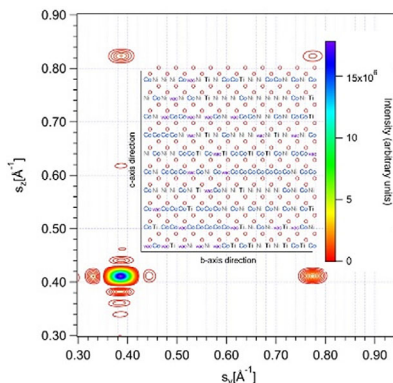


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3 J. Frantti,\* Y. Fujioka, C. Rouleau,  
4 A. Puretzy ..... 2100583  
5 **Simulation of the Impact of Point Defects**  
6 **and Edge Dislocations on X-Ray**  
7 **Diffraction in Hexagonal (Ni,**  
8 **Co)<sub>1+2x</sub>Ti<sub>1-x</sub>O<sub>3</sub> Thin Films**



X-ray scattering intensities from clusters 1  
with defects are simulated in a desktop 2  
computer and compared with experimental 3  
data. No profile fitting is applied: the i 4  
ntensity is directly computed with minimal 5  
approximations. The approach allows to 6  
compute scattering intensities from clusters 7  
with specified atomic scale structure, 8  
size, and shape and can be used for 9  
modeling data collected on laboratory 10  
X-ray diffractometers. 11

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# Simulation of the Impact of Point Defects and Edge Dislocations on X-Ray Diffraction in Hexagonal $(\text{Ni},\text{Co})_{1+2x}\text{Ti}_{1-x}\text{O}_3$ Thin Films

Johannes Frantti,\* Yukari Fujioka, Christopher Rouleau, and Alexander Puretzy

A computer code for simulating high-resolution X-ray diffraction (XRD) data from disordered crystals with arbitrary spatial composition and local lattice parameters is developed. Simulated patterns are compared with the experimental data collected on a single phase, highly crystalline  $(\text{Ni}_{0.42}\text{Co}_{0.58})_{2.22}\text{Ti}_{0.39}\text{O}_3$  solid-solution thin film exhibiting a large number of subsidiary minima. As a case study, the edge dislocations in hexagonal  $(\text{Ni},\text{Co})_3\text{O}_3$  thin films with Burgers vector parallel and perpendicular to the *a*-axis and *c*-axis, respectively, are modeled. No peak profiles are assumed and thus issues related to profile fitting are avoided. Both macroscopic features, such as film thickness and atomic scale structure, such as dislocations, are simultaneously modeled. Simulations are run on a desktop machine. Commonly applied database-based phase identification routines can result in wrong phase identification, unless intensities are properly modeled. Modeling tools of diffractometer manufacturers are compared with the present approach. An example of how simulated reciprocal lattice patterns can be used to choose relevant measurement geometries in defected thin films is given.

formed. After exceeding the critical thickness, the lattice parameters relax to their natural values. A spatially extended displacement field accompanies dislocation, which in diffraction measurements is often seen as an asymmetric line shape. Determination of the strain and dislocation density are key parameters in semiconductor devices based on the epitaxial thin films.

Crystal defects have a decisive role for the properties of thin films, yet their non-destructive structural characterization is challenging as the volume is characteristically small and the films are grown on a substrate. X-ray diffraction (XRD) is the prevailing route for nondestructively characterizing crystals and their defects.<sup>[4–7]</sup> XRD analysis relies on results extracted from bulk samples, single crystals, and powders. XRD data collected on thin-film samples possessing several layers are

commonly considered to be consisting of noninteracting layers, the result being a sum of the patterns from each layer (or phase). To estimate the phase fractions, standard profile functions (e.g., Lorentz, Pearson or pseudo-Voigt) are commonly applied to model reflection intensities. The approach suits for the polycrystalline materials lacking features resulting from long-range order (e.g., subsidiary peaks in thin films) but is an overly coarse approach for highly ordered nanoscale structures. For instance, while asymmetric line shapes can routinely be fit by the standard line profiles, it is often hard to ascertain the origin of the asymmetry.

In this article, another approach is taken to model defected films. The films, with spatially varying composition and structure, are taken as a single scattering unit. As the dimensions are small, between 10 and 100 nm, the scattered X-ray intensity profile is to an excellent accuracy determined by the sample, and no preassumed profile function is applied. We first simulate diffraction patterns from the homogeneous  $(\text{Ni}_{0.42}\text{Co}_{0.58})_{2.22}\text{Ti}_{0.39}\text{O}_3$  film possessing atomic-scale disorder and second from hexagonal  $(\text{Ni},\text{Co})_3\text{O}_3$  thin films under compressive biaxial strain and edge dislocations. The situation contrasts to the case where no stress relaxation by dislocation has taken place. Thus, the simulations suit for cases where the standard measurements in which *d*-spacing for a chosen reflection *hkl* measured from a polycrystalline film is plotted as a function of tilt angle  $\psi$  ( $d_{hkl}$  vs  $\sin^2\psi$  plot) are not applicable. Finally, a discussion of the commonly available modeling tools available from

## 1. Introduction

Understanding and controlling crystal defects are essential in material engineering, the classical example being semiconductor devices created by a spatially well-controlled point defect distribution.<sup>[1]</sup> 2D defects include domain wall and grain boundaries. Polarization reversal in ferroelectric materials is essentially dictated by domain walls, whose dynamics can be highly complex.<sup>[2]</sup> The meaning of domains and domain boundaries for the polarization reversal in ferroelectrics is as crucial as the role of dislocations for the plasticity of metals.<sup>[3]</sup>

Edge dislocations are classified as line defects which are frequently formed in strained thin films. In case the lattice mismatch exceeds the critical value, edge dislocations are

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1 commercial diffractometer manufacturers is given, with the  
2 intent to relate the present approach with these modeling tools.

