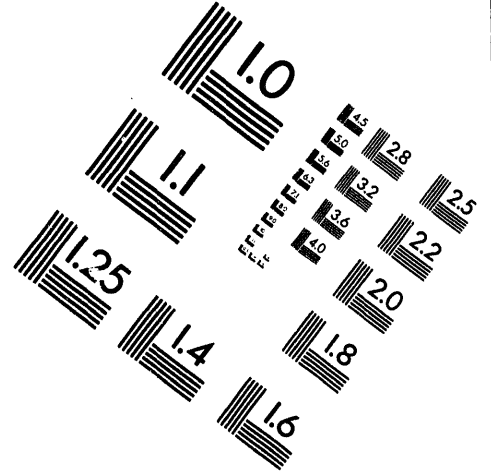
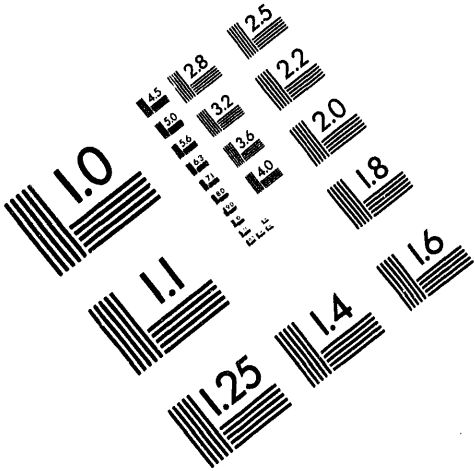




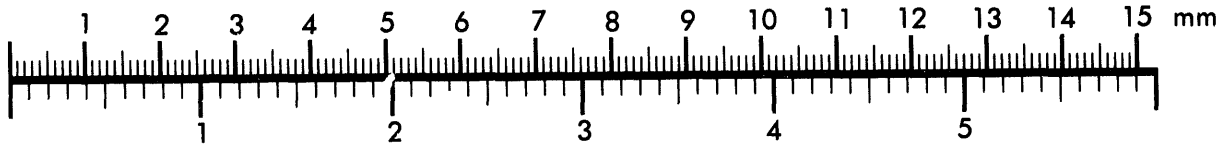
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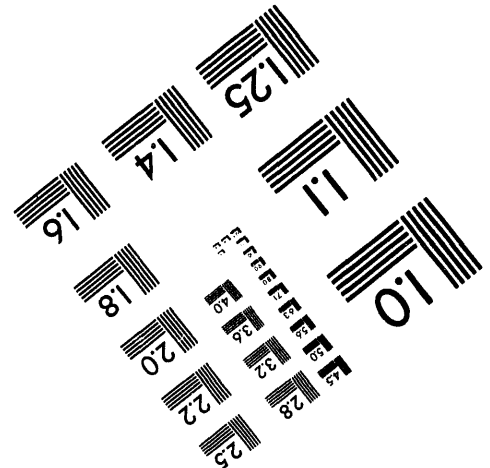
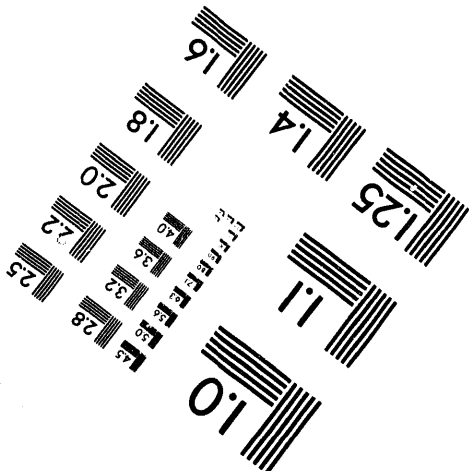
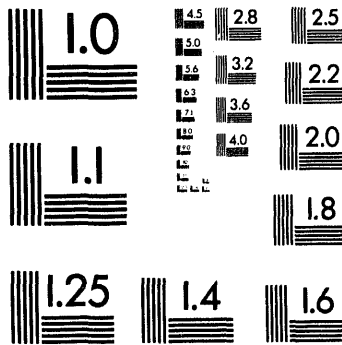
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June 13, 1962

REACTOR SIMULATION STUDY

The following discussion and attached summary report is sent to you to illustrate the type of information that is currently in data processing machine language and available to those who require it. During the progress meetings at which these reports were discussed, several persons indicated a desire to have a documented explanation of the report and a personal copy to scan. This is the answer to these requests.

The reports are comprised of three major sections. The first is a map indicating the number of recordings of data in the category defined by the function number code. The second is a summary of the data, in terms of hours, for each of the functions performed during an outage, except secondary function code number 21 which is the number of tubes associated with the basic function performed. The third is a summary of the secondary functions performed within a basic function class, the associated delay total, and the number of tubes involved for those functions where a delineation by tube count may be of interest.

The function code numbers relate directly to the definitions of the hours expended for charge-discharge, rupture removal, tube leak repair, tube replacement, and so forth. These definitive classes are taken from the distribution records supplied by the various reactor analysts and summarized by the Reports and Statistics group in the IPD Production Operation. The listing and record count map are an enlargement of the summary form designed in April of 1961. The codes are as follows:

	<u>Primary</u>	<u>Secondary</u>
***	1. Charge discharge - normal	1. Same as primary
Functions	2. Charge discharge - special	2. Same
	3. Charge discharge - problem	3. Same
	4. Rupture Removal	4. Same
	5. Water leak repair	5. Same
	6. Tube replacement	6. Same
	7. Tube replacement - abnormal	7. Same
	8. Mechanical Maintenance	8. Same
	9. Instrument Maintenance	9. Same
	10. Electrical Maintenance	10. Same

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	<u>Primary</u>		<u>Secondary</u>
	11. Standard Check	11.	Same as Primary
	12. Production Test	12.	Same
	13. Project Work	13.	Same
	14. Miscellaneous - Other	14.	Same
***	15. Cooling Time	15.	Same
Delays	16. Startup Time	16.	Same
	17. Equipment Breakdown	17.	Same
	18. Delays - Man	18.	Same
	19. Turco	19.	Same
	20. Miscellaneous	20.	Same
	21. Probologging	**21.	Number of tubes involved
	22. Scrums		

One will notice immediately that the various time elements across any given function code row (primary function) do not necessarily have equal total values. The reason here is that some tasks are distributed according to the function governing or controlling the outage during different periods of the given outage. As an example, the records indicate that tube leak work was performed while normal charge-discharge was governing or the time controlling portion of a given outage. Therefore, one will find the tube leak repair hour requirements in row 1 under secondary function number 5 indicating the leak work was performed during the period when charge-discharge was the outage controlling function. The same distribution pattern will be especially noticeable with regard to associated maintenance time requirements. To determine the amount of time associated with a specific function one should look at the diagonal element for that particular function. For example, tube leak work during tube leak controlling periods will show up on the function row number 5 under secondary function column 5, and so forth.

