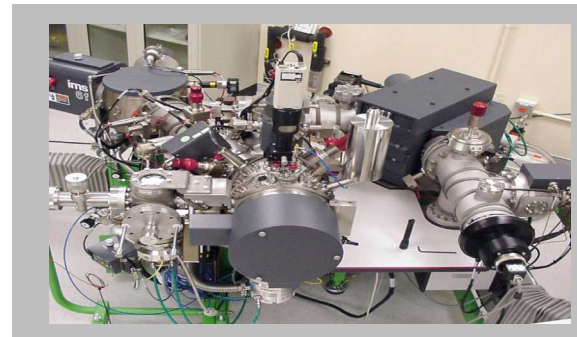
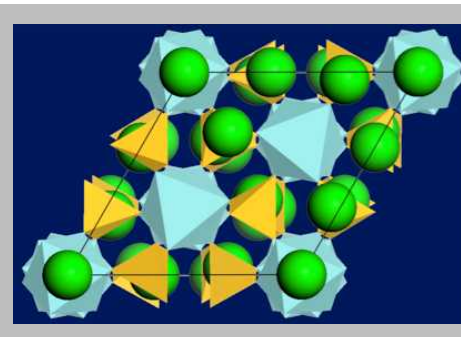
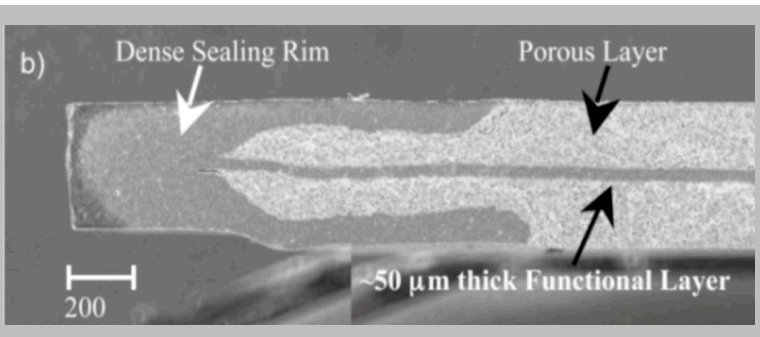


Exceptional service in the national interest



Sodium-based Battery Development

Programmatic Overview

D. Ingersoll et.al.

Sandia National Laboratories

Sandia-RASEI-CU/CEAS Workshop on Advances in Battery Technology

April 16-17, 2012



Objective

Develop a family of batteries suited to stationary storage needs

- A suite of solutions for the multiple application needs of large-scale storage
 - both the utility and customer side of the grid
- Reduce the cost of large-scale storage
 - *System* level *life-cycle* cost, and not just the cost of the cells themselves
 - Projected cost goals < 100 \$/kWh
- Eliminate/reduce geopolitical constraints sometimes associated with battery chemistries, specifically lithium-ion

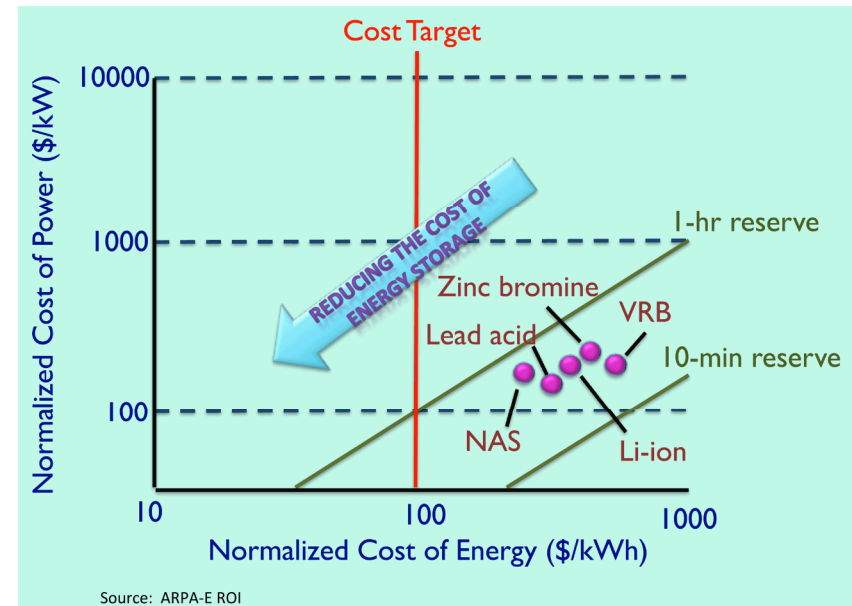
California Benefits and Market Potential

