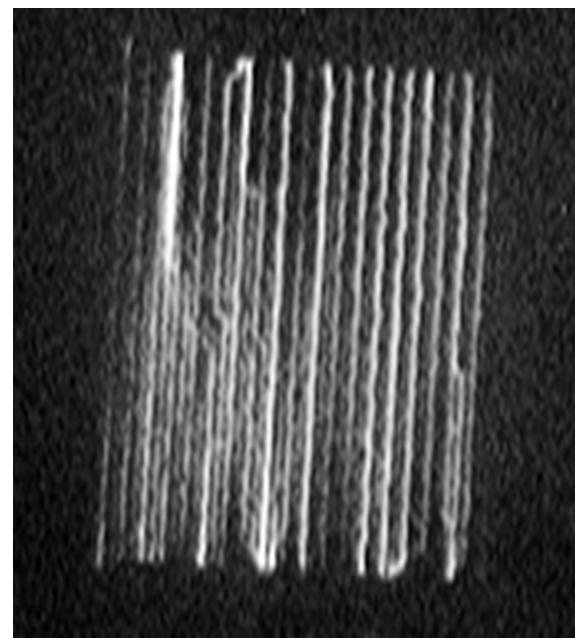
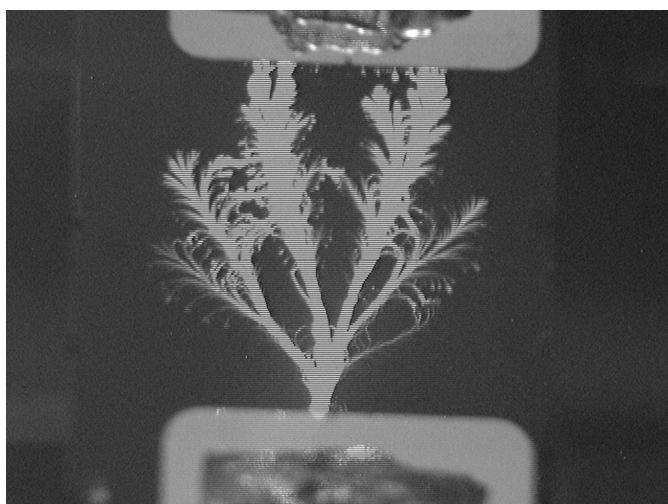
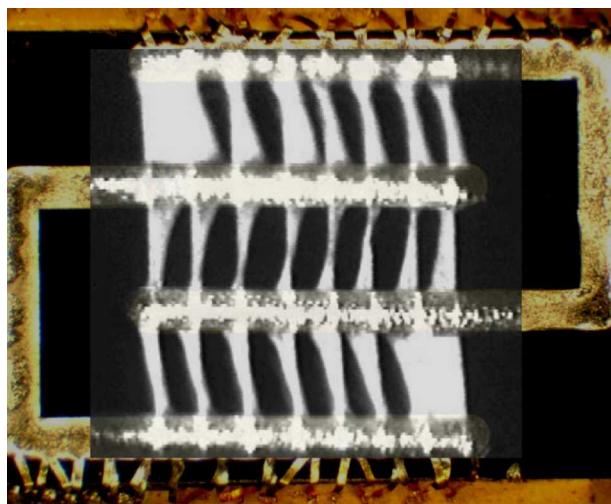


Exceptional service in the national interest



MULTI-FILAMENT PCSS MODULES TO REPLACE HIGH CURRENT PULSED POWER SWITCHES

*Fred J. Zutavern, Alan Mar, G. Allen Vawter, Steven F. Glover,
Harold P. Hjalmarson, and Kenneth H. Greives*



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000. SAND NO. 2011-XXXX

High Voltage GaAs PCSS

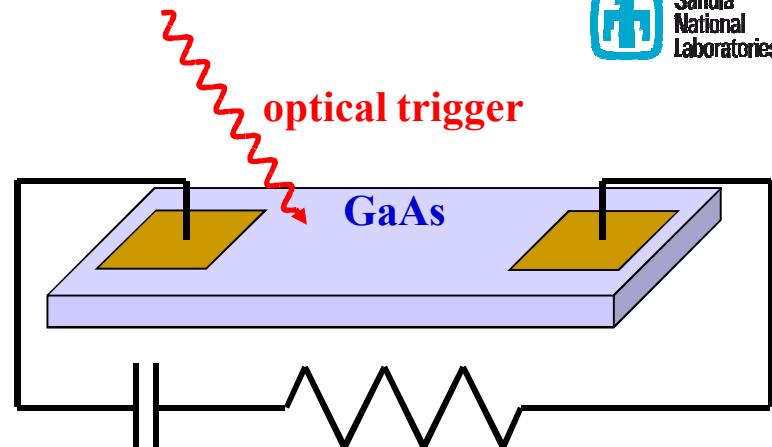
Properties of high gain PCSS :

(1) Low Energy Triggering

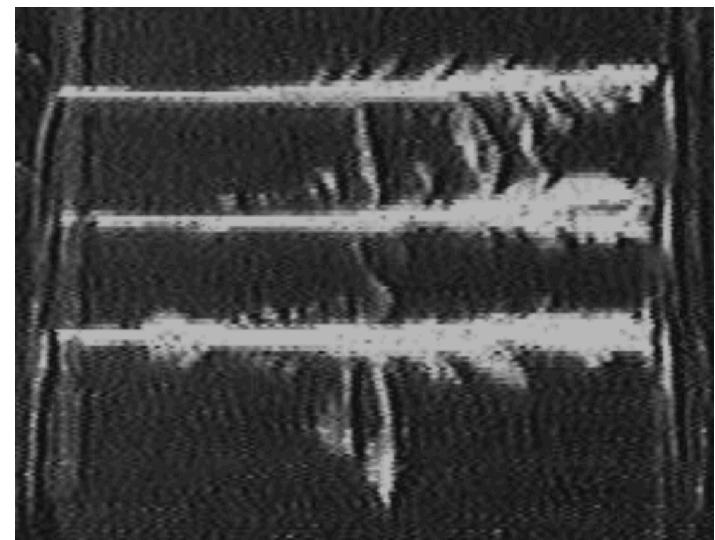
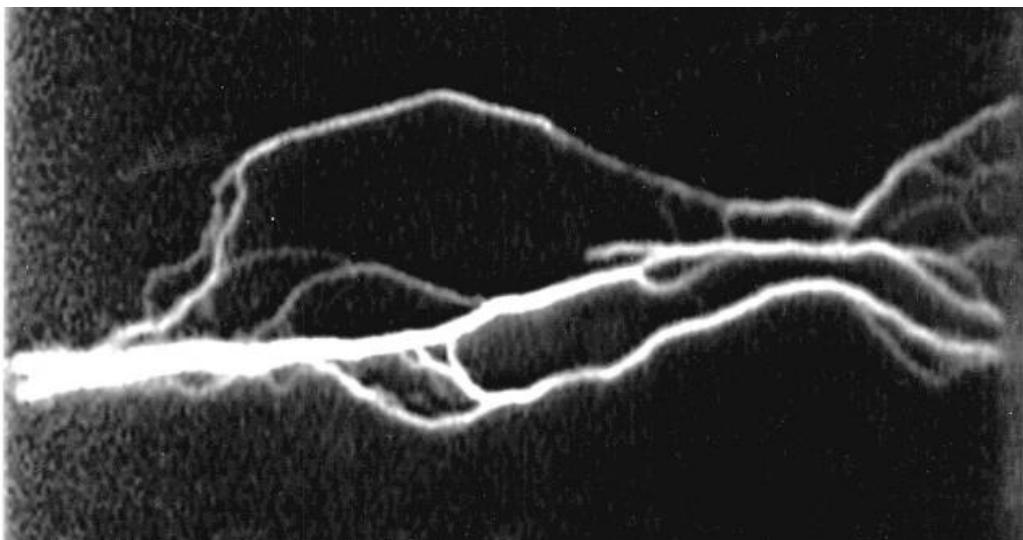
Avalanche carrier generation produces up to 100,000 e/h per photon depending on the circuit