## 3 2. Template Structures

4 The hexagonal structure was used as a template to simulate  
5 diffraction from  $(\text{Ni}_{0.42}\text{Co}_{0.58})_{2.22}\text{Ti}_{0.39}\text{O}_3$  clusters (discussed in  
6 Section 3.1) and from  $(\text{Ni},\text{Co})_3\text{O}_3$  clusters (discussed in  
7 Section 3.2) with an edge dislocation. The initial simulation  
8 cluster is given in terms of the number of cell (defined below)  
9 replicas in each orthogonal direction, after which the cluster  
10 is modified as desired (e.g., by mixing cations, introducing  
11 vacancies, strained layers and dislocations, and thus making  
12 the cells unequal). Finally, the scattering intensity is computed  
13 for a given direction or plane so that the simulations can be  
14 compared with experiments.

### 15 2.1. Hexagonal $(\text{Ni},\text{Co})_3\text{O}_3$

16  $(\text{Ni},\text{Co})_3\text{O}_3$  crystallizes in the space group symmetry no. 194.  
17 Nickel and cobalt cations are at  $2a$  sites and oxygen at  $2c$  sites.  
18 Oxygen is arranged in the hexagonal close-packed structure, and  
19 nickel and cobalt occupy the octahedral interstices. Details are  
20 given in other studies.<sup>[8,9]</sup> In simulations, orthohexagonal-  
21 centered cell  $C_1$ , defined in the study by Arnold et al.,<sup>[10]</sup> was  
22 applied and is termed as “cell.” For the ease of comparison,  
23 reflections are expressed in terms of the hexagonal axes. We note  
24 that  $a$  and  $c$  axes of the  $C_1$  and triple-hexagonal cell are the same.  
25 Experimentally, the hexagonal structure exhibits only  $003l$ ,  $l$  even  
26 reflections. The cell contains four octahedrally coordinated cation  
27 sites and four oxygen. The cation sites can all be occupied, as in  
28 the case of  $(\text{Ni},\text{Co})_3\text{O}_3$ , or some can be vacant, as in the case of  
29 the  $(\text{Ni}_{0.42}\text{Co}_{0.58})_{2.22}\text{Ti}_{0.39}\text{O}_3$ .

### 30 2.2. Titanium-Alloyed Sample

31 The crystal structure of  $(\text{Ni}_{0.42}\text{Co}_{0.58})_{2.22}\text{Ti}_{0.39}\text{O}_3$  is obtained from  
32 the  $(\text{Ni},\text{Co})_3\text{O}_3$  structure by replacing two  $2+$  cations by one  $\text{Ti}^{4+}$   
33 and one cation vacancy. If all four species,  $\text{Ni}^{2+}$ ,  $\text{Co}^{2+}$ ,  $\text{Ti}^{4+}$ , and  
34 vacancies, were randomly and homogeneously distributed over  
35 the octahedral sites, the average would be the hexagonal  
36 structure. Experiments show that  $\text{Ti}^{4+}$  alloying results in the  
37 appearance of  $003l$ ,  $l$  odd reflections. This is consistent with  
38 the notion that the octahedra layers alternating along the  $c$ -axis  
39 direction are not equivalent.

## 40 3. X-ray Scattering Simulations

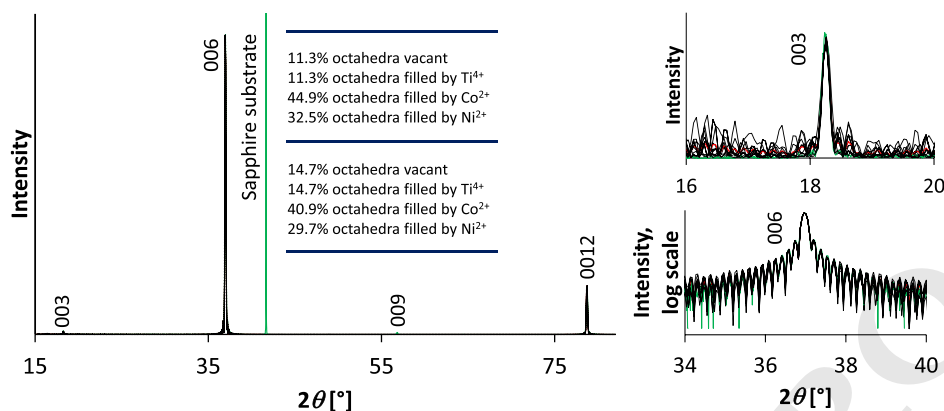
41 XRD patterns collected on oriented films frequently possess only  
42 few reflections. Films with good crystallinity exhibit a large  
43 number of well-resolved subsidiary minima. When the average  
44 composition is known, rather, detailed models can be justified by  
45 XRD patterns. The intensities and positions of the subsidiary  
46 minima contain information on film thickness and cation and  
47 vacancy distribution, complementing the information extracted  
48 from the primary peaks.

