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**Ripple Reduction Activities in the MG Room at the Bevatron
August 1991 to August 1992**

M. Blasbalg and M. Bennett

**Accelerator and Fusion Research Division
Lawrence Berkeley Laboratory
University of California
Berkeley, California 94720**

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MASTER

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IMPROVEMENTS OF THE BEVATRON SYSTEM

1. Preface

This job was supervised by C. Celata and is a continuation of R. Salomons and C. Celata's work in the year 1990-1991.

The major task was to improve the spill to a more continuous flow out of particles during the spillout of the particles from the Bevatron Accelerator. The work concentrated on reduction of the ripple and "softening" over the transfer function of the ripple control system. Detailed information and data can be found in the R. Salomons / M. Blasbalg logbook and on the hard disc storage system of the TEK 2630 Fourier Analyzer according to file numbers that are mentioned in the logbook.

2. Magnet Voltage Dividers (Page 80 in logbook)

Since the cross magnet ac voltages and responses are taken across the dividers which are connected at the magnet corners, these dividers had to be examined very carefully with respect to their temperature and voltage behavior.

According to the MFG company of the resistor, the stability should be in the range of: $\text{TCR} = -550 \text{ PPM}/^\circ\text{C}$

$$\text{VCR} = -25 \text{ PPM/VOLT}$$

Both these figures were tested and the resistor behaved within these limited ranges.

The error for cross magnet measurement was calculated according to MFG's stability and accuracy data.

The error (theoretically calculated) was \approx 1%.

$$\frac{\Delta(V_2 - V_1)}{(V_2 - V_1)} = 1\%$$

This error is negligible.

3. Magnet Filters (Page 91 in Logbook) - Summarized Data Table

The Table includes the data for the 175, 355, 680, 1080, 1355 Hz filters on the ± 1 and ± 2 magnets.

L Filter inductance in mHy (measured)

L_n Filter inductance in mHy calculated according to the mid band filter frequency and measured capacitors which are connected in parallel

C Total capacitance in μ F (measured)

R Total resistance between filter buss terminals in m ohms (measured)

f_{Fc} Calculated filter band center frequency according to measured actual filters

foFn Calculated required filter band center frequency, according to lowest and highest slip factors

fmax Maximum expected frequency (Lowest Field)

fmin Minimum expected frequency (Highest Field)

BWc Filter bandwidth - Calculated

$$BW = \frac{f_o}{Q} \quad Q = \frac{W_o L}{R}$$

BWn Real required BW

NOTE: Slip factors were calculated as follows:

$$K_{max} = \frac{890}{900} \quad K_{min} = \frac{869}{900}$$

TABLE
FILTERS Values of R, C, L, Calcu

	175(180)	355(360)	680(720)	1018(1080)	1355(1440)	60Hz
105 Tms						
L(mHy)	10.26	0.868	0.864	1.458	0.926	
Ln(mHy)	10.24	1.017	0.8231	1.39	0.8873	25.13
C(μ F)	81.8	206	63.6	16.74	14.75	300
R(m Ω)	140.71	16.68	48.25	53.72	48.36	345.3
fOFC	173.728	376	678.945	1018.741	1361.817	
fOFN	173.9	347.8	695.6	1043.4	1391.2	57.97
fmax	178	356	712	1068	1424	59.3
f max c(-3db)	174.82	377.53	683.385	1021.674	1365.976	
f min c(-3db)	172.637	374.47	674.505	1015.809	1357.66	
f min	169.8	339.6	679.2	1018.8	1358.4	56.6
BWc	2.183	3.057	8.88	5.865	8.314	
Q	79.6	123	76.4	173.7	163.8	
BWn	8.2	16.4	32.8	49.2	65.6	
fo(m)	170.5	342	624.2	965.7	1290	
ATT@(m)	-34.7	-52.1	-36.5	-18.37	-24.2	
ATT(m)@fmax	-21.5	-37.5	-24.5	-14.8	-18.1	
ATT(m)@fmin	-33	-36.2	-28	-16	21.1	
	175(180)	355(360)	680(720)	1018(1080)	1355(1660)	120Hz
103.3 Trans						
L(mHy)	10.1	0.872	0.842	1.375	0.905	
Ln(mHy)						12.57
C(μ F)	82.8	204	63	16.88	14.86	150
R(m Ω)	137	15.85	48.06	51.86	44.87	172.7
fOFC	174.038	377.352	691.025	1044.678	1372.418	115.9
fOFN	173.9	347.8	695.6	1043.4	1391.2	115.9
fmax	178	356	712	1068	1424	118.7
f max c(-3db)	175.123	378.8	695.567	1047.68	1376.364	
f min c(-3db)	172.953	375.905	686.483	1041.676	1368.472	
f min	169.8	339.6	679.2	1018.8	1358.4	113.2
BWc	2.17	2.894	9.084	6.004	7.892	
Q	80.2	130.4	76.07	174	173.9	
BWn	8.2	16.4	32.8	49.2	65.6	
fo(m)						
ATT@(m)						
ATT(m)@fma						
ATT(m)@fmin						

TABLE
FILTERS Values of R, C, L, Calcu

$$BW_n = f_{max} - f_{min}; \quad f_{max} = K_{max} \cdot f_{nominal}; \quad K_{max} = \frac{890}{900}; \quad K_{min} = \frac{849}{900}$$

$$f_{Fn} \text{ nominal filter center frequency to be: } \frac{f_{max} + f_{min}}{2}$$

L_N calculated nom. filter coil inductance

f_{FC} calculated filter center frequency

f_{max} maximum possible frequency at the filter band = $f_{nominal} \cdot K_{max}$
 f_{min} minimum possible frequency at the filter band = $f_{nominal} \cdot K_{min}$

$$BW_c = \frac{f_o}{Q} \quad 3\text{dB bandwidth of the filter calculated}$$

$f_{minc}(-3\text{dB})$ lower -3dB calculated frequency

$f_{maxc}(-3\text{dB})$ higher-3db calculated frequency

f_{Fm} measured filter center frequency

BW_n real necessary BW = $f_{max} - f_{min}$

4. Magnet Transfer Function Measurement Setup and Connection Diagrams (Page 91 in Logbook)

The setup on DWG 4-1 to 4-4 is designed to measure the cross magnet response in the real system with and without filters. Two amplifiers (var gain G_v 28 + 75) were designed - antiphased, (OP AMP1 CH1, CH₂) and two others were designed ($G_v = 28$) which are in phase. (OP AMP2 CH1, CH₂) in addition a different amp was added (OP AMP₃).

