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## **Title Page**

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## **$^{210}\text{Pb}/^{210}\text{Po}$ Isotope Generator**

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### **Abstract**

As a continuation of previous work (Ref. [1]), an isotope generator column based on the  $^{210}\text{Pb}$  decay chain has been made to produce highly radiopure  $^{210}\text{Po}$ . Two replicate studies were performed on AG 50Wx8 columns with an average yield of  $90.4 \pm 1.9\%$ .  $^{210}\text{Pb}$  breakthrough was seen at the 6 month elution for both generators.

### **Keywords**

Polonium, lead, isotope generator, cation exchange chromatography

### **Introduction**

In recent years there has been increased interest in the chemical and physical behavior of  $^{210}\text{Po}$  due to problems it poses in the operation of advanced lead-bismuth eutectic (LBE) cooled nuclear reactors as well as human radiation exposure from naturally occurring  $^{210}\text{Po}$  [2] [3].

In LBE reactors,  $^{210}\text{Po}$  is produced by neutron capture on  $^{209}\text{Bi}$  producing  $^{210}\text{Bi}$  ( $t_{1/2} = 5.01$  d), which decays to  $^{210}\text{Po}$  ( $t_{1/2} = 138.38$  d) [4]. Polonium is highly volatile and readily evaporates from the LBE causing significant surface contamination of the primary cooling loop and collecting as a gas over the LBE [2, 5]. Since  $^{210}\text{Po}$  is extremely toxic, this contamination poses a serious risk to worker health if it was to be released during maintenance or a coolant leakage emergency [4, 2].

Polonium contamination and potential for release is widely regarded as one of the major hurdles to overcome for the deployment of LBE reactors, and, therefore, understanding the behavior of  $^{210}\text{Po}$  in LBE systems and the development of mitigation

40 strategies for  $^{210}\text{Po}$  contamination is an active field of research [5, 6, 7, 2, 8]. This is also  
41 a concern for other lead-alloy cooled reactors because bismuth is a common impurity in  
42 lead and is also produced by nuclear reactions on lead, which leads to  $^{210}\text{Po}$  production [9].

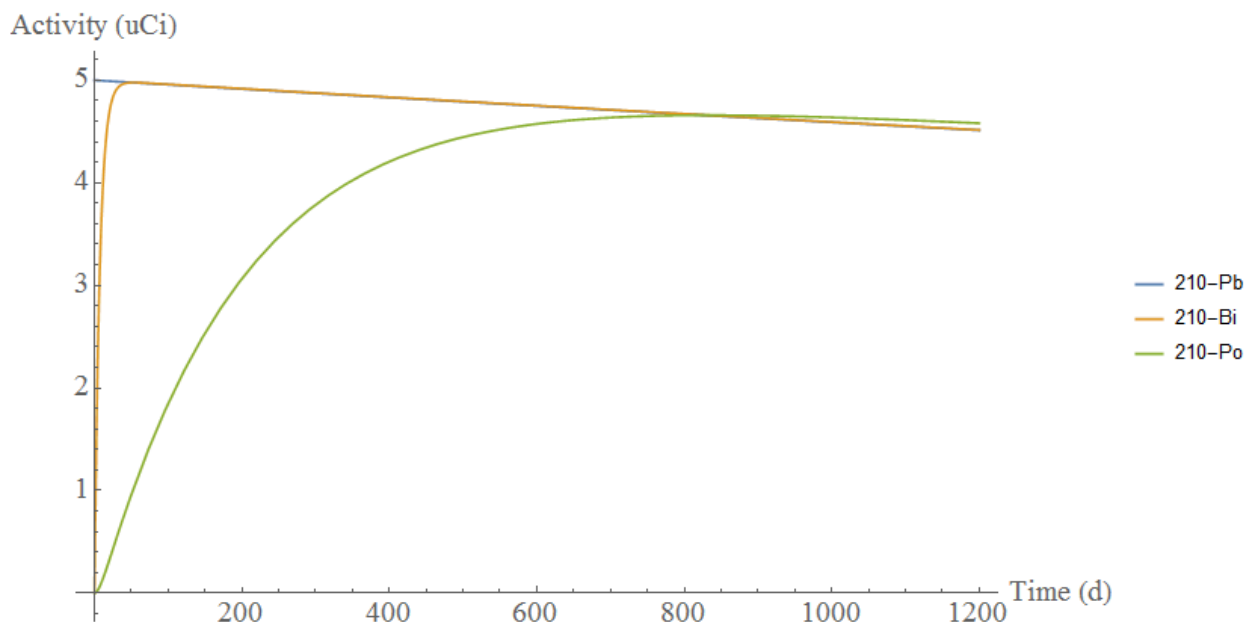
43  $^{210}\text{Po}$  is also of interest for public health and environmental reasons since it is a  
44 naturally occurring isotope from the  $^{238}\text{U}$  decay chain and humans are regularly exposed to  
45 it in the environment [3]. The combined dose from  $^{210}\text{Po}$  and  $^{210}\text{Pb}$  account for 83% of the  
46 effective annual dose received by humans and studies have shown that  $^{210}\text{Po}$  in tobacco  
47 may be a contributing cause to lung cancer [3] [10]. Therefore, the behavior and  
48 accumulation of  $^{210}\text{Po}$  in the environment is widely studied to determine public health  
49 implications [3].

