

Sulfate-controlled Heterogeneous CaCO₃ Nucleation and Its Non-linear Interfacial Energy Evolution

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1 **Abstract**

2 Unveiling the effect of an environmental abundant anion “sulfate” on the formation of calcium
3 carbonate (CaCO_3) is essential to understand the formation mechanisms of biominerals like corals
4 and brachiopod shells, as well as the scale formation in desalination systems. However, it was
5 experimentally challenging to elucidate the sulfate– CaCO_3 interactions at the explicit first step of
6 CaCO_3 formation: nucleation. In addition, there is limited quantitative information on the precise
7 control of nucleation kinetics. Here, heterogeneous CaCO_3 nucleation is monitored in real time as
8 a function of sulfate concentrations (0–10 mM Na_2SO_4), using synchrotron-based grazing
9 incidence X-ray scattering techniques. The results showed that sulfate can incorporate in the nuclei,
10 resulting in a nearly 90% decrease in the CaCO_3 nucleation rate, causing a 120% increase in CaCO_3
11 nucleus size, and inhibiting the vaterite to calcite phase transformation. Moreover, this work
12 quantitatively relates sulfate concentrations to the effective interfacial energies of CaCO_3 and finds
13 a non-linear trend, suggesting CaCO_3 heterogeneous nucleation is more sensitive at a low sulfate
14 concentration. The study can be readily extended to study other additives and obtain quantitative
15 relationships between additive concentrations and CaCO_3 interfacial energies, a key step towards
16 achieving natural and engineered controls on CaCO_3 nucleation.

17 **KEYWORDS:** sulfate, CaCO_3 , vaterite, calcite, heterogeneous nucleation, interfacial energy

18 **Synopsis**

19 Sulfate non-linearly increases the effective interfacial energy of CaCO_3 , inhibiting its nucleation
20 kinetics during scaling formation and geologic carbon sequestration.

21 **Introduction**

22 Calcium carbonate's (CaCO_3) nucleation and crystallization processes (e.g., growth and Ostwald
23 ripening) are important because CaCO_3 is widely distributed in geological formations, including
24 sediments, soils,^{1,2} and biological systems, such as biominerals in marine organisms.^{3,4} In addition,
25 CaCO_3 scaling affects the efficiency of many engineered systems, such as CO_2 -related subsurface
26 projects, oil and gas recovery, geothermal projects, and water treatment and distribution systems.⁵⁻
27 ⁷ Sulfate, a major environmental anion, is abundant in both seawater (28 mM) and subsurface brine
28 (1–50 mM), where CaCO_3 frequently forms.^{8,9} Also, sulfate ions coexist with CaCO_3 . For example,
29 sulfate has been found in biominerals, such as corals and brachiopod shells,^{10, 11} in amounts
30 reaching 2%. In desalination facilities and oil field pipelines, sulfate ions can lead to scale
31 composed of coexisting CaCO_3 and CaSO_4 .^{12, 13} In wellbore casings, sulfate can mitigate CO_2
32 attack on cement, enhancing cement's mechanical properties by hindering the rates of CaCO_3
33 formation and dissolution in the cement matrix during its deterioration.¹⁴

34 The ubiquitous coexistence of sulfate with CaCO_3 has attracted attention to how it affects
35 the formation and subsequent crystallization of CaCO_3 . A previous study found that sulfate can
36 adsorb on growing vaterite spherulites, decreasing their growth rate.¹⁵ In addition, a molecular
37 dynamics study found that sulfate can enhance the stability and persistence of vaterite at micron
38 scale.¹⁶ However, it is still unclear how sulfate affects polymorphism at the CaCO_3 nucleation
39 stage or at later crystallization stages at nanoscale. Furthermore, although sulfate's inhibition of
40 CaCO_3 formation is widely acknowledged,¹⁵⁻²⁰ previous studies have mostly focused on CaCO_3
41 formation as a whole process, where mineral nucleation, mineral growth, and phase transformation
42 are convoluted rather than discrete steps. However, the nucleation step should be clearly
43 understood as an explicit step, because the nucleation stage generates a large amount of reactive

44 surface area that is indispensable in following steps, and it can control the location of the CaCO₃
45 formation.^{21, 22} Furthermore, although sulfate adsorption and incorporation on/into CaCO₃ have
46 been reported,¹⁴⁻¹⁶ we have a surprisingly sparse understanding of sulfate's effect on CaCO₃
47 heterogeneous nucleation as an explicit step differentiated from its growth, which makes it hard to
48 fully understand how sulfate changes CaCO₃ formation in natural and engineered systems.

49 In addition to scant experimental observations of sulfate-CaCO₃ interactions at the
50 nucleation stage, a quantitative relationship between additive concentrations and the important
51 thermodynamic parameters determining nucleation is also lacking. For this reason, one cannot
52 directly use the knowledge of fluid-CaCO₃ interactions to more accurately design the CaCO₃
53 nucleation process. One of the most important thermodynamic parameters for CaCO₃
54 heterogeneous nucleation is the effective interfacial energy, α' (mJ/m²), which can directly
55 determine the nucleation barrier (ΔG^* (J/mol)) as shown in Equation 1:²³

$$56 \quad \Delta G^* = \frac{16\pi v_m^2 \alpha'^3}{3k_B^2 T^2 \sigma^2}, \quad (1)$$

57 where k_B is the Boltzmann constant (J/K), T is the temperature (K), v_m is the volume per molecule
58 of the nucleating phase, and σ is the supersaturation ($\ln(IAP/K_{sp})$). IAP is the ion activity product
59 (Ca^{2+})(CO_3^{2-}), and K_{sp} is the equilibrium solubility product of CaCO₃. A small change in the
60 effective interfacial energy results in a several orders of magnitude difference in nucleation rates,
61 which depend exponentially on the nucleation barrier (ΔG^*). When particles are extremely small,
62 the interfacial energy contribution can make a metastable phase polymorph more stable than the
63 known thermodynamically stable phase.²⁴ In the case of CaCO₃, a density-functional theory study
64 suggested that Mg²⁺ can tune the interfacial energy of CaCO₃ to enable the nucleation of a
65 metastable phase (aragonite) instead of calcite.²⁵ Therefore, effective interfacial energy change can
66 determine the kinetics and polymorphs of CaCO₃ in the nucleation stage, which is critical for

67 controlling the amount and function of CaCO₃ materials. Still, how sulfate modifies CaCO₃'s
68 interfacial energy remains unclear. It is essential to understand the effects of abundant components
69 in an aqueous solution on CaCO₃'s nucleation to more systematically and accurately study CaCO₃
70 formation.^{2, 25-27} Here, to illuminate the poorly defined contributions of anions in CaCO₃
71 heterogeneous nucleation, we explore the quantitative relationship between aqueous sulfate
72 concentrations and CaCO₃'s effective interfacial energy.