The amps have a minimum response of DC to 2 KHZ. The different setups are as follows:

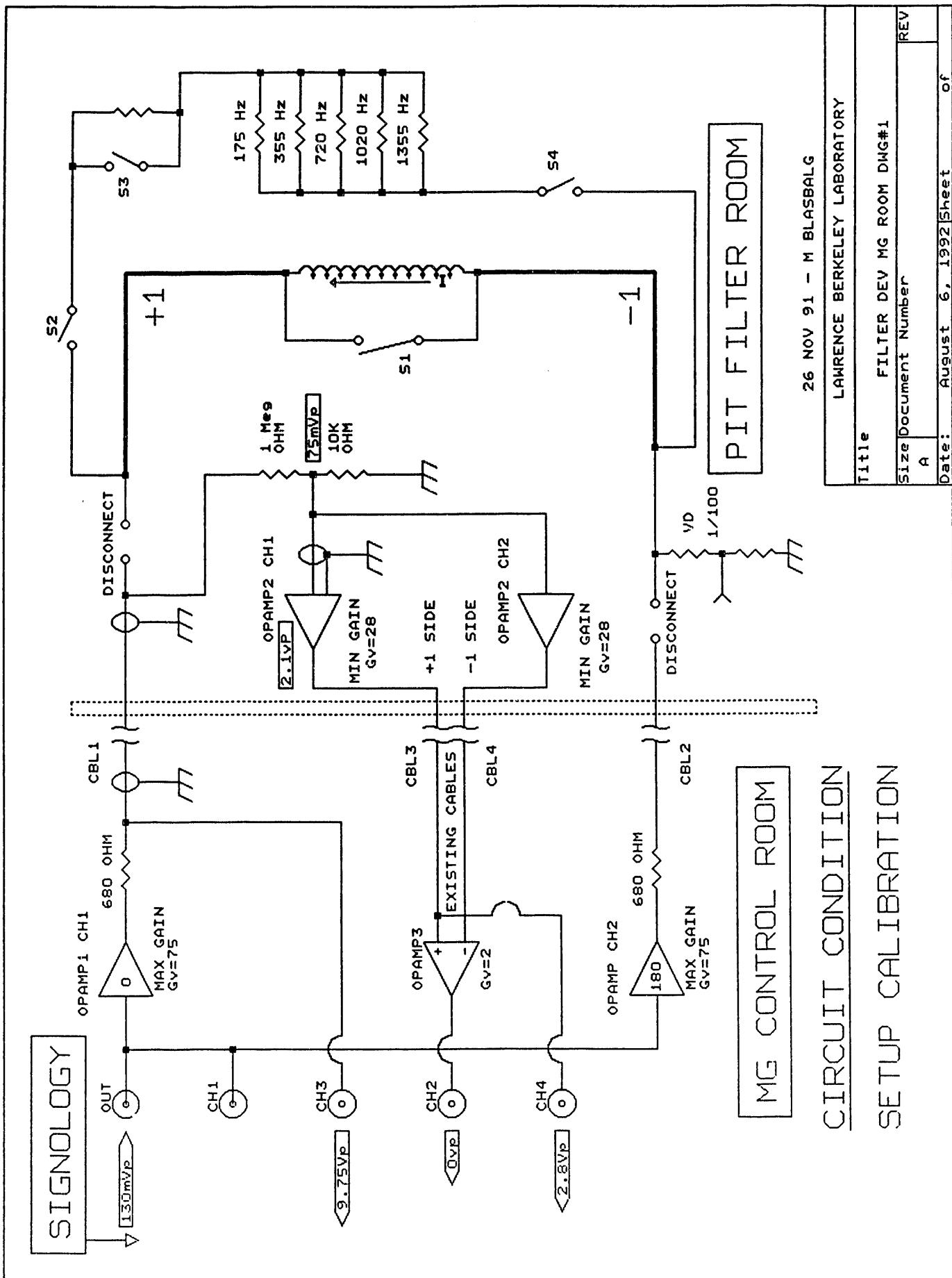
- DWG #4-1 Amplifiers calibration
- DWG #4-2 System setup calibration
- DWG #4-3 Measuring the filters without magnet
- DWG #4-4 Measuring the magnet and the filters.

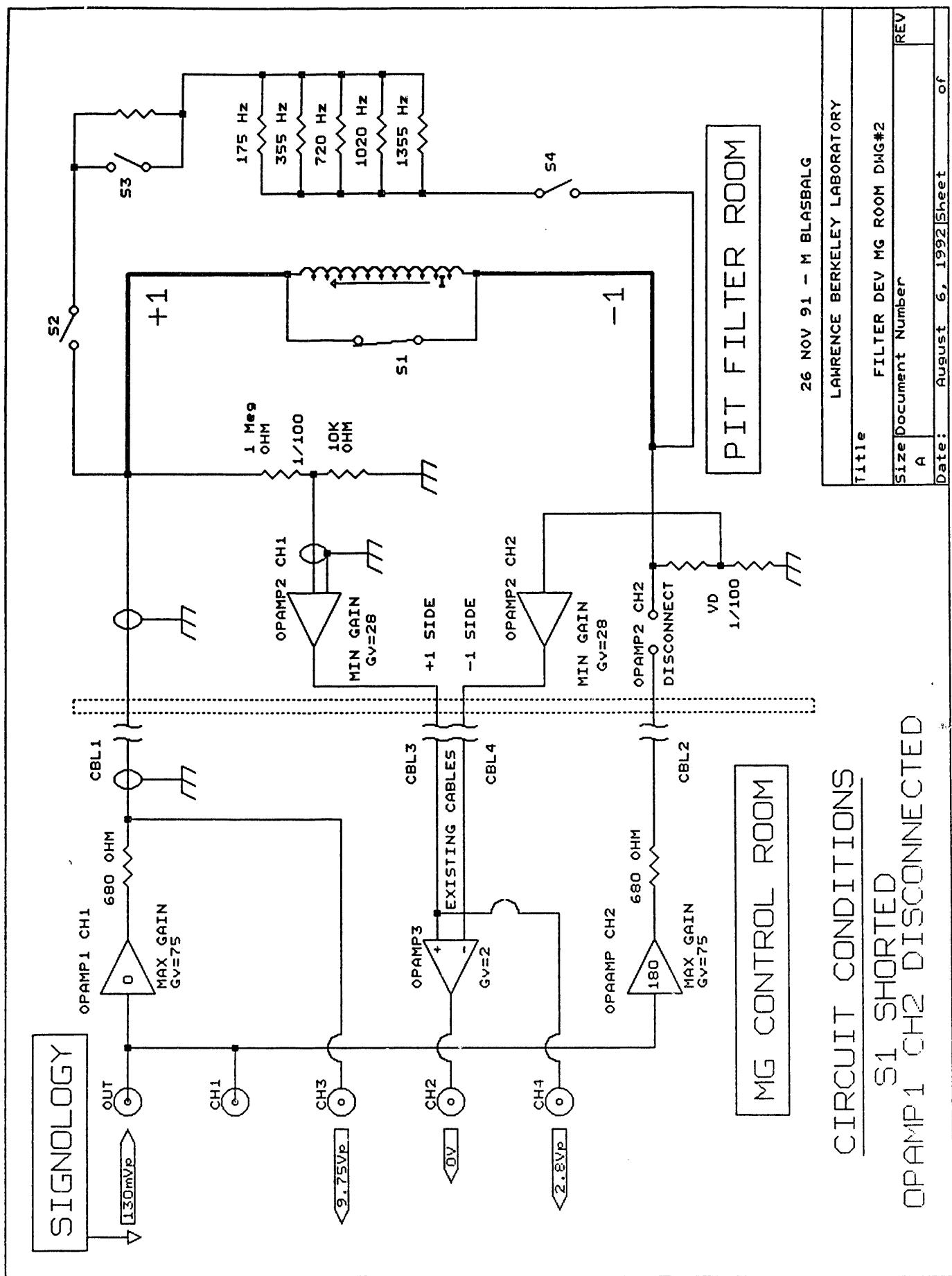
S1 shorted is used for system calibration. This measuring system is connected to the Fourier Analyzer TEK-2630 as the following: the sweep signal connected to OP AMP₁ CH₁, CH₂.