The number of elements involved in this analysis versus the width of the paper on which to write the information required a slight modification. Therefore, it will be noted that each row is split with regard to the secondary functional relationship. The first fourteen functions are corrective in nature and the remaining are the unavoidable delays required to perform the necessary corrective work. Therefore, each row is broken at this logical point. The corrective first, followed by the associated delays ending with the corresponding tube count.

The third portion of each reactor report is a summary of the corrective time requirements, a summary of the associated delays, followed by the tube count for the period reported.

This report summarizes all the recorded data starting April 1, 1961 to May 15, 1962. This same analysis can be run for any reactor for any incremental period considering any one or combinations of causes for an outage during the above mentioned period. For example, one can get an analysis for B reactor, for the period July 1, 1961 through December 31, 1961 covering the outages for tube leaks and ruptures.

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The last page of the report is a summation of all the hours expended during the period for each of the recovery functions. This summary presents a reasonably good picture of the distribution of the total outage time to the various activities. One can, if he desires, calculate the percentage of time attributed to charge-discharge, rupture removal, mechanical maintenance and so forth. The averages, variance and standard deviation associated with tube count, in this case, are valueless.

Appendix A is an updated analysis which parallels the report HW-57166, but covers the period April 1, 1961 to May 16, 1962.

R. C. Burke

R. C. Burke
OPERATIONS RESEARCH & SYNTHESIS

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REACTOR 4 OUTAGE FUNCTION EXPECTATION REPORT

APRIL 1961 TO MAY 15 1962

THIS IS AN EXEMPLARY REPORT ILLUSTRATING
AVERAGE TIME REQUIREMENTS AND EXPECTED
VARIANCES FOR THE BASIC TASKS REQUIRED
TO RE-ESTABLISH ON-LINE PRODUCTION STATUS.

••ALL DATA IN HOURS-EXCEPT SECONDARY FUNCTION#21#TUBE COUNT.

•• INCIDENT EXPERIENCE BY CAUSE FUNCTION ••

SECONDARY FUNCTION NUMBER	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21
FUNCTION 1	31	0	0	0	1	6	0	0	0	0	1	0	1	0	20	23	10	19	0	0	24
FUNCTION 2	11	19	0	1	0	4	0	0	0	0	0	0	0	0	24	24	5	13	0	0	32
FUNCTION 3	7	0	8	0	0	1	0	3	0	0	0	0	1	0	9	10	3	4	0	0	14
FUNCTION 4	11	2	0	11	0	4	1	8	0	0	0	0	0	1	14	14	3	12	0	0	15
FUNCTION 5	18	1	0	0	14	7	2	11	1	0	0	0	0	0	23	24	4	19	0	0	14
FUNCTION 6	13	7	1	0	1	14	0	11	1	0	0	2	0	0	16	17	5	10	0	0	17
FUNCTION 7	0	0	0	0	0	0	5	3	0	0	0	0	0	0	6	5	0	1	0	0	1
FUNCTION 8	2	0	0	0	0	0	0	40	11	2	0	1	1	0	29	33	4	12	0	0	0
FUNCTION 9	0	0	0	0	0	0	0	0	19	0	0	0	0	0	2	3	0	2	0	0	0
FUNCTION 10	0	0	0	0	0	0	0	0	0	1	0	0	0	0	1	1	0	0	0	0	0
FUNCTION 11	2	0	0	0	0	0	0	0	0	0	8	0	0	0	4	6	0	4	0	0	0
FUNCTION 12	2	0	0	1	0	0	0	2	1	0	3	7	1	0	10	10	1	5	0	0	2
FUNCTION 13	0	0	0	0	0	0	0	0	0	0	1	3	2	0	4	4	0	0	0	0	0
FUNCTION 14	5	0	0	0	0	0	0	1	0	0	0	2	2	11	10	9	4	2	0	0	1
FUNCTION 15	24	13	3	8	10	11	6	14	1	1	5	1	1	2	0	0	0	0	0	0	0
FUNCTION 16	26	13	3	8	11	11	5	14	2	1	6	2	1	2	0	0	0	0	0	0	0
FUNCTION 17	6	3	1	2	4	4	0	10	2	3	0	0	0	1	0	0	0	0	0	0	0

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ACTICA 18	21	7	2	6	9	6	1	13	2	0	2	5	0	0	0	0	0	0	0	0	
FUNCTION 19	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
FUNCTION 20	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
FUNCTION 21	9	1	0	0	0	5	0	0	0	0	9	0	0	0	11	9	4	3	0	0	13
FUNCTION 22	2	0	0	0	0	0	0	0	1	0	1	2	0	0	0	0	0	0	0	0	0

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SECONDARY
FUNCTION NUMBER

FUNCTION 1
TCT.HOURS OWN
INCIDENTS
AVERAGE DOWN
VARIANCE
STD.DEVIATION

	15	16	17	18	19	20	21	8	9	10	11	12	13	14
TCT.HOURS OWN	214.2	0.	0.	0.	0.5	13.0	0.	0.	0.	0.	0.9	0.	0.3	0.
INCIDENTS	31	0	0	0	1	4	0	0	0	0	1	0	1	0
AVERAGE DOWN	6.9	0.	0.	0.	0.5	2.2	0.	0.	0.	0.	0.9	0.	0.3	0.
VARIANCE	63.7	-0.	-0.	-0.	0.	1.8	-0.	-0.	-0.	-0.	0.	-0.	0.	-0.
STD.DEVIATION	8.0	-0.	-0.	-0.	0.	1.4	-0.	-0.	-0.	-0.	0.	-0.	0.	-0.

FUNCTION 1
TCT.HOURS OWN
INCIDENTS
AVERAGE DOWN
VARIANCE
STD.DEVIATION

TCT.HOURS OWN	14.0	23.8	11.0	7.0	0.	0.	4547.
INCIDENTS	20	23	10	13	0	0	34
AVERAGE DOWN	0.7	1.0	1.1	0.5	0.	0.	134.
VARIANCE	0.3	0.4	1.1	0.3	-0.	-0.	59173.
STD.DEVIATION	0.5	0.6	1.0	0.4	-0.	-0.	243.

