



U.S. Department of Energy
Office of Classification
Washington, DC 20585

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July 3, 2007

CLASSIFICATION BULLETIN

TNP-25

Declassification of the Unfinished Winding Mandrel Outer Diameter and Exact Rotor Tube Length for the USEC, Inc., American Centrifuge Program (U)

I. Classification Guides Affected

This bulletin provides revised guidance topics and new term definitions for CG-ACP-1, *DOE Classification Guide for the USEC American Centrifuge Program (U)*, and should be incorporated immediately by pen-and-ink change.

II. Background

This change in guidance promulgates the following classification determinations:

- The USEC, Inc., gas centrifuge rotor winding mandrel immediately prior to final, in-house machining and finishing; and
- The exact length of the USEC gas centrifuge rotor tube.

Department of Energy Declassification Review	
1 st Review Date: 8/11/11	Classification Authority: (X marksheet)
Authority: DCI DD	Classification Basis:
Notes: R. Kirschner	Classification Change: F
2 nd Review Date: 8/15/11	Classification: (X marksheet)
Authority: DCI	Classification: (X marksheet)
Name: S. Fungwa	Classification: (X marksheet)

~~RESTRICTED DATA~~

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~~Classified By: Kang Kun Wu, Team Leader
Technical Guidance
Derived From: CG-ACP-1, 11/04~~

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III. TNP-25 Changes to CG-ACP-1, DOE Classification Guide for the USEC American Centrifuge Program (U)

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See also Topic 8800.

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Andrew P. Weston-Dawkes
Director
Office of Classification
Office of Health, Safety and Security