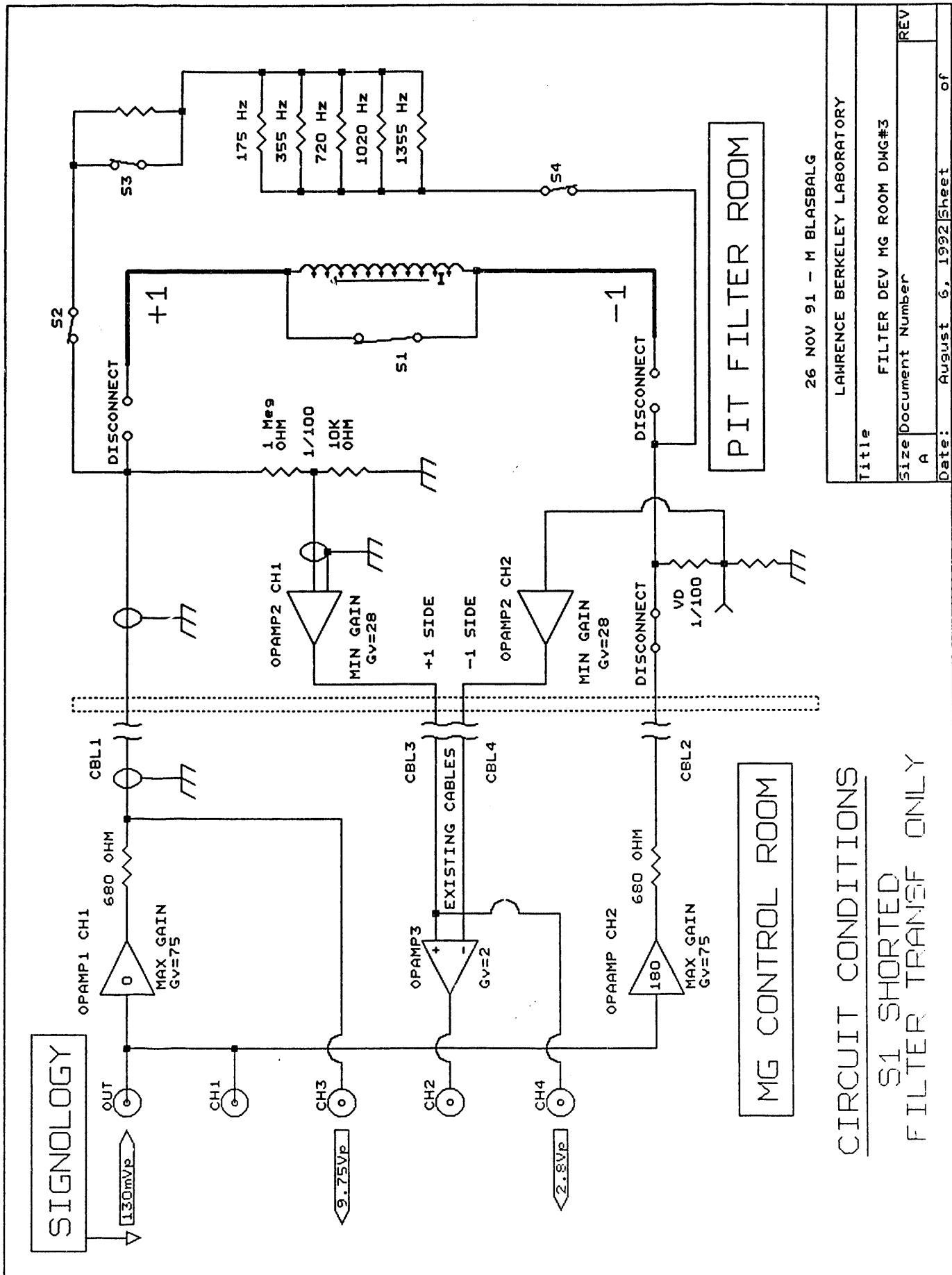
- CH1 Monitoring the input sweep signal
- CH2 Output of the measuring chain -- response function
- CH3 Output of OPAMP1 CH1
- CH4 Output of OPAMP2 CH1