FUNCTION 2
TCT.HOURS OWN
INCIDENTS
AVERAGE DOWN
VARIANCE
STD.DEVIATION

TCT.HOURS OWN	80.1	77.1	0.	11.0	0.	17.9	0.	0.	0.	0.	0.	0.	0.	0.
INCIDENTS	11	19	0	1	0	2	0	0	0	0	0	0	0	0
AVERAGE DOWN	7.3	4.1	0.	11.0	0.	4.5	0.	0.	0.	0.	0.	0.	0.	0.
VARIANCE	23.1	4.6	-0.	0.	-0.	3.4	-0.	-0.	-0.	-0.	-0.	-0.	-0.	-0.
STD.DEVIATION	4.8	2.1	-0.	0.	-0.	1.8	-0.	-0.	-0.	-0.	-0.	-0.	-0.	-0.

FUNCTION 2
TCT.HOURS OWN
INCIDENTS
AVERAGE DOWN
VARIANCE
STD.DEVIATION

TCT.HOURS OWN	16.2	21.3	5.3	7.7	0.	0.	1409.
INCIDENTS	24	26	5	13	0	0	33
AVERAGE DOWN	0.4	0.8	1.1	0.4	0.	0.	44.
VARIANCE	0.2	0.3	0.4	0.4	-0.	-0.	1202.
STD.DEVIATION	0.5	0.7	0.4	0.4	-0.	-0.	37.

FUNCTION 3
TCT.HOURS OWN
INCIDENTS
AVERAGE DOWN
VARIANCE
STD.DEVIATION

TCT.HOURS OWN	20.5	0.	29.0	0.	0.	1.5	0.	5.9	0.	0.	0.	0.	0.2	0.
INCIDENTS	7	0	8	0	0	1	0	3	0	0	0	0	1	0
AVERAGE DOWN	2.9	0.	3.6	0.	0.	1.5	0.	2.0	0.	0.	0.	0.	0.2	0.
VARIANCE	8.4	-0.	10.1	-0.	-0.	0.	-0.	0.9	-0.	-0.	-0.	-0.	0.	-0.
STD.DEVIATION	2.9	-0.	3.2	-0.	-0.	0.	-0.	1.0	-0.	-0.	-0.	-0.	0.	-0.

FUNCTION 3
TCT.HOURS OWN
INCIDENTS
AVERAGE DOWN
VARIANCE

TCT.HOURS OWN	4.4	6.4	3.3	1.2	0.	0.	216.
INCIDENTS	9	10	3	4	0	0	16
AVERAGE DOWN	0.5	0.6	1.1	0.3	0.	0.	14.
VARIANCE	0.1	0.2	0.8	0.1	-0.	-0.	1675.

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FUNCTION 4
TCT-HOURS DWN 18.0 1.3 0.0 39.5 0.0 15.6 7.7 40.5 0.0 0.0 0.0 237.8
INCIDENTS 11 2 0 11 0 4 1 8 0 0 0 1
AVERAGE DCWA 1.4 0.6 0.0 3.4 0.0 3.9 7.7 5.1 0.0 0.0 0.0 237.8
VARIANCE DCWA 3.3 0.2 -0.0 6.8 0.0 2.3 0.0 18.4 -0.0 -0.0 -0.0 0.0
STD.DEVIATION 1.4 0.5 -0.0 2.4 0.0 1.5 0.0 4.3 -0.0 -0.0 -0.0 0.0

FUNCTION 4
TCT-HOURS DWN 24.3 20.2 1.8 7.9 0.0 0.0 16.0 54.3 0.0 0.0 0.0 0.0
INCIDENTS 14 14 3 12 0 0 15 11 0 0 0 0
AVERAGE DCWA 1.5 1.4 0.6 0.7 0.0 0.0 1.5 2.9 0.0 0.0 0.0 0.0
VARIANCE DCWA 2.0 1.1 0.1 0.3 -0.0 -0.0 0.0 4.0 0.0 0.0 0.0 0.0
STD.DEVIATION 1.4 1.0 0.3 0.5 0.0 0.0 0.0 2.0 0.0 0.0 0.0 0.0

FUNCTION 5
TCT-HOURS DWN 63.4 0.2 0.0 0.0 116.7 21.7 10.0 54.3 0.0 0.0 0.0 0.0
INCIDENTS 18 1 0 0 14 7 3 11 0 0 0 0
AVERAGE DCWA 3.5 0.2 0.0 0.0 7.3 3.1 5.0 2.9 0.0 0.0 0.0 0.0
VARIANCE DCWA 6.1 0.0 -0.0 -0.0 24.2 4.8 19.2 4.0 0.0 0.0 0.0 0.0
STD.DEVIATION 2.6 0.0 -0.0 -0.0 4.9 2.2 4.4 2.0 0.0 0.0 0.0 0.0

FUNCTION 5
TCT-HOURS DWN 22.5 23.5 5.4 9.9 0.0 0.0 26.0 54.3 0.0 0.0 0.0 0.0
INCIDENTS 23 24 4 15 0 0 14 11 0 0 0 0
AVERAGE DCWA 1.0 1.0 1.6 0.7 0.0 0.0 2.0 2.9 0.0 0.0 0.0 0.0
VARIANCE DCWA 0.3 0.2 2.4 0.2 0.0 -0.0 1.5 4.0 0.0 0.0 0.0 0.0
STD.DEVIATION 0.4 0.5 1.7 0.5 0.0 0.0 1.2 2.0 0.0 0.0 0.0 0.0

FUNCTION 6
TCT-HOURS DWN 46.0 15.7 1.5 0.0 1.1 113.1 0.0 546.4 0.0 0.0 0.0 0.0
INCIDENTS 13 7 1 0 1 16 0 11 0 0 0 0
AVERAGE DCWA 3.5 2.2 1.5 0.0 1.1 7.1 0.0 51.5 0.0 0.0 0.0 0.0
VARIANCE DCWA 9.7 3.3 0.0 -0.0 0.0 101.5 -0.0 437.5 0.0 -0.0 -0.0 0.0
STD.DEVIATION 3.1 1.9 0.0 -0.0 0.0 10.1 -0.0 29.9 0.0 -0.0 -0.0 0.0