(2) Current Forms in Filaments

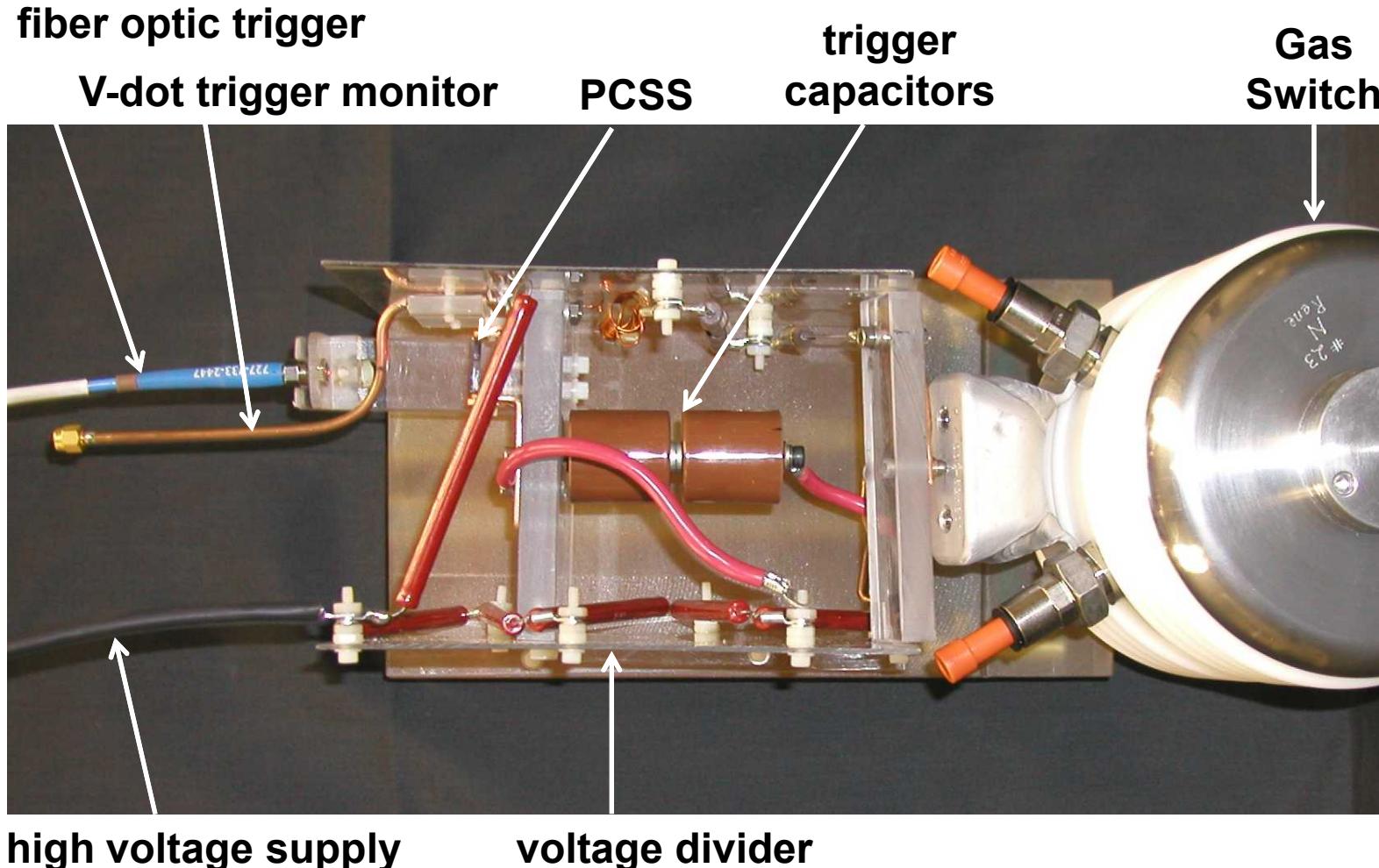
20 A /filament \rightarrow 100,000,000 shot lifetime
2 kA /filament \rightarrow 1 shot lifetime



220 kV, 6 kA
370 ps risetime,
100 ps jitter



PCSS Trigger for an LTD Module



Optical Delivery Systems

I. Single (large) laser creating lines of light

A. Line-of-sight optics – clear, stable, straight path

Uniform, parallel beam that can focus to a point

1. Discrete cylindrical lenses (glass rods)
2. Cylindrical lens array ←
3. Diffractive optics – extinction ratio, uniformity, many devices
 - a) Multiple order diffraction grating for monochromatic beam
 - b) Spectrum of wide-band ultra-short pulse beam
4. Faceted Mirrors and beam splitters

B. Fiber optics – maintain brightness with narrow lines

1. Single mode – packing fraction
2. Multi-mode – brightness and spot size
3. Convert from spots to lines or dashed lines
 - a) Mini cylindrical lenses
 - b) Tapered fibers
 - c) Edge-emitting fibers

Optical Delivery Systems (Continued)

II. Multiple lasers

- A. One laser per bank – laser synchronization
- B. One laser per filament

1. Edge-emitting lasers – uniformity and alignment

Photo-carrier density: 10^{18} (cm $^{-3}$)

Trigger Laser Intensity: 80 kW (cm $^{-2}$)

100 nJ / 5 ns / (10 \times X2500 μ J)