73 Using *in situ* X-ray scattering techniques, this work systematically investigated the effects
74 of aqueous sulfate on heterogeneous CaCO₃ nucleation on quartz substrates. First, compared with
75 an experiment conducted with no sulfate addition, a significantly decreased nucleation rate and
76 increased nuclei size were observed when 10 mM sulfate was added. We also found that with 1–
77 10 mM sulfate addition, vaterite is stabilized over calcite. With a modification of classical
78 nucleation theory, we revealed a non-linear relationship between the effective interfacial energies
79 of heterogeneously nucleated CaCO₃ on a quartz surface and the aqueous sulfate concentrations.
80 The non-linear relation unveiled here highlights the impacts of impurities on solvent–solute
81 interactions in the current nucleation model, especially for sulfate, which is a large anion. The
82 findings also have great importance for broader scientific disciplines associated with CaCO₃ by
83 providing much needed information for effectively managing CaCO₃ mineral formation (e.g.,
84 scaling in oil and gas recovery and desalination systems).

85 **Materials and Methods**

86 **Quartz substrate and solution preparation.** Quartz substrates ((100) surface roughness of < 5
87 Å, 2 inches in diameter, and 0.5 mm thick) were purchased from MTI Corporation (USA) and cut
88 into 1 cm × 1 cm × 0.5 mm square pieces for use in flow-through GISAXS/GIWAXS and AFM

89 experiments. Ground quartz powders were used for quantifying sulfate adsorption/incorporation
90 in batch experimental systems. The quartz substrates were cleaned thoroughly as described in the
91 Supporting Information (SI) text S1A. CaCl_2 and $\text{NaHCO}_3/\text{Na}_2\text{SO}_4$ solutions were prepared from
92 ACS reagent grade chemicals in the concentrations listed in Table 1. Ca^{2+} concentrations were
93 chosen based on the composition of typical subsurface formation water (0.01–0.2 M).⁹ The
94 $\text{Ca}^{2+}/\text{HCO}_3^-$ ratio was selected to fall within the range of ratios found in formation water and
95 seawater.^{2, 9} Also, these values allowed heterogeneous nucleation to occur within the
96 experimentally detectable windows of both GISAXS/GIWAXS and AFM within a reasonable
97 reaction time. An additional description of solution chemistry is available in SI text S1B.

98 **Flow-through experiments, in situ X-ray data collection, and ex situ AFM measurements.**

99 This *in situ* X-ray scattering experiments were conducted at beamline 12-ID-B at the Advanced
100 Photon Source (Argonne National Laboratory, USA). The experimental setup is shown in Figure
101 S1. CaCl_2 and $\text{NaHCO}_3/\text{Na}_2\text{SO}_4$ solutions were pumped into the reactor at a flowrate of 5.6 ml/min
102 (the flowrate is discussed in SI text S1C) and formed CaCO_3 nuclei on the quartz substrate for 90
103 mins. A 14 keV X-ray beam (200 μm wide and 20 μm high), incident on the quartz substrate at an
104 angle of 0.11° (which gave a reflectivity of 98.8% from quartz), was scattered by newly formed
105 nanoparticles on the substrate. Duplicate GISAXS experiments have been conducted. The 2D
106 GISAXS scattering pattern collected by a Pilatus 2M detector was analyzed. In brief, the 1D
107 scattering pattern from the particles (q range 0.005–0.12 \AA^{-1}) on the quartz surface was obtained
108 from in-plane cutting along the Yoneda wing in the same way as described in our previous
109 studies.²⁶⁻³⁶ Nucleus sizes and nucleation rates were obtained from the 1D scattering pattern by
110 fitting the scattering pattern (Equation S1 in SI) and calculating the invariant value. After 90 mins
111 of GISAXS data collection, the nucleus phases were obtained by analyzing the 2D scattering

112 pattern (GIWAXS) collected by a Perkin Elmer $4k \times 4k$ detector. Detailed X-ray scattering data
113 collection and analysis are available in SI text S1C and S1D. To quantify the nucleus heights and
114 particle densities on substrate, the reacted quartz samples were also measured complementarily by
115 AFM (details are available in SI text S1E).

116 **Batch experiments and ex situ analyses.** Triplicate batch experiments were conducted to
117 synthesize heterogeneously nucleated CaCO_3 on quartz powders that were then used to investigate
118 CaCO_3 –sulfate–quartz interactions. For each experiment, 50 ml of CaCl_2 solution and 50 ml of
119 $\text{NaHCO}_3/\text{Na}_2\text{SO}_4$ solution were added to a 100 ml bottle containing 0.05 g of clean quartz powder.
120 After a 90 mins CaCO_3 heterogeneous nucleation experiment, solutions were vacuum filtered to
121 collect the nuclei formed on the quartz powders. For the sulfate adsorption experiments, Na_2SO_4
122 solutions (pH = 7.9) were added to freshly synthesized heterogeneous nuclei. After a 90 mins
123 sulfate adsorption experiment, the nuclei were collected by vacuum filtration. To identify the
124 CaCO_3 phase on quartz powders, ATR-FTIR (Thermo Scientific Nicolet iS10 spectrometer) was
125 used. To measure the extents of Ca^{2+} and SO_4^{2-} in CaCO_3 nuclei, the obtained nuclei were dissolved
126 by 1% HCl. Sulfate concentrations were measured by IC (Thermo Scientific Dionex ICS-1600),
127 and calcium concentrations were measured by ICP-OES (PerkinElmer Optima 7300 DV). Detailed
128 descriptions are available in SI text S1F and S1G.

129 **Results and Discussion**

130 **Nucleation rates and nucleus sizes of CaCO_3 nanoparticles on quartz**

131 Using *in situ* GISAXS experiments, we observed the heterogeneous nucleation of CaCO_3 on the
132 (100) surface of a quartz substrate in real-time, as successfully demonstrated in our previous
133 work.^{26-35, 37} The continuous increase of GISAXS intensity, $I(q)$, over a q range of $0.005\text{--}0.12 \text{ \AA}^{-1}$

134 over time suggested new nanoparticle formation. Figure 1 shows representative $I(q)$ vs. q values
135 from GISAXS 1-D plots under different sulfate concentrations, after the background intensity from
136 water was subtracted. With the assumption of in-plane spherical particle formation and the Schultz
137 size distribution, using Equation S1 we fitted the GISAXS pattern to obtain the in-plane radius of
138 gyration (R_g) of the nuclei.^{26, 27, 30} Because there is no discernable scattering from the start of the
139 experiments until we detected the first observable particles, it is assumed that the first observable
140 particle size was the critical nucleus radius (r_c).²⁶ For 0, 1, 5, and 10 mM sulfate, the first
141 observable R_g were 4.7 ± 0.3 nm, 5.8 ± 0.4 nm, 6.9 ± 0.5 nm, and 10.9 ± 0.6 nm, respectively.
142 Notably, the r_c values for systems with 5 mM sulfate addition exhibited a 50% increase, and they
143 showed an even higher increase (120%) at 10 mM sulfate than at 0 mM sulfate. Meanwhile, within
144 our 90 mins reaction time, the fitted particle size did not significantly increase under our tested
145 conditions, which indicated that the reaction systems were nucleation-dominated, and that particle
146 growth was not significant.