FUNCTION 6
TCT-HOURS DWN 11.7 35.5 7.1 21.1 0.0 0.0 540.0 546.4 0.0 0.0 0.0 0.0
INCIDENTS 16 17 5 10 0 0 17 11 0 0 0 0
AVERAGE DCWA 2.0 2.1 1.5 2.1 0.0 0.0 33.0 51.5 0.0 0.0 0.0 0.0
VARIANCE DCWA 3.4 4.1 1.1 5.8 0.0 -0.0 3455.0 437.5 0.0 -0.0 -0.0 0.0
STD.DEVIATION 1.8 2.0 1.1 2.4 0.0 -0.0 59.0 29.9 0.0 -0.0 -0.0 0.0

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FUNCTION 7														
TGT.HOURS DOWN	0.	0.	0.	0.	0.	0.	12.1	23.7	0.	0.	0.	0.	0.	0.
INCIDENTS	0	0	0	0	0	0	5	3	0	0	0	0	0	0
AVERAGE DOWN	0.	0.	0.	0.	0.	0.	2.4	7.8	0.	0.	0.	0.	0.	0.
VARIANCE	-0.	-0.	-0.	-0.	-0.	-0.	0.9	43.4	-0.	-0.	-0.	-0.	-0.	-0.
STD.DEVIATION	-0.	-0.	-0.	-0.	-0.	-0.	0.7	6.6	-0.	-0.	-0.	-0.	-0.	-0.

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FUNCTION 7														
TGT.HOURS DOWN	2.2	2.2	0.	0.3	0.	0.	1.	1.						
INCIDENTS	4	3	0	1	0	0	1	1						
AVERAGE DOWN	0.4	0.4	0.	0.3	0.	0.	1.	1.						
VARIANCE	0.0	0.1	-0.	0.	-0.	-0.	0.	0.						
STD.DEVIATION	0.2	0.4	-0.	0.	-0.	-0.	0.	0.						

FUNCTION 8														
TGT.HOURS DOWN	3.3	0.	0.	0.	0.	0.	0.	294.9	34.3	9.8	0.	4.5	0.	0.
INCIDENTS	2	0	0	0	0	0	0	40	11	2	0	1	0	0
AVERAGE DOWN	1.7	0.	0.	0.	0.	0.	0.	7.4	3.1	4.9	0.	4.5	0.	0.
VARIANCE	3.4	-0.	-0.	-0.	-0.	-0.	-0.	24.4	2.2	14.4	-0.	0.	0.	-0.
STD.DEVIATION	1.8	-0.	-0.	-0.	-0.	-0.	-0.	5.2	1.5	3.8	-0.	0.	0.	-0.

FUNCTION 8														
TGT.HOURS DOWN	24.5	91.2	1.8	10.9	0.	0.	0.	0.						
INCIDENTS	29	33	4	12	0	0	0	0						
AVERAGE DOWN	0.9	1.6	0.4	0.9	0.	0.	0.	0.						
VARIANCE	0.4	4.0	0.0	0.7	-0.	-0.	-0.	-0.						
STD.DEVIATION	0.6	2.4	0.2	0.8	-0.	-0.	-0.	-0.						

FUNCTION 9														
TGT.HOURS DOWN	0.	0.	0.	0.	0.	0.	0.	0.	36.4	0.	0.	0.	0.	0.
INCIDENTS	0	0	0	0	0	0	0	0	19	0	0	0	0	0
AVERAGE DOWN	0.	0.	0.	0.	0.	0.	0.	0.	1.9	0.	0.	0.	0.	0.
VARIANCE	-0.	-0.	-0.	-0.	-0.	-0.	-0.	-0.	5.4	-0.	-0.	-0.	-0.	-0.
STD.DEVIATION	-0.	-0.	-0.	-0.	-0.	-0.	-0.	-0.	2.3	-0.	-0.	-0.	-0.	-0.

FUNCTION 9														
TGT.HOURS DOWN	0.5	0.6	0.	0.4	0.	0.	0.	0.						
INCIDENTS	2	3	0	2	0	0	0	0						
AVERAGE DOWN	0.2	0.2	0.	0.2	0.	0.	0.	0.						
VARIANCE	0.0	0.0	-0.	0.0	-0.	-0.	-0.	-0.						
STD.DEVIATION	0.1	0.1	-0.	0.0	-0.	-0.	-0.	-0.						

FUNCTION 10														
TGT.HOURS DOWN	0.	0.	0.	0.	0.	0.	0.	0.	0.	1.3	0.	0.	0.	0.

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FUNCTION 13
TCT.HOURS DOWN
INCIDENTS
AVERAGE DOWN
VARIANCE
STD.DEVIATION

2.7 2.3 0.0 0.0 0.0 0.0
4 4 0.0 0.0 0.0 0.0
0.7 0.4 0.0 0.0 0.0 0.0
0.0 0.1 -0.0 -0.0 -0.0 -0.0
0.2 0.2 -0.0 -0.0 -0.0 -0.0

FUNCTION 14
TCT.HOURS DOWN
INCIDENTS
AVERAGE DOWN
VARIANCE
STD.DEVIATION

50.4 0.0 0.0 0.0 0.0 0.0
5 5 0.0 0.0 0.0 0.0
10.1 0.0 0.0 0.0 0.0 0.0
140.5 -0.0 -0.0 -0.0 -0.0 -0.0
11.9 -0.0 -0.0 -0.0 -0.0 -0.0

FUNCTION 14
TCT.HOURS DOWN
INCIDENTS
AVERAGE DOWN
VARIANCE
STD.DEVIATION

31.0 6.0 4.8 2.3 0.0 4.1
10 9 4 4 0.0 1
3.1 0.7 1.7 1.1 0.0 6.1
71.2 0.4 1.3 0.4 0.0 0.3
6.4 0.4 1.2 0.4 0.0 0.3

FUNCTION 15
TCT.HOURS DOWN
INCIDENTS
AVERAGE DOWN
VARIANCE
STD.DEVIATION

79.7 7.0 1.4 13.4 9.2 12.4
24 13 3 6 10 11
3.3 0.5 0.5 1.7 0.9 1.1
10.0 0.2 0.1 2.9 0.3 0.9
3.2 0.4 0.4 1.7 0.5 0.9

FUNCTION 15
TCT.HOURS DOWN
INCIDENTS
AVERAGE DOWN
VARIANCE
STD.DEVIATION

0.0 0.0 0.0 0.0 0.0 0.0
0.0 0.0 0.0 0.0 0.0 0.0
-0.0 -0.0 -0.0 -0.0 -0.0 -0.0
-0.0 -0.0 -0.0 -0.0 -0.0 -0.0