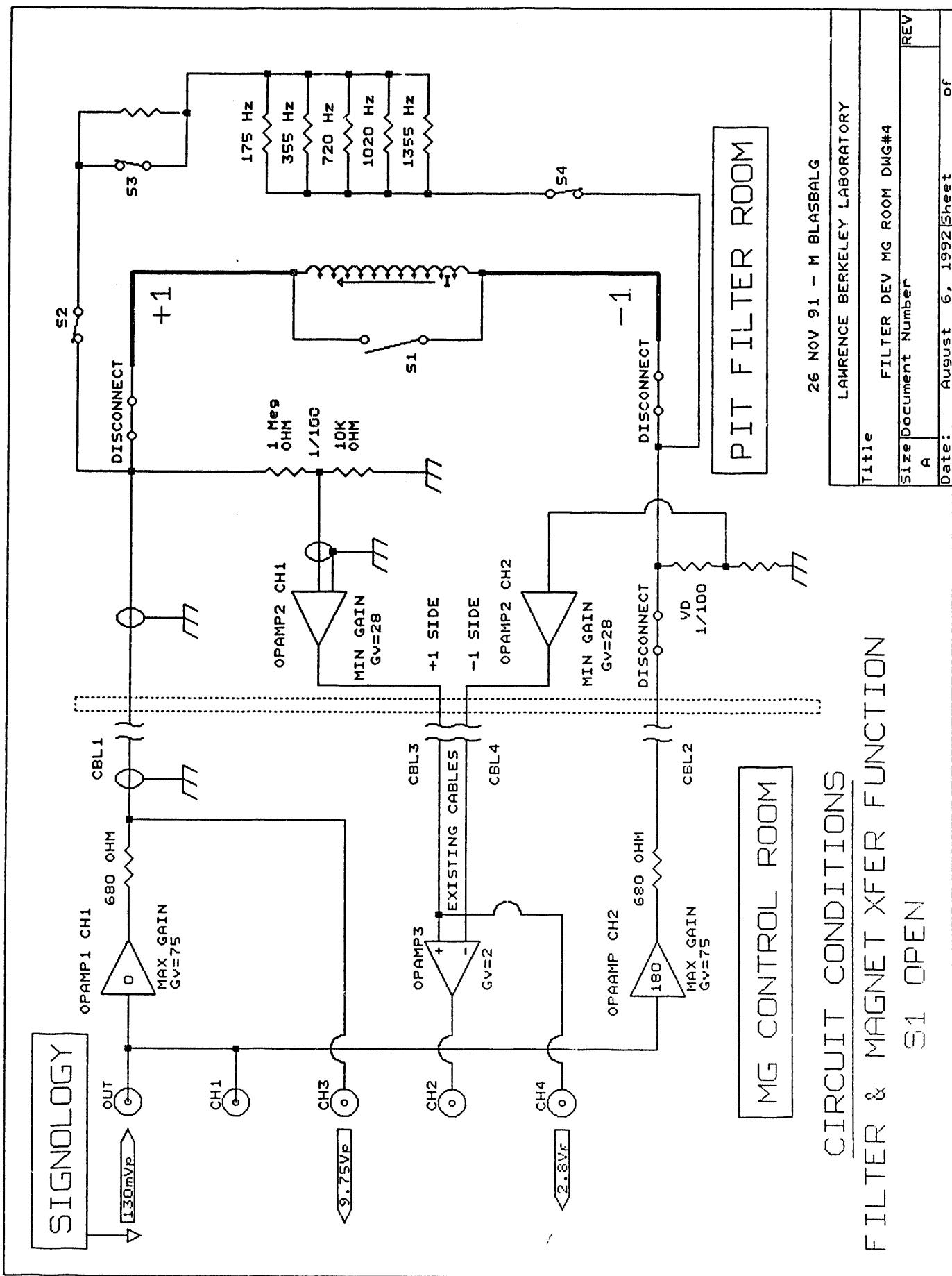
On page 109 the calibration response is seen while the magnet is shorted.

DWG 4-1









The programmed scales of the TEK 2630 were used to use and achieve the maximum available dynamic range.

5. Response of Existing Magnet System Including Ripple Reduction Filters

(Page 122 in logbook)

The response of both magnets ±1 and ±2 are given on Page 122 to 125 in the logbook.

On Page 122 a (SPICE) simulation is given as well.

Except for frequency accuracy (shifted center frequency in existing filters due to inaccuracy of components), 3 major problems are seen:

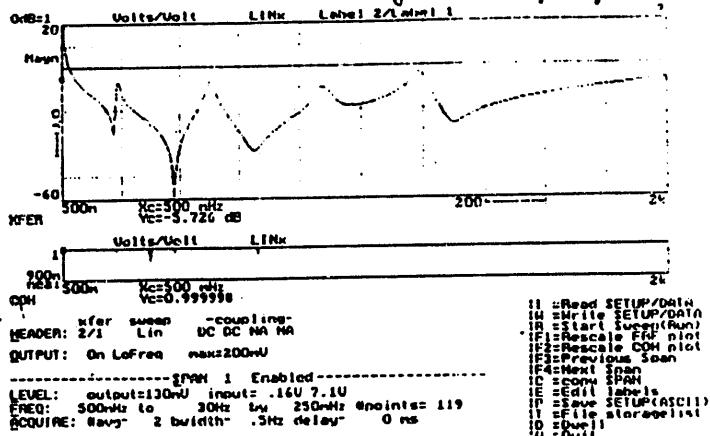
- a. A bump of the response function at around 5 Hz
- b. An interaction between the filters and magnet. This transient is seen also in the SPICE simulation.
- c. We found that this sharpness degradation occurs due to mutual inductance/loading of the coils/filters. After repositioning of the filter coils down in the filter pit, this problem was solved.

6. Magnet Filters -- Mutual Inductance Problem (Page 130 in Logbook)

As mentioned in paragraph 4.(a) the response degradation was due to mutual inductance. This was proven by flipping the filter coil over, physically achieving a 180° change in mutual inductance. The result of this experiment is in the Logbook, page 129, 130, original position page.

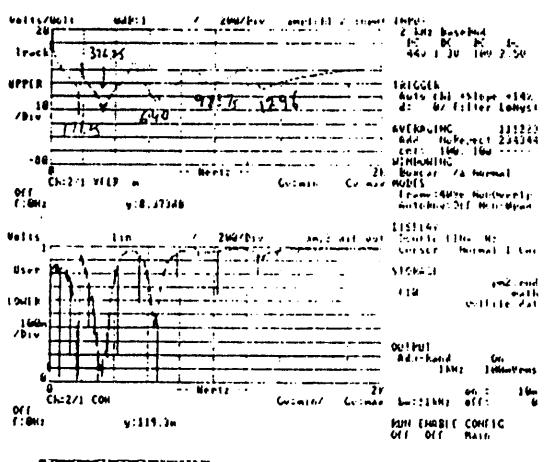
On page 130 the “flipped over” coil configuration is shown for magnet ±2. Various configurations in which coils are positioned vertically each to another are shown on pages 137 through 139. The response of (the new assembled filter pit) the magnet and filters is shown on page 194 in the Logbook.

f# SET 3 DG4A.PM1 Mike Bennett
9 Jan 1992
+1 Mag original filter coil config



f# ORGPM2.RND +2 magnet

9 January 1992



SPICE SIMULATIONS FOR DAMPED AND UNDAMPED FILTER SYSTEM

7. Damping the Magnet Filters (page 137 in Logbook)

7.1 Filters and spurious behavior across the magnet.

Since the filters are series resonant circuits (in different frequencies) which are connected in parallel to the big magnet (each half magnet has an induction of 2.5Hy), the response of the half magnet, including filters, will be a multi notch response. In our case, 5 notches in the 175_{Hz} 355_{Hz} 680_{Hz} 1080_{Hz} 1355_{Hz} frequencies. Spurious frequencies (generator harmonics) are damped in these frequencies according to the notch depth and shape.