### 3.1. Simulation of the Intensity Scattered from $(\text{Ni}_{0.42}\text{Co}_{0.58})_{2.22}\text{Ti}_{0.39}\text{O}_3$ Film

One of the samples reported in the study by Fujioka et al.,<sup>[9]</sup>  
labeled as sample H, was selected to compare the experimental  
and simulated data. 74% of the octahedra interstices were  
occupied by  $\text{Ni}^{2+}$  and  $\text{Co}^{2+}$  (Ni/Co ratio 42/58), 13% by  $\text{Ti}^{4+}$ ,  
and 13% of the octahedra interstices were vacant. Estimates  
are based on the composition analysis reported in the study  
by Fujioka et al.<sup>[9]</sup> Due to the different cation charges and sizes,  
the composition is expected to vary in atomic scale. To account  
for this in the simulation, two compositionally slightly different  
layers alternate along the  $c$ -axis direction. In each layer,  $\text{Ti}^{4+}$  and  
vacancy fraction were constrained to be equal, and the Ni/Co  
ratio was 42/58. Within each layer, the distributions of the cations  
and vacancies were randomized. The overall composition was  
constrained to the experimentally determined value. While the  
model is simple, it is able to grasp the essential features. The  
octahedra filling factor and cation distribution can also be altered  
in the bulk  $(\text{Ni}_{1-x}\text{Co}_x)\text{TiO}_3$  materials, though to a lesser extent  
than in thin films.<sup>[11]</sup> Cation distribution severely affects the  
physical properties, such as magnetization.<sup>[12]</sup>

Figure 1 shows the XRD pattern measured from the  
 $(\text{Ni}_{0.42}\text{Co}_{0.58})_{2.22}\text{Ti}_{0.39}\text{O}_3$  (sample H in other studies<sup>[8,9]</sup>) film  
together with the simulated pattern. The diffracting beam was  
dominantly  $\text{K}\alpha_1$  radiation, with a minor contribution from  
 $\text{K}\alpha_2$  radiation. Indexing refers to hexagonal axes, in which the  
indices corresponding to the ilmenite structure are given. Both  
simulations and experiments reveal strong 006 and 0012  
reflections and significantly weaker 003 and 009 reflections.  
The 003 and 009 reflections are absent in  $(\text{Ni},\text{Co})_3\text{O}_3$  samples  
in which all octahedra are randomly occupied by Ni and Co  
(sample E in other studies<sup>[8,9]</sup>). This was confirmed by simulations  
(not shown). The intensities, however, show that the cation  
distribution in sample H significantly deviates from the ilmenite  
structure. By redistributing the cations, the odd reflections can  
be tuned off or adjusted to finite values.

Simulations indicate that subsidiary minima are a sensitive  
function of cation distribution and the cluster size, as seen from  
the fluctuation in subsidiary minima intensities between simu-  
lations based on different cluster sizes. This is characteristic to  
the case where the long-range order is not rigorously obeyed in  
the film plane and is a feature clearly seen when small cluster  
sizes are applied in the simulation. To put the simulation  
consistent with the experimental observation, 12 clusters, each  
of size  $12 \times 1 \times 118$  with 11 328 atoms (counting vacancies  
as atoms), were constructed. Correspondingly, the thickness  
was  $118 \times 4.858432 \text{ \AA} \approx 57.3 \text{ nm}$ . Previously, a nonconstrained  
Gaussian fit to subsidiary minima and a subsequent fit of the  
minima positions yielded an estimate of  $53.7 \text{ nm}$ .<sup>[9]</sup> The experi-  
mentally observed quality of the subsidiary minima indicated  
that also the in-plane coherence length is good: the larger the  
cluster projection on the substrate plane, the better the subsidiary  
minima are revealed. As the cations and vacant octahedra were  
not ordered, the subsidiary minima intensities between different  
clusters vary, as is most clearly seen in the small  $2\theta$  range,  
as shown in Figure 1. Experimentally recorded 003 reflection  
did not reveal clear subsidiary minima, consistently with



**Figure 1.** Simulations and experimental XRD intensities measured from sample H. Green line shows the experimental data. Dotted lines give the contributions from 12 individual clusters, and red line is their average.

1 simulations. Simulations show that the intensity from individual  
2 clusters at the small  $2\theta$  range are scattered around the average  
3 value.

4 The 006 and 0012 reflections, including subsidiary minima,  
5 are in agreement with the experimentally determined profiles.  
6 The experimentally observed 003 and 009 reflections are two  
7 orders of magnitude weaker and the simulated and experimental  
8 intensities of the 009 reflection (possessing  $<0.7\%$  of the  
9 intensity of the 006 reflection) were underestimated. The model  
10 was kept simple by aiming at the minimal number of  
11 structural parameters. The main features, however, agree with  
12 experiments.