FUNCTION 16
TCT.HOURS DOWN
INCIDENTS
AVERAGE DOWN
VARIANCE
STD.OBVIATION

95.6 9.4 2.1 14.2 11.2 14.4
26 13 3 6 11 11
3.7 0.7 0.7 1.6 1.0 1.3
23.3 0.5 0.5 1.3 0.3 1.0
4.6 0.7 0.7 1.1 0.6 1.0

38.1 3.4 9.6 0.0 0.0 0.0
11 2 2 0 0 0
3.5 1.7 4.0 0.0 0.0 0.0
65.8 3.9 3.0 -0.0 -0.0 -0.0
1.0 2.0 2.4 -0.0 -0.0 -0.0

0.4 0.3 0.4 0.9 0.1 0.1
2.2 1 0.9 0.2 0.1 0.1
0.0 0.4 0.0 0.0 0.0 0.0
0.1 0.0 0.0 0.1 0.0 0.0

0.5 0.9 1.5 3.7 0.1 0.1
2.2 1 2 6 1 1
0.0 0.9 0.7 0.6 0.1 0.1
0.0 0.0 0.2 0.7 0.0 0.0
0.2 0.5 0.5 0.9 0.1 0.1

DECLASSIFIED

INCIDENTS
 AVERAGE DOWN 0.0
 VARIANCE -0.0
 STD. DEVIATION -0.0

FUNCTION 17
 TCT-HOURS DOWN 4.1
 INCIDENTS 2.1
 AVERAGE DOWN 1.9
 VARIANCE 1.9
 STD. DEVIATION 1.4

22.9
 10
 3.3
 5.4
 2.3

0.9
 2.1
 0.4
 0.0
 0.2

3.3
 0.0
 1.1
 0.4
 0.6

0.0
 0.0
 -0.0
 -0.0

0.7
 0.7
 0.0
 0.0

FUNCTION 17
 TCT-HOURS DOWN 0.0
 INCIDENTS 0.0
 AVERAGE DOWN 0.0
 VARIANCE -0.0
 STD. DEVIATION -0.0

FUNCTION 18
 TCT-HOURS DOWN 20.1
 INCIDENTS 21
 AVERAGE DOWN 1.0
 VARIANCE 1.7
 STD. DEVIATION 1.3

5.2
 7
 0.7
 0.5
 0.7

0.5
 2
 0.2
 0.0
 0.2

3.7
 4
 0.6
 0.2
 0.4

5.8
 9
 0.6
 0.3
 0.5

4.7
 4
 0.8
 0.7
 0.8

22.3
 13
 1.7
 4.2
 2.0

0.3
 1
 0.3
 0.0
 0.0

0.4
 0.3
 0.0
 0.1

0.0
 0.0
 -0.0
 -0.0

2.1
 2
 1.0
 0.6
 0.8

18.1
 3
 3.6
 55.1
 7.4

0.0
 0.0
 -0.0
 -0.0

0.0
 0.0
 -0.0
 -0.0

FUNCTION 18
 TCT-HOURS DOWN 0.0
 INCIDENTS 0.0
 AVERAGE DOWN -0.0
 VARIANCE -0.0
 STD. DEVIATION -0.0

FUNCTION 19
 TCT-HOURS DOWN 0.0
 INCIDENTS 0.0
 AVERAGE DOWN -0.0
 VARIANCE -0.0
 STD. DEVIATION -0.0

FUNCTION 19
 TCT-HOURS DOWN 0.0
 INCIDENTS 0.0
 AVERAGE DOWN 0.0

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SLB TOTAL DELINEATION

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FUNCTION 1		ASSOCIATED DELAY TOTALS	TOTAL TUBES
SUM#BASICS#SECONCARIES	228.9	SUM OF DELAYS 55.8	SUM 4567.
NUMBER OF INCIDENTS	34	INCIDENTS 34	CNT 34
AVERAGE HOURS REQD.	4.7	AVERAGE 1.6	AVG 134.
VARIANCE	109.4	VARIANCE 3.8	
STD. DEVIATION	10.3	STD.DEVIATION 2.0	

FUNCTION 2		ASSOCIATED DELAY TOTALS	TOTAL TUBES
SUM#BASICS#SECONCARIES	184.7	SUM OF DELAYS 40.5	SUM 1409.
NUMBER OF INCIDENTS	32	INCIDENTS 32	CNT 32
AVERAGE HOURS REQD.	5.8	AVERAGE 1.6	AVG 44.
VARIANCE	50.4	VARIANCE 2.1	
STD. DEVIATION	7.1	STD.DEVIATION 1.5	

FUNCTION 3		ASSOCIATED DELAY TOTALS	TOTAL TUBES
SUM#BASICS#SECONCARIES	57.1	SUM OF DELAYS 15.3	SUM 216.
NUMBER OF INCIDENTS	19	INCIDENTS 19	CNT 19
AVERAGE HOURS REQD.	3.0	AVERAGE 0.8	AVG 11.
VARIANCE	17.0	VARIANCE 1.4	
STD. DEVIATION	4.1	STD.DEVIATION 1.2	

FUNCTION 4		ASSOCIATED DELAY TOTALS	TOTAL TUBES
SUM#BASICS#SECONCARIES	340.4	SUM OF DELAYS 54.2	SUM 14.
NUMBER OF INCIDENTS	20	INCIDENTS 20	CNT 20
AVERAGE HOURS REQD.	18.0	AVERAGE 2.7	AVG 1.
VARIANCE	3039.3	VARIANCE 5.3	
STD. DEVIATION	55.1	STD.DEVIATION 2.3	

FUNCTION 5		ASSOCIATED DELAY TOTALS	TOTAL TUBES
SUM#BASICS#SECONCARIES	267.8	SUM OF DELAYS 45.5	SUM 26.
NUMBER OF INCIDENTS	27	INCIDENTS 27	CNT 27
AVERAGE HOURS REQD.	9.9	AVERAGE 2.4	AVG 1.
VARIANCE	141.2	VARIANCE 3.6	

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FUNCTION 4		ASSOCIATED DELAY TOTALS		TOTAL TUBES
SUM#BASICS#SECONDARIES	757.9	SUM OF DELAYS	95.4	SUM 540.
NUMBER OF INCIDENTS	19	INCIDENTS	19	CNT 19
AVERAGE HOURS REQD.	39.9	AVERAGE	5.0	AVG 29.
VARIANCE	6196.9	VARIANCE	24.4	
STD. DEVIATION	78.7	STD.DEVIATION	5.1	