Since the ripple reduction control system includes somewhere the filters (because our ripple source includes the magnet and filters) it is “healthy” for a control system not to have abrupt phase variations as a function of frequency. Our solution to this problem was to decrease the sharpness of the filter notches which resulted in smoother phase response in the notch regions. An additional advantage of damping the resonance circuits (filters) is that their influence in the frequency domain is broadened around the center/resonance frequency.

The disadvantage (“where we pay”) is, that the notches are not deep as in the undamped configuration. SPICE simulations were done for various different damping configurations. Measured and simulation results are on pages 194, 195 in the logbook.

Damped filters were tested in a “hot machine”. Spurious magnitudes were measured in the 0 - 2KHZ band on both halves of the magnets.

In low fields the damped configuration caused an increase of spurious at the lower band in an amount that was unacceptable.

In medium and high fields an improvement along the whole band was recognized.

The values of the damping resistors in the different damping configurations, including spurious magnitudes in different fields, is given in tables on page 191, 192, in the logbook.

The next step was testing filters in a running “hot” machine while particles spill is extracted.

7.2 Damped Magnet Filters 1st Configuration -- Spill Histograms.

On pages 175 to 177 in the logbook are the results of a BevDev with damp'd filters where spill histograms were taken with damped and undamped filters.

If we compare the original configuration with ripple reduction on to the damped configuration with ripple reduction on, we can notice a clear improvement for the amount of $2 \cdot 10^8$ particles.

7.3 Damped Filters 2nd Set of Configurations

File Name : Optimal.pm2
 ET Date : 1/9/92

175 pm2 \perp 680 pm2
 175 pm1 \perp 680 pm1
 1018 pm2 \perp 1018 pm1

Note, L means "perpendicular".

9 January 1992
 MAGNET 2
 175 ± 1 perpendicular to coil
 175 ± 1 " " coil
 1018 ± 1 coil.

1018 pm1

1018 pm2

Second Floor

135±1

1018±2

1018±2

1018±2

1018±2

1018±2

1018±2

1018±2

1018±2

1018±2

135±1

1018±2

1018±2

1018±2

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FLOOR 1

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Floor 1

135±2

1018±2

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1018±2

1018±2

Floor 2

135±2

1018±2

1018±2

1018±2

1018±2

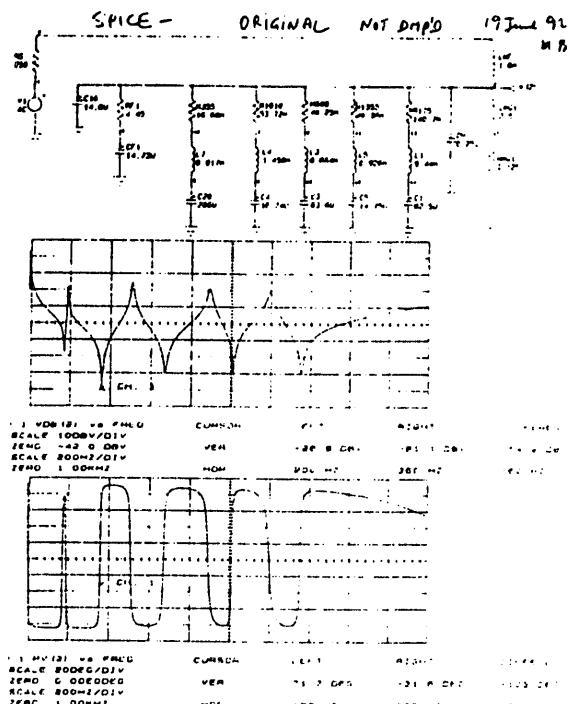
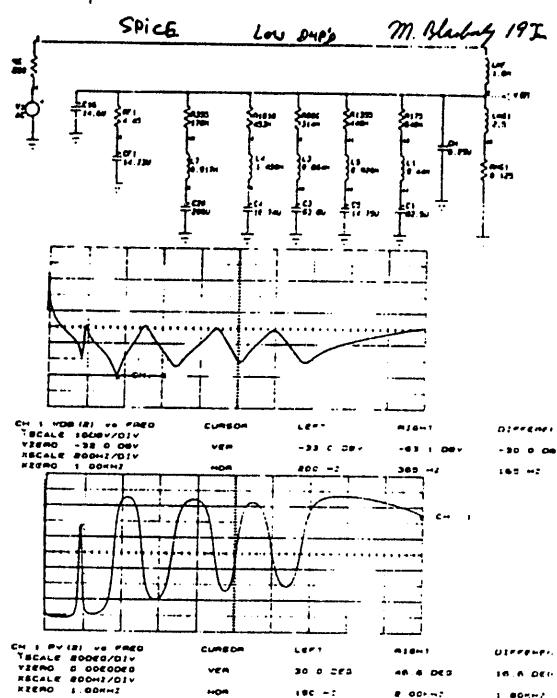
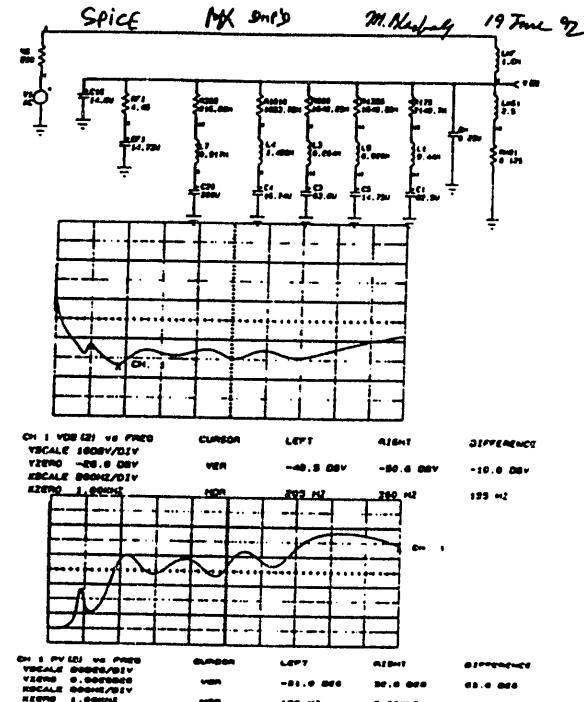
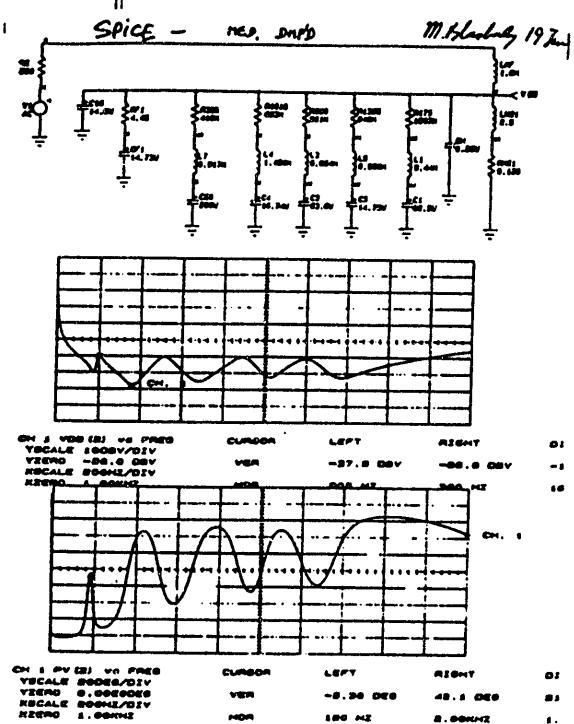
Floor 1