### 13 3.2. Edge Dislocation Displacements in $(\text{Ni}_{0.50}\text{Co}_{0.50})_3\text{O}_3$ Film

14 The displacement field outside the dislocation line resulting in  
15 edge dislocation is summarized in Supporting Information. The  
16 scattering cluster is considered to consist of slices schematically  
17 shown in Figure S1, Supporting Information. To estimate the  
18 effect of the displacement fields on the diffraction patterns, dis-  
19 placements given by Equation (21) and (22), Supporting  
20 Information were introduced to the atomic positions of the  
21 initially created cluster. It is worth mentioning that it is the  
22 long-range displacement field, triggered by the excess atomic  
23 plane in Figure S1, Supporting Information, which modifies  
24 the X-ray scattering intensities. The direct contribution of the  
25 excess atomic plane itself is rather small.

26 We consider cases in which the edge dislocation lines are  
27 parallel either to the  $a$ -axis or the  $c$ -axis. The dislocation line posi-  
28 tions and directions are given in terms of the lattice vectors and  
29 were assumed to be statistically distributed along the slip plane.  
30 Scattering intensity was computed for each dislocation line posi-  
31 tion. In both cases, the starting point was a cluster generated  
32 from the  $(\text{Ni}_{0.50}\text{Co}_{0.50})_3\text{O}_3$  structure, given in Section 2, in which  
33  $\text{Ni}^{2+}$  and  $\text{Co}^{2+}$  cations were ordered over the octahedra  
34 interstices. The cluster contained a 7.82 nm-thick layer, in which  
35 the  $c$ -axis length was 4.8900 Å. The layer presents a compress-  
36 sively strained layer. The relaxed  $c$ -axis length value was  
37 4.8703 Å. Prior to the introduction of the dislocation-generated  
38 displacement field, the  $a$ - and  $b$ -axis lengths were 2.980300 Å

and 5.162231 Å, respectively. The cluster size in both cases 1  
was  $1 \times 23 \times 45$ , corresponding to the cluster size 0.3 nm  $\times$  11.9 2  
nm  $\times$  22.0 nm and 8280 atoms. In all simulations, Poisson ratio 3  
was fixed to 0.30. 4

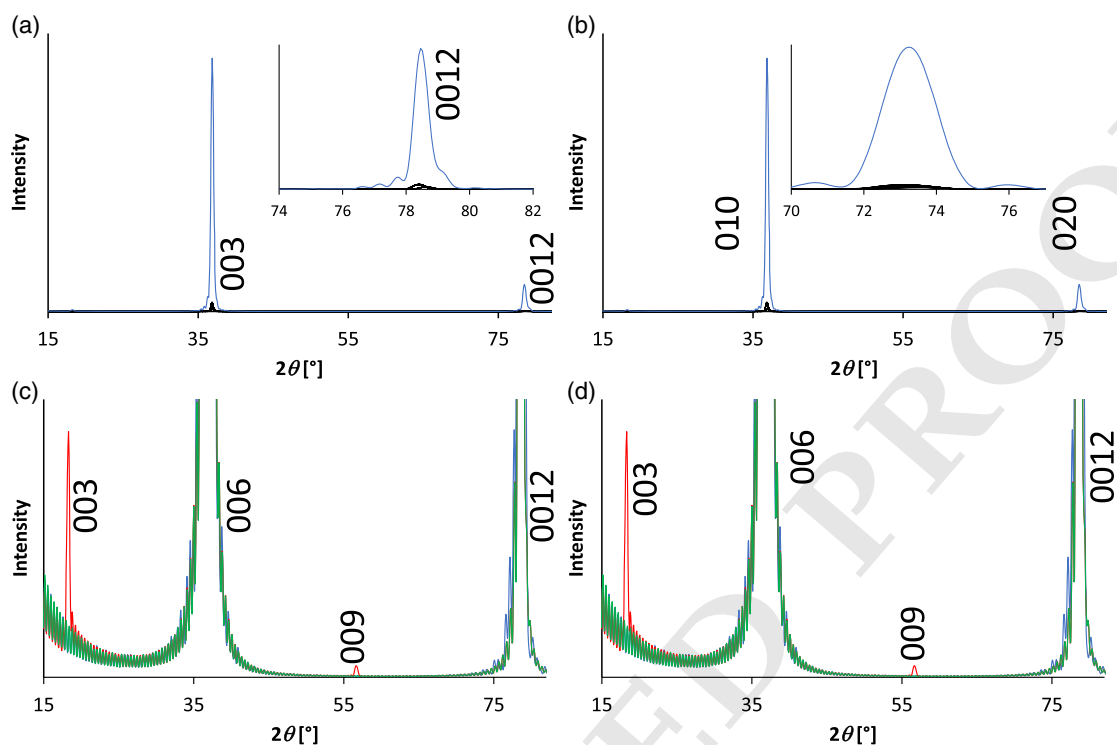
5 **Figure 2** shows the simulated pattern corresponding to the  
6 case in which the dislocation line is parallel to the  $x$ -axis,  $xy$ -plane  
7 is the slip plane, and the excess atom plane is  $xz$ -plane. The  
8 dislocation is termed  $x$ -dislocation and corresponds to a common  
9 stress relieve model in which in-plane stress is relaxed by edge  
10 dislocations. The Burgers vector length was equal to the hexagonal  
11  $a$ -axis length. Both  $00l$  and  $0k0$  reflections, shown in  
12 Figure 2a, are asymmetric.