FUNCTION 7		ASSOCIATED DELAY TOTALS		TOTAL TUBES
SUM#BASICS#SECONDARIES	35.4	SUM OF DELAYS	4.7	SUM 1.
NUMBER OF INCIDENTS	7	INCIDENTS	7	CNT 7
AVERAGE HOURS REQD.	5.1	AVERAGE	0.7	AVG 0.
VARIANCE	54.2	VARIANCE	0.4	
STD. DEVIATION	7.4	STD.DEVIATION	0.6	

FUNCTION 21		ASSOCIATED DELAY TOTALS		TOTAL TUBES
SUM#BASICS#SECONDARIES	90.9	SUM OF DELAYS	23.2	SUM 1796.
NUMBER OF INCIDENTS	14	INCIDENTS	14	CNT 14
AVERAGE HOURS REQD.	6.5	AVERAGE	1.7	AVG 126.
VARIANCE	77.6	VARIANCE	3.0	
STD. DEVIATION	8.8	STD.DEVIATION	1.7	



REACTOR 4 OUTAGE FUNCTION EXPECTATION REPORT

APRIL 1961 TO MAY 15 1962

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THIS IS AN EXEMPLARY REPORT ILLUSTRATING
 AVERAGE TIME REQUIREMENTS AND EXPECTED
 VARIANCES FOR THE BASIC TASKS REQUIRED
 TO RE-ESTABLISH ON-LINE PRODUCTION STATUS.

**ALL DATA IN HOURS-EXCEPT SECONDARY FUNCTION#21=TUBE COUNT.

** INCIDENT EXPERIENCE BY CAUSE FUNCTION **

SECONDARY FUNCTION NUMBER	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21
FUNCTION TOTAL	48	21	9	12	15	22	7	43	31	3	16	14	8	12	40	41	29	41	0	0	41


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SECONDARY FUNCTION NUMBER	1	2	3	4	5	6	7	8	9	10	11	12	13	14
*****	15	16	17	18	19	20	21							
FUNCTION TOTAL	541.2	96.5	30.5	51.6	103.2	190.7	29.8	994.7	75.6	11.1	82.0	73.3	10.3	275.9
TOT. HOURS RUN	40	21	9	12	15	22	7	43	31	3	16	14	8	12
INCREMENTS	13.5	4.6	3.4	4.3	6.9	8.7	4.3	23.1	2.4	3.7	5.1	5.2	1.3	23.0
AVERAGE BUMP	392.2	9.6	0.4	21.5	21.2	101.1	6.7	2233.9	6.2	11.6	31.2	20.2	2.5	4635.9
VARIANCE	19.2	3.1	3.1	4.6	4.6	10.1	2.6	47.3	2.5	3.4	5.6	4.5	1.6	68.1
STD. DEVIATION														

FUNCTION TOTAL	190.2	207.3	53.3	90.2	0.	0.	8672.							
TOT. HOURS RUN	40	41	29	41	0	0	41							
INCREMENTS	4.9	5.1	1.8	2.2	0.	0.	212.							
AVERAGE BUMP	19.6	12.7	3.6	10.2	-0.	-0.	145685.							
VARIANCE	4.4	3.6	1.9	3.2	-0.	-0.	382.							
STD. DEVIATION														

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	TOTAL HOURS DOWN							
	REACTOR1	REACTOR2	REACTOR3	REACTOR4	REACTOR5	REACTOR6	REACTOR7	REACTOR8
CAUSE 1	0.	448.5	308.3	173.2	43.1	0.	431.8	643.1
CAUSE 2	516.4	978.0	584.2	742.7	373.3	642.8	334.0	243.3
CAUSE 3	805.1	192.1	538.8	794.8	699.4	1148.4	0.	0.
CAUSE 4	1681.8	526.7	1172.7	831.3	829.6	917.8	0.	33.4
CAUSE 5	4.1	10.2	50.6	173.8	133.3	127.7	663.6	334.1
CAUSE 6	31.1	72.4	146.4	35.3	1.8	4.7	0.	38.0
CAUSE 7	0.	56.0	5.4	0.	134.6	116.5	2.1	0.
CAUSE 8	0.	3.6	0.	0.	6.3	0.	0.	0.
CAUSE 9	72.6	0.5	121.5	274.1	41.8	0.	0.6	92.7
CAUSE10	0.	0.	0.	0.	0.	0.	0.	1.1
CAUSE11	0.1	0.	0.	0.	0.	0.	117.5	0.
CAUSE12	0.	200.6	0.	0.	0.	0.	0.	0.
CAUSE13	102.8	43.4	0.	0.	188.9	0.	0.	0.
CAUSE14	52.9	0.	0.5	89.2	27.1	0.5	0.	0.
CAUSE15	37.7	0.	0.	0.	0.	0.	0.	0.
CAUSE16	7.5	11.1	0.	3.1	0.	2.5	0.	0.

APPENDIX

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- Cause 1 - Scheduled Charge-Discharge
- 2 - Rupture
- 3 - Tube Replacement
- 4 - Water Leaks
- 5 - Control Trips (Fannellit, Beckman, etc.)
- 6 - Front Face Leaks
- 7 - Rear Face Leaks
- 8 - Production Test
- 9 - Electrical Power Failure
- 10 - Griface Failure
- 11 - Control Rod Failure
- 12 - Scheduled Overbore
- 13 - Water Supply Failure
- 14 - Ball Drop - Loss of Reactivity
- 15 - Plugged Rear H sizes
- 16 - Faulty Thermocouples

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	REACTOR1	REACTOR2	**TOTAL DOWN INCIDENTS**			REACTOR6	REACTOR7	REACTOR8
			REACTOR3	REACTOR4	REACTOR5			
CAUSE 1	0	4	3	2	1	0	6	9
CAUSE 2	9	14	13	18	9	21	8	6
CAUSE 3	2	1	2	2	4	6	0	0
CAUSE 4	29	11	22	14	15	25	0	1
CAUSE 5	4	16	10	12	5	24	21	19
CAUSE 6	1	2	4	1	1	3	0	1
CAUSE 7	0	3	2	0	4	4	2	0
CAUSE 8	0	1	0	0	1	0	0	0
CAUSE 9	2	1	5	2	1	0	1	1
CAUSE 10	0	0	0	0	0	0	0	1
CAUSE 11	1	0	0	0	0	0	2	0
CAUSE 12	0	2	0	0	0	0	0	0
CAUSE 13	2	1	0	0	3	0	0	0
CAUSE 14	2	0	1	2	2	2	0	0
CAUSE 15	2	0	0	0	0	0	0	0
CAUSE 16	2	2	0	2	0	2	0	0

