

# A Thermodynamic Model for Na-Mg-B(OH)<sub>3</sub>- HCO<sub>3</sub>-CO<sub>3</sub>-Cl-SO<sub>4</sub> System to High Ionic Strengths<sup>1</sup>

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# Outline of Presentation

- Introduction
- Objectives of This Work
- Results
- Summary

# INTRODUCTION

- Borosilicate glasses in which boron is a major component, are strong candidate waste forms for immobilization of high level nuclear waste (HLW). Prediction of stability of borosilicate glasses in high ionic strength solutions at elevated temperatures requires accurate knowledge of solubility and speciation of borate.
- Borate could form a relatively strong complex with Am(III). Therefore, to accurately assess the contributions of borate complexation to solubility of Am(III), a comprehensive thermodynamic model for borate species is needed.
- Both GWB and ERDA-6 brines in the Waste Isolation Pilot Plant (WIPP) have high concentrations of sodium. The interactions between  $\text{Na}^+$  and borate are important. GWB has high concentrations of magnesium.
- $\text{Na}_2\text{B}_4\text{O}_7 \cdot 10\text{H}_2\text{O}$  (Borax) is a geologically important mineral, occurring in evaporate deposits, salt lakes, playas, hot springs, and in soils in arid regions as efflorescences.

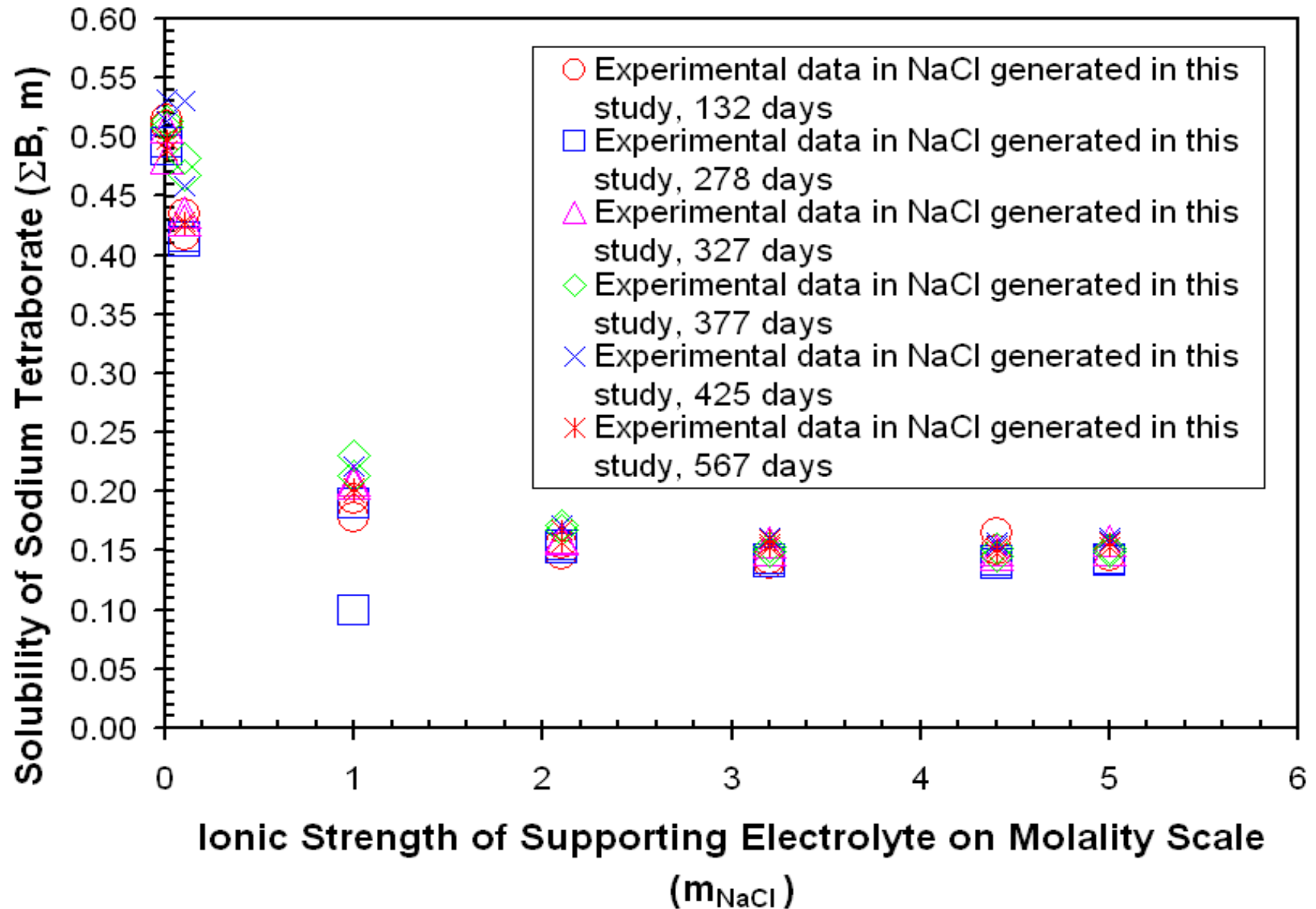
# PURPOSE OF THIS STUDY

- To determine the solubility constant of sodium tetraborate ( $\text{Na}_2\text{B}_4\text{O}_7 \cdot 10\text{H}_2\text{O}$ ), as it could be a solubility-controlling phase for borate in many environments.
- To obtain Pitzer parameters for  $\text{Na}^+$  and borate interactions.
- To extend the borate model established at  $25^\circ\text{C}$  to elevated temperatures, as the near-field environments in geological repositories for HLW and used nuclear fuel are expected to be at elevated temperatures, e.g.,  $\sim 100^\circ\text{C}$  in shale,  $\sim 200^\circ\text{C}$  in salt formations.