2. VCSELS – linear VCSELS lase non-uniformly

C. Many lasers per filament - Fiber lasers – synchronization ←

1. VCSELS – energy per laser

2. Fiber lasers – synchronization & cost

III. Patterned substrates with uniform illumination from a single large laser or fiber bundle

A. Masks to block the light between the desired locations ←

B. Doped/implanted low mobility regions to limit filament growth between the desired locations

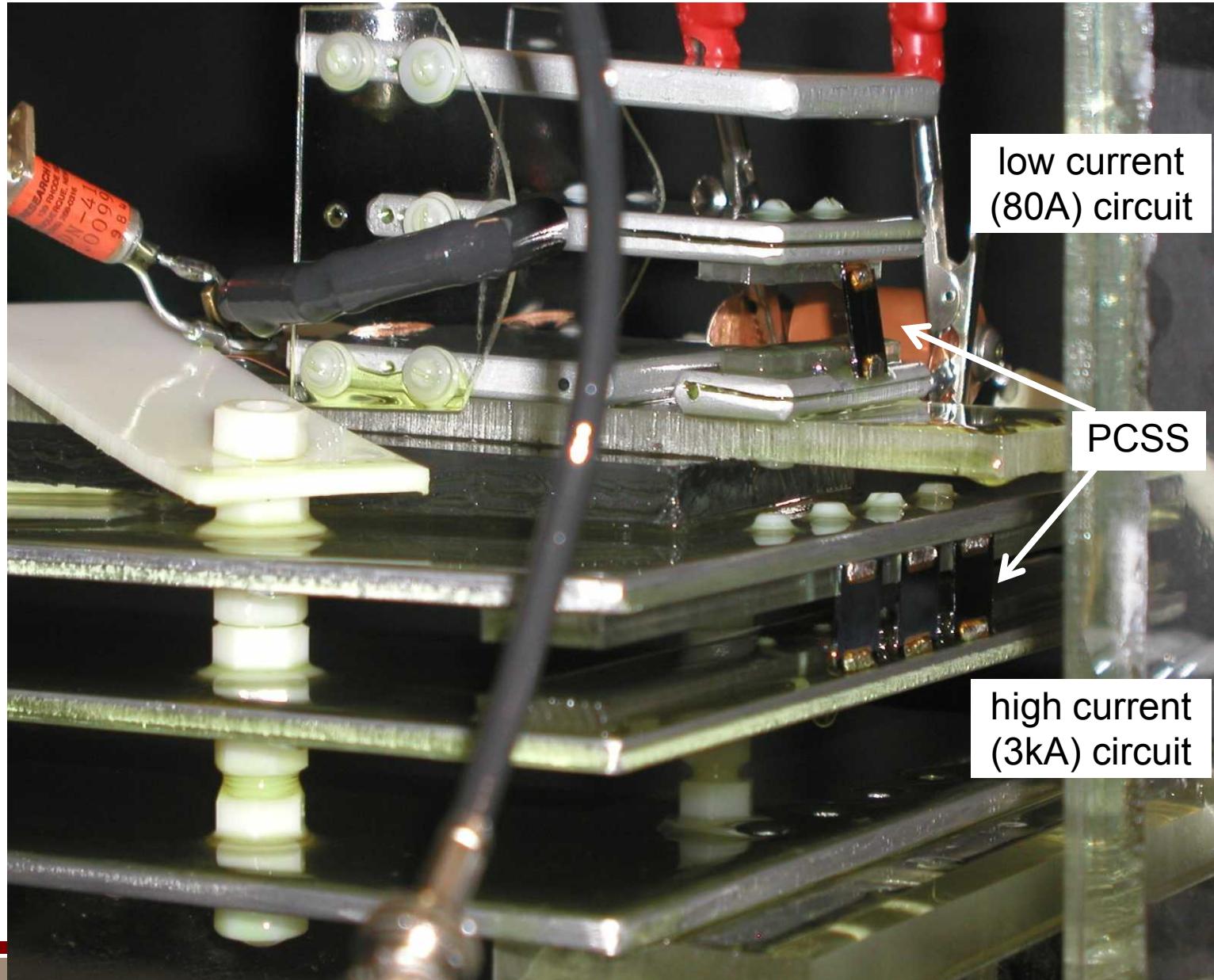
C. Etched troughs (ridges and valleys) ←

D. Issues

1. Lost light between filaments

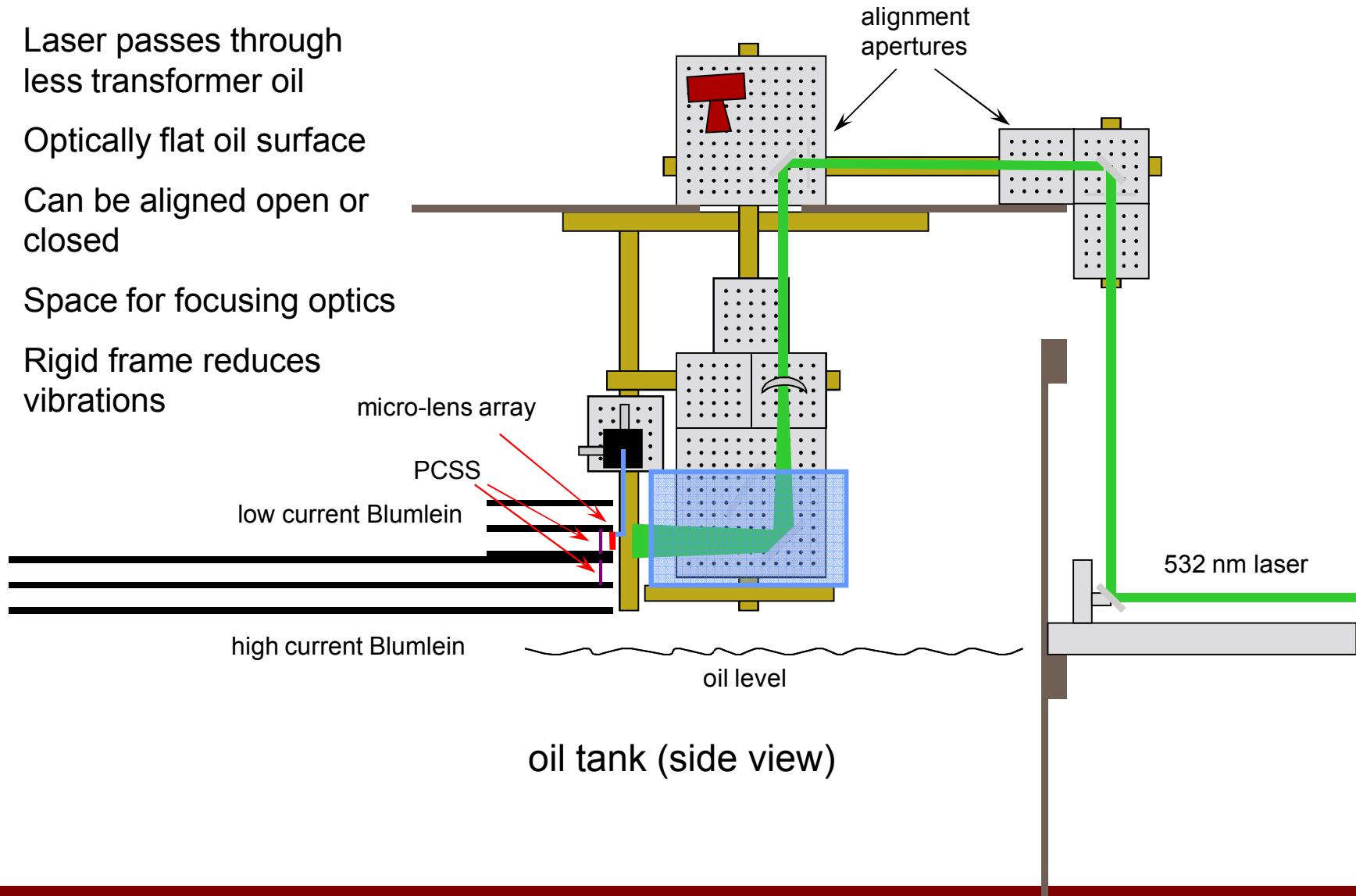
2. Depth of the process is small compared to filament diameters