Application/Benefit	Discharge Duration*		Lifecycle Financial Benefits (\$/kW)	Maximum Market Potential (MW)	Ten-year Economic Benefits (\$Million)**
	Minimum	Highest			
Bulk Electricity Price Arbitrage	1	10	200 to 300	735	147 to 220
Distribution Upgrade Deferral 50 th Percentile of Benefits	2	6	666	804	536
Distribution Upgrade Deferral 90 th Percentile of Benefits	2	6	1,067	161	172
Transmission Upgrade Deferral	4	6	650	1,092	710
T&D Congestion Relief	2	6	72***	3,200	230
Customer Time-of Use Energy Cost Management	2 Seconds	5 Seconds	82	1,000	82
Customer Demand Charge Management	6	11	465#	4,005	1,862

*Hours unless other units are specified.

**Over ten years, based on lifecycle benefits times maximum market potential (market estimates will be lower).

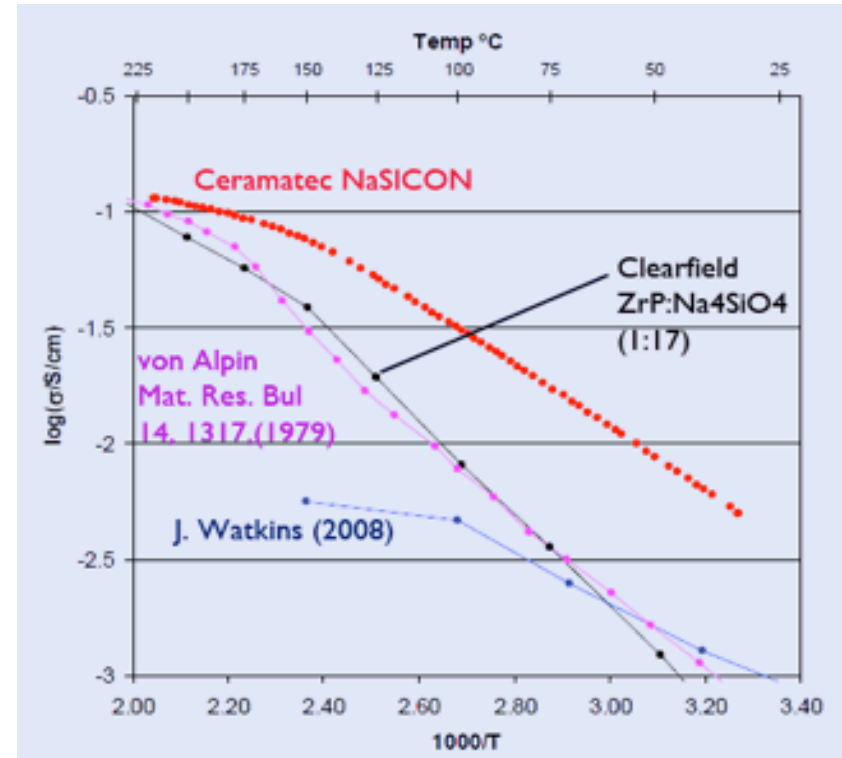
***Placeholder values. The actual benefit was not estimated.