50 While  $^{210}\text{Po}$  is often produced directly in LBE samples for reactor studies [5, 6, 7,  
51 2, 8] or naturally occurring trace  $^{210}\text{Po}$  is studied directly in environmental samples [11]  
52 [12], in many studies, both for reactor and environmental purposes, it is produced in  
53 accelerators with the irradiation of bismuth targets which are processed before use in  
54 experiments [4, 9, 13, 14]. However, there are many disadvantages to accelerator  
55 production of  $^{210}\text{Po}$ : it is expensive and time-consuming, especially since the targets often  
56 require long cooling periods after the irradiation, and the separation of tracer amounts of  
57  $^{210}\text{Po}$  from the bulk bismuth target can be difficult [13, 4].

58 An alternative method of low level  $^{210}\text{Po}$  production is an isotope generator that  
59 could produce highly pure  $^{210}\text{Po}$  from commercially available  $^{210}\text{Pb}$  at a fraction of the cost  
60 and time required for accelerator production. A cation exchange resin was chosen for the  
61 isotope generator because cation resins tend to be more radiation damage resistant than  
62 anion exchange resins [15]. Based on the results from previous work (Ref. [1]), AG  
63 50Wx8, a strong cationic resin, is suitable for this purpose:  $^{210}\text{Pb}$  and  $^{210}\text{Bi}$  are absorbed on  
64 the resin with 0.2 M HCl and  $^{210}\text{Po}$  is removed by elution with 0.2 M HCl [1].

65 When a  $^{210}\text{Pb}$  sample is loaded on the column, it is in secular equilibrium with its  
66 daughter products and, therefore, all isotopes have the same activity. Once the equilibrium  
67 is broken by eluting the daughter products, they grow in according to the Batemann  
68 equations [16]. As shown in Fig. 1, it takes 2.3 years for  $^{210}\text{Po}$  to re-establish equilibrium  
69 with  $^{210}\text{Pb}$  and 53.5 days for  $^{210}\text{Bi}$ . For the purposes of this experiment, the  $^{210}\text{Po}$  is eluted

70 every two months at which point it is at 23% of its equilibrium activity. The bismuth is  
71 not affected by the polonium elution and remains in equilibrium with the lead.



