Opacity	98.6%	76.1%

Particle Tracks Colored by Particle Temperature (K)

North-Facing Receiver





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Summary

- Solid particle receivers capable of yielding temperatures $>$ nitrate-salt HTF
- Rigorous CFD simulations of alternative receiver designs performed

Results	North-Facing Receiver	Face-Down Receiver
Radiative Losses	6.5%	11.4%
Convective Losses	20.9%	9.6%
Thermal Efficiency	72.3%	78.9%



Ongoing Work

- **Reduce losses from both receiver configurations:**
 - Aperture nod angle and size
 - Particle curtain location
 - Particle curtain opacity (Chen et al., 2007; Siegel et al., 2010)
 - Particle recirculation pattern (Röger et al., 2011)
 - Particle diameter (Chen et al., 2007)
 - “Suction-recirculation” device (Kolb, 2009)
 - “Aerowindow” (Tan et al., 2009)



Supplemental Slides



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Assumptions for Optimization of Receivers and Heliostat Fields

Heliostat Costs	\$177 /m ²
Tower Costs ¹	\$557,000 x exp(1.2·h _T /110m)
Receiver Cost	\$109,000 /MWth
Land Cost	\$3 /m ²
Annuity	0.0988
O&M Costs	2 %/year of total investment
Heliostat Reflective Area	121 m ² per heliostat (11m x 11m)
Heliostat Reflectivity	0.87
Heliostat Slope Error	1.835 mrad (mirror normal)
Heliostat Facet Canting	All canted to slant range
Receiver Aperture Shape	Rectangular
Required Peak Output	350 MWth
Site Latitude	34.5°N

¹ h_T: tower height in m

Receiver and Heliostat Field Optimization Results

	North-Facing Receiver	Face-Down Receiver
Field Type	North	Surround
Power into Receiver at Solar Noon	487 MWth	417 MWth
Number of Heliostats	7,183	5,922
Tower Height	290 m	280 m
Aperture Nod Angle (Down from Horizontal)	20°	90° (face-down)
Aperture Size	17m x 17m	18m x 18m



Particle Properties

Density	3550 kg/m ³
Specific Heat (J/kg/K)	$-7.309 \times 10^{-4} T^2 + 1.608 T + 372.4$, <i>for $273 < T \leq 1173 K$</i> 1255 , <i>for $T > 1173 K$</i>
Thermal Conductivity	2.0 W/m/K
Emissivity	0.93
Scattering Factor	0.3
Mean Diameter	697 μm