13 The impact of the second dislocation type, termed  
14  $z$ -dislocation, is shown in **Figure 3**. In this case, the excess atom  
15 plane generating the displacement field is parallel to the film  
16 surface. As in the  $x$ -dislocation case,  $00l$ -reflections are asymmet-  
17 ric, whereas the  $0k0$ -reflections remain fairly symmetric, as  
18 shown in Figure 3b. The Burgers vector was set to  $c/4$ . We  
19 speculate that such a situation could be formed during film  
20 growth as the material is consists of oxygen octahedra blocks  
21 possessing Ni or Co. Also, each oxygen is coordinated by six  
22 metal cations. Even though the geometrical shapes of the cation  
23 and oxygen octahedra are different, it is worth to note that by  
24 swapping cations and anions, the  $z$ -coordinates are changed  
25 by one-quarter of the  $c$ -axis length. An interesting consequence  
26 is that the  $z$ -dislocation generates atomic-scale terraces and thus  
27 would accelerate thin-film growth speed. To our experience,  
28 films grow on  $\text{LiNbO}_3$  (tensile in-plane strain) and  $\text{GaN}$   
29 (compressive in-plane strain) significantly faster than films on  
30  $\text{Al}_2\text{O}_3$ . The role of dislocation is to be clarified.

31 The two dislocation types can be distinguished by measuring  
32 both  $0k0$  and  $00l$  reflections. In the case of  $z$ -dislocations, the  $0k0$   
33 reflections remain symmetric, while they are asymmetric in  
34  $x$ -dislocation case.

### 35 3.3. Note on Displacement and Cation Arrangement Disorder

36 Figure 2c and 3c show  $00l$ ,  $l$  odd, reflections. The prime cause of  
37 the reflections is the ordered way the Ni and Co cations were  
38 distributed, as illustrated in Figure 2d and 3d. Intensities were



**Figure 2.** Simulated scattering intensities for *c*-axis-oriented film possessing *x*-dislocations. Panels (a) and (b) show 00*l*- and 0*kl*-type reflections, respectively. Panel (c) reveals weak 003 and 009 reflections. The reflections disappear when Ni and Co are randomly distributed, see blue (*x*-dislocation line at positions  $y = 3b$  and  $z = 15c$ ) and green lines (dislocation-free cluster) in panel (d). Pattern from a dislocation-free cluster with ordered distribution of Ni and Co is shown by a red line.

1 also affected by the position of the dislocation line, due to the  
2 dislocation-generated displacements. Reflections are roughly  
3 two orders of magnitude weaker than 00*l* reflections with even  
4 *l* and disappear when cobalt and nickel are randomly distributed.  
5 Merely counting the reflections and their positions present in the  
6 pattern can result in a wrong structural model. For instance, in  
7 the present case, the positions (but not the intensities) match  
8 with the ideal ilmenite structure and care must be exercised  
9 when database-based phase identification is applied.

10 The present simulations assumed a rather high dislocation  
11 density, which can occur during film growth. Small dislocation  
12 densities require large simulation cells.

#### 13 4. Notes on the Modeling Tools Available in 14 Commercial Diffractometers

15 Commercial diffractometers can typically be configured for XRD,  
16 high-resolution X-ray diffraction (HRXRD), and X-ray reflectom-  
17 etry (XRR) measurements. While XRD and HRXRD suit crystal  
18 structure, strain, strain gradient, and even crystallite dimension  
19 along the perpendicular (thickness) and parallel (in-plane) direc-  
20 tions in the case of thin, well-oriented and highly crystalline  
21 films, XRR is the standard tool for estimating the film thickness,  
22 film density along the thickness direction, and surface (interface)  
23 roughness. XRR is a scattering, in contrast to diffraction,  
24 technique essentially dictated by macroscopic-scale densities