147 Nucleation rates were calculated from invariant values and fitted particle numbers (Figure
148 2). The invariant value, $Q = \frac{1}{2\pi^2} \int I(q)q^2 dq$, indicates total particle scattering and is proportional
149 to the total particle volumes for each tested condition.²⁸ Thus, when the system is nucleation-
150 dominated, the invariant values can represent total particle numbers.^{28, 31} After the induction time
151 (the stagnant period of invariant values in Figure 2), the nucleation rate was obtained from a linear
152 regression of the linear region of the invariant versus time (before the linear region, the relation
153 between the invariant and reaction time shows a convex curve).²⁷ In the same way, linear
154 regression analyses of the fitted particle numbers (N from Equation S1 in SI) with respect to
155 reaction time also provided the nucleation rates. The calculated invariant values and fitted particle
156 numbers are plotted in Figure 2, which shows that the nucleation rates from both methods were

157 consistent: The nucleation rate decreases with the addition of sulfate. From the fitted particle
158 numbers, compared with 0 mM sulfate condition, the nucleation rates decrease by 59%, 80%, and
159 88% in the 1, 5, and 10 mM sulfate systems, respectively. In previous research by Bots et al.,
160 adding 50 mM sulfate decreased the overall rate (nucleation + growth rate) of CaCO₃ by 81%.¹⁵
161 Considering that we found an 88% rate decrease at just the nucleation stage, and at a rather lower
162 sulfate concentration of only 10 mM, it is clear that the nucleation stage is critical in inhibiting
163 CaCO₃ formation in the presence of sulfate.

164 The newly formed particle sizes and particle densities (#/μm²) of CaCO₃ on quartz were
165 also analyzed by *ex situ* atomic force microscopy (AFM) after 90 mins of reaction (Figure S4-5).
166 Based on six selected 2 μm × 2 μm areas from three replicate samples, there were 54 ± 12 #/μm²
167 nuclei on quartz with 10 mM sulfate, versus 302 ± 43 #/μm² without sulfate, indicating a lower
168 heterogeneous nucleation rate. Moreover, at 1, 5, and 10 mM sulfate concentrations, the average
169 heights of 100 particles nucleated on quartz substrates increased from 1.3 ± 0.3 nm (0 mM sulfate)
170 to 1.7 ± 0.6 nm, 2.1 ± 0.4 nm, and 2.6 ± 0.8 nm, respectively. These observed trends of particle
171 sizes and densities with respect to sulfate concentrations were consistent with those from GISAXS.

172 **Solid phase determination of CaCO₃ nanoparticles and evaluation of CaCO₃–sulfate–** 173 **quartz interactions**

174 To confirm the solid phase of heterogeneously nucleated CaCO₃ nanoparticles on quartz, we
175 conducted GIWAXS measurements very shortly after the 90 mins GISAXS experiments. The
176 results are shown in Figure 3a. To exclude homogeneously nucleated CaCO₃ particles that could
177 have collected on substrates by collision and gravitational settlement during the GISAXS
178 experiments, we rinsed the reacted quartz with anhydrous ethanol to remove all physically

179 accumulated particles,^{26, 27, 30} and then made GIWAXS measurements within 5 mins. Furthermore,
180 we designed our experimental solutions to be undersaturated with respect to gypsum
181 ($\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$), as shown in Table 1. As expected, major peaks of gypsum and anhydrite, such as
182 those at 11.67° and 31.34° , were not observable in the GIWAXS patterns (Figure 3a).^{38, 39} The
183 peak at 20.87° was attributed to the (100) quartz substrate instead of gypsum, because even the 0
184 mM sulfate condition had this peak.⁴⁰ Regarding the CaCO_3 's phase, for all conditions, peaks were
185 observed at 24.89° , 27.05° and 32.74° , indicating the presence of vaterite.⁴¹ Furthermore, only the
186 0 mM sulfate condition showed additional characteristic peaks of calcite (stars in Figure 3a), the
187 most thermodynamically stable CaCO_3 polymorph, at 29.3° and 39.5° .⁴² Aragonite was not
188 observed in any conditions. Because a phase transformation from vaterite to calcite is commonly
189 observed in impurity-free solutions,⁴³ we suggest that the presence of sulfate hinders the
190 crystallization of CaCO_3 into its most thermodynamically stable phase. Though amorphous
191 calcium carbonate (ACC) may form as a metastable phase during the nucleation process, we did
192 not observe ACC after 90 mins of reaction, based on the fact that there is no broad peak around
193 30° and 45° .⁴³

194 Previous studies reported that both sulfate incorporation into the CaCO_3 lattice and sulfate
195 adsorption on Ca sites could inhibit CaCO_3 crystallization.^{15, 16, 20} To examine the main
196 contributor(s) to altered CaCO_3 phase transformation, we quantified the sulfate amounts in
197 heterogeneously formed CaCO_3 nuclei by conducting batch experiments using quartz powders.
198 Note that the reaction time in batch experiments was exactly the same as in our GISAXS
199 experiment, so nucleation dominated the reaction system and there was no mineral growth. The
200 phase of heterogeneously nucleated CaCO_3 on quartz powder was identified by FTIR. The infrared
201 spectra of the samples (Figure 3b) showed peaks characteristic of both carbonate ($1,425 \text{ cm}^{-1} (\nu_3)$),

202 863 cm^{-1} (ν_2), and 747 cm^{-1} (ν_4) and silica (1,038 cm^{-1}).⁴⁴ The presence of carbonate bands (ν_4) at
203 747 cm^{-1} suggests that the major CaCO_3 phase was vaterite.⁴⁴ Moreover, at the C–O stretching
204 mode (ν_3) near 1450 cm^{-1} , the 0 mM sulfate condition showed a sharper peak than those in the
205 other sulfate-containing systems, while both the 1 mM and 10 mM sulfate conditions exhibited
206 broader and split peaks. Calcite exhibits one sharp peak at ν_3 , while vaterite exhibits split peaks at
207 ν_3 ,^{4, 45-47} suggesting that vaterite has partially transformed to calcite in the 0 mM sulfate condition.
208 The heterogeneously nucleated CaCO_3 on quartz powder showed similar CaCO_3 phases under
209 different sulfate concentrations to those we observed in GIWAXS.