72 **Fig. 1** Equilibrium behavior of  $^{210}\text{Pb}$  decay daughters

73

## 74 **Experimental**

75 Two identical AG 50Wx8 columns (referred to as A and B) were prepared  
76 following the procedure in Ref. [1]. The  $^{210}\text{Pb}$  was obtained from Eckert & Ziegler Isotope  
77 Products as  $\text{Pb}(\text{NO}_3)_2$  in  $\text{HNO}_3$ . The concentration was  $10 \mu\text{Ci}/\text{mL}$  with  $10 \mu\text{g}/\text{mL}$  of Pb  
78 carrier. The radionuclide purity was  $>99\%$ . A stock solution was made from 1.5 mL of  
79 the  $^{210}\text{Pb}$  nitrate solution. It was evaporated to dryness at  $90^\circ\text{C}$  and brought up in  $300 \mu\text{L}$   
80 of  $0.2 \text{ M HCl}$ ; this was repeated three times. The stock solution was then divided into three  
81 fractions of  $\sim 100 \mu\text{L}$ . Two of these were used as the load solutions for each of the columns  
82 while the third served as a standard. The standard was counted via gamma spectroscopy  
83 at the Nuclear Counting Facility at LLNL to determine the activity. The activities of  $^{210}\text{Po}$ ,  
84  $^{210}\text{Bi}$  and  $^{210}\text{Pb}$  were determined from their highest intensity spectral lines:  $803.10 \text{ keV}$   
85 ( $0.00121\%$ ) for  $^{210}\text{Po}$ ,  $265.832 \text{ keV}$  for  $^{210}\text{Bi}$  and  $46.539 \text{ keV}$  ( $4.25\%$ ) for  $^{210}\text{Pb}$  [17]. A  
86 high purity germanium (HPGe) gamma-ray spectrometer with an Ortec DSPEC multi-  
87 channel analyzer was used to measure the relative activity of the standard and load  
88 solutions. Maestro software (Ortec) was used to analyze the resultant spectra. All

89 measurements were performed relative to the standard using the same HPGe detector and  
90 in the same geometric configuration. The known activity of the standard was used to  
91 calculate the efficiency of the detector and the activities of the load solutions. The fractions  
92 were counted for  $^{210}\text{Po}$  and  $^{210}\text{Bi}$  in the same manner as the load solutions.

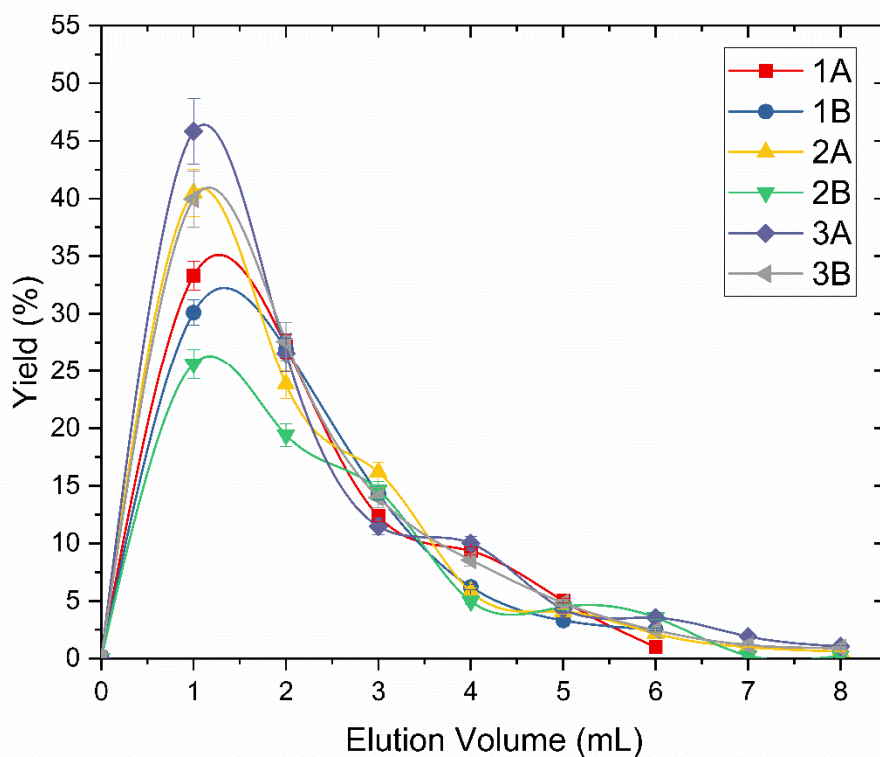
93 Column A was loaded with  $5.00 \pm 0.18 \mu\text{Ci } ^{210}\text{Pb}$  in equilibrium with its daughter  
94 products and column B with  $4.38 \pm 0.15 \mu\text{Ci}$ ; both had a 100  $\mu\text{L}$  load volume in 0.2 M  
95 HCl. The load solution was absorbed on the resin, then 0.5 mL 0.2 M HCl was added to  
96 the top of the column and it was capped. The columns were eluted once every two months  
97 until lead breakthrough was observed, which occurred at about 6 months (177 days) after  
98 loading. Two months were chosen as the elution period to ensure enough  $^{210}\text{Po}$  would  
99 grow in between elutions to provide reasonable counting statistics. Based on the results of  
100 the previous experiment, 6 mL was determined to be a sufficient elution volume to collect  
101 the  $^{210}\text{Po}$ , which was increased to 8 mL for the second and third elutions to determine if  
102 bismuth would bleed off the column. Fractions were collected in 1 mL aliquots. The  
103 polonium activity in the elution fractions was measured using the procedure given by Ref.  
104 [1] with a silicon barrier detector with an Alpha Analyst system (Canberra) and the  
105 spectra were analyzed using the software Genie 2000 (Canberra). After lead breakthrough  
106 was observed, the columns were stripped with 2 mL 0.2 M HCl and 4 mL 2 M HCl.