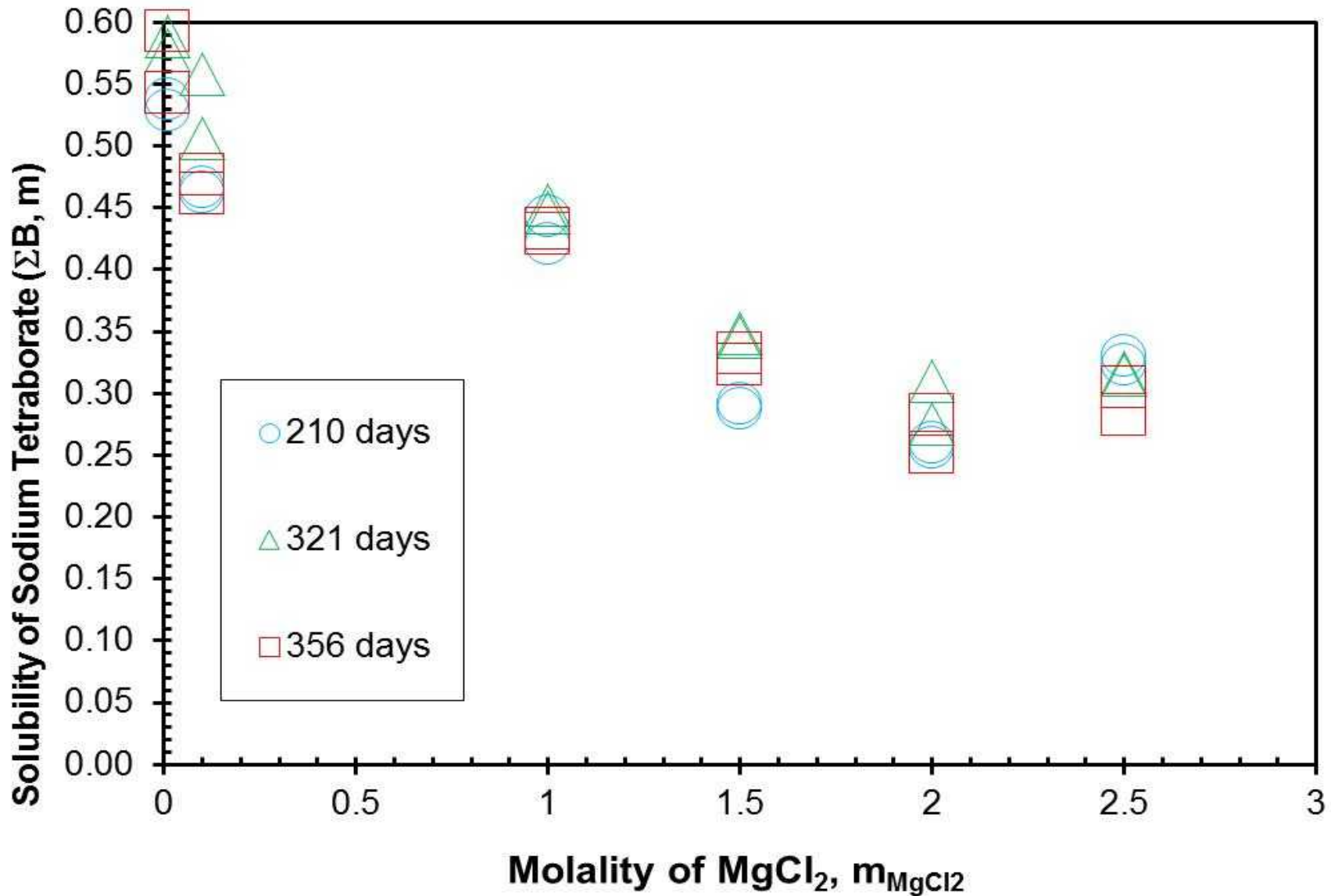
# EXPERIMENTAL METHOD

- Experimental conditions:  $T = 22.5 \pm 1.5$  °C
- Starting material: sodium tetraborate from Fisher Scientific
- Undersaturation experiments
- Supporting solutions:
  - 0.010-5.0 m NaCl
  - 0.010-2.5 m  $MgCl_2$
- Boron and sodium concentrations determined by using inductively coupled plasma atomic emission spectrometer (ICP-AES)
- pCH measured using pH electrode with correction factors

# Experimental Results: NaCl Medium



# Experimental Results: $\text{MgCl}_2$ Medium



# Comparison of Results in NaCl and MgCl<sub>2</sub>

- The total boron concentrations in equilibrium with Na<sub>2</sub>B<sub>4</sub>O<sub>7</sub>•10H<sub>2</sub>O in NaCl and MgCl<sub>2</sub> solutions with low ionic strengths are similar: ~0.5 m.
- The total boron concentrations in equilibrium with Na<sub>2</sub>B<sub>4</sub>O<sub>7</sub>•10H<sub>2</sub>O in NaCl and MgCl<sub>2</sub> solutions with high ionic strengths are different: ~0.15 m for NaCl; ~0.3 m for MgCl<sub>2</sub>.