210 To quantify the Ca^{2+} and SO_4^{2-} contents in the nuclei, CaCO_3 nanoparticles nucleated on
211 quartz powders were dissolved and then measured by inductively coupled plasma optical emission
212 spectrometry (ICP-OES) and ion chromatography (IC), respectively. Nuclei formed at 1, 5, and 10
213 mM sulfate concentrations exhibited $\text{SO}_4^{2-}/\text{Ca}^{2+}$ molar ratios of $2.7 \pm 0.4 \times 10^{-3}$, $5.5 \pm 0.5 \times 10^{-3}$,
214 and $9.1 \pm 1.4 \times 10^{-3}$ (shown as **Total sulfate** in Table 2). Assuming the total sulfate could be either
215 incorporated or adsorbed, if we determine the adsorbed sulfate amounts, we can then calculate the
216 incorporated amounts by subtracting those values from the total extents. To test the calculated
217 amounts, we first synthesized heterogeneously nucleated CaCO_3 on quartz powders in the absence
218 of sulfate. Then, those nuclei (together with quartz powders) were placed in 1, 5, and 10 mM
219 sulfate solutions at $\text{pH} = 7.9$ to adsorb sulfate ions on CaCO_3 surfaces. We quantified the **adsorbed**
220 **sulfate** (shown in $\text{SO}_4^{2-}/\text{Ca}^{2+}$ molar ratios) from these CaCO_3 nuclei after a 90 mins sulfate
221 adsorption experiment and then calculated the **incorporated sulfate** (shown in $\text{SO}_4^{2-}/\text{Ca}^{2+}$ molar
222 ratios) by subtracting the **adsorbed sulfate** from the **total sulfate**. For all conditions, sulfate
223 incorporation is greatly dominant over sulfate adsorption (Table 2).

224 Surface potentials can explain the lesser extent of sulfate adsorption compared with sulfate
225 incorporation (Figure S6). In DI water and SO_4^{2-} solutions, the zeta potentials of quartz powders
226 were between -25 to -27mV (Figure S6a), suggesting that Ca^{2+} could be preferentially adsorbed
227 on quartz powders. Then, at the early stage of nucleation, CO_3^{2-} would react with Ca^{2+} to nucleate
228 ACC or the crystalline phase and SO_4^{2-} would incorporate into nuclei. Because the zeta potentials
229 of CaCO_3 are positive,²⁷ during CaCO_3 nucleation, the net zeta potentials of quartz powders with
230 CaCO_3 nuclei become less negative (-12 mV) (Figure S6b). However, after CaCO_3 forms on quartz,
231 the resulting surface is still negative and can repel the negatively charged sulfate ions and make
232 the sulfate adsorption extent become extreme low. To be noted, no matter whether the nuclei phase
233 is ACC or vaterite or calcite, this electrostatic repulsion would inhibit sulfate adsorption. It is
234 unclear that if crystalline CaCO_3 would have less interactions with sulfate.

235 Based on previous works, the incorporated sulfate could inhibit the vaterite-to-calcite phase
236 transformation at micron scale. Navrotsky et al., found that calcite has a lower free energy than
237 vaterite by ~ 3 kJ/mol.⁴⁸ However, a molecular simulation by Fernández-Díaz et al. found that,
238 when the sulfate incorporation extent was less than 2%, the free energy of vaterite decreased, and
239 in contrast, the free energy of calcite increased.¹⁶ If we consider these aspects, a 0.9% sulfate
240 incorporation in our study would decrease vaterite's free energy by ~ 2 kJ/mol and increase
241 calcite's free energy by ~ 1.8 kJ/mol. Their free energy changes are illustrated in Figure 3c. Thus,
242 when sulfate is incorporated into CaCO_3 systems, the phase transformation energy from sulfate-
243 incorporated-vaterite to sulfate-incorporated-calcite becomes positive, preventing the phase
244 transformation of nuclei formed in the presence of sulfate. Supersaturation is quantified by the
245 ratio between *IAP* and *K_{sp}*. As shown in Table 1, the calculated supersaturations (*IAP/K_{sp}*) were
246 the same for all four conditions in our study, based on the assumption in the Geochemist's

247 Workbench (GWB) model calculations that K_{sp} was not changed by sulfate. Hence, sulfate did
248 not significantly affect the IAP of CaCO_3 in our experimental systems. Next, we considered
249 whether the incorporation of sulfate could affect nuclei's K_{sp} and result in significantly inhibited
250 nucleation kinetics. As our GIWAXS data showed, the nuclei formed in the 10 mM sulfate
251 condition were vaterite. Moreover, 0.9% sulfate incorporation would decrease vaterite's bulk free
252 energy by 2 kJ/mol, based on the molecular simulation work by Fernández-Díaz et al. (2010).^[9]
253 Considering that sulfate-free-vaterite has a bulk free energy of -45.5 kJ/mol,^[21] the bulk free energy
254 of CaCO_3 formed in the 10 mM sulfate condition can be estimated as -47.5 kJ/mol. For the 0 mM
255 sulfate condition, the nuclei were a combination of calcite and vaterite in our experimental systems.
256 Based on the ratios of peak intensities at 27.0° (the highest intensity peak for vaterite) and 29.4° (the
257 highest intensity peak for calcite) in the GIWAXS results (Figure 3a), we estimated the amount
258 ratio for vaterite:calcite to be 55:45. Using this ratio, we calculated the bulk free energy of nuclei
259 in the 0 mM sulfate condition as $0.55 \times (-45.5) + 0.45 \times (-48.4) = -46.8$ kJ/mol. Through this
260 calculation, we found that the bulk free energy of nuclei formed in the 10 mM sulfate system was
261 slightly lower than that in 0 mM sulfate system, by 0.7 kJ/mol. Furthermore, a lower bulk free
262 energy indicated a smaller K_{sp} . Considering that IAP was the same for all conditions, a smaller K_{sp}
263 would result in a larger supersaturation. If supersaturation were the dominant thermodynamic
264 parameter controlling the nucleation kinetics, the nucleation rate should be faster in the 10 mM
265 sulfate condition. However, our experimental observation showed an opposite trend, which
266 suggests that another thermodynamic parameter, the effective interfacial energy, may dominate
267 the nucleation kinetics.