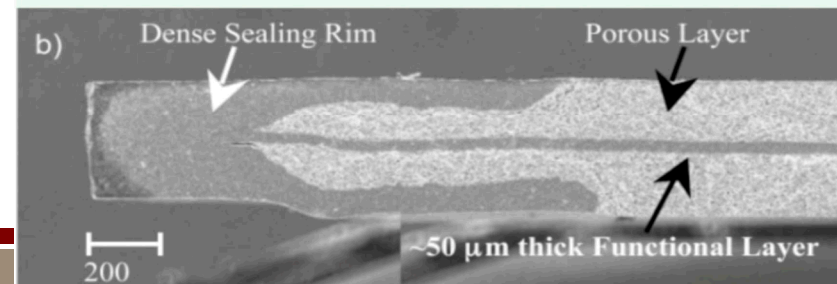
Approach

In a transformational move away from lithium-based battery chemistries, we are developing a family of sodium-based battery chemistries.

- Why Sodium-based systems
 - high energy content & very low cost of metallic anodes
 - U.S. has large reserves of sodium commodities
 - can be coupled with a variety of cathodes
 - a solid-state perm-selective sodium-ion conductor is available
- NaSICON – Sodium Super Ionic Conductor
 - solid ceramic developed decades ago having high room temperature conductivity
 - these early materials were not stable against molten sodium
 - Current materials are stable
 - exhibit room temperature conductivities on the order of 10^{-2} S/cm
 - Discrete NaSICON ceramic structures can be fabricated



Cross Sectional View of NaSICON Structure



Multi-disciplinary Partnership

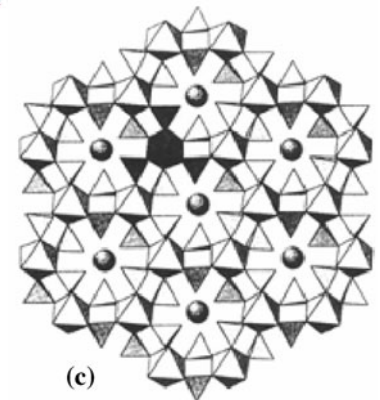
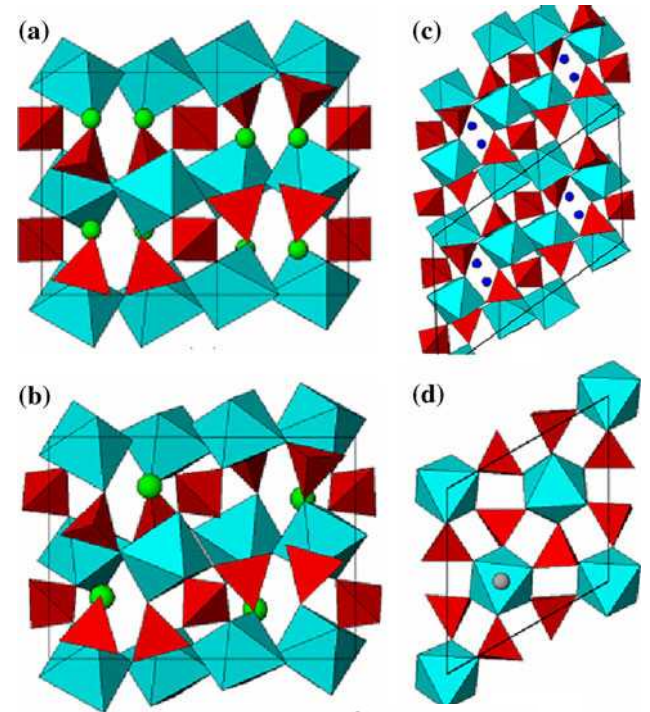
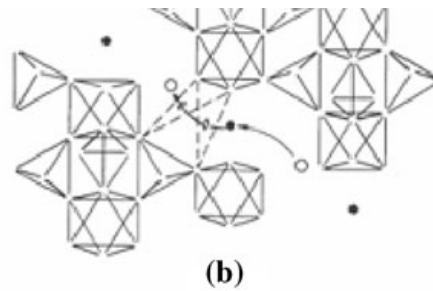
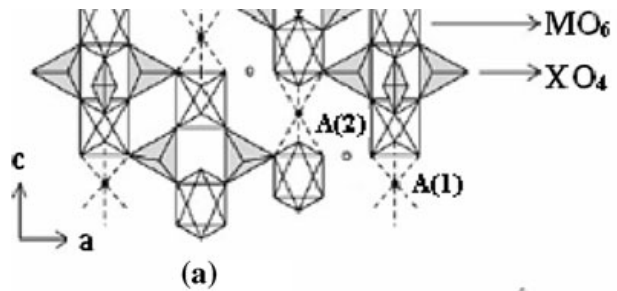
Industry, Universities, and Government