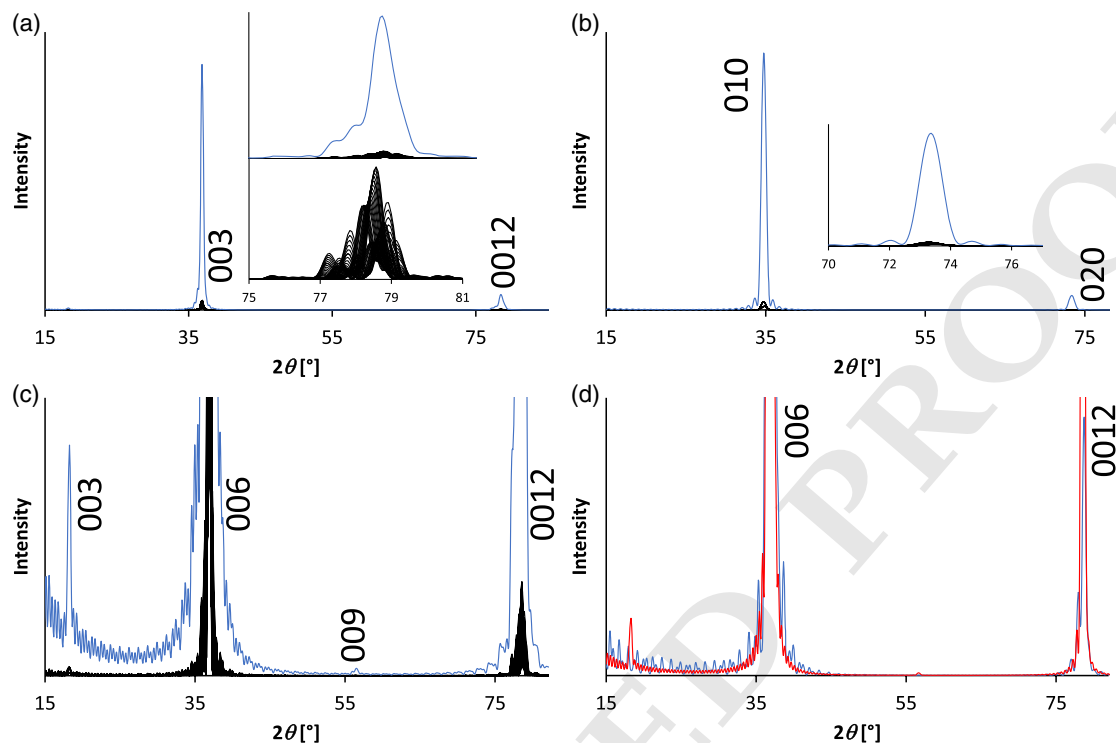
and interfacial roughness, and the models are different from 1  
the models applied in XRD data analysis. XRR modeling is 2  
not based on the atomic-scale structure and suits also for char- 3  
acterizing amorphous films. For a summary of XRR modeling, 4  
see, for example, other studies.<sup>[5,13]</sup> 5

#### 6 4.1. XRD Data Modeling Tools

Diffractometer manufacturers provide a rich set of data manip- 7  
ulation and modeling tools, based either on the standard X-ray 8  
diffraction intensity theory or on the macroscale models not 9  
directly considering the atomic-scale structure. 10

The first mentioned usually starts with a cell generation tool in 11  
which the initial parameters are given by specifying the asym- 12  
metric unit and space group. Information about defects is then 13  
obtained by adjusting profile function parameters to match the 14  
experimental data. The profile function parameters contain the 15  
information about crystal defects, the peak positions, and areas 16  
being dictated by the crystal structure. For example, solid 17  
solution is modeled by a cell with pseudoatoms formed from 18  
composition weighed averages of the constitute atoms sharing 19  
the same crystallographic site. 20

Examples of the macroscale models are tools dedicated for the 21  
analysis of film thickness, surface roughness, and strain state in 22  
polycrystalline films. A standard method for analyzing the strain 23  
state of polycrystalline films is based on the measurement of 24  
differently oriented *hkl* planes by forming the  $d_{hkl}$  versus 25



**Figure 3.** Simulated scattering intensities for *c*-axis-oriented film possessing *z*-dislocations. Panels (a) and (b) show 00*l* and 0*kl* reflections, respectively. Scattering contribution from the individual clusters is shown in the insets for 0012 reflection. Panel (c) reveals weak 003 and 009 reflections. The reflections disappear when Ni and Co are randomly distributed, see blue line (*z*-dislocation line at  $\gamma = 3b$  and  $z = 15c$ ) in panel (d). Pattern from a dislocation-free cluster with ordered distribution of Ni and Co is shown by a red line.

1  $\sin^2\psi$  plot. Most diffractometer manufacturers provide strain  
2 analysis tools, though the method does not suit for highly  
3 oriented or epitaxial films.

4 When data modeling tools are aimed for fast, even in situ  
5 analysis of the data, tools need to be simple. Correspondingly,  
6 prevailing methods are based on the determination of the center  
7 position and width of the chosen reflection(s). These parameters  
8 are commonly determined by fast and straightforward techni-  
9 ques, including the determination of the center of gravity,  
10 centered center of gravity, parabola fit, and the profile fit to exper-  
11 imental data.

