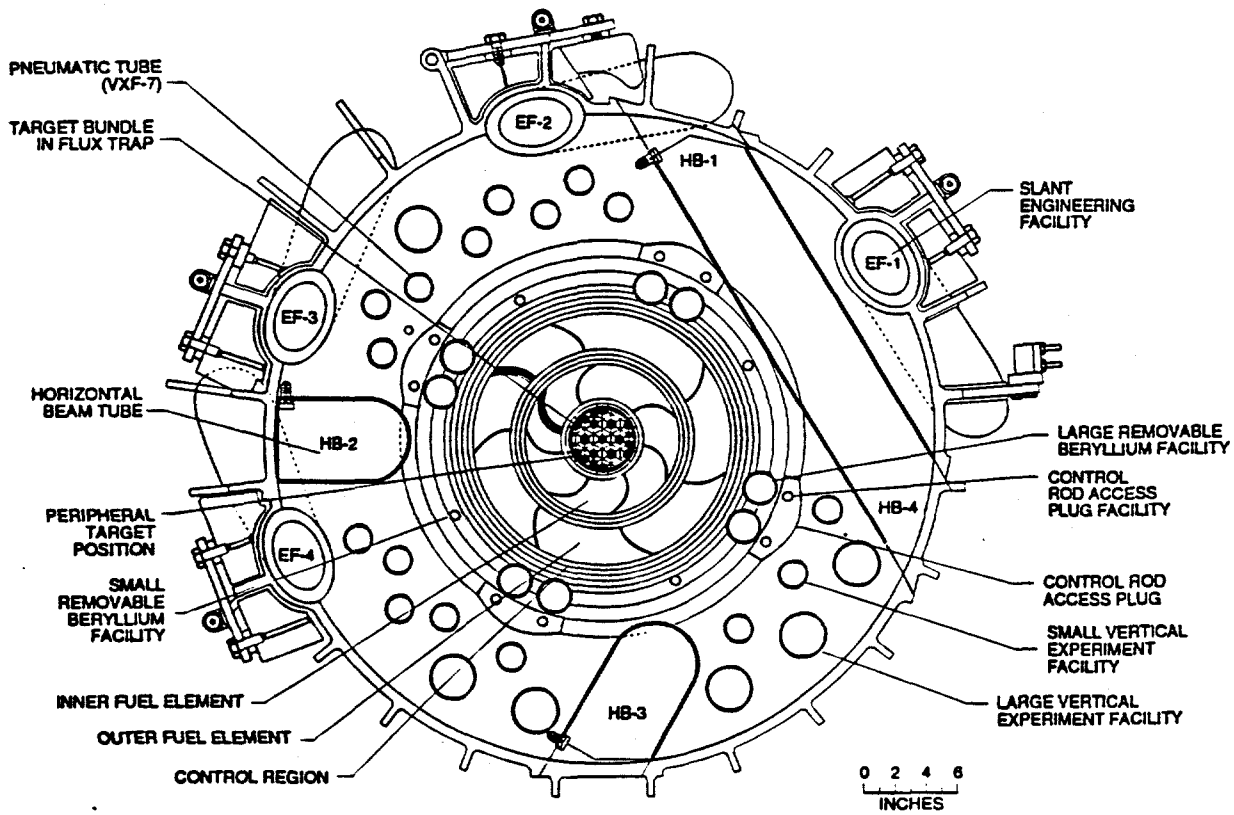ORNL-DWG 91M-8500