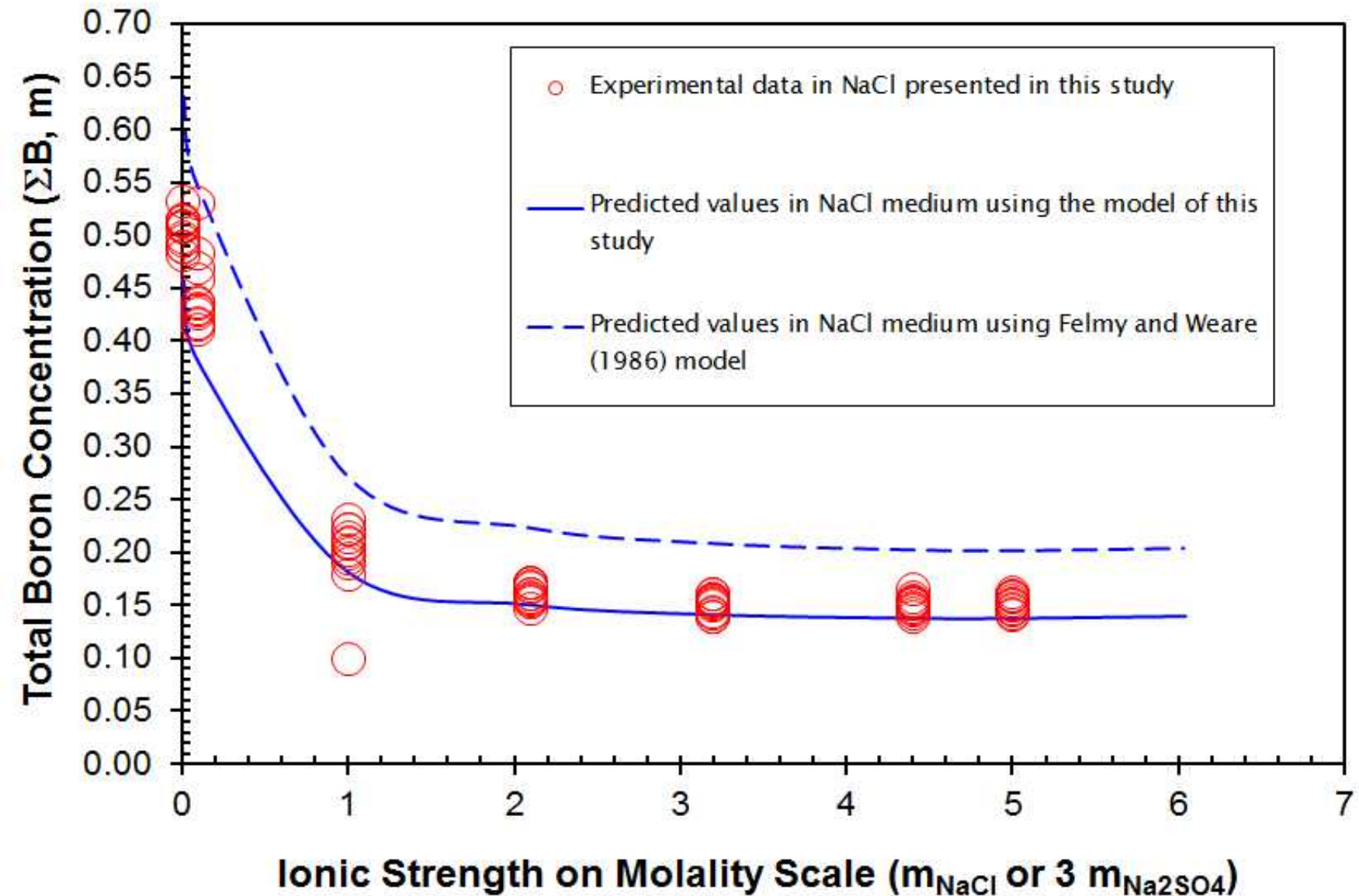
# Pitzer Models

Values in red color or red boxes are revised values or additional parameters evaluated by this work