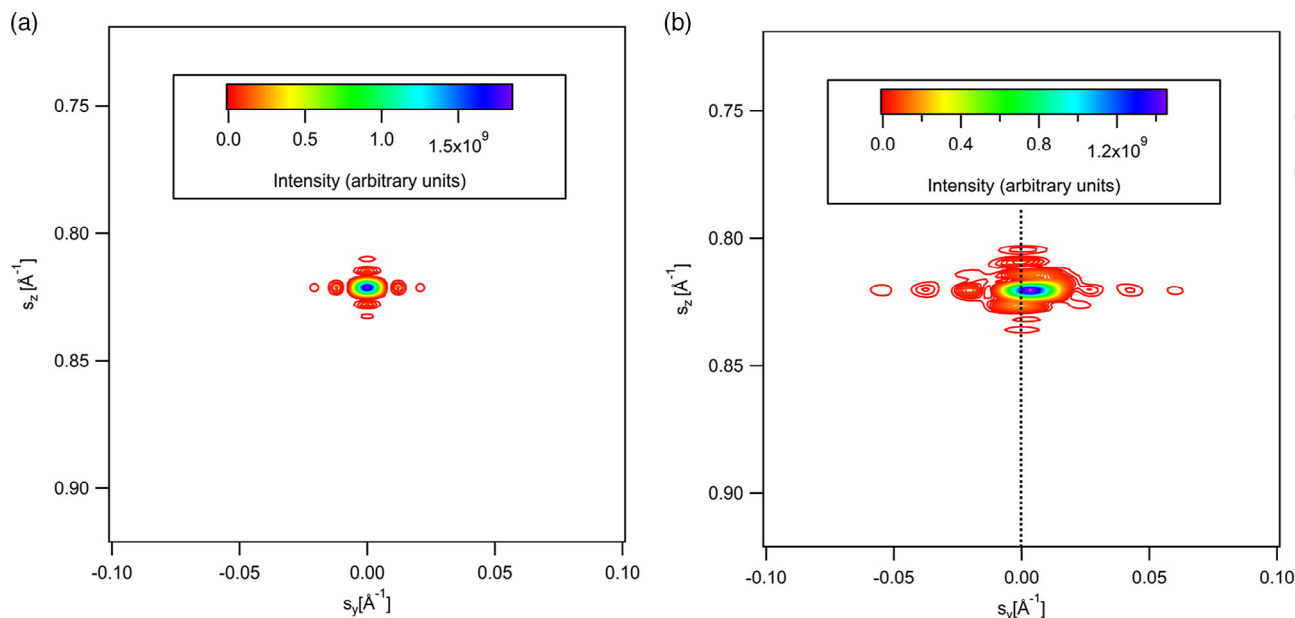
12 However, the profile can be and in practice always is a result of  
13 different contributions, which are not necessarily adequately  
14 modeled by the simple center position estimation techniques.  
15 This is a critical stage as whatever is being measured, let it be  
16 peak shifts, is generally a function of different factors such as  
17 strain, composition gradients, and complex atomic displace-  
18 ments following edge dislocations. While being convenient,  
19 the software which takes care of the various data processing  
20 stages may in practice be a blackbox modeling, with a risk that  
21 the tools are applied to unjustified cases.

#### 22 4.2. Applications of the Present Approach

23 We simulated the relatively straightforward, symmetric  $\theta$ - $2\theta$   
24 measurement case. This is to be compared with the grazing-  
25 incidence XRD (GIXRD) measurements where the instrumental

1 corrections required to be properly taken into account are more  
2 involved. However, when the intensities are computed within the  
3 kinematic theory, the computation of diffraction intensities  
4 follows the same lines as in the present work. The benefit of  
5 GIXRD is its ability to give thickness-dependent information  
6 and thus allow a closer relation between simulation and experi-  
7 ments. The highest-quality, homogeneous thin films may  
8 require the modeling through the dynamic theory. Even these  
9 cases rarely entirely correspond to the predictions of the dynamic  
10 theory and data have to be modeled in a case-by-case manner.

11 What we suggest is to test the validity of the model prior to  
12 applying the aforementioned tools. The purpose of the present  
13 work is to show that any atomic-scale structure (including struc-  
14 tures possessing no translational symmetry) with arbitrary shape  
15 and size within the limits of typical thin-film thicknesses (say, up  
16 to few hundred nm) can easily and accurately be simulated to  
17 match with the high-resolution X-ray scattering data. This is  
18 essentially due to the significantly improved computational  
19 power. Perhaps the greatest appealing feature of the present  
20 approach is the direct link between the scattering cluster and  
21 scattering intensity. An example of a case where straightforward  
22 modeling may give a misleading result is the thickness  
23 estimation. As the crystallite dimension along the perpendicular  
24 direction is equal to the thickness only in the thinnest and high-  
25 est quality epitaxial films, the estimate by the well-known  
26 Scherrer equation should be adopted with caution, particularly  
27 if the sample contains defects. Another example where



**Figure 4.** Simulated scattering intensities from the  $s_x = 0$  plane of a  $1 \times 23 \times 45$  cluster in a) defect-free cluster and b) from a cluster with a strained layer and x-dislocation line. Dotted vertical line corresponds to the abscissa in Figure 2c.

1 traditional modeling tools may not be adequate are data collected  
2 on devices fabricated on a wafer. The collection of devices forms  
3 a 3D structure possessing no long-range order. As the location  
4 and structure of the devices are fairly accurately known, XRD  
5 techniques are applicable.

6 As a final example, we illustrate how plotting intensities in  
7 reciprocal planes provides a practical route to see peak width dis-  
8 tribution and thus helps design appropriate experiments.