High Current Multiple Filament Testing



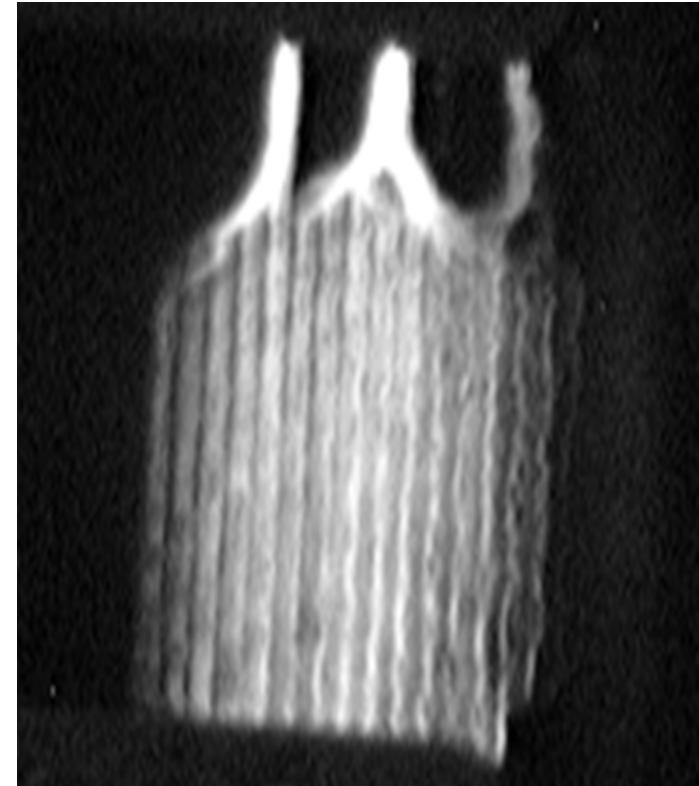
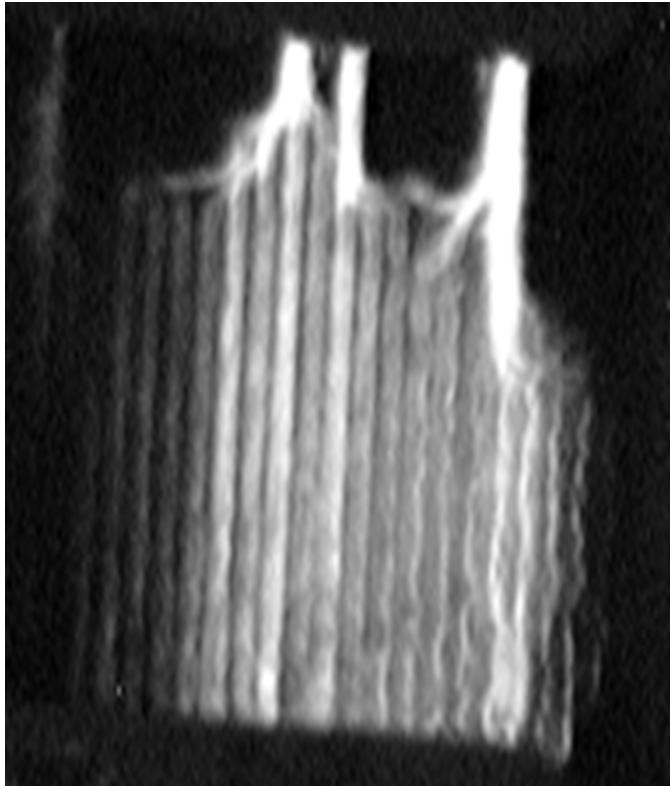
High Current, Multi-Filament, Optical Delivery Path

- Laser passes through less transformer oil
- Optically flat oil surface
- Can be aligned open or closed
- Space for focusing optics
- Rigid frame reduces vibrations



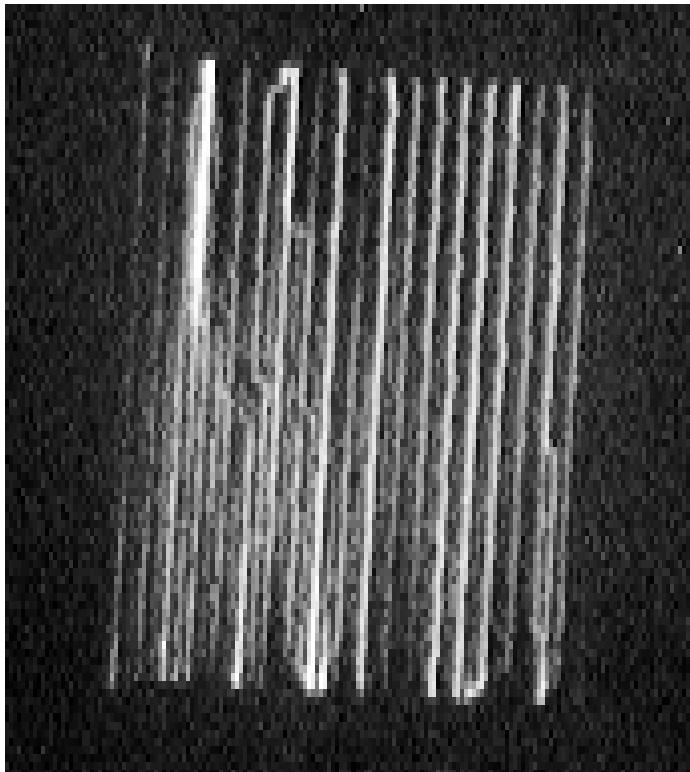
Multi-Filament Tests with Micro-Lens Arrays