268 **The effective interfacial energy of CaCO_3 nuclei increases as sulfate incorporates**

269 As mentioned, the effective interfacial energy of CaCO₃ nuclei (α') is critical for determining the
 270 heterogeneous nucleation kinetics, but no prior study has shown a quantitative relationship
 271 between additive concentrations and α' evolution. In the case of sulfate, our results suggests that
 272 α' change is more impactful than supersaturation change, and a quantitative relationship between
 273 sulfate concentration and α' is critical for designing the nucleation rates of engineered materials.
 274 To mathematically quantify how much the sulfate impurity can change the CaCO₃ effective
 275 interfacial energy, we devised a new term, called an interfacial energy factor (k), which describes
 276 the relationship between the interfacial energies of CaCO₃ formed with sulfate addition ($\alpha'_{sulfate}$)
 277 and that of CaCO₃ formed without sulfate addition (α'_{0mM}): $k = \alpha'_{sulfate} / \alpha'_{0mM}$. From the GISAXS
 278 measurements, we obtained heterogeneous CaCO₃ nucleation rates with sulfate addition ($J_{sulfate}$)
 279 and without sulfate addition (J_{0mM}). Using the nucleation rate ratio ($J_{sulfate} / J_{0mM}$), we could quantify
 280 the interfacial energy factor (k) as Equation 2 shows (A detailed derivation is in SI text S2A):

$$281 \quad k = \sqrt[3]{-\frac{3k_B^3 T^3 \sigma^2 \ln \frac{J_{sulfate}}{J_{0mM}}}{16\pi v_m^2 (\alpha'_{0mM})^3} + 1}. \quad (2)$$

282 In our experimental systems, different sulfate concentrations resulted in different nucleus
 283 phases containing various vaterite and calcite combinations. Hence, by using either the parameters
 284 from vaterite or those from calcite, as shown in Figure 4a and 4c we could obtain the lower limit
 285 (blue line) and the upper limit (purple line) for our interfacial energy factor (k) as the sulfate
 286 concentrations/incorporated sulfate extents increase. Shown in Figure 4a, as sulfate concentrations
 287 increase, the effective interfacial energies of nuclei constantly increase in a non-linear way.

288 The non-linear evolution of CaCO₃ effective interfacial energies with increased sulfate
 289 concentrations poses difficulties in precisely predicting CaCO₃ nucleation. Accordingly, we
 290 investigated the relationship between aqueous sulfate concentrations and incorporated sulfate

291 extents in CaCO₃ nuclei. As Figure 4b shows, with the increasing sulfate concentrations, the
292 incorporated sulfate extent at higher concentrations (1–10 mM) increases less steeply than at lower
293 concentrations (0–1 mM). This behavior is similar to a previously reported decreased tendency for
294 Mg²⁺ incorporation into CaCO₃ at higher concentrations.⁴⁹ Although that report did not confirm
295 the non-linear relationship between effective interfacial energies and aqueous Mg²⁺ concentrations,
296 the relationship can be non-linear, as we found here.

297 We then investigated the relationship between the interfacial energy factors (*k*) and
298 incorporated sulfate extents and found the trend was still non-linear. In our study, sulfate serves as
299 an impurity in both the aqueous solution and CaCO₃ nuclei, increasing the effective interfacial
300 energy of CaCO₃. Thus, there is a higher barrier for generating new CaCO₃ solid from a
301 supersaturated solution. Although a direct comparison cannot be made, ice nucleation exhibits a
302 similar behavior in the presence of impurities. With the increasing concentration, impurities non-
303 linearly depress the freezing point, raising the nucleation barrier for ice in a supercooled solution,⁵⁰
304 due to solute–solute and solute–solvent interactions.⁵¹ In a similar way, solute–solvent interaction
305 could cause the non-linear evolution of the effective interfacial energy of CaCO₃ with respect to
306 the extents of incorporated sulfate.

307 In addition, in CaCO₃ nucleation, amorphous calcium carbonate (ACC) has been reported
308 as a metastable phase existing before the crystalline phase⁵²⁻⁵⁴. Although we did not detect ACC
309 after 90 minutes reaction, it could exist in the early moments. Therefore, we also calculated the
310 effective interfacial energy of ACC (see SI text S2B). Although ACC develops only 20–30% of
311 the crystalline phase’s effective interfacial energy⁵², our results still showed a non-linear evolution
312 trend (Figure S8), which strongly suggests that sulfate played a significant role in ACC formation
313 as well.

314 Next, previous CaCO₃ nucleation studies have found the formation of stable clusters as
315 intermediates before critical nuclei formation⁵⁵⁻⁵⁷, and we were curious about how sulfate can
316 affect these prenucleation clusters. Building on more and more experimental and modeling proofs
317 of the existence of prenucleation clusters, a recent effort has improved the expression of the
318 nucleation energy barrier (ΔG_c) by incorporating an excess energy term to reflect the effects of
319 prenucleation clusters.⁵⁸ Their revised model is formulated in Equation 3:

$$320 \quad \Delta G_c = \frac{16\pi v_m^2 \alpha'^3}{3k_B^2 T^2 \sigma^2} \left(1 + \frac{4v_m \alpha_{cluster}}{r_{cluster} kT \sigma}\right)^{-2}, \quad (3)$$

321 In this revised model, in addition to the parameters in classical nucleation theory, the interfacial
322 energy of clusters ($\alpha_{cluster}$) and the cluster radius ($r_{cluster}$) were included. Given the evidence that
323 CaCO₃ prenucleation cluster sizes ranges from 0.9 to 4 nm⁵⁶, while the length of CaSO₄
324 prenucleation clusters is 2.8 nm⁵⁹, no clear sulfate-dependent $r_{cluster}$ changes can be expected. For
325 CaCO₃ heterogeneous nucleation to occur in the presence of sulfate, both HCO₃⁻ and additive SO₄²⁻
326 need to be dehydrated and bound with Ca²⁺. Because the hydration energy for SO₄²⁻ (-1,080 kJ/mol)
327 is much lower than that for HCO₃⁻ (-335 kJ/mol)⁶⁰ we postulate that when more sulfate is
328 incorporated into the CaCO₃ cluster, clusters may interact more strongly with solvent, changing
329 the value of $\alpha_{cluster}$ and eventually causing a non-linear interfacial energy evolution. Unfortunately,
330 no experimental or modeling work has reported a value for $\alpha_{cluster}$, let alone provided a quantitative
331 relationship between $\alpha_{cluster}$ and additive concentrations. Here, as a brief summary, sulfate
332 incorporated into the nucleation clusters and caused stronger interactions with water, which in turn
333 caused the effective interfacial energy of the ACC and crystalline phases to evolve non-linearly.
334 Once a better way to quantitatively measure the energies of nucleation clusters has been developed,
335 we expect that our current quantitative model can be further improved.