- D. Ingersoll – PI
- SNL Personnel
 - R. Cygan: transport mechanisms
 - C. Apblett: sodium-air battery
 - F. Delnick: sodium-ion battery
 - E. Spoerke & N. Bell: NaSICON material and stability
 - T. Anderson: cathode development
 - J. Ihlfeld
- Ceramatec Inc & Coorstek
 - C. Boxley
 - S. Bhavaraju
 - A. Elangovan
 - D. Beeaff
- University of Maryland
 - Prof. E. Wachsman
- Colorado School of Mines
 - Prof. R. Kee
 - Prof. J. Porter
- Boulder Ionics (indirect partner)
 - J. Martin: Ionic liquids
- DOE – Office of Electricity
 - Dr. I. Gyuk

NaSiCON: *structure, activity, charge distribution stability*

Baseline Compositions: $\text{Na}_{1+x}\text{Zr}_2\text{Si}_x\text{P}_{3-x}\text{O}_{12}$ (NZP = $\text{NaZr}_2\text{P}_3\text{O}_{12}$, NZS = $\text{Na}_4\text{Zr}_2\text{Si}_3\text{O}_{12}$)



Zr sites: all octahedral

P, Si sites: all tetrahedral

O sites: all bridging (octahedra to tetrahedra)

Formal Oxygen Charges:

$\text{Zr-O-Si} = -1/3$

$\text{Zr-O-P} = -1/12$

The anionic charge in NASICON is very diffuse.
Channel dimensions for Na^+ vary with structure.

H_2O , H_3O^+ are marginal fits.

Hydrated cations should be excluded.