2 stacked micro-lens arrays (shorter focal length)

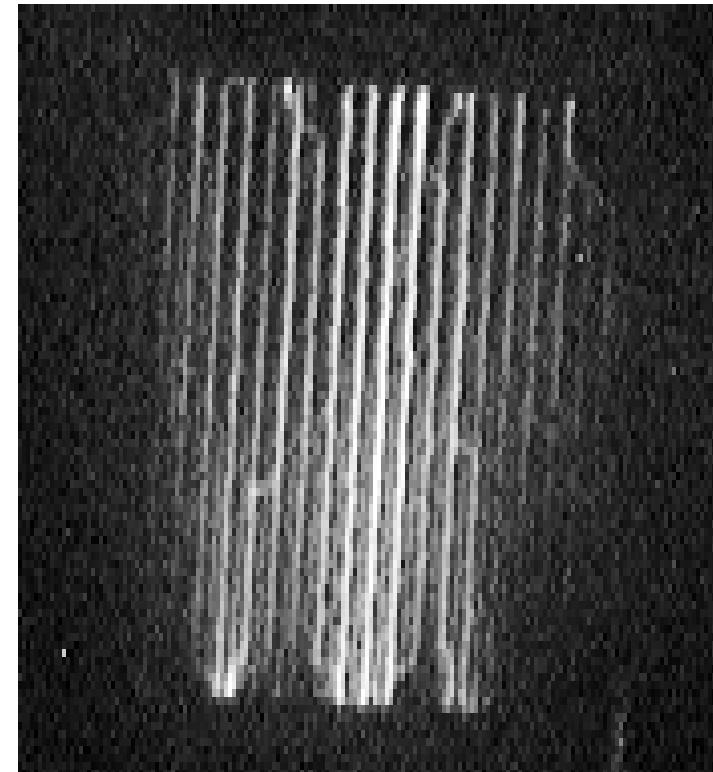


Multi-Filament Tests with Micro-Lens Arrays

2 stacked micro-lens arrays (better alignment)