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	REACTOR1		REACTOR2		**DOWN INCIDENT AVERAGE AND STANDARD DEVIATION*		REACTOR3		REACTOR4		REACTOR5		REACTOR6		REACTOR7		REACTOR8	
CAUSE 1	0.	0.	112.1	38.3	102.8	18.4	86.6	68.5	43.1	0.	0.	0.	72.0	9.7	71.5	9.6		
CAUSE 2	57.4	28.4	69.9	73.0	44.9	21.2	41.3	5.1	41.5	21.7	30.6	13.8	41.8	35.6	40.6	27.4		
CAUSE 3	402.5	27.6	192.1	0.	269.4	168.8	397.4	75.6	174.8	142.4	191.4	148.6	0.	0.	0.	0.		
CAUSE 4	58.0	36.5	47.9	30.3	53.3	16.2	59.4	24.9	55.3	17.0	36.7	25.4	0.	0.	33.4	0.		
CAUSE 5	1.0	1.2	0.6	0.5	5.1	12.6	14.5	20.9	26.7	26.5	5.3	10.5	31.6	25.9	17.6	16.6		
CAUSE 6	31.1	0.	36.2	0.5	36.6	29.3	35.3	0.	1.8	0.	1.6	0.6	0.	0.	38.0	0.		
CAUSE 7	0.	0.	18.7	30.7	2.7	3.1	0.	0.	33.6	37.3	29.1	57.7	1.1	0.1	0.	0.		
CAUSE 8	0.	0.	3.6	0.	0.	0.	0.	0.	6.3	0.	0.	0.	0.	0.	0.	0.		
CAUSE 9	36.3	8.5	0.5	0.	24.3	22.4	137.0	142.5	41.8	0.	0.	0.	0.6	0.	92.7	0.		
CAUSE10	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.	1.1	0.		
CAUSE11	0.1	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.	58.7	3.2	0.	0.		
CAUSE12	0.	0.	100.3	84.1	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.		
CAUSE13	51.4	70.4	43.4	0.	0.	0.	0.	0.	63.0	25.4	0.	0.	0.	0.	0.	0.		
CAUSE14	26.5	36.1	0.	0.	0.5	0.	44.6	23.9	13.5	5.5	0.2	0.0	0.	0.	0.	0.		
CAUSE15	18.8	25.9	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.	0.		
CAUSE16	3.8	3.1	5.6	7.6	0.	0.	1.5	1.6	0.	0.	1.3	0.6	0.	0.	0.	0.		

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****DOWN INCIDENT SUMMARY- TOTAL HOURS, PERCENTAGE OF TOTAL DEPARTMENT HOURS AND TIME OPERATING EFFICIENCY****

	REACTOR1	REACTOR2	REACTOR3	REACTOR4	REACTOR5	REACTOR6	REACTOR7	REACTOR8
TOTAL	3312.2	2543.2	2928.4	3117.4	2479.1	2961.0	1549.8	1385.7
PERCENT	16.335	12.542	14.442	15.374	12.226	14.603	7.643	6.834
EFFNCY	0.664	0.742	0.703	0.684	0.749	0.700	0.843	0.860



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	TOTAL HOURS	# DEPARTMENT TIMES DOWN**	AVERAGE	STANDARD DEVIATION
CAUSE 1	2048.0	25.0	81.9	28.2
CAUSE 2	4414.8	96.0	45.0	34.7
CAUSE 3	4178.7	17.0	245.8	146.4
CAUSE 4	5993.4	117.0	51.2	27.5
CAUSE 5	1497.4	111.0	13.5	19.9
CAUSE 6	329.8	15.0	25.4	22.1
CAUSE 7	314.6	15.0	21.0	36.3
CAUSE 8	9.8	2.0	4.9	1.9
CAUSE 9	603.7	13.0	46.4	63.1
CAUSE10	1.1	1.0	1.1	0.
CAUSE11	117.6	3.0	39.2	33.9
CAUSE12	200.6	2.0	100.3	84.1
CAUSE13	335.1	6.0	55.8	36.3
CAUSE14	170.2	9.0	18.9	23.5
CAUSE15	37.7	2.0	18.8	25.9
CAUSE16	24.3	8.0	3.0	3.7

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****INTERVAL BETWEEN LIKE OUTAGES BY CAUSE****
CAUSE 1

REACTOR1	REACTOR2	REACTOR3	REACTOR4	REACTOR5	REACTOR6	REACTOR7	REACTOR8
	1040.3	749.9	486.6			977.6	857.7
	1147.4	6621.5				1069.4	747.8
	2299.6					760.5	1055.8
						826.8	1591.4
						1552.7	473.2
							412.3
							642.9
							917.2

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INTERVAL BETWEEN LIKE OUTAGES BY CAUSE
CAUSE 2

REACTOR1	REACTOR2	REACTOR3	REACTOR4	REACTOR5	REACTOR6	REACTOR7	REACTOR8
334.6	170.0	444.1	502.2	189.2	418.9	1.8	2864.7
138.2	834.2	2898.2	1965.7	136.1	2.4	186.8	594.2
3.3	34.7	36.2	395.5	1528.8	1274.2	538.6	2881.2
1067.0	2970.2	253.5	142.1	207.0	1165.6	395.0	16.1
4788.8	251.7	545.9	203.7	62.9	519.5	5722.4	1138.6
1136.8	1007.9	1085.8	41.3	2.0	26.6	1439.6	
193.3	360.6	978.1	93.7	900.2	74.9	96.4	
1491.5	224.7	494.8	74.2	12.7	660.8		
	375.9	395.8	28.1		1625.4		
	1415.7	1309.1	38.0		198.3		
	212.1	6.6	1120.8		129.8		
	402.9	105.0	270.4		45.6		
	27.9		1720.8		127.2		
			916.8		12.2		
			105.4		183.4		
			88.2		79.0		
			116.9		64.1		
					1083.4		
					337.1		
					901.9		

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****INTERVAL BETWEEN LIKE OUTAGES BY CAUSE****