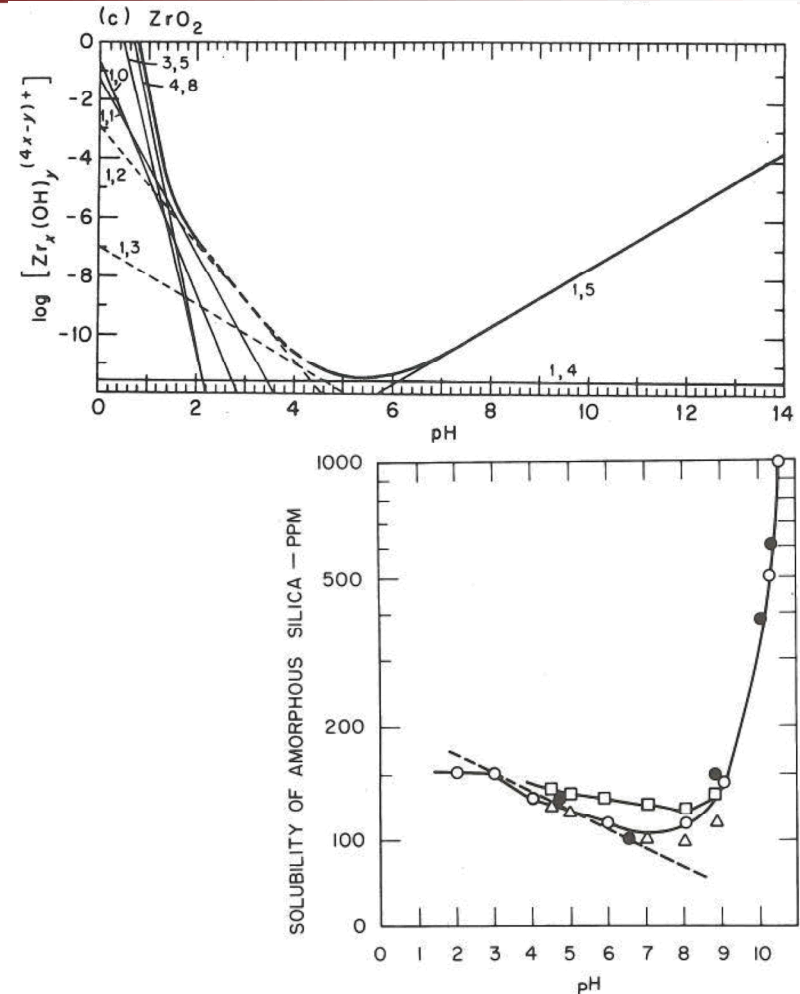
Stability in solution – predictive

Acidic Degradation:
Zr is the weak link.
Proton attack on bridging oxygens should occur below pH 3.

Basic Degradation:
Si should be the weak link (Zr is point of attack for Si-free NASICON).
Hydroxide attack on Si, Zr should increase 10x for each ΔpH of 1.

Stability Window: $4 < \text{pH} < 11$ (NZS)
 $3 < \text{pH} < 14$ (NZP)

Ion Exchange Degradation:
Cation exchange to form hydronium should only occur below pH 3-4.
In open channel structures, ion selectivity should follow: $\text{K}^+ > \text{Na}^+ > \text{Li}^+$.



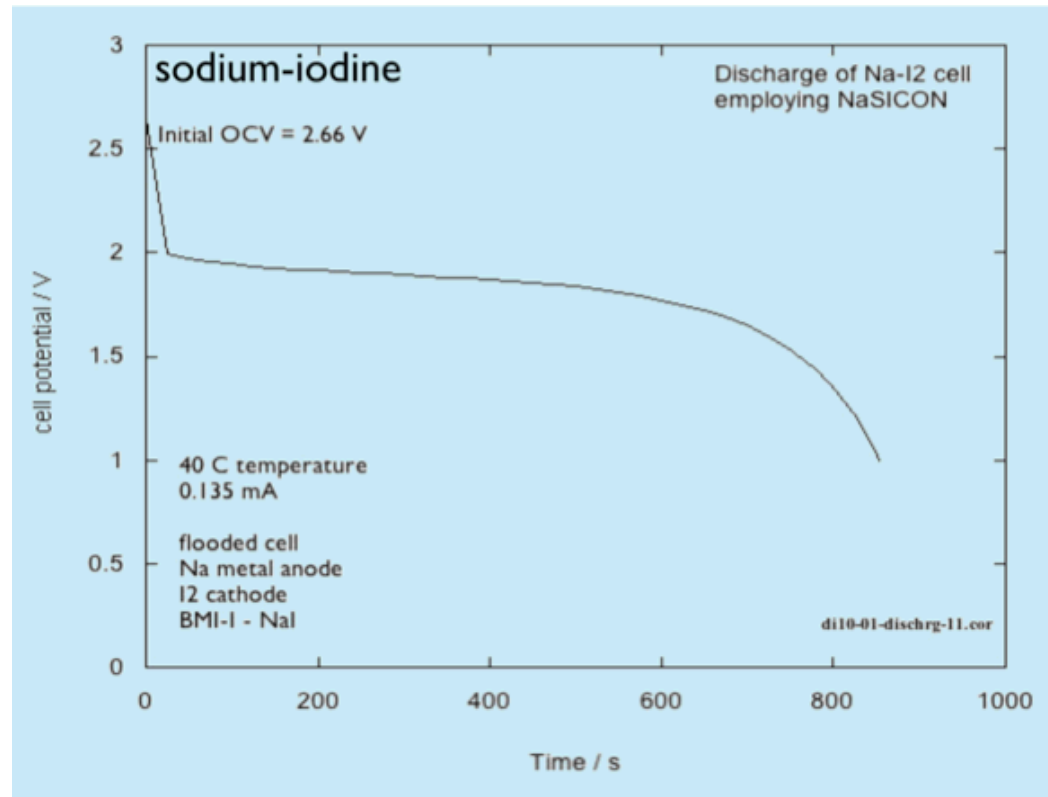
Predictive statements being validated/measured in the lab