135±2

1018±2

1018±2

1018±2

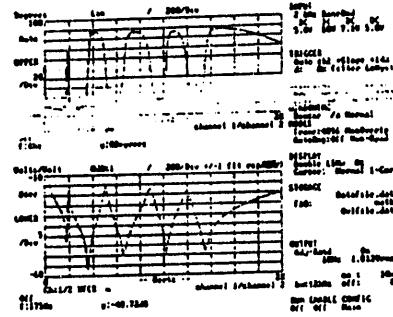


SPICE SIMULATIONS FOR DAMPED AND UNDAMPED FILTER SYSTEM

**REASSEMBLED FILTER PIT
ORIGINAL FILTERS**

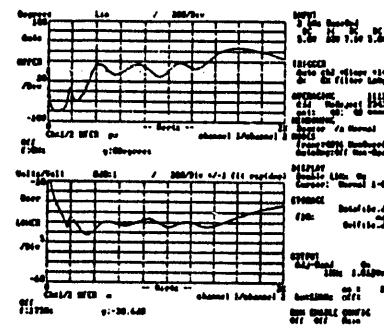
± 1 MAG
NO DAMPING

M. Bennett



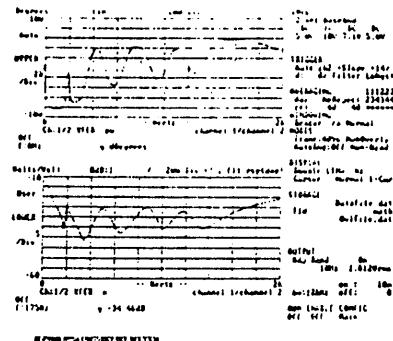
**REASSEMBLED FILTER PIT
MAX DMP'D**

± 1
Max Damping
M. Bennett



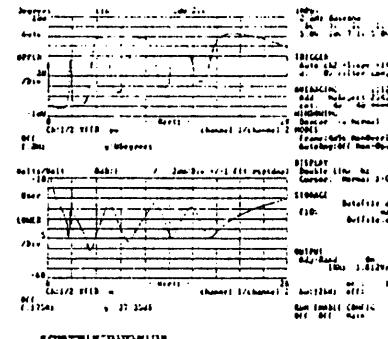
± 1 MAG
MED DAMP'D
M. Bennett

**REASSEMBLED FILTER PIT
MEDIUM DAMPD**



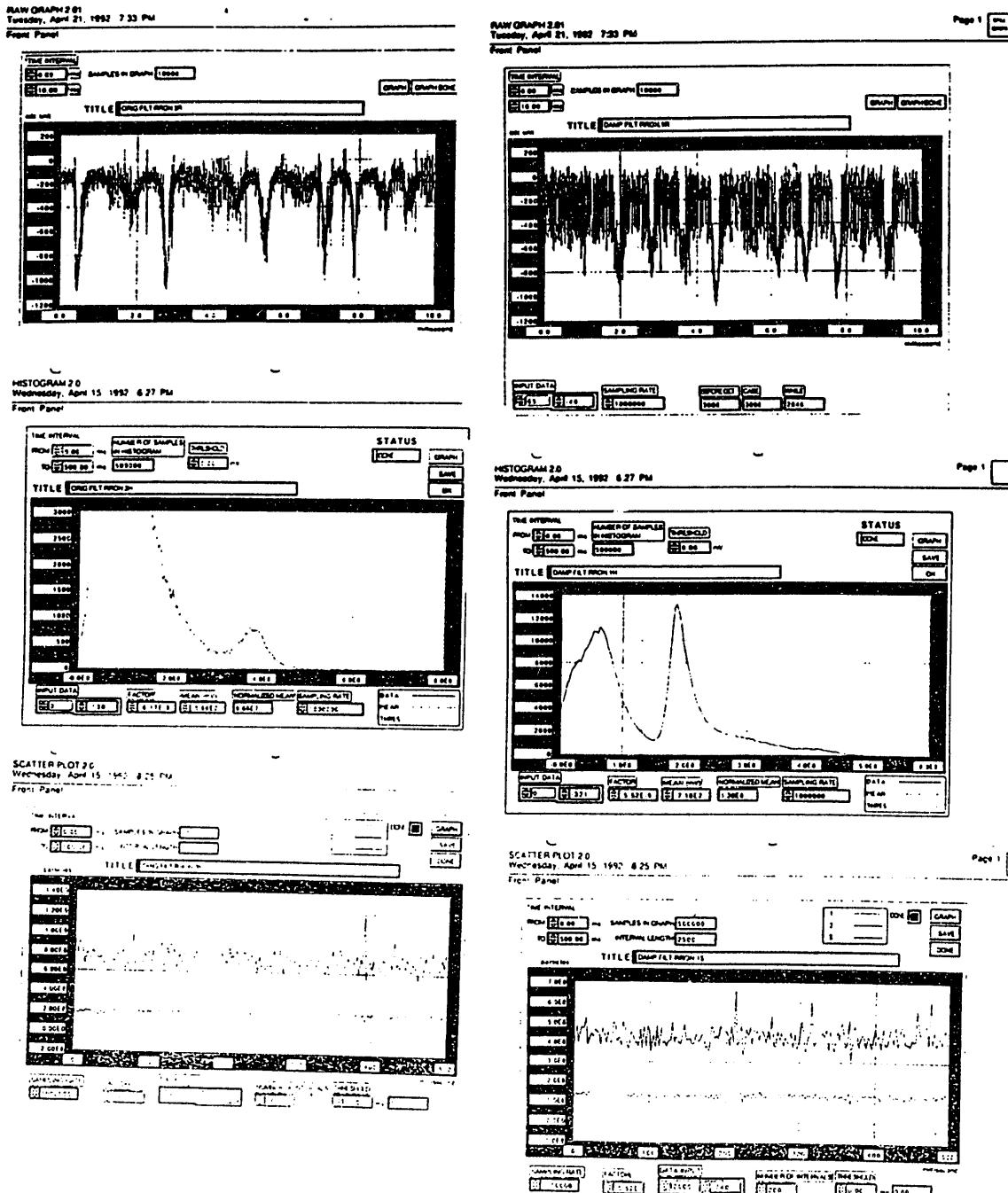
**REASSEMBLED FILTER PIT
MINIMUM DAMPD**

± 1 MAG (cold)
MIN Damping