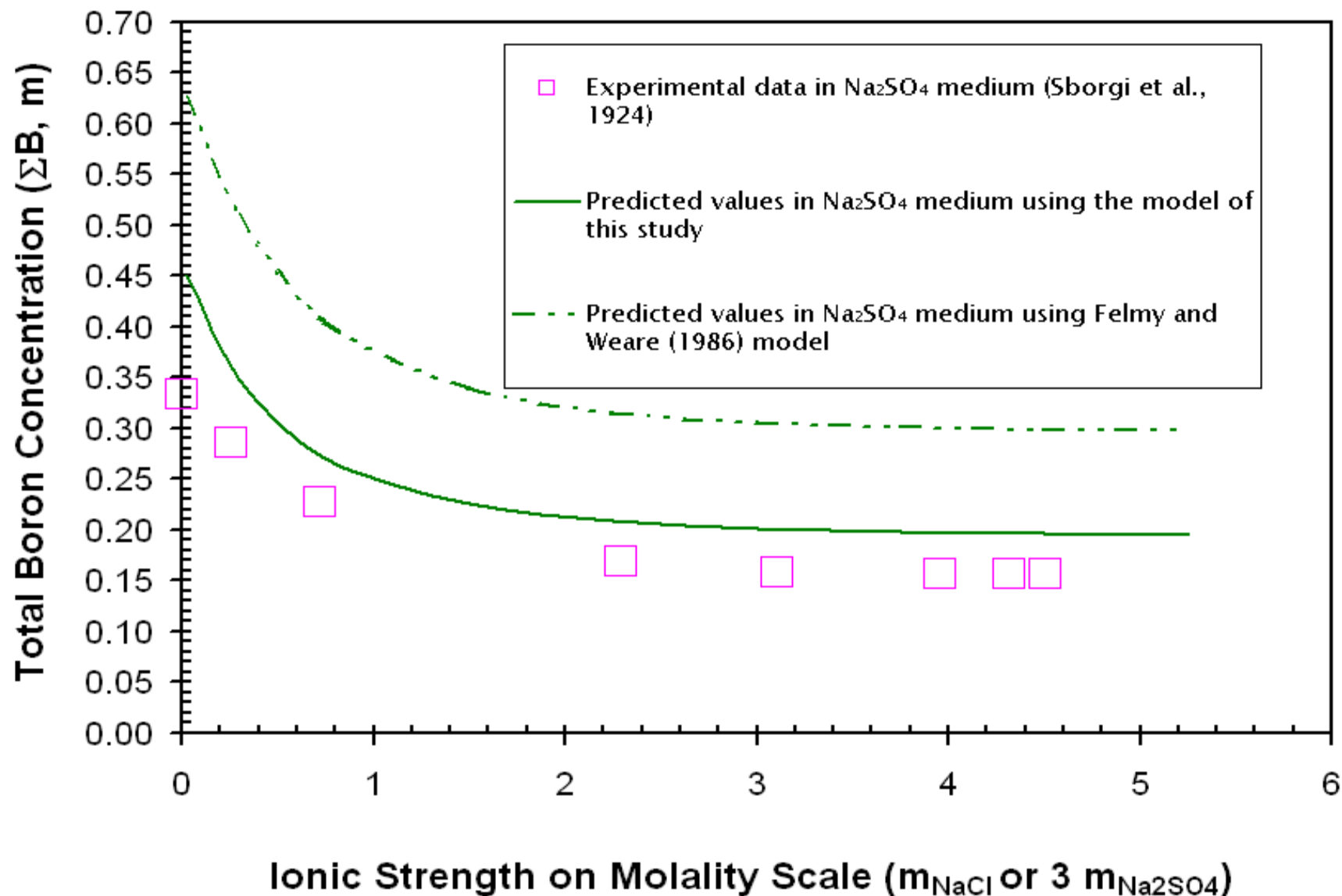
Table 1. Felmy and Weare (1986) model for the Na–B(OH)<sub>3</sub>–Cl–SO<sub>4</sub> system