107 The lead fractions stripped from the columns were evaporated to dryness and it was  
108 observed that they contained a considerable amount of organic material from the resin. To  
109 clean these fractions for further studies, two 0.5 mL AG 50Wx8 columns were prepared  
110 and conditioned with 5 mL 0.2 M HCl. The stripped fractions from columns A and B were  
111 treated separately: each was dissolved in 4 mL 0.2 M HCl then loaded onto the prepared  
112 columns and rinsed with 2 mL of 0.2 M HCl. The lead was then eluted with 3 mL of 2  
113 M HCl. This was evaporated to dryness and reconstituted in 1 mL 0.2 M HCl for counting.  
114 The recovery from the cleaning procedure was  $97.0 \pm 0.04\%$  from column A and  $97.4 \pm$   
115  $0.04\%$  from column B. No daughter products were detected. Once cleaned, each sample  
116 was evaporated to dryness and reconstituted in 100  $\mu\text{L}$  0.2 M HCl.

117

## 118 **Results**

119 The elution curves for columns A and B are shown in Fig. 2. During the third  
 120 elution, after 6 months of generator use, lead breakthrough was observed in all fractions of  
 121 both columns A and B. In the first elution, the decay chain was in equilibrium so the total  
 122 activity of  $^{210}\text{Po}$  on the column was equal to the total activity of  $^{210}\text{Pb}$  on the column. For  
 123 later elutions, the  $^{210}\text{Po}$  activity eluted is much lower because it is solely from in-growth  
 124 after the previous elution, which is only 23% of the equilibrium activity. The yields from  
 125 the elutions are shown in Table 1. The yields were found by comparing the activity eluted  
 126 from the column to the activity on the column at the time of each elution as calculated by  
 127 the Batemann equations and accounting for the yield from the previous elution.



128  
 129 **Fig. 2** Elution curves of replicate AG 50Wx8 isotope generators showing the first three  
 130 elutions. Elutions are indicated by elution number and the column (A or B). Lines  
 131 intended to guide the eye only. Errors presented are counting errors. Each elution was  
 132 performed at two month intervals.

133

134 **Table 1** Elution yields of AG50Wx8 isotope generators. Errors presented are counting  
 135 errors.

Elution/ Column	Activity collected		Calculated activity on the column at the elution time		<sup>210</sup> Po Yield	
	A (μCi)	Error (μCi)	A (μCi)	Error (μCi)	%	Error (%)
1A	4.39	0.02	4.98	0.18	88.2	3.2
1B	3.63	0.02	4.36	0.15	83.3	2.9
2A	1.560	0.008	1.66	0.08	94.1	4.8
2B	1.177	0.006	1.61	0.08	73.1	3.6
3A	1.585	0.008	1.51	0.09	104.7	6.5
3B	1.362	0.007	1.37	0.08	99.4	6.0