336 **Environmental Implications**

337 This study shows that sulfate can both thermodynamically and kinetically affect heterogeneous
338 nucleation of CaCO₃ on the (100) surface of quartz. With the increased sulfate concentrations, the
339 nucleation rates of CaCO₃ decreased and their nucleus sizes increased. These newly formed CaCO₃
340 particles in sulfate systems were identified as vaterite. Within the 1–10 mM sulfate concentrations
341 in our study, sulfate was incorporated much more than that was adsorbed on CaCO₃. We found
342 that the heterogeneous CaCO₃ nucleation is more sensitive at lower sulfate concentrations (< 1
343 mM), and the increment of the effective interfacial energy increase becomes less at high sulfate
344 concentrations. Hence, effective interfacial energies and sulfate concentrations exhibit a non-linear
345 relationship.

346 Heterogeneous nucleation of CaCO₃ is important in biominerals formation in natural
347 environments. Previous studies have mostly focused on the effects of cations, macromolecular
348 proteins, and organic matrixes on CaCO₃ nucleation.^{48, 61} For example, interfacial energy of
349 different polysaccharides regulates the CaCO₃ nucleation kinetics.⁶¹ Moreover, a molecular
350 simulation work revealed that that 1% Mg incorporation increases the surface energy of calcite
351 from 0.21 to 0.23 J/m², a 9.5% increase.²⁵ In our experimental work, however, a sulfate
352 incorporation of only 0.9% caused a 11.7%–15.4% increase in the interfacial energy of CaCO₃
353 nanoparticles on quartz, which is higher than the Mg incorporation reported. We suggest that, as a
354 larger ion, when sulfate (with an ionic radius of 0.242 nm)¹⁶ substitutes for carbonate within
355 CaCO₃, it can cause more severe lattice distortion than the incorporation of Mg (with an ionic
356 radius 0.130 nm).¹⁶ Our previous work observed faster heterogeneous CaCO₃ nucleation at higher
357 Cl⁻ concentrations because higher ionic strengths could decrease the interfacial energy and kinetic

358 factor of CaCO₃.²⁷ Our study here further highlights the underestimated impacts of anions on
359 CaCO₃ nucleation especially when they can incorporate into nuclei.

360 Heterogeneous nucleation of CaCO₃ is also critical for effective management of water-
361 energy engineered systems *via* mineral fouling in membrane process and mineral carbonation
362 during geologic carbon sequestration. For the first time, we experimentally determined the
363 relationship between the effective interfacial energies of CaCO₃ and the sulfate concentrations in
364 solutions. Our improved understanding of nucleation rates and effective interfacial energy
365 information can be directly incorporated into the reactive transport modeling to improve the
366 prediction of mineral scaling on membrane and CaCO₃ formation in sediments from two aspects.
367 One is that we can better predict the distribution and amounts of CaCO₃. A quantitative description
368 of sulfate-inhibited nucleation can help us to precisely calculate initial reactive surface area,
369 distribution, and amount of CaCO₃, which current models without considering nucleation are less
370 capable to predict. Another is that we can avoid an overestimation of the change of CaCO₃
371 nucleation kinetics at high sulfate concentrations because our study suggests that further increasing
372 sulfate concentrations would not decrease nucleation rate significantly. These quantitative
373 descriptions provided in this study can help us to manage scale formation in desalination and oil
374 field pipes. They can also improve the mineral carbonation efficiency and to understand the fate
375 and transport of injected CO₂ during geologic CO₂ sequestration.

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385 **Supporting Information**

386 Supporting description of materials and methods (S1); Modified classical nucleation theory and
387 related discussions (S2); Schematic diagram and picture of experimental setup for in situ GISAXS
388 and GIWAXS experiments (Figure S1); Replicate GISAXS patterns for four different sulfate
389 concentrations (Figure S2); Invariant values and fitted particle numbers from replicate GISAXS
390 experiment (Figure S3); Representative 2 μm × 2 μm AFM images of quartz substrates after 90
391 mins of reaction at different sulfate concentrations (Figure S4); Representative AFM height mode
392 images (Figure S5); Surface charge measurements of particles in batch experiments (Figure S6);
393 Effects of different CaCO₃ polymorphs on the evolution of their interfacial energy factor *k* values
394 (Figure S7); Effects of sulfate on the evolution of effective interfacial energy of amorphous
395 calcium carbonate (Figure S8).

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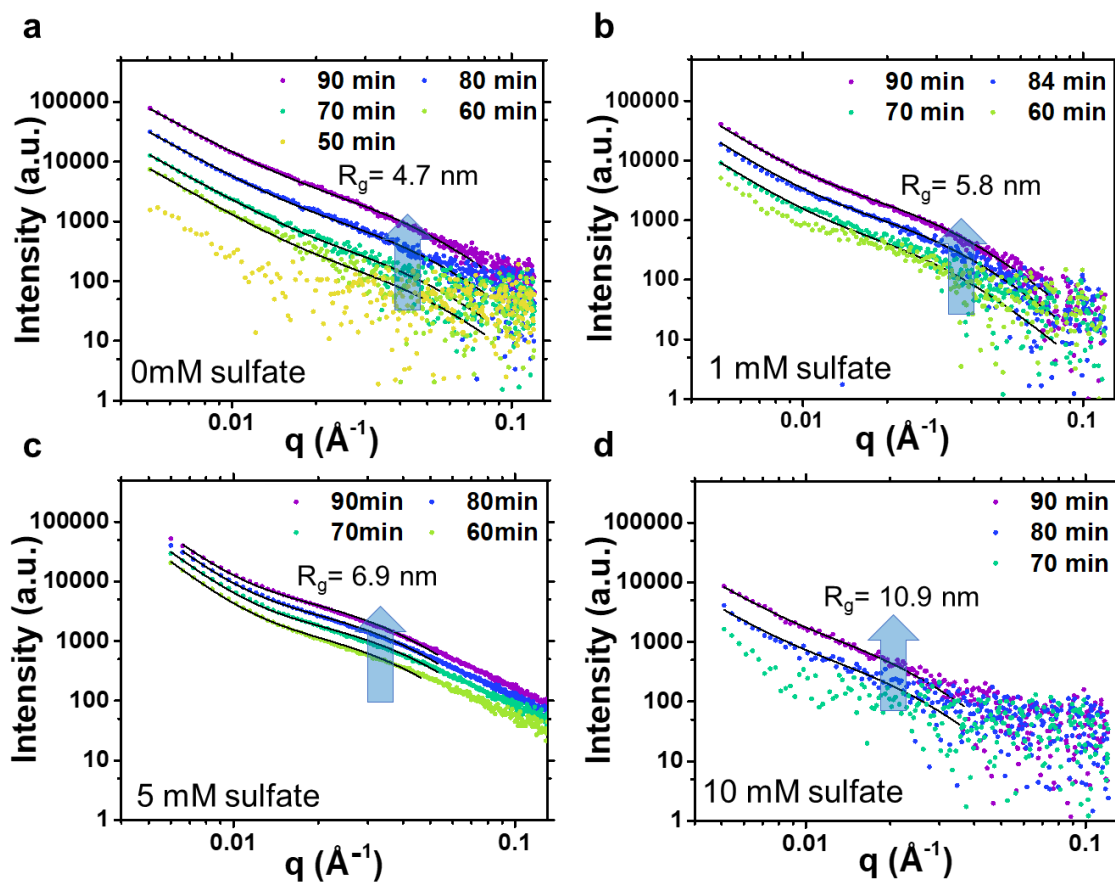
551