Pitzer Binary Interaction Coefficients				
Species, <i>i</i>	Species, <i>j</i>	$\beta^{(0)}$	$\beta^{(1)}$	$C^\phi$
Na <sup>+</sup>	B(OH) <sub>4</sub> <sup>-</sup>	-0.0427	0.089	0.0114
Na <sup>+</sup>	B <sub>3</sub> O <sub>3</sub> (OH) <sub>4</sub> <sup>-</sup>	-0.056	-0.910	
Na <sup>+</sup>	B <sub>4</sub> O <sub>5</sub> (OH) <sub>4</sub> <sup>2-</sup>	-0.11	-0.40	
Pitzer Mixing Parameters and Interaction Parameters Involving Neutral Species				
Species, <i>i</i>	Species, <i>j</i>	Species, <i>k</i>	$\theta_{ij}$ or $\lambda_{ij}$	$\Psi_{ijk}$ or $\zeta_{ijk}$
B(OH) <sub>4</sub> <sup>-</sup>	Cl <sup>-</sup>	Na <sup>+</sup>	-0.065	-0.0073
B(OH) <sub>4</sub> <sup>-</sup>	SO <sub>4</sub> <sup>-2</sup>		-0.012 <b>0.17 ± 0.03</b>	
B <sub>3</sub> O <sub>3</sub> (OH) <sub>4</sub> <sup>-</sup>	Cl <sup>-</sup>	Na <sup>+</sup>	0.12	-0.024
B <sub>3</sub> O <sub>3</sub> (OH) <sub>4</sub> <sup>-</sup>	SO <sub>4</sub> <sup>-2</sup>		0.10	
B <sub>4</sub> O <sub>5</sub> (OH) <sub>4</sub> <sup>-2</sup>	Cl <sup>-</sup>	Na <sup>+</sup>	0.074	0.026
B <sub>4</sub> O <sub>5</sub> (OH) <sub>4</sub> <sup>-2</sup>	SO <sub>4</sub> <sup>-2</sup>		0.12	<b>0.1 ± 0.2</b>
B(OH) <sub>3</sub> (aq)	Cl <sup>-</sup>		0.091	
B(OH) <sub>3</sub> (aq)	SO <sub>4</sub> <sup>-2</sup>	Na <sup>+</sup>	0.018	0.046
B(OH) <sub>3</sub> (aq)	B <sub>3</sub> O <sub>3</sub> (OH) <sub>4</sub> <sup>-</sup>		-0.20	
B(OH) <sub>3</sub> (aq)	Na <sup>+</sup>		-0.097	
Equilibrium Constant for Solubility Reaction				
Reaction			log K	
Na <sub>2</sub> B <sub>4</sub> O <sub>7</sub> ·10H <sub>2</sub> O = 2Na <sup>+</sup> + 4B(OH) <sub>4</sub> <sup>-</sup> + 2H <sup>+</sup> + H <sub>2</sub> O			-24.49 <b>-24.80 ± 0.10</b>	
Na <sup>+</sup> + B(OH) <sub>4</sub> <sup>-</sup> = NaB(OH) <sub>4</sub> (aq)			<b>0.25 ± 0.01 (25 °C)</b>	
NaB(OH) <sub>4</sub> (aq)	Na <sup>+</sup>		<b>0.093 ± 0.005</b>	