Q3 9 Reciprocal mapping is routinely available in HRXRD diffractom-  
10 eters. **Figure 4** compares XRD intensities from a defect-free  
11  $1 \times 23 \times 45$  (Ni,Co)<sub>3</sub>O<sub>3</sub> cluster with the same size cluster pos-  
12 sessing an x-dislocation line at position  $y = 3b$ ,  $z = 15c$  and a  
13 strained layer. The cluster is the same as was used in the  
14 simulation shown in Figure 2c. In defect-free cluster, the  
15 0012 reflection along the  $s_y$ -direction is clearly broader than along  
16 the  $s_z$ -direction. The intensity distribution is spread and  
17 asymmetrically distributed due to the strained layer and a  
18 dislocation. Many contemporary X-ray diffractometers can be  
19 configured for both in-plane and out-of-plane diffraction  
20 measurements, so that a comparison between the simulation  
21 and experiments can be conducted.

22 In the case of complex structures, the challenge is to find good  
23 initial values to be refined with reasonable computational effort.  
24 While XRD measurements do provide ample amount of informa-  
25 tion, they may not always be sufficient for a correct structure  
26 determination. Thus, the present approach is practical when  
27 one has decent a priori model of the sample, and the goal is  
28 to test or validate the model. In this case also structural refine-  
29 ment is feasible. This covers rather broad range of technically  
30 important properties, such as composition distribution, different  
31 dislocations, surface roughness, mosaicity and the estimates of  
32 crystal plate size and thickness in single and multilayer  
33 structures. Obviously, the increase of computational power

allows to expand direct computation approach to more complex 1  
systems. If instrumental line broadening is significant, a funda- 2  
mental parameter approach can be applied to differentiate the 3  
instrumental and sample broadening.<sup>[14]</sup> 4

A further advantage is the possibility to use the same scatter- 5  
ing cluster for neutron scattering studies, especially for studying 6  
magnetic scattering. 7

## 5. Conclusion 8

Both detailed macroscopic and atomic-scale information can be 9  
extracted from a high-resolution X-ray diffraction data collected 10  
on weakly disordered, oriented thin films through a single 11  
simulation. Desktop computers possess sufficient amount of 12  
capacity to simulate high-resolution intensity collected on stan- 13  
dard, commercially available X-ray diffractometers. No line shape 14  
function was assumed, in contrast to profile-fitting approaches. 15  
Case studies included weakly disordered thin films with ran- 16  
domly distributed spatial point defects and edge dislocations 17  
combined with a strained layer. Simulation is a practical 18  
tool for distinguishing the effect of different disorder types to 19  
X-ray diffraction patterns and can be used both for experiment 20  
planning and experimental data modeling. Computational 21  
capacity has increased so that detailed simulations of the planar 22  
devices integrated on semiconductor chips can also be modeled. 23

## 6. Experimental Section 24

A C++ computer code utilizing OpenMP directives was written to 25  
generate a scattering cluster and compute X-ray scattering intensity. 26  
Initially, the cluster can and was typically constructed from identical cells 27  
by piling them in three spatial directions, and the composition and cell size 28  
were subsequently altered. In the case of weak disorder, we still use terms 29

1 lattice vector, etc., even though the translational symmetry was not strictly  
2 obeyed. For the alteration, a set of manipulations tools, for instance, allow-  
3 ing to displace atoms as desired, mix them (e.g., to form a solid solution  
4 including vacancies or to place solute atoms to a dislocation line), and to  
5 create dislocations and tilted volumes within the cluster was implemented.  
6 Vacancies allowed to introduce an atomic-scale surface roughness. Atomic  
7 positions were generated that also magnetic scattering from arbitrary spin  
8 configuration could straightforwardly be implemented. Coefficients for  
9 analytical approximation to the X-ray scattering factors  $f$  were adapted  
10 from the study by Brown et al.<sup>[15]</sup> Once the atomic positions were speci-  
11 fied, the intensities were computed as described in other studies.<sup>[16,17]</sup> To  
12 compare simulations with the experimental data, appropriate polarization  
13 and Lorentz factors were applied.<sup>[7]</sup> Standard  $\theta$ - $2\theta$  measurement  
14 geometry was assumed. To allow a comparison with experimental data,  
15 scattering intensity was presented as a function of  $2\theta$ , assuming  $K\alpha_1$   
16 radiation.  $K\alpha_2$ -contribution was included, though its contribution was  
17 not significant. Intensity in the reciprocal lattice points was given in terms  
18 of vector components of  $\mathbf{s} = (\mathbf{S} - \mathbf{S}_0)/\lambda$ , where  $\mathbf{S}$  and  $\mathbf{S}_0$  are the unit  
19 vectors indicating the directions of the scattered and incident X-rays,  
20 respectively, and  $\lambda$  was the wavelength of the X-rays.

## 21 Supporting Information

22 Supporting Information is available from the Wiley Online Library or from  
23 the author.

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31 thin-film materials functional at and above room temperature for  
32 semiconductor industry.

## 33 Conflict of Interest

34 The authors declare no conflict of interest.

## 35 Data Availability Statement

36 Data sharing is not applicable to this article as no new data were created or  
37 analyzed in this study.

## 38 Keywords

39 defects, diffraction, edge dislocations, hexagonal, scattering, simulation,  
40 thin films

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