136

137 The radiopurity of the <sup>210</sup>Po fractions was confirmed by both  $\alpha$  and  $\gamma$  spectroscopy;  
 138 neither showed any detectable amount of <sup>210</sup>Pb or <sup>210</sup>Bi in the <sup>210</sup>Po fractions from the first  
 139 two elutions. The minimum detectable activity (MDA) for all isotopes is of interest was  
 140 calculated using the Currie formula [18], and was 0.083 cps for <sup>210</sup>Pb, 0.080 cps for <sup>210</sup>Bi  
 141 and 0.023 cps for <sup>210</sup>Po. Furthermore, the <sup>210</sup>Po samples were counted twice, once  
 142 immediately after elution and again two to three months later to confirm they were  
 143 decaying with the half-life of <sup>210</sup>Po. This provided a secondary confirmation that the  
 144 polonium fractions did not have bismuth contamination.

145 The lead breakthrough that was observed in elution three amounted to  $0.04 \pm 0.01\%$   
 146 of the lead on column A and  $0.07 \pm 0.03\%$  of the lead on column B. After the columns  
 147 were stripped, the yield from column A was  $89.3 \pm 4.6\%$  and the yield from column B was  
 148  $79.9 \pm 4.4\%$ .

149 **Discussion**

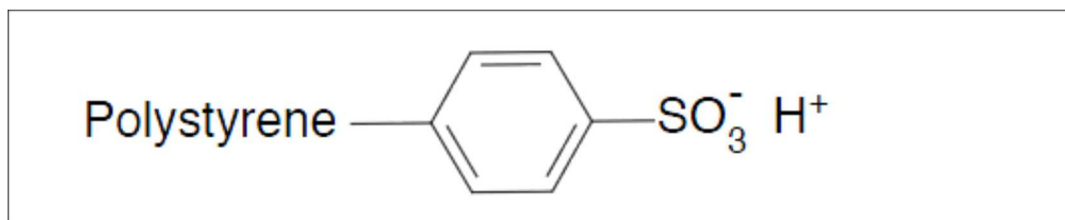
150 The speciation of Po, Pb and Bi in this system is discussed in Ref. [1]. Previous  
 151 work has shown that lead does not bleed off this column in 0.2 M HCl in normal conditions  
 152 [1]. In addition, there was a significant amount of organic material eluted in the first  
 153 fraction of each elution and when the columns were stripped. This is indicative of resin  
 154 degradation over time, likely due to radiation damage. Since  $\alpha$  radiation does more damage

155 to the polymer matrix than the same dose of  $\gamma$  irradiation, the  $\alpha$  particle emission from  $^{210}\text{Po}$   
156 (5.304 MeV) is suspected to be a major factor in the damage to the resin [15, 19].

157 Resins exposed to radiation, particularly  $\alpha$  and  $\gamma$  radiation, show a decrease in  
158 strong acid capacity due to the sulfonic acid functional group splitting off from the polymer  
159 chain [15]. Radiation can also cause the formation of free radicals and radiolysis products  
160 that can also damage the resin [15]. This may lead to the lead breakthrough due to  
161 formation of neutral lead species that elute from the column.

### 162 Suspected mechanism of lead breakthrough

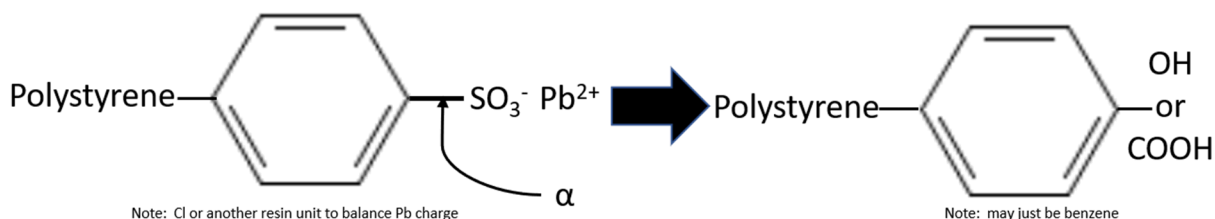
163 Dowex 50 is a strongly-acidic cation exchange resin with polymeric repeating units  
164 given by Figure 3 with a sulphite ion acting as the exchange media [20] [21].