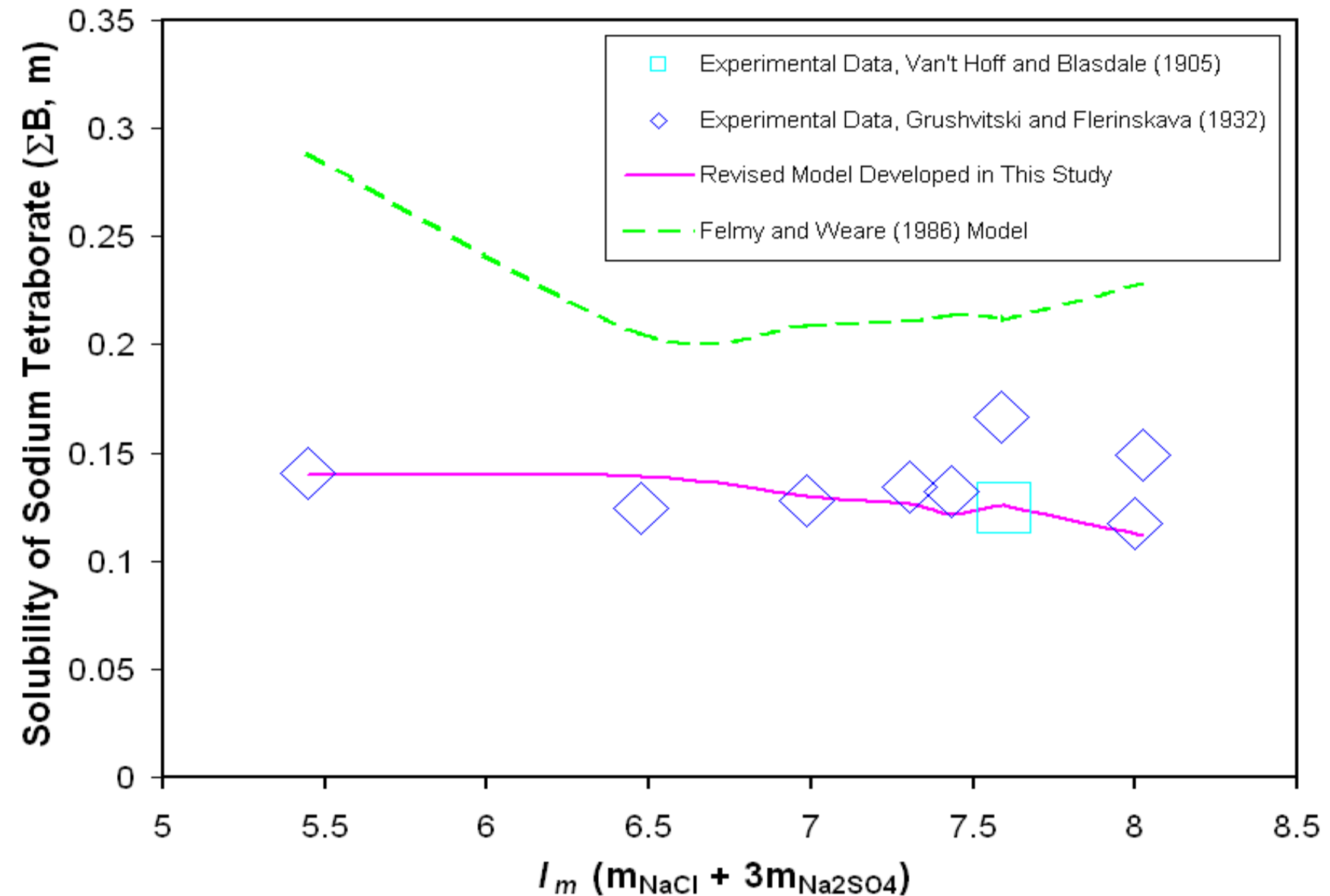
# Modeling Results



# Modeling Results



# Validation Test



# Model Extension to 100°C

- Strategy for model extension to 100°C
  - Borate species considered:  $B_x(OH)_y^{-(3x+y)}$ ,  $x = 1, 2, 3, 4$ ;  $y = 0, 1, 2$ ; i.e.,  $B(OH)_3(aq)$ ,  $B(OH)_4^-$ ,  $B_2(OH)_7^-$ ,  $B_3(OH)_{10}^-$ ,  $B_4(OH)_{14}^{2-}$
  - Borate complex(es) considered in the Na- $B(OH)_3$ -Cl- $SO_4$  system:  $NaB(OH)_4(aq)$
- Equilibrium quotients at  $I_m = 1.0$  m at elevated temperatures from Mesmer et al. (1972)
- Equilibrium constants at infinite dilution at elevated temperatures are obtained by this work according to the SIT model, based on  $\log Q_{x,y}$  from Mesmer et al. (1972).
- Assuming that the Pitzer parameters are constant over the temperature range from 25°C to 100°C

# Model Extension to 100°C (cont.)

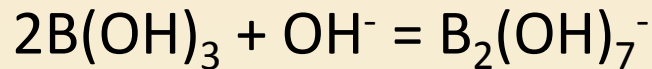
- $\log K_{1,1}$  for the following reaction from Mesmer et al. (1972),  
$$\text{B(OH)}_3 + \text{OH}^- = \text{B(OH)}_4^-$$

T, °C	$\log Q_{1,1}$ , Mesmer et al., 1972	$\log K_{1,1}$ , Mesmer et al., 1972
25	4.89	4.76
50	4.32	4.19
75	3.83	3.71
100	3.42	3.31

$\log Q_{1,1}$  at  $I_m = 1.0$  m

# Model Extension to 100°C (cont.)

- $\log Q_{2,1}$  at  $I_m = 1.0$  (KCl) for the following reaction from Mesmer et al. (1972),



$$\log K_{2,1} = \log Q_{2,1} + \Delta\varepsilon \times I_m$$

$$\Delta\varepsilon = \varepsilon(\text{K}^+, \text{B}_2(\text{OH})_7^-) - \varepsilon(\text{K}^+, \text{OH}^-)$$