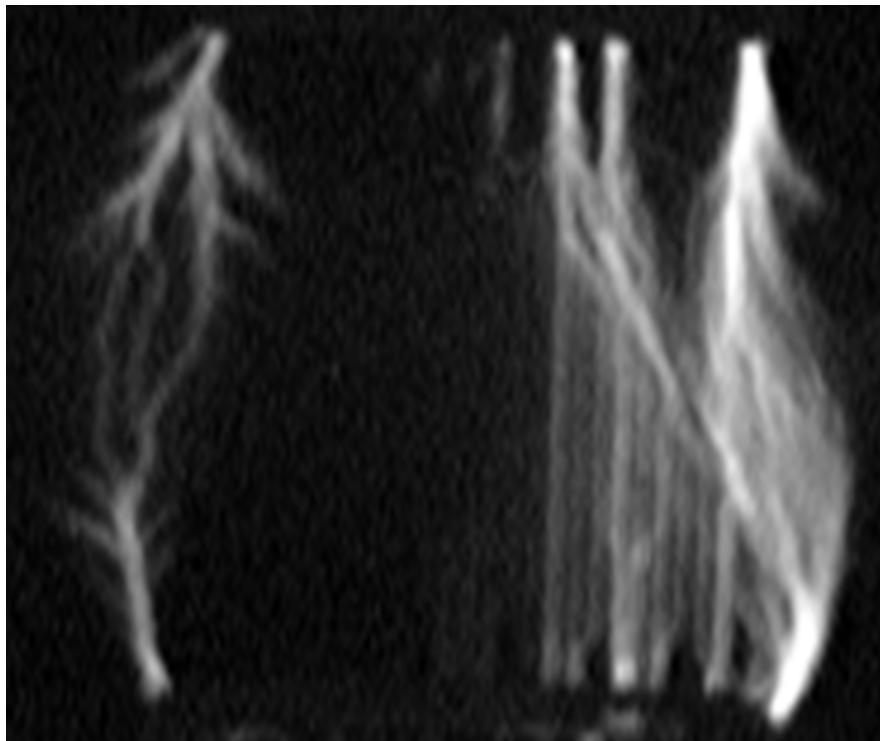
s9 5mj0002_f1



s10 5mj0001_f2

Multi-Filament Tests with Substrate Masks

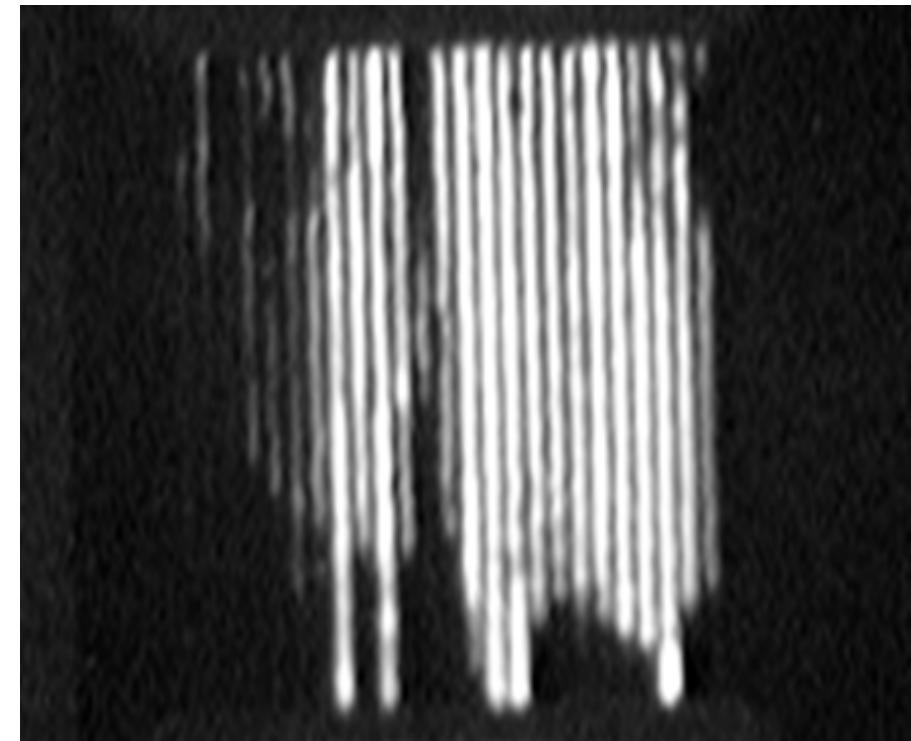
20 μm stripes, 330 μm spacing



S90.5 – 1.9 mJ

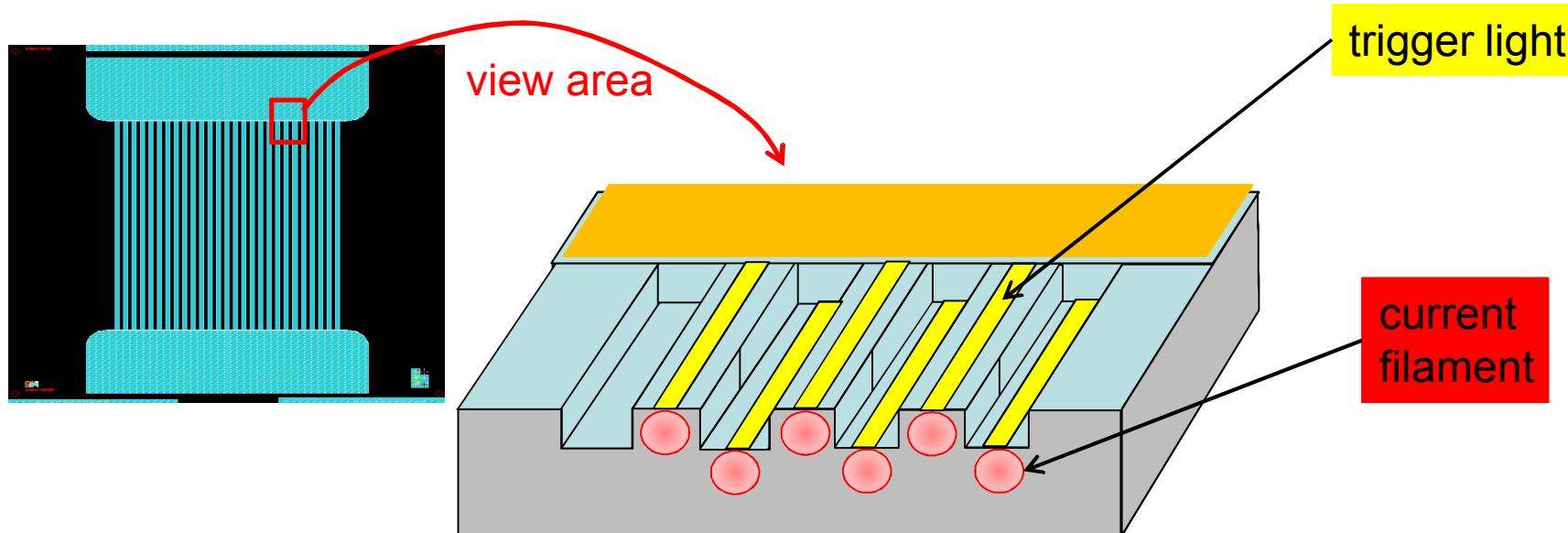
mask flaked off

80 μm stripes, 330 μm spacing



S28.5 – 1.5 mJ

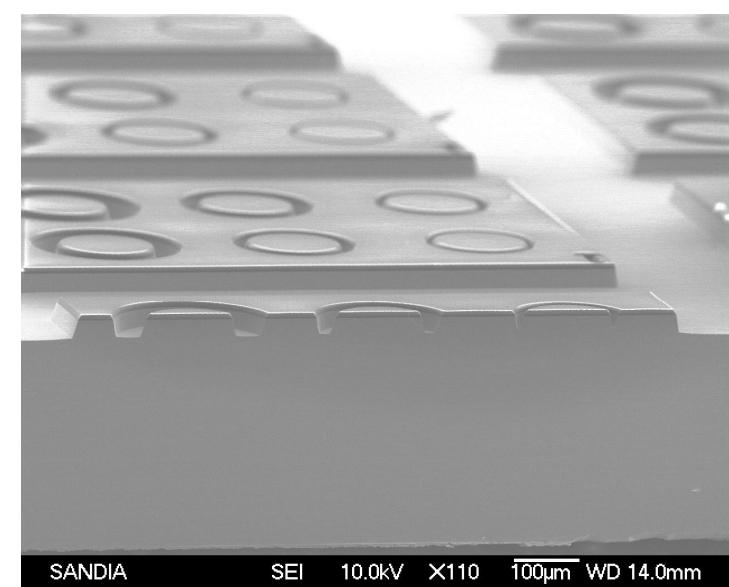
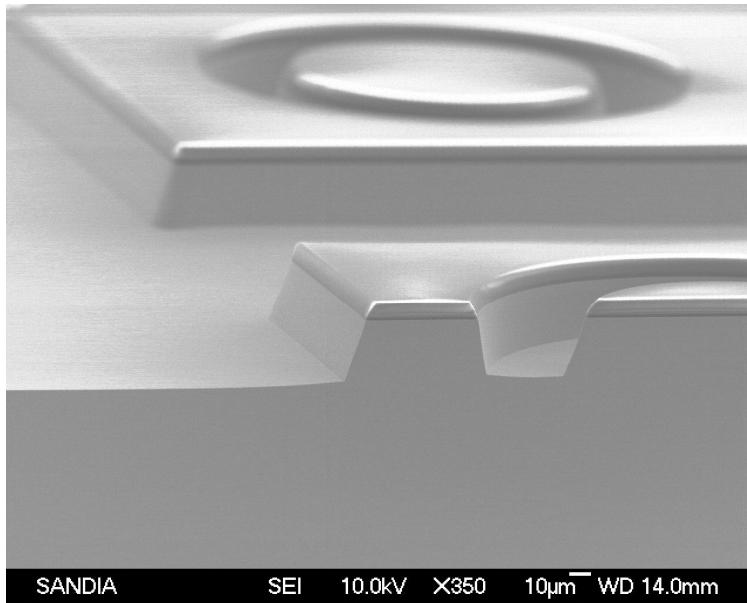
Rib etches to control parallel filaments