165

166 **Fig. 3** Repeating unit of Dowex 50 [20] [21].

167 As mentioned previously, when radiolysis occurs one of the major decomposition  
168 pathways is the cleaving of the  $\text{SO}_3^-$  unit off the resin backbone [15] [22]. This leads to  
169 new functional groups on the resin backbone such as OH and COOH (Fig. 4).



170

171 **Fig. 4** Proposed degradation of Dowex 50 by alpha particle irradiation.

172

173 Lead(II) sulphite ( $\text{PbSO}_3$ ) has some stability: it is the only naturally occurring  
174 sulphite mineral (Scotlandite) [23]. But it is easily oxidized and decomposed by acids and  
175 heat, which convert it into a mixture of sulfides, sulphates, and oxides [24]. The radiolysis  
176 caused by  $\alpha$ -decay of  $^{210}\text{Po}$ , a well-known heat source (1.1126 ng  $^{210}\text{Po}/5 \mu\text{Ci}$ ), and the fact

177 that this is occurring on an infinitesimally small area gives rise to the potential for these  
178 decomposition products of  $\text{PbSO}_3$  to form as well as the potential for some of the  $\text{Pb}^{2+}$  to  
179 locate itself on undamaged resin lower down the column. The probable formation of  
180  $\text{PbSO}_3$  initially along with the stability of the  $\text{PbSO}_4$ ,  $\text{PbS}$  (solid, molecular compound) and  
181  $\text{PbO}$  (solid, molecular compound) can give rise to  $\text{Pb}^{2+}$  being unable to recombine with  
182 undamaged resin and a small amount bleeding off the resin as one of these Pb compounds.  
183

#### 184 Performance of higher crosslinked resins

185 AG 50Wx12 was also tested as an alternative resin for the generator because higher  
186 crosslinked resins tend to have greater chemical stability when exposed to radiation, which  
187 could extend the lifetime of the columns [15, 25]. However, preliminary data shows that  
188 while the elution behavior of  $^{210}\text{Po}$  on AG 50Wx12 is similar to AG 50Wx8, the polonium  
189 peak is significantly broadened, and the yield is far lower, which makes this resin  
190 impractical for an isotope generator.

191

#### 192 Comparison between isotope generator and accelerator production

193 Ref. [13] presents a method of  $^{210}\text{Po}$  production via  $\alpha$  particle irradiation of a  $^{209}\text{Bi}$   
194 target to produce  $0.27 \mu\text{Ci}$  of  $^{210}\text{Po}$  in a one hour irradiation. After a seven day decay time,  
195 the target was processed and the  $^{210}\text{Po}$  extracted with an  $82.5 \pm 4.5\%$  total recovery [13].  
196 The AG 50Wx8  $^{210}\text{Pb}/^{210}\text{Po}$  isotope generator described in this experiment is able to elute  
197  $1 \mu\text{Ci}$  of  $^{210}\text{Po}$  with an average yield of  $90.4 \pm 1.9\%$  in 80 minutes once every two months.  
198 This is a significant improvement in time, activity and yield as compared to the accelerator  
199 method of production.

200

#### 201 **Conclusions**

202 The AG 50Wx8  $^{210}\text{Pb}/^{210}\text{Po}$  isotope generator performs consistently over a period  
203 of about 4 months, eluting  $^{210}\text{Po}$  at activities of 1 to 4  $\mu\text{Ci}$  with no detectable lead or  
204 bismuth. However, after four months lead breakthrough begins due to the radiation damage  
205 sustained by the resin. Therefore, for continual use the generator should be fully eluted  
206 every four months, the lead fraction cleaned and then loaded onto a new column. Due to  
207 the levels of activity produced, the isotope generator method of  $^{210}\text{Po}$  production is

208 particularly suited for studies of Po bonding or as an environmental tracer and the  
209  $^{210}\text{Pb}/^{210}\text{Po}$  isotope generator presents a compelling alternative for accelerator production  
210 as it can produce more activity with a better yield and is far less expensive and time  
211 consuming.

212

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