M. Bennett

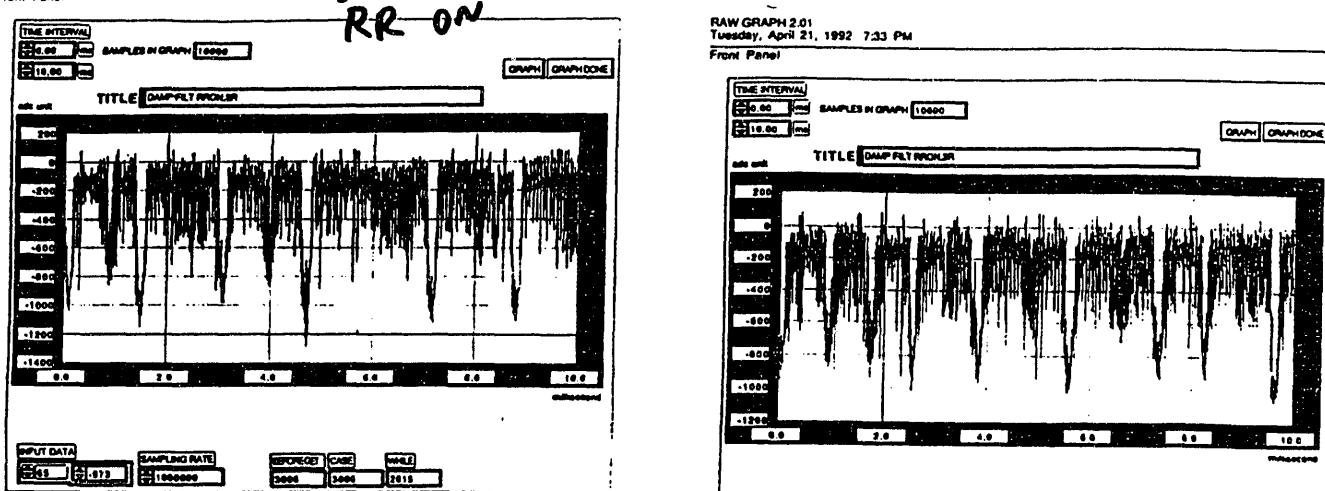


SYSTEM MEASURING RESULTS WITH ORIGINAL FILTERS AND WITH DAMPED FILTERS. DATA WAS TAKEN WITH TEK 2630

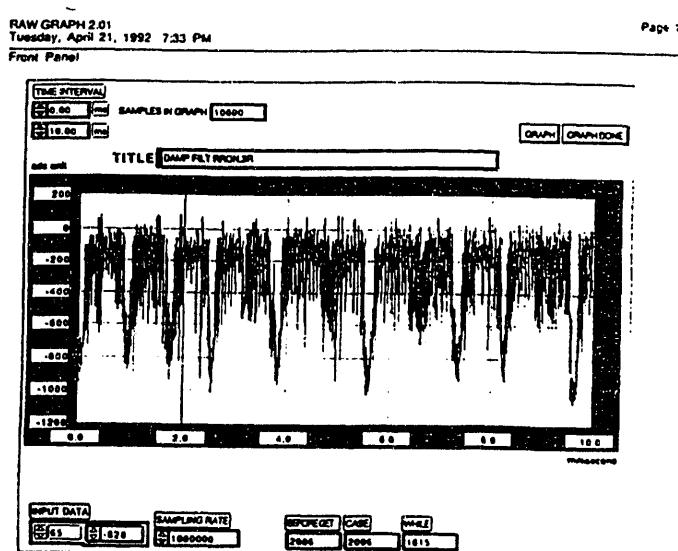
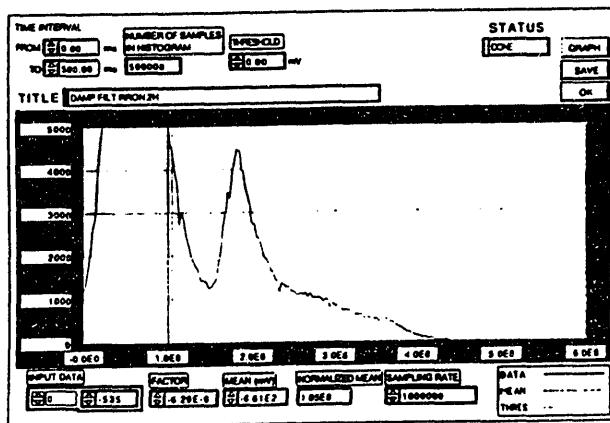
Another set of 3 damped filters configurations was prepared and SPICE simulated. The new damping resistor values were defined according to the experience with the first set of configurations. Refer to pages 194 to 198 in logbook. This set of configurations was not tested still in a hot machine and while spilling particles (histograms).