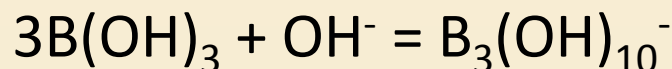
$$\text{Assuming } \varepsilon(\text{K}^+, \text{B}_2(\text{OH})_7^-) \approx \varepsilon(\text{Na}^+, \text{B}(\text{OH})_4^-)$$

T, °C	$\log Q_{2,1}$ , Mesmer et al., 1972	$\log K_{2,1}$ , This Work
25	4.72	4.56
50	4.20	4.05
75	3.78	3.62
100	3.43	3.27

$\log Q_{2,1}$  at  $I_m = 1.0$  m

# Model Extension to 100°C (cont.)

- $\log Q_{3,1}$  at  $I_m = 1.0$  (KCl) for the following reaction from Mesmer et al. (1972),



$$\log K_{3,1} = \log Q_{3,1} + \Delta\varepsilon \times I_m$$

$$\Delta\varepsilon = \varepsilon(\text{K}^+, \text{B}_3(\text{OH})_{10}^-) - \varepsilon(\text{K}^+, \text{OH}^-)$$

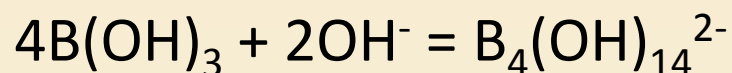
$$\text{Assuming } \varepsilon(\text{K}^+, \text{B}_3(\text{OH})_{10}^-) \approx \varepsilon(\text{Na}^+, \text{B}(\text{OH})_4^-)$$

T, °C	$\log Q_{3,1}$ , Mesmer et al., 1972	$\log K_{3,1}$ , This Work
25	6.82	6.66
50	6.01	5.85
75	5.31	5.15
100	4.72	4.56

$\log Q_{3,1}$  at  $I_m = 1.0$  m

# Model Extension to 100°C (cont.)

- $\log Q_{4,2}$  at  $I_m = 1.0$  (KCl) for the following reaction from Mesmer et al. (1972),



$$\log K_{4,2} = \log Q_{4,2} - 2D + \Delta\varepsilon \times I_m$$

$$\Delta\varepsilon = \varepsilon(\text{K}^+, \text{B}_4(\text{OH})_{14}^{2-}) - 2 \times \varepsilon(\text{K}^+, \text{OH}^-)$$

$$\text{Assuming } \varepsilon(\text{K}^+, \text{B}_4(\text{OH})_{14}^{2-}) \approx \varepsilon(\text{K}^+, \text{SO}_4^{2-})$$

$$D = A_\gamma * \sqrt{I_m} / (1 + 1.5 \sqrt{I_m})$$

T, °C	$\log Q_{4,2}$ , Mesmer et al., 1972	$\log K_{4,2}$ , This Work
25	12.62	11.98
50	10.77	10.10
75	9.28	8.59
100	8.09	7.37

$\log Q_{4,2}$  at  $I_m = 1.0$  m

# Summary

In this study, an accurate thermodynamic model has been developed for the Na-B(OH)<sub>3</sub>-Cl-SO<sub>4</sub> system

- The revised model incorporates a revised log K for sodium tetraborate, which is -24.80.
- The revised model contains the aqueous complex, NaB(OH)<sub>4</sub>(aq).
- The revised model includes the lambda parameter for Na<sup>+</sup>—NaB(OH)<sub>4</sub>(aq) interaction, the psi parameter for B<sub>4</sub>O<sub>5</sub>(OH)<sub>4</sub><sup>2-</sup>—SO<sub>4</sub><sup>2-</sup>—Na<sup>+</sup> interaction, and the revised value for the B(OH)<sub>4</sub><sup>-</sup>—SO<sub>4</sub><sup>2-</sup> interaction.
- The revised model is validated by independent, experimental solubility data on sodium tetraborate in NaCl + Na<sub>2</sub>SO<sub>4</sub> solutions up to ionic strength of 8 m.
- We are extending the borate model to elevated temperatures.