REACTOR1	REACTOR2	REACTOR3	REACTOR4	CAUSE 3 REACTOR5	REACTOR6	REACTOR7	REACTOR8
1794.7		1515.0	1445.1	1934.1	1050.3		
				3004.4	2841.2		
				1419.6	1117.1		
					1675.2		
					1112.3		

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INTERVAL BETWEEN LIKE OUTAGES BY CAUSE
CAUSE 4

REACTOR1	REACTOR2	REACTOR3	REACTOR4	REACTOR5	REACTOR6	REACTOR7	REACTOR8
81.4	2.7	1402.1	61.3	6.6	2.9		
1472.5	666.8	506.1	425.8	2107.1	538.4		
430.9	69.0	335.7	103.0	16.2	453.2		
49.7	99.5	326.7	522.0	105.8	192.0		
111.1	184.4	174.3	162.5	577.0	580.9		
229.2	3507.2	776.9	529.8	399.6	203.4		
255.5	1255.8	31.2	69.1	278.4	584.7		
89.1	76.1	81.8	3096.1	1461.8	356.5		
12.0	1360.7	519.0	281.9	6.7	314.1		
99.5	300.8	195.8	1082.6	105.0	182.5		
109.2		132.5	458.2	352.5	92.5		
124.4		139.8	506.7	326.2	73.4		
156.2		43.1	1035.5	139.8	92.3		
2.3		385.6		959.0	448.3		
148.4		266.2			160.7		
49.4		119.0			70.7		
121.0		76.2			140.6		
75.6		145.6			113.6		
62.5		197.4			304.5		
347.6		270.0			136.8		
137.6		1989.8			1457.5		
903.5					69.2		
36.2					781.4		
152.3					365.5		
365.8							
150.1							
249.0							
161.1							

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INTERVAL BETWEEN LIKE OUTAGES BY CAUSE
CAUSE 5

REACTOR1	REACTOR2	REACTOR3	REACTOR4	REACTOR5	REACTOR6	REACTOR7	REACTOR8
631.1	1203.3	1393.1	2782.2	73.3	305.1	353.6	15.6
1645.3	3.3	2963.8	293.5	4878.6	308.2	323.1	574.4
2217.9	2368.3	529.6	622.6	210.8	205.6	628.3	322.8
	968.9	786.1	286.9	1453.6	357.5	1252.5	712.5
	36.1	358.8	326.6		1094.9	148.0	41.6
	136.6	1045.7	117.7		1.1	585.2	2462.0
	1183.7	0.1	69.6		1044.4	308.2	1008.4
	63.1	492.5	925.7		0.3	130.9	714.7
	1050.3	66.3	1139.2		1.4	558.4	51.5
	987.1		1881.9		0.6	226.4	330.9
	411.6		332.0		1407.1	792.9	0.2
	840.6				11.7	208.3	1.1
	1.3				3.3	357.8	0.7
	0.5				15.5	646.0	70.2
	0.4				5.3	483.7	457.1
					65.6	4.1	179.2
					110.9	1586.2	447.9
					0.9	1.4	928.0
					1063.7	19.1	
					742.6	317.3	
					702.6		
					0.6		
					975.2		

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••INTERVAL BETWEEN LIKE OUTAGES BY CAUSE••
CAUSE 6

REACTOR1	REACTOR2	REACTOR3	REACTOR4	REACTOR5	REACTOR6	REACTOR7	REACTOR8
	6044.2	1214.6			657.6		
		3074.2			660.1		
		1649.0					

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****INTERVAL BETWEEN LIKE OUTAGES BY CAUSE****
CAUSE 7

REACTOR1	REACTOR2	REACTOR3	REACTOR4	REACTOR5	REACTOR6	REACTOR7	REACTOR8
	4389.9	3551.9		529.7	704.3	1079.1	
	4147.9			753.4	1000.8		
				6536.2	2965.5		

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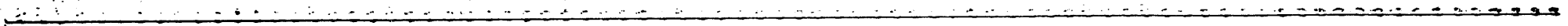
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REACTOR1 REACTOR2 REACTOR3 REACTOR4 REACTORS CAUSE 8 REACTOR6 REACTOR7 REACTOR8

INTERVAL BETWEEN LIKE OUTAGES BY CAUSE



****INTERVAL BETWEEN LIKE OUTAGES BY CAUSE****
CAUSE 9

REACTOR1	REACTOR2	REACTOR3	REACTOR4	REACTOR5	REACTOR6	REACTOR7	REACTOR8
5588.9		1373.5	6220.0				
		17.8					
		3146.1					
		1833.2					

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A-14

BM-57168

****INTERVAL BETWEEN LIKE OUTAGES BY CAUSE****
CAUSE10

REACTOR1

REACTOR2

REACTOR3

REACTOR4

REACTOR5

REACTOR6

REACTOR7

REACTOR8

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A-15

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REACTOR1 REACTOR2 REACTOR3 REACTOR4 CAUSE11 REACTOR5 REACTOR6 REACTOR7 REACTOR8

540.7

••INTERVAL BETWEEN LIKE OUTAGES BY CAUSE••

A-15

EW-57168 D

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A-17

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REACTOR1

REACTOR2
3112.7

REACTOR3

REACTOR4

REACTOR5

REACTOR6

REACTOR7

REACTOR8

INTERVAL BETWEEN LIKE OUTAGES BY CAUSE
CAUSE12

••INTERVAL BETWEEN LIKE OUTAGES BY CAUSE••
CAUSE13

REACTOR1
272.6

REACTOR2

REACTOR3

REACTOR4

REACTOR5
517.8
28.6

REACTOR6

REACTOR7

REACTOR8

A-18

BM-57168 2

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****INTERVAL BETWEEN LIKE OUTAGES BY CAUSE****
CAUSE 14

REACTOR1
312.5

REACTOR2

REACTOR3

REACTOR4
115.3

REACTOR5
10.1

REACTOR6
1.1

REACTOR7

REACTOR8

A-19

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INTERVAL BETWEEN LIKE OUTAGES BY CAUSE**
CAUSE 15

REACTOR 1
5512.3

REACTOR 2

REACTOR 3

REACTOR 4

REACTOR 5

REACTOR 6

REACTOR 7

REACTOR 8



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••INTERVAL BETWEEN LIKE OUTAGES BY CAUSE••
CAUSE16

REACTOR1
3936.5

REACTOR2
3340.8

REACTOR3

REACTOR4
8137.4

REACTOR5

REACTOR6
0.7

REACTOR7

REACTOR8

A-21

BM-57168 C

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**DATE
FILMED**

10 / 5 / 94

END