552 **Table 1.** Experimental conditions in this study. Supersaturation (σ) is defined as $\ln(IAP/K_{sp})$, where
 553 IAP is the ion activity product (Ca^{2+})(CO_3^{2-}), and K_{sp} is the solubility product of the minerals,
 554 written as a subscript of σ . Values of σ and pH were calculated by Geochemist's Workbench (GWB,
 555 Release 8.0, RockWare, Inc.) using the thermo_minteq database. The $\text{Ca}^{2+}/\text{HCO}_3^-$ ratio is fixed at
 556 5. To strictly control the σ_{calcite} , the calcium concentrations are different for conditions 1 and 2.
 557 Ionic strengths are controlled at 0.15 M because it can affect the heterogeneous CaCO_3 kinetics.²⁷

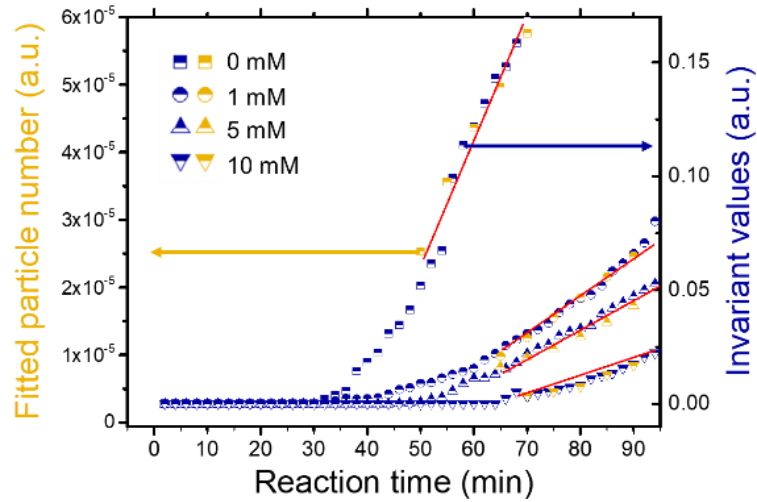
Condition	CaCl ₂ (mM)	NaHCO ₃ (mM)	NaCl (mM)	Na ₂ SO ₄ (mM)	pH	Ionic strength (M)	σ_{calcite}	σ_{vaterite}	σ_{gypsum}
1	36.5	7.3	27	10	7.91	0.15	3.97	2.67	-0.32
2	36	7.2	38	5	7.91	0.15	3.97	2.67	-1.00
3	35	7	43	1	7.91	0.15	3.97	2.67	-2.59
4	35	7	47	0	7.91	0.15	3.97	2.67	-

558 **Table 2.** Total sulfate and adsorbed sulfate extents in nuclei in different sulfate concentration
 559 systems. Standard errors of measured $\text{SO}_4^{2-}/\text{Ca}^{2+}$ ratios obtained from three independent
 560 measurements

Conditions		$\text{SO}_4^{2-}/\text{Ca}^{2+}$ ratios
1 mM	Total sulfate	$(2.7 \pm 0.4) \times 10^{-3}$
	Adsorbed sulfate	0
	Incorporated sulfate	$(2.7 \pm 0.4) \times 10^{-3}$
5 mM	Total sulfate	$(5.5 \pm 0.5) \times 10^{-3}$
	Adsorbed sulfate	0
	Incorporated sulfate	$(5.5 \pm 0.5) \times 10^{-3}$
10 mM	Total sulfate	$(9.1 \pm 1.4) \times 10^{-3}$
	Adsorbed sulfate	$(0.3 \pm 0.3) \times 10^{-3}$
	Incorporated sulfate	$(8.8 \pm 1.4) \times 10^{-3}$