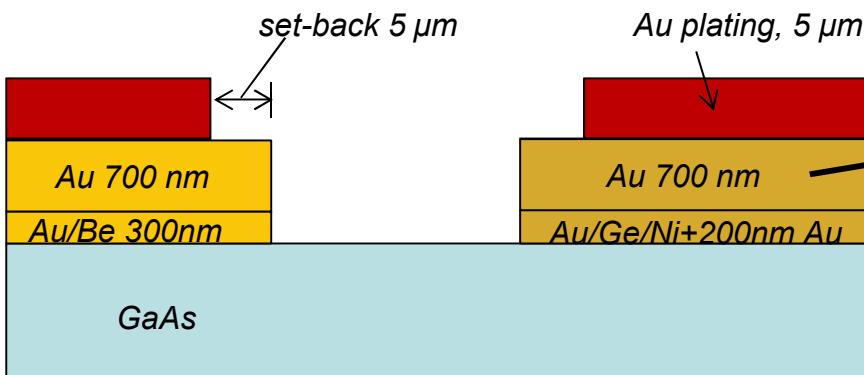
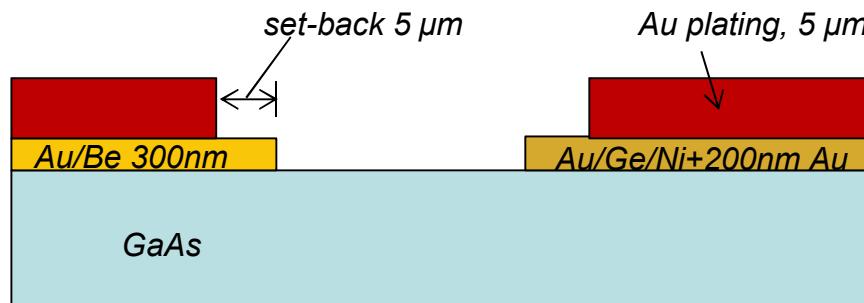
- Light Isolation: 2 different planes
- Filament Isolation: vertical and horizontal distance
- Seed carriers determine location, branching happens early without seed carriers
- Experiments planned: Image trigger light on rib, on valley, or both
- Improve density of filaments
- Reduce optical trigger energy

GaAs filament rib etching tests

- 90 min dry etch
- ~30 um etch depth
- grooves wider than 50 um are nearly as deep as “semi infinite” grooves

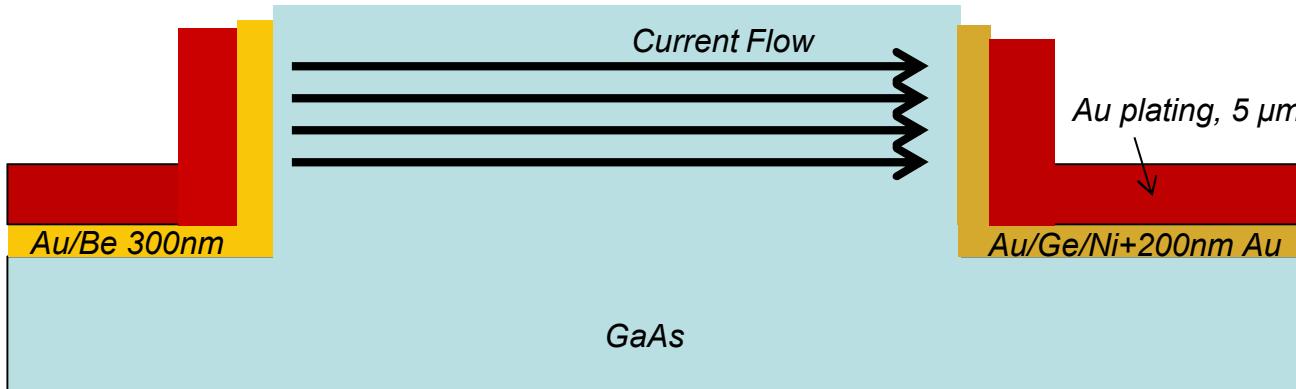


Thick contact design



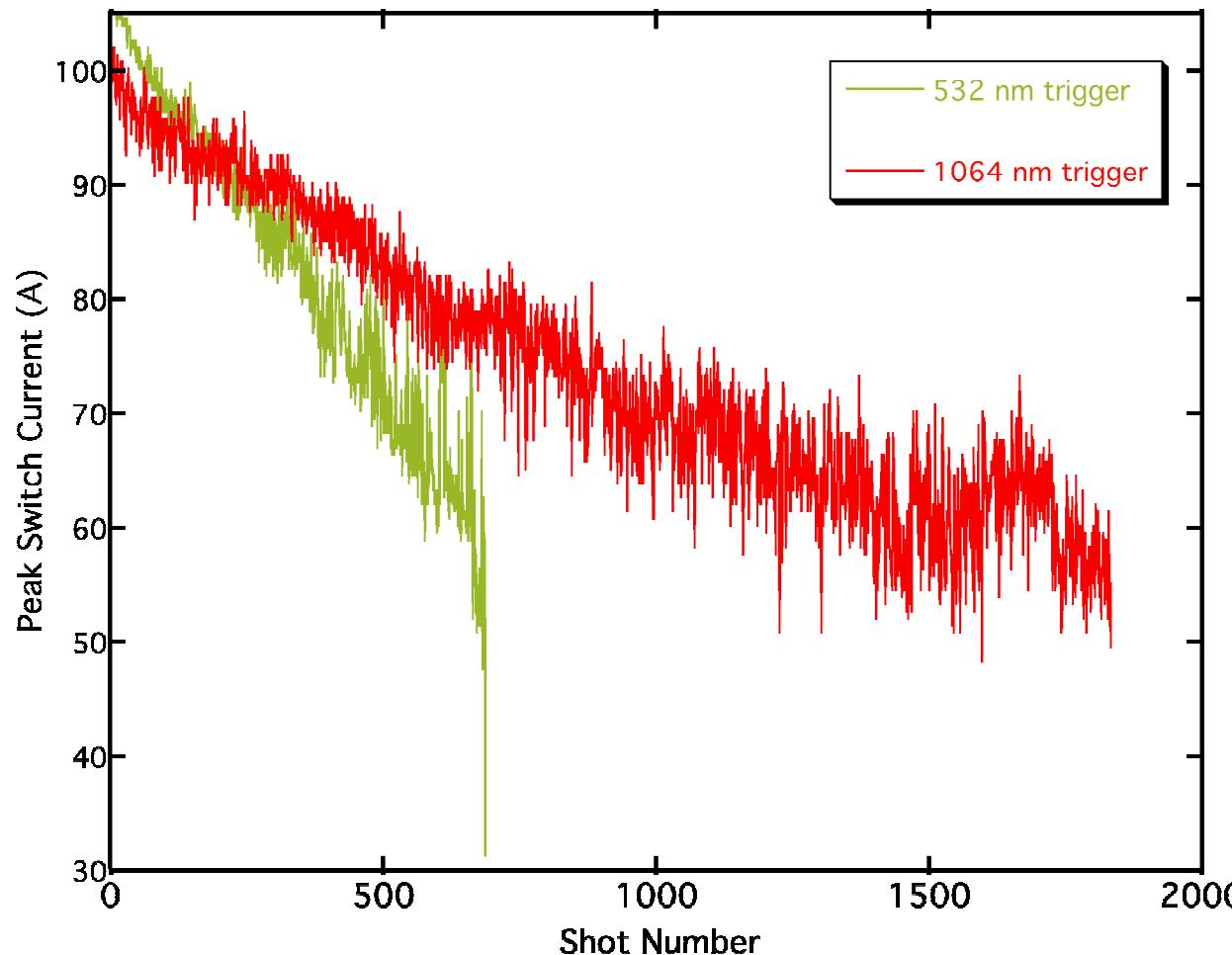
- prior HV switches were built with fairly thin metal at the edge of the contact
 - leading edge burns away with repeated shots
- Thick contact design triples the leading edge thickness to 1 um
 - goal is better heat transfer away from edge and into the plated metal