Select Battery Chemistries

Metallic anode in combination with different cathodes

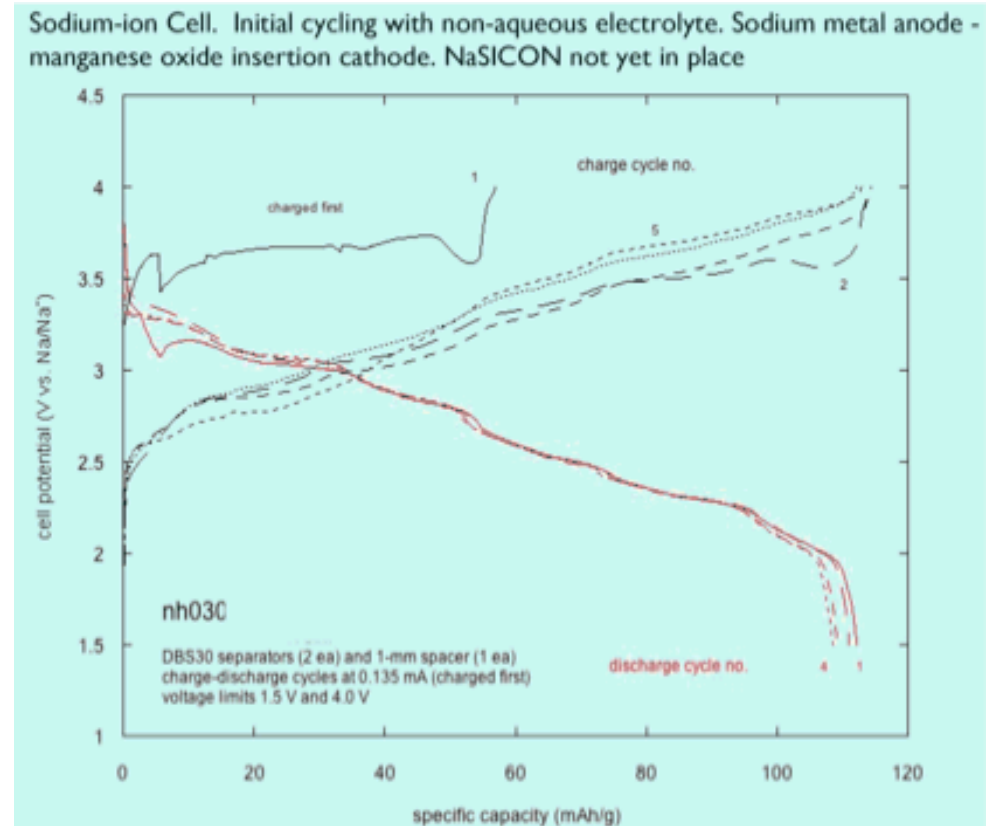
Battery chemistries under development

1. sodium-bromine $\text{Na} + \frac{1}{2} \text{Br}_2 \rightleftharpoons \text{Na}^+ + \text{Br}^-$ 3.79 V 987 Wh/kg
2. sodium-iodine $\text{Na} + \frac{1}{2} \text{I}_2 \rightleftharpoons \text{Na}^+ + \text{Br}^-$ 3.25 V 581 Wh/kg
3. Low temperature sodium-sulfur
4. Sodium-ion
5. Sodium-air



Sodium-ion

- developing new cathodes
 - have developed a new manganese oxide phase having higher specific capacities than traditional material ($\text{Na}_{0.44}\text{Mn}$)
- currently evaluating performance



Acknowledgements

- Dr. I. Gyuk
 - DOE Office of Electricity