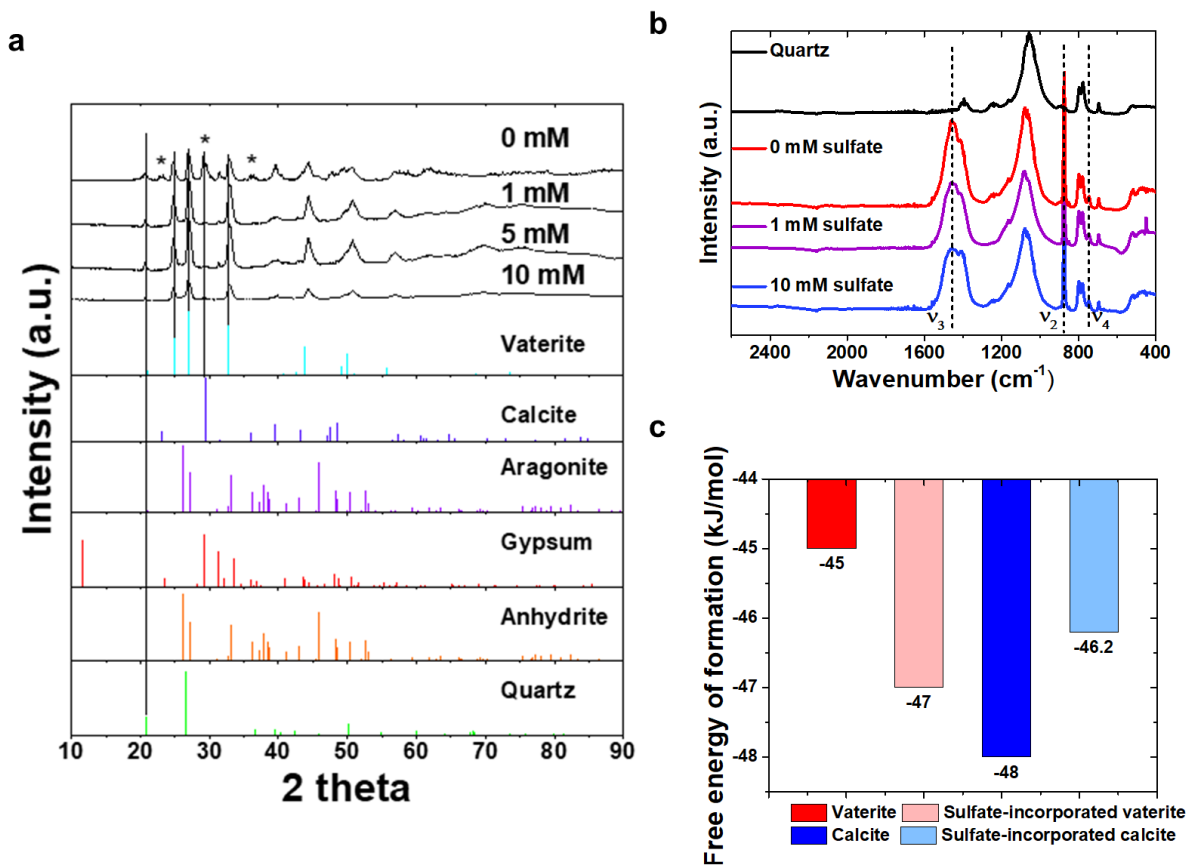


561
 562 **Figure 1** Representative GISAXS patterns for four different sulfate concentrations: **a.** 0 mM,
 563 **b.** 1 mM, **c.** 5 mM, and **d.** 10 mM. GISAXS patterns were obtained from line-cuts along 2D
 564 scattering patterns' Yoneda wing, where the scattering intensities by particles on the surface were
 565 most enhanced.²⁸ The induction time for 0, 1, 5, and 10 mM sulfate concentrations are 40, 50, 50,
 566 and 60 mins. The blue arrows indicate the evolving trends of the bending locations in the GISAXS
 567 pattern for each concentration (the bending location at a certain q is inversely proportional to the
 568 particle size), which suggests that the particle growth effect is not significant. Duplicate GISAXS
 569 experiments have been conducted. Replicate experiment result can be found in Figure S2.



570

571 **Figure 2** Evolution of the fitted particle number (yellow, left y-axis) and invariant values
 572 (blue, right y-axis) with reaction time for 0, 1, 5, and 10 mM sulfate conditions. The red lines are
 573 linear regression analyses of the fitted particle number. The slopes of the linear regressions are the
 574 nucleation rates. Duplicate GISAXS experiments have been conducted. Results from replicate
 575 GISAXS experiment can be found in Figure S3.



576

577 **Figure 3** Phase identification of nuclei formed under different sulfate concentrations. **a**,

578 GIWAXS results from nuclei formed on flat quartz substrate under different sulfate concentrations.

579 The colored lines show peaks for different reference minerals. There is no gypsum or anhydrite

580 formation. Vaterite is the CaCO₃ phase at 1 mM, 5 mM, and 10 mM sulfate concentrations. For 0

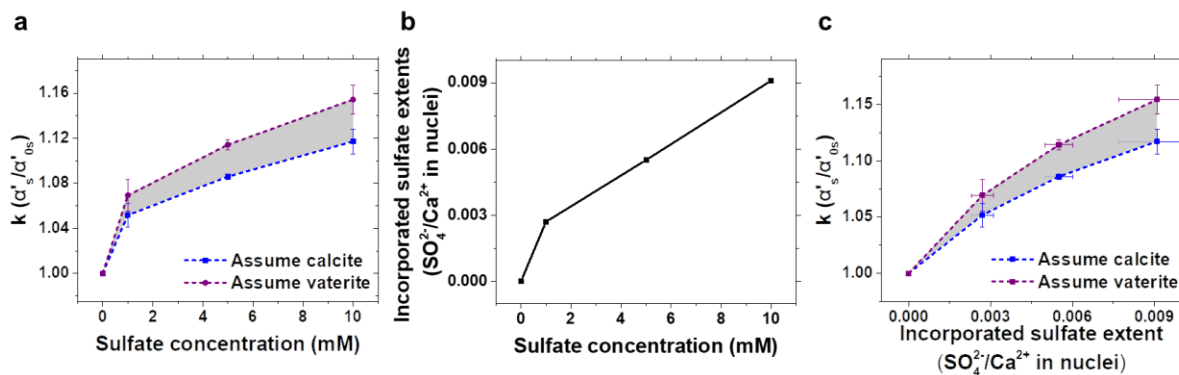
581 mM sulfate, the CaCO₃ is a mixed phase of calcite and vaterite. Asterisks (*) indicate the peaks

582 from calcite. **b**, FTIR measurements of heterogeneous CaCO₃ nucleation on quartz powders. v₂,

583 CO₃ out of plane deformation mode; v₃, asymmetric C–O stretching mode; and v₄, OCO bending

584 mode (in-plane deformation). **c**, Free energy of formation for vaterite, sulfate-incorporated-vaterite,

585 calcite, and sulfate-incorporated-calcite.



586

587 **Figure 4** Non-linear CaCO_3 effective interfacial energy evolution. If we assume the

588 polymorphs of CaCO_3 nuclei are calcite for our reaction system, we obtain the lower limit for the

589 k value calculation (blue curve). Assuming the polymorphs are vaterite gives the upper limit for k

590 values (purple curve). The grey area delineates the possible k values at different sulfate

591 concentrations/incorporated sulfate extents. **a**, Interfacial energy factors with respect to sulfate

592 concentrations. **b**, Evolution of incorporated sulfate extents with increasing aqueous sulfate

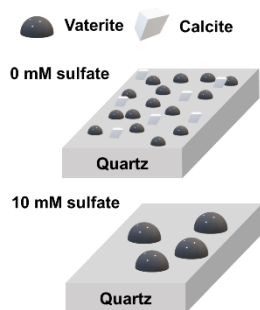
593 concentrations. **c**, Plot of interfacial energy factors with respect to incorporated sulfate extents.

594 Error bars in the symbols indicating k show the error when we used nucleation rates calculated

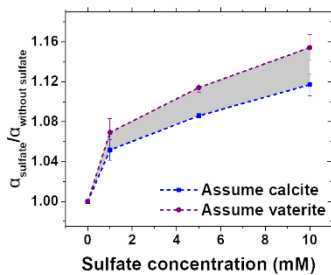
595 from duplicate GISAXS experiments. Error bars in the symbol indicating incorporated sulfate

596 extent ($\text{SO}_4^{2-}/\text{Ca}^{2+}$ in nuclei) are the standard errors of measured incorporated sulfate extent (SO_4^{2-}

597 $/\text{Ca}^{2+}$ in nuclei) (obtained from three independent measurements).



Non linear evolution of interfacial energy



599

600