Vertical Contact Design



- **One ideal configuration is to terminate the filament current in a metal contact perpendicular to the E-Field**
 - Reduce current density and heating
 - Improve current handling and PCSS life

PCSS Lifetime Dependence on Trigger Wavelength



- 532 nm strongly absorbed at the surface
initially switches higher peak current
- 1064 nm weakly absorbed in GaAs, may initiate filaments deep in the bulk
with lower current density for improved contact lifetime

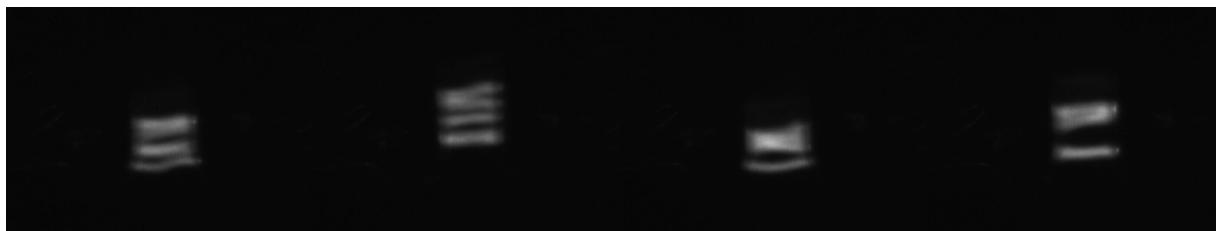
Filament Formation Dependence on Optical Trigger Energy

5uJ
Trigger
energy



18.2 21.3 13.0 22.5

50uJ
Trigger
energy



12.5 11.8 18.2 15.5

100uJ
Trigger
energy



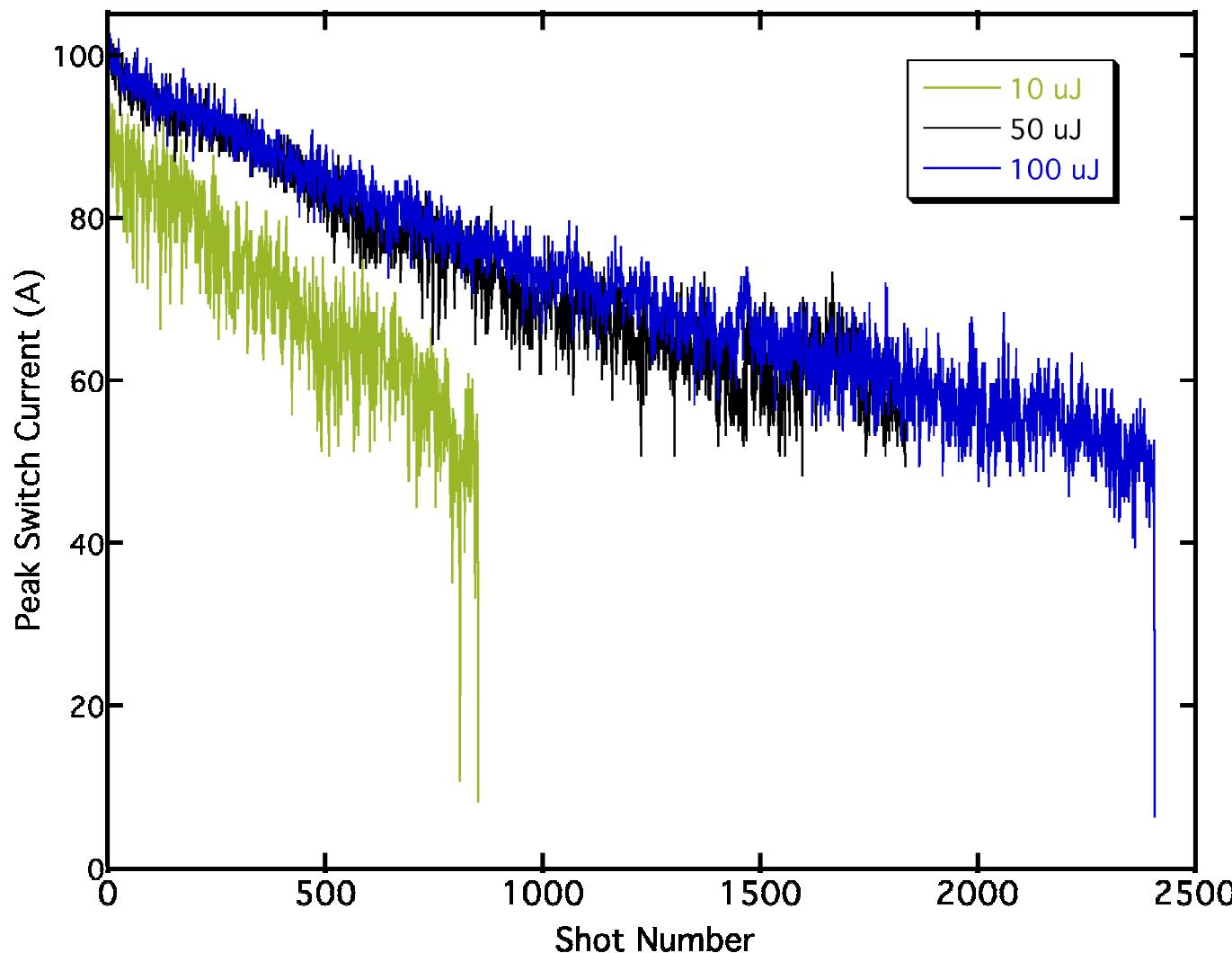
9.48 12.4 12.6 11.9

Same nominal total current for all filament images (~100A)

Higher peak brightness for filaments triggered with lower optical energy

Higher Optical Trigger Energy Results in Reduced Peak Current Density

PCSS Lifetime Dependence on Trigger Energy



Reduced peak current density at higher trigger energy improves lifetime

Conclusions

- Improving current sharing with multiple filament PCSS
- Optical trigger delivery approaches:
 1. μ -lens arrays
 2. optical trigger masks
 3. etched ribs & valleys
- Improving contacts for more current per filament
- Testing above and below band gap triggering