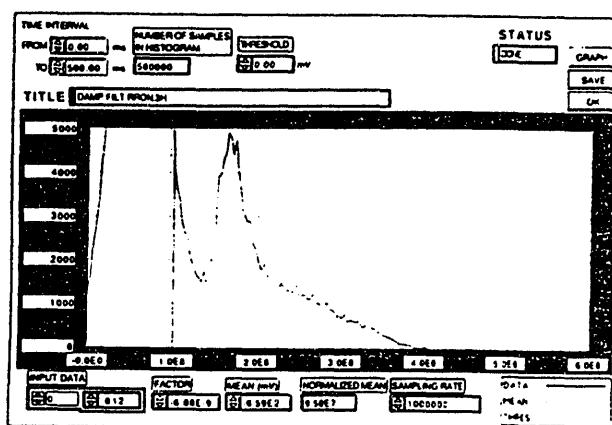
SPILL HISTOGRAMS IN AN ORIGINAL AND DAMPED SYSTEM



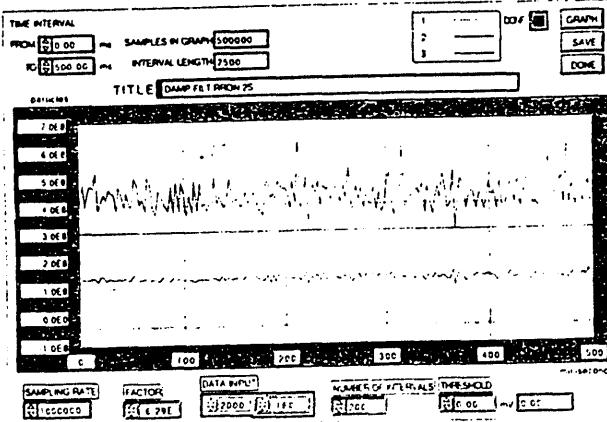
HISTOGRAM 2.0
Wednesday, April 15, 1992 6:27 PM
Front Panel



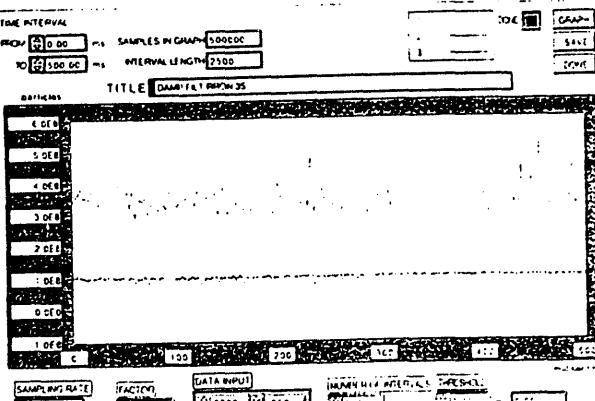
HISTOGRAM 2.0
Wednesday, April 15, 1992 6:27 PM
Front Panel



SCATTER PLOT 2.0
Wednesday, April 15, 1992 6:25 PM
Front Panel



SCATTER PLOT 2.0
Wednesday, April 15, 1992 6:25 PM
Front Panel



SPILL HISTOGRAMS IN A DAMPED FILTER SYSTEM

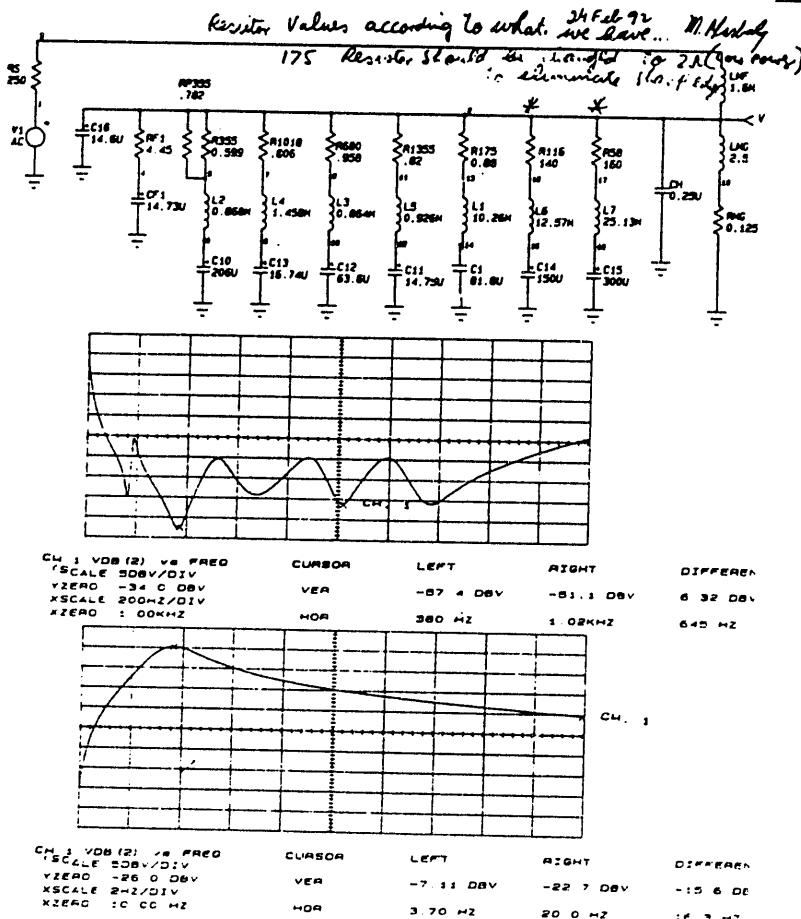
8. Conclusions and Recommendations for the Future

8.1 5Hz Problem

One of the major problems is the 5Hz ripple. This ripple can be reduced perhaps by adding 60 and 120Hz ripple damping filters. These filters, according to spice simulations will damped the 5Hz bump by approximately 7dB (refer to page 144 in the logbook).

144

Test 1, for meeting dated 25 Feb 92



* ADDITIONAL 60Hz & 120Hz FILTERS

8.2 175 Sharp Transient Response

This problem can be “treated” by damping the filters. Suggested is to find the filter where value changes of serial damping resistors are the most essential without “paying too much” in attenuation of the spurious (motor generator harmonics magnitude).

8.3 Mutual Induction

Since a new construction in the pit took place, the mutual inductance is reduced to minimum. Spurious measurements should be taken in the 0 - 2Khz band and comparing these results to the old filter pit configuration (before May 92).

A spill histogram should also be taken comparing to undamped spill histograms in the past.

8.4 Damping Filter

Suggested is to take data of spills (histograms) for the new damping filters set configuration. (ref. #7.3)

8.5 Ripple Reduction System

Suggested is to analyze by simulation the RR system in the 0 to 10KHz frequency band, concentrating at the 5Hz region. This, in the original configuration and the damped configuration.

END

**DATE
FILMED**

11